# Sioux Falls Boiler Plant #438-22-900 11-01-22

# SECTION 26 05 33 RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

# PART 1 - GENERAL

### 1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

### 1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:

  Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- C. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- D. Section 31 20 00, EARTHWORK: Bedding of conduits.

### 1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

# 1.4 SUBMITTALS

- A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
  - 1. Shop Drawings:
    - a. Size and location of main feeders.
    - b. Size and location of panels and pull-boxes.
    - c. Layout of required conduit penetrations through structural elements.
    - d. Submit the following data for approval:
      - 1) Raceway types and sizes.
      - 2) Conduit bodies, connectors and fittings.
      - 3) Junction and pull boxes, types and sizes.

- 2. Certifications: Two weeks prior to final inspection, submit the following:
  - a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment conform to the requirements of the drawings and specifications.
  - b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

# 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Iron and Steel Institute (AISI): Cold-Formed Steel Structural Members C. National Electrical Manufacturers Association (NEMA): C80.1-20......Electrical Rigid Steel Conduit C80.3-20.....Steel Electrical Metal Tubing C80.6-18......Electrical Intermediate Metal Conduit FB1-14.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable FB2.10-21.....Selection and Installation Guidelines for Fittings for use with Non-Flexible Conduit or Tubing (Rigid Metal Conduit, Intermediate Metallic Conduit, and Electrical Metallic Tubing) FB2.20-21.....Selection and Installation Guidelines for Fittings for use with Flexible Electrical Conduit and Cable TC-2-20..... Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
- D. National Fire Protection Association (NFPA):

Tubing

TC-3-21......PVC Fittings for Use with Rigid PVC Conduit and

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	70-23National Electrical Code (NEC)
Ε.	Underwriters Laboratories, Inc. (UL):
	1-05Flexible Metal Conduit
	5-16Surface Metal Raceway and Fittings
	6-07Electrical Rigid Metal Conduit - Steel
	50-15Enclosures for Electrical Equipment
	360-13Liquid-Tight Flexible Steel Conduit
	467-13Grounding and Bonding Equipment
	514A-13Metallic Outlet Boxes
	514B-12Conduit, Tubing, and Cable Fittings
	514C-14Nonmetallic Outlet Boxes, Flush-Device Boxes
	and Covers
	651-11Schedule 40 and 80 Rigid PVC Conduit and
	Fittings
	651A-11Type EB and A Rigid PVC Conduit and HDPE
	Conduit
	797-07Electrical Metallic Tubing
	1242-06Electrical Intermediate Metal Conduit - Steel

# PART 2 - PRODUCTS

### 2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than (0.75-inch) unless otherwise shown. Where permitted by the NEC, (0.75-inch) flexible conduit may be used for tap connections to recessed lighting fixtures.

# B. Conduit:

- 1. Size: In accordance with the NEC, but not less than (0.75-inch).
- 2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and NEMA C80.1.
- 3. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and NEMA C80.3. Maximum size not to exceed (4 inches) and shall be permitted only with cable rated 600 V or less.
- 4. Flexible Metal Conduit: Shall conform to UL 1.

# C. Conduit Fittings:

- 1. Rigid Steel and Intermediate Metallic Conduit Fittings:
  - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
  - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are

- acceptable. Integral retractable type IMC couplings are also acceptable.
- c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
- d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
- e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
- f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
- 2. Electrical Metallic Tubing Fittings:
  - a. Fittings and conduit bodies shall meet the requirements of UL 514B, NEMA C80.3, and NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Compression Couplings and Connectors: Concrete-tight and rain-
  - d. Indent-type connectors or couplings are prohibited.
  - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
- 4. Flexible Metal Conduit Fittings:
  - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
  - b. Clamp-type, with insulated throat.
- 4. Expansion and Deflection Couplings:
  - a. Conform to UL 467 and UL 514B.
  - b. Accommodate a (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
  - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in

- accordance with UL 467 and the NEC tables for equipment grounding conductors.
- d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.

# D. Conduit Supports:

- 1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
- 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
- 3. Multiple Conduit (Trapeze) Hangers: Not less than  $(1.5 \times 1.5 \text{ inches})$ , 12-gauge steel, cold-formed, lipped channels; with not less than (0.375-inch) diameter steel hanger rods.
- 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
  - 1. Comply with UL-50 and UL-514A.
  - 2. Rustproof cast metal where required by the NEC or shown on drawings.
  - 3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.

# PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
  - Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR (Contracting Officer Representative) prior to drilling through structural elements.
  - 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the COR (Contracting Officer Representative) where working space is limited.
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

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C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

# 3.2 INSTALLATION, GENERAL

- A. In accordance with NEC, NEMA, UL, as shown on drawings, and as specified herein.
- B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.
- C. Install conduit as follows:
  - In complete mechanically and electrically continuous runs before pulling in cables or wires.
  - 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
  - 3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
  - 4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
  - 5. Cut conduits square, ream, remove burrs, and draw up tight.
  - 6. Independently support conduit at (8 feet) on centers with specified materials and as shown on drawings.
  - 7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs. Support within (12 inches) of changes of direction, and within (12 inches) of each enclosure to which connected.
  - 9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
  - 10. Conduit installations under fume and vent hoods are prohibited.
  - 11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
  - 12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.

13. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

# D. Conduit Bends:

- 1. Make bends with standard conduit bending machines.
- 2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
- 3. Bending of conduits with a pipe tee or vise is prohibited.

### E. Layout and Homeruns:

- Install conduit with wiring, including homeruns, as shown on drawings.
- 2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR (Contracting Officer Representative).

# 3.3 CONCEALED WORK INSTALLATION

- A. Above Furred or Suspended Ceilings and in Walls:
  - 1. Conduit and Conductors 600 V and Below: Rigid steel, EMT, PVC. Branch circuits and feeder conductors shall be from a single conduit system, mixing of different types of conduits on a single system is prohibited, except when transitioning from concrete cell-duct system to PVC to rigid steel (See number 2 below). ADD#4
  - 2. Refer to specification 260541-3.3 for concrete cell-duct, PVC and rigid steel transitioning requirements. ADD#4
  - Align and run conduit parallel or perpendicular to the building lines.
  - 4. Connect recessed lighting fixtures to conduit runs with maximum (6 feet) of flexible metal conduit extending from a junction box to the fixture.
  - 5. Tightening set screws with pliers is prohibited.
  - 6. For conduits running through metal studs, limit field cut holes to no more than 70% of web depth. Spacing between holes shall be at least (18 inches). Cuts or notches in flanges or return lips shall not be permitted.

### 3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.

- B. Conduit for Conductors 600 V and Below: Rigid steel Or EMT. Mixing different types of conduits in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over (8 feet) intervals.
- G. Surface Metal Raceways: Use only where shown on drawings.
- H. Painting:
  - 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
  - 2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using (2 inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

# 3.5 HAZARDOUS LOCATIONS

- A. Use rigid steel conduit only.
- B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

# 3.6 WET OR DAMP LOCATIONS

- A. Use rigid steel unless as shown on drawings.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Use rigid steel conduit within (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.
- D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every (8 feet) with (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

### 3.7 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.
- C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

### 3.8 EXPANSION JOINTS

- A. Conduits (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a (5 inch) vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.
- C. Install expansion and deflection couplings where shown.

### 3.9 CONDUIT SUPPORTS

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional (200 lbs). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:

- 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
- 2. Existing Construction:
  - a. Steel expansion anchors not less than (0.25-inch) bolt size and not less than  $(1.125\ inch)$  in embedment.
  - b. Power set fasteners not less than (0.25-inch) diameter with depth of penetration not less than (3 inch).
  - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

# 3.10 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
  - 1. Flush-mounted.
  - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.
- C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.

- D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum (24 inch) center-to-center lateral spacing shall be maintained between boxes.
- F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is (4 inches) square x (2.125 inches) deep, with device covers for the wall material and thickness involved.
- H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "ELECTRICAL PB No. 1."
- I. On all branch circuit junction box covers, identify the circuits with black marker.

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