DEPARTMENT OF VETERANS AFFAIRS SPECIFICATIONS

Sioux Falls Boiler Plant

VA Project Number: 438-22-900

100% Construction Documents

For

VAMC-Sioux Falls

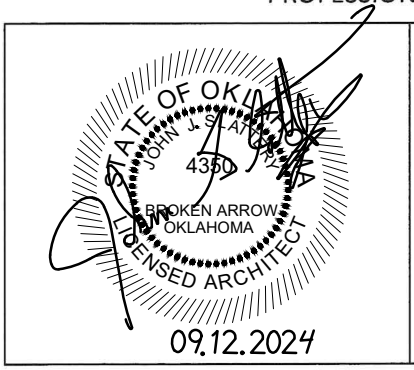
2501 W 22nd St., Sioux Falls SD. 57105

25 June 2024

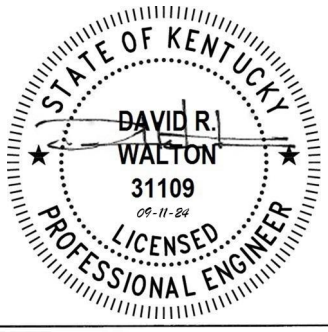
Sioux Falls VA Health Care System
Sioux Falls, South Dakota

Sioux Falls Boiler Plant
#438-22-900
09-09-2024

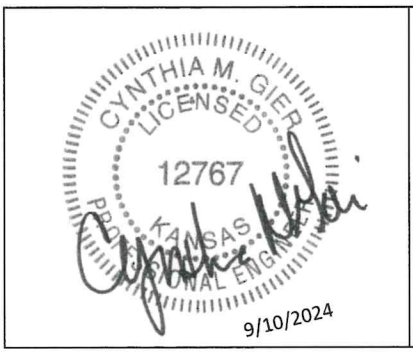
PROFESSIONAL SEALS



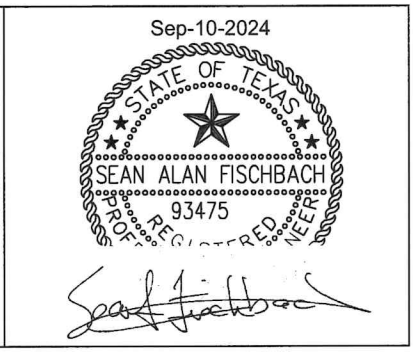
PARADIGM ARCHITECTS & ENGINEERS
ARCHITECTURE



MOON TREE, LLC
STRUCTURAL



CMG FIRE PROTECTION ENGINEERING, INC.
FIRE PROTECTION



BURNS & MCDONNELL
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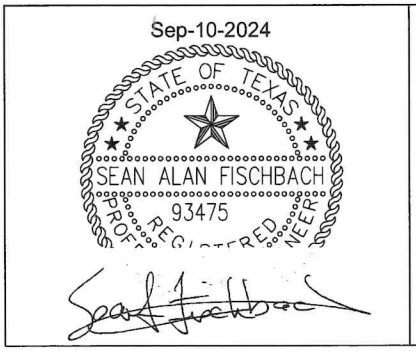

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PARADIGM ARCHITECTS & ENGINEERS
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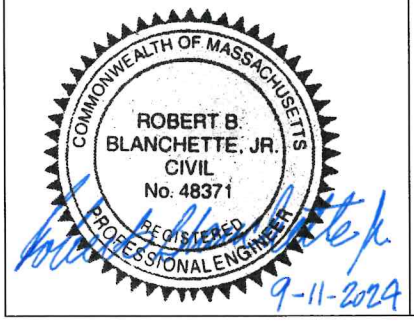

MABETTE AND ASSOCIATES, INC.
CIVIL ENGINEERING

DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS

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SECTION 01 00 00
GENERAL REQUIREMENTS

GENERAL

1.1 SAFETY REQUIREMENTS

A. Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

1.2 GENERAL INTENTION

A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for.

This project will construct a new Central Boiler Plant Building approximately 8,155 square feet. Work will include new efficient HVAC systems, electrical, IT, security, fire protection, and plumbing infrastructure integrated into the existing campus infrastructure, including steam and IT distribution.

B. Visits to the site by Bidders may be made only by appointment with the Medical Center Engineering Officer

C. Offices of Paradigm Engineers and Constructors, PLLC, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.

D. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the COR in sufficient time to enable testing laboratory personnel to be present

at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three workdays unless otherwise designated by the COR.

E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

1.3 STATEMENT OF BID ITEM(S)

A. ITEM I, SOUIX FALLS BOILER PLANT: BASE BID: Work includes general construction, alterations, roads, walks, grading, drainage, necessary removal of existing structures and construction and certain other items.

1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense.

1.5 ADDM #1 **CONSTRUCTION SECURITY REQUIREMENTS**

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor’s employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.

2. Before starting work the General Contractor shall give one week's notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer. Patients and staff are not to be photographed at any time.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative (COR) for the purpose of security inspections of every area of project including toolboxes and parked machines and take any emergency action.

D. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in

separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.

4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
   a) Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
   b) "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

E. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies. ADDM #1

1.6 OPERATIONS AND STORAGE AREAS (FAR 52.236-10)

A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The

Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

D. Working space and space available for storing materials shall be as determined by the COR.

E. Workers are subject to rules of Medical Center applicable to their conduct.

F. Execute work in such a manner as to interfere as little as possible with work being done by others. Keep roads clear

of construction materials, debris, standing construction equipment and vehicles at all times.

G. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.

1. Do not store materials and equipment in other than assigned areas.
2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

H. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the COR or Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

I. Phasing:

1. The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:
2. To ensure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to ensure accomplishment of this work in successive phases mutually agreeable to Medical Center Director, COR and Contractor, as follows:

J. Construction Fence: Before construction operations begin, Contractor shall provide a privacy chain link with green mesh fabric construction fence, 2.1m (seven feet) minimum

height, around the construction area indicated on the drawings. Vertical terminal posts to be driven into soil. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by COR.

K. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:
   1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
   2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.

L. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR [Chief Engineer] [Chief of Facilities Management]. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, the Medical Center Director’s prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY for additional requirements.
2. Contractor shall submit a request to interrupt any such services to COR, in writing, 14 days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.

5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

M. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, shall be removed back to their source. Those which are indicated to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged at the main, branch or panel they originate from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.

N. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times with approval.
2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.

O. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR and a representative of VA Supply Service, of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by all three, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building.
2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
3. Shall note any discrepancies between drawings and existing conditions at site.
4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.

B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR and/or Supply Representative to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with

specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4).

C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workers in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
2. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS (FAR 52.236-9)

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workers, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.

B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.

1.10 RESTORATION

A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.

B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.

C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workers to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.

D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.11 PHYSICAL DATA – SOIL CONDITIONS

A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

1. The indications of physical conditions on the drawings and in the specifications are the result of site investigations by Geotek Engineering & Testing Services INC.
   900 East 50th Street North
   Sioux Falls, South Dakota 57104

B. Subsurface conditions have been developed by core borings and test pits. Logs of subsurface exploration are shown diagrammatically on drawings.

C. Government does not guarantee that other materials will not be encountered nor that proportions, conditions or character of several materials will not vary from those indicated by explorations. Bidders are expected to examine site of work and logs of borings; and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders will be permitted to make subsurface explorations of their own at site.

1.12 PROFESSIONAL SURVEYING SERVICES

A. A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

1.13 LAYOUT OF WORK

A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades

that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

(FAR 52.236-17)

B. Establish and plainly mark center lines for each building and corner of column lines and/or addition to each existing building, and such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such structure and/or addition, roads, parking lots, are in accordance with lines and elevations shown on contract drawings.

C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, location of lines and grades of footings, exterior walls, center lines of columns in both directions, major utilities and elevations of floor slabs:

1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer.

Furnish such certification to the COR before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.

D. During progress of work, and particularly as work progresses from floor to floor, Contractor shall have line grades and plumbness of all major form work checked and certified by a registered land surveyor or registered civil engineer as meeting requirements of contract drawings. Furnish such certification to the COR before any major items of concrete work are placed. In addition, Contractor shall furnish to the COR certificates from a registered land surveyor or registered civil engineer that the following work is complete in every respect as required by contract drawings.
   1. Lines of each building and/or addition.
   2. Elevations of bottoms of footings and tops of floors of each building and/or addition.
   3. Lines and elevations of sewers and of all outside distribution systems.

E. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land surveyor or registered civil engineer seal, and forward these drawings upon completion of work to COR.

F. Upon completion of the work, the Contractor shall furnish the COR one electronic copy and reproducible drawings at the scale of the contract drawings, showing the finished grade on the grid developed for constructing the work, including burial monuments and fifty-foot stationing along new road centerlines. These drawings shall bear the seal of the registered land surveyor or registered civil engineer.

G. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

1.14 AS-BUILT DRAWINGS

A. The contractor shall maintain two full-sized sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.

B. All variations shall be shown in the same general detail as used in the contract drawings. To ensure compliance, as-built drawings shall be made available for the COR review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings in the electronic version (scanned PDF) to the COR [Chief Engineer][Chief of Facilities Management] within 15 calendar days after each completed phase and after the acceptance of the project by the COR.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.15 WARRANTY MANAGEMENT

A. Warranty Management Plan: Develop a warranty management plan which contains information relevant to FAR 52.246-21 Warranty of Construction in. at least 30 days before the planned pre-warranty conference, submit four sets of the warranty management plan. Include within the warranty management plan all required actions and documents to assure that the Government receives all warranties to which it is entitled. The plan must be in narrative form and contain sufficient detail to render it suitable for use by future maintenance and repair personnel, whether tradesman, or of engineering background, not necessarily familiar with

this contract. The term "status" as indicated below must include due date and whether item has been submitted or was approved. Warranty information made available during the construction phase must be submitted to the Contracting Officer for approval prior to each monthly invoice for payment. Assemble approved information in a binder and turn over to the Government upon acceptance of the work. The construction warranty period will begin on the date of the project acceptance and continue for the product warranty period. A joint 4 month and 9-month warranty inspection will be conducted, measured from time of acceptance, by the Contactor and the Contracting Officer. Include in the warranty management plan, but not limited to, the following:

1. Roles and responsibilities of all personnel associated with the warranty process, including points of contact and telephone numbers within the company of the Contractor, subcontractors, manufacturers or suppliers involved.
2. Furnish with each warranty the name, address and telephone number of each of the guarantor's representatives nearest project location.
3. Listing and status of delivery of all Certificates of Warranty for extended warranty items, to include roofs, HVAC balancing, pumps, motors, transformers and for all commissioned systems such as fire protection and alarm systems, sprinkler systems and lightning protection systems, etc.
4. A list for each warranted equipment item, feature of construction or system indicating:
   a. Name of item.

b. Model and serial numbers.
c. Location where installed.
d. Name and phone numbers of manufacturers and suppliers.
e. Name and phone numbers of manufacturers or suppliers.
f. Names, addresses and phone numbers of sources of spare parts.
g. Warranties and terms of warranty. Include one-year overall warranty of construction, including the starting date of warranty of construction. Items which have extended warranties must be indicated with separate warranty expiration dates.
h. Starting point and duration of warranty period.
i. Summary of maintenance procedures required to continue the warranty in force.
j. Cross-reference to specific pertinent Operation and Maintenance manuals.
k. Organizations, names and phone numbers of persons to call for warranty service.
l. Typical response time and repair time expected for various warranted equipment.

5. The plans for attendance at the 4 and 9-month post construction warranty inspections conducted by the government.
6. Procedure and status of tagging of all equipment covered by extended warranties.
7. Copies of instructions to be posted near selected pieces of equipment where operation is critical for warranty and/or safety reasons.

B. Performance & Payment Bonds: The Performance & Payment Bonds must remain effective throughout the construction period.

1. In the event the Contractor fails to commence and diligently pursue any construction warranty work required, the Contracting Officer will have the work performed by others, and after completion of the work, will charge the remaining construction warranty funds of expenses incurred by the Government while performing the work, including, but not limited to administrative expenses.
2. In the event sufficient funds are not available to cover the construction warranty work performed by the Government at the contractor's expense, the Contracting Officer will have the right to recoup expenses from the bonding company.
3. Following oral or written notification of required construction warranty repair work, the Contractor shall respond in a timely manner. Written verification will follow oral instructions. Failure to respond will be cause for the Contracting Officer to proceed against the Contractor.

C. Pre-Warranty Conference: Prior to contract completion, and at a time designated by the Contracting Officer, the Contractor shall meet with the Contracting Officer to develop a mutual understanding with respect to the requirements of this section. Communication procedures for Contractor notification of construction warranty defects, priorities with respect to the type of defect, reasonable time required for Contractor response, and other details deemed necessary by the Contracting Officer for the execution of the construction warranty will be established/ reviewed at this meeting. In connection with these requirements and at the time of the Contractor's quality

control completion inspection, furnish the name, telephone number and address of a licensed and bonded company which is authorized to initiate and pursue construction warranty work action on behalf of the Contractor. This point of contract will be located within the local service area of the warranted construction, be continuously available and be responsive to Government inquiry on warranty work action and status. This requirement does not relieve the Contractor of any of its responsibilities in conjunction with other portions of this provision.

D. Contractor's Response to Construction Warranty Service Requirements:

E. Following oral or written notification by the Contracting Officer, the Contractor shall respond to construction warranty service requirements in accordance with the "Construction Warranty Service Priority List" and the three categories of priorities listed below. Submit a report on any warranty item that has been repaired during the warranty period. Include within the report the cause of the problem, date reported, corrective action taken, and when the repair was completed. If the Contractor does not perform the construction warranty within the timeframe specified, the Government will perform the work and back charge the construction warranty payment item established.

1. First Priority Code 1. Perform onsite inspection to evaluate situation, and determine course of action within 4 hours, initiate work within 6 hours and work continuously to completion or relief.
2. Second Priority Code 2. Perform onsite inspection to evaluate situation, and determine course of action within

8 hours, initiate work within 24 hours and work continuously to completion or relief.

3. Third Priority Code 3. All other work to be initiated within 3 workdays and work continuously to completion or relief.
4. The "Construction Warranty Service Priority List" is as follows:
   a) Code 1-Life Safety Systems
      1) Fire suppression systems.
      2) Fire alarm system(s).
   b) Code 1-Air Conditioning Systems
      1) Air conditioning leak in part of the building, if causing damage.
      2) Air conditioning system not cooling properly.
   c) Code 1 Doors
      1) Overhead doors not operational, causing a security, fire or safety problem.
      1) Interior, exterior personnel doors or hardware, not functioning properly, causing security, fire or safety problem.
   d) Code 3-Doors
      1) Overhead doors not operational.
      2) Interior/exterior personnel doors or hardware not functioning properly.
   e) Code 1-Electrical
      1) Power failure (entire area or any building operational after 1600 hours).
      2) Security lights.
      3) Smoke detectors.
   f) Code 2-Electrical

1) Power failure (no power to a room or part of building). Receptacle and lights not operational (in a room or part of building).

g) Code 3-Electrical

1) Exterior lights not operational.

h) Code 1-Gas

1) Leaks and pipeline breaks.

i) Code 1-Heat

1) Power failure affecting heat.

j) Code 1-Plumbing

1) Hot water heater failure.

2) Leaking water supply pipes

k) Code 2-Plumbing

1) Flush valves not operating properly

2) Fixture drain, supply line or any water pipe leaking.

3) Toilet leaking at base.

l) Code 3- Plumbing

1) Leaky faucets.

m) Code 3-Interior

1) Floors damaged.

2) Paint chipping or peeling.

3) Casework damaged.

n) Code 1-Roof Leaks

1) Damage to property is occurring.

o) Code 2-Water (Exterior)

1) No water to facility.

p) Code 2-Water (Hot)

1) No hot water in portion of building listed.

q) Code 3

1) All work not listed above.

F. Warranty Tags: At the time of installation, tag each warranted item with a durable, oil and water-resistant tag approved by the Contracting Officer. Attach each tag with a copper wire and spray with a silicone waterproof coating. Also submit two record copies of the warranty tags showing the layout and design. The date of acceptance and the QC signature must remain blank until the project is accepted for beneficial occupancy. Show the following information on the tag.

Warranty Tags
Type of product/material
Model number
Serial number
Contract number
Warranty period from/to
Inspector's signature
Construction Contractor
Address
Telephone number
Warranty Contact
Address
Telephone number
Warranty response time priority code

1.16 USE OF ROADWAYS

A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed and restoration performed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or

similar construction, they must be protected by well-constructed bridges.

B. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

1.17 ADDM #2 GENERAL CONTRACTOR'S FIELD OFFICE ADDM #2

A. Basis of Design:

i) Manufacturer: Willscot, double wide 24' x 60' modular office trailer.

ii) Website: https://www.willscot.com/en/work-collaborate/mobile-offices/sales-offices

iii) Requests for substitutions will be considered and must be provided 2 weeks prior to bid for alternate product approval.

B. The Contractor shall, within fifteen (15) days after receipt of Notice to Proceed, provide where shown on the drawings a temporary field office, furniture, and two-inch-deep gravel surfaced area. Office and furniture shall be new.

C. The field office shall provide not less than 134 square meters (1440 gross square feet) of floor area in one unit. Typical dimension should be 24 feet x 60 feet. There shall be ramps and stairs with hand rails and guard rails to access the interior of the office per ADA regulations. Installation of the office shall meet all local codes.

D. Provide one dedicated office room specifically for the COR/Alt COR/CO.

E. Provide office with two, 900 mm (three foot) wide exterior doors, including hardware and OSHA approved platform and stairs leading to grade.

F. Enclose the entire perimeter of the office from the floor to the ground and finish to match exterior. Provide R7 insulation and seal tight to ground with a painted 19 mm (3/4 inch) exterior grade plywood skirt.

G. Exterior finishes shall be manufacturer's standards.

H. Provide floor, wall, and roof with not less than R5 insulation.

I. Interior finishes shall consist of resilient flooring, plywood paneling or painted wallboard on walls, and acoustical tile ceilings. Interior doors may be either painted or stained.

J. Interior shall be subdivided with full height partitions to provide, two offices, one sample room, one toilet Provide each space with 900 mm (three foot) wide door with master keyed locks. Section off an area with a low partition and counter for the secretary's desk.

K. Provide 750 mm (2-1/2 feet) wide by 900 mm (3 feet) high operable windows; two in each room (none required in sample room), except provide only one 600 mm (2 foot) high window in toilet room(s). Window openings shall be fitted with security bars to prevent any forced entry. The doors of field office shall have a hasp and padlock and also deadbolts keyed from both sides.

L. Provide sufficient fluorescent lighting in each room to deliver 750 lux (70 foot-candles) of light at desk top height without the aid of daylight. Provide one light switch in each room.

M. Provide one duplex receptacle in each wall of each room. If a wall is 3.0 m (10 feet) long or more, provide two receptacles for each 3.0 m (10 feet), or portion thereof, of wall. Provide two duplex receptacles in low partition at secretary's desk.

N. The Contractor shall provide the following at the contractor’s expense:

1. Data and internet services. The contractor shall not use the existing VA data service for the field office operation.
2. Electricity, hot and cold water, and necessary utility services.
3. Sanitary system and necessary services such as pump out to storage tank, etc. The system needs to be prevented from freezing.
4. All necessary piping, power circuits network cabling, cat 5e or better cabling for phones and computers, electrical fixtures, lighting, and other items necessary to provide a habitable structure for the purpose intended. The number of network and electrical receptacles will be as per attached drawing of the field office.
5. Thermostatically controlled, centralized heating and air conditioning system designed to maintain the temperature between 21 and 27 degrees C (70- and 80-degrees F) with 50 percent relative humidity maintained during the air conditioning season.
6. One water closet, lavatory, mirror, toilet paper dispenser, paper towel dispenser, soap dispenser, towel bar, and two-prong coat hooks for each toilet room.
7. The contractor to install a suitable alarm system for the field office.

O. Contractor shall, for the duration of the COR occupancy, provide the following:
   1. Satisfactory conditions in and around the field office and parking area.
   2. Maintenance of gravel surfaced area, including the area for parking, in an acceptable condition for vehicle and foot traffic at all times.
   3. Maintenance of utility services.
   4. Daily janitorial services and supplies (toilet paper, soap, etc.).
   5. Potable water, fuel and electric power for normal office uses, including lights, heating and air conditioning.

P. The Contractor shall provide the following new items:

QUANTITY REQUIRED

1 workstation with adjustable keying desk or drawer 738 mm H x 1.5 m W x 760 mm D (size 29-1/2" H x 60" W x 30" D)

1 Printer stand 663 mm H x 1.5 m W x 750 mm D (size 26-1/2" H x 60" W x 30" D)

4 Office desks, double pedestal

4 Swivel chairs with arms (for offices)

8 Office chairs (for offices)

1 Conference table 900 mm x 1.8 m (size 3' x 8')

8 Conference chairs (armless & folding)

1 Plan table 1.2 m x 2.1 m (4' x 7')

3 Work tables 750 mm x 1.8 m (folding 30" x 72")

4 Lockable 5 drawer file cabinets, letter size

1 Drawing rack, with 12-750 mm (12-30 inch) "Plan Hold" drawing holders, freestanding

1 Shelves for sample room, 7 adjustable Shelves, 305 mm W x 900 mm L (12" W x 3' L)

3 Bookcases

1 Metal storage cabinet, 900 mm x 450 mm x 1.8 m (36" x 18" x 72") with six shelves

1 Electric water cooler

Q. General Contractor field office and facilities shall be relocated once after its initial installation at the Contractor's expense. Relocation consists of moving the field office and facilities to a location within the VA site designated by the COR together with providing and maintaining utilities, parking area, sanitary facilities and janitorial service in new location until completion and final acceptance of project.

R. At the completion of all work, including the punch list, the field office and facilities shall become the property of the Contractor and Contractor shall remove same, including utility connections, from the Medical Center. The site shall be restored to original condition and finished in accordance with contract requirements. All 5 drawer file cabinets provided shall become the property of the Government.

S. The Contractor shall furnish floor plans for approval by the COR prior to furnishing the field office.

1.18 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to written approval and compliance with the following provisions:

1. Permission to use each unit or system must be given by COR in writing. If the equipment is not installed and maintained in accordance with the written agreement and

following provisions, the COR will withdraw permission for use of the equipment.

2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, *Temporary Installations.* Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion

internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government.

B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor’s expense.

1.19 TEMPORARY TOILETS

A. Provide where directed, (for use of all Contractor's workers) ample temporary sanitary toilet accommodations; or, when approved by COR, provide suitable dry closets where directed. Keep such places clean and free from flies and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.20 AVAILABILITY AND USE OF UTILITY SERVICES

A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.

B. The Contractor, at Contractor's expense and in a workmanlike manner, in compliance with code and as satisfactory to the Contracting Officer, shall install and

maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia and repair restore the infrastructure as required.

C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.

D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials.

E. Electricity (for Construction and Testing): Furnish all temporary electric services, materials and labor for connection to all wire, conduit, power cords, etc.

1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.

F. Water (for Construction and Testing): Furnish temporary water service, materials and labor for water connection.

1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow

preventer at each connection as per code. Water is available at no cost to the Contractor.

2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR discretion) of use of water from Medical Center's system.

G. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of boiler, burner, or control devices shall be furnished and paid by the Contractor at Contractor's expense.

1.21 NEW TELEPHONE EQUIPMENT

A. The contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

1.22 TESTS

A. As per specification section 23 05 93 the contractor shall provide a written testing plan complete with component level, equipment level, sub-system level and system level breakdowns. The plan will provide a schedule and a written sequence of what will be tested, how and what the expected outcome will be. This document will be submitted for approval prior to commencing work. The contractor shall document the results of the approved plan and submit for approval with the as built documentation.

B. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such

systems before requesting final tests. Final test will not be conducted unless pre-tested.

C. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.

D. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

E. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably period of time during which operating and environmental conditions remain reasonably constant and are typical of the design conditions.

F. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.23 INSTRUCTIONS

A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.

B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned Department of Veterans

Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.24 CONSTRUCTION SIGN

A. Provide a Construction Sign where directed by the COR. All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom of sign level at 900 mm (three feet) above ground and secure

to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.

B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.

C. Maintain sign and remove it when directed by the COR.

D. Detail Drawing of construction sign showing required legend and other characteristics of sign is shown on the drawings.

1.25 SAFETY SIGN

A. Provide a Safety Sign where directed by COR. Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100 mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.

B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.

C. Maintain sign and remove it when directed by COR.

D. Drawing details in VA Signage Design Manual, Section 11 Specialty Signs (found on VA TIL) show required legend and other characteristics of sign and are shown on the drawings.

E. Post the number of accident free days on a daily basis.

Number of photographs	
Estimated Cost	No. of Photographs
Up to $250,000	50 to 100
Up to $500,000	100 to 150

Number of photographs	
Up to $1,000,000	150 to 200
Up to $2,000,000	200 to 250
Up to $5,000,000	250 to 300
Up to $10,000,000	300 to 400
More than $10,000,000	400 to 500

1.26 PHOTOGRAPHIC DOCUMENTATION

A. During the construction period through completion, provide photographic documentation of construction progress and at selected milestones. as per these specifications. The commercial photographer or the subcontractor used for this work shall meet the following qualifications:

1. Demonstrable minimum experience of three (3) years in operation providing documentation and advanced indexing/navigation systems including a representative portfolio of construction projects of similar type, size, duration and complexity as the Project.
2. Demonstrable ability to service projects throughout North America, which shall be demonstrated by a representative portfolio of active projects of similar type, size, duration and complexity as the Project.

B. Photographic documentation elements:

1. Each digital image shall be taken with a professional grade camera with minimum size of 6 megapixels (MP) capable of producing 200x250mm (8 x 10 inch) prints with a minimum of 2272 x 1704 pixels and 400x500mm (16 x 20 inch) prints with a minimum 2592 x 1944 pixels.
2. Before construction, the building pad, adjacent streets, roadways, parkways, driveways, curbs, sidewalks, landscaping, adjacent utilities and adjacent structures

surrounding the building pad and site shall be documented. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings. If site work or pad preparation is extensive, this documentation may be required immediately before construction and at several pre-determined intervals before building work commences.

3. Construction progress for all trades shall be tracked at pre-determined intervals, but not less than once every thirty (30) calendar days ("Progressions"). Progression documentation shall track both the exterior and interior construction of the building. Exterior Progressions shall track 360 degrees around the site and each building. Interior Progressions shall track interior improvements beginning when stud work commences and continuing until Project completion.
4. As-built condition of pre-foundation utilities and site utilities shall be documented prior to pouring footers, placing concrete and/or backfilling. This process shall include all underground and in-slab utilities within the building(s) envelope(s) and utility runs in the immediate vicinity of the building(s) envelope(s). This may also include utilities enclosed in slab-on-deck in multi-story buildings. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive site utility plans.
5. As-built conditions of mechanical, electrical, plumbing and all other systems shall be documented post-inspection and pre-insulation, sheet rock or dry wall installation. This process shall include all finished systems located

in the walls and ceilings of all buildings at the Project. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.

6. As-built conditions of exterior skin and elevations shall be documented with an increased concentration of digital photographs as directed by the COR in order to capture pre-determined focal points, such as waterproofing, window flashing, radiused steel work, architectural or Exterior Insulation and Finish Systems (EIFS) detailing. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive elevations or elevation details.
7. As-built finished conditions of the interior of each building including floors, ceilings and walls shall be documented at certificate of occupancy or equivalent, or just prior to occupancy, or both, as directed by the COR. Overlapping photographic techniques shall be used to ensure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
8. Miscellaneous events that occur during any Contractor site visit, or events captured by the Department of Veterans Affairs independently, shall be dated, labeled and inserted into a Section in the navigation structure entitled “Slideshows,” allowing this information to be stored in the same “place” as the formal scope.
9. Customizable project-specific digital photographic documentation of other details or milestones. Indexing and navigation accomplished through interactive architectural plans.

10. Monthly (29 max) exterior progressions (360 degrees around the project) and slideshows (all elevations and building envelope). The slideshows allow for the inclusion of Department of Veterans Affairs pictures, aerial photographs, and timely images which do not fit into any regular monthly photopath.
11. Weekly (21 Max) Site Progressions - Photographic documentation capturing the project at different stages of construction. These progressions shall capture underground utilities, excavation, grading, backfill, landscaping and road construction throughout the duration of the project.
12. Regular (8 max) interior progressions of all walls of the entire project to begin at time of substantial framed or as directed by the COR through to completion.
13. Detailed Exact-Built of all Slabs for all project slab pours just prior to placing concrete or as directed by the COR.
14. Detailed Interior exact built overlapping photos of the entire building to include documentation of all mechanical, electrical and plumbing systems in every wall and ceiling, to be conducted after rough-ins are complete, just prior to insulation and or drywall, or as directed by COR.
15. Finished detailed Interior exact built overlapping photos of all walls, ceilings, and floors to be scheduled by COR prior to occupancy.
16. In event a greater or lesser number of images than specified above are required by the COR, adjustment in contract price will be made in accordance with clause entitled "CHANGES" (FAR 52.243-4).

C. Images shall be taken by a commercial photographer and must show distinctly, at as large a scale as possible, all parts of work embraced in the picture.

D. Coordination of photo shoots is accomplished through COR. Contractor shall also attend construction team meetings as necessary. Contractor's operations team shall provide regular updates regarding the status of the documentation, including photo shoots concluded, the availability of new Progressions or Exact-Builts viewable on-line and anticipated future shoot dates.

E. Contractor shall provide all on-line domain/web hosting, security measures, and redundant server back-up of the documentation.

F. Contractor shall provide technical support related to using the system or service.

G. Upon completion of the project, final copies of the documentation (the "Permanent Record") with the indexing and navigation system embedded (and active) shall be provided in an electronic media format, typically a DVD or external hard-drive. Permanent Record shall have Building Information Modeling (BIM) interface capabilities. On-line access terminates upon delivery of the Permanent Record.

1.27 VA TRIRIGA CPMS

A. VA contractors, selected by award to perform work, are required to get access to the VA TRIRIGA CPMS. The TRIRIGA CPMS is the management and collaborative environment that the VA uses for all Major, Minor and Non-Recurring Maintenance (NRM) projects within the Office of Construction & Facilities Management (CFM), Veterans Health Administration (VHA), National Cemetery Administration (NCA), and the Veterans Benefits Administration (VBA).

B. The contractor is solely responsible for acquiring access to the VA TRIRIGA CPMS.

C. To gain access to the VA TRIRIGA CPMS the contractor is encouraged to follow the licensing process outline as specified below:

D. Requirement: TRIRIGA is the management and collaborative environment that VA uses for all construction projects. VA requires its contractors to procure TRIRIGA access as part of the cost of performance for a VA construction related contract.

E. Access Request and Payment can be made through the following URL https://valicensing.oncfi.com/

F. Inquiries or to request additional services, contact the following:

Craig Alsheimer, Federal Account Manager
Computerized Facility Integrations, LLC
18000 West Nine Mile Road
Suite 700
Southfield, MI 48075
Email: calsheimer@gocfi.com
Phone: 248-557-4234 Extension 6010; 410-292-7006

G. Process:

1. Once the contractor has been notified by VA of the award and a unique contract number, the contractor can enter a request for access to TRIRIGA at URL https://valicensing.oncfi.com/
2. CFI will process the request for access and payment. CFI will create the USER ID and a password. Security provisions required to align the contractor to the Contract Number will be entered and an email will be generated and submitted to the requestor.

3. CFI will also provide standard terms and conditions related to the transaction and use agreement.

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SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

PART 1 – GENERAL

1.1 DESCRIPTION

A. This specification defines the general requirements and procedures for submittals. A submittal is information submitted for VA review to establish compliance with the contract documents.

B. Detailed submittal requirements are found in the technical sections of the contract specifications. The Contracting Officer may request submittals in addition to those specified when deemed necessary to adequately describe the work covered in the respective technical specifications at no additional cost to the government.

C. VA approval of a submittal does not relieve the Contractor of the responsibility for any error which may exist. The Contractor is responsible for fully complying with all contract requirements and the satisfactory construction of all work, including the need to check, confirm, and coordinate the work of all subcontractors for the project. Non-compliant material incorporated in the work will be removed and replaced at the Contractor’s expense.

1.2 DEFINITIONS

A. Preconstruction Submittals: Submittals which are required prior to issuing contract notice to proceed or starting construction. For example, Certificates of insurance; Surety bonds; Site-specific safety plan; Construction progress schedule; Schedule of values; Submittal register; List of proposed subcontractors.

B. Shop Drawings: Drawings, diagrams, and schedules specifically prepared to illustrate some portion of the work. Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be integrated and coordinated.

C. Product Data: Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions, and brochures, which describe and illustrate size, physical appearance, and other characteristics of materials, systems, or equipment for some portion of the work. Samples of warranty language when the contract requires extended product warranties.

D. Samples: Physical examples of materials, equipment, or workmanship that illustrate functional and aesthetic characteristics of a material or product and establish standards by which the work can be judged. Color

samples from the manufacturer's standard line (or custom color samples if specified) to be used in selecting or approving colors for the project. Field samples and mock-ups constructed to establish standards by which the ensuing work can be judged.

E. Design Data: Calculations, mix designs, analyses, or other data pertaining to a part of work.

F. Test Reports: Report which includes findings of a test required to be performed by the Contractor on an actual portion of the work. Report which includes finding of a test made at the job site or on sample taken from the job site, on portion of work during or after installation.

G. Certificates: Document required of Contractor, or of a manufacturer, supplier, installer, or subcontractor through Contractor. The purpose is to document procedures, acceptability of methods, or personnel qualifications for a portion of the work.

H. Manufacturer's Instructions: Pre-printed material describing installation of a product, system, or material, including special notices and MSDS concerning impedances, hazards, and safety precautions.

I. Manufacturer's Field Reports: Documentation of the testing and verification actions taken by manufacturer's representative at the job site on a portion of the work, during or after installation, to confirm compliance with manufacturer's standards or instructions. The documentation must indicate whether the material, product, or system has passed or failed the test.

J. Operation and Maintenance Data: Manufacturer data that is required to operate, maintain, troubleshoot, and repair equipment, including manufacturer's help, parts list, and product line documentation. This data shall be incorporated in an operations and maintenance manual.

K. Closeout Submittals: Documentation necessary to properly close out a construction contract. For example, Record Drawings and as-built drawings. Also, submittal requirements necessary to properly close out a phase of construction on a multi-phase contract.

1.3 SUBMITTAL REGISTER

A. The submittal register will list items of equipment and materials for which submittals are required by the specifications. This list may not be all inclusive and additional submittals may be required by the specifications. The Contractor is not relieved from supplying submittals required by the contract documents but which have been omitted from the submittal register.

B. The submittal register will serve as a scheduling document for submittals and will be used to control submittal actions throughout the contract period.

C. The VA will provide the initial submittal register in electronic format. Thereafter, the Contractor shall track all submittals by maintaining a complete list, including completion of all data columns, including dates on which submittals are received and returned by the VA.

D. The Contractor shall update the submittal register as submittal actions occur and maintain the submittal register at the project site until final acceptance of all work by Contracting Officer.

E. The Contractor shall submit formal monthly updates to the submittal register in electronic format. Each monthly update shall document actual submission and approval dates for each submittal.

1.4 SUBMITTAL SCHEDULING

A. Submittals are to be scheduled, submitted, reviewed, and approved prior to the acquisition of the material or equipment.

B. Coordinate scheduling, sequencing, preparing, and processing of submittals with performance of work so that work will not be delayed by submittal processing. Allow time for potential resubmittal.

C. No delay costs or time extensions will be allowed for time lost in late submittals or resubmittals.

D. All submittals are required to be approved prior to the start of the specified work activity.

1.5 SUBMITTAL PREPARATION

A. Each submittal is to be complete and in sufficient detail to allow ready determination of compliance with contract requirements.

B. Collect required data for each specific material, product, unit of work, or system into a single submittal. Prominently mark choices, options, and portions applicable to the submittal. Partial submittals will not be accepted for expedition of construction effort. Submittal will be returned without review if incomplete.

C. If available product data is incomplete, provide Contractor-prepared documentation to supplement product data and satisfy submittal requirements.

D. All irrelevant or unnecessary data shall be removed from the submittal to facilitate accuracy and timely processing. Submittals that contain the excessive amount of irrelevant or unnecessary data will be returned without review.

E. Provide a transmittal form for each submittal with the following information:

1. Project title, location and number.
2. Construction contract number.
3. Date of the drawings and revisions.
4. Name, address, and telephone number of subcontractor, supplier, manufacturer, and any other subcontractor associated with the submittal.
5. List paragraph number of the specification section and sheet number of the contract drawings by which the submittal is required.
6. When a resubmission, add alphabetic suffix on submittal description. For example, submittal 18 would become 18A, to indicate resubmission.
7. Product identification and location in project.

F. The Contractor is responsible for reviewing and certifying that all submittals are in compliance with contract requirements before submitting for VA review. Proposed deviations from the contract requirements are to be clearly identified. All deviations submitted must include a side by side comparison of item being proposed against item specified. Failure to point out deviations will result in the VA requiring removal and replacement of such work at the Contractor's expense.

G. Stamp, sign, and date each submittal transmittal form indicating action taken.

H. Stamp used by the Contractor on the submittal transmittal form to certify that the submittal meets contract requirements is to be similar to the following:

CONTRACTOR
(Firm Name)
_____Approved
_____Approved with corrections as noted on submittal data and/or attached sheets(s)
SIGNATURE: _____
TITLE: _____
DATE: _____

1.6 SUBMITTAL FORMAT AND TRANSMISSION

A. Provide submittals in electronic format, with the exception of material samples. Use PDF as the electronic format, unless otherwise specified or directed by the Contracting Officer.

B. Compile the electronic submittal file as a single, complete document. Name the electronic submittal file specifically according to its contents.

C. Electronic files must be of sufficient quality that all information is legible. Generate PDF files from original documents so that the text included in the PDF file is both searchable and can be copied. If documents are scanned, Optical Character Resolution (OCR) routines are required.

D. E-mail electronic submittal documents smaller than 5MB in size to e-mail addresses as directed by the Contracting Officer.

E. Provide electronic documents over 5MB through an electronic FTP file sharing system. Confirm that the electronic FTP file sharing system can be accessed from the VA computer network. The Contractor is responsible for setting up, providing, and maintaining the electronic FTP file sharing system for the construction contract period of performance.

F. Provide hard copies of submittals when requested by the Contracting Officer. Up to 3 additional hard copies of any submittal may be requested at the discretion of the Contracting Officer, at no additional cost to the VA.

1.7 SAMPLES

A. Submit two sets of physical samples showing range of variation, for each required item.

B. Where samples are specified for selection of color, finish, pattern, or texture, submit the full set of available choices for the material or product specified.

C. When color, texture, or pattern is specified by naming a particular manufacturer and style, include one sample of that manufacturer and style, for comparison.

D. Before submitting samples, the Contractor is to ensure that the materials or equipment will be available in quantities required in the project. No change or substitution will be permitted after a sample has been approved.

E. The VA reserves the right to disapprove any material or equipment which previously has proven unsatisfactory in service.

F. Physical samples supplied maybe requested back for use in the project after reviewed and approved.

1.8 OPERATION AND MAINTENANCE DATA

A. Submit data specified for a given item within 30 calendar days after the item is delivered to the contract site.

B. In the event the Contractor fails to deliver O&M Data within the time limits specified, the Contracting Officer may withhold from progress payments 50 percent of the price of the item with which such O&M Data are applicable.

1.9 TEST REPORTS

COR may require specific test after work has been installed or completed which could require contractor to repair test area at no additional cost to contract.

1.10 VA REVIEW OF SUBMITTALS AND RFIS

A. The VA will review all submittals for compliance with the technical requirements of the contract documents. The Architect-Engineer for this project will assist the VA in reviewing all submittals and determining contractual compliance. Review will be only for conformance with the applicable codes, standards and contract requirements.

B. Period of review for submittals begins when the VA COR receives submittal from the Contractor.

C. Period of review for each resubmittal is the same as for initial submittal.

D. VA review period is 15 business days for submittals.

E. VA review period is 10 business days for RFIs.

F. The VA will return submittals to the Contractor with the following notations:

1. "Approved": authorizes the Contractor to proceed with the work covered.
2. "Approved as noted": authorizes the Contractor to proceed with the work covered provided the Contractor incorporates the noted comments and makes the noted corrections.
3. "Disapproved, revise and resubmit": indicates noncompliance with the contract requirements or that submittal is incomplete. Resubmit with appropriate changes and corrections. No work shall proceed for this item until resubmittal is approved.
4. "Not reviewed": indicates submittal does not have evidence of being reviewed and approved by Contractor or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals after taking appropriate action.

1.11 APPROVED SUBMITTALS

A. The VA approval of submittals is not to be construed as a complete check, and indicates only that the general method of construction, materials, detailing, and other information are satisfactory.

B. VA approval of a submittal does not relieve the Contractor of the responsibility for any error which may exist. The Contractor is responsible for fully complying with all contract requirements and the satisfactory construction of all work, including the need to check, confirm, and coordinate the work of all subcontractors for the project. Non-compliant material incorporated in the work will be removed and replaced at the Contractor's expense.

C. After submittals have been approved, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.

D. Retain a copy of all approved submittals at project site, including approved samples.

1.12 WITHHOLDING OF PAYMENT

Payment for materials incorporated in the work will not be made if required approvals have not been obtained.

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SECTION 01 35 26
SAFETY REQUIREMENTS

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SECTION 01 35 26
SAFETY REQUIREMENTS

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Engineers (ASSE):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health Planning

A10.34-2012.....Protection of the Public on or Adjacent to Construction Sites

A10.38-2013.....Basic Elements of an Employer's Program to Provide a Safe and Healthful Work Environment American National Standard Construction and Demolition Operations

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2018.....Standard for Portable Fire Extinguishers

30-2018.....Flammable and Combustible Liquids Code

51B-2019.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

70-2020.....National Electrical Code

70B-2019.....Recommended Practice for Electrical Equipment Maintenance

70E-2018 .....Standard for Electrical Safety in the Workplace

99-2018.....Health Care Facilities Code

241-2019.....Standard for Safeguarding Construction, Alteration, and Demolition Operations

F. The Joint Commission (TJC)

TJC Manual .....Comprehensive Accreditation and Certification Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20 .....Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1910 .....Safety and Health Regulations for General Industry

29 CFR 1926 .....Safety and Health Regulations for Construction Industry

1.2 DEFINITIONS:

A. Critical Lift. A lift with the hoisted load exceeding 75% of the crane's maximum capacity; lifts made out of the view of the operator (blind picks); lifts involving two or more cranes; personnel being hoisted; and special hazards such as lifts over occupied facilities, loads lifted close to power-lines, and lifts in high winds or where other adverse environmental conditions exist; and any lift which the crane operator believes is critical.

B. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

C. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to

solve or resolve problems relating to the subject matter, the work, or the project.

D. High Visibility Accident. Any mishap which may generate publicity or high visibility.

E. Accident/Incident Criticality Categories:

1. No impact – near miss incidents that should be investigated but are not required to be reported to the VA;

2. Minor incident/impact – incidents that require first aid or result in minor equipment damage (less than $5000). These incidents must be investigated but are not required to be reported to the VA;

3. Moderate incident/impact – Any work-related injury or illness that results in:

a. Days away from work (any time lost after day of injury/illness onset);

b. Restricted work;

c. Transfer to another job;

d. Medical treatment beyond first aid;

e. Loss of consciousness;

4. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (5) above or,

5. Any incident that leads to major equipment damage (greater than $5000).

F. These incidents must be investigated and are required to be reported to the VA;

1 Major incident/impact – Any mishap that leads to fatalities, hospitalizations, amputations, and losses of an eye as a result of contractors' activities. Or any incident which leads to major property damage (greater than $20,000) and/or may generate publicity

or high visibility. These incidents must be investigated and are required to be reported to the VA as soon as practical, but not later than 2 hours after the incident.

G. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

1.3 REGULATORY REQUIREMENTS:

A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable [federal, state, and local] laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Project Manager or Contracting Officer Representative

1.4 ACCIDENT PREVENTION PLAN (APP):

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.

2. Address both the Prime Contractors and the subcontractors work operations.

3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.

4. Address all the elements/sub-elements and in order as follows:

a. **SIGNATURE SHEET**. Title, signature, and phone number of the following:

1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);

2) Plan approver (company/corporate officers authorized to obligate the company);

3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).

b. **BACKGROUND INFORMATION**. List the following:

1) Contractor;

2) Contract number;

3) Project name;

4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).

c. **STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.

d. **RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:

1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;

2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.

3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;

4) Requirements that no work shall be performed unless a designated competent person is present on the job site;

5) Requirements for pre-task Activity Hazard Analysis (AHAs);

6) Lines of authority;

7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;

e. SUBCONTRACTORS AND SUPPLIERS. If applicable, provide procedures for coordinating SOH activities with other employers on the job site:

1) Identification of subcontractors and suppliers (if known);

2) Safety responsibilities of subcontractors and suppliers.

f. **TRAINING.**

1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.

2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc…) and any requirements for periodic retraining/recertification are required.

3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.

4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs)

g. SAFETY AND HEALTH INSPECTIONS.

1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.

2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

h. ACCIDENT/INCIDENT INVESTIGATION & REPORTING. The Contractor shall conduct mishap investigations of all Moderate and Major as well as all High Visibility Incidents. The APP shall include accident/incident investigation procedure and identify person(s) responsible to provide the following to the Project Manager or Contracting Officer Representative:

1) Exposure data (man-hours worked);

2) Accident investigation reports;

3) Project site injury and illness logs.

i. **PLANS (PROGRAMS, PROCEDURES) REQUIRED.** Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational, patient, and public safety risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

1) Emergency response;

2) Contingency for severe weather;

3) Fire Prevention;

4) Medical Support;

5) Posting of emergency telephone numbers;

6) Prevention of alcohol and drug abuse;

7) Site sanitation(housekeeping, drinking water, toilets);

8) Night operations and lighting;

9) Hazard communication program;

10) Welding/Cutting "Hot" work;

11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);

12) General Electrical Safety;

13) Hazardous energy control (Machine LOTO);

14) Site-Specific Fall Protection & Prevention;

15) Excavation/trenching;

16) Asbestos abatement;

17) Lead abatement;

18) Crane Critical lift;

19) Respiratory protection;

20) Health hazard control program;

21) Radiation Safety Program;

22) Abrasive blasting;

23) Heat/Cold Stress Monitoring;

24) Crystalline Silica Monitoring (Assessment);

25) Demolition plan (to include engineering survey);

26) Formwork and shoring erection and removal;

28) Public (Mandatory compliance with ANSI/ASSE A10.34-2012).

C. Submit the APP to the Project Manager Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.

D. Once accepted by the Project Manager or Contracting Officer Representative or Government Designated Authority the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer in accordance with FAR Clause 52.236-13, *Accident Prevention*, until the matter has been rectified.

E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Project Manager project overall designated OSHA Competent Person, and facility Safety Contracting Officer Representative . Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery.

Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public and the environment.

1.5 ACTIVITY HAZARD ANALYSES (AHAS):

A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)

B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.

C. Work shall not begin until the AHA for the work activity has been accepted by the and Contracting Officer Representative or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.

2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).

a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of

work involved in the AHA and familiar with current site safety issues.

b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.

3. Submit AHAs to the Project Manager and Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.

4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.

5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Project Manager and Contracting Officer Representative or Government Designated Authority.

1.6 PRECONSTRUCTION CONFERENCE:

A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its

implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.

B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.

C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):

A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.

B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

//However, the SSHO has be a separate qualified individual from the Prime Contractor's Superintendent and/or Quality Control Manager with duties only as the SSHO//

D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.

E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.8 TRAINING:

A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.

B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.

C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and

trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.

D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.

E. Submit training records associated with the above training requirements to the Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.

F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the Contracting Officer Representative that individuals have undergone contractor's safety briefing.

G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.9 INSPECTIONS:

A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of the their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions

weekly to Contracting Officer Representative or Government Designated Authority

B. of the onsite inspection.

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:

A. The prime contractor shall establish and maintain an accident reporting, recordkeeping, and analysis system to track and analyze all injuries and illnesses, high visibility incidents, and accidental property damage (both government and contractor) that occur on site. Notify the // Project Manager // and Facility Safety // Manager // Officer // or Contracting Officer Representative // or Government Designated Authority // as soon as practical, but no more than four hours after any accident meeting the definition of a Moderate or Major incidents, High Visibility Incidents, , or any weight handling and hoisting equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the // Project Manager // and Facility Safety // Manager // Officer // or Contracting Officer Representative // or Government Designated Authority // determine whether a government investigation will be conducted.

B. Conduct an accident investigation for all Minor, Moderate and Major incidents as defined in paragraph DEFINITIONS, and property damage accidents resulting in at least $20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162 (or equivalent) , and provide the report to the // Project Manager // and Facility Safety // Manager // Officer // or Contracting Officer Representative // or Government Designated Authority within 5 [__] calendar days of the accident. The // Project Manager // and Facility

Safety // Manager // Officer // or Contracting Officer Representative // or Government Designated Authority // will provide copies of any required or special forms.

C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the // Project Manager // and Facility Safety // Manager // Officer // or Contracting Officer Representative // or Government Designated Authority // monthly.

D. A summation of all Minor, Moderate, and Major incidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the // Project Manager // and Facility Safety // Manager // Officer // or Contracting Officer Representative // or Government Designated Authority // monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the // Project Manager // and Facility Safety // Manager // Officer // or Contracting Officer Representative // or Government Designated Authority // as requested.

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):

A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.

B. Mandatory PPE includes:

1. Hard Hats - unless written authorization is given by the Project Manager or Contracting Officer Representative or Government Designated Authority in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.

2. Safety glasses - unless written authorization is given by the Project Manager or Contracting Officer Representative or Government

Designated Authority in circumstances of no eye hazards, appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.

3. Appropriate Safety Shoes - based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Project Manager or Contracting Officer Representative or Government Designated Authority // in circumstances of no foot hazards.

4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

2.

1.12 INFECTION CONTROL

A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. Exterior construction activities causing disturbance of soil or creates dust in some other manner must be controlled.

B. An AHA associated with infection control will be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the Project Manager or Contracting Officer Representative or Government Designated Authority before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be issued by the Resident Engineer . The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in

separate areas requiring separate classes. The primary project scope area for this project is: **Class [____},** however, work outside the primary project scope area may vary. The required infection control precautions with each class are as follows:

1. Class I requirements:

   a. During Construction Work:

      1) Notify the Project Manager or Contracting Officer Representative or Government Designated Authority

      2) Execute work by methods to minimize raising dust from construction operations.

      3) Ceiling tiles: Immediately replace a ceiling tiles displaced for visual inspection.

   b. Upon Completion:

      1) Clean work area upon completion of task

      2) Notify the Project Manager or Contracting Officer Representative or Government Designated Authority

2. Class II requirements:

   a. During Construction Work:

      1) Notify the Project Manager or Contracting Officer Representative or Government Designated Authority

      2) Provide active means to prevent airborne dust from dispersing into atmosphere such as wet methods or tool mounted dust collectors where possible.

      3) Water mist work surfaces to control dust while cutting.

      4) Seal unused doors with duct tape.

      5) Block off and seal air vents.

6) Remove or isolate HVAC system in areas where work is being performed.

b. Upon Completion:

1) Wipe work surfaces with cleaner/disinfectant.

2) Contain construction waste before transport in tightly covered containers.

3) Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.

4) Upon completion, restore HVAC system where work was performed

5) Notify the Project Manager or Contracting Officer Representative / or Government Designated Authority

3. Class III requirements:

a. During Construction Work:

1) Obtain permit from the Project Manager or Contracting Officer Representative or Government Designated Authority

2) Remove or Isolate HVAC system in area where work is being done to prevent contamination of duct system.

3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.

4) Maintain negative air pressure, 0.01 inches of water gauge, within work site utilizing HEPA equipped air filtration units and continuously monitored with a digital display, recording and alarm instrument, which must be calibrated on installation, maintained with periodic calibration and monitored by the contractor.

5) Contain construction waste before transport in tightly covered containers.

6) Cover transport receptacles or carts. Tape covering unless solid lid.

b. Upon Completion:

1) Do not remove barriers from work area until completed project is inspected by the Project Manager or Contracting Officer Representative or Government Designated Authority and thoroughly cleaned by the VA Environmental Services Department.

2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.

3) Vacuum work area with HEPA filtered vacuums.

4) Wet mop area with cleaner/disinfectant.

5) Upon completion, restore HVAC system where work was performed.

6) Return permit to the Project Manager or Contracting Officer Representative or Government Designated Authority

4. Class IV requirements:

a. During Construction Work:

1) Obtain permit from the Project Manager or Contracting Officer Representative or Government Designated Authority

2) Isolate HVAC system in area where work is being done to prevent contamination of duct system.

3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.

4) Maintain negative air pressure, 0.01 inches of water gauge, within work site utilizing HEPA equipped air filtration units and continuously monitored with a digital display, recording and alarm instrument, which must be calibrated on installation, maintained with periodic calibration and monitored by the contractor.

5) Seal holes, pipes, conduits, and punctures.

6) Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave work site.

7) All personnel entering work site are required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area.

b. Upon Completion:

1) Do not remove barriers from work area until completed project is inspected by the Project Manager or Contracting Officer Representative or Government Designated Authority with thorough cleaning by the VA Environmental Services Dept.

2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.

3) Contain construction waste before transport in tightly covered containers.

4) Cover transport receptacles or carts. Tape covering unless solid lid.

5) Vacuum work area with HEPA filtered vacuums.

6) Wet mop area with cleaner/disinfectant.

7) Upon completion, restore HVAC system where work was performed.

8) Return permit to the Project Manager or Contracting Officer Representative or Government Designated Authority

C. Barriers shall be erected as required based upon classification (Class III & IV requires barriers) and shall be constructed as follows:

1. Class III and IV – closed door with masking tape applied over the frame and door is acceptable for projects that can be contained in a single room.

2. Construction, demolition or reconstruction not capable of containment within a single room must have the following barriers erected and made presentable on hospital occupied side:

a. Class III & IV (where dust control is the only hazard, and an agreement is reached with the Resident Engineer and Medical Center) – Airtight plastic barrier that extends from the floor to ceiling. Seams must be sealed with duct tape to prevent dust and debris from escaping

b. Class III & IV – Drywall barrier erected with joints covered or sealed to prevent dust and debris from escaping.

c. Class III & IV – Seal all penetrations in existing barrier airtight

d. Class III & IV – Barriers at penetration of ceiling envelopes, chases and ceiling spaces to stop movement air and debris

e. Class IV only – Anteroom or double entrance openings that allow workers to remove protective clothing or vacuum off existing clothing

f. Class III & IV – At elevators shafts or stairways within the field of construction, overlapping flap minimum of two feet wide of polyethylene enclosures for personnel access.

D. Products and Materials:

1. Sheet Plastic: Fire retardant polyethylene, 6-mil thickness meeting local fire codes

2. Barrier Doors: Self Closingsolid core wood in steel frame, painted

3. Dust proof drywall

4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer's instructions.

5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose

6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches

7. Disinfectant: Hospital-approved disinfectant or equivalent product

8. Portable Ceiling Access Module

E. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.

F. A dust control program will be established and maintained as part of the contractor's infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit Resident Engineer and Facility CSC for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

G. Medical center Infection Control personnel will monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions will be established by the medical center prior to the start of work and periodically during the construction stage to determine

impact of construction activities on indoor air quality with safe thresholds established.

H. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. HEPA filtration is required where the exhaust dust may reenter the medical center.

2. Exhaust hoses shall be exhausted so that dust is not reintroduced to the medical center.

3. Adhesive Walk-off/Carpet Walk-off Mats shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.

4. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as it is created. Transport these outside the construction area in containers with tightly fitting lids.

5. The contractor shall not haul debris through patient-care areas without prior approval of the Resident Engineer and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.

6. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and

dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.

7. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

I. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.

2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.

3. All new air ducts shall be cleaned prior to final inspection.

J. Exterior Construction

1. Contractor shall verify that dust will not be introduced into the medical center through intake vents, or building openings. HEPA filtration on intake vents is required where dust may be introduced.

2. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary

3. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

1.13 TUBERCULOSIS SCREENING

A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement

before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.

1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.

2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.

3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

1.14 FIRE SAFETY

A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Project Manager and Facility Safety Manager or Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.

B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.

C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

D. Temporary Construction Partitions:

1. Install and maintain temporary construction partitions to provide smoke-tight separations between // construction areas // the areas that are described in phasing requirements // and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.

2. Install // one-hour // two-hour // fire-rated // temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.

3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Project Manager and Facility Safety Manager or Contracting Officer Representative or Government Designated Authority.

G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to

Project Manager and Facility Safety Manager or Contracting Officer Representative or Government Designated Authority.

H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

//K. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers. //

L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Project Manager and Facility Safety Manager or Contracting Officer Representative or Government Designated Authority. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Resident Engineer.

M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with Project Manager and Facility Safety Manager or Contracting Officer Representative or Government Designated Authority.

N. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Resident Engineer. Obtain permits from Resident Engineerat least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Project Manager and Facility Safety Manager or Contracting Officer Representative or Government Designated Authority.

P. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.

Q. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

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R. If required, submit documentation to the Facility Safety Office COR or other Government Designated Authority that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.15 ELECTRICAL

A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J – General Environmental Controls, 29 CFR Part 1910 Subpart S – Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.

B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.

C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance

with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The Chief Engineer or Contracting Officer Representative or Government Designated Authority with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA and permit specific to energized work activities will be developed, reviewed, and accepted by the VA prior to the start of that activity.

1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.

2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.

3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the The Chief Engineeror Contracting Officer Representative or Government Designated Authority

D. Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alterative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity and permit for energized work has been reviewed and accepted by the Project Manager and

Facility Safety Manager or Contracting Officer Representative or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

E. Ground-fault circuit interrupters. GFCI protection shall be provided where an employee is operating or using cord- and plug-connected tools related to construction activity supplied by 125-volt, 15-, 20-, or 30-ampere circuits. Where employees operate or use equipment supplied by greater than 125-volt, 15-, 20-, or 30- ampere circuits, GFCI protection or an assured equipment grounding conductor program shall be implemented in accordance with NFPA 70E - 2015, Chapter 1, Article 110.4(C)(2)..

1.16 FALL PROTECTION

A. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.

1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.

2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.

3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.

4. Fall protection while using a ladder will be governed by the OSHA requirements.

1.17 SCAFFOLDS AND OTHER WORK PLATFORMS

A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.

B. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.

C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.

1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.

2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.

3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.

4. Emergency descent devices shall not be used as working platforms.

D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:

1. The Competent Person’s name and signature;

2. Dates of initial and last inspections.

E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

1.18 EXCAVATION AND TRENCHES

A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P. Excavations less than 5 feet in depth require evaluation by the contractor’s “Competent Person” (CP) for determination of the necessity

of an excavation protective system where kneeing, laying in, or stooping within the excavation is required.

B. All excavations and trenches 24 inches in depth or greater shall require a written trenching and excavation permit (NOTE – some States and other local jurisdictions require separate state/jurisdiction-issued excavation permits). The permit shall have two sections, one section will be completed prior to digging or drilling and the other will be completed prior to personnel entering the excavations greater than 5 feet in depth. Each section of the permit shall be provided to the Resident Engineer and/or Facility Safety Manager prior to proceeding with digging or drilling and prior to proceeding with entering the excavation. After completion of the work and prior to opening a new section of an excavation, the permit shall be closed out and provided to the // Resident Engineer and/or Facility Safety and/or other Government Designated Authority. The permit shall be maintained onsite and the first section of the permit shall include the following:

1. Estimated start time & stop time2. Specific location and nature of the work.
2. Indication of the contractor's "Competent Person" (CP) in excavation safety with qualifications and signature. Formal course in excavation safety is required by the contractor's CP.
3. Indication of whether soil or concrete removal to an offsite location is necessary.
4. Indication of whether soil samples are required to determined soil contamination.
5. Indication of coordination with local authority (i.e. "One Call") or contractor's effort to determine utility location with search and survey equipment.
6. Indication of review of site drawings for proximity of utilities to digging/drilling.

C. The second section of the permit for excavations greater than five feet in depth shall include the following:

1. Determination of OSHA classification of soil. Soil samples will be from freshly dug soil with samples taken from different soil type layers as necessary and placed at a safe distance from the excavation by the excavating equipment. A pocket penetronmeter will be utilized in determination of the unconfined compression strength of the soil for comparison against OSHA table (Less than 0.5 Tons/FT2 – Type C, 0.5 Tons/FT2 to 1.5 Tons/FT2 – Type B, greater than 1.5 Tons/FT2 – Type A without condition to reduce to Type B).

2. Indication of selected protective system (sloping/benching, shoring, shielding). When soil classification is identified as "Type A" or "Solid Rock", only shoring or shielding or Professional Engineer designed systems can be used for protection. A Sloping/Benching system may only be used when classifying the soil as Type B or Type C. Refer to Appendix B of 29 CFR 1926, Subpart P for further information on protective systems designs.

3. Indication of the spoil pile being stored at least 2 feet from the edge of the excavation and safe access being provided within 25 feet of the workers.

4. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere where oxygen deficiency (atmospheres containing less than 19.5 percent oxygen) or a hazardous atmosphere exists or could reasonably be expected to exist. Internal combustion engine equipment is not allowed in an excavation without providing force air ventilation to lower the concentration to below OSHA PELs, providing sufficient oxygen levels, and atmospheric testing as necessary to ensure safe levels are maintained.

D As required by OSHA 29 CFR 1926.651(b)(1), the estimated location of utility installations, such as sewer, telephone, fuel, electric, water lines, or any other underground installations that reasonably may be expected to be encountered during excavation work, shall be determined prior to opening an excavation.

1. The planned dig site will be outlined/marked in white prior to locating the utilities.

2. Used of the American Public Works Association Uniform Color Code is required for the marking of the proposed excavation and located utilities.

3. 811 will be called two business days before digging on all local or State lands and public Right-of Ways.

4. Digging will not commence until all known utilities are marked.

5. Utility markings will be maintained

E. Excavations will be hand dug or excavated by other similar safe and acceptable means as excavation operations approach within // 3 to 5 //__// feet of identified underground utilities. Exploratory bar or other detection equipment will be utilized as necessary to further identify the location of underground utilities.

F. Excavations greater than 20 feet in depth require a Professional Engineer designed excavation protective system.

1.19 CRANES

A. All crane work shall comply with 29 CFR 1926 Subpart CC.

B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no “Phase In” date.

C. A detailed lift plan for all lifts shall be submitted to the Resident Engineer and/or Facility Safety and/or other Government Designated Authority 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing and all other elements of a critical lift plan where the lift meets the definition of a critical lift. Critical lifts require a more comprehensive lift plan to minimize the potential of crane failure and/or catastrophic loss. The plan must be reviewed and accepted by the General Contractor before being submitted to the VA for review. The lift will not be allowed to proceed without prior acceptance of this document.

D. Crane operators shall not carry loads

1. over the general public or VAMC personnel
2. over any occupied building unless
   a. the top two floors are vacated
   b. or overhead protection with a design live load of 300 psf is provided

1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

1.21 CONFINED SPACE ENTRY

A. All confined space entry shall comply with 29 CFR 1926, Subpart AA except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].

B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the Resident Engineer and/or Facility Safety and/or other Government Designated Authority

1.22 WELDING AND CUTTING

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Resident Engineer and/or Facility Safety Manager and/or other Government Designated Authority. Obtain permits from Resident Engineer and/or Facility Safety Manager and/or other Government Designated Authority at least 24 hours in advance . Designate contractor's responsible project-site fire prevention program manager to permit hot work.

1.23 LADDERS

A. All Ladder use shall comply with 29 CFR 1926 Subpart X.

B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.

C. Manufacturer safety labels shall be in place on ladders

D. Step Ladders shall not be used in the closed position

E. Top steps or cap of step ladders shall not be used as a step

F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.

1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.

2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.

G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.24 FLOOR & WALL OPENINGS

A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.

B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. Skylights located in floors or roofs are considered floor or roof hole/openings.

C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a

removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.

1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
2. Covers shall be secured when installed, clearly marked with the word "HOLE", "COVER" or "Danger, Roof Opening-Do Not Remove" or color-coded or equivalent methods (e.g., red or orange "X"). Workers must be made aware of the meaning for color coding and equivalent methods.
3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.
4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.
5. Workers are prohibited from standing/walking on skylights.

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by the General Contractor

1.2 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

B. American Association of State Highway and Transportation Officials (AASHTO):

T27-11.....Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates

T96-02 (R2006).....Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine

T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop

T104-99 (R2007).....Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate

T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop

T191-02(R2006).....Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method

T310-13.....Standard Method of Test for In-place Density and Moisture Content of Soil and Soil-aggregate by Nuclear Methods (Shallow Depth)

C. American Concrete Institute (ACI):

506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete

D. American Society for Testing and Materials (ASTM):

A370-12.....Standard Test Methods and Definitions for Mechanical Testing of Steel Products

A416/A416M-10.....Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete

C31/C31M-10.....Standard Practice for Making and Curing Concrete Test Specimens in the Field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens

C109/C109M-11b.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars

C136-06.....Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates

C138/C138M-10b.....Standard Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete

C140-12.....Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic Cement Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed Concrete

C173/C173M-10b.....Standard Test Method for Air Content of freshly Mixed Concrete by the Volumetric Method

C330/C330M-09.....Standard Specification for Lightweight Aggregates for Structural Concrete

C567/C567M-11.....Standard Test Method for Density Structural Lightweight Concrete

C780-11.....Standard Test Method for Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry

C1019-11.....Standard Test Method for Sampling and Testing Grout

C1064/C1064M-11.....Standard Test Method for Temperature of Freshly Mixed Portland Cement Concrete

C1077-11c.....Standard Practice for Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Testing Agency Evaluation

C1314-11a.....Standard Test Method for Compressive Strength of Masonry Prisms

D422-63(2007).....Standard Test Method for Particle-Size Analysis of Soils

D698-07e1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort

D1140-00(2006).....Standard Test Methods for Amount of Material in Soils Finer than No. 200 Sieve

D1143/D1143M-07e1.....Standard Test Methods for Deep Foundations Under Static Axial Compressive Load

D1188-07e1.....Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Coated Samples

D1556-07.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method

D1557-09.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000ft lbf/ft3 (2,700 KNm/m3))

D2166-06.....Standard Test Method for Unconfined Compressive Strength of Cohesive Soil

D2167-08).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method

D2216-10.....Standard Test Methods for Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass

D2974-07a.....Standard Test Methods for Moisture, Ash, and Organic Matter of Peat and Other Organic Soils

D3666-11.....Standard Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials

D3740-11.....Standard Practice for Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock as used in Engineering Design and Construction

D6938-10.....Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)

E94-04(2010).....Standard Guide for Radiographic Examination

E164-08.....Standard Practice for Contact Ultrasonic Testing of Weldments

E329-11c.....Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection

E543-09.....Standard Specification for Agencies Performing Non-Destructive Testing

E605-93(R2011).....Standard Test Methods for Thickness and Density of Sprayed Fire Resistive Material (SFRM) Applied to Structural Members

E709-08.....Standard Guide for Magnetic Particle Examination

E1155-96(R2008).....Determining FF Floor Flatness and FL Floor Levelness Numbers

F3125/F3125M-15.....Standard Specification for High Strength Structural Bolts, Steel and Alloy Steel, Heat Treated, 120 ksi (830 MPa) and 150 ksi (1040 MPa) Minimum Tensile Strength, Inch and Metric Dimensions

E. American Welding Society (AWS):

D1.D1.1M-10.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."

B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by the Contracting Officer Representative. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.

C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.

D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

PART 2 – PRODUCTS (NOT USED)

PART 3 – EXECUTION

3.1 EARTHWORK:

A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:

1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the COR regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to COR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
2. Provide full time observation of fill placement and compaction and field density testing in building areas and provide full time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.

B. Testing Compaction:

1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D1557.
2. Make field density tests in accordance with the primary testing method following ASTM D6938 wherever possible. Field density tests utilizing ASTM D1556 shall be utilized on a case-by-case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the

testing laboratory propose these alternative methods, they should provide satisfactory explanation to the COR before the tests are conducted.

a. Building Slab Subgrade: At least one test of subgrade for every 185 m^2 (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m^2 (2000 square feet) of overlaying building slab, but in no case fewer than three tests.

b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.

c. Pavement Subgrade: One test for each 335 m^2 (400 square yards), but in no case fewer than two tests.

d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.

e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.

f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to COR. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.

C. Fill and Backfill Material Gradation: One test per 10 yards. Gradation of fill and backfill material shall be determined in accordance with ASTM C136.

D. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.

E. Testing Materials: Test suitability of on-site and off-site borrow as directed by COR.

3.6 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.8 CONCRETE:

A. Batch Plant Inspection and Materials Testing:

1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by COR.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COR.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor’s expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m^3 (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by COR make three cylinders for each 80 m^3 (100 cubic yards) or less of

each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. COR may require additional cylinders to be molded and cured under job conditions.

4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day’s pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m^3 (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m^3 (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
    a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24-hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
    b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24-hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs,

and grade of steel prior to concrete placement. Submit detailed report of observations.

12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
    a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
    b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
    a. Monitor and record amount of water added at project site.
    b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
    a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
    b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
    c. Provide the Contractor and the COR with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
19. Other inspections:
    a. Grouting under base plates.
    b. Grouting anchor bolts and reinforcing steel in hardened concrete.

C. Laboratory Tests of Field Samples:

1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COR. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except

when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.

2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
3. Furnish certified compression test reports (duplicate) to COR. In test report, indicate the following information:
   a. Cylinder identification number and date cast.
   b. Specific location at which test samples were taken.
   c. Type of concrete, slump, and percent air.
   d. Compressive strength of concrete in MPa (psi).
   e. Weight of lightweight structural concrete in kg/m^3 (pounds per cubic feet).
   f. Weather conditions during placing.
   g. Temperature of concrete in each test cylinder when test cylinder was molded.
   h. Maximum and minimum ambient temperature during placing.
   i. Ambient temperature when concrete sample in test cylinder was taken.
   j. Date delivered to laboratory and date tested.

3.9 REINFORCEMENT:

A. Review mill test reports furnished by Contractor.

B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.

C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.

D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

3.10 MASONRY:

A. Mortar Tests:
   1. Laboratory compressive strength test:
      a. Comply with ASTM C780.
      b. Obtain samples during or immediately after discharge from batch mixer.
      c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
      d. Test one sample at 7 days and 2 samples at 28 days.
   2. Two tests during first week of operation; one test per week after initial test until masonry completion.

B. Grout Tests:

1. Laboratory compressive strength test:

a. Comply with ASTM C1019.

b. Test one sample at 7 days and 2 samples at 28 days.

c. Perform test for each 230 m^2 (2500 square feet) of masonry.

C. Masonry Unit Tests:

1. Laboratory Compressive Strength Test:

a. Comply with ASTM C140.

b. Test 3 samples for each 460 m^2 (5000 square feet) of wall area.

D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m^2 (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

3.11 STRUCTURAL STEEL:

A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.

B. Prefabrication Inspection:

1. Review design and shop detail drawings for size, length, type and location of all welds to be made.

2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.

3. Approve welder qualifications by certification or retesting.

4. Approve procedure for control of distortion and shrinkage stresses.

5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.

C. Fabrication and Erection:

1. Weld Inspection:

a. Inspect welding equipment for capacity, maintenance and working condition.

b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.

c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.

d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.

e. Measure 25 percent of fillet welds.

f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
   1) 20 percent of all shear plate fillet welds at random, final pass only.
   2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
   3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
   4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
   5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.

g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.

2. Bolt Inspection:
   a. Inspect high-strength bolted connections in accordance with AISC Specifications for Structural Joints Using ASTM F3125 Bolts.
   b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM F3125 Bolts. Inspect all bolts in connection when one or more are rejected.
   c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM F3125 Bolts. Inspect all bolts in connection when one or more are rejected.
   d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
   e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.

f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.

D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to COR.

3.12 STEEL DECKING:

A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.

B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."

C. Submit inspection reports, certification, and instances of noncompliance to COR.

3.13 SHEAR CONNECTOR STUDS:

A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.

B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.

C. Submit inspection reports, certification, and instances of noncompliance to COR.

3.14 SPRAYED-ON FIREPROOFING:

A. Provide field inspection and testing services to certify sprayed-on fireproofing has been applied in accordance with contract documents.

B. Obtain a copy of approved submittals from COR.

C. Use approved installation in test areas as criteria for inspection of work.

D. Test sprayed-on fireproofing for thickness and density in accordance with ASTM E605.

1. Thickness gauge specified in ASTM E605 may be modified for pole extension so that overhead sprayed material can be reached from floor.

E. Location of test areas for field tests as follows:

1. Thickness: Select one bay per floor, or one bay for each 930 m^2 (10,000 square feet) of floor area, whichever provides for greater number of tests. Take thickness determinations from each of following locations: Metal deck, beam, and column.

2. Density: Take density determinations from each floor, or one test from each 930 m^2 (10,000 square feet) of floor area, whichever provides for greater number of tests, from each of the following areas: Underside of metal deck, beam flanges, and beam web.

F. Submit inspection reports, certification, and instances of noncompliance to COR.

3.15 TYPE OF TEST:

	Approximate Number of Tests Required
A. Earthwork:	
Laboratory Compaction Test, Soils: ASTM D1557	20
Field Density, Soils: AASHTO T191, T205, or T310	20
Penetration Test, Soils	5
B. Aggregate Base:	
Laboratory Compaction, ASTM D1557	10
Field Density: ASTM D1556	10
Aggregate, Base Course Gradation (AASHTO T27)	10
Wear (AASHTO T96)	10
Soundness (AASHTO T104)	10
C. Concrete:	
Making and Curing Concrete Test Cylinders (ASTM C31)	15
Compressive Strength, Test Cylinders (ASTM C39)	15
Concrete Slump Test (ASTM C143)	15
Concrete Air Content Test (ASTM C173)	15
Aggregate, Normal Weight: Gradation (ASTM C33)	5
Deleterious Substances (ASTM C33)	5
Soundness (ASTM C33)	5
Abrasion (ASTM C33)	5
Unit Weight (ASTM C330)	15
Flatness and Levelness Readings (ASTM E1155) (number of days)	4
D. Masonry:	
Making and Curing Test Cubes (ASTM C109)	10
Compressive Strength, Test Cubes (ASTM C109)	10
Sampling and Testing Mortar, Comp. Strength (ASTM C780)	10
Sampling and Testing Grout, Comp. Strength (ASTM C1019)	10
Masonry Unit, Compressive Strength (ASTM C140)	10
Prism Tests (ASTM C1314)	10

E. Sprayed-On Fireproofing:

Thickness and Density Tests (ASTM E605) _____

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.

B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:

1. Adversely effect human health or welfare,
2. Unfavorably alter ecological balances that are importance to human life,
3. Effect other species of importance to humankind, or;
4. Degradation of the environment for aesthetic, cultural, and historical purposes.

C. Definitions of Pollutants:

1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.

6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.
7. Sanitary Wastes:
   a. Sewage: Domestic sanitary sewage and human and animal waste.
   b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

A. Establish and maintain quality control for the environmental protection of all items set forth herein.

B. Record within daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Contracting Officer’s Representative (COR) to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare a South Dakota Department of Environment & Natural Resources (SDDENR) National Permit Discharge Elimination System (NPDES) Permit application and supporting documents and provide it to the Contracting Officer for review and submission. The application shall include at a minimum a written and graphic plan including, but not limited to, the following:
   a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the SDDENR NPDES Permit requirements.
   b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.

c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
d. Description of the Contractor's environmental protection personnel training program.
e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
g. Procedures to provide environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the SDDENR NPDES Permit.
h. Permits, licenses, and the location of the solid waste disposal area.
i. Drawings showing locations of any proposed temporary excavations, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of the SDDENR NPDES Permit.
j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the SDDENR NPDES Permit.
l. Inclusion of “best management practices” and methodologies.

B. Approval of the Contractor's SDDENR NPDES Permit will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period

of this contract. Confine activities to areas defined by the specifications and drawings.

B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, topsoil, and landforms without permission from the COR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted. Provide erosion control plans, in phases where required.
   1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
   2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
      a. Box and protect from damage existing trees and shrubs to remain on the construction site.
      b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
      c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
   3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
   4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.

a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff of a local 2-year 24-hour(design year) storm. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
b. Reuse or conserve the collected topsoil sediment as directed by the COR. Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING.
c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.

5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown and in the SDDENR NPDES Permit. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
6. Manage and control spoil areas on Government property to limit spoil to areas shown and in the SDDENR NPDES Permit and prevent erosion of soil or sediment from entering nearby drainage systems, water courses or lakes.
7. Protect adjacent areas from despoilment by temporary excavations and embankments.
8. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
9. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
10. Handle discarded materials other than those included in the solid waste category as directed by the COR.

C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
   1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
   2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
   3. Monitor water areas affected by construction.

D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.

E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of South Dakota Air Pollution Statue, Rule or Regulation and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
   1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
   2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Watering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic

precipitators, or other methods are permitted to control particulates in the work area.

3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.

F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m unless otherwise permitted by local ordinance or directed by the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:

a. Maintain maximum permissible construction equipment noise levels at 15 meter (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80

PUMPS	75	BLASTING	115
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

b. Use shields or other physical barriers to restrict noise transmission.
c. Provide soundproof housings or enclosures for noise-producing machinery.
d. Use efficient silencers on equipment air intakes.
e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
f. Line hoppers and storage bins with sound deadening material.
g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.

3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the COR noting any problems and the alternatives for mitigating actions.

G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.

H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COR. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 91 00
GENERAL COMMISSIONING REQUIREMENTS

PART 1 – GENERAL

1.1 COMMISSIONING DESCRIPTION

A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.

B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 7, Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.

C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.

D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 7, Division 8, Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.

E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA’s operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing

and training. Commissioning during the construction and post-occupancy phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contact documents and according to the manufacturer's recommendations.
2. Verify and document proper integrated performance of equipment and systems.
3. Verify that Operations & Maintenance documentation is complete.
4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
6. Document the successful achievement of the commissioning objectives listed above.

F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.

1.2 CONTRACTUAL RELATIONSHIPS

A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the Resident Engineer as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer.

B. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to VA Resident Engineer and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the Resident Engineer and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the Resident Engineer.

C. Whole Building Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication

and cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc.) is essential to the success of the Commissioning effort.

D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and Resident Engineer. Thus, the procedures outlined in this specification must be executed within the following limitations:

1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
2. Commissioning Issues identified by the Commissioning Agent will be delivered to the Resident Engineer and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
3. In the event that any Commissioning Issues and suggested resolutions are deemed by the Resident Engineer to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or Resident Engineer will issue an official directive to this effect.
4. All parties to the Commissioning Process shall be individually responsible for alerting the Resident Engineer of any issues that they deem to constitute a potential contract change prior to acting on these issues.
5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or Resident Engineer, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

1.3 RELATED WORK

A. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

B. Section 21 08 00 COMMISSIONING OF FIRE PROTECTION SYSTEMS.

C. Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

D. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

E. Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.

F. Section 27 08 00 COMMISSIONING OF COMMUNICATIONS SYSTEMS.

G. Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

H. Section 33 08 00 COMMISSIONING OF SITE UTILITIES.

1.4 SUMMARY

A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.

B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

D. The commissioning activities have been developed to support the Green Buildings Initiative's Green Globes rating program and to support delivery of project performance in accordance with the VA requirements developed for the project.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers
BOD	Basis of Design
BSC	Building Systems Commissioning
CCTV	Closed Circuit Television
CD	Construction Documents
CMMS	Computerized Maintenance Management System
CO	Contracting Officer (VA)
COR	Contracting Officer's Representative (see also VA-RE)
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent

List of Acronyms	
Acronym	Meaning
CxM	Commissioning Manager
CxR	Commissioning Representative
DPC	Design Phase Commissioning
FPT	Functional Performance Test
GBI-GG	Green Building Initiative - Green Globes
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design
NC	Department of Veterans Affairs National Cemetery
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner's Project Requirements
PFC	Pre-Functional Checklist
PFT	Pre-Functional Test
SD	Schematic Design
SO	Site Observation
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-RE	VA Resident Engineer
USGBC	United States Green Building Council

1.6 DEFINITIONS

Acceptance Phase Commissioning: Commissioning tasks executed after most construction has been completed, most Site Observations and Static Tests have been completed and Pre-Functional Testing has been completed and accepted. The main commissioning activities performed during this phase are verification that the installed systems are functional by conducting Systems Functional Performance tests and Owner Training.

Accuracy: The capability of an instrument to indicate the true value of a measured quantity.

Back Check: A back check is a verification that an agreed upon solution to a design comment has been adequately addressed in a subsequent design review

Basis of Design (BOD): The Engineer's Basis of Design is comprised of two components: the Design Criteria and the Design Narrative, these documents record the concepts, calculations, decisions, and product selections used to meet the Owner's Project Requirements (OPR) and to satisfy applicable regulatory requirements, standards, and guidelines.

Benchmarks: Benchmarks are the comparison of a building's energy usage to other similar buildings and to the building itself. For example, ENERGY STAR Portfolio Manager is a frequently used and nationally recognized building energy benchmarking tool.

Building Information Modeling (BIM): Building Information Modeling is a parametric database which allows a building to be designed and constructed virtually in 3D,and provides reports both in 2D views and as schedules. This electronic information can be extracted and reused for pre-populating facility management CMMS systems. Building Systems Commissioning (BSC): NEBB acronym used to designate its commissioning program.

Calibrate: The act of comparing an instrument of unknown accuracy with a standard of known accuracy to detect, correlate, report, or eliminate by adjustment any variation in the accuracy of the tested instrument.

CCTV: Closed circuit Television. Normally used for security surveillance and alarm detections as part of a special electrical security system.

COBie: Construction Operations Building Information Exchange (COBie) is an electronic industry data format used to transfer information developed during design, construction, and commissioning into the Computer Maintenance Management Systems (CMMS) used to operate facilities. See the Whole Building Design Guide website for further information (http://www.wbdg.org/resources/cobie.php)

Commissionability: Defines a design component or construction process that has the necessary elements that will allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is used in this specification it means the Commissioning Agent, members of his staff or appointed members of

the commissioning team. Note that LEED uses the term Commissioning Authority in lieu of Commissioning Agent.

Commissioning Checklists: Lists of data or inspections to be verified to ensure proper system or component installation, operation, and function. Verification checklists are developed and used during all phases of the commissioning process to verify that the Owner's Project Requirements (OPR) is being achieved.

Commissioning Design Review: The commissioning design review is a collaborative review of the design professionals design documents for items pertaining to the following: owner's project requirements; basis of design; operability and maintainability (O&M) including documentation; functionality; training; energy efficiency, control systems' sequence of operations including building automation system features; commissioning specifications and the ability to functionally test the systems.

Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the commissionability, operability, maintainability, or functionality of a system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also - Commissioning Observation).

Commissioning Manager (CxM): A qualified individual appointed by the Contractor to manage the commissioning process on behalf of the Contractor.

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Process: A quality focused process for enhancing the delivery of a project. The process focuses upon verifying and documenting that the facility and all of its systems, components, and assemblies are planned, designed, installed, tested, can be operated, and maintained to meet the Owner's Project Requirements.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include

an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Commissioning Representative (CxR): An individual appointed by a sub-contractor to manage the commissioning process on behalf of the sub-contractor.

Commissioning Specifications: The contract documents that detail the objective, scope and implementation of the commissioning process as developed in the Commissioning Plan.

Commissioning Team: Individual team members whose coordinated actions are responsible for implementing the Commissioning Process.

Construction Phase Commissioning: All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Contract Documents (CD): Contract documents include design and construction contracts, price agreements and procedure agreements. Contract Documents also include all final and complete drawings, specifications and all applicable contract modifications or supplements.

Construction Phase Commissioning (CPC): All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Coordination Drawings: Drawings showing the work of all trades that are used to illustrate that equipment can be installed in the space allocated without compromising equipment function or access for maintenance and replacement. These drawings graphically illustrate and dimension manufacturers' recommended maintenance clearances. On mechanical projects, coordination drawings include structural steel, ductwork, major piping and electrical conduit and show the elevations and locations of the above components.

Data Logging: The monitoring and recording of temperature, flow, current, status, pressure, etc. of equipment using stand-alone data recorders.

Deferred System Test: Tests that cannot be completed at the end of the acceptance phase due to ambient conditions, schedule issues or other conditions preventing testing during the normal acceptance testing period.

Deficiency: See "Commissioning Issue".

Design Criteria: A listing of the VA Design Criteria outlining the project design requirements, including its source. These are used during the design process to show the design elements meet the OPR.

Design Intent: The overall term that includes the OPR and the BOD. It is a detailed explanation of the ideas, concepts, and criteria that are defined by the owner to be important. The design intent documents are utilized to provide a written record of these ideas, concepts and criteria.

Design Narrative: A written description of the proposed design solutions that satisfy the requirements of the OPR.

Design Phase Commissioning (DPC): All commissioning tasks executed during the design phase of the project.

Environmental Systems: Systems that use a combination of mechanical equipment, airflow, water flow and electrical energy to provide heating, ventilating, air conditioning, humidification, and dehumidification for the purpose of human comfort or process control of temperature and humidity.

Executive Summary: A section of the Commissioning report that reviews the general outcome of the project. It also includes any unresolved issues, recommendations for the resolution of unresolved issues and all deferred testing requirements.

Functionality: This defines a design component or construction process which will allow a system or component to operate or be constructed in a manner that will produce the required outcome of the OPR.

Functional Test Procedure (FTP): A written protocol that defines methods, steps, personnel, and acceptance criteria for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Industry Accepted Best Practice: A design component or construction process that has achieved industry consensus for quality performance and functionality. Refer to the current edition of the NEBB Design Phase Commissioning Handbook for examples.

Installation Verification: Observations or inspections that confirm the system or component has been installed in accordance with the contract documents and to industry accepted best practices.

Integrated System Testing: Integrated Systems Testing procedures entail testing of multiple integrated systems performance to verify proper functional interface between systems. Typical Integrated Systems

Testing includes verifying that building systems respond properly to loss of utility, transfer to emergency power sources, re-transfer from emergency power source to normal utility source; interface between HVAC controls and Fire Alarm systems for equipment shutdown, interface between Fire Alarm system and elevator control systems for elevator recall and shutdown; interface between Fire Alarm System and Security Access Control Systems to control access to spaces during fire alarm conditions; and other similar tests as determined for each specific project.

Issues Log: A formal and ongoing record of problems or concerns – and their resolution – that have been raised by members of the Commissioning Team during the course of the Commissioning Process.

Lessons Learned Workshop: A workshop conducted to discuss and document project successes and identify opportunities for improvements for future projects.

Maintainability: A design component or construction process that will allow a system or component to be effectively maintained. This includes adequate room for access to adjust and repair the equipment. Maintainability also includes components that have readily obtainable repair parts or service.

Manual Test: Testing using hand-held instruments, immediate control system readouts or direct observation to verify performance (contrasted to analyzing monitored data taken over time to make the 'observation').

Owner's Project Requirements (OPR): A written document that details the project requirements and the expectations of how the building and its systems will be used and operated. These include project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information.

Peer Review: A formal in-depth review separate from the commissioning review processes. The level of effort and intensity is much greater than a typical commissioning facilitation or extended commissioning review. The VA usually hires an independent third-party (called the IDIQ A/E) to conduct peer reviews.

Precision: The ability of an instrument to produce repeatable readings of the same quantity under the same conditions. The precision of an instrument refers to its ability to produce a tightly grouped set of values around the mean value of the measured quantity.

Pre-Design Phase Commissioning: Commissioning tasks performed prior to the commencement of design activities that includes project programming and the development of the commissioning process for the project

Pre-Functional Checklist (PFC): A form used by the contractor to verify that appropriate components are onsite, correctly installed, set up, calibrated, functional and ready for functional testing.

Pre-Functional Test (PFT): An inspection or test that is done before functional testing. PFT's include installation verification and system and component start up tests.

Procedure or Protocol: A defined approach that outlines the execution of a sequence of work or operations. Procedures are used to produce repeatable and defined results.

Range: The upper and lower limits of an instrument's ability to measure the value of a quantity for which the instrument is calibrated.

Resolution: This word has two meanings in the Cx Process. The first refers to the smallest change in a measured variable that an instrument can detect. The second refers to the implementation of actions that correct a tested or observed deficiency.

Site Observation Visit: On-site inspections and observations made by the Commissioning Agent for the purpose of verifying component, equipment, and system installation, to observe contractor testing, equipment start-up procedures, or other purposes.

Site Observation Reports (SO): Reports of site inspections and observations made by the Commissioning Agent. Observation reports are intended to provide early indication of an installation issue which will need correction or analysis.

Special System Inspections: Inspections required by a local code authority prior to occupancy and are not normally a part of the commissioning process.

Static Tests: Tests or inspections that validate a specified static condition such as pressure testing. Static tests may be specification or code initiated.

Start Up Tests: Tests that validate the component or system is ready for automatic operation in accordance with the manufactures requirements.

Systems Manual: A system-focused composite document that includes all information required for the owners operators to operate the systems.

Test Procedure: A written protocol that defines methods, personnel, and expectations for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Testing: The use of specialized and calibrated instruments to measure parameters such as: temperature, pressure, vapor flow, air flow, fluid flow, rotational speed, electrical characteristics, velocity, and other data in order to determine performance, operation, or function.

Testing, Adjusting, and Balancing (TAB): A systematic process or service applied to heating, ventilating and air-conditioning (HVAC) systems and other environmental systems to achieve and document air and hydronic flow rates. The standards and procedures for providing these services are referred to as "Testing, Adjusting, and Balancing" and are described in the Procedural Standards for the Testing, Adjusting and Balancing of Environmental Systems, published by NEBB or AABC.

Thermal Scans: Thermographic pictures taken with an Infrared Thermographic Camera. Thermographic pictures show the relative temperatures of objects and surfaces and are used to identify leaks, thermal bridging, thermal intrusion, electrical overload conditions, moisture containment, and insulation failure.

Training Plan: A written document that details, in outline form the expectations of the operator training. Training agendas should include instruction on how to obtain service, operate, startup, shutdown and maintain all systems and components of the project.

Trending: Monitoring over a period of time with the building automation system.

Unresolved Commissioning Issue: Any Commissioning Issue that, at the time that the Final Report or the Amended Final Report is issued that has not been either resolved by the construction team or accepted by the VA. Validation: The process by which work is verified as complete and operating correctly:

1. First party validation occurs when a firm or individual verifying the task is the same firm or individual performing the task.
2. Second party validation occurs when the firm or individual verifying the task is under the control of the firm performing the task or has other possibilities of financial conflicts of interest in the resolution (Architects, Designers, General Contractors and Third Tier Subcontractors or Vendors).

3. Third party validation occurs when the firm verifying the task is not associated with or under control of the firm performing or designing the task.

Verification: The process by which specific documents, components, equipment, assemblies, systems, and interfaces among systems are confirmed to comply with the criteria described in the Owner's Project Requirements.

Warranty Phase Commissioning: Commissioning efforts executed after a project has been completed and accepted by the Owner. Warranty Phase Commissioning includes follow-up on verification of system performance, measurement and verification tasks and assistance in identifying warranty issues and enforcing warranty provisions of the construction contract.

Warranty Visit: A commissioning meeting and site review where all outstanding warranty issues and deferred testing is reviewed and discussed.

Whole Building Commissioning: Commissioning of building systems such as Building Envelope, HVAC, Electrical, Special Electrical (Fire Alarm, Security & Communications), Plumbing and Fire Protection as described in this specification.

1.7 SYSTEMS TO BE COMMISSIONED

A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following systems will be commissioned as part of this project:

Systems To Be Commissioned	
System	**Description**
Building Exterior Closure	
Foundations (excluding structural)	Standard, special, slab-on-grade, vapor barriers, air barriers
Basements	Basement walls, crawl spaces, waterproofing, drainage

Systems To Be Commissioned	
System	**Description**
Superstructure	Floor construction, roof construction, sunshades, connections to adjacent structures
Exterior Closure	Exterior walls, exterior windows, exterior doors, louvers, grilles and sunscreens,
Roofing	Roof system (including parapet), roof openings (skylights, pipe chases, ducts, equipment curbs, etc.)
Note:	The emphasis on commissioning the above building envelope systems is on control of air flow, heat flow, noise, infrared, ultraviolet, rain penetration, moisture, durability, security, reliability, constructability, maintainability, and sustainability.
Specialties	
Equipment	
Parking Control Equipment	Barriers
Fire Suppression	
Fire Sprinkler Systems	Wet pipe system, dry pipe system, pre-action system, special agent systems
Plumbing	
Domestic Water Distribution	Booster pumps, backflow preventers, water softeners, potable water storage tanks
Domestic Hot Water Systems	Water heaters**, heat exchangers, circulation pumps, point-of-use water heaters*
General Service Air Systems	Packaged compressor systems, air dryers, filtration
Water De-Alkalizing Systems	Package Water De-Alkalizing systems
HVAC	
Noise and Vibration Control	Noise and vibration levels for critical equipment such as Air Handlers, Chillers, Cooling Towers, Boilers, Generators, etc. will be commissioned as part of the system commissioning

Systems To Be Commissioned	
System	**Description**
Direct Digital Control System**	Operator Interface Computer, Operator Work Station (including graphics, point mapping, trends, alarms), Network Communications Modules and Wiring, Integration Panels. [DDC Control panels will be commissioned with the systems controlled by the panel]
Steam/Heating Hot Water System**	Boilers, boiler feed water system, economizers/heat recovery equipment, condensate recovery, water treatment, boiler fuel system, controls, interface with facility DDC system.
HVAC Air Handling Systems**	Air handling Units, packaged rooftop AHU, Outdoor Air conditioning, humidifiers, dcc control panels.
HVAC Ventilation/Exhaust Systems	General exhaust, toilet exhaust, laboratory exhaust, isolation exhaust, room pressurization control systems
Decentralized Unitary HVAC Systems*	Split-system HVAC systems, controls, interface with facility DDC
Electrical	
Medium-Voltage Electrical Distribution Systems	Medium-Voltage Switchgear, Medium-Voltage Switches, Underground ductbank and distribution, Pad-Mount Transformers, Medium-Voltage Load Interrupter Switches,
Grounding & Bonding Systems	Witness 3rd party testing, review reports
Electric Power Monitoring Systems	Metering, sub-metering, power monitoring systems, PLC control systems
Electrical System Protective Device Study	Review reports, verify field settings consistent with Study
Secondary Unit Substations	Medium-voltage components, transformers, low-voltage distribution, verify breaker testing results (injection current, etc)

Systems To Be Commissioned	
System	**Description**
Low-Voltage Distribution System	Normal power distribution system, Life-safety power distribution system, critical power distribution system, equipment power distribution system, switchboards, distribution panels, panelboards, verify breaker testing results (injection current, etc)
Emergency Power Generation Systems	Generators, Generator paralleling switchgear, automatic transfer switches, PLC and other control systems
Lighting & Lighting Control** Systems	Emergency lighting, occupancy sensors, lighting control systems, architectural dimming systems, theatrical dimming systems, exterior lighting and controls
Cathodic Protection Systems	Review 3rd party testing results.
Lightning Protection System	Witness 3rd party testing, review reports
Communications	
Grounding & Bonding System	Witness 3rd party testing, review reports
Structured Cabling System	Witness 3rd party testing, review reports
Master Antenna Television System	Witness 3rd party testing, review reports
Public Address & Mass Notification Systems	Witness 3rd party testing, review reports
Intercom & Program Systems	Witness 3rd party testing, review reports
Security Emergency Call Systems	Witness 3rd party testing, review reports
Duress Alarm Systems	Witness 3rd party testing, review reports
Electronic Safety and Security	
Grounding & Bonding	Witness 3rd party testing, review reports

Systems To Be Commissioned	
System	**Description**
Physical Access Control Systems	Witness 3rd party testing, review reports
Access Control Systems	Witness 3rd party testing, review reports
Security Access Detection Systems	Witness 3rd party testing, review reports
Video Surveillance System	Witness 3rd party testing, review reports
Electronic Personal Protection System	Witness 3rd party testing, review reports
Fire Detection and Alarm System	100% device acceptance testing, battery draw-down test, verify system monitoring, verify interface with other systems.
Renewable Energy Sources	
Site Utilities	
Water Utilities	City Water Service Entrance, Backflow Prevention, Pressure Control, Booster Pumps, Irrigation Systems
Sanitary Sewerage Utilities	City Sanitary Connection, Waste Treatment Systems
Storm Drainage Utilities	City Storm Water Connection, Site Storm Water Distribution
Transportation	
Integrated Systems Tests	
Loss of Power Response	Loss of power to building, loss of power to campus, restoration of power to building, restoration of power to campus.
Fire Alarm Response	Integrated System Response to Fire Alarm Condition and Return to Normal
Table Notes	
** Denotes systems that LEED requires to be commissioned to comply with the LEED Fundamental Commissioning pre-requisite.	

1.8 COMMISSIONING TEAM

A. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and

subcontractors, installers, schedulers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.

B. Members Appointed by Contractor:
   1. Contractor' Commissioning Manager: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
   2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions.

C. Members Appointed by VA:
   1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
   2. User: Representatives of the facility user and operation and maintenance personnel.
   3. A/E: Representative of the Architect and engineering design professionals.

1.9 VA'S COMMISSIONING RESPONSIBILITIES

A. Appoint an individual, company or firm to act as the Commissioning Agent.

B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
   1. Coordination meetings.
   2. Training in operation and maintenance of systems, subsystems, and equipment.
   3. Testing meetings.
   4. Witness and assist in Systems Functional Performance Testing.
   5. Demonstration of operation of systems, subsystems, and equipment.

C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.10 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.

B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.

C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:

1. Participate in commissioning coordination meetings.
2. Conduct operation and maintenance training sessions in accordance with approved training plans.
3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
5. Review and comment on commissioning documentation.
6. Participate in meetings to coordinate Systems Functional Performance Testing.
7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.11 COMMISSIONING AGENT'S RESPONSIBILITIES

A. Organize and lead the commissioning team.

B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.

C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.

D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.

E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.

F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.

G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.

H. Coordinate Systems Functional Performance Testing schedule with the Contractor.

I. Witness selected systems startups.

J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.

K. Witness and document Systems Functional Performance Testing.

L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.

M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.

N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.

O. Prepare commissioning Field Observation Reports.

P. Prepare the Final Commissioning Report.

Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.

R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.12 COMMISSIONING DOCUMENTATION

A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:

1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
3. Identification of systems and equipment to be commissioned.

4. Schedule of Commissioning Coordination meetings.
5. Identification of items that must be completed before the next operation can proceed.
6. Description of responsibilities of commissioning team members.
7. Description of observations to be made.
8. Description of requirements for operation and maintenance training.
9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
12. Preliminary Systems Functional Performance Test procedures.

B. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:

1. Name and identification code of tested system.
2. Test number.
3. Time and date of test.
4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
5. Dated signatures of the person performing test and of the witness, if applicable.
6. Individuals present for test.
7. Observations and Issues.
8. Issue number, if any, generated as the result of test.

C. Pre-Functional Checklists: The Commissioning Agent will prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed

and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.

D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.

E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.

F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.

1. Creating an Commissioning Issues Log Entry:
   a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
   b. Assign a descriptive title for the issue.
   c. Identify date and time of the issue.
   d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.

e. Identify system, subsystem, and equipment to which the issue applies.
f. Identify location of system, subsystem, and equipment.
g. Include information that may be helpful in diagnosing or evaluating the issue.
h. Note recommended corrective action.
i. Identify commissioning team member responsible for corrective action.
j. Identify expected date of correction.
k. Identify person that identified the issue.

2. Documenting Issue Resolution:
a. Log date correction is completed or the issue is resolved.
b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
c. Identify changes to the Contract Documents that may require action.
d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
e. Identify person(s) who corrected or resolved the issue.
f. Identify person(s) verifying the issue resolution.

G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:

1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.

2. Commissioning plan.
3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
5, Commissioning Issues Log.
6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.

H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:

1. Documentation of deferred and off season test(s) results.
2. Completed Systems Functional Performance Test Procedures for off season test(s).
3. Documentation that unresolved system performance issues have been resolved.
4. Updated Commissioning Issues Log, including status of unresolved issues.
5. Identification of potential Warranty Claims to be corrected by the Contractor.

I. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:

1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
2. Reference to Final Commissioning Plan.
3. Reference to Final Commissioning Report.
4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.13 SUBMITTALS

A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included

as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:

1. The Commissioning Team: A list of commissioning team members by organization.
2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.

B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The

Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.

C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.

D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.

E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.

F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA Resident Engineer with copies to the Contractor and Architect.

G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.

H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.

I. Data for Commissioning:

1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

1.14 COMMISSIONING PROCESS

A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.

B. Within 10 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.

C. Within 10 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

1.15 QUALITY ASSURANCE

A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.

B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.16 COORDINATION

A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All

commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.

B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information (including, but not limited to, tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.

C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.

D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.

E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.

F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will

be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.

B. Data logging equipment and software required to test equipment shall be provided by the Contractor.

C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or – 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or – 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

PART 3 – EXECUTION

3.1 COMMISSIONING PROCESS ROLES AND RESPONSIBILITIES

A. The following table outlines the roles and responsibilities for the Commissioning Team members during the Construction Phase:

Construction Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Construction Commissioning Kick Off meeting	L	A	P	P	O	
	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Controls Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support the OPR and BOD.	L	A	P	P	N/A	
Cx Plan & Spec	Final Commissioning Plan	L	A	R	R	O	
Schedules	Duration Schedule for Commissioning Activities	L	A	R	R	N/A	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	

Construction Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	TAB Plan Review	L	A	R	R	O	
	Submittal and Shop Drawing Review	R	A	R	L	O	
	Review Contractor Equipment Startup Checklists	L	A	R	R	N/A	
	Review Change Orders, ASI, and RFI	L	A	R	R	N/A	
Site Observations	Witness Factory Testing	P	A	P	L	O	
	Construction Observation Site Visits	L	A	R	R	O	
Functional Test Protocols	Final Pre-Functional Checklists	L	A	R	R	O	
	Final Functional Performance Test Protocols	L	A	R	R	O	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	

Construction Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes

B. The following table outlines the roles and responsibilities for the Commissioning Team members during the Acceptance Phase:

Acceptance Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Pre-Test Coordination Meeting	L	A	P	P	O	
	Lessons Learned and Commissioning Report Review Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support OPR and BOD	L	P	P	P	O	
Cx Plan & Spec	Maintain/Update Commissioning Plan	L	A	R	R	O	

Acceptance Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Schedules	Prepare Functional Test Schedule	L	A	R	R	O	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	Review Completed Pre-Functional Checklists	L	A	R	R	O	
	Pre-Functional Checklist Verification	L	A	R	R	O	
	Review Operations & Maintenance Manuals	L	A	R	R	R	
	Training Plan Review	L	A	R	R	R	
	Warranty Review	L	A	R	R	O	
	Review TAB Report	L	A	R	R	O	
Site Observations	Construction Observation Site Visits	L	A	R	R	O	
	Witness Selected Equipment Startup	L	A	R	R	O	
Functional Test Protocols	TAB Verification	L	A	R	R	O	
	Systems Functional Performance Testing	L	A	P	P	P	
	Retesting	L	A	P	P	P	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
	Systems Training	L	S	R	P	P	

Acceptance Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	
	Final Commissioning Report	L	A	R	R	R	
	Prepare Systems Manuals	L	A	R	R	R	

C. The following table outlines the roles and responsibilities for the Commissioning Team members during the Warranty Phase:

Warranty Phase		CxA = Commissioning Agent					L = Lead
Commissioning Roles & Responsibilities		RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Post-Occupancy User Review Meeting	L	A	O	P	P	
Site Observations	Periodic Site Visits	L	A	O	O	P	
Functional Test Protocols	Deferred and/or seasonal Testing	L	A	O	P	P	
Technical Activities	Issues Resolution Meetings	L	S	O	O	P	
	Post-Occupancy Warranty Checkup and review of Significant Outstanding Issues	L	A		R	P	
Reports and Logs	Final Commissioning Report Amendment	L	A		R	R	
	Status Reports	L	A		R	R	

3.2 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
   a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
   b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
   a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
   b. The full startup plan shall at a minimum consist of the following items:
      1) The Pre-Functional Checklists.
      2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
      3) The manufacturer's normally used field checkout sheets.
   c. The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.

d. The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.

3. Sensor and Actuator Calibration
   a. All field installed temperature, relative humidity, CO2 and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.
   b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.
4. Execution of Equipment Startup
   a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
   b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
   c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
   d. Only individuals that have direct knowledge and witnessed that a line-item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.3 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.

B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall

correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.

C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.5 DDC SYSTEM TRENDING FOR COMMISSIONING

A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.

B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers – Critical, Priority, and Maintenance.

1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
2. Priority level alarms are to be printed to a printer which is connected to the Operator’s Work Station located within the engineer’s office. Additionally, Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from the operator or maintenance personnel within a normal work shift, and not immediate action.
3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer’s office.

C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more

effectively program, view, manipulate and test control devices while being in the same room as the controlled device.

D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the Resident Engineer and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:

1. Pre-testing, Testing, and Post-testing – Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the Resident Engineer. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the Resident Engineer, prior to the execution of Systems Functional Performance Testing.
2. Dynamic plotting – The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
3. Graphical plotting – The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct

Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.

4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Fan Coil Unit Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Pre-Filter Status	AI	None	None	None	M	> SP	1 hour
Fan Coil ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

Steam and Condensate Pumps Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Steam Flow (LB/HR)	AI	15 Minutes	12 hours	3 days	N/A		

Steam and Condensate Pumps Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Condensate Pump Run Hours	AI	15 Minutes	12 hours	3 days	N/A		
Water Meter (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
Electric Meter (KW/H)	AI	15 Minutes	12 hours	3 days	N/A		
Irrigation Meter (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
Chilled Water Flow (TONS)	AI	15 Minutes	12 hours	3 days	N/A		
Condensate Flow (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
High Water Level Alarm	DI	COV	12 hours	3 days	C	True	5 Min
Condensate Pump Start/Stop	DO	COV	12 hours	3 days	P	Status <> Command	10 min

Domestic Hot Water Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Domestic HW Setpoint WH-1	AI	15 Minute	12 Hours	3 days	N/A		
Domestic HW Setpoint WH-2	AI	15 Minute	12 Hours	3 days	N/A		
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	C	> 135 oF	10 Min
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	P	±5°F from SP	10 Min
Dom. Circ. Pump #1 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #2 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #1 Start/Stop	DO	COV	12 Hours	3 days	N/A		

Domestic Hot Water Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Dom. Circ. Pump #2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Domestic HW Start/Stop	DO	COV	12 Hours	3 days	N/A		

Steam Boiler System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Boiler 1 Steam Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Boiler 1 Steam Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Steam Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Boiler 2 Steam Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
System Steam Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Boiler 3 Steam Pressure	AI	15 Minutes	12 HOURS	3 days	Pp	±5% from SP	10 Min
Boiler 3Steam Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 3 Fire Signal	ai	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Boiler 1 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Low Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 1 High Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 1 Feed Pump	DI	COV	12 Hours	3 days	N/A		

Steam Boiler System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Boiler 2 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 2 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Boiler 2 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Low Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 2 High Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 2 Feed Pump	DI	COV	12 Hours	3 days	N/A		
Combustion Damper Status	DI	COV	12 Hours	3 days	P	Status <> Command	5 min
Condensate Recovery Pump Status	DI	COV	12 Hours	3 days	P	Status <> Command	5 min
Boiler 3 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 3 Status	DI	COV	12 HOURS	3 days	P	Status <>Command	10 min
Boiler 3 Alarm	Di	COV	12 Hours	3 days	C	True	1 Min
Boiler 3 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 3 Low Water Alarm	DI	COV	12 Hours	3 days	C	True	False
Boiler 3 High Water Alarm	DI	COV	12 Hours	3 days	C	True	False
Boiler 3 Feed Pump	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Feed Pump Start / Stop	DO	COV	12 Hours	3 days	N/A		
Boiler 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Combustion Damper Command	DO	COV	12 Hours	3 days	N/A		
Boiler 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		

Steam Boiler System Trending and Alarms							
Point	**Type**	**Trend Interval**	**Operational Trend Duration**	**Testing Trend Duration**	**Alarm Type**	**Alarm Range**	**Alarm Delay**
Condensate Pump Start / Stop	DO	COV	12 Hours	3 days	N/A		
Condensate Pump 2 Start / Stop	Do	COV	12 Hours	3 days	N/A		

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the Resident Engineer and Commissioning Agent.

1. Point-to-Point checkout documentation;
2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	**Calibration Frequency**	**O&M Calibration Procedure Reference**
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative

constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

AIR HANDLING UNIT AHU-1				
Control Reference	Proportional Constant	Integral Constant	Derivative Constant	Interval
Heating Valve Output	1000	20	10	2 sec.

3.6 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.

B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.

C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about

equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.

D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:

1. System and equipment or component name(s)
2. Equipment location and ID number
3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
4. Date
5. Project name
6. Participating parties
7. A copy of the specification section describing the test requirements
8. A copy of the specific sequence of operations or other specified parameters being verified
9. Formulas used in any calculations
10. Required pretest field measurements
11. Instructions for setting up the test.
12. Special cautions, alarm limits, etc.
13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
15. A section for comments.
16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.

E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe

performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.

1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.
3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.

F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.

G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.

H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.

J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance

Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.

K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.7 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.

B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.

1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
   a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the

Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.

b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.

5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
   a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
   b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
   c. The Commissioning Agent will document the resolution process.
   d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.

C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing

defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:

1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.

E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.8 DEFERRED TESTING

A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests

shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.

B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.9 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's Resident Engineer, VA’s Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.

B. The Contractor shall provide training and demonstration as required by other Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 sections. The Training and Demonstration shall include, but is not limited to, the following:

1. Review the Contract Documents.
2. Review installed systems, subsystems, and equipment.
3. Review instructor qualifications.
4. Review instructional methods and procedures.
5. Review training module outlines and contents.
6. Review course materials (including operation and maintenance manuals).
7. Review and discuss locations and other facilities required for instruction.

8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.
9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.

C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:
1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
2. Qualification Data: Submit qualifications for facilitator and/or instructor.
3. Attendance Record: For each training module, submit list of participants and length of instruction time.
4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
5. Demonstration and Training Recording:
   a. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
   b. Video Format: Provide high quality color DVD color on standard size DVD disks.
   c. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
   d. Narration: Describe scenes on video recording by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

e. Submit two copies within seven days of end of each training module.

6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. Quality Assurance:

1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. Training Coordination:

1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. Instruction Program:

1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
   a. Fire protection systems, including fire alarm, fire pumps, and fire suppression systems.
   b. Intrusion detection systems.
   c. Conveying systems, including elevators, wheelchair lifts, escalators, and automated materials handling systems.

d. Medical equipment, including medical gas equipment and piping.

e. Laboratory equipment, including laboratory air and vacuum equipment and piping.

f. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping, condensate return systems, heating hot water heat exchangers, and heating hot water distribution piping.

g. Refrigeration systems, including chillers, cooling towers, condensers, pumps, and distribution piping.

h. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.

i. HVAC instrumentation and controls.

j. Electrical service and distribution, including switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.

k. Packaged engine generators, including synchronizing switchgear/switchboards, and transfer switches.

l. Lighting equipment and controls.

m. Communication systems, including intercommunication, surveillance, nurse call systems, public address, mass evacuation, voice and data, and entertainment television equipment.

n. Site utilities including lift stations, condensate pumping and return systems, and storm water pumping systems.

G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:

1. Basis of System Design, Operational Requirements, and Criteria: Include the following:

a. System, subsystem, and equipment descriptions.

b. Performance and design criteria if Contractor is delegated design responsibility.

c. Operating standards.

d. Regulatory requirements.

e. Equipment function.

f. Operating characteristics.

g. Limiting conditions.

H, Performance curves.

2. Documentation: Review the following items in detail:
   a. Emergency manuals.
   b. Operations manuals.
   c. Maintenance manuals.
   d. Project Record Documents.
   e. Identification systems.
   f. Warranties and bonds.
   g. Maintenance service agreements and similar continuing commitments.
3. Emergencies: Include the following, as applicable:
   a. Instructions on meaning of warnings, trouble indications, and error messages.
   b. Instructions on stopping.
   c. Shutdown instructions for each type of emergency.
   d. Operating instructions for conditions outside of normal operating limits.
   e. Sequences for electric or electronic systems.
   f. Special operating instructions and procedures.
4. Operations: Include the following, as applicable:
   a. Startup procedures.
   b. Equipment or system break-in procedures.
   c. Routine and normal operating instructions.
   d. Regulation and control procedures.
   e. Control sequences.
   f. Safety procedures.
   g. Instructions on stopping.
   h. Normal shutdown instructions.
   i. Operating procedures for emergencies.
   j. Operating procedures for system, subsystem, or equipment failure.
   k. Seasonal and weekend operating instructions.
   l. Required sequences for electric or electronic systems.
   m. Special operating instructions and procedures.
5. Adjustments: Include the following:
   a. Alignments.
   b. Checking adjustments.
   c. Noise and vibration adjustments.
   d. Economy and efficiency adjustments.
6. Troubleshooting: Include the following:

a. Diagnostic instructions.

b. Test and inspection procedures.

7. Maintenance: Include the following:

a. Inspection procedures.

b. Types of cleaning agents to be used and methods of cleaning.

c. List of cleaning agents and methods of cleaning detrimental to product.

d. Procedures for routine cleaning

e. Procedures for preventive maintenance.

f. Procedures for routine maintenance.

g. Instruction on use of special tools.

8. Repairs: Include the following:

a. Diagnosis instructions.

b. Repair instructions.

c. Disassembly; component removal, repair, and replacement; and reassembly instructions.

d. Instructions for identifying parts and components.

e. Review of spare parts needed for operation and maintenance.

H. Training Execution:

1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.

2. Instruction:

a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.

b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.

1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.

2) The VA will furnish an instructor to describe VA's operational philosophy.

3) The VA will furnish the Contractor with names and positions of participants.

3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.
4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

I. Demonstration and Training Recording:

1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
2. Video Format: Provide high quality color DVD color on standard size DVD disks.
3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

----- END -----

SECTION 02 82 11
TRADITIONAL ASBESTOS ABATEMENT

PART 1 - GENERAL

1.1 SUMMARY OF THE WORK

A. Contract Documents and Related Requirements: Drawings, general provisions of the contract, including general and supplementary conditions and other Division 01 specifications, shall apply to the work of this section. The contract documents show or describe the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during the work, coordination with other work and the phasing of the work. In the event the Asbestos Abatement Contractor discovers a conflict in the contract documents and/or requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply. Any actions taken by the Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Asbestos Abatement Contractor. All costs incurred due to such action are also the responsibility of the Asbestos Abatement Contractor.

B. Extent of Work:

1. Below is a brief description of the estimated quantities of asbestos containing materials to be abated. These quantities are for informational purposes only and are based on the best information available at the time of the specification preparation. The Contractor shall satisfy themselves of the actual quantities to be abated. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.
2. Removal, clean-up and disposal of asbestos containing materials (ACM) and asbestos/waste contaminated elements or debris in an appropriate regulated area for the following approximate quantities; 105 linear meters (feet) of <50 mm (2 inches) diameter pipe insulation.

C. Related Work:

1. Section 07 84 00, FIRESTOPPING
2. Section 02 41 00, DEMOLITION
3. Division 09, FINISHES
4. Division 22, PLUMBING
5. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING
6. Section 22 05 19, METERS AND GAUGES FOR PLUMBING PIPING
7. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING
8. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING
9. Section 22 05 33, HEAT TRACING FOR PLUMBING PIPING
10. Section 22 11 00, FACILITY WATER DISTRIBUTION
11. Section 22 13 00, FACILITY SANITARY AND VENT PIPING SEWERAGE
12. Section 23 05 11, COMMON WORK RESULTS FOR HVAC
13. Section 22 13 23, SANITARY WASTE INTERCEPTORS
14. Section 22 14 00, FACILITY STORM DRAINAGE
15. Section 22 66 00, CHEMICAL-WASTE SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES
16. Section 23 07 11, HVAC AND BOILER PLANT INSULATION
17. Section 23 11 23, FACILITY NATURAL-GAS PIPING
18. Section 23 21 13, HYDRONIC PIPING
19. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING
20. Section 23 31 00, HVAC DUCTS AND CASINGS
21. Section 23 37 00, AIR OUTLETS AND INLETS

D. Tasks:

1. The work tasks are summarized briefly as follows:
   a. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, regulated area preparations, emergency procedures arrangements, and standard operating procedures for asbestos abatement work.
   b. Abatement activities including removal, clean-up and disposal of ACM waste, recordkeeping, security, monitoring, and inspections.
   c. Cleaning and decontamination activities including final visual inspection, air monitoring and certification of decontamination.

E. Contractors Use of Premises:

2. The Contractor and Contractor's personnel shall cooperate fully with the VA representative/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing

plan and in compliance with any/all applicable Federal, State and Local regulations and requirements.

3. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved VA Design and Construction Procedures. VA Design and Construction Procedures drawings of partially occupied buildings will show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the VA representative through the pre-abatement plan of action. The following limitations of use shall apply to existing facilities shown on drawings:

1.2 VARIATIONS IN QUANTITY

A. The quantities and locations of ACM as indicated on the drawings and the extent of work included in this section are estimated which are limited by the physical constraints imposed by occupancy of the buildings and accessibility to ACM. Accordingly, minor variations (+/- 10 percent) in quantities of ACM within the regulated area are considered as having no impact on contract price and time requirements of this contract. Where additional work is required beyond the above variation, the contractor shall provide unit prices for newly discovered ACM and those prices shall be used for additional work required under the contractor.

1.3 STOP ASBESTOS REMOVAL

A. If the Contracting Officer; their field representative; the facility Safety Officer/Manager or their designee, or the VA Professional Industrial Hygienist/Certified Industrial Hygienist (VPIH/CIH) presents a verbal **Stop Asbestos Removal Order,** the Contractor/Personnel shall immediately stop all asbestos removal and maintain HEPA filtered negative pressure air flow in the containment and adequately wet any exposed ACM. If a verbal Stop Asbestos Removal Order is issued, the VA shall follow-up with a written order to the Contractor as soon as it is practicable. The Contractor shall not resume any asbestos removal activity until authorized to do so in writing by the VA Contracting Officer. A stop asbestos removal order may be issued at any time the VA Contracting Officer determines abatement conditions/activities are not

within VA specification, regulatory requirements or that an imminent hazard exists to human health or the environment. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the VPIH/CIH time. The occurrence of any of the following events shall be reported immediately by the Contractor's competent person to the VA Contracting Office or field representative using the most expeditious means (e.g., verbal or telephonic), followed up with written notification to the Contracting Officer as soon as practical. The Contractor shall immediately stop asbestos removal/disturbance activities and initiate fiber reduction activities if:

4. Airborne PCM analysis results equal to or greater than 0.01 f/cc above background levels inside the building but outside the regulated area;
5. breach or break in regulated area containment barrier(s);
6. less than -0.02 inch WCG pressure in the regulated area;
7. serious injury/death at the site;
8. fire/safety emergency at the site;
9. respiratory protection system failure;
10. power failure or loss or inadequate use of wetting agent;
11. any visible emissions observed outside the regulated area; or
12. failure to follow project specification requirements.

1.4 DEFINITIONS

A. General: Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

B. Glossary:

Abatement - Procedures to control fiber release from asbestos-containing materials. Includes removal, encapsulation, enclosure, demolition, and renovation activities related to asbestos containing materials (ACM).

Adequately wet - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

Aerosol - Solid or liquid particulate suspended in air.

Aggressive method - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

Aggressive air sampling - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

AHERA - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

Aircell - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

Air monitoring - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 3, Fifth Edition is used to determine the fiber levels in air. For personal samples, area air samples and clearance air testing using Phase Contrast Microscopy (PCM) analysis, the NIOSH Method 7402 (Issue 2, Fourth Edition) can be used when it is necessary to confirm fibers counted by PCM as being asbestos. The AHERA TEM analysis may be used for background, area samples and clearance samples when required by this specification, or at the discretion of the VPIH/CIH as appropriate.

Air sample filter - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester (MCE) membrane for PCM (Phase Contrast Microscopy, 25 mm, 3-piece with 2 inches Static Extension Cowl, 0.8 micron pore size) and MCE for TEM (Transmission Electron Microscopy, 25 mm, 3-piece with 2 inches Static Extension Cowl, 0.45 micron pore size).

Amended water - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

Asbestos - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

Asbestos Hazard Abatement Plan (AHAP) - Asbestos work procedures required to be submitted by the contractor before work begins.

Asbestos-containing material (ACM) - Any material containing more than one percent of asbestos.

Asbestos contaminated elements (ACE) - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

Asbestos-contaminated soil (ACS) - Soil found in the work area or in adjacent areas such as crawlspaces or pipe tunnels which is contaminated with asbestos-containing material debris and cannot be easily separated from the material.

Asbestos-containing waste (ACW) material - Asbestos-containing material or asbestos contaminated objects requiring disposal.

Asbestos Project Monitor - Some states require that any person conducting asbestos abatement air sampling, clearance inspections and clearance air sampling be licensed as an asbestos project monitor.

Asbestos waste decontamination facility - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.

Authorized person - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

Authorized visitor - Any person approved by the VA; the contractor; or any government agency representative having jurisdiction over the regulated area (e.g., OSHA, Federal and State EPA).

Barrier - Any surface that isolates the regulated area and inhibits fiber migration from the regulated area.

Containment Barrier - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

Critical Barrier - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of 2-layers of 6-mil independently installed plastic sheeting (Polyethylene) secured in place at openings such as doors, windows, penetrations or any other opening into the regulated area.

Primary Barrier - Plastic barriers placed over critical barriers and exposed directly to abatement work or to secondary barrier.

Secondary Barrier - Any additional plastic barriers used to isolate and provide protection from debris during abatement work.

Breathing zone - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

Bridging encapsulant - An encapsulant that forms a layer on the surface of the ACM.

Building/facility owner - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

Bulk testing - The collection and analysis of suspect asbestos containing materials.

Certified Industrial Hygienist (CIH) - A person certified in the comprehensive practice of industrial hygiene by the American Board of Industrial Hygiene.

Class I asbestos work - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

Class II asbestos work - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.

Clean room/Changing room - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

Clearance sample - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's professional industrial hygiene consultant/Certified Industrial Hygienist (VPIH/CIH).

Closely resemble - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

Competent person - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

Contractor's Professional Industrial Hygienist (CPIH/CIH) - The asbestos abatement contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of a PIH and may report to a certified industrial hygienist (CIH).

Count - Refers to the fiber count or the average number of fibers greater than five microns in length with a length-to-width (aspect) ratio of at least 3 to 1, per cubic centimeter of air.

Crawlspace - An area which can be found either in or adjacent to the work area. This area has limited access and egress and may contain asbestos materials and/or asbestos contaminated soil.

Decontamination area/unit - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

Demolition - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

Disposal bag - Typically 6-mil thick sift-proof, dustproof, leak-tight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

Disturbance - Asbestos Operations and Maintenance Activities (OSHA Class III) that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag, which shall not exceed 60 inches in length or width.

Drum - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be sift-proof, dustproof, and leak-tight.

Employee exposure - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

Encapsulant - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

Encapsulation - Treating ACM with an encapsulant.

Enclosure - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

Equipment room - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

Fiber - A particulate form of asbestos, 5 microns or longer, with a length to width (aspect) ratio of at least 3 to 1.

Fibers per cubic centimeter (f/cc) - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

Filter - Media used in respirators, vacuums, or other machines to remove particulate from air.

Firestopping - Material used to close the open parts of a structure in order to prevent a fire from spreading.

Friable asbestos containing material - Any material containing more than one (1) percent asbestos as determined using the method specified in 40 CFR 763, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

Glovebag - Not more than a 60 x 60-inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled.

High efficiency particulate air (HEPA) filter - An ASHRAE MERV 17 filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 micrometers in diameter.

HEPA vacuum - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

Homogeneous area - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

HVAC - Heating, Ventilation and Air Conditioning

Industrial hygienist (IH) - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

Industrial hygienist technician (IH Technician) - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned. Some states require that an industrial hygienist

technician conducting asbestos abatement air sampling, clearance inspection and clearance air sampling be licensed as an asbestos project monitor.

Intact - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

Lockdown - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

National Emission Standards for Hazardous Air Pollutants (NESHAP) - EPA's rule to control emissions of asbestos to the environment (40 CFR part 61, Subpart M).

Negative initial exposure assessment - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected to be consistently below the PEL or Excursion Limit (EL).

Negative pressure - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02 inch water column gauge inside the negative pressure enclosure.

Negative pressure respirator - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air pressure outside the respirator facepiece.

Non-friable ACM - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

Organic vapor cartridge - The type of cartridge used on air purifying respirators to remove organic vapor hazardous air contaminants.

Outside air - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

Owner/operator - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

Penetrating encapsulant - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

Permissible exposure limit (PEL) - The level of exposure OSHA allows for as an eight (8) hour time-weighted average (TWA). For asbestos

fibers, the eight (8) hour time-weighted average PEL is 0.1 fibers per cubic centimeter (0.1 f/cc) of air and the 30-minute Excursion Limit (EL) is 1.0 fibers per cubic centimeter (1 f/cc).

Personal protective equipment (PPE) - equipment designed to protect user from injury and/or specific job hazard. Such equipment may include protective clothing, hard hats, safety glasses, fall protection, and respirators.

Personal sampling/monitoring - Representative air samples obtained in the breathing zone for one or more workers within the regulated area using a filter cassette and a calibrated air sampling pump to determine asbestos exposure.

Pipe tunnel - An area, typically located adjacent to mechanical spaces or boiler rooms in which the pipes servicing the heating system in the building are routed to allow the pipes to access heating elements. These areas may contain asbestos pipe insulation, asbestos fittings, debris or asbestos-contaminated soil.

Polarized light microscopy (PLM) - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type of asbestos present in a bulk sample.

Polyethylene sheeting - Strong plastic barrier material 4 to 6-mils thick, semi-transparent, flame retardant per NFPA 241.

Positive/negative fit check - A method of verifying the seal of a facepiece respirator by temporarily occluding the filters and breathing in (inhaling) and then temporarily occluding the exhalation valve and breathing out (exhaling) while checking for inward or outward leakage of the respirator, respectively.

Presumed ACM (PACM) - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (k)(5).

Professional IH - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of

which at least three projects serving as the supervisory IH. The PIH may be either the VA's PIH (VPIH/CIH) or Contractor's PIH (CPIH/CIH).

Project designer - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Subpart E, Appendix C, Part I; (B)(5).

Assigned protection factor - A value assigned by OSHA/NIOSH to indicate the expected protection provided by each respirator class, when the respirator is properly selected and worn correctly. The number indicates the reduction of exposure level from outside to inside the respirator facepiece.

Qualitative fit test (QLFT) - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

Quantitative fit test (QNFT) - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

Regulated area - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.

Regulated ACM (RACM) - Friable ACM; Category I non-friable ACM that has become friable; Category I non-friable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II non-friable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

Removal - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.

Renovation - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

Repair - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

Shower room - The portion of the PDF where personnel shower before leaving the regulated area.

Supplied air respirator (SAR) - A respiratory protection system that supplies minimum Grade D respirable air per ANSI/Compressed Gas Association Commodity Specification for Air, G-7.1-2018.

Surfacing ACM - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, decorative, fireproofing and other purposes.

Surfactant - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

Thermal system ACM - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.

Transmission electron microscopy (TEM) - A microscopy method that can identify and count asbestos fibers.

VA Professional Industrial Hygienist (VPIH/CIH) - The Department of Veterans Affairs Professional Industrial Hygienist must meet the qualifications of a PIH and may report to a Certified Industrial Hygienist (CIH).

VA Representative - The VA official responsible for on-going project work.

VA Total - means a building or substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

Visible emissions - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM/ACS or ACM waste material.

Waste/Equipment decontamination facility (W/EDF) - The area in which equipment is decontaminated before removal from the regulated area.

Waste generator - Any owner or operator whose act or process produces asbestos-containing waste material.

Waste shipment record - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

Wet cleaning - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

C. Referenced Standards Organizations: See Section 01 42 19 REFERENCED STANDARDS.

1.5 APPLICABLE CODES AND REGULATIONS

A. General Applicability of Codes, Regulations, and Standards:

1. All work under this contract shall be done in strict accordance with all applicable Federal, State, and Local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.
2. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specifications exists, the most stringent requirement(s) shall be utilized.
3. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the clean change area of the worker decontamination system and/or the Contractor's on-site Field Office. These standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 may be made available electronically.

B. Asbestos Abatement Contractor Responsibility: The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the asbestos abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment (PPE), respiratory protection, and respirator fit testing, as required by applicable Federal, State and Local regulations. The Contractor shall hold the VA and VPIH/CIH consultants harmless for any Contractor's failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The Contractor will incur all costs of the CPIH/CIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State/Local requirements related to failure to comply with the regulations applicable to the work.

C. Federal Requirements:
1. Federal requirements which govern asbestos abatement include, but are not limited to, the following regulations:
a. Occupational Safety and Health Administration **(OSHA)**
1) Title 29 CFR 1926.1101 - Construction Standard for Asbestos

2) Title 29 CFR 1926 Subpart E – Personal Protective Equipment and Life Saving Equipment
3) Title 29 CFR 1910.134 – Respiratory Protection
4) Title 29 CFR 1926 – Construction Industry Standards
5) Title 29 CFR 1926.33 – Access to Employee Exposure and Medical Records
6) Title 29 CFR 1926.59 same as 1910.1200– Hazard Communication
7) Title 29 CFR 1926 Subpart C – General Safety and Health Provisions and Subpart D – Occupational Health and Environmental Controls

b. Environmental Protection Agency **(EPA):**
1) 40 CFR 61 Subpart M – National Emission Standard for Hazardous Air Pollutants – Asbestos.
2) 40 CFR 763 – Asbestos Hazard Emergency Response Act (AHERA) and Asbestos Hazard Abatement Reauthorization Act (ASHARA)

c. Department of Transportation **(DOT)**
1) Title 49 CFR 171 – 180 – Transportation

D. State Requirements:
1. State requirements that apply to the asbestos abatement work, disposal, clearance, etc., include, but are not limited to, the following:

E. Local Requirements:
1. If local requirements are more stringent than federal or state standards, the local standards are to be followed.

F. Standards:
1. Standards which govern asbestos abatement activities include, but are not limited to, the following:
a. American National Standards Institute (ANSI)/ASSP Z9.2-2018 – Fundamentals Governing the Design and Operation of Local Exhaust Systems and ANSI/ASSE Z88.2-2015 – Practices for Respiratory Protection.
b. Underwriters Laboratories (UL) 586-2009 – UL Standard for Safety of HEPA Filter Units, 9th Edition; ANSI Approval 2017-12-19.
2. Standards which govern encapsulation work include, but are not limited to the following:
a. American Society for Testing and Materials International (ASTM)
3. Standards which govern the fire and safety concerns in abatement work include, but are not limited to, the following:

a. National Fire Protection Association (NFPA) 241 - Standard for Safeguarding Construction, Alteration, and Demolition Operations.

b. NFPA 701 - Standard Methods for Fire Tests for Flame Resistant Textiles and Film.

c. NFPA 101 - Life Safety Code

G. EPA Guidance Documents:

1. EPA guidance documents which discuss asbestos abatement work activities are listed below. These documents are made part of this section by reference.
2. Guidance for Controlling ACM in Buildings (Purple Book) EPA 560/5-85-024
3. Asbestos Waste Management Guidance EPA 530-SW-85-007
4. A Guide to Respiratory Protection for the Asbestos Abatement Industry EPA-560-OPTS-86-001
5. Guide to Managing Asbestos in Place (Green Book) TS 799 20T July 1990

H. Notices:

1. State and Local agencies: Send written notification as required by State and Local regulations prior to beginning any work on ACM as follows:
2. Copies of notifications shall be submitted to the VA for the facility's records in the same time frame notification are given to EPA, State, and Local authorities.

I. Permits/Licenses: The contractor shall apply for and have all required permits and licenses to perform asbestos abatement work as required by Federal, State, and Local regulations.

J. Posting and Filing of Regulations: Maintain two (2) copies of applicable Federal, State, and Local regulations. Post one copy of each in the clean room at the regulated area where workers will have daily access to the regulations and keep another hard copy or electronic copy in the Contractor's office.

K. VA Responsibilities prior to commencement of work:

1. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements must be made prior to starting work for relocation of desks, files, equipment, and personal possessions to avoid unauthorized access into the regulated area. **Note: Notification of adjacent personnel is required**

by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.

2. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized, calibration data and method of analysis. During abatement, submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

L. Emergency Action Plan and Arrangements:

1. An Emergency Action Plan shall be developed prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1926, Subpart C, Standard 1926.35 Employee Emergency Action Plans.
2. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.
3. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that may affect response capabilities.
4. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.
5. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.
   a. For non-life-threatening situations - employees injured or otherwise incapacitated shall be decontaminated following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
   b. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured

worker, medical personnel shall remove them from the regulated area if back or neck injury is present, and secure proper medical treatment.

6. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.
7. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3-4 minutes of a life-threatening injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.
8. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the standard operating procedures during abatement. Such incidents include, but are not limited to, fire; accident; power failure; negative pressure failure; and supplied air system failure. The Contractor shall detail procedures to be followed in the event of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

M. Pre-Construction Meeting:

1. Prior to commencing the work, the Contractor shall meet with the VA Certified Industrial Hygienist (VPIH/CIH) to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:
   a. Proof of Contractor licensing.
   b. Proof the Competent Person(s) is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person(s) shall also be presented.
   c. A list of all workers who will participate in the project, including experience and verification of training and accreditation.
   d. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.

e. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).

f. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.

g. A copy of the Contractor's Asbestos Hazard Abatement Plan. In these procedures, the following information must be detailed, specific for this project.

1) Regulated area preparation procedures;

2) Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d) Multi-Employer Worksites;

3) Decontamination area set-up/layout and decontamination procedures for employees;

4) Abatement methods/procedures and equipment to be used;

5) Personal protective equipment to be used.

h. At this meeting the Contractor shall provide all submittals as required.

i. Procedures for handling, packaging and disposal of asbestos waste.

j. Emergency Action Plan and Contingency Plan Procedures.

1.6 PROJECT COORDINATION

A. The following are the minimum administrative and supervisory personnel necessary for coordination of the work.

1. Personnel:

a. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.

b. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; last four digits of social security number; qualifications; accreditation card with color picture, if required by state; Certificate of

Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.

c. Minimum qualifications for Contractor and assigned personnel are:

1) The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of Federal (and State or Local as applicable) EPA and OSHA asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work as required by the state; is licensed in applicable state; has adequate and qualified personnel available to complete the work; has comprehensive standard operating procedures for asbestos work; has adequate materials, equipment and supplies to perform the work.

2) The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project within the past three (3) years; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.

3) The Contractor Professional Industrial Hygienist/CIH (CPIH/CIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course or equivalent, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.

4) The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the standard operating procedures of the Contractor; has one year of asbestos abatement experience within the past three (3)

years of similar size and complexity; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State accreditation/license.

d. All personnel shall be in compliance with OSHA construction safety training as applicable and submit certification.

1.7 RESPIRATORY PROTECTION

A. General – Respiratory Protection Program: The Contractor shall develop and implement a written Respiratory Protection Program (RPP) which is in compliance with OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.134. ANSI Standard Z88.2-2015 provides excellent guidance for developing a respiratory protection program. All respirators used must be NIOSH approved for asbestos abatement activities. The written RPP shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c) – Respiratory Protection Program.

B. Respiratory Protection Program Coordinator: The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years of experience coordinating RPP of similar size and complexity. The RPPC must submit a signed statement attesting to the fact that the program meets the above requirements.

C. Selection and Use of Respirators: The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualifications. The procedure must be written clearly enough for workers to understand. A copy of the Respiratory Protection Program must be available in the clean room of the decontamination unit or in the onsite Contractor’s office, for reference by employees or authorized visitors.

D. Minimum Respiratory Protection: Shall be a ½-mask negative pressure air purifying respirator equipped with P100 filters, provided personal air samples in the workplace remain at or below 0.1 f/cc, determined as an 8-hour TWA. Full face powered air purifying respirator equipped with P100 filters shall be required until Contractor demonstrates that personal air samples are at or below 0.1 f/cc, determined as an 8-hour TWA. A higher level of respiratory protection shall be required, if fiber levels exceed 1 f/cc as an 8-hour TWA, inside the regulated work area. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h) and 29 CFR 1910.134 (d)(3)(i)(A) Table 1, except as indicated in this paragraph. Abatement personnel must have a respirator for their exclusive use.

E. Medical Written Opinion: No employee shall be allowed to wear a respirator unless a physician or other licensed health care professional has provided a written determination they are medically qualified to wear the class of respirator to be used on the project while wearing whole body impermeable garments and subjected to heat or cold stress.

F. Respirator Fit Test: All personnel wearing respirators shall have a current qualitative/quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Quantitative fit tests shall be done for PAPRs which have been put into a motor/blower failure mode.

G. Respirator Fit Check: The Competent Person shall assure that the positive/negative pressure user seal check is done each time the respirator is donned by an employee. Head coverings must cover respirator head straps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a user seal check shall preclude that person from entering the regulated area until resolution of the problem.

H. Maintenance and Care of Respirators: The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) Maintenance and Care of Respirators.

I. Supplied Air Systems: If a supplied air system is used, the system shall meet all requirements of 29 CFR 1910.134 and the ANSI/Compressed Gas Association (CGA) Commodity Specification for Air current requirements for Type 1 – Grade D breathing air. Low pressure systems are not allowed to be used on asbestos abatement projects. Supplied Air respirator use shall be in accordance with EPA/NIOSH publication EPA-560-OPTS-86-001 "A Guide to Respiratory Protection for the Asbestos Abatement Industry". The competent person on site will be responsible for the supplied air system to ensure the safety of the worker.

1.8 WORKER PROTECTION

A. Training of Abatement Personnel: Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current

refresher and accreditation proof must be submitted for each person working at the site.

B. Medical Examinations: Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the medical opinion that the person has been evaluated for working in a heat and cold stress environment while wearing personal protective equipment (PPE) and is able to perform the work without risk of material health impairment.

C. Regulated Area Entry Procedure: The Competent Person shall ensure that each time workers enter the regulated area; they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

D. Decontamination Procedure: The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

1. When exiting the regulated area, remove disposable coveralls, and ALL other clothes, disposable head coverings, and foot coverings or boots in the equipment room.
2. Still wearing the respirator and completely naked, proceed to the shower. Showering is MANDATORY. Care must be taken to follow reasonable procedures in removing the respirator to avoid inhaling asbestos fibers while showering. The following procedure is required as a minimum:
   a. Thoroughly wet body including hair and face. If using a PAPR hold blower above head to keep filters dry.
   b. With respirator still in place, thoroughly decontaminate body, hair, respirator face piece, and all other parts of the respirator except the blower and battery pack on a PAPR. Pay particular attention to cleaning the seal between the face and respirator facepiece and under the respirator straps.
   c. Take a deep breath, hold it and/or exhale slowly, completely wetting hair, face, and respirator. While still holding breath, remove the respirator and hold it away from the face before starting to breathe.

3. Carefully decontaminate the facepiece of the respirator inside and out. If using a PAPR, shut down using the following sequence: a) first cap inlets to filters; b) turn blower off to keep debris collected on the inlet side of the filter from dislodging and contaminating the outside of the unit; c) thoroughly decontaminate blower and hoses; d) carefully decontaminate battery pack with a wet rag being cautious of getting water in the battery pack thus preventing destruction. **(THIS PROCEDURE IS NOT A SUBSTITUTE FOR RESPIRATOR CLEANING!)**
4. Shower and wash body completely with soap and water. Rinse thoroughly.
5. Rinse shower room walls and floor to drain prior to exiting.
6. Proceed from shower to clean room; dry off and change into street clothes or into new disposable work clothing.

E. Regulated Area Requirements: The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for regulated areas at 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

1.9 DECONTAMINATION FACILITIES

A. Description: Provide each regulated area with separate personnel decontamination facilities (PDF) and waste/equipment decontamination facilities (W/EDF). Ensure that the PDF are the only means of ingress and egress to the regulated area and that all equipment, bagged waste, and other material exit the regulated area only through the W/EDF.

B. General Requirements: All personnel entering or exiting a regulated area must go through the PDF and shall follow the requirements at 29 CFR 1926.1101 (j)(1) and these specifications. All waste, equipment and contaminated materials must exit the regulated area through the W/EDF and be decontaminated in accordance with these specifications. Walls and ceilings of the PDF and W/EDF must be constructed of a minimum of 3 layers of 6-mil opaque fire-retardant polyethylene sheeting and be securely attached to existing building components and/or an adequate temporary framework. A minimum of 3 layers of 6-mil poly shall also be used to cover the floor under the PDF and W/EDF units. Construct doors so that they overlap and secure to adjacent surfaces. Weight inner doorway sheets with layers of duct tape or approved equivalent so that

they close quickly after release. Put arrows on sheets so they show direction of travel and overlap. If the building adjacent area is occupied, construct a solid barrier on the occupied side(s) to protect the sheeting and reduce potential for non-authorized personnel entering the regulated area.

C. Temporary Facilities to the PDF and W/EDF: The Competent Person shall provide temporary water service connections to the PDF and W/EDF. Backflow prevention must be provided at the point of connection to the VA system. Water supply must be of adequate pressure and meet requirements of 29 CFR 1910.141(d)(3). Provide adequate temporary overhead electric power with ground fault circuit interruption (GFCI) protection. Provide a sub-panel equipped with GFCI protection for all temporary power in the clean room. Provide adequate lighting to provide a minimum of 50-foot candles in the PDF and W/EDF. Provide temporary heat, if needed, to maintain 70 degrees F throughout the PDF and W/EDF.

D. Personnel Decontamination Facility (PDF): The Competent Person shall provide a PDF consisting of shower room which is contiguous to a clean room and equipment room which is connected to the regulated area. The PDF must be sized to accommodate the number of personnel scheduled for the project. The shower room, located in the center of the PDF, shall be fitted with as many portable showers as necessary to insure all employees can complete the entire decontamination procedure within 15 minutes. The PDF shall be constructed of opaque poly for privacy. The PDF shall be constructed to eliminate any parallel routes of egress without showering.

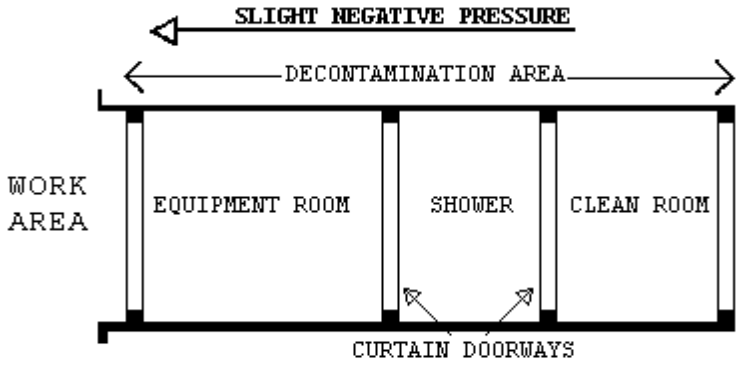
1. Clean Room: The clean room must be physically and visually separated from the rest of the building to protect the privacy of personnel changing clothes. The clean room shall be constructed of at least 3 layers of 6-mil opaque fire-retardant poly to provide an air tight room. Provide a minimum of 2 - 900 mm (3 foot) wide 6-mil poly opaque fire-retardant doorways. One doorway shall be the entry from outside the PDF and the second doorway shall be to the shower room of the PDF. The floor of the clean room shall be maintained in a clean, dry and sanitary condition. Shower overflow shall not be allowed into the clean room. Provide 1 storage locker per person. A portable fire extinguisher, minimum 10 pounds capacity, Type ABC, shall be provided in accordance with OSHA and NFPA Standard 10. All persons entering the regulated area shall remove all street clothing

in the clean room and dress in disposable protective clothing and respiratory protection. Any person entering the clean room does so either from the outside with street clothing on or is coming from the shower room completely naked and thoroughly washed. Male/Females required to enter the regulated area shall be ensured of their privacy throughout the entry/exit process by posting guards at both entry points to the PDF so no male/female can enter or exit the PDF during his/her stay in the PDF.

2. Shower Room: The Competent Person shall assure that the shower room is a completely watertight compartment to be used for the movement of all personnel from the clean room to the equipment room and for the showering of all personnel going from the equipment room to the clean room. Each shower shall be constructed so water runs down the walls of the shower and into a drip pan. Install a freely draining smooth floor on top of the shower pan. The shower room shall be separated from the rest of the building and from the clean room and equipment room using airtight walls made from at least 3 layers of 6-mil opaque fire-retardant poly. The shower shall be equipped with a shower head and controls, hot and cold water, drainage, soap dish and continuous supply of soap, and shall be maintained in a sanitary condition throughout its use. The controls shall be arranged so an individual can shower without assistance. Provide a flexible hose shower head, hose bibs and all other items shown on Shower Schematic. Wastewater will be pumped to a drain after being filtered through a minimum of a 100 micron sock in the shower drain; a 20 micron filter; and a final 5 micron filter. Filters will be changed a minimum of daily or more often as needed. Filter changes must be done in the shower to prevent loss of contaminated water. Hose down all shower surfaces after each shift and clean any debris from the shower pan. Residue is to be disposed of as asbestos waste.
3. Equipment Room: The Competent Person shall provide an equipment room which shall be an airtight compartment for the storage of work equipment/tools, reusable personal protective equipment, except for a respirator and for use as a gross decontamination area for personnel exiting the regulated area. The Competent Person shall ensure that most gross contamination is removed from the outside of PPE, suits and respirators in the regulated work area, prior to entering the Equipment Room. The equipment room shall be separated

from the regulated area by a minimum 3-foot-wide door made with 2 layers of 6-mil opaque fire-retardant poly. The equipment room shall be separated from the regulated area, the shower room and the rest of the building by airtight walls and ceiling constructed of a minimum of 3 layers of 6-mil opaque fire-retardant poly. Damp wipe all surfaces of the equipment room after each shift change. Provide an additional loose layer of 6-mil fire retardant poly per shift change and remove this layer after each shift. If needed, provide a temporary electrical sub-panel equipped with GFCI in the equipment room to accommodate any equipment required in the regulated area.

4. The PDF shall be as follows: Clean room at the entrance followed by a shower room followed by an equipment room leading to the regulated area. Each doorway in the PDF shall be a minimum of 2 layers of 6-mil opaque fire retardant poly.



E. Waste/Equipment Decontamination Facility (W/EDF):

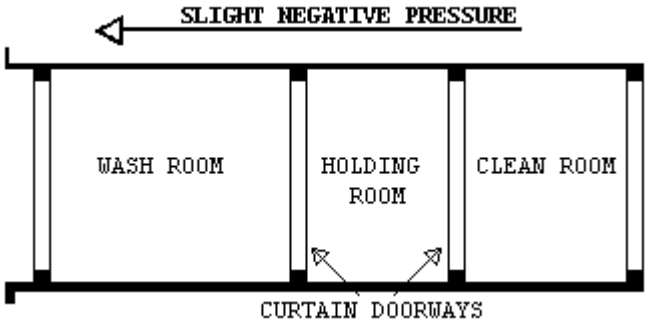
1. The Competent Person shall provide a W/EDF consisting of a washroom, holding room, and clean room for removal of waste, equipment and contaminated material from the regulated area. Personnel shall not enter or exit the W/EDF except in the event of an emergency. Clean debris and residue in the W/EDF daily. All surfaces in the W/EDF shall be wiped/hosed down after each shift and all debris shall be cleaned from the shower pan. The W/EDF shall consist of the following:
   a. Wash Down Station: Provide an enclosed shower unit in the regulated area just outside the Washroom as an equipment bag and container cleaning station.

b. Washroom: Provide a washroom for cleaning of bagged or containerized asbestos containing waste materials passed from the regulated area. Construct the washroom using 50 x 100 mm (2 inches x 4 inches) wood framing or approved equivalent and 3 layers of 6-mil fire retardant poly. Locate the washroom so that packaged materials, after being wiped clean, can be passed to the Holding Room. Doorways in the washroom shall be constructed of 2 layers of 6-mil fire retardant poly.

c. Holding Room: Provide a holding room as a drop location for bagged materials passed from the washroom. Construct the holding room using 50 x 100 mm (2 inches x 4 inches) wood framing or approved equivalent and 3 layers of 6-mil fire retardant poly. The holding room shall be located so that bagged material cannot be passed from the washroom to the clean room unless it goes through the holding room. Doorways in the holding room shall be constructed of 2 layers of 6-mil fire retardant poly.

d. Clean Room: Provide a clean room to isolate the holding room from the exterior of the regulated area. Construct the clean room using 2 inches x 4 inches wood framing or approved equivalent and 2 layers of 6-mil fire retardant poly. The clean room shall be located so as to provide access to the holding room from the building exterior. Doorways to the clean room shall be constructed of 2 layers of 6-mil fire retardant poly. When a negative pressure differential system is used, a rigid enclosure separation between the W/EDF clean room and the adjacent areas shall be provided.

e. The W/EDF shall be as follows: Washroom leading to a Holding Room followed by a Clean Room leading to outside the regulated area. See diagram.



F. Waste/Equipment Decontamination Procedures: At the washdown station in the regulated area, thoroughly wet clean contaminated equipment and/or sealed polyethylene bags and pass into Washroom after visual inspection. When passing anything into the Washroom, close all doorways of the W/EDF, other than the doorway between the washdown station and the Washroom. Keep all outside personnel clear of the W/EDF. Once inside the Washroom, wet clean the equipment and/or bags. After cleaning and inspection, pass items into the Holding Room. Close all doorways except the doorway between the Holding Room and the Clean Room. Workers from the Clean Room/Exterior shall enter the Holding Room and remove the decontaminated/cleaned equipment/bags for removal and disposal. At no time shall personnel from the clean side be allowed to enter the Washroom.

PART 2 – PRODUCTS

2.1 MATERIALS AND EQUIPMENT

A. General Requirements: Prior to the start of work, the contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH/CIH has submitted verification to the VA's representative.

1. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).
2. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable and combustible materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated area until abatement is completed.
3. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized location.
4. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.

5. Polyethylene sheeting for walls in the regulated area shall be a minimum of 4-mils. For floors and all other uses, sheeting of at least 6-mil shall be used in widths selected to minimize the frequency of joints. Fire retardant poly shall be used throughout.
6. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces. Method of attachment may include any combination of moisture resistant duct tape, poly tape, furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures or approved equivalent procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.
7. Polyethylene sheeting utilized for the PDF shall be opaque white or black in color, 6-mil fire retardant poly.
8. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and wastewater filtration system shall be provided by the Contractor.
9. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.
10. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water and falling material).
11. Disposal bags - 2 layers of 6-mil poly for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.
12. The VA shall be provided an advance copy of the Safety Data Sheets (SDS) as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication in the pre-start meeting submittal. Chlorinated compounds shall not be used with any spray adhesive, mastic remover or other product. Appropriate encapsulant(s) shall be provided.

13. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.
14. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued must be based on a written hazard assessment conducted under 29 CFR 1910.132(d).

2.2 MONITORING, INSPECTION AND TESTING

A. General:

1. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. OSHA requires that the employee exposure to asbestos must not exceed 0.1 fiber per cubic centimeter (f/cc) of air, averaged over an 8-hour work shift. The CPIH/CIH is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH/CIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples inside the building, but outside the regulated area. Inside the building, but outside the regulated area air samples shall be collected in the Clean Room of the PDF, at the approximate location of HEPA exhaust discharge, and at a minimum of three (3) locations in areas immediately outside the regulated work area to satisfy this specification. Additional inspection and testing requirements are also indicated in other parts of this specification.
2. The VA will employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH will perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way

relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the VA except for any repeat of final inspection and testing that may be required due to unsatisfactory initial results. Any repeated final inspections and/or testing, if required, will be paid for by the Contractor.

3. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH/CIH with review and approval of the VPIH/CIH. An agreement between the CPIH/CIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.

B. Scope of Services of the VPIH/CIH Consultant:

1. The purpose of the work of the VPIH/CIH is to: assure quality; adherence to the specification; resolve problems; prevent the spread of contamination beyond the regulated area; and assure clearance at the end of the project. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring is to be done utilizing PCM/TEM. The VPIH/CIH will perform the following tasks:
   a. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.

b. Task 2: Perform representative air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.

c. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.

d. Task 4: Provide support to the VA representative such as evaluation of submittals from the Contractor, resolution of conflicts, interpret data, etc.

e. Task 5: Perform, in the presence of the VA representative, final inspection and testing of a decontaminated regulated area at the conclusion of the abatement to certify compliance with all regulations and VA requirements/specifications.

f. Task 6: Issue certificate of decontamination for each regulated area and project report.

2. All documentation, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.

3. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and to accept or reject a regulated area or building as decontaminated.

C. Monitoring, Inspection and Testing by Contractor CPIH/CIH: The Contractor’s CPIH/CIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH/CIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor’s personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH

Technician, who shall be trained and shall have specialized field experience in sampling and analysis. The IH Technician shall have successfully completed a NIOSH 582 Course or equivalent and provide documentation. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytical Testing program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA AHERA/State Contractor/Supervisor and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples and have experience in substantially similar projects in size and scope. The analytical laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT and approved by the VA prior to start of the project. A daily log shall be maintained by the CPIH/CIH or IH Technician, documenting all OSHA requirements for personal and area air monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the VA representative and the VPIH/CIH upon request. The log will contain, at a minimum, information on personnel or area samples, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH/CIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two (2) personal air samples or 25 percent of representative workforce per shift shall be collected, whichever is greater, in the regulated area; a minimum of three (3) area air samples at locations inside the building but immediately outside the regulated work area; one (1) area air sample shall be collected daily in the Clean Room of the PDF; and one (1) area air sample shall be collected daily at the approximate location of HEPA exhaust discharge. In addition to the continuous monitoring required, the CPIH/CIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH/CIH responsibilities. Additionally, the CPIH/CIH will monitor and record pressure readings within the containment daily with a minimum of two readings at the beginning and at the end of a shift and submit the data in the daily report.

2.3 ASBESTOS HAZARD ABATEMENT PLAN

A. The Contractor shall have an established an Asbestos Hazard Abatement Plan (AHAP) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the procedures to be followed during all phases of the work by the Contractor's personnel. The AHAP must be modified as needed to address specific requirements of this project and the specifications. The AHAP shall be submitted for review and approval to the VA prior to the start of any abatement work. The minimum topics and areas to be covered by the AHAPs are:

1. Minimum Personnel Qualifications
2. Emergency Action Plan/Contingency Plans and Arrangements
3. Security and Safety Procedures
4. Respiratory Protection/Personal Protective Equipment Program and Training
5. Medical Surveillance Program and Recordkeeping
6. Regulated Area Requirements - Containment Barriers/Isolation of Regulated Area
7. Decontamination Facilities and Entry/Exit Procedures (PDF and W/EDF)
8. Negative Pressure Systems Requirements
9. Monitoring, Inspections, and Testing
10. Removal Procedures for ACM
11. Removal of Contaminated Soil (if applicable)
12. Encapsulation Procedures for ACM
13. Disposal of ACM waste/equipment
14. Regulated Area Decontamination/Clean-up
15. Regulated Area Visual and Air Clearance
16. Project Completion/Closeout

2.4 SUBMITTALS

A. Pre-Start Meeting Submittals:

1. Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:
   a. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.
   b. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide

their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.

c. Submit Asbestos Hazard Abatement Plan developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH/CIH.

d. Submit the specifics of the materials and equipment to be used for this project with manufacturer names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:

1) Supplied air system, negative air machines, HEPA vacuums, air monitoring pumps, calibration devices, pressure differential monitoring device and emergency power generating system.
2) Wastewater filtration system, shower system, containment barriers.
3) Encapsulants, surfactants, handheld sprayers, airless sprayers, glovebags, and fire extinguishers.
4) Respirators, protective clothing, fall protection and other required personal protective equipment.
5) Fire safety equipment to be used in the regulated area.

e. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.

f. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.

g. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Personal air monitoring must be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A. Area or clearance air monitoring shall be conducted in accordance with EPA AHERA protocols.

h. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.
   1) Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; Completion Date
   2) List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; Resolution
   3) List asbestos regulatory citations (e.g., OSHA), notices of violations (e.g., Federal and state EPA), penalties, and legal actions taken against the company including the company's officers (including damages paid) in the last 3 years. Provide copies and all information needed for verification.

i. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH/CIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and that the company has implemented a medical surveillance program and written respiratory protection program and maintains recordkeeping in accordance with the above regulation. Submit the phone number and doctor/clinic/hospital used for medical evaluations.
   1) CPIH/CIH and IH Technician: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; medical opinion; and current respirator fit test.
   2) Competent Person(s)/Supervisor(s): Number; names; last four digits of social security numbers; years of abatement experience as Competent Person/Supervisor; list of similar projects in size/complexity as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion (asbestos

surveillance and respirator use); and current respirator fit test.

3) Workers: Numbers; names; last four digits of social security numbers; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.

j. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain language the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of AHAPs incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who performs and how is personal air monitoring of abatement workers conducted; a list of references of independent laboratories/IH's familiar with your air monitoring and standard operating procedures; and copies of monitoring results of the five referenced projects listed and analytical methods used.

k. Rented equipment must be decontaminated prior to returning to the rental agency.

l. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants, all SDS and application instructions.

B. Submittals During Abatement:

1. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breeching, equipment failures, emergencies, and any cause for stopping work; and representative air monitoring and results/TWA's/EL's. Submit this information daily to the VA's representative.

2. The CPIH/CIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work.

a. Removal of any poly barriers.

b. Visual inspection/testing by the CPIH/CIH or IH Technician prior to application of lockdown encapsulant.

c. Packaging and removal of ACM waste from regulated area.

d. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

C. Submittals at Completion of Abatement: The CPIH/CIH shall submit a project report consisting of the daily logbook requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. It will also include information on the containment and transportation of waste from the containment with applicable Chain of Custody forms. The report shall include a certificate of completion, signed and dated by the CPIH/CIH, in accordance with Attachment #1. All clearance and perimeter area samples must be submitted. The VA representative will retain the abatement report after completion of the project and provide copies of the abatement report to VAMC Office of Engineer and the Safety Office.

2.5 ENCAPSULANTS

A. Types of Encapsulants:

1. The following four types of encapsulants, if used, must comply with performance requirements as stated in paragraph 2.5.2:

a. Removal encapsulant – used as a wetting agent to remove ACM.

b. Bridging encapsulant – provides a tough, durable coating on ACM.

c. Penetrating encapsulant – penetrates/encapsulates ACM at least 13 mm (1/2 inches).

d. Lockdown encapsulant – seals microscopic fibers on surfaces after ACM removal.

B. Performance Requirements:

1. Encapsulants shall meet the latest requirements of EPA; shall not contain toxic or hazardous substances; or solvents; and shall comply with the following performance requirements:

a. General Requirements for all Encapsulants:

1) ASTM E84: Flame spread of 25; smoke emission of 50.

2) University of Pittsburgh Protocol: Combustion Toxicity; zero mortality.

3) ASTM C732: Accelerated Aging Test; Life Expectancy – 20 years.

4) ASTM E96: Permeability – minimum of 0.4 perms.

b. Bridging/Penetrating Encapsulants:

1) ASTM E736: Cohesion/Adhesion Test – 24 kPa (50 pounds/square foot).
2) ASTM E119: Fire Resistance – 3 hours (Classified by UL for use on fibrous/cementitious fireproofing).
3) ASTM D2794: Gardner Impact Test; Impact Resistance – minimum 11.5 kg-mm (43 in/lb).
4) ASTM D522: Mandrel Bend Test; Flexibility – no rupture or cracking.

c. Lockdown Encapsulants:

1) ASTM E119: Fire resistance – 3 hours (tested with fireproofing over encapsulant applied directly to steel member).
2) ASTM E736: Bond Strength – 48 kPa (100 pounds/square foot) (test compatibility with cementitious and fibrous fireproofing).
3) In certain situations, encapsulants may have to be applied to hot pipes/equipment. The encapsulant must be able to withstand high temperatures without cracking or creating any noxious gaseous or vapors during or after application.

C. Certificates of Compliance: The Contractor shall submit to the VA representative certification from the manufacturer indicating compliance with performance requirements for encapsulants when applied according to manufacturer recommendations.

PART 3 – EXECUTION

3.1 REGULATED AREA PREPARATIONS

A. Site Security:

1. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and Local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.
2. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent Person shall immediately require any unauthorized person to leave the regulated area and then notify the

VA Contracting Officer or VA Representative using the most expeditious means.

3. A logbook shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.
4. Access to the regulated area shall be through a single decontamination unit. All other access (doors, windows, hallways, etc.) shall be sealed and demarcated as an asbestos regulated work area to prevent entry to or exit from the regulated area unless in the event of an emergency. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall not be locked from the inside; however, they shall be sealed with poly sheeting and taped until needed. In any situation where exposure to high temperatures which may result in a flame hazard, fire retardant poly sheeting must be used.
5. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect adjacent personnel. A 24-hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.
6. The Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.
7. The regulated area shall be locked during non-working hours and secured by VA Representative or Competent Person. The VA Police shall be informed of asbestos abatement regulated areas to provide security checks during facility rounds and emergency response.

B. Signage and Power Management:

1. Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs

will be posted following construction of the regulated area enclosure.

2. Shut down and lock out/tag out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.
3. Shut down and lock out/tag out heating, cooling, and air conditioning system (HVAC) components that are in, supply or pass through the regulated area. Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of independently installed 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil polyethylene disposal bags for staging and eventual disposal as asbestos waste.

C. Negative Pressure Filtration System:

1. The Contractor shall provide enough HEPA negative air machines to effect $\geq$ - 0.02 inch WCG pressure differential inside the regulated work area. The Competent Person shall determine the number of units needed for the regulated area by dividing the cubic feet in the regulated area by 15 and then dividing that result by the cubic feet per minute (CFM) for each unit to determine the number of units needed to effect $\geq$ - 0.02 inch WCG pressure inside the regulated work area. Provide standby units in the event of machine failure and/or emergency in an adjacent area. HEPA equipped negative air machines shall be discharged outside of the building a minimum of 30 feet from building make-up air, doors, open windows, patients, visitors and staff.
2. NIOSH has done extensive studies and has determined that negative air machines typically operate at ~50 percent efficiency. The contractor shall consider this in their determination of number of units needed to provide $\geq$ - 0.02 inch WCG pressure differential inside the regulated work area. The contractor shall use double the number of machines, based on their calculations, or submit proof

their machines operate at stated capacities, at a 2 inches pressure drop across the filters.

3. Design and Layout:
   a. Before start of work submit the design and layout of the regulated area and the negative air machines. The submittal shall indicate the number of location of and size of negative air machines. The point(s) of exhaust, air flow within the regulated area, anticipated negative pressure differential, and supporting calculations for sizing shall be provided. In addition, submit the following:
      1) Method of supplying power to the units and designation/location of the panels.
      2) Description of testing method(s) for correct air volume and pressure differential.
      3) If auxiliary power supply is to be provided for the negative air machines, provide a schematic diagram of the power supply and manufacturer's data on the generator and switch.
4. Negative Air Machines (Hepa Units):
   a. Negative Air Machine Cabinet: The cabinet shall be constructed of steel or other durable material capable of withstanding potential damage from rough handling and transportation. The width of the cabinet shall be less than 30 inches in order to fit in standard doorways. The cabinet must be factory sealed to prevent asbestos fibers from being released during use, transport, or maintenance. Any access to and replacement of filters shall be from the inlet end. The unit must be on casters or wheels.
   b. Negative Air Machine Fan: The rating capacity of the fan must indicate the CFM under actual operating conditions. Manufacturer's typically use "free-air" (no resistance) conditions when rating fans. The fan must be a centrifugal type fan.
   c. Negative Air Machine Final Filter: The final filter shall be a HEPA filter. The filter media must be completely sealed on all edges within a structurally rigid frame. The filter shall align with a continuous flexible gasket material in the negative air machine housing to form an airtight seal. Each HEPA filter shall be certified by the manufacturer to have an efficiency of not less than 99.97 percent. Testing shall have been done in

accordance with Military Standard MIL-STD-282 and Army Instruction Manual 136-300-175A. Each filter must bear a UL586 label to indicate ability to perform under specified conditions. Each filter shall be marked with the name of the manufacturer, serial number, air flow rating, efficiency and resistance, and the direction of test air flow.

d. Negative Air Machine Pre-filters: The pre-filters, which protect the final HEPA filter by removing larger particles, are required to prolong the operating life of the HEPA filter. Two stages of pre-filtration are required. A first stage pre-filter shall be a low efficiency type for particles 10 µm or larger. A second stage pre-filter shall have a medium efficiency effective for particles down to 5 µm or larger. Pre-filters shall be installed either on or in the intake opening of the NAM and the second stage filter must be held in place with a special housing or clamps.
e. Negative Air Machine Instrumentation: Each unit must be equipped with a gauge to measure the pressure drop across the filters and to indicate when filters have become loaded and need to be changed. A table indicating the cfm for various pressure readings on the gauge shall be affixed near the gauge for reference or the reading shall indicate at what point the filters shall be changed, noting cfm delivery. The unit must have an elapsed time meter to show total hours of operation.
f. Negative Air Machine Safety and Warning Devices: An electrical/ mechanical lockout must be provided to prevent the fan from being operated without a HEPA filter. Units must be equipped with an automatic shutdown device to stop the fan in the event of a rupture in the HEPA filter or blockage in the discharge of the fan. Warning lights are required to indicate normal operation; too high a pressure drop across filters; or too low of a pressure drop across filters.
g. Negative Air Machine Electrical: All electrical components shall be approved by the National Electrical Manufacturer's Association (NEMA) and Underwriters Laboratories (UL). Each unit must be provided with overload protection and the motor, fan, fan housing, and cabinet must be grounded.
h. It is essential that replacement HEPA filters be tested using an “in-line” testing method, to ensure the seal around the periphery

was not damaged during replacement. Damage to the outer HEPA filter seal could allow contaminated air to bypass the HEPA filter and be discharged to an inappropriate location. Contractor will provide written documentation of test results for negative air machine units with HEPA filters.

5. Pressure Differential: The fully operational negative air system within the regulated area shall continuously maintain a pressure differential $\geq$ - 0.02-inch WCG inside the regulated work area. Before any disturbance of any asbestos material, this shall be demonstrated to the VA by use of a pressure differential meter/manometer as required by OSHA 29 CFR 1926.1101(g)(5)(i). The Competent Person shall be responsible for providing, maintaining, and documenting the negative pressure and air changes as required by OSHA and this specification.
6. Monitoring: The pressure differential shall be continuously monitored and recorded between the regulated area and the area outside the regulated area with a monitoring device that incorporates a strip chart recorder. The strip chart recorder shall become part of the project log and shall indicate at least $\geq$ - 0.02-inch WCG pressure differential inside the regulated work area for the duration of the project.
7. Auxiliary Generator: If the building is occupied during abatement, provide an auxiliary gasoline/diesel generator located outside the building in an area protected from the weather. In the event of a power failure of the general power grid and the VAMC emergency power grid, the generator must automatically start and supply power to a minimum of 50 percent of the negative air machines in operation.
8. Supplemental Make-Up Air Inlets: Provide, as needed for proper air flow in the regulated area, in a location approved by the VA, openings in the plastic sheeting to allow outside air to flow into the regulated area. Auxiliary makeup air inlets must be located as far from the negative air machines as possible, off the floor near the ceiling, and away from the barriers that separate the regulated area from the occupied clean areas. Cover the inlets with weighted flaps which will seal in the event of failure of the negative pressure system.
9. Testing The System: The negative pressure system must be tested before any ACM is disturbed in any way. After the regulated area has

been completely prepared, the decontamination units set up, and the negative air machines installed, start the units up one at a time. Demonstrate and document the operation and testing of the negative pressure system to the VA using smoke tubes and a negative pressure gauge. Verification and documentation of adequate negative pressure differential across each barrier must be done at the start of each work shift.

10. Demonstration of the Negative Pressure Filtration System:
    a. The demonstration of the operation of the negative pressure system to the VA shall include, but not be limited to, the following:
        1) Plastic barriers and sheeting move lightly in toward the regulated area.
        2) Curtains of the decontamination units move in toward regulated area.
        3) There is a noticeable movement of air through the decontamination units. Use the smoke tube to demonstrate air movement from the clean room to the shower room to the equipment room to the regulated area.
        4) Use smoke tubes to demonstrate air is moving across all areas in which work is to be done. Use a differential pressure gauge to indicate a negative pressure of at > - 0.02 inch across every barrier separating the regulated area from the rest of the building. Modify the system as necessary to meet the above requirements.
11. Use of the Negative Pressure Filtration System During Abatement Operations:
    a. Start units before beginning any disturbance of ACM occurs. After work begins, the units shall run continuously, maintaining 4 actual air changes per hour at a negative pressure differential of > - 0.02-inch water column gauge, for the duration of the work until a final visual clearance and final air clearance has been successfully completed.
    b. No negative air units shall be shut down at any time unless authorized by the VA Contracting Officer, verbally and in writing.
    c. Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been

established in the work area. After items have been pre-cleaned and decontaminated, they may be removed from the work area for storage until the completion of abatement in the work area.

d. Abatement work shall begin at a location farthest from the units and proceed towards them. If an electric failure occurs, the Competent Person shall stop all abatement work and immediately begin wetting all exposed asbestos materials for the duration of the power outage. Abatement work shall not resume until power is restored and all units are operating properly again.

e. The negative air machines shall continue to run after all work is completed and until a final visual clearance and a final air clearance has been successfully completed for that regulated area.

12. Dismantling The System: After completion of the final visual and final air clearance has been obtained by the VPIH/CIH, the units may be shut down. The unit exterior surfaces shall have been completely decontaminated; pre-filters are not to be removed and the units inlet/outlet sealed with 2 layers of 6-mil poly immediately after shut down. No filter removal shall occur at the VA site following successful completion of site clearance. OSHA/EPA/DOT asbestos labels shall be attached to the units.

D. Containment Barriers and Coverings in the Regulated Area:

1. General: Seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All surfaces in the regulated area must be covered to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated as a result of the work, Contractor shall immediately stop work and clean up the contamination at no additional cost to the VA. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 3.1.4.8; FIRESTOPPING.

2. Preparation Prior To Sealing: The Regulated Area: Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. All uncontaminated removable furniture, equipment and/or supplies shall be removed by the VA from the regulated area before commencing work. Any objects not scheduled for removal remaining in the regulated area shall be completely covered with 2 layers of 6-mil fire

retardant poly sheeting and secured with duct tape. Lock out and tag out any HVAC/electrical systems in the regulated area.

3. Controlling Access to The Regulated Area: Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to, or within view of an occupied area, provide a visual barrier of 6-mil opaque fire-retardant poly to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid and capable of withstanding the negative pressure.
4. Critical Barriers: Completely separate any operations in the regulated area from adjacent areas using 2 layers of 6-mil fire retardant poly and duct tape. Individually seal with 2 layers of 6-mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects/openings in the regulated area. Heat must be shut off any objects covered with poly.
5. Primary Barriers:
   a. Cover the regulated area with two layers of 6-mil fire retardant poly on the floors and two layers of 4 mil, fire retardant poly on the walls, unless otherwise directed in writing by the VA representative. Floor layers must form a right angle with the wall and turn up the wall at least 300 mm (12 inches). Seams must overlap at least 1800 mm (6 feet) and must be spray glued and taped. Install sheeting so that layers can be removed independently from each other. Carpeting shall be covered with three layers of 6-mil poly. Corrugated cardboard sheets must be placed between the bottom and middle layers of poly. Mechanically support and seal with duct tape and glue all wall layers.
   b. If stairs and ramps are covered with 6-mil plastic, two layers must be used. Provide 19 mm (3/4 inch) exterior grade plywood treads held in place with duct tape/glue on the plastic. Do not cover rungs or rails with any isolation materials.
6. Secondary Barriers: A loose layer of 6-mil shall be used as a drop cloth to protect the primary layers from debris generated during the abatement. This layer shall be replaced as needed during the work.

7. Extension of the Regulated Area: If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. Decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.
8. Firestopping:
   a. Through penetrations caused by cables, cable trays, pipes, sleeves, conduits, etc. must be firestopped with a fire-rated firestop system providing an airtight seal.
   b. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the VA representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.
   c. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed.

E. Sanitary Facilities: The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.

F. Personal Protective Equipment: Provide whole body clothing, head coverings, gloves and foot coverings and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle.

G. Pre-Cleaning:
1. The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention.

2. Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area. All workers performing pre-cleaning activities must don appropriate personal protective equipment (PPE), as specified throughout this document and as approved in the Contractor's work plan. After items have been pre-cleaned and decontaminated, they may be removed from the work area for storage until the completion of abatement in the work area.
3. Pre-clean all movable objects within the regulated area using a HEPA filtered vacuum and/or wet cleaning methods as appropriate. After cleaning, these objects shall be removed from the regulated area and carefully stored in an uncontaminated location. Drapes, clothing, upholstered furniture and other fabric items shall be disposed of as asbestos contaminated waste. Cleaning these asbestos contaminated items utilizing HEPA vacuum techniques and off-premises steam cleaning is very difficult and cannot guarantee decontamination. Carpeting will be disposed of prior to abatement if in the regulated area. If ACM floor tile is attached to the carpet while the Contractor is removing the carpet that section of the carpet will be disposed of as asbestos waste.
4. Pre-clean all fixed objects in the regulated area using HEPA filtered vacuums and/or wet cleaning techniques as appropriate. Careful attention must be paid to machinery behind grills or gratings where access may be difficult but contamination may be significant. Also, pay particular attention to wall, floor and ceiling penetration behind fixed items. After pre-cleaning, enclose fixed objects with 2 layers of 6-mil poly and seal securely in place with duct tape. Objects (e.g., permanent fixtures, shelves, electronic equipment, laboratory tables, sprinklers, alarm systems, closed circuit TV equipment and computer cables) which must remain in the regulated area and that require special ventilation or enclosure requirements should be designated here along with specified means of protection. Contact the manufacturer for special protection requirements.
5. Pre-clean all surfaces in the regulated area using HEPA filtered vacuums and/or wet cleaning methods as appropriate. Do not use any methods that would raise dust such as dry sweeping or vacuuming with

equipment not equipped with HEPA filters. Do not disturb asbestos-containing materials during this pre-cleaning phase.

H. Pre-Abatement Activities:

1. Pre-Abatement Meeting: The VA representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH/CIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the CPIH/CIH, Competent Person(s), the VA representative(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative will issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.
2. Pre-Abatement Construction and Operations:
   a. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
   b. Upon completion of all preparatory work, the CPIH/CIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved AHAP(s), especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.
   c. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.

d. Upon satisfactory inspection of the installation of and operation of systems, the VA's representative will notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification and all applicable regulations.

3. Pre-Abatement Inspections and Preparations:

a. Before any work begins on the construction of the regulated area, the Contractor will:

1) Conduct a space-by-space inspection with an authorized VA representative and prepare a written inventory of all existing damage in those spaces where asbestos abatement will occur. Still or video photography may be used to supplement the written damage inventory. Document will be signed and certified as accurate by both parties.

2) A NESHAP (destructive) ACM inspection shall be conducted on all building structures that will be demolished. Ensure the following areas are inspected on the project: lay-in ceilings concealing ACM; ACM behind walls/windows from previous renovations; inside utility chases/walls; transite piping/ductwork/sheets; behind radiators; lab fume hoods; transite lab countertops; roofing materials; below window sills; water/sewer lines; electrical conduit coverings; crawlspaces (previous abatement contamination); flooring/mastic covered by carpeting/new flooring; exterior insulated wall panels; on underground fuel tanks; and steam line trench coverings. Verify during NESHAP survey that no other suspect ACM is present.

3) Ensure that all furniture, machinery, equipment, curtains, drapes, blinds, and other movable objects required to be removed from the regulated area have been cleaned and removed or properly protected from contamination.

4) If present and required, remove and dispose of carpeting from floors in the regulated area.

5) Inspect existing firestopping in the regulated area. Correct as needed.

3.2 REMOVAL OF ACM

A. Wetting ACM:

1. Use amended water for the wetting of ACM prior to removal. The Competent Person shall assure the wetting of ACM meets the

definition of "adequately wet" in the EPA NESHAP regulation and OSHA's "wet methods" for the duration of the project. A removal encapsulant may be used instead of amended water with written approval of the VA's representative.

2. Amended Water: Provide water to which a surfactant has been added to wet the ACM and reduce the potential for fiber release during disturbance of ACM. The mixture must be equal to or greater than the wetting provided by water amended by a surfactant consisting of one ounce of 50 percent polyoxyethylene ester and 50 percent polyoxyethylene ether mixed with 5 gallons (19L) of water.
3. Removal Encapsulant: When authorized by VA, provide a removal encapsulant designed specifically for the removal of ACM. The material must, when used, result in adequate wetting of the ACM and retard fiber release during removal.

B. Secondary Barrier and Walkways:

1. Install as a drop cloth a 6-mil poly sheet at the beginning of each work shift where removal is to be done during that shift. Completely cover floors and any walls within 10 feet (3 meters) of the area where work is to done. Secure the secondary barrier with duct tape to prevent it from moving or debris from getting behind it. Remove the secondary barrier at the end of the shift or as work in the area is completed. Keep residue on the secondary barrier wetted. When removing, fold inward to prevent spillage and place in a disposal bag.
2. Install walkways using 6-mil black poly between the regulated area and the decontamination facilities (PDF and W/EDF) to protect the primary layers from contamination and damage. Install the walkways at the beginning of each shift and remove at the end of each shift.

C. Wet Removal of ACM:

1. Adequately and thoroughly wet the ACM to be removed prior to removal with amended water or when authorized by VA, removal encapsulant to reduce/prevent fiber release to the air. Adequate time must be allowed for the amended water or removal encapsulant to saturate the ACM. Abatement personnel must not disturb dry ACM. Use a fine spray of amended water or removal encapsulant. Saturate the material sufficiently to wet to the substrate without causing excessive dripping. The material must be sprayed repeatedly/continuously during the removal process in order to maintain adequately wet

conditions. Removal encapsulants must be applied in accordance with the manufacturer's written instructions. Perforate or carefully separate, using wet methods, an outer covering that is painted or jacketed in order to allow penetration and wetting of the material. Where necessary, carefully remove covering while wetting to minimize fiber release. **In no event shall dry removal occur except when authorized in writing by the VPIH/CIH and VA when a greater safety hazard (e.g., electricity) is present.**

2. If ACM does not wet well with amended water due to composition, coating or jacketing, remove as follows:
   a. Mist work area continuously with amended water whenever necessary to reduce airborne fiber levels.
   b. Remove saturated ACM in small sections. Do not allow material to dry out. As material is removed, bag material, while still wet into disposal bags. Twist the bag neck tightly, bend over (gooseneck) and seal with a minimum of three tight wraps of duct tape. Clean /decontaminate the outside of the bag of any residue and move to washdown station adjacent to W/EDF.
   c. Fireproofing or Architectural Finish on Scratch Coat: Spray with a fine mist of amended water or removal encapsulant. Allow time for saturation to the substrate. Do not over saturate causing excess dripping. Scrape material from substrate. Remove material in manageable quantities and control falling to staging or floor. If the falling distance is over 20 feet (6 meters), use a drop chute to contain material through descent. Remove residue remaining on the scratch coat after scraping is done using a stiff bristle hand brush. If a removal encapsulant is used, remove residue completely before the encapsulant dries. Periodically re-wet the substrate with amended water as needed to prevent drying of the material before the residue is removed from the substrate.
   d. Fireproofing or Architectural Finish on Wire Lath: Spray with a fine mist of amended water or removal encapsulant. Allow time to completely saturate the material. Do not over saturate causing excess dripping. If the surface has been painted or otherwise coated, cut small holes as needed and apply amended water or removal encapsulant from above. Cut saturated wire lath into 2 feet x 6 feet (50mm x 150mm) sections and cut hanger wires. Roll

up complete with ACM, cover in burlap and hand place in disposal bag. Do not drop to floor. After removal of lath/ACM, remove any overspray on decking and structure using stiff bristle nylon brushes. Depending on hardness of overspray, scrapers may be needed for removal.

e. Pipe/Tank/Vessel/Boiler Insulation: Remove the outer layer of wrap while spraying with amended water in order to saturate the ACM. Spray ACM with a fine mist of amended water or removal encapsulant. Allow time to saturate the material to the substrate. Cut bands holding pre-formed pipe insulation sections. Slit jacketing at the seams, remove and hand place in a disposal bag. Do not allow dropping to the floor. Remove molded fitting insulation/mud in large pieces and hand place in a disposal bag. Remove any residue on pipe or fitting with a stiff bristle nylon brush. In locations where pipe fitting insulation is removed from fibrous glass or other non-asbestos insulated straight runs of pipe, remove fibrous material at least 6 inches from the point it contacts the ACM.

D. Wet Removal of Amosite:

1. The following areas shown on drawings indicate locations of amosite ACM which will require local exhaust ventilation and collection as described below, in addition to wet removal. Provide specific description /locations/ drawings.
2. Provide local exhaust ventilation and collection systems to assure collection of amosite fibers at the point of generation. A 300 mm (12") flexible rigid non-collapsing duct shall be located no more than 600 mm (2 feet) from any scraping/brushing activity. Primary filters must be replaced every 30 minutes on the negative air machines. Each scraping/brushing activity must have a negative air machine devoted to it. For pre-molded pipe insulation or cutting wire lathe attach a 1200 mm (4 feet) square flared end piece on the intake of the duct. Support the duct horizontally at a point 600 mm (2 feet) below the work to effect capture. One person in the crew shall be assigned to operate the duct collection system on a continual basis.
3. Amosite does not wet well with amended water. Submit full information/documentation on the wetting agent proposed prior to start for review and approval by the VPIH/CIH and VA Contracting

Officer. Insure that the material is worked on in small sections and is thoroughly and continuously wetted. Package as soon as possible while wet. Remove as required.

E. Removal of ACM/Dirt Floors and Other Special Procedures:

1. Major Abatement on Dirt Floors: When working on dirt floors, remove all visible asbestos debris using wet methods after set-up of PDF, W/EDF, negative air systems as required. Perform work and decontaminate/clean-up; perform lockdown as needed and complete work as required in these specifications. The asbestos contaminated soil (ACS) shall be removed and/or enclosed.
2. Options for abatement of asbestos contaminated soil include: Removal of top 6 inches of soil; encapsulate the soil using shotcrete or other spray applied concrete materials. Considerations for which option to be used will be made by the VA representative. Factors which may affect which option to be used may include: access to the work area; height of the area (such as is there sufficient height to use concrete materials in the area, etc.). Soils covered with permanent barriers **MUST HAVE PERMANENT SIGNAGE INSTALLED TO WARN AGAINST PENETRATION ASSOCIATED WITH POTENTIAL DISTURBANCE OF ASBESTOS.**
   a. Remove ACS as shown on drawings to a minimum depth of 6 using wet methods. After wetting with amended water to minimize dust, shovel dirt into disposal bags. The CPIH/CIH shall closely monitor work conditions and take appropriate action to protect workers from over exposure to asbestos and heat stress. The minimum number of air changes per hour shall be six using negative air machines. Use of special vacuum truck equipped with HEPA filtration to remove soil is an acceptable option.
   b. Enclosure of ACS using a concrete layer of 4 inches over the entire surface may also be done. Thoroughly dampen soil first with amended water before pouring concrete. Personnel shall be proficient in concrete finishing as well as asbestos trained.
3. Crawlspaces/Pipe Tunnels: When working in crawlspaces or pipe tunnels, remove all visible asbestos debris using wet methods (if possible) after set-up of PDF, W/EDF, and after establishing negative air systems as required. Perform work and decontaminate/clean-up; perform lockdown as needed and complete work as required in these specifications. The asbestos contaminated soil

(ACS) shall be removed and/or enclosed. Clearance requirements include confirmation sampling of affected soil by Polarized Light Microscopy (PLM). Clearance sampling requirements are specified in Sections 3.6.4 3.6.5 and 3.6.6.

4. Options for abatement of asbestos contaminated soil include: Removal of top 6 inches of soil; encapsulate the soil using shotcrete or other spray applied concrete materials. Considerations for which option to be used will be made by the VA representative. Factors which may affect which option to be used may include: access to the work area; height of the area (such as is there sufficient height to use concrete materials in the area, etc.).

3.3 LOCKDOWN ENCAPSULATION

A. General: Lockdown encapsulation is an integral part of the ACM removal. At the conclusion of ACM removal and before removal of the primary barriers, the contractor shall encapsulate all surfaces with a bridging encapsulant.

B. Delivery and Storage: Deliver materials to the job site in original, new and unopened containers bearing the manufacturer's name and label as well as the following information: name of material, manufacturer's stock number, date of manufacture, thinning instructions, application instructions and the SDS for the material.

C. Worker Protection: Before beginning work with any material for which an SDS has been submitted, provide workers with any required personal protective equipment. The required personal protective equipment shall be used whenever exposure to the material might occur. In addition to OSHA/specification requirements for respiratory protection, a paint pre-filter and an organic vapor cartridge, at a minimum, shall be used in addition to the HEPA filter when an organic solvent based encapsulant or other solvent is used. The CPIH/CIH shall be responsible for provision of adequate respiratory protection. Note: Flammable and combustible encapsulants or solvents shall not be used, unless authorized in writing by the VA.

D. Encapsulation of Scratch Coat Plaster or Piping:

1. Apply two coats of lockdown encapsulant to the scratch coat plaster or piping after all ACM has been removed. Apply in strict accordance with the manufacturer's instructions. Any deviation from the instructions must be approved by the VA's representative in writing prior to commencing the work.

2. Apply the lockdown encapsulant with an airless sprayer at a pressure and using a nozzle orifice as recommended by the manufacturer. Apply the first coat while the scratch coat is still damp from the asbestos removal process, after passing the visual inspection. If the surface has been allowed to dry, wet wipe or HEPA vacuum prior to spraying with encapsulant. Apply a second coat over the first coat in strict conformance with the manufacturer's instructions. Color the lockdown encapsulant and contrast the color in the second coat so that visual confirmation of completeness and uniform coverage of each coat is possible. Adhere to the manufacturer's instructions for coloring. At the completion of the encapsulation, the surface must be a uniform third color produced by the mixture.

E. Sealing Exposed Edges: Seal edges of ACM exposed by removal work which is inaccessible, such as a sleeve, wall penetration, etc., with two coats of bridging encapsulant. Prior to sealing, permit the exposed edges to dry completely to permit penetration of the bridging encapsulant. Apply in accordance with 3.3.4 (B).

3.4 DISPOSAL OF ACM WASTE MATERIALS

A. General: Dispose of waste ACM and debris which is packaged in accordance with these specifications, in accordance with OSHA, EPA, State, Local and DOT requirements. The landfill requirements for packaging must also be met. Transport will be in compliance with 49 CFR 171-180 regulations. Disposal shall be done at an approved landfill. Disposal of non-friable ACM shall be done in accordance with applicable regulations.

B. Procedures:

1. The VA must be notified at least 24 hours in advance of any waste removed from the containment.
2. Asbestos waste shall be packaged and moved through the W/EDF into a covered transport container in accordance with procedures is this specification. Waste shall be double-bagged and wetted with amended water prior to disposal. Wetted waste can be very heavy. Bags shall not be overfilled. Bags shall be evacuated with HEPA vacuum and securely sealed to prevent accidental opening and/or leakage. The top shall be tightly twisted and goose necked prior to tightly sealing with at least three wraps of duct tape. Ensure that unauthorized persons do not have access to the waste material once it is outside the regulated area. All transport containers must be

covered at all times when not in use. NESHAP signs must be on containers during loading and unloading. Material shall not be transported in open vehicles. If drums are used for packaging, the drums shall be labeled properly and shall not be re-used.

3. Waste Load Out: Waste load out shall be done in accordance with the procedures in W/EDF Decontamination Procedures. Sealed waste bags shall be decontaminated on exterior surfaces by wet cleaning and HEPA vacuuming before being placed in the second waste bag and sealed, which then must also be wet wiped and HEPA vacuumed.
4. Asbestos waste with sharp edged components, i.e., nails, screws, lath, strapping, tin sheeting, jacketing, metal mesh, etc., which might tear poly bags shall be wrapped securely in burlap before packaging and, if needed, use a poly lined fiber drum as the second container, prior to disposal.

3.5 PROJECT DECONTAMINATION

A. General:
1. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH/CIH.
2. If the asbestos abatement work is in an area which was contaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal and cleanings of the surfaces of the regulated area after the primary barrier removal.
3. If the asbestos abatement work is in an area which was uncontaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal, thus preventing contamination of the building when the regulated area critical barriers are removed.

B. Regulated Area Clearance: Clearance air testing and other requirements which must be met before release of the Contractor and re-occupancy of the regulated area space are specified in Final Testing Procedures.

C. Work Description: Decontamination includes the clearance air testing in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and W/EDF facilities, and negative pressure systems.

D. Pre-Decontamination Conditions:

1. Before decontamination starts, all ACM waste from the regulated area shall be collected and removed, and the loose 6-mil layer of poly removed while being adequately wetted with amended water and disposed of along with any gross debris generated by the work.
2. At the start of decontamination, the following shall be in place:
   a. Primary barriers consisting of 2 layers of 6-mil poly on the floor and 4 mil poly on the walls.
   b. Critical barriers consisting of 2 layers of 6-mil poly which is the sole barrier between the regulated area and openings to the rest of the building or outside.
   c. Decontamination facilities for personnel and equipment in operating condition and the negative pressure system in operation.

E. First Cleaning: Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and HEPA vacuuming. Do not use dry dusting/sweeping/air blowing methods. Use each surface of a wetted cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. Remove all filters in the air handling system and dispose of as ACM waste in accordance with these specifications. The negative pressure system shall remain in operation during this time. Additional cleaning(s) may be needed as determined by the CPIH/VPIH/CIH.

F. Pre-Clearance Inspection and Testing: The CPIH/CIH and VPIH/CIH will perform a thorough and detailed visual inspection at the end of the cleaning to determine whether there is any visible residue in the regulated area. If the visual inspection is acceptable, the CPIH/CIH will perform pre-clearance sampling using aggressive clearance as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). If the sampling results show values below 0.01 f/cc, then the Contractor shall notify the VA's representative of the results with a brief report from the CPIH/CIH documenting the inspection and sampling results and a statement verifying that the regulated area is ready for lockdown encapsulation. The VA reserves the right to utilize their own VPIH/CIH to perform a pre-clearance inspection and testing for verification.

G. Lockdown Encapsulation of Abated Surfaces: With the express written permission of the VA's representative, perform lockdown encapsulation

of all surfaces from which asbestos was abated in accordance with the procedures in this specification. Negative pressure shall be maintained in the regulated area during the lockdown application.

3.6 FINAL VISUAL INSPECTION AND AIR CLEARANCE TESTING

A. General: Notify the VA representative 24 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing will be performed by the VPIH/CIH starting after the final cleaning.

B. Final Visual Inspection: Final visual inspection will include the entire regulated area, the PDF, all poly sheeting, seals over HVAC openings, doorways, windows, and any other openings. If any debris, residue, dust or any other suspect material is detected, the final cleaning shall be repeated at no additional cost to the VA. Dust/material samples may be collected and analyzed at no additional cost to the VA at the discretion of the VPIH/CIH to confirm visual findings. When the regulated area is visually clean the final testing can be done.

C. Final Air Clearance Testing:

1. After an acceptable final visual inspection by the VPIH/CIH and VA Representative, the VPIH/CIH will perform the final clearance testing. Air samples will be collected and analyzed in accordance with procedures for AHERA in this specification. If work is less than 260 lf/160 sf/35 cf, 5 PCM samples shall be collected for clearance and a minimum of two field blank. If work is equal to or more than 260 lf/160 sf/35 cf, AHERA TEM sampling shall be performed for clearance. TEM analysis shall be done in accordance with procedures for EPA AHERA presented in this specification. If the release criteria are not met, the Contractor shall repeat the final cleaning and continue decontamination procedures until clearance is achieved. **All Additional inspection and testing costs will be borne by the Contractor.**
2. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

D. Final Air Clearance Procedures:

1. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc as measured by the AHERA PCM

protocol and < 70 AHERA asbestos structures per square millimeter (s/mm2) by AHERA TEM. No averaging of results will be used for this project. All five (5) TEM samples inside the regulated area shall be at or below 70 asbestos s/mm2 to satisfy the project final clearance criteria.

2. Air Monitoring and Final Clearance Sampling: To determine if the elevated airborne fiber counts encountered during abatement operations have been reduced to the specified level, the VPIH/CIH will secure samples and analyze them according to the following procedures:
   a. Fibers Counted: "Fibers" referred to in this section shall be either all fibers regardless of composition as counted in the NIOSH 7400 PCM method or asbestos fibers counted using the AHERA TEM method.
   b. Aggressive Sampling: All final air testing samples shall be collected using aggressive sampling techniques except where soil is not encapsulated or enclosed. Samples will be collected on 0.8µ MCE filters for PCM analysis and 0.45µ MCE for TEM. A minimum of 3850 Liters of air using calibrated sampling pumps shall be collected for PCM samples and a minimum of 1200 Liters of air using calibrated sampling pumps shall be collected for TEM clearance samples. Before pumps are started, initiate aggressive air mixing sampling as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). Air samples will be collected in areas subject to normal air circulation away from corners, obstructed locations, and locations near windows, doors, or vents. After air sampling pumps have been shut off, circulating fans shall be shut off. The negative pressure system shall continue to operate.
   c. Final clearance for soil that is not encapsulated, samples will be collected on 0.8µ MCE filters for PCM analysis and 0.45µ MCE filters for TEM. A minimum of 3850 Liters of air using calibrated sampling pumps shall be collected for PCM samples and a minimum of 1200 Liters of air using calibrated sampling pumps shall be collected for TEM clearance samples. Air clearance of work areas where contaminated soil has been removed is in addition to the requirement for clearance by bulk sample analysis discussed within these specifications. There will be no aggressive air

sampling for the clearance of soil due to the fact that aggressive air sampling may overload the cassettes.

d. Random bulk samples shall be collected from areas of soil which have been abated to ensure that the soil has been properly decontaminated. The total number of samples to be collected from the soil areas shall be; <1000 square feet of soil – 3 samples; >1000 to <5000 square feet of soil – 5 samples; and >5000 square feet of soil – 7 samples. The soil samples shall be collected in a statistically random manner and shall be analyzed by PLM method. The clearance level to determine the soil clean is <1 percent asbestos by weight as analyzed by PLM method. If this level is achieved, the soil areas shall be considered clear. If the levels are >1 percent asbestos, the areas shall be re-cleaned until the sample results are <1 percent.

E. Clearance Sampling Using PCM – Less than 260LF/160SF:

1. The VPIH/CIH will perform clearance samples as indicated by the specification.
2. The NIOSH 7400 PCM method will be used for clearance sampling with a minimum collection volume of 3850 Liters of air. A minimum of 5 PCM clearance samples shall be collected. All samples must be equal to or less than 0.01 f/cc to clear the regulated area.
3. Random bulk samples shall be collected from areas of soil which have been abated to ensure that the soil has been properly decontaminated. The total number of samples to be collected from the soil areas shall be; <1000 square feet of soil – 3 samples; >1000 to <5000 square feet of soil – 5 samples; and >5000 square feet of soil – 7 samples. The soil samples shall be collected in a statistically random manner and shall be analyzed by PLM method. The clearance level to determine the soil clean is <1 percent asbestos by weight as analyzed by PLM method. If this level is achieved, the soil areas shall be considered clear. If the levels are >1 percent asbestos, the areas shall be re-cleaned until the sample results are <1 percent.

F. Clearance Sampling Using Tem – Equal to or more than 260LF/160SF: TEM

1. Clearance requires 13 samples be collected; 5 inside the regulated area; 5 outside the regulated area; and 3 field blanks.
2. The TEM method will be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 13 clearance

samples shall be collected. All samples must be equal to or less than 70 AHERA structures per square millimeter (s/mm2) AHERA TEM, no averaging of results for this specific project.

G. Laboratory Testing of PCM Clearance Samples: The services of an AIHA accredited laboratory will be employed by the VA to perform analysis for the PCM air samples. The accredited laboratory shall be successfully participating in the AIHA Proficiency Analytical Testing (PAT) program. Samples will be sent daily by the VPIH/CIH so that verbal/faxed reports can be received within 24-36 hours. A complete record, certified by the laboratory, of all air monitoring tests and results will be furnished to the VA's representative and the Contractor.

H. Laboratory Testing of Tem Samples: Samples shall be sent by the VPIH/CIH to a NIST NVLAP accredited laboratory for analysis by TEM. The laboratory shall be successfully participating in the NIST Airborne Asbestos Analysis (TEM) program. Verbal/faxed results from the laboratory shall be available within 24-36 hours after receipt of the samples. A complete record, certified by the laboratory, of all TEM results shall be furnished to the VA's representative and the Contractor.

I. Laboratory Testing of Bulk Samples: Samples shall be sent by the VPIH/CIH or CPIH/CIH to a NIST NVLAP accredited laboratory for analysis by PLM. The laboratory shall successfully participate in the NIST NVLAP Bulk Asbestos Analysis (PLM) program. Verbal/faxed results from the laboratory shall be available within 24-36 hours after receipt of the samples. A complete record, certified by the laboratory, of all PLM and/or TEM results shall be furnished to the VA's representative and the Contractor.

3.7 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE

A. Completion of Abatement Work:

1. After thorough decontamination, seal negative air machines with 2 layers of 6-mil poly and duct tape to form a tight seal at the intake/outlet ends before removal from the regulated area. Complete asbestos abatement work upon meeting the regulated area visual and air clearance criteria and fulfilling the following:
   a. Remove all equipment and materials from the project area.
   b. Dispose of all packaged ACM waste as required.

c. Repair or replace all interior finishes damaged during the abatement work, as required.

d. Fulfill other project closeout requirements as required in this specification.

B. Certificate of Completion By Contractor: The CPIH/CIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

C. Work Shifts: All work shall generally be done during administrative hours (8:00 AM to 4:30 PM) Monday – Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

D. Re-Insulation: If required as part of the contract, replace all asbestos containing insulation/fire-proofing with suitable non-asbestos material. Provide SDS’s for all replacement materials in advance of installation for VA approval. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

ATTACHMENT #1
CERTIFICATE OF COMPLETION

DATE: _____ VA Project #: _____

PROJECT NAME: _____ Abatement Contractor: _____

VAMC/ADDRESS: _____

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building):
   which took place from / / to / /
2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That all abatement work was done in accordance with OSHA requirements and the manufacturer’s recommendations.

CPIH/CIH Signature/Date: _____

CPIH/CIH Print Name: _____

Abatement Contractor Signature/Date: _____

Abatement Contractor Print Name: _____

ATTACHMENT #2
CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME:_____ DATE:_____

PROJECT ADDRESS:_____

ABATEMENT CONTRACTOR'S NAME:_____

WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate of worker's acknowledgement you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32-hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

- Physical Characteristics and Background Information on Asbestos
- Potential Health Effects Related to Exposure to Asbestos
- Employee Personal Protective Equipment
- Establishment of a Respiratory Protection Program
- State of the Art Work Practices
- Personal Hygiene
- Additional Safety Hazards
- Medical Monitoring
- Air Monitoring
- Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
- Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature:_____

Printed Name:_____

Social Security Number:_____

Witness:_____

ATTACHMENT #3
AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION

VA PROJECT NAME AND NUMBER:_____

VA MEDICAL FACILITY:_____

ABATEMENT CONTRACTOR'S NAME AND ADDRESS:_____

1. I verify that the following individual

Name:_____ Social Security Number:_____

who is proposed to be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m)(n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.

Address:_____

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

Signature of CPIH/CIH:_____ Date:_____

Printed Name of CPIH/CIH:_____

Signature of Contractor:_____ Date:_____

Printed Name of Contractor:_____

ATTACHMENT #4
ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS

VA Project Location:_____

VA Project #:_____

VA Project Description:_____

1. This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

2 I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

3. At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature_____Date_____

- - - E N D - - -

SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: /Section 31 20 11, EARTH MOVING (SHORT FORM).

B. Safety Requirements: Section 01 35 26 Safety Requirements Article, ACCIDENT PREVENTION PLAN (APP).

C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.

D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.

E. Asbestos Removal: Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

F. Lead Paint: Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.

G. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

H. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.

I. Infectious Control: Section 01 35 26, SAFETY REQUIREMENTS.

1.3 PROTECTION:

A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.

B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.

C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.

D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.

E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.

F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
   1. No wall or part of wall shall be permitted to fall outwardly from structures.
   2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
   3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.

G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works.

Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.

H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS and Section 01 35 26, SAFETY REQUIREMENTS.

1.4 UTILITY SERVICES:

A. Demolish and remove outside utility service lines shown to be removed.

B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 – PRODUCTS (NOT USED)

PART 3 – EXECUTION

3.1 DEMOLITION:

A. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Resident Engineer. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.

B. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.

C. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.

D. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Resident Engineer. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

- - - E N D - - -

SECTION 03 30 00
CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK

A. Section 01 45 29, TESTING LABORATORY SERVICES: Materials testing and inspection during construction.

B. Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS: Concrete roads, walks, and similar exterior site work.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN

A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by COR. For all other testing, refer to Section 01 45 29 Testing Laboratory Services.

B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology. Accompany request for approval of testing agency with a copy of Report of Latest Inspection of Laboratory Facilities by CCRL.

C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES

A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).

B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.

C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).

D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:

1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS

A. ACI SP-66 - ACI Detailing Manual.

B. ACI 318 - Building Code Requirements for Reinforced Concrete.

C. ACI 301 - Standard Specifications for Structural Concrete.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES. All items indicated below are required submittals requiring Contracting Officer's Representative (COR) review and approval.

B. Shop Drawings: Reinforcing steel: Complete shop drawings

C. Mill Test Reports:
1. Reinforcing Steel.
2. Cement.

D. Manufacturer's Certificates:
1. Abrasive aggregate.
2. Lightweight aggregate for structural concrete.
3. Air-entraining admixture.
4. Chemical admixtures, including chloride ion content.
5. Waterproof paper for curing concrete.
6. Liquid membrane-forming compounds for curing concrete.
7. Non-shrinking grout.
8. Liquid hardener.
9. Waterstops.
10. Expansion joint filler.
11. Adhesive binder.

E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory

(CCRL) of National Institute of Standards and Technology and copy of report of latest CCRL, Inspection of Laboratory.

F. Test Report for Concrete Mix Designs: Trial mixes including water-cement-fly ash ratio curves, concrete mix ingredients, and admixtures.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.

B. Deliver cement in original sealed containers bearing name of brand and manufacturer and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.

C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE

A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.

B. Agenda: Includes but is not limited to:

1. Submittals.
2. Coordination of work.
3. Availability of material.
4. Concrete mix design including admixtures.
5. Methods of placing, finishing, and curing.
6. Finish criteria required to obtain required flatness and levelness.
7. Timing of floor finish measurements.
8. Material inspection and testing.

C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; COR; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.

D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 NOT USED

1.10 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Concrete Institute (ACI):

117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary

211.1-91(R2009).....Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete

211.2-98(R2004).....Standard Practice for Selecting Proportions for Structural Lightweight Concrete

214R-11(R2019).....Guide to Evaluation of Strength Test Results of Concrete

301-16.....Specifications for Structural Concrete

304R-00(R2009).....Guide for Measuring, Mixing, Transporting, and Placing Concrete

305.1-14.....Specification for Hot Weather Concreting

306.1-90(R2002).....Standard Specification for Cold Weather Concreting

308.1-11.....Specification for Curing Concrete

309R-05.....Guide for Consolidation of Concrete

318/318-19.....Building Code Requirements for Structural Concrete and Commentary

347R-14.....Guide to Formwork for Concrete

SP-66-04.....ACI Detailing Manual

C. American National Standards Institute and American Hardboard Association (ANSI/AHA):

A135.4-2012.....Basic Hardboard

D. ASTM International (ASTM):

A615/A615M-20.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A653M-20.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process

A706/A706M-16.....Standard Specification for Deformed and Plain Low-Alloy Steel Bars for Concrete Reinforcement

A767/A767M-19.....Standard Specification for Zinc Coated (Galvanized) Steel Bars for Concrete Reinforcement

A775/A775M-19.....Standard Specification for Epoxy Coated Steel Reinforcing Bars

A820/820M-16.....Standard Specification for Steel Fibers for Fiber Reinforced Concrete

A996/A996M-16.....Standard Specification for Rail Steel and Axle Steel Deformed Bars for Concrete Reinforcement

A1064/A1064M-18a.....Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete

C31/C31M-19a.....Standard Practice for Making and Curing Concrete Test Specimens in the field

C33/C33M-18.....Standard Specification for Concrete Aggregates

C39/C39M-20.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens

C94/C94M-19a.....Standard Specification for Ready Mixed Concrete

C143/C143M-20.....Standard Test Method for Slump of Hydraulic Cement Concrete

C150C150M-20.....Standard Specification for Portland Cement

C171-16.....Standard Specification for Sheet Materials for Curing Concrete

C172C172M-17.....Standard Practice for Sampling Freshly Mixed Concrete

C173/C173M-16.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method

C192/C192M-19.....Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory

C231/C231M-17a.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method

C260/C260M-10a(2016)....Standard Specification for Air Entraining Admixtures for Concrete

C309-19.....Standard Specification for Liquid Membrane Forming Compounds for Curing Concrete

C330/C330M-17a.....Standard Specification for Lightweight Aggregates for Structural Concrete

C494/C494M-19.....Standard Specification for Chemical Admixtures for Concrete

C618-19.....Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete

C666/C666M-15.....Standard Test Method for Resistance of Concrete to Rapid Freezing and Thawing

C881/C881M-20.....Standard Specification for Epoxy Resin Base Bonding Systems for Concrete

C1107/1107M-20.....Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Non-shrink)

C1315-19.....Standard Specification for Liquid Membrane Forming Compounds Having Special Properties for Curing and Sealing Concrete

D6/D6M-95(2018).....Standard Test Method for Loss on Heating of Oil and Asphaltic Compounds

D297-15(2019).....Standard Test Methods for Rubber Products Chemical Analysis

D412—16.....Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers - Tension

D1751-18.....Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)

D4263-83(2018).....Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method.

E1155-20.....Standard Test Method for Determining F_F Floor Flatness and F_L Floor Levelness Numbers

F1249-20.....Standard Test Method for Water Vapor Transmission Rate Through Plastic Film and Sheeting Using a Modulated Infrared Sensor

F1869-16a.....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride.

E. American Welding Society (AWS):

D1.4/D1.4M-18.....Structural Welding Code - Steel Reinforcing Bars

F. Concrete Reinforcing Steel Institute (CRSI):

Handbook 2008

G. National Cooperative Highway Research Program (NCHRP):

Report On.....Concrete Sealers for the Protection of Bridge Structures

H. U. S. Department of Commerce Product Standard (PS):

PS 1-07.....Structural Plywood

PS 20-20.....American Softwood Lumber Standard

I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:

CRD C513.....Rubber Waterstops

CRD C572.....Polyvinyl Chloride Waterstops

PART 2 - PRODUCTS

2.1 FORMS

A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.

B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.

C. Metal for Concrete Rib-Type Construction: Steel (removal type) of suitable weight and form to provide required rigidity.

D. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E, and Galvanized, ASTM A653, G90. Provide venting where insulating concrete fill is used.

E. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated with paraffin and laminated with moisture resistant adhesive, size as shown. Design forms to support not less than 48 KPa (1000 psf) and not lose more than 15 percent of their original strength after being completely submerged in water for 24 hours and then air dried.

F. Form Lining:

1. 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
2. 2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
3. 3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.

G. Concrete products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Concrete Penetrating Liquid	79 percent biobased material
Concrete form Release Agent	87 percent biobased material
Concrete Sealer	11 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material.

H. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS

A. Portland Cement: ASTM C150 Type I or II.

B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent. Do not exceed more than 25 percent total cementitious content by weight.

C. Coarse Aggregate: ASTM C33.

1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
2. Coarse aggregate for interior slabs on grade shall conform to the following:
   a. Dense or well graded aggregate.
      1) Percent retained on each sieve below the top size and above the No. 100 sieve:
         a) 8 to 18 percent for 1-1/2 inches (38 mm)top size.
         b) 8 to 22 percent for 3/4 or 1 inch (19 or 25 mm) top size.
      2) The above requirements may be deviated from based on locally available material.
         a) One or two non-adjacent sieves sizes may fall outside of the limits set above.

b) Percent retained on two adjacent sieves sizes shall not be less than 5 percent of the above required.

c) Percent retained on three adjacent sieve sizes shall not be less than 8 percent of the above required.

d) When the percent retained on each of two adjacent sieve sizes is less than 8 percent the total percent retained on either of these sieves and the adjacent outside sieve should be at least 13 percent (for example, if both the No. 4 and No. 8 (4.75 and 2.36 mm)sieves have 6 percent retained on each item then: 1. the total retained on the 3/8 inch and No. 4 (9.5 and 4.75 mm) sieves should be at least 13 percent, and 2. the total retained on the No. 8 and No. 16 (2.36 and 1.18 mm) sieves should be at least 13 percent.

3. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.

4. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.

D. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest dimension between forms, nor three-fourth of minimum clear distance between reinforcing bars. Contractor to furnish certified report to verify that aggregate is sound and durable, and has a durability factor of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.

E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 µm (No. 100) sieve.

F. Mixing Water: Fresh, clean, and potable.

G. Admixtures:

1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.

2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.

3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water. Use of superplasticizer requires COR approval.
4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
5. Air Entraining Admixture: ASTM C260.
6. Calcium Nitrite corrosion inhibitor: ASTM C494 Type C.
7. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
8. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.

H. Vapor Barrier: ASTM F1249, mm (15 mil) WVT 0.007 foot/hour.

I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.

J. Welded Wire Fabric: ASTM A185.

K. Reinforcing Bars to be Welded: ASTM A706.

L. Galvanized Reinforcing Bars: ASTM A767.

M. Epoxy Coated Reinforcing Bars: ASTM A775.

N. Cold Drawn Steel Wire: ASTM A1064.

O. Reinforcement for Metal Pan Stair Fill: 50 mm (2 inch) wire mesh, either hexagonal mesh at .8Kg/m^2 (1.5 pounds per square yard), or square mesh at .6Kg/m^2 (1.17 pounds per square yard).

P. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.

Q. Expansion Joint Filler: ASTM D1751.

R. Sheet Materials for Curing Concrete: ASTM C171.

S. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315.Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.

T. Abrasive Aggregate: Aluminum oxide grains or emery grits.

U. Liquid Hardener and Dustproofer: Fluosilicate solution of magnesium fluosilicate or zinc fluosilicate. Magnesium and zinc may be used separately or in combination as recommended by manufacturer. Use only on exposed slab. Do not use where floor is covered with resilient flooring, paint or other finish coating.

V. Moisture Vapor Emissions & Alkalinity Control Sealer: 100 percent active colorless aqueous siliconate solution concrete surface.

1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34 percent solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
2. MVE 15-Year Warranty:
   a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.

W. Penetrating Sealer: For use on parking garage ramps and decks. High penetration silane sealer providing minimum 95 percent screening per National Cooperative Highway Research Program (NCHRP) No. 244 standards for chloride ion penetration resistance. Requires moist (non-membrane) curing of slab.

X. Non-Shrink Grout:

1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.

2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

Y. Adhesive Binder: ASTM C881.

Z. Waterstops: Use each as directed where shown on plans.

1. Polyvinyl Chloride Waterstop: CRD C572.
2. Rubber Waterstops: CRD C513.
3. Bentonite Waterstop: Flexible strip of bentonite 25 mm x 20 mm (1 inch by 3/4 inch), weighing 8.7 kg/m (5.85 pounds per foot) composed of Butyl Rubber Hydrocarbon (ASTM D297), Bentonite (SS-S-210-A) and Volatile Matter (ASTM D6).
4. Non-Metallic Hydrophilic: Swellable strip type compound of polymer modified chloroprene rubber that swells upon contact with water shall conform to ASTM D412 as follows: Tensile strength 420 psi minimum; ultimate elongation 600 percent minimum. Hardness shall be 50 minimum on the type A durameter and the volumetric expansion ratio in in 70 deg water shall be 3 to 1 minimum.

AA. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).

BB. Fibers:

1. Synthetic Fibers: Monofilament or fibrillated polypropylene fibers for secondary reinforcing of concrete members. Use appropriate length and 0.9 kg/m^3 (1.5 lb. per cubic yard). Product shall have a UL rating.
2. Steel Fibers: ASTM A820, Type I cold drawn, high tensile steel wire for use as primary reinforcing in slab-on-grade. Minimum dosage rate 18 kg/m^3 (30 lb. per cubic yard).

CC. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.

DD. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

EE. Architectural Concrete: For areas designated as architectural concrete on the Contract Documents, use colored cements and specially selected aggregates as necessary to produce a concrete of a color and finish which exactly matches the designated sample panel.

2.3 CONCRETE MIXES

A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.
   1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
   2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m^3 (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement-fly ash ratio, and consistency of each cylinder in terms of slump. Include dry unit weight of lightweight structural concrete.
   3. Prepare a curve showing relationship between water-cement-fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
   4. If the field experience method is used, submit complete standard deviation analysis.

B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify the COR immediately when change in source is anticipated.
   1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.

C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of the COR or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash , providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. The COR may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.

D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with maximum of 25 percent replacement by weight in all

structural work. Increase this replacement to 40 percent for mass concrete, and reduce it to 10 percent for drilled piers and caissons. Fly ash shall not be used in high-early mix design.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m3 (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m3 (lbs/c. yd)	Max. Water Cement Ratio
35 (5000)1,3	375 (630)	0.45	385 (650)	0.40
30 (4000)1,3	325 (550)	0.55	340 (570)	0.50
25 (3000)1,3	280 (470)	0.65	290 (490)	0.55
25 (3000)1,2	300 (500)	See 4 below	310 (520)	See 4 below

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES)

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.

G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

TABLE III - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

TABLE IV
AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.

I. Lightweight structural concrete shall not weigh more than air-dry unit weight shown. Air-dry unit weight determined on 150 mm by 300 mm (6 inch by 12 inch) test cylinders after seven days standard moist curing followed by 21 days drying at 23 degrees C ± 1.7 degrees C (73.4 ± 3 degrees Fahrenheit), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.

J. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).

K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.

L. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, the COR may require any one or any combination of the following corrective actions, at no additional cost to the Government:

1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
2. Require additional curing and protection.
3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, the COR may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, the COR may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.

5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the COR.

2.4 BATCHING AND MIXING

A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by the COR. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38 degrees C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the COR for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise the COR.

PART 3 - EXECUTION

3.1 FORMWORK

A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.

1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and the COR approves their reuse.
2. Provide forms for concrete footings unless the COR determines forms are not necessary.

3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.

B. Treating and Wetting: Treat or wet contact forms as follows:
1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
3. Use sealer on reused plywood forms as specified for new material.

C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than 1/270 of free span of member.

D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.

E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.

F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.

G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of

concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.

2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.

H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.

1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
3. Do not install sleeves in beams, joists or columns except where shown or permitted by the COR. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the COR, and require no structural changes, at no additional cost to the Government.
4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

I. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds

specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.

2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT

A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.

B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.

1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.

C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.

D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:

1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.

2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
   a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
   b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
   c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by the COR.
3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
   a. Initial qualification: In the presence of the COR, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
   b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.

E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by the COR.

F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.

G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 VAPOR BARRIER

A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
   1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
   2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
   3. Patch punctures and tears.

3.4 SLABS RECEIVING RESILIENT COVERING

A. Slab shall be allowed to cure for 6 weeks minimum prior to placing resilient covering. After curing, slab shall be tested by the Contractor for moisture in accordance with ASTM D4263 or ASTM F1869. Moisture content shall be less than 3 pounds per 1000 sf prior to placing covering.

B. In lieu of curing for 6 weeks, Contractor has the option, at his own cost, to utilize the Moisture Vapor Emissions & Alkalinity Control Sealer as follows:
   1. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, epoxy coatings and overlays.
   2. Manufacturer's representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
      a. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
      b. Spray apply Sealer at the rate of 20 m^2 (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
      c. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

3.5 CONSTRUCTION JOINTS

A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by the COR.

B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.

C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.

D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.

E. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

3.6 EXPANSION JOINTS AND CONTRACTION JOINTS

A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.

B. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

C. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be either formed or saw cut, to the indicated depth after the surface has been finished. Complete saw joints within 4 to 12 hours after concrete placement. Protect joints from intrusion of foreign matter.

3.7 PLACING CONCRETE

D. Preparation:

1. Remove hardened concrete, wood chips, shavings and other debris from forms.

2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
3. Have forms and reinforcement inspected and approved by the COR before depositing concrete.
4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.

E. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
1. Preparing surface for applied topping:
a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
b. Broom clean and keep base slab wet for at least four hours before topping is applied.
c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.

F. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of the COR.

G. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete.

Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.

4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
7. Concrete on metal deck:
   a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
      1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.

H. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.
   1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.

2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.8 HOT WEATHER

A. Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by the COR.

3.9 COLD WEATHER

A. Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyantes or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by the COR.

3.10 PROTECTION AND CURING

A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by the COR.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m^2/L (400 square feet per gallon) on steel troweled surfaces and 7.5m^2/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and

overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.

3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.11 REMOVAL OF FORMS

A. Remove in a manner to assure complete safety of structure after the following conditions have been met.

1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.

B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. structure are not subjected to heavy construction or material loading.

3.12 CONCRETE SURFACE PREPARATION

A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.

B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches)

surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.13 CONCRETE FINISHES

A. Vertical and Overhead Surface Finishes:

1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by the COR, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
   a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
   b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600 µm (No. 30) sieve. Work grout into

surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.

c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.

d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.

4. Textured: Finish as specified. Maximum quantity of patched area 0.2 m^2 (2 square feet) in each 93 m^2 (1000 square feet) of textured surface.

B. Slab Finishes:

1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to the COR and floor consultant for evaluation and recommendations for subsequent placements.

2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless the COR determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non-slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.

3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.

4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact

cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.

10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by the COR from sample panel.
11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
    a. Areas covered with carpeting, or not specified otherwise in b. below:
        1) Slab on Grade:
            a) Specified overall value F_F 25/F_L 20
            b) Minimum local value F_F 17/F_L 15
        2) Level suspended slabs (shored until after testing) and topping slabs:
            a) Specified overall value FF 25/FL 20
            b) Minimum local value FF 17/FL 15
        3) Unshored suspended slabs:
            a) Specified overall value FF 25
            b) Minimum local value FF 17
        4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, −10 mm (+3/8 inch, −3/8 inch) from the design elevation.
    b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
        1) Slab on grade:
            a) Specified overall value FF 36/FL 20
            b) Minimum local value FF 24/FL 15
        2) Level suspended slabs (shored until after testing) and topping slabs
            a) Specified overall value FF 30/FL 20
            b) Minimum local value FF 24/FL 15
        3) Unshored suspended slabs:
            a) Specified overall value FF 30
            b) Minimum local value FF 24

4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.

c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.

d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

12. Measurements

a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by the COR, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.

b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

13. Acceptance/ Rejection:

a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.

b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.

14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by the COR, until a slab finish constructed within specified tolerances is accepted.

3.14 SURFACE TREATMENTS:

A. Use on exposed concrete floors and concrete floors to receive carpeting except those specified to receive non-slip finish.

B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.

C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8 percent per 1/10th m^2 (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

3.15 APPLIED TOPPING

A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.

B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

3.16 RESURFACING FLOORS

A. Remove existing flooring areas to receive resurfacing to expose existing structural slab and extend not less than 25 mm (1 inch) below new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, and dampening. Apply specified bonding grout. Place topping while the bonding grout is still tacky.

3.17 RETAINING WALLS

A. Use air-entrained concrete.

B. Expansion and contraction joints, waterstops, weep holes, reinforcement and railing sleeves installed and constructed as shown.

C. Exposed surfaces finished to match adjacent concrete surfaces, new or existing.

D. Place porous backfill as shown.

3.18 PRECAST CONCRETE ITEMS

A. Precast concrete items, not specified elsewhere. Cast using 25 MPa (3000 psi) air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

SECTION 04 05 13
MASONRY MORTARING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Masonry mortar installed by other concrete and masonry sections.

1.2 RELATED REQUIREMENTS

A. Mortar used in Section:

1. Section 04 05 16, MASONRY GROUTING.
2. Section 04 20 00, UNIT MASONRY.
3. Section 04 72 00, CAST STONE MASONRY.

B. Mortar Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

1. C40/C40M-11 - Organic Impurities in Fine Aggregates for Concrete.
2. C91/C91M-12 - Masonry Cement.
3. C144-11 -Aggregate for Masonry Mortar.
4. C150/C150M-15 - Portland Cement.
5. C207-06(2011) - Hydrated Lime for Masonry Purposes.
6. C270-14a - Mortar of Unit Masonry.
7. C595/C595M-15e1 - Blended Hydraulic Cements.
8. C780-15 - Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry.
9. C979/C979M-10 - Pigments for Integrally Colored Concrete.
10. C1329/C1329M-15 - Mortar Cement.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.

C. Test Reports: Certify each product complies with specifications.

1. Mortar.
2. Admixtures.

D. Certificates: Certify each product complies with specifications.

1. Portland cement.

2. Masonry cement.
3. Mortar cement.
4. Hydrated lime.
5. Fine aggregate.
6. Color admixture.

E. Qualifications: Substantiate qualifications comply with specifications.
1. Testing laboratory.

1.5 QUALITY ASSURANCE

A. Preconstruction Testing:
1. Engage independent testing laboratory to tests and submit reports.
a. Deliver samples to laboratory in number and quantity required for testing.
2. Test mortar and materials specified.
3. Mortar:
a. Test for compressive strength and water retention according to ASTM C270.
b. Minimum Mortar compressive strengths 28 days:
1) Type M: 17.2 MPa (2,500 psi).
2) Type S: 12.4 MPa (1,800 psi).
3) Type N: 5.1 MPa (750 psi).
4. Non Staining Cement: Test for water soluble alkali.
a. Water Soluble Alkali: Maximum 0.03 percent.
5. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.
B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store masonry materials under waterproof covers on planking clear of ground.
1. Protect loose, bulk materials from contamination.
B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Hydrated Lime: ASTM C207, Type S.

B. Aggregate for Masonry Mortar: ASTM C144 and as follows:

1. Light colored sand for mortar for laying face brick.
2. White plastering sand meeting sieve analysis for mortar joints for pointing except that 100 percent passes No. 8 sieve, and maximum 5 percent retained on No. 16 sieve.
3. Test sand for color value according to ASTM C40/C40M. Sand producing color darker than specified standard is unacceptable.

C. Blended Hydraulic Cement: ASTM C595/C595M, Type IS, IP.

D. Masonry Cement: ASTM C91/C91M. Type N, S, Or M.

1. Use white masonry cement whenever white mortar is specified.

E. Mortar Cement: ASTM C1329/C1329M, Type N, S or M.

F. Portland Cement: ASTM C150/C150M, Type I.

1. Use white Portland cement wherever white mortar is specified.

G. Pigments: ASTM C979/C979M; inorganic, inert, mineral pigments only, unaffected by atmospheric conditions, nonfading, alkali resistant, and water insoluble.

H. Water: Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.2 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Provide each product from one manufacturer and from one production run.

2.3 MIXES

A. Pointing Mortar for New Work:

1. For Cast Stone or Precast Concrete: Proportion by volume; one part white Portland cement, two parts white sand, and 1/5 part hydrated lime.
2. Pointing Mortar for Glazed Structural Facing Tile:
   a. Proportion by volume: One part white Portland cement, two parts of graded white sand passing Number 50 sieve, and 1/8 part hydrated lime.

B. Tuck Pointing Mortar for Repair Work: Tuck pointing mortar specified in Section 04 01 00, MAINTENANCE OF MASONRY.

C. Masonry Mortar: ASTM C270.

1. Admixtures:

a. Do not use mortar admixtures, and color admixtures unless approved by Contracting Officer's Representative.

b. Do not use antifreeze compounds.

D. Colored Mortar:

1. Maintain uniform mortar color for exposed work, throughout.

2. Match mortar color in approved sample or sample panel specified in Section 04 20 00, UNIT MASONRY.

3. Alteration Work Mortar Color: Match existing mortar unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

E. Color Admixtures:

1. Proportion as specified by manufacturer.

2. For color, see Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

3.2 MIXING

A. Measure ingredients by volume using known capacity container.

B. Mix for 3 to 5 minutes in a mechanically operated mortar mixer.

C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.

D. Mortar Stiffened Because of Water Loss Through Evaporation:

1. Re-temper by adding water to restore to proper consistency and workability.

2. Discard mortar reaching initial set or unused within two hours of mixing.

E. Pointing Mortar:

1. Mix dry ingredients with enough water to produce damp mixture of workable consistency retaining shape when formed into ball.

2. Allow mortar to stand in dampened condition for 60 to 90 minutes.

3. Add water to bring mortar to a workable consistency before use.

3.3 MORTARING

A. Type M Mortar: Use for parging below grade.

B. Type S Mortar: Use for masonry containing vertical reinforcing bars, masonry below grade and setting cast stone and engineered reinforced unit masonry work.

C. Brick Veneer Over Frame Back Up Walls: Use Type S Portland cement-lime mortar.

D. Type N Mortar: Use for other masonry work.

E. Type N Mortar: Use for pointing items and tuck pointing specified.

3.4 FIELD QUALITY CONTROL

A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.

1. Take and test samples during progress of work according to ASTM C780.

- - E N D - -

SECTION 04 05 16
MASONRY GROUTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes: Grout for filling hollow concrete masonry cores.

1.2 RELATED WORK

A. Section 03 45 00, PRECAST ARCHITECTURAL CONCRETE: Grout

B. Section 04 20 00, UNIT MASONRY: Grout

C. Section 04 72 00, CAST STONE MASONRY: Grout

D. Section 09 06 00, SCHEDULE FOR FINISHES: Grout Color

E. Section 09 30 13, CERAMIC/PORCELAIN TILING: Ready-Mixed Grout.

F. Section 09 91 00, PAINTING

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section
American National Standards Institute (ANSI):
A118.6-19 - .....Standard Cement Grouts for Tile Installation.

B. ASTM International (ASTM):
C40/C40M-20 - .....Organic Impurities in Fine Aggregates for Concrete.
C150/C150M-20 - .....Portland Cement.
C207-18 - .....Hydrated Lime for Masonry Purposes.
C404-18 - .....Aggregates for Masonry Grout.
C476-20 - .....Grout for Masonry.
C595/C595M-20 - .....Blended Hydraulic Cement.
C979/C979M-16 - .....Pigments for Integrally Colored Concrete.
C1019-19 - .....Sampling and Testing Grout.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. All items indicated below are required submittals requiring Contracting Officer's Representative (COR) review and approval.

B. Manufacturer's Literature and Data:
1. Description of each product.

C. Sustainable Construction Submittals:
1. Recycled Content: Identify pre-consumer recycled content percentage by weight.

D. Test Reports: Certify each product complies with specifications.

1. Grout, each type.
2. Cement.
3. Aggregate.

E. Certificates: Certify each product complies with specifications.

1. Blended hydraulic cement.
2. Portland cement.
3. Grout.
4. Hydrated lime.
5. Aggregate.
6. Color admixture.

1.5 QUALITY ASSURANCE

A. Preconstruction Testing:

1. Engage independent testing laboratory to perform tests and submit reports.
   a. Deliver samples to laboratory in number and quantity required for testing.
2. Grout:
   a. Test compressive strength according to ASTM C1019 standard.
3. Aggregate:
   a. Test for deleterious substances, organic impurities, soundness and grading.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

1.7 STORAGE AND HANDLING

A. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Grout Components:

1. Hydrated Lime: ASTM C207, Type S.

2. Aggregate For Masonry Grout: ASTM C404, Size 8.
3. Blended Hydraulic Cement: ASTM C595, Type IS, IP.
4. Portland Cement: ASTM C150, Type I.
5. Liquid Acrylic Resin:
   a. A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.
6. Water: Potable, free of substances that are detrimental to grout, masonry, and metal.

2.2 PRODUCTS - GENERAL

A. Provide each product from one manufacturer and from one production run.

B. Sustainable Construction Requirements:
   1. Blended Hydraulic Cement Recycled Content: Select products with recycled content to achieve overall Project recycled content requirement.
      a. Fly Ash: 25 percent total recycled content, minimum.
      b. Combined Fly Ash and Pozzolan: 25 percent total recycled content, minimum.
      c. Ground Granulated Blast-Furnace Slag: 50 percent total recycled content, minimum.
      d. Combined Fly Ash or Pozzolan and Ground Granulated Blast-Furnace Slag: 50 percent Portland cement minimum, with fly ash or pozzolan not exceeding 25 percent total recycled content, minimum.

2.3 MIXES

A. Grout: ASTM C476; fine grout and coarse grout.
   1. Color Admixture:
      a. Pigments: ASTM C979, inert, stable to atmospheric conditions, nonfading, alkali resistant, and water insoluble.
      b. Use mineral pigments only. Organic pigments are not acceptable.

B. Ready-Mixed Grout: ANSI A118.8.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Clean mortar from masonry cells protruding more than 13 mm (1/2 inch) to permit grout flow.

D. Remove debris from grout spaces.

E. Verify reinforcement is correctly placed before placing grout.

3.2 MIXING

A. Mix grout in mechanically operated mixer.

1. Mix grout for five minutes, minimum.

B. Measure ingredients by volume using container of known capacity.

C. Mix water with grout dry ingredients.

1. Slump Range: 200 to 275 mm (8 to 11 inches).

3.3 GROUTING

A. Install grout according to Section 04 20 00, UNIT MASONRY.

B. Use fine grout for filling wall cavities and hollow concrete masonry units where smallest cell dimension is 50 mm (2 inches) or less.

C. Use either fine grout or coarse grout for filling wall cavities and hollow concrete masonry units where smallest cell dimension is greater than 50 mm (2 inches).

D. Use grout for filling bond beam or lintel units.

- - E N D - -

ADDENDUM #1

SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes: Concrete masonry unit (CMU) assemblies for:
   1. Exterior walls.
   2. Interior walls and partitions.

1.2 RELATED REQUIREMENTS

A. Sealants and Sealant Installation: Section 07 92 00, JOINT SEALANTS.
B. Color and Texture of Masonry Units: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.
B. American Concrete Institute (ACI):
   1. 315-99 - Details and Detailing of Concrete Reinforcement.
   2. 530.1/ASCE 6/TMS 602-13 - Specification for Masonry Structures.
C. ASTM International (ASTM):
   1. A615/A615M-15ae1 - Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.
   2. A951/A951M-14 - Steel Wire for Masonry Joint Reinforcement.
   3. A1064/A1064M-15 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
   4. C34-13 - Structural Clay Load-Bearing Wall tile.
   5. C55-14a - Concrete Building Brick.
   6. C56-13 - Structural Clay Nonloadbearing Tile.
   7. C62-13a - Building Brick (Solid Masonry Units Made from Clay or Shale).
   8. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
   9. C90-14 - Load-Bearing Concrete Masonry Units.
   10. C126-15 - Ceramic Glazed Structural Clay Facing Tile, Facing Brick, and Solid Masonry Units.
   11. C216-15 - Facing Brick (Solid Masonry Units Made From Clay or Shale).
   12. C612-14 - Mineral Fiber Block and Board Thermal Insulation.
   13. C744-14 - Prefaced Concrete and Calcium Silicate Masonry Units.

ADDENDUM #1

14. D1056-14 - Flexible Cellular Materials - Sponge or Expanded Rubber.
15. D2240-05(2010) - Rubber Property-Durometer Hardness.
16. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.

D. American Welding Society (AWS):

1. D1.4/D1.4M-11 - Structural Welding Code - Reinforcing Steel.

E. Brick Industry Association (BIA):

1. TN 11B-88 - Guide Specifications for Brick Masonry, Part 3.

F. Federal Specifications (Fed. Spec.):

1. FF-S-107C(2) - Screws, Tapping and Drive.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies.
2. Special masonry shapes, profiles, and placement.
3. Masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Installation instructions.

D. Samples:

1. Face brick: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
2. Ceramic Glazed Facing Brick: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
3. Concrete masonry units, when exposed in finish work.
4. Anchors and Ties: Each type.
5. Joint Reinforcing: 1200 mm (48 inches) long each type.
6. Glazed Structural Facing Tile: Clipped panels (triplicate) of four wall units with base units, showing color range, each color and texture.

E. Sustainable Construction Submittals:

ADDENDUM #1

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

F. Test reports: Certify products comply with specifications.
   1. Ceramic glazed facing brick.

G. Certificates: Certify products comply with specifications.
   1. Face brick.
   2. Solid and load-bearing concrete masonry units, including fire-resistant rated units.
   3. Ceramic glazed facing brick.
   4. Glazed structural clay facing tile.
   5. Structural clay tile units.

H. Delegated Design Drawings and Calculations: Signed and sealed by responsible design professional.

1.5 QUALITY ASSURANCE

A. Welders and Welding Procedures Qualifications: AWS D1.4/D1.4M.

B. Mockups:
   1. Before starting masonry, build a mockup panel minimum 1800 mm by 1800 mm (6 feet by 6 feet) with 600 mm (24 inch) 90 degree return for outside corner.
      a. Use masonry units from random cubes of units delivered on site.
      b. Include structural backup, reinforcing, ties, and anchors.
      c. ADDM #1 Include precast window sills and precast banding. **ADDM #1**
   2. Mockup panel approved by Contracting Officer's Representative set workmanship and aesthetic quality for masonry work.
   3. Clean sample panel to test cleaning methods.
   4. Remove mockup panel when directed by Contracting Officer's Representative.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

ADDENDUM #1

1.7 STORAGE AND HANDLING

A. Store products above grade, protected from contamination.

B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

A. Hot and Cold Weather Requirements: Comply with ACI 530.1/ASCE 6/TMS 602.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where work is located.

2.2 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Provide each product from one manufacturer and from one production run.

C. Sustainable Construction Requirements:

1. Select products with recycled content to achieve overall Project recycled content requirement.
2. Steel Recycled Content: 30 percent total recycled content, minimum.

2.3 UNIT MASONRY PRODUCTS

A. Brick:

1. Face Brick:
   a. ASTM C216, Grade SW, Type FBS.
   b. Brick when tested according to ASTM C67: Classified slightly efflorescent or better.
   c. Size:
      1) Modular.
      2) Thin Brick: 13 mm (1/2 inch) thick with angle shapes for corners.
2. Building Brick: ASTM C62, Grade MW for backup and interior work; Grade SW where in contact with earth.

ADDENDUM #1

3. Ceramic Glazed Facing Brick: ASTM C126.
4. One Face Exposed: Grade S, Type I.
5. Two Faces Exposed: Grade S, Type II.

B. Concrete Masonry Units (CMU):

1. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
   a. Unit Weight: Normal weight.
   b. Fire rated units for fire rated partitions.
2. Sizes: Modular, 200 mm by 400 mm (8 inches by 16 inches) nominal face dimension; thickness as indicated on drawings.
3. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.
4. Use bullnose concrete masonry units at corners exposed in finished work with 25 mm (1 inch) minimum radius rounded vertical exterior corners (bullnose units).

2.4 ANCHORS, TIES, AND REINFORCEMENT

A. Steel Reinforcing Bars: ASTM A615/A615M; Grade 60, deformed bars.

B. Joint Reinforcement:

1. Form from wire complying with ASTM A951/A951M.
2. Hot dipped galvanized after fabrication.
3. Width of joint reinforcement 40 mm (1.6 inches) less than nominal thickness of masonry wall or partition.
4. Cross wires welded to longitudinal wires.
5. Joint reinforcement minimum 3000 mm (10 feet) long, factory cut.
6. Joint reinforcement with crimp formed drip is not acceptable.
7. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
8. Ladder Design:
   a. Longitudinal wires deformed 5 mm (0.20 inch) diameter wire.
   b. Cross wires 4 mm (0.16 inch) diameter.
9. Trussed Design:
   a. Longitudinal and cross wires minimum 4 mm (0.16 inch nominal) diameter.
   b. Longitudinal wires deformed.
10. Multiple Wythes and Cavity Wall Ties:

ADDENDUM #1

a. Longitudinal wires 4 mm (0.16 inch), two in each wythe with ladder truss wires 4 mm (0.16 inch) overlay, welded to each longitudinal wire.

b. Longitudinal wires 4 mm (0.16 inch) with U shape 4 mm (0.16 inch) rectangular ties extending into other wythe minimum 75 mm (3 inches) spaced 400 mm on center (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches min.).

C. Adjustable Veneer Anchor for Framed Walls:

1. Two piece, adjustable anchor and tie.
2. Anchor and tie may be either loop or angle type; provide only one type throughout.
3. Loop Type:
   a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.
   b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage anchor and be embedded minimum 50 mm (2 inches) into bed joint of masonry veneer.
4. Angle Type:
   a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
   b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded minimum 50 mm (2 inches) into the bed joint of masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.

D. Dovetail Anchors:

1. Corrugated steel dovetail anchors formed of 1.5 mm (0.06 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units,

140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.

2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend minimum 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
3. Form dovetail anchor slots from 0.6 mm (0.02 inch) thick galvanized steel (with felt or fiber filler).

E. Individual Ties:

1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to rectangular shape minimum 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not acceptable.
2. Adjustable Cavity Wall Ties:
   a. Adjustable wall ties may be furnished at Contractor's option.
   b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
   c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
   d. Form one piece to rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into bed joint 50 mm (2 inches).
   e. Form other piece to 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having 75 mm (3 inch) long bent section for engaging 105 mm (4-1/8 inch) wide piece to form adjustable connection.

F. Wall Ties, (Mesh or Wire):

1. Mesh wall ties formed of ASTM A1064/A1064M, W0.5, 2 mm, (0.08 inch) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
2. Rectangular wire wall ties formed of W1.4, 3 mm, (0.12 inch) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

G. Adjustable Steel Beam Anchor:

1. Z or C type steel strap, 30 mm (1 1/4 inches) wide, 3 mm (1/8 inch) thick.
2. Flange hook minimum 38 mm (1 1/2 inches) long.

ADDENDUM #1

3. Length to embed in masonry minimum 50 mm (2 inches) in 100 mm (4 inch) nominal thick masonry and 100 mm (4 inches) in thicker masonry.
4. Bend masonry end minimum 40 mm (1 1/2 inches).

H. Ridge Wall Anchors:

1. Form from galvanized steel minimum 25 mm (1 inch) wide by 5 mm (3/16 inch) thick by 600 mm (24 inches) long, plus 50 mm (2 inch) bends.
2. Other lengths as indicated on drawings.

2.5 ACCESSORIES

A. Shear Keys:

1. Solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with durometer hardness of approximately 80 when tested according to ASTM D2240, and minimum shear strength of 3.5 MPa (500 psi).
2. Shear Key Dimensions: Nominal 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).

B. Weeps:

1. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
2. Weep Tubing: Round, polyethylene, 9 mm (3/8 inch) diameter, 100 mm (4 inches) long.
3. Weep Hole: Flexible PVC louvered configuration with rectangular closure strip at top.

C. Cavity Drain Material: Open mesh polyester sheets or strips to prevent mortar droppings from clogging the cavity.

D. Preformed Compressible Joint Filler:

1. Thickness and depth to fill joint.
2. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
3. Non-Combustible Type: ASTM C612, Type 5, Max. Temp.1800 degrees F.

E. Box Board:

1. Mineral Fiber Board: ASTM C612, Type 1.
2. 25 mm (1 inch) thickness.
3. Other spacing material having similar characteristics is acceptable subject to Contracting Officer's Representative's approval.

ADDENDUM #1

F. Masonry Cleaner:
   1. Detergent type cleaner selected for each type masonry.
   2. Acid cleaners are not acceptable.
   3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

G. Fasteners:
   1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
   2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
   3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

H. Welding Materials: AWS D1.4/D1.4M, type to suit application.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings
   1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Keep finish work free from mortar smears or spatters, and leave neat and clean.

C. Wall Openings:
   1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
   2. When items are not available when walls are built, prepare openings for subsequent installation.

D. Tooling Joints:
   1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
   2. Tool while mortar is soft enough to be compressed into joints and not raked out.
   3. Finish joints in exterior face masonry work with jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.

ADDENDUM #1

4. Tool Exposed interior joints in finish work concave unless specified otherwise.

E. Partition Height:

1. Extend partitions minimum 100 mm (4 inches) above suspended ceiling or to overhead construction where no ceiling occurs.
2. Extend following partitions to overhead construction.
   a. Full height partitions, and fire partitions and smoke partitions indicated on drawings.
   b. Both walls at expansion joints.
   c. Corridor walls.
   d. Walls at stairway and stair halls, elevators, dumbwaiters, trash and laundry chute shafts, and other vertical shafts.
   e. Walls at refrigerator space.
   f. Reinforced masonry partitions.
3. Extend finished masonry partitions minimum 100 mm (4 inches) above suspended ceiling and continue with concrete masonry units or structural clay tile to overhead construction:

F. Lintels:

1. Lintels are not required for openings less than 1000 mm (40 inches) wide that have hollow metal frames.
2. Openings 1025 mm (41 inches) wide to 1600 m (63 inches) wide without structural steel lintel or frames, require lintel formed of concrete masonry lintel or bond beam units filled with grout and reinforced with one No. 16 (No. 5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
3. Precast concrete lintels of 25 MPa (3,000 psi) concrete, same thickness as partition, and with one No. 16 (No. 5) deformed bar top and bottom for each 100 mm (4 inches) of nominal thickness, is acceptable in lieu of reinforced CMU masonry lintels.
4. Use steel lintels, for openings greater than 1600 m (63 inches) wide, brick masonry openings, and elevator openings unless shown otherwise.
5. Doors having overhead concealed door closers require steel lintel, and pocket for closer box.
6. Lintel Bearing Length: Minimum 100 mm (4 inches) at both ends.

ADDENDUM #1

7. Build masonry openings or arches over wood or metal centering and supports when steel lintels are not used.

G. Wall, Furring, and Partition Units:
1. Lay out field units to provide one-half running bond, unless indicated otherwise.
2. Align head joints of alternate vertical courses.
3. At sides of openings, balance head joints in each course on vertical center lines of openings.
4. Minimum Masonry Unit Length: 100 mm (4 inches).
5. On interior partitions provide 6 mm (1/4 inch) open joint for caulking between exterior walls, concrete work, and abutting masonry partitions.
6. Use minimum 100 mm (4 inches) nominal thick masonry for free standing furring, unless indicated otherwise.
7. Do not abut existing plastered surfaces except suspended ceilings with new masonry partitions.

H. Use minimum 100 mm (4 inches) nominal thick masonry for fireproofing steel columns unless indicated otherwise.

I. Before connecting new masonry with previously laid masonry, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.

J. When new masonry partitions start on existing floors, machine cut existing floor finish material down to concrete surface.

K. Chases:
1. Do not install chases in masonry walls and partitions exposed to view in finished work, including painted or coated finishes on masonry.
2. Masonry 100 mm (4 inch) nominal thick may have electrical conduits 25 mm (1 inch) or less in diameter when covered with soaps, or other finishes.
3. Fill recess chases after installation of conduit, with mortar and finish flush.
4. When pipes or conduits, or both occur in hollow masonry unit partitions retain minimum one web of hollow masonry units.

L. Wetting and Wetting Test:
1. Test and wet brick and clay tile according to BIA TN 11B.

2. Do not wet concrete masonry units or glazed structural facing tile before laying.

M. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.

N. Construct formwork to conform to shape, line and dimensions indicated on drawings. Make sufficiently tight to prevent mortar, grout, or concrete leakage. Brace, tie and support formwork as required to maintain position and shape during construction and curing of reinforced masonry.

O. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other reasonable temporary construction loads.

P. Minimum Curing Times Before Removing Shores and Forms:

1. Girders and Beams: 10 days.
2. Slabs: 7 days.
3. Reinforced Masonry Soffits: 7 days.

3.2 INSTALLATION - ANCHORAGE

A. Veneer to Framed Walls:

1. Install adjustable veneer anchors.
2. Fasten anchor to stud through sheathing with self-drilling and tapping screw, one at both ends of loop type anchor.
3. Space anchors maximum 400 mm (16 inches) on center vertically at each stud.

B. Veneer to Concrete Walls:

1. Install dovetail slots in concrete vertically at 400 mm (16 inches) on centers.
2. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals.
3. Anchor new masonry facing to existing concrete with adjustable cavity wall ties spaced at 400 mm, (16 inches) maximum vertical intervals, and at 400 mm (16 inches) maximum horizontal intervals. Fasten ties to concrete with power actuated fasteners or concrete nails.

C. Masonry Facing to Backup and Cavity Wall Ties:

1. Use individual ties for new work.

ADDENDUM #1

2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 400 mm (16 inches) horizontally.
3. At openings, provide additional ties spaced maximum 900 mm (36 inches) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
4. Anchor new masonry facing to existing masonry with adjustable cavity wall ties spaced at 400 mm (16 inch) maximum vertical intervals and at every second masonry unit horizontally. Fasten ties to masonry with masonry nails.
5. Option: Install joint reinforcing for multiple wythes and cavity wall ties spaced maximum 400 mm (16 inches) vertically.
6. Tie interior and exterior wythes of reinforced masonry walls together with individual ties. Provide ties at intervals maximum 400 mm (16 inches) on center horizontally, and 400 mm (16 inches) on center vertically. Lay ties in the same line vertically in order to facilitate vibrating of the grout pours.

D. Anchorage of Abutting Masonry:

1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (24 inches) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.
4. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with adjustable wall ties. Extend ties minimum 100 mm (4 inches) into joints of new masonry. Fasten ties to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid

ADDENDUM #1

anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.

E. Masonry Furring:
   1. Anchor masonry furring less than 100 mm (4 inches) nominal thick to masonry walls or to concrete with adjustable wall ties or dovetail anchors.
   2. Space at maximum 400 mm (16 inches) on center in both directions.

F. Anchorage to Steel Beams or Columns:
   1. Use adjustable beam anchors on each flange.
   2. At columns weld steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

3.3 INSTALLATION - REINFORCEMENT

A. Joint Reinforcement:
   1. Install joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
   2. Reinforcing is acceptable in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
   3. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
   4. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry.
   5. Wherever brick masonry is backed up with stacked bond masonry, install multiple wythe joint reinforcement in every two courses of CMU backup, and in corresponding joint of facing brick.

B. Steel Reinforcing Bars:
   1. Install reinforcing bars in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for horizontal reinforcement. Install in wall cavities of reinforced masonry walls where indicated on drawings.
   2. Bond Beams:
      a. Form Bond beams of load-bearing concrete masonry units filled with grout and reinforced with two No. 15m (No. 5) reinforcing bars unless shown otherwise. Do not cut reinforcement.

ADDENDUM #1

b. Brake bond beams only at expansion joints and at control joints, if shown.

3. Grout openings:
   a. Leave cleanout holes in double wythe walls during construction by omitting units at base of one side of wall.
   b. Locate 75 mm by 75 mm (3 inches. by 3 inches.) min. cleanout holes at location of vertical reinforcement.
   c. Keep grout space clean of mortar accumulation and debris. Clean as work progresses and immediately before grouting.

3.4 INSTALLATION - BRICK EXPANSION AND CMU CONTROL JOINTS

A. Provide brick expansion joint (EJ) and CMU control joints (CJ) where indicated on drawings.

B. Keep joint free of mortar and other debris.

C. Joints Occur In Masonry Walls:
   1. Install preformed compressible joint filler in brick wythe.
   2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on both sides of shear key.

D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.

E. Interrupt joint reinforcement at expansion and control joints.

F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.5 INSTALLATION - BUILDING EXPANSION AND SEISMIC JOINTS

A. Keep expansion and seismic joints open and free of mortar. Remove mortar and other debris.

B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.

C. Fill opening in exposed face of expansion and seismic joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.6 INSTALLATION - ISOLATION JOINT

A. Where full height walls and partitions lie parallel or perpendicular to and under structural beams and shelf angles, provide minimum 9 mm

(3/8 inch) separation between walls and partitions and bottom of beams and shelf angles.

B. Insert continuous full width strip of non-combustible type compressible joint filler.

C. Fill opening in exposed face of isolation joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.7 INSTALLATION - BRICKWORK

A. Lay clay brick according to BIA TN 11B.

B. Laying:

1. Lay brick in one-half running bond with bonded corners, unless indicated otherwise.
2. Maintain bond pattern throughout.
3. Do not use brick smaller than half-brick at any angle, corner, break, and jamb.
4. Where length of cut brick is greater than one half length, maintain vertical joint location.
5. Lay exposed brickwork joints symmetrical about center lines of openings.
6. Do not structurally bond multi-wythe brick walls, unless indicated on drawings.
7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
8. Lay brick for sills with wash and drip.
9. Build solid brickwork as required for anchorage of items.

C. Joints:

1. Exterior And Interior Joint Widths: Lay for three equal joints in 200 mm (8 inches) vertically, unless shown otherwise.
2. Rake joints for pointing with colored mortar when colored mortar is not full depth.
3. Arches:
   a. Flat arches (jack arches) lay with camber of 1 in 200 (1/16 inch per foot) of span.
   b. Face radial arches with radial brick with center line of joints on radial lines.
   c. Form Radial joints of equal width.
   d. Bond arches into backing with metal ties in every other joint.

ADDENDUM #1

D. Weep Holes:
   1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in wall.
   2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
   3. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.

E. Solid Exterior Walls:
   1. Build with 100 mm (4 inches) of nominal thick facing brick, backed up with concrete masonry units.
   2. Construct solid brick jambs minimum 20 mm (0.81 inches) wide at exterior wall openings and at recesses, except where exposed concrete unit backup is shown.
   3. Do not install full bonding headers.
   4. Parging:
      a. For solid masonry walls, lay backup to height of six brick courses, parge backup with 13 mm (1/2 inch) of mortar troweled smooth; then lay exterior wythe to height of backup.
      b. Make parging continuous over backup, and extend 150 mm (6 inches) onto adjacent concrete or masonry.
      c. Parge ends and backs for recesses in exterior walls to thickness of 13 mm (1/2 inch).
      d. Parge inside surface of exterior walls to produce true even surface to receive insulation.
   5. Coordinate with building insulation for thickness of insulation and allowance of air space behind exterior wythe.
   6. In locations where hurricane driven rains are expected, install bituminous dampproofing on cavity side of inner wythe.

F. Cavity Walls:
   1. Keep air space clean of mortar accumulations and debris.
   2. Lay the interior wythe of the masonry wall full height where dampproofing / air barrier is required on cavity face. Coordinate to install dampproofing / air barrier before laying outer wythe.
   3. Insulated Cavity Type Exterior Walls:

a. Install insulation against cavity face of inner masonry wythe.
b. Place insulation between rows of ties or joint reinforcing. Adhere insulation to masonry surface with a bonding agent as recommended by insulation manufacturer.
c. Lay outer masonry wythe up with air space between insulation and masonry units.

4. Veneer Framed Walls:
   a. Build with 100 mm (4 inches) of face brick over sheathed stud wall with air space.
   b. Keep air space clean of mortar accumulations and debris.

3.8 INSTALLATION – CONCRETE MASONRY UNITS

A. Types and Uses:

1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Provide solid concrete masonry units, where full units cannot be installed, or where needed for anchorage of accessories.
2. Provide solid load-bearing concrete masonry units or grout cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work and at exterior corners.
4. Do not install brick jambs in exposed finish work.
5. Install concrete building brick only as filler in backup material where not exposed.
6. Construct fire resistance in fire rated partitions meeting fire ratings indicated on drawings.
7. Structural Clay Tile Units (Option):
   a. Structural clay tile units load-bearing or non-load bearing as required, may be installed in lieu of concrete masonry units, only, but not as an exposed surface, foundation walls or where otherwise noted.
   b. Set units as specified for concrete masonry units.
   c. Install brick or load-bearing structural clay tile units, with cores set vertically, and filled with grout where structural members impose concentrated load directly on structural clay tile masonry.

ADDENDUM #1

8. Where lead-lined concrete masonry unit partitions terminate below underside of overhead floor or roof deck, fill remaining open space between top of partition and underside of overhead floor or roof deck, with standard concrete masonry units of same thickness as lead lined units.

B. Laying:

1. Lay concrete masonry units with 9 mm (3/8 inch) joints, with a bond overlap of minimum 1/4 of unit length, except where stack bond is indicated on drawings.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill voids with mortar or grout.
7. Provide 6 mm (1/4 inch) open joint for sealant between exterior walls, concrete work, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings minimum 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge masonry against steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes indicated on drawings.
12. At time of placement, ensure steel reinforcement is free of loose rust, mud, oil, and other contamination capable of affecting bond.
13. Place steel reinforcement at spacing indicated on drawings before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place vertically by centering clips, caging devices, tie wire, or other approved methods.
16. Support vertical bars near each end and at maximum 192 bar diameter on center.

ADDENDUM #1

17. Splice reinforcement or attach reinforcement to dowels by placing in contact and securing with wire ties.
18. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
19. Grout cells of concrete masonry units, containing reinforcing bars, solid as specified.
20. Install cavity and joint reinforcement as masonry work progresses.
21. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.

C. Waterproofing Parging:

1. Parge earth side of concrete masonry unit basement walls with mortar applied in two coats, each coat 6 mm (1/4 inch) thick.
2. Clean wall surfaces to receive parging of dirt, oil, or grease, and moisten before application of first coat.
3. Roughen first coat when partially set, permit to hardened for 24 hours, and moisten before application of second coat.
4. Keep second coat damp for minimum 48 hours.
5. Thicken parging and round to form a cove at the junction of outside wall face and footing.

3.9 POINTING

A. Fill joints with pointing mortar using rubber float trowel to apply mortar solidly into raked joints.

B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.

C. Tool exposed joints to smooth concave joint.

D. At joints with existing work, match existing joint.

3.10 GROUTING

A. Preparation:

1. Clean grout space of mortar droppings before placing grout.
2. Close cleanouts.
3. Install vertical solid masonry dams across grout space for full height of wall at intervals of maximum 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
4. Verify reinforcing bars are installed as indicated on drawings.

B. Placing:

1. Place grout in grout space in lifts as specified.

ADDENDUM #1

2. Consolidate each grout lift after free water has disappeared but before plasticity is lost.
3. Do not slush with mortar or use mortar with grout.
4. Interruptions:
   a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inches) below top of last masonry course.
   b. Grout from dam to dam on high lift method.
   c. Longitudinal run of masonry may be stopped off only by raking back one-half masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

C. Puddling Method:
1. Consolidate by puddling with grout stick during and immediately after placing.
2. Grout cores of concrete masonry units containing reinforcing bars solid as masonry work progresses.

D. Low Lift Method:
1. Construct masonry to 1.5 m (5 feet) maximum height before grouting.
2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

E. High Lift Method:
1. Do not pour grout until masonry wall has cured minimum of 4 hours.
2. Place grout in 1.5 m (5 feet) maximum lifts.
3. Exception:
   a. Where following conditions are met, place grout in 3.86 m (12.67 feet) maximum lifts.
   b. Masonry has cured minimum of 4 hours.
   c. Grout slump is maintained between 250 and 275 mm (10 and 11 inches).
   d. No intermediate reinforced bond beams are placed between top and bottom of grout lift.
4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into preceding lift.

3.11 PLACING REINFORCEMENT

A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use

reinforcement bars with kinks or bends not shown on drawings or approved submittal drawings, or bars with reduced cross-section due to excessive rusting or other causes.

B. Position reinforcement accurately at spacing indicated on drawings. Support and secure vertical bars against displacement. Install horizontal reinforcement as masonry work progresses. Where vertical bars are shown in close proximity, provide clear distance between bars of minimum one bar diameter or 25 mm (1 inch), whichever is greater.

C. For columns, piers and pilasters, maintain clear distance between vertical bars as indicated on drawings, minimum 1.5 bar diameters or 38 mm (1-1/2 inches), whichever is greater. Provide lateral ties as indicated on drawings.

D. Splice reinforcement bars only where indicated on drawings, unless approved by Contracting Officer's Representative. Provide lapped splices. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.

E. Provide minimum lap as indicated on approved submittal drawings, or if not indicated, minimum 48 bar diameters.

F. Embed metal ties in mortar joints as work progresses, with minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.

G. Embed prefabricated horizontal joint reinforcement as work progresses, with minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement minimum 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.

H. Anchoring: Anchor reinforced masonry work to supporting structure as indicated on drawings.

I. Anchor reinforced masonry walls at intersections with non-reinforced masonry.

3.12 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY

A. Do not wet concrete masonry units (CMU).

B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit

ADDENDUM #1

to distance behind face equal to thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed 9 mm (3/8 inch) joint widths.

C. Where solid CMU units are shown, lay with full mortar head and bed joints.

D. Walls:

1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below, unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.
2. Maintain vertical continuity of core or cell cavities, which are to be reinforced and grouted, to provide minimum clear dimension indicated and to provide minimum clearance and grout coverage for vertical reinforcement bars. Keep cavities free of mortar. Solidly bed webs in mortar where adjacent to reinforced cores or cells.
3. Where horizontally reinforced beams (bond beams) are indicated on drawings, use special units or modify regular units to allow for placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under bond beam courses over cores or cells of non-reinforced vertical cells or provide units with solid bottoms.

E. Columns, Piers and Pilasters:

1. Use CMU units of size, shape and number of vertical core spaces shown. If not shown, use units which provide minimum clearances and grout coverage for number and size of vertical reinforcement bars shown.
2. Provide pattern bond shown, or if not shown, alternate head joints in vertical alignment.
3. Where bonded pilaster construction is shown, lay wall and pilaster units together to maximum grout pour height specified.

F. Grouting:

1. Use fine grout for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.

ADDENDUM #1

2. Use coarse grout for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At Contractor's option, use either low-lift or high-lift grouting techniques.

G. Low-Lift Grouting:

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 sq. mm (8 sq. inches) in vertical cores to be grouted.
2. Place vertical reinforcement before grouting of CMU. Extend above elevation of maximum pour height as required for splicing. Support in position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).
3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 feet) height, or if bond beam occurs below 1.5 m (5 feet) height, stop pour 38 mm (1-1/2 inches) below top of bond beam.
4. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.
5. Bond Beams: Stop grout in vertical cells 38 mm (1-1/2 inches) below bond beam course. Place horizontal reinforcement in bond beams; lap at corners and intersections as indicated on drawings. Place grout in bond beam course before filling vertical cores above bond beam.

H. High-Lift Grouting:

1. Do not use high-lift grouting technique for grouting of CMU unless minimum cavity dimension and area is 75 mm (3 inches) and 6450 sq. mm (10 sq. inches), respectively.
2. Provide cleanout holes in first course at vertical cells which are to be filled with grout.
3. Use units with one face shell removed and provide temporary supports for units above, or use header units with concrete brick supports, or cut openings in one face shell.
4. Construct masonry to full height of maximum grout pour before placing grout.
5. Limit grout lifts to maximum height of 1.5 m (5 feet) and grout pour to maximum height of 7.3 m (24 feet), for single wythe hollow concrete masonry walls, unless otherwise indicated.

ADDENDUM #1

6. Place vertical reinforcement before grouting. Place before or after laying masonry units, to suit application. Tie vertical reinforcement to dowels at base of masonry where shown and thread CMU over or around reinforcement. Support vertical reinforcement at intervals not exceeding 192 bar diameters nor 3 m (10 feet).
7. Where individual bars are placed after laying masonry, place wire loops extending into cells as masonry is laid and loosen before mortar sets. After insertion of reinforcement bar, pull loops and bar to proper position and tie free ends.
8. Where reinforcement is prefabricated into cage units before placing, fabricate units with vertical reinforcement bars and lateral ties of the size and spacing indicated.
9. Place horizontal beam reinforcement as masonry units are laid.
10. Embed lateral tie reinforcement in mortar joints where indicated. Place as masonry units are laid, at vertical spacing shown.
11. Where lateral ties are shown in contact with vertical reinforcement bars, embed additional lateral tie reinforcement in mortar joints. Place as indicated on drawings, or if not shown, provide as required to prevent grout blowout or rupture of CMU face shells, but provide minimum 4.1 mm diameter (0.16 inch) wire ties spaced 400 mm (16 inches) on center for members with 500 mm (20 inches) or less side dimensions, and 200 mm (8 inches) on center for members with side dimensions exceeding 500 mm (20 inches).
12. Preparation of Grout Spaces: Before grouting, inspect and clean grout spaces. Remove dust, dirt, mortar droppings, loose pieces of masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper position. Clean top surface of structural members supporting masonry to ensure bond. After final cleaning and inspection, close cleanout holes and brace closures to resist grout pressures.
13. Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist displacement of masonry units and breaking of mortar bond. Install shores and bracing, if required, before starting grouting operations.
14. Limit grout pours to sections which can be completed in one working day with maximum one hour interruption of pouring operation. Place

grout in lifts which do not exceed 1.5 m (5 feet). Allow minimum 30 minutes and maximum one hour between lifts. Mechanically consolidate each lift.

15. Place grout in lintels or beams over openings in one continuous pour.
16. Where bond beam occurs more than one course below top of pour, fill bond beam course to within 25 mm (1 inch) of vertically reinforced cavities, during construction of masonry.
17. When more than one pour is required to complete a given section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence if more pours are required.

3.13 CONSTRUCTION TOLERANCES

A. Lay masonry units plumb, level and true to line within tolerances according to ACI 530.1/ASCE 6/TMS 602 and as follows:

B. Maximum variation from plumb:
   1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
   2. In 6000 mm (20 feet) - 9 mm (3/8 inch).
   3. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).

C. Maximum variation from level:
   1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
   2. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).

D. Maximum variation from linear building lines:
   1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
   2. In 12,000 mm (40 feet) or more - 19 mm (3/4 inch).

E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
   1. Minus 6 mm (1/4 inch).
   2. Plus 13 mm (1/2 inch).

F. Maximum variation in prepared opening dimensions:
   1. Accurate to minus 0 mm (0 inch).
   2. Plus 6 mm (1/4 inch).

3.14 CLEANING AND REPAIR

A. General:

ADDENDUM #1

1. Clean exposed masonry surfaces on completion.
2. Protect adjoining construction materials and landscaping during cleaning operations.
3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Brickwork:

1. First wet surfaces with clean water, then wash down with detergent solution. Do not use muriatic acid.
2. Brush with stiff fiber brushes while washing, and immediately wash with clean water.
3. Remove traces of detergent, foreign streaks, or stains of any nature.

C. Concrete Masonry Units:

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.

D. Glazed Structural Facing Tile or Brick Units:

1. Clean as recommended manufacturer. Protect light colored mortar joints from discoloration during cleaning.
2. Use on solid masonry walls.
3. Prepare schedule of test locations.

3.15 FIELD QUALITY CONTROL

A. Water Penetration Testing:

1. Seven days before plastering or painting, in presence of Contracting Officer's Representative, test solid exterior masonry walls for water penetration.
2. Direct water on masonry for a period of one hour when wind velocity is less than five miles per hour.
3. Should moisture appear on inside of walls tested, make additional tests at other areas as directed by Contracting Officer's Representative.
4. Correct areas showing moisture on inside of walls, and repeat test at repaired areas, to ensure moisture penetration has been stopped.
5. Make water test at following locations:

ADDENDUM #1

a. Six places on Building.

- - E N D - -

SECTION 04 72 00
CAST STONE MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies manufactured concrete units to simulate a natural stone.

B. Installation of cast stone units.

1.2 RELATED WORK

A. Section 04 05 13, MASONRY MORTARING, Setting and pointing mortar.

B. Section 04 05 16, MASONRY GROUTING, Setting and pointing mortar.

C. Section 07 92 00, JOINT SEALANTS, Joint sealant and application.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. All items indicated below are required submittals requiring Contracting Officer's Representative (COR) review and approval.

B. Samples:

1. Cast stone, sample panel, size 100 by 300 by 300 mm (4 by 12 by 12 inches) each color and finish.
2. Show finish on two 100 mm (4-inch) edges and 300 by 300 mm (12 by 12 inch) surface.

C. Shop Drawings:

1. Cast stone showing exposed faces, profiles, cross sections, anchorage, reinforcing, jointing and sizes.
2. Setting drawings with setting mark.

D. Certificates: Test results indicating that the cast stone meets specification requirements and proof of plant certification.

E. Submit manufacturers test results of cast stone previously made by manufacturer.

F. Laboratory Data: Description of testing laboratories facilities and qualifications of its principals and key personnel.

G. List of jobs furnished by the manufacturer, which were similar in scope and at least three (3) years of age.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Store cast stone under waterproof covers on planking clear of ground.

B. Protect from handling, dirt, stain, and water damage.

C. Mark production units with the identification marks as shown on the shop drawings.

D. Package units and protect them from staining or damage during shipping and storage.

E. Provide an itemized list of product to support the bill of lading.

1.5 WARRANTY

A. Warranty exterior masonry walls against moisture leaks, any defects and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be two years.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

B. Cast Stone Institute Technical Manual and Cast Stone Institute standard specifications.

C. ASTM International(ASTM):

A167-99(R2009).....Stainless and Heat Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A615/A615M-20.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A1064/A1064M-18a.....Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete

C33/C33M-18.....Standard Specification for Concrete Aggregates

C150/C150M-20.....Standard Specification for Portland Cement

C503/C503M-15.....Standard Specification for Marble Dimension Stone (Exterior)

C568/C568M-15.....Standard Specification for Limestone Dimension Stone

C615/C615M-18e1.....Standard Specification for Granite Dimension Stone

C616/C616M-15.....Standard Specification for Quartz-Based Dimension Stone

C979/C979M-16.....Standard Specification for Pigments for Integrally Colored Concrete

C1194-19.....Standard Test Method for Compressive Strength of Architectural Cast Stone

C1195-19a.....Standard Test Method for Absorption of Architectural Cast Stone

C1364-19.....Standard Specification for Architectural Cast Stone.

D2244-16.....Standard Practice for Calculation of Color Differences from Instrumentally Measured Color Coordinates.

1.7 QUALITY ASSURANCE

A. The Manufacturer:

1. Must have 5 years minimum continuous operating experience and have facilities for manufacturing cast stone as described herein. Manufacturer shall have sufficient plant facilities to produce the shapes, quantities and size of cast stone required in accordance with the project schedule.
2. Must be a member of the Cast Stone Institute.
3. Must have a certified plant (certification by the Cast Stone Institute).

B. Stone setter: Must have 5 years' experience setting cast or natural building stone.

C. Testing: One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14 meters squared) delivered to the job:

1. Three (3) field cut cube specimens from each of these sample shall have an average minimum compressive strength of not less than 85 percent with no single specimen testing less than 75 percent of design strength as specified.
2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6 percent.
3. Field specimens shall be tested in accordance with ASTMC 1194 and C 1195.
4. Manufacturer shall submit a written list of projects similar and at least three (3) years of age, along with owner, architect and contractor references.

1.8 MANUFACTURING TOLERANCES

A. Cross section dimensions shall not deviate by more than + 1/8 inch (3 mm) from approved dimension.

B. Length of units shall not deviate by more than length /360 or + 1/8 inch (3mm), whichever is greater, not to exceed + 1/4 inch (6 mm). Maximum length of any unit shall not exceed 15 times the average thickness of such unit unless otherwise agreed by the manufacturer.

C. Warp bow or twist of units shall not exceed length/360 or + 1/8 inch (3 mm), whichever is greater.

D. Location of dowel holes, anchor slots, flashing grooves, false joints and similar features - On formed sides of unit, 1/8 inch (3 mm), on unformed sides of unit, 3/8 inch (9 mm) maximum deviation.

1.9 MOCK-UP

A. Provide full size unit(s) for use in construction of sample wall. The mock-up becomes the standard of workmanship for the project.

PART 2 - PRODUCTS

2.1 ARCHITECTURAL CAST STONE

A. Comply with ASTM C 1364

B. Physical properties: Provide the following:

1. Compressive Strength - ASTM C 1194: 6,500 psi (45 Mpa) minimum for products at 28 days.
2. Absorption - ASTM C 1195: 6 percent maximum by the cold water method, or 10 percent maximum by the boiling method for products as 28 days.
3. Air Content - ASTM C173 or C231, for wet cast product shall be 4-8 percent for units exposed to freeze-thaw environments. Air entrainment is not required for vibrant dry tamp (VDT) products.
4. Freeze thaw - ASTM C 1364L The cumulative percent weight loss (CPWL) shall be less than 5 percent after 300 cycles of freezing and thawing.
5. Linear Shrinkage - ASTM C 426L Shrinkage shall not exceed 0.065 percent.

C. Job site testing - One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14 cubic meters) delivered to the job site:

1. Three (3) field cut cube specimens from each of these samples shall have an average minimum compressive strength of not less than 85 percent with no single specimen testing less than 75 percent of design strength as allowed by ACI 318.
2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6 percent.
3. Field specimens shall be tested in accordance with ASTM C 1194 and C 1195.

2.2 RAW MATERIALS

A. Portland cement - Type I or Type III, white and/or grey, ASTM C 150.

B. Coarse aggregates – Granite, quartz or limestone, ASTM C 33, except for gradation, and are optional for the vibrant dry tamp (VDT) casting method.

C. Fine aggregates – Manufactured or natural sands, ASTM C 33, except for gradation.

D. Colors – Inorganic iron oxide pigments, ASTM C 979 except that carbon black pigments shall not be used.

E. Admixtures– Comply with the following:

1. ASTM C 260 for air-entraining admixtures.
2. ASTM C 494/C 495 M Types A-G for water reducing, retarding, accelerating and high range admixtures.
3. Other admixtures: integral water repellents and other chemicals, for which no ASTM Standard exists, shall be previously established as suitable for use in concrete by proven field performance or through laboratory testing.
4. ASTM C 618 mineral admixtures of dark and variable colors shall not be used in surfaces intended to be exposed to view.
5. ASTM C 989 granulated blast furnace slag may be used to improve physical properties. Tests are required to verify these features.

F. Water – Potable

G. Reinforcing bars:

1. ASTM A 615/A 615M. Grade 40 or 60 steel galvanized or epoxy coated when cover is less than 1.5 inch (37 mm).
2. Welded Wire Fabric: ASTM A 1064 where applicable for wet cast units.

H. All anchors, dowels and other anchoring devices and shims shall be standard building stone anchors commercially available in a non-corrosive material such as zinc plated, galvanized steel, brass, or stainless steel Type 302 or 304.

2.3 COLOR AND FINISH

A. Match sample on file.

B. All surfaces intended to be exposed to view shall have a fine-grained texture similar to natural stone, with no air voids in excess of 1/32 inch (0.8 mm) and the density of such voids shall be less than 3 occurrences per any 1 inch (25 mm) and not obvious under direct daylight illumination at a 5 feet (1.5 meters) distance.

C. Units shall exhibit a texture approximately equal to the approved sample when viewed under direct daylight illumination at a 10 feet (3 meters) distance.

D. ASTM D 2244 permissible variation in color between units of comparable age subjected to similar weathering exposure.

1. Total color difference - not greater than 6 units.

2. Total hue difference-not greater than 2 units.

2.4 REINFORCING

A. Reinforce the units as required by the drawings and for safe handling and structural stress.

1. Minimum reinforcing shall be 0.25 percent of the cross section area.

B. Reinforcement shall be non-corrosive where faces exposed to weather are covered with less than 1.5inch (38 mm) of concrete material. All reinforcement shall have minimum coverage of twice the diameter of the bars.

C. Minor chipping resulting from shipment and delivery shall not be grounds for rejection. Minor chips shall not be obvious under direct daylight illumination from a 20 foot (6 meter) distance.

D. The occurrence of crazing or efflorescence shall not constitute a cause for rejection.

E. Remove cement film, if required, from exposed surface prior to packaging for shipment.

2.5 CURING

A. Cure units in a warm curing chamber 100 degrees F (37.8 degrees C) at 95 percent relative humidity for approximately 12 hours, or cure in a 95 percent moist environment at a minimum 70 degrees F (21.1 degrees C) for 16 hours after casting. Additional yard curing at 95 percent relative humidity shall be 350-degree-days (i.e. 7 days @ 50 degrees F (10.0 degrees C) or 5 days @ 70 degrees F (21.0 degrees C) prior to shipping. Form cured units shall be protected from moisture evaporation with curing blankets or curing compounds after casting.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Installing contractor shall check cast stone materials for fit and finish prior to installation. Do not set unacceptable units.

3.2 SETTING TOLERANCES

A. Comply with Cast Stone Institute Technical Manual.

B. Set stones 1/8 inch (3 mm) or less, within the plane of adjacent units.

C. Joints, plus - 1/6 inch (1.5 mm), minus - 1/8 inch (3 mm).

3.3 JOINTING

A. Joint size:
   1. At stone/brick joints 3/8 inch (9.5 cm).
   2. At stone/stone joints in vertical position 1/4 inch (6 mm) (3/8 inch (9.5 mm) optional).
   3. Stone/stone joint exposed on top 3/8 inch (.5 mm).

B. Joint Materials:
   1. Mortar, Type N, ASTM C 270.
   2. Use a full bed of mortar at all bed joints.
   3. Flush vertical joints full with mortar.
   4. Leave all joints with exposed tops or under relieving angles open for sealant.
   5. Leave head joints in coping and projecting components open for sealant.

C. Location of joints:
   1. As shown on shop drawings.
   2. At control and expansion joints unless otherwise shown.

3.4 SETTING

A. Drench units with clean water prior to setting.

B. Fill dowel holes and anchor slots completely with mortar or non-shrink grout.

C. Set units in full bed of mortar, unless otherwise detailed.

D. Rake mortar joints 3/4 inch (18 mm) for pointing.

E. Remove excess mortar from unit faces immediately after setting.

F. Tuck point unit joints to a slight concave profile.

3.5 JOINT PROTECTION

A. Comply with requirements of Section 07 92 00, JOINT SEALANTS.

B. Prime ends of units, insert properly sized backing rod and install required sealant.

3.6 REPAIR AND CLEANING

A. Repair chips with touchup materials furnished by manufacturer.

B. Saturate units to be cleaned prior to applying an approved masonry cleaner.

C. Consult with manufacturer for appropriate cleaners.

3.7 INSPECTION AND ACCEPTANCE

A. Inspect finished installation according to Bulletin #36 published by the Cast Stone Institute.

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SECTION 05 12 00
STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Structural steel shapes, plates, and bars.
2. Structural pipe.
3. Bolts, nuts, and washers.

1.2 RELATED REQUIREMENTS

A. Materials Testing And Inspection During Construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Steel Decking: Section 05 31 00, STEEL DECKING.

C. Composite Steel Deck: Section 05 36 00, COMPOSITE METAL DECKING.

D. Fireproofing: Section 07 81 00, APPLIED FIREPROOFING.

E. Steel Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.

F. Painting: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American Institute of Steel Construction (AISC):

1. AISC Manual - Steel Construction Manual, 14th Ed.
2. 303-10 - Code of Structural Steel Buildings and Bridges.
3. 360-10: Specification for Structural Steel Buildings.

C. The American Society of Mechanical Engineers (ASME):

1. B18.22.1-09 - Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers.

D. American Welding Society (AWS):

1. D1.1/D1.1M-15 - Structural Welding Code - Steel.

E. ASTM International (ASTM):

1. A6/A6M-14 - General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling.
2. A36/A36M-14 - Carbon Structural Steel.
3. A53/A53M-12 - Pipe, Steel, Black and Hot-Dip, Zinc-Coated, Welded and Seamless.
4. A123/A123M-15 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
5. A242/A242M-13 - High-Strength Low-Alloy Structural Steel.

6. A283/A283M-13 - Low and Intermediate Tensile Strength Carbon Steel Plates.
7. A307-14 - Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength.
8. A500/A500M-13 - Cold-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
9. A501/A501M-14 - Hot-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
10. A572/A572M-15 - High-Strength Low-Alloy Columbium-Vanadium Structural Steel.
11. A992/A992M-15 - Structural Shapes.
12. F2329/F2329M-15 - Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy steel Bolts, Screws, washers, Nuts, and Special Threaded Fasteners.
13. F3125/F3125M-15 - Standard Specification for High Strength Structural Bolts, Steel and Alloy Steel, Heat Treated, 120 ksi (830 MPa) and 150 ksi (1040 MPa) Minimum Tensile Strength, Inch and Metric Dimensions

F. Master Painters Institute (MPI):
1. No. 18 - Primer, Zinc Rich, Organic.

G. Military Specifications (Mil. Spec.):
1. MIL-P-21035 - Paint, High Zinc Dust Content, Galvanizing, Repair.

H. Occupational Safety and Health Administration (OSHA):
1. 29 CFR 1926.752(e) - Guidelines For Establishing The Components Of A Site-Specific Erection Plan.
2. 29 CFR 1926-2001 - Safety Standards for Steel Erection.

I. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
1. Specification for Structural Joints Using ASTM F3125 Bolts.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:
1. Show size, configuration, and fabrication and installation details.

C. Sustainable Construction Submittals:
1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

D. Test Reports: Certify products comply with specifications.
   1. Welders' qualifying tests.
E. Certificates: Certify each product complies with specifications.
   1. Structural steel.
   2. Steel connections.
   3. Welding materials.
   4. Shop coat primer paint.
F. Qualifications: Substantiate qualifications comply with specifications.
   1. Fabricator with project experience list.
   2. Installer with project experience list.
   3. Welders and welding procedures.
G. Delegated Design Drawings and Calculations: Signed and sealed by responsible Architect/Engineer.
   1. Connection calculations.
H. Record Surveys: Signed and sealed by responsible surveyor or engineer.

1.5 QUALITY ASSURANCE

A. Fabricator Qualifications: AISC Quality Certification participant designated as AISC Certified Plant, Category STD.
   1. Regularly fabricates specified products.
   2. Fabricated specified products with satisfactory service on five similar installations for minimum five years.
      a. Project Experience List: Provide contact names and addresses for completed projects.
B. Installer Qualifications: AISC Quality Certification Program participant designated as AISC-Certified Erector, Category ACSE.
   1. Regularly installs specified products.
   2. Installed specified products with satisfactory service on five similar installations for minimum five years.
      a. Project Experience List: Provide contact names and addresses for completed projects.
C. Before commencement of Work, ensure steel erector provides written notification required by OSHA 29 CFR 1926.752(e). Submit a copy of the notification to Contracting Officer's Representative.
D. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.

1.6 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where project is located.

B. Design structural steel framing connections complying with specified performance:

1. Load Capacity: Resist loads indicated on drawings. Account for connection and member loads and eccentricities.
   a. Request additional design criteria when necessary to complete connection design.
2. Configuration: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with details shown on drawings, supplementing where necessary. The details shown on drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Contracting Officer Representative of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Contracting Officer's Representative. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

2.2 MATERIALS

A. W-Shapes:

1. ASTM A992/A992M.
2. ASTM A572/A572M; Grade 50
3. ASTM A529; Grade 50

B. Channel and Angles:

1. ASTM A36/A36M.

C. Plates and Bars:

1. ASTM A36/A36M.

D. Hollow Structural Sections:

1. ASTM A500/A500M.
2. ASTM A501/A501M.

E. Structural Pipe: ASTM A53/A53M, Grade B.

F. Bolts, Nuts and Washers: Galvanized for galvanized framing and plain finish for other framing.
1. High-strength bolts, including nuts and washers: ASTM F3125.
2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ASME B18.22.1.

G. Welding Materials: AWS D1.1, type to suit application.

2.3 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Sustainable Construction Requirements:
1. Steel Recycled Content: 30 percent total recycled content, minimum.
2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
a. Paints and coatings.

2.4 FABRICATION

A. Fabricate structural steel according to Chapter M, AISC 360.

B. Shop and Field Connections:
1. Weld connections according to AWS D1.1/D1.1M. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
2. High-Strength Bolts: High-strength bolts tightened to a bolt tension minimum 70 percent of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

2.5 FINISHES

A. Shop Priming:
1. Prime paint structural steel according to AISC 303, Section 6.

a. Interstitial Space Structural Steel: Prime paint, unless indicated to receive sprayed on fireproofing.

B. Shop Finish Painting: Apply primer and finish paint as specified in Section 09 91 00, PAINTING.

C. Do not paint:

1. Surfaces within 50 mm (2 inches) of field welded joints.
2. Surfaces indicated to be encased in concrete.
3. Surfaces receiving sprayed on fireproofing.
4. Beam top flanges receiving shear connector studs applied.

D. Structural Steel Galvanizing: ASTM A123/A123M, hot dipped, after fabrication. Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

1. Galvanize structural steel framing installed at exterior locations.

E. Bolts, Nuts, and Washers Galvanizing: ASTM F2329, hot-dipped.

2.6 ACCESSORIES

A. General: Shop paint steel according to AISC 303, Section 6.

B. Finish Paint System: Primer and finish as specified in Section 09 91 00, PAINTING.

C. Galvanizing Repair Paint: MPI No. 18.

PART 3 - EXECUTION

3.1 ERECTION

A. Erect structural steel according to AISC 303 and AISC 360.

B. Set structural steel accurately at locations and elevations indicated on drawings.

C. Maintain erection tolerances of structural steel within AISC 303 requirements.

1. Pour Stop Elevation Tolerance: 6 mm (1/4 inch), maximum, before concrete placement.

D. Weld and bolt connections as specified for shop connections.

3.2 FIELD PAINTING

A. After welding, clean and prime weld areas to match adjacent finish.

B. Touch-up primer damaged by construction operations.

C. Apply galvanizing repair paint to galvanized coatings damaged by construction operations.

D. Finish Painting: As specified in Section 09 91 00, PAINTING.

3.3 FIELD QUALITY CONTROL

A. Record Survey:

1. Engage registered land surveyor or registered civil engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS to perform survey.
2. Measure and record structural steel framing plumbness, level, and alignment after completing bolting and welding and before installation of work supported by structural steel.
3. Identify deviations from allowable tolerances specified in AISC Manual.

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SECTION 05 31 00
STEEL DECKING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Single pan fluted metal roof deck as roof substrate.

1.2 RELATED WORK

A. Section 05 21 00, STRUCTURAL STEEL FRAMING: Structural Steel Shapes.

B. Section 09 06 00, SCHEDULE FOR FINISHES: Color.

C. Section 09 91 00, PAINTING: Finish Painting.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. AISI - American Iron and Steel Institute.

S100-16.....Specification for the Design of Cold-formed Steel Structural Members.

C. American Welding Society (AWS):

D1.1/D1.1M-20.....Structural Welding Code - Steel.

1.3/D1.3M-18..... Structural Welding Code - Sheet Steel.

D. ASTM International (ASTM):

A36/A36M-19.....Standard Specification for Carbon Structural Steel.

A653/A653M-20.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.

A1008/A1008M-20.....Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Baked Hardenable.

C423-17.....Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.

E119-20.....Standard Test Methods for Fire Tests of Building Construction and Materials.

E. FM Global (FM):

1-28-15.....Wind Design.

Factory Mutual Research Approval Guide.

F. Master Painters Institute (MPI):

No. 18.....Primer, Zinc Rich, Organic.

G. Military Specifications (Mil. Spec.):

MIL-P-21035B..... Paint, High Zinc Dust Content, Galvanizing Repair.

H. Steel Deck Institute (SDI):

No. 31-07.....Design Manual for Composite Deck, Form Decks, and Roof Decks.

I. UL LLC (UL):

Listed Online Certifications Directory.

580.....Tests for Uplift Resistance of Roof Assemblies.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. All items indicated below are required submittals requiring Contracting Officer's Representative (COR) review and approval.

B. Submittal Drawings:

1. Show layout, connections to supporting members, anchorage, sump pans, accessories, deck openings and reinforcements.
2. Show similar information necessary for completing installation as shown and specified, including supplementary framing, ridge and valley plates, cant strips, cut openings, special jointing or other accessories.
3. Show welding, side lap, closure, deck reinforcing and closure reinforcing details.
4. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Show steel decking section properties and structural characteristics.

D. Sustainable Construction Submittals:

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

E. Certificates: Certify each product complies with specifications.

1. Fire Resistance Product Listing: For each metal deck type and thickness supporting concrete slab or fill.

2. Show steel decking is UL Listed for specified application.

F. Qualifications: Substantiate qualifications comply with specifications.
1. Welders and welding procedures.

G. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance.

1.5 QUALITY ASSURANCE

A. FM Listing: Provide metal roof deck units which have been evaluated by Factory Mutual Global and are listed in "Factory Mutual Research Approval Guide" for "Class 1" fire rated construction.

B. Welders and Welding Procedures Qualifications: AWS D1.3/D1.3M.

1.6 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Design steel decking and accessories according to AISI S100.
1. Wind Uplift Resistance and Corner Conditions:
a. Eave Overhang: 2.1 kPa (45 per square foot), minimum.
b. Other Roof Areas: 1.4 kPa (30 per square foot), minimum.
2. Wind Uplift Resistance and Corner Conditions: UL 580, UL Class required by wind loading in the location of the project.
3. Wind Uplift Resistance and Corner Conditions: FM 1-28; Class required by wind loading in the location of the project.
4. Fire Resistance: ASTM E119; as component of rated roof assembly if shown on architectural and fire protection drawings.
5. Design side and end closures and attachment to supporting steel to safely support wet weight of concrete and construction loads.
6. Cantilever Closure Deflection: 3 mm (1/8 inch), maximum.

2.2 MATERIALS

A. Galvanized Steel Sheet: ASTM A653/A653M; G90 coating.

B. Painted Steel Sheet: ASTM A1008/A1008M, Grade C or D, shop primed.

C. Primer for Shop Painted Sheets: Manufacturer's standard primer (2 coats). When finish painting of steel decking is specified in Section

09 91 00, PAINTING primer coating shall be compatible with specified finish painting.

D. Steel Shapes: ASTM A36/A36M.

2.3 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Sustainable Construction Requirements:

1. Steel Recycled Content: 30 percent total recycled content, minimum.

2.4 METAL ROOF DECK

A. Metal Roof Deck: UL Listed / FM Global approved as metal roof deck panels.

1. Steel decking of the type, depth, thickness, and section properties as shown.

B. Metal Roof Deck: Single pan fluted units with flat horizontal top surfaces as permanent support for superimposed loads.

1. Deck Style:

a. Wide Rib (Type B) deck.

2. Depth and Thickness: As indicated on drawings.

3. Material: Painted sheet steel.

C. Do not use steel deck for hanging supports of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.

2.5 FABRICATION

A. Fabricate steel decking in sufficient lengths to extend over 3 or more supports, except for interstitial levels.

1. Cut metal deck units to proper length in shop.

B. Fabricate accessories required to complete installation of steel decking.

1. Exposed to View: Fabricate from sheet steel matching metal decking.

2. Concealed from View: Fabricate from galvanized sheet steel.

C. Sheet Metal Accessories:

1. Metal Cover Plates: For end-abutting decking, to close gaps at changes in deck direction, columns, walls and openings.

a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.

2. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges.

a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.

3. Metal Closure Strips: For openings between decking and other construction. Form to configurations required to provide tight-fitting closures at open ends of flutes and sides of decking.
   a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
4. Ridge and Valley Plates: Minimum 100 mm (4 inch) wide ridge and valley plates where roof slope exceeds 1/24 (1/2 inch per foot).
   a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
5. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the drawings. Fabricate cant strips with minimum 125 mm (5 inch) face width.
   a. Sheet Steel: Minimum 0.8 mm (0.03 inch) thick.
6. Seat Angles for Deck: Provide where beam does not frame into column.

2.6 FINISHES

A. Shop prime painted sheet steel with two coats of primer.

2.7 ACCESSORIES

A. Primer: Manufacturer's standard primer compatible with finish painting specified in Section 09 91 00, PAINTING.
B. Welding Materials: AWS D1.1, type to suit application.
C. Galvanizing Repair Paint: MPI No. 18.
D. Touch-Up Paint: Match shop finish.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.
B. Protect existing construction and completed work from damage.
C. Remove contaminates from structural steel surfaces where steel decking will be welded.
D. Verify structural steel framing installation is completed, plumbed, and aligned with temporary bracing installed where required.
E. Coordinate with structural steel erector to prevent overloading of structural members when placing steel decking for installation.

3.2 ERECTION

A. Do not use deck units for storage or working platforms. Do not overload deck units once placed. Replace deck units that become damaged at no cost additional to the Government.
B. Place steel decking at right angles to supporting members with ends located over supports.
C. Lap end joints 50 mm (2 inches), minimum.
D. Roof Deck Fastening:

1. Fasten decking to steel supporting members by welding.
   a. Welds: 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength.
   b. Weld Spacing: Maximum 300 mm (12 inches) on center at every support. Use closer spacing where required for lateral force resistance by diaphragm action.
2. Fasten split or partial decking panels to structure in every valley.
3. Fasten decking to each supporting member at ribs where side laps occur.
   a. Power driven fasteners is acceptable in lieu of welding if strength equivalent to welding specified above is provided. Submit test data and design calculations verifying equivalent design strength.
4. Mechanically fasten decking side laps with self-tapping No. 8 or larger machine screws.
   a. Fastener Locations: Mid-span and maximum 900 mm (3 feet) on center.
5. Provide additional fastening necessary to comply with UL Listing / FM Approval for specified performance.

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SECTION 05 36 00
COMPOSITE METAL DECKING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies material and services required for installation of composite steel decking including shear connector studs and miscellaneous closures required to prepare deck for concrete placement as shown and specified.

1.2 RELATED WORK

A. Section 01 45 29, TESTING LABORATORY SERVICES: Materials testing and inspection during construction.

1.3 DESIGN REQUIREMENTS

A. Design steel decking in accordance with AISI S-100, except as otherwise shown or specified.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. All items indicated below are required submittals requiring Contracting Officer's Representative (COR) review and approval.

B. Sustainable Design Submittals, as described below:

1. Combined recycled content as specified in PART 2 - PRODUCTS.

C. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and information necessary to complete the installation as shown and specified, including supplementary framing, cant strips, cut openings, special jointing or other accessories.

1. Show welding, side lap, closure, deck reinforcing and closure reinforcing details.
2. Show openings required for work of other trades, including openings not shown on structural drawings.
3. Indicate where temporary shoring is required to satisfy design criteria.

D. Manufacturer's Literature and Data: Showing steel decking section properties and specifying required structural characteristics.

E. Manufacturer's written recommendations for:

1. Shape of decking section.
2. Cleaning of steel decking prior to concrete placement.

F. Test Report – Establishing structural characteristics of composite concrete and steel decking system.

G. Test Report – Stud base qualification.

H. Welding power setting recommendation by shear stud manufacturer.

I. Shear Stud Layouts: Submit drawings showing the quantity, pattern, spacing and configuration of shear studs for each beam and girder.

J. Certification: For each type and gauge of metal deck supporting concrete slab or fill, submit certification of specified fire ratings. Certify that units supplied are UL listed as a "Steel Floor and Form Unit".

K. Manufacturers Certificates for deck units attesting compliance with specified requirements.

L. Submit manufacturer's catalog data for Welding Equipment and Welding Rods and Accessories intended use.

M. Power Actuated Tool Operator Certificates.

N. Welders qualifications.

1.5 QUALITY ASSURANCE

A. Fire Safety

1. Underwriters' Label: Provide composite metal floor deck units listed in Underwriters' Laboratories "Building Materials Directory", with each deck unit bearing the UL label and marking for specific system detailed.
2. FM Listing: Provide composite metal roof deck units which have been evaluated by Factory Mutual Global and are listed in "Factory Mutual Research Approval Guide" for "Class 1" fire rated construction.
3. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance.

B. Wind Storm Resistance: Provide roof construction assembly capable of withstanding an uplift pressure of UL Class required by wind loading in the location of the project) when tested in accordance with the uplift pressure test described in the FM DS 1-28 or as described in the UL 580.

C. Deck Units: Provide deck units and accessory products from a manufacturer engaged in the manufacture of steel decking for more than three (3) years. Submit manufacturer's certificates attesting that the decking material complies with the specified requirements.

D. Certification of Powder-Actuated Tool Operator: Manufacturer's certificate attesting that the operators are authorized to use the low velocity powder-actuated tool.

E. Qualifications for Welding Work: Submit qualified welder qualifications in accordance with AWS D1.1/D1.1M or under an approved qualification test.

1.6 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Refer to the latest edition of referenced Standards and codes.

B. American Iron and Steel Institute (AISI):

S-100-16.....North American Specification for the Design of Cold-Formed Steel Structural Members

C. ASTM International (ASTM):

A36/A36M-19.....Standard Specification for Carbon Structural Steel

A108-18.....Standard Specification for Steel Bar, Carbon and Alloy, Cold-Finished

A653/A653M-20.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process

D. American Institute of Steel Construction (AISC):

1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (Latest Edition)
2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Latest Edition)

E. American Welding Society (AWS):

D1.1/D1.1M-20.....Structural Welding Code - Steel

D1.3/D1.3M-18.....Structural Welding Code - Sheet Steel

F. FM Global (FM):

APP Guide.....Approval Guide

DS 1-28-15.....Design Wind Loads

G. Military Specifications (Mil. Spec.):

MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

H. Underwriters Laboratories (UL):

Bld Mat Dir(Annually)...Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS

A. Steel Decking and Flashings: ASTM A653/A653M, Structural Quality suitable for shear stud weld-through techniques.

B. Recycled Content of Steel Products: Combined recycled content not less than 75 percent.

C. Galvanizing: ASTM A653/A653M, G90. Thickness not less than indicated on drawings.

D. Shear connector studs: ASTM A108, Grades 1015-1020, yield 350 Mpa (50,000 pound/square inch) minimum, tensile strength - 400 Mpa (60,000 pounds/square inch) minimum, reduction of area 50 percent minimum.

1. Provide studs of uniform diameter, with heads concentric and on same axis to shaft.
2. Provide studs, after welding, free from substance or defect which would interfere with its function as a shear connector.
3. Do not paint or galvanize studs.
4. Provide size of studs as shown on drawings.
5. Provide studs manufactured by a company normally engaged in the manufacturer of shear studs, and can furnish equipment suitable for weld-through installation of shear studs.

E. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.

F. Miscellaneous Steel Shapes: ASTM A36/A36M.

G. Welding Electrode: E60XX minimum.

H. Sheet Metal Accessories: ASTM A653/A653M, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:

1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
2. Continuous sheet metal edging: at openings and concrete slab edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel to be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures to be limited to a total of 3 mm (1/8 inch) maximum.

3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
4. Seat angles for deck: Where a beam does not frame into a column.

2.2 REQUIREMENTS

A. Steel decking depth, gauge, and section properties to be as shown on contract documents. Provide edges of deck with vertical interlocking male and female lip providing for a positive mechanical connection.

B. Fabricate deck units with integral embossments to provide mechanical bond with concrete slab. Deck units combined with concrete slab to be capable of supporting total design loads.

C. Provide integral system with single point of attachment for light duty hanger devices for flexibility for attaching hangers for support of acoustical, lathing, plumbing, heating, air conditioning electrical and similar items.
1. Provide a minimum spacing pattern of 305 mm (12 inches) on centers longitudinally and 610 mm or 914 mm (24 or 36 inches) on centers transversely.
2. Provide suspension system capable of safely supporting a maximum allowable load of 45 kg (100 pounds) concentrated at one hanger attachment point.
3. System may consist of fold-down type hanger tabs or a lip hanger.

PART 3 - EXECUTION

3.1 ERECTION:

A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed, and until temporary shoring, where required, has been installed.
1. Remove oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.

B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.

C. Do not use floor deck units for storage or working platforms until permanently secured.
1. Do not overload deck units once placed.
2. Replace deck units that become damaged after erection and prior to casting concrete at no additional cost to the Government.

D. Erect steel deck in accordance with manufacturer's printed instructions.

E. Ship steel deck units in standard widths and fabricated to proper length.

F. Provide steel decking in sufficient lengths to extend over 3 or more spans, except where structural steel layout does not permit.

G. Place steel decking units on supporting steel framework and adjust to final position before being permanently fastened.

1. Bring each unit to proper bearing on supporting beams.
2. Place deck units in straight alignment for entire length of run of flutes and with close registration of flutes of one unit with those of abutting unit.
3. 3. Maximum space between ends of abutting units is 13 mm (1/2 inch). If space exceeds 13 mm (1/2 inch), install closure plates.

H. Ceiling hanger loops, if provided, must be flattened or removed to obtain bearing of units on structural steel.

I. Fastening Deck Units:

1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) on center with a minimum of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.
2. Tack weld or use self-tapping No. 8 or larger machine screws at 914 mm (3 feet) on center for fastening end closures. Only use welds to attach longitudinal end closures.
3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 914 mm (3 feet) on center, whichever is smaller.

J. Weld in conformance to AWS D1.3/D1.3M and done by qualified experienced welding mechanics.

K. Clean and touch-up area and welds scarred during erection, and repair with zinc rich galvanizing repair paint.

1. Paint touch-up is not required for welds or scars that are to be in direct contact with concrete.

L. Provide metal concrete stops at edges of deck.

M. Cutting and Fitting:

1. Fabricate metal deck units to proper length prior to shipping.

2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the structural drawings.
3. Other penetrations shown on the approved metal deck shop drawings but not shown on the structural drawings are to be located, cut and reinforced.
4. Make cuts and penetrations neat and trim using a metal saw, drill or punchout device; cutting with torches is prohibited.
5. Do not make cuts in the metal deck that are not shown on the approved metal deck drawings.
6. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the Contracting Officer Representative (COR). Provide additional reinforcing or framing required for the opening at no additional cost to the Government.
7. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking and support of other work shown.

N. Install shear connector studs through previously installed metal deck in conformance to AWS D1.1/D1.1M, Section 7.

Exception: Install studs with automatically timed welding equipment and as specified below:

1. Do not place welded wire reinforcing or other materials and equipment which will interfere with stud installation on steel deck until shear connector studs are installed.
2. Clean steel deck sheets free of oil, rust, dirt, and paint. Release water in deck’s valley so that it does not become entrapped between deck and beam. Clean and dry surface to which stud is to be welded.
3. Rest metal deck tightly upon top flange of structural member with bottom of deck rib in full contact with top of beam flange.
4. Weld studs only through a single thickness of deck. Place decking so that a butt joint is obtained. Place studs directly over beam web, where one row of studs are required.

5. Provide ferrules specially developed for the weld-through technique, and appropriate for size of studs installed. Remove ferrules after welding.
6. Submit report of successful test program for stud base qualification as required by AWS D1.1/D1.1M, Appendix K.

3.2 CLEANING

A. Clean deck in accordance with manufacturer's recommendation before concrete placement.

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08-01-18

SECTION 05 50 00
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.

B. Items specified.

1. Support for Wall and Ceiling Mounted Items: (SD055000-01, SD055000-02, SD102113-01, SD102600-01, SD123100-01 & SD123100-02)
2. Frames:
3. Guards
4. Covers and Frames for Pits and Trenches.
5. Gratings
6. Loose Lintels
7. Shelf Angles
8. Gas Racks
9. Plate Door Sill
10. Safety Nosings
11. Ladders
12. Railings:
13. Catwalks and Platforms
14. Trap Doors with Ceiling Hatch
15. Sidewalk Access Doors
16. Screened Access Doors
17. Steel Counter or Bench Top Frame and Leg
18. Steel Pipe Bollards

1.2 RELATED WORK

A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.

B. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.

C. Prime and finish painting: Section 09 91 00, PAINTING.

D. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

Grating, each type	Floor plate
Trap door	Wheel guards
Ceiling hatch	Sidewalk Access door
Manhole Covers	Safety nosing

C. Shop Drawings:

1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
3. Provide templates and rough-in measurements as required.

D. Manufacturer's Certificates:

1. Anodized finish as specified.
2. Live load designs as specified.

E. Design Calculations for specified live loads including dead loads.

F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.

B. Each product type shall be the same and be made by the same manufacturer.

C. Assembled product to the greatest extent possible before delivery to the site.

D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

B18.6.1-97.....Wood Screws

B18.2.2-87(R2010).....Square and Hex Nuts

C. American Society for Testing and Materials (ASTM):

A36/A36M-14.....Structural Steel

A47-99(R2014).....Malleable Iron Castings

A48-03(R2012).....Gray Iron Castings

A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless

A123-15.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A240/A240M-15.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.

A269-15.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A307-14.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A391/A391M-07(R2015)....Grade 80 Alloy Steel Chain

A786/A786M-15.....Rolled Steel Floor Plate

B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B456-11.....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium

B632-08.....Aluminum-Alloy Rolled Tread Plate

C1107-13.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)

D3656-13.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns

F436-16.....Hardened Steel Washers

F468-06(R2015).....Nonferrous Bolts, Hex Cap Screws, Socket Head Cap Screws and Studs for General Use

F593-13.....Stainless Steel Bolts, Hex Cap Screws, and Studs

F1667-15.....Driven Fasteners: Nails, Spikes and Staples

D. American Welding Society (AWS):

D1.1-15.....Structural Welding Code Steel

D1.2-14.....Structural Welding Code Aluminum

D1.3-18.....Structural Welding Code Sheet Steel

E. National Association of Architectural Metal Manufacturers (NAAMM)

AMP 521-01(R2012).....Pipe Railing Manual

AMP 500-06.....Metal Finishes Manual

MBG 531-09(R2017).....Metal Bar Grating Manual

MBG 532-09.....Heavy Duty Metal Bar Grating Manual

F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:

SP 1-15.....No. 1, Solvent Cleaning

SP 2-04.....No. 2, Hand Tool Cleaning

SP 3-04.....No. 3, Power Tool Cleaning

G. Federal Specifications (Fed. Spec):

RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.

B. Ladders and Rungs: 120 kg (250 pounds) at any point.

C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

D. Floor Plates, Gratings, Covers, Trap Doors, Catwalks, and Platforms: 500 kg/m^2 (100 pounds per square foot).

E. See structural drawings and calculations for additional Catwalk requirements and framing.

2.2 MATERIALS

A. Structural Steel: ASTM A36.

B. Stainless Steel: ASTM A240, Type 302 or 304.

C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.

D. Floor Plate:

1. Steel ASTM A786.
2. Aluminum: ASTM B632.

E. Steel Pipe (Bollard): ASTM A53.
1. Galvanized for exterior locations.
2. Type S, Grade A unless specified otherwise.
3. NPS (inside diameter) as shown.

F. Cast-Iron: ASTM A48, Class 30, commercial pattern.

G. Malleable Iron Castings: A47.

H. Primer Paint: As specified in Section 09 91 00, PAINTING.

I. Stainless Steel Tubing: ASTM A269, type 302 or 304.

J. Modular Channel Units:
1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
2. Form channel within turned pyramid shaped clamping ridges on each side.
3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

K. Grout: ASTM C1107, pourable type.

L. Insect Screening: ASTM D3656.

2.3 HARDWARE

A. Rough Hardware:
1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:
   a. ASME B18.2.2.
   b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
   c. ASTM F468 for nonferrous bolts.
   d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material
   1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
   2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:
   1. Size and thickness of members as shown.
   2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections
   1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
   2. Field riveting will not be approved.
   3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
   4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
   5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
   6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
   7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self-drilling and tapping screws or bolts.

E. Workmanship

1. General:
   a. Fabricate items to design shown.
   b. Furnish members in longest lengths commercially available within the limits shown and specified.
   c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
   d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
   e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
   f. Prepare members for the installation and fitting of hardware.
   g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
   h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:
   a. Weld in accordance with AWS.

b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
d. Finish welded joints to match finish of adjacent surface.

3. Joining:
   a. Miter or butt members at corners.
   b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Anchors:
   a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
   b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
5. Cutting and Fitting:
   a. Accurately cut, machine and fit joints, corners, copes, and miters.
   b. Fit removable members to be easily removed.
   c. Design and construct field connections in the most practical place for appearance and ease of installation.
   d. Fit pieces together as required.
   e. Fabricate connections for ease of assembly and disassembly without use of special tools.
   f. Joints firm when assembled.
   g. Conceal joining, fitting and welding on exposed work as far as practical.
   h. Do not show rivets and screws prominently on the exposed face.
   i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.
3. Steel and Iron: NAAMM AMP 504.
   a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
   b. Surfaces exposed in the finished work:
      1) Finish smooth rough surfaces and remove projections.
      2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
   c. Shop Prime Painting:
      1) Surfaces of Ferrous metal:
         a) Items not specified to have other coatings.
         b) Galvanized surfaces specified to have prime paint.
         c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
         d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
         e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
      2) Non ferrous metals: Comply with MAAMM-500 series.
4. Stainless Steel: NAAMM AMP-504 Finish No. 4.
5. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.

3. Field connections may be welded or bolted.

C. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flatted for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

2.6 FRAMES

A. Channel Door Frames:

1. Fabricate of structural steel channels of size shown.
2. Miter and weld frames at corners.
3. Where anchored to masonry or embedded in concrete, weld to back of frame at each jamb, 5 mm (3/16 inch) thick by 44 mm (1-3/4 inch) wide steel strap anchors with ends turned 50 mm (2 inches), and of sufficient length to extend at least 300 mm (12 inches) into wall. Space anchors 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb. Weld clip angles to bottom of jambs and provide holes for expansion bolts.
4. Where anchored to concrete or masonry in prepared openings, drill holes at jambs for anchoring with expansion bolts. Weld clip angles to bottom of frame and provide holes for expansion bolt anchors as shown. Drill holes starting 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb and at top of jamb. Provide pipe spacers at holes welded to channel.
5. Where closure plates are shown, continuously weld them to the channel flanges.
6. Weld continuous 19 x 19 x 3 mm (3/4 x 3/4 x 1/8 inch) thick steel angles to the interior side of each channel leg at the head and jambs to form a caulking groove.
7. Prepare frame for installation of hardware specified in Section 08 71 00, DOOR HARDWARE.

a. Cut a slot in the lock jamb to receive the lock bolt.

b. Where shown use continuous solid steel bar stops at perimeter of frame, weld or secure with countersunk machine screws at not more than 450 mm (18 inches) on center.

2.7 GUARDS

A. Wall Corner Guards:

1. Fabricate from steel angles and furnish with anchors as shown.
2. Continuously weld anchor to angle.

B. Guard Angles for Overhead Doors:

1. Cut away top portion of outstanding leg of angle and extend remaining portion of angle up wall.
2. Weld filler piece across head of opening to jamb angles.
3. Make provisions for fasteners and anchorage.

C. Edge Guard Angles for Openings in slabs.

1. Fabricate from steel angles of sizes and with anchorage shown.
2. Where size of angle is not shown, provide 50 x 50 x 6 mm (2 x 2 x 1/4 inch) steel angle with 32 x 5 mm (1-1/4 x 3/16 inch) strap anchors, welded to back.
3. Miter or butt angles at corners and weld.
4. Use one anchor near end and three feet on centers between end anchors.

D. Wheel Guards:

1. Construct wheel guards of not less than 16 mm (5/8 inch) thick cast iron.
2. Provide corner type, with flanges for bolting to walls.

2.8 COVERS AND FRAMES FOR PITS AND TRENCHES

A. Fabricate covers to support live loads specified.

B. Galvanized steel members after fabrication in accordance with ASTM A123, G-90 coating.

C. Steel Covers:

1. Use 6 mm (1/4 inch) thick floor plate for covers unless otherwise shown. Use gratings where shown as specified in paragraph GRATINGS. Use smooth floor plate unless noted otherwise.
2. Provide clearance at all sides to permit easy removal of covers.
3. Make cutouts within 6 mm (1/4 inch) of penetration for passage of pipes and ducts.
4. Drill covers for flat head countersunk screws.

5. Make cover sections not to exceed 2.3 m^2 (25 square feet) in area and 90 kg (200 pounds) in weight.
6. Fabricate trench cover sections not be over 900 mm (3 feet) long and if width of trench is more than 900 mm (3 feet) or over, equip one end of each section with an angle or "T" bar stiffener to support adjoining plate.
7. Use two, 13 mm (1/2 inch) diameter steel bar flush drop handles for each cover section.

D. Cast Iron Covers
1. Fabricate covers to support live loads specified.
2. Fabricate from ASTM A48, cast-iron, 13 mm (1/2 inch) minimum metal thickness, cast with stiffeners as required.
3. Fabricate as flush type with frame, reasonably watertight and be equipped with flush type lifting rings. Provide seals where watertight covers noted.
4. Make covers in sections not over 90 kg (200 pounds) except round covers.

E. Steel Frames:
1. Form frame from structural steel angles as shown. Where not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles for frame openings over 1200 mm (4 feet) long and 50 x 50 x 6 mm (2 ix 2 x 1/4 inch) for frame openings less than 1200 mm (4 feet).
2. Fabricate intermediate supporting members from steel "T's" or angles; located to support cover section edges.
3. Where covers are required use steel border bars at frames so that top of cover will be flush with frame and finish floor.
4. Weld steel strap anchors to frame. Space straps not over 600 mm (24 inches) o.c., not shown otherwise between end anchors. Use 6 x 25 x 200 mm (1/4 x 1 x 8 inches) with 50 mm (2 inch) bent ends strap anchors unless shown otherwise.
5. Drill and tap frames for screw anchors where plate covers occur.

F. Cast Iron Frames:
1. Fabricate from ASTM A48 cast iron to shape shown.
2. Provide anchors for embedding in concrete, spaced near ends and not over 600 mm (24 inches) apart.

2.9 GRATINGS

A. Fabricate gratings to support live loads specified and a concentrated load as specified.

B. Provide clearance at all sides to permit easy removal of grating.

C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.

D. Fabricate in sections not to exceed 2.3 m^2 (25 square feet) in area and 90 kg (200 pounds) in weight.

E. Fabricate sections of grating with end-banding bars.

F. Fabricate angle frames and supports, including anchorage as shown.

1. Fabricate intermediate supporting members from "T's" or angles.
2. Locate intermediate supports to support grating section edges.
3. Fabricate frame to finish flush with top of grating.
4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
5. Butt or miter, and weld angle frame at corners.

G. Steel Bar Gratings:

1. Fabricate grating using steel bars, frames, supports and other members shown in accordance with Metal Bar Grating Manual.
2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating where specified.
3. Interior gratings: Prime paint unless specified galvanized.

H. Cast Iron Gratings:

1. Fabricate gratings to support a live load of 23940 Pa (500 pounds per square foot).
2. Fabricate gratings and frames for gutter type drains from cast-iron conforming to ASTM A48.
3. Fabricate gratings in section not longer than 1200 mm (4 feet) or over 90 kg (200 pounds) and fit so as to be readily removable.

2.10 LOOSE LINTELS

A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.

B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.

C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
   1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
   2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).

D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).

E. Provide bearing plates for lintels where shown.

F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.

G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.

H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.

I. Elevator Entrance:
   1. Fabricate lintel from plate bent to channel shape, and provide a minimum of 100 mm (4 inch) bearing each end.
   2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

2.11 SHELF ANGLES

A. Fabricate from steel angles of size shown.

B. Fabricate angles with horizontal slotted holes for 19 mm (3/4 inch) bolts spaced at not over 900 mm (3 feet) on centers and within 300 mm (12 inches) of ends.

C. Provide adjustable malleable iron inserts for embedded in concrete framing.

2.12 PLATE DOOR SILL

A. Fabricate of checkered plate as detailed.
   1. Aluminum Plate: ASTM B632, 3 mm (0.125 inch) thick.
   2. Steel Plate: ASTM A786, 3 mm (0.125 inch thick), galvanized G90.

B. Fabricate for anchorage with flat head countersunk bolts at each end and not over 300 mm (12 inches), o.c.

2.13 SAFETY NOSINGS

A. Fed. Spec. RR-T-650, Type C.
   1. Aluminum: Class 2, Style 2.
   2. Cast iron: Class 4.

B. Fabricate nosings for exterior use from cast aluminum, and nosings for interior use from either cast aluminum or cast iron. Use one Class throughout.

C. Fabricate nosings approximately 100 mm (4 inches) wide with not more than 9 mm (3/8 inch) nose.

D. Provide nosings with integral type anchors spaced not more than 100 mm (4 inches) from each end and intermediate anchors spaced approximately 375 mm (15 inches) on center.

E. Fabricate nosings to extend within 100 mm (4 inches) of ends of concrete stair treads except where shown to extend full width.

F. Fabricate nosings to extend full width between stringers of metal stairs and full width of door openings.

G. On curved steps fabricate to terminate at point of curvature of steps having short radius curved ends.

2.14 LADDERS

A. Steel Ladders:

1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.

B. Ladder Rungs:

1. Fabricate from 25 mm (one inch) diameter steel bars.
2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

2.15 RAILINGS

A. In addition to the dead load design railing assembly to support live load specified.

B. Fabrication General:

1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.
   a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
   b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
   c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts.
6. Interior Post Anchors:
   a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
   b. Weld or thread flanged fitting to posts at base.
   c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
   d. Provide sliding flange base plate on posts secured with set screws.
   e. Weld flange base plate to removable posts set in sleeves.

C. Handrails:

1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.

D. Steel Pipe Railings:

1. Fabricate of steel pipe with welded joints.
2. Number and space of rails as shown.
3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
4. Form handrail brackets from malleable iron.

5. Fabricate removable sections with posts at end of section.
6. Removable Rails:
   a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
   b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
   c. Continuously weld brackets to post.
   d. Provide slotted bolt holes in rail bracket.
   e. Weld bolt heads flush with top of rail.
   f. Weld flanged fitting to post where posts are installed in sleeves.
7. Opening Guard Rails:
   a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
   b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
   c. Fabricate rails for floor openings for anchorage in sleeves.
8. Gates:
   a. Fabricate from steel pipe as specified for railings.
   b. Fabricate gate fittings from either malleable iron or wrought steel.
   c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.
   d. Provide suitable stops, so that gate will swing as shown.
9. Chains:
   a. Chains: ASTM A391, Grade 63, straight link style, normal size chain bar 8 mm (5/16 inch) diameter, eight links per 25 mm (foot) and with boat type snap hook on one end, and through type eye bolt on other end.
   b. Fabricate eye bolt for attaching chain to pipe posts, size not less than 9 mm (3/8 inch) diameter.
   c. Fabricate anchor at walls, for engagement of snap hook of either a 9 mm (3/8 inch) diameter eye bolt or punched angle.
   d. Galvanize chain and bolts after fabrication.

F. Stainless Steel Railings:

1. Fabricate from 38 mm (1-1/2 inches) outside diameter stainless steel tubing, ASTM A269, having a wall thickness of 1.6 mm (0.065 inch).
2. Join sections by an internal connector to form hairline joints where field assembled.
3. Fabricate with continuous welded connections.
4. Fabricate brackets of stainless steel to design shown.
5. Fabricate stainless steel sleeves at least 150 mm (6 inches) deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of post.

2.16 CATWALKS

A. Fabricate catwalks including platforms, railings, ladders, supports and hangers, and arrangement of members as shown on drawings.

B. Fabricate stairs as specified in Section 05 51 00, METAL STAIRS.

C. Fabricate steel ladders as specified under paragraph LADDERS unless shown otherwise.

D. Fabricate steel pipe railings as specified under paragraph RAILINGS.

E. Catwalk and platforms floor surfaces as shown.

1. Steel gratings as specified under paragraph gratings, either bar or plank type.
2. Steel floor plate.
3. Aluminum floor plate.

F. Prime paint catwalk system.

2.17 TRAP DOOR AND FRAMES WITH CEILING HATCH

A. Design to support a live load as specified.

B. Frames:

1. Fabricate steel angle frame to set in concrete slabs and design to set flush with finished concrete slab or curb. If not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles.
2. Miter steel angles at corners and weld together.
3. Weld steel bar stops to vertical leg of frame, to support doors flush with the top of the frame.
4. Weld steel strap anchors on each side not over 600 mm (24 inches) on center to the backs of the frames. If not shown use 6 x 50 x 200 mm (1/4 x 2 x 8 inch) long straps with 50 mm (2 inch bent) ends.
5. Form frames from steel angles with welded corners for reinforcing and bracing of well lining and support of ceiling hatch.

C. Covers:

1. Use 6 mm (1/4 inch) thick steel floor plate.
2. Where double leaf covers are shown, reinforce at meeting edges.
3. Use wrought steel hinges with fixed brass pins.
   a. Weld to cover.
   b. Secure to frame with machine screws.
4. Where ladders occur, install hinges on the side opposite the ladder.
5. Provide two bar type drop handles, flush with cover when closed for each leaf.

D. Well Lining:
1. Fabricate well linings, for access through concrete floor slabs and suspended ceilings, from hatch to ceiling hatch or ceiling openings.
2. Use steel sheet and shapes of size and thickness as shown. If not shown use 1.5 mm (0.0598 inch) thick steel sheet.
3. If not shown use 50 x 50 x 6 mm (2 x 2 x 1/4 inch) angle braces from ceiling level on each side angled at 45 degrees to structure above.
4. Use 25 x 25 x 3 mm (1 x 1 x 1/8 inch) angle bottom flange trim welded to well lining where no ceiling hatch occurs.

E. Ceiling Hatch:
1. Construct hatch with "T" or angle frame designed to support edge of ceiling and hatch, weld to well lining.
2. Form hatch panels of 3 mm (1/8 inch) steel, 5 mm (3/16 inch) aluminum or 1 mm (0.0359 inch) thick steel of pan type construction with 25 mm (one inch) of mineral fiber insulation between.
3. Use counter balance device, hinges, latch, hangers and other accessories required for installation and operation of hatch with not over 90 N (20 pounds) of force.
4. Fabricate panels flush and reinforced to remain flat.
5. Locate hatch panel flush with frame.

F. Finish with baked on prime coat.

2.18 SIDEWALK DOOR

A. Use flush, watertight, gutter type design.

B. Cover fabricate of 6 mm (1/4 inch) thick, diamond pattern floor plate.

C. Use automatic lock hold open feature and be hung on two flush type heavy bronze hinges capable of 90 degree swing on each door leaf.

D. Equip with locking and latching device and lifting devices; operable and accessible from both sides of doors.

E. Doors removable without disturbing frame.

F. Provide gutters at all joints for drainage of water.

2.19 SCREENED ACCESS DOORS AND FRAMES

A. Galvanized ASTM A123, G-90 after fabrication.

B. Wall frame:

1. Fabricate frame from steel angles or channels as shown.
2. Continuously weld 38 x 13 mm (1-1/2 x 1/2 inch) steel channel door stop to angle frame. Cut out lock strike opening in channel.
3. Miter and weld channel frame at corners. Reinforce corner with 3 mm (1/8 inch) plate angle.
4. Reinforce channel frame with 3 x 150 mm (1/8 x 6 inch) long steel plate at channel back to cutout for latch. Cutout lock strike opening in channel face. Drill and tap for hinge anchorage.
5. Drill jambs for 6 mm (1/4 inch) bolt anchors at top and bottom and not over 450 mm (18 inches) between top and bottom.
6. Fabricate frame for door to sit flush with face of frame.

C. Doors

1. Fabricate door using steel channel frame with 3 mm (1/8 inch) angle plate reinforcing at corners.
2. Miter and weld corners.
3. Fabricate lock box of 1.6 mm (1/16 inch) plate and weld to channel surround.
4. Provide wire mesh constructed of 3.5 mm (0.135 inch) diameter galvanized steel wire crimped and woven into 38 mm (1-1/2 inch) diamond mesh pattern. Fasten the wire mesh to door frames by bending the ends of each strand of wire over through channel clinched and welded to channel door frame.
5. Weld steel plate back-bands to channel door frame at hinge stiles only.
6. Screen on doors in exterior walls.
   a. Fabricate rewirable frame for screen from either extruded or tubular aluminum.
   b. Design to allow for removing or replacement frame and screening or adjoining items without damage.
   c. Use aluminum insect screening specified.
   d. Use stainless steel fasteners for securing screen to door.

D. Hardware:

1. Install hinged door to fixed frame with two 63 mm (2-1/2 inch) brass or bronze hinges.
2. Install lock or latch specified in Section 08 71 00, DOOR HARDWARE in lockbox.

2.20 STEEL COUNTER OR BENCH TOP FRAME AND LEGS

A. Fabricate channel or angle frame with mitered and welded corners as shown.

B. Drill top of frame with 6 mm (1/4inch) holes spaced 200 mm (8 inches) on center for securing countertop.

C. Fabricate legs of angle or pipe shapes and continuously weld to frame.

D. Finish frame with backed on enamel prime coat.

2.21 STEEL PIPE BOLLARD

Provide bollard in accordance with ASTM A53 with dimensions as shown in standard detail SD320523-04. Anchor posts in concrete and fill solidly with concrete with a minimum compressive strength of 17 MPa 2500psi.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Items set into concrete or masonry.
   1. Provide temporary bracing for such items until concrete or masonry is set.
   2. Place in accordance with setting drawings and instructions.
   3. Build strap anchors, into masonry as work progresses.

C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.

D. Field weld in accordance with AWS.
   1. Design and finish as specified for shop welding.
   2. Use continuous weld unless specified otherwise.

E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.

F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.

G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.

H. Secure escutcheon plate with set screw.

3.2 ADDM #1 INSTALLATION OF SUPPORTS

A. Anchorage to structure.

1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
2. Secure supports to concrete inserts by bolting or continuous welding as shown.
3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
4. Secure steel plate or hat channels to studs as detailed.

B. Ceiling Hung Toilet Stalls:

1. Securely anchor hangers of continuous steel channel above pilasters to structure above.
2. Bolt continuous steel angle at wall to masonry or weld to face of each metal stud.
3. Secure brace for steel channels over toilet stall pilasters to wall angle supports with bolts at each end spaced as shown.
4. Install diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
5. Install stud bolts in lower flange of channel before installing furred down ceiling over toilet stalls.
6. Install support for ceiling hung pilasters at entrance screen to toilet room similar to toilet stall pilasters.

C. Supports for Wall Mounted items:

1. Locate center of support at anchorage point of supported item.
2. Locate support at top and bottom of wall hung cabinets.
3. Locate support at top of floor cabinets and shelving installed against walls.
4. Locate supports where required for items shown.

G. Support for cantilever grab bars:

1. Locate channels or tube in partition for support as shown, and extend full height from floor to underside of structural slab above.
2. Anchor at top and bottom with angle clips bolted to channels or tube with two, 9 mm (3/8 inch) diameter bolts.
3. Anchor to floors and overhead construction with two 9 mm (3/8 inch) diameter bolts.
4. Fasten clips to concrete with expansion bolts, and to steel with machine bolts or welds.

3.3 COVERS AND FRAMES FOR PITS AND TRENCHES

A. Set frame and cover flush with finish floor.

B. Secure plates to frame with flat head countersunk screws.

C. Set gratings loose in drainage trenches or over pits unless shown anchored.

3.4 NOT USED

3.5 DOOR FRAMES

A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.

B. Level and plumb frame; brace in position required.

C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.

D. Set frames in formwork for frames cast into concrete.

E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

3.6 OTHER FRAMES

A. Set frame flush with surface unless shown otherwise.

B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.

C. Set in formwork before concrete is placed.

3.7 GUARDS

A. Steel Angle Corner Guards:

1. Build into masonry as the work progress.
2. Set into formwork before concrete is placed.
3. Set angles flush with edge of opening and finish floor or wall or as shown.
4. At existing construction fasten angle and filler piece to adjoining construction with 16 mm (5/8 inch) diameter by 75 mm (3 inch) long expansion bolts 450 mm (18 inches) on center.

5. Install Guard Angles at Edges of Trench, Stairwell,Openings in Slab, and OverheadDoors.

B. Channel Guard at Top Edge of Concrete Platforms:

1. Install in formwork before concrete is placed.
2. Set channel flush with top of the platform.

C. Wheel Guards:

1. Set flanges of wheel guard at least 50 mm (2 inches) into pavement.
2. Anchor to walls as shown, expansion bolt if not shown.

3.8 GRATINGS

A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.

B. Set frame in formwork before concrete is placed.

C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.

D. Secure removable supporting members in place with stainless steel bolts.

E. Bolt gratings to supports.

3.9 STEEL LINTELS

A. Use lintel sizes and combinations shown or specified.

B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.

C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.10 SHELF ANGLES

A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.

B. Provide expansion space at end of members.

3.11 PLATE DOOR SILL

A. Install after roofing base flashing and counter flashing work is completed.

B. Set in sealant and bolt to curb.

3.12 SAFETY NOSINGS

A. Except as specified and where preformed rubber treads are shown or specified install safety nosings at the following:

1. Exterior concrete steps.

2. Door sills of areaway entrances curbs.
3. Exposed edges of curbs of door sills at transformer and service rooms.
4. Interior concrete steps, including concrete filled treads of metal stairs of service stairs.

B. Install flush with horizontal and vertical surfaces.

C. Install nosing to within 100 mm (4 inches) of ends of concrete stair treads, except where shown to extend full width.

D. Extend nosings full width of door openings.

E. Extend nosings, full width between stringers of metal stairs, and terminate at point of curvature of steps having short radius curved ends.

3.13 LADDERS

A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.

B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.

C. Ladder Rungs:
1. Set ladder rungs into formwork before concrete is placed. Build ladder rungs into masonry as the work progresses.
2. Set step portion of rung 150 mm (6 inches) from wall.
3. Space rungs approximately 300 mm (12 inches) on centers.
4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

3.14 RAILINGS

A. Steel Posts:
1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
2. Install sleeves in concrete formwork.
3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.

4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
5. Secure sliding flanged fittings to posts at base with set screws.
6. Secure fixed flanged fittings to concrete with expansion bolts.
7. Secure posts to steel with welds.

B. Aluminum Railing, Stainless Steel Railing, and Ornamental Railing Posts:
   1. Install pipe sleeves in concrete formwork.
   2. Set posts in sleeve and pour grout to surface on exterior locations and to within 6 mm (1/4 inch) of surface for interior locations except to where posts are required to be removable.
   3. Apply beveled bead of urethane sealant over sleeve at post perimeter for exterior posts and flush with surface for interior posts as specified in Section 07 92 00, JOINT SEALANTS.

C. Anchor to Walls:
   1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
      a. Anchor steel plate to concrete or solid masonry with expansion bolts.
      b. Anchor steel plate to hollow masonry with toggle bolts.
   2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

D. Removable Rails:
   1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
   2. Rest rail posts in sleeves where not part of a continuous railing. Do not grout posts.

E. Gates:
   1. Hang gate to swing as shown.
   2. Bolt gate hinges to jamb post with clamp on or through bolts.

F. Chains:
   1. Eye bolt chains to pipe posts.
   2. Eye bolt anchoring at walls.
      a. Expansion bolt to concrete or solid masonry.

b. Toggle bolt to hollow masonry of frame wall installed support.

G. Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.15 CATWALK AND PLATFORMS

A. Expansion bolt members to concrete unless shown otherwise.

B. Bolt or weld structural components together including ladders and stairs to support system.

C. Weld railings to structural framing.

D. Bolt or weld walk surface to structural framing.

E. Smooth field welds and spot prime damaged prime paint surface.

F. Fasten removable members with stainless steel fasteners.

3.16 SIDEWALK DOOR, TRAP DOORS, AND FRAMES

A. Set frame flush with finished concrete slab or curb.

B. Secure well linings to structure with expansion bolts unless shown otherwise.

C. Bolt ceiling hatch to well lining angle brace and to angle iron frames near corners and 300 mm (12 inches) on centers with not less than 9 mm (3/8 inch) roundhead machine screws.

D. Coordinate sidewalk door drain connections with plumbing work.

3.17 SCREENED ACCESS DOOR

A. Set frame in opening so that clearance at jambs is equal and secure with expansion bolts.

B. Use shims at bolts to prevent deformation of frame members in prepared openings.

C. Set frame in mortar bed and build in anchors as the masonry work progresses.

D. Grout jambs solid with mortar.

E. Secure insect screen to inside of door with stainless steel fasteners on doors in exterior walls.

3.18 STEEL COMPONENTS FOR MILLWORK ITEMS

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.19 INSTALLATION OF STEEL PIPE BOLLARD

Set bollards vertically in concrete piers. Compressive strength of concrete piers shall be 21MPa 3000psi. For dimensions of concrete piers See standard detail SD320523-04.

3.20 CLEAN AND ADJUSTING

A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.

B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 05 51 00
METAL STAIRS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies steel stairs with railings.

B. Types:

1. Closed riser stairs with concrete filled treads and platforms.

2. Industrial stairs: Closed riser stairs.

1.2 RELATED WORK

A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete fill for treads and platforms.

B. Section 05 50 00, METAL FABRICATIONS: Wall handrails and railings for other than steel stairs.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.

C. Fabrication qualifications.

a. Installer qualifications.

b. Calculations.

D. Welding qualifications.

1.4 QUALITY ASSURANCE

A. Fabricator: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit fabricator qualifications.

B. Installer: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit installer qualifications.

C. Calculations: Provide professionally prepared calculations and certification of performance of this work, signed and sealed by a Professional Engineer registered in the state where the work is located. Perform structural design of the stair including supports for the metal stair frame. Indicate how Design Criteria as specified have been incorporated into the design.

D. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M and AWS D1.3/D1.3M.

1.5 APPLICATION PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.

B. American Society of Mechanical Engineers (ASME):

B18.2.1-12.....Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)

B18.2.3.8M-81(R2005)....Metric Heavy Lag Screws

B18.6.1-81(R2008).....Wood Screws (Inch Series)

B18.6.3-13.....Machine Screws, Tapping Screws, and Metallic Drive Screws (Inch Series)

B18.6.5M-10.....Metric Thread Forming and Thread Cutting Tapping Screws

B18.6.7M-10.....Metric Machine Screws

B18.22M-81(R2010).....Metric Plain Washers

B18.21.1-09.....Washers: Helical Spring-Lock, Tooth Lock, and Plain Washer (Inch Series)

C. ASTM International (ASTM):

A36/A36M-19.....Structural Steel

A47/A47M-99e1R2018).....Ferritic Malleable Iron Castings

A48/A48M-03(R2016).....Gray Iron Castings

A53/A53M-20.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated Welded and Seamless

A123/A123M-17.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A153/A153M-16a.....Zinc Coating (Hot-Dip) on Iron and Steel Hardware

A307-14e1.....Carbon Steel Bolts, Studs and Threaded Rod 60,000 PSI Tensile Strength

A653/A653M-20.....Steel Sheet, Zinc Coated (Galvanized) or Zinc Alloy Coated (Galvannealed) by the Hot-Dip Process

A786/A786M-15.....Rolled Steel Floor Plates

A1008/A1008M-20.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength, Low-Alloy

A1011/A1011M-18.....Steel, Sheet and Strip, Strip, Hot-Rolled Carbon, Structural, High-Strength, Low-Alloy

D. American Welding Society (AWS):

D1.1/D1.1M-15.....Structural Welding Code-Steel

D1.3/D1.3M-18.....Structural Welding Code-Sheet Steel

E. The National Association of Architectural Metal Manufactures (NAAMM) Manuals:

MBG 531-17.....Metal Bar Gratings

AMP521-01(R2012).....Pipe Railing Manual, Including Round Tube

F. American Iron and Steel Institute (AISI):

S100-12.....Design of Cold-Formed Steel Structural Members

G. National Fire Protection Association (NFPA):

101-18.....Life Safety Code

H. Society for Protective Coatings (SSPC):

Paint 25(1997; E 2004)..Zinc Oxide, Alkyd, Linseed Oil Primer for Use Over Hand Cleaned Steel, Type I and Type II

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

A. Design stairs to support live load of 4.79 kN/square meter (100 pound force/ square feet) and a concentrated load of 1.33 kN (300 pound force) applied on an area of 2580 square mm (4 square inch).

1. Uniform and concentrated loads need not be assumed to act concurrently.
2. Provide stair framing capable of withstanding stresses resulting from railing loads in addition to the loads specified above. Limit deflection of treads, platforms, and framing members to L/360 or 6.4 mm (1/4 inch), whichever is less.

B. Provide structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.

C. Design Grating treads in accordance with NAAMM Metal Bar Grating Manual.

D. Design handrails and top rails of guards to support uniform load of not 0.73 kN/meter (50 pound force/feet) applied in any direction and a concentrated load of 0.89 kN (200 pound force) applied in any direction. Uniform and concentrated loads need not be assumed to act concurrently.

E. Infill of guards to support concentrated load of 0.22 kN (50 pound force) applied horizontally on an area of 0.093 square meter (one square feet).

F. Design fire stairs to conform to NFPA 101.

2.2 MATERIALS

A. Steel Pipe: ASTM A53/A53M, Standard Weight, zinc coated.

B. Steel Grating: Metal bar type grating NAAMM BG.

C. Sheet Steel: ASTM A1008/A1008M.

D. Structural Steel: ASTM A36/A36M.

E. Steel Floor Plate: ASTM A786/A786M.

F. Steel Decking: Form from zinc coated steel conforming to ASTM A653/A653M, with properties conforming to AISI S100 Specification for the Design of Cold-Formed Steel Structural Members.

G. Steel Plate: ASTM A1011/A1011M.

H. Iron Castings: ASTM A48/A48M, Class 30.

I. Malleable Iron Castings: ASTM A47/A47M.

2.3 FABRICATION GENERAL

A. Fasteners:

1. Conceal bolts and screws wherever possible.
2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.
3. Galvanized zinc-coated fasteners in accordance with ASTM A153/A153M and used for exterior applications or where built into exterior walls or floor systems. Select fasteners for the type, grade, and class required for the installation of steel stair items.
4. Standard/regular hexagon-head bolts and nuts be conforming to ASTM A307, Grade A.
5. Square-head lag bolts conforming to ASME B18.2.3.8M, ASME B18.2.1.
6. Machine screws cadmium-plated steel conforming to ASME B18.6.7M, ASME B18.6.3.
7. Wood screws, flat-head carbon steel conforming to ASME B18.6.5M, ASME B18.6.1.
8. Plain washers, round, general-assembly-grade, carbon steel conforming to ASME B18.22M, ASME B18.21.1.
9. Lockwashers helical spring, carbon steel conforming to ASME B18.2.1, ASME B18.2.3.8M.

B. Welding:

1. Structural steel, AWS D1.1/D1.1M, and sheet steel, AWS D1.3/D1.3M.
2. Where possible, locate welds on unexposed side.
3. Grind exposed welds smooth and true to contour of welded member.
4. Remove welding splatter.

C. Remove sharp edges and burrs.

D. Fit stringers to head channel and close ends with steel plates welded in place where shown.

E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.

F. Shop Prime Painting: Shop prime steelwork with red oxide primer in accordance with SSPC Paint 25.

G. Form exposed work true to line and level with accurate angles and surfaces and straight sharp edges. Ease exposed edges to a radius of approximately 0.8 mm (1/32 inch), and bend metal corners to the smallest radius possible without causing grain separation or otherwise impairing the work.

H. Continuously weld corners and seams in accordance with the recommendations of AWS D1.1/D1.1M. Grind smooth exposed welds and flush to match and blend with adjoining surfaces.

I. Form exposed connections with hairline joints that are flush and smooth, using concealed fasteners wherever possible. Use exposed fasteners of the type indicated or, if not indicated, use Phillips flathead (countersunk) screws or bolts.

J. Provide and coordinate anchorage of the type indicated with the supporting structure. Fabricate anchoring devices, space as indicated and required to provide adequate support for the intended use of the work.

K. Use hot-rolled steel bars for work fabricated for bar stock unless work is indicated or specified as fabricated from cold-finished or cold-rolled stock.

2.4 RAILINGS

A. Fabricate railings, including handrails, from steel pipe.

1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.
2. Wall handrails are provided under Section 05 50 00, METAL FABRICATIONS.

B. Return ends of handrail to wall and close free end.

C. Provide standard terminal castings where fastened to newel.

D. Space intermediate posts not over 1828 mm (6 feet) on center between end post.

E. Fabricate handrail brackets from cast malleable iron.

F. Provide standard terminal fittings at ends of post and rails.

2.5 CLOSED RISER STAIRS

A. Provide treads, risers, platforms, railings, stringers, headers and other supporting members.

B. Fabricate pans for treads and platforms, and risers from sheet steel. Fabricate pans for platforms from steel decking where shown.

C. Form risers with sanitary cove.

D. Fabricate stringers, headers, and other supporting members from structural steel.

E. Construct newel posts of steel tubing having wall thickness not less than 5 mm (3/16-inch), with forged steel caps and drops.

2.6 INDUSTRIAL STAIRS

A. Provide treads, platforms, railings, stringers and other supporting members as shown.

B. Treads and platforms of checkered steel floor plate:

1. Turn floor plate down to form nosing on treads and edge of platform at head of stairs.
2. Support tread and platforms with angles welded to plate.
3. Do not leave exposed fasteners on top of treads or platform surfaces.

C. Treads and platforms of steel grating:

1. Fabricate steel grating treads and platforms in accordance with requirements of NAAMM MBG 531-09.
2. Provide end-banding bars, except where carrier angle are used at tread ends.
3. Support treads by use of carrier plates or carrier angle. Use carrier plate end banding bars on exterior stairs.
4. Provide abrasive nosing on treads and edge of platforms at head of stairs.
5. Provide toe plates on platforms where shown.

PART 3 - EXECUTION

3.1 STAIR INSTALLATION

A. Provide columns, hangers, and struts required to support the loads imposed.

B. Perform job site welding and bolting as specified for shop fabrication.

C. Set stairs and other members in position and secure to structure as shown.

D. Install stairs plumb, level and true to line.

E. Provide steel closure plate to fill gap between the stringer and surrounding wall. Weld and apply primer, ready to accept paint finish.

3.2 RAILING INSTALLATION

A. Install standard terminal fittings at ends of posts and rails.

B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.

C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3658 mm (1/8-inch in 12 feet).

D. Set posts plumb and aligned to within 3 mm in 3658 mm (1/8-inch in 12 feet).

3.3 FIELD PRIME PAINTING

A. Touch-up abraded areas with same primer paint used for shop priming.

B. Touch up abraded galvanized areas.

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SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, and light wood construction.

1.2 RELATED WORK:

A. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

C. Manufacturer's Literature and Data:

1. Submit data for lumber, panels, hardware and adhesives.
2. Submit data for wood-preservative treatment from chemical treatment manufacturer and certification from treating plants that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
3. Submit data for fire retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
4. For products receiving a waterborne treatment, submit statement that moisture content of treated materials was reduced to levels specified before shipment to project site.

D. Manufacturer's certificate for unmarked lumber.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Protect lumber and other products from dampness both during and after delivery at site.

B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

C. Stack plywood and other board products so as to prevent warping.

D. Locate stacks on well drained areas, supported at least 152 mm (6 inches) above grade and cover with well-ventilated sheds having

firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 QUALITY ASSURANCE:

A. Installer: A firm with a minimum of three (3) years' experience in the type of work required by this section.

1.6 GRADING AND MARKINGS:

A. Any unmarked lumber or plywood panel for its grade and species will not be allowed on VA Construction sites for lumber and material not normally grade marked, provide manufacturer's certificates (approved by an American Lumber Standards approved agency) attesting that lumber and material meet the specified the specified requirements.

1.7 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Forest and Paper Association (AFPA):

NDS-15.....National Design Specification for Wood Construction

WCD1-01.....Details for Conventional Wood Frame Construction

C. American Institute of Timber Construction (AITC):

A190.1-07.....Structural Glued Laminated Timber

D. American Society of Mechanical Engineers (ASME):

B18.2.1-12(R2013).....Square and Hex Bolts and Screws

B18.2.2-10.....Square and Hex Nuts

B18.6.1-81(R2008).....Wood Screws

E. American Plywood Association (APA):

E30-11.....Engineered Wood Construction Guide

F. ASTM International (ASTM):

A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

C954-11.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness

C1002-14.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs

D198-14.....Test Methods of Static Tests of Lumber in Structural Sizes

D2344/D2344M-13.....Test Method for Short-Beam Strength of Polymer Matrix Composite Materials and Their Laminates

D2559-12a.....Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions

D3498-03(R2011).....Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems

D6108-13.....Test Method for Compressive Properties of Plastic Lumber and Shapes

D6109-13.....Test Methods for Flexural Properties of Unreinforced and Reinforced Plastic Lumber and Related Products

D6111-13a.....Test Method for Bulk Density and Specific Gravity of Plastic Lumber and Shapes by Displacement

D6112-13.....Test Methods for Compressive and Flexural Creep and Creep-Rupture of Plastic Lumber and Shapes

F844-07a(R2013).....Washers, Steel, Plan (Flat) Unhardened for General Use

F1667-13.....Nails, Spikes, and Staples

G. American Wood Protection Association (AWPA):

AWPA Book of Standards

H. Commercial Item Description (CID):

A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)

I. Forest Stewardship Council (FSC):

FSC-STD-01-001(Ver. 4-0)FSC Principles and Criteria for Forest Stewardship

J. Military Specification (Mil. Spec.):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

K. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

L. Truss Plate Institute (TPI):

TPI-85.....Metal Plate Connected Wood Trusses

M. U.S. Department of Commerce Product Standard (PS)

PS 1-95.....Construction and Industrial Plywood

PS 20-10.....American Softwood Lumber Standard

N. ICC Evaluation Service (ICC ES):

AC09.....Quality Control of Wood Shakes and Shingles

AC174.....Deck Board Span Ratings and Guardrail Systems (Guards and Handrails)

PART 2 - PRODUCTS

2.1 LUMBER:

A. Unless otherwise specified, each piece of lumber must bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.

1. Identifying marks are to be in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Structural Members: Species and grade as listed in the AFPA NDS having design stresses as shown.

C. Lumber Other Than Structural:

1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
2. Framing lumber: Minimum extreme fiber stress in bending of 7584 kPa (1100 PSI).
3. Furring, blocking, nailers and similar items 101 mm (4 inches) and narrower Standard Grade; and, members 152 mm (6 inches) and wider, Number 2 Grade.
4. Board Sub-flooring: Shiplap edge, 25 mm (1 inch) thick, not less than 203 mm (8 inches) wide.

D. Sizes:

1. Conforming to PS 20.

2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.

E. Moisture Content:

1. Maximum moisture content of wood products is to be as follows at the time of delivery to site.
   a. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
   b. Lumber over 50 mm (2 inches) thick: 25 percent or less.

F. Fire Retardant Treatment:

1. Comply with Mil Spec. MIL-L-19140.
2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.

G. Preservative Treatment:

1. Do not treat Heart Redwood and Western Red Cedar.
2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 610 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members provided in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with AWPA Book use category system standards U1 and T1, except any process involving the use of Chromated Copper Arsenate (CCA) or other agents classified as carcinogenic for pressure treating wood is not permitted.

2.2 PLASTIC LUMBER:

A. General:

1. Allowable loads and spans, as documented in evaluation reports or in information referenced in evaluation reports, are not to be less than design loads and spans indicated on contract documents.
2. Restricted to exterior use only.

2.3 PLYWOOD:

A. Comply with PS 1.

B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which

identifies compliance by veneer grade, group number, span rating where applicable, and glue type.

C. Sheathing:

1. APA rated Exposure 1 or Exterior; panel grade CD or better.
2. Wall sheathing:
   a. Minimum 9 mm (11/32 inch) thick with supports 406 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 610 mm (24 inches) on center unless specified otherwise.
   b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.
3. Roof sheathing:
   a. Minimum 9 mm (11/32 inch) thick with span rating 24/0 or 12 mm (15/32 inch) thick with span rating for supports 406 mm (16 inches) on center unless specified otherwise.
   b. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 610 mm (24 inches) on center.

D. Subflooring:

1. Under finish wood flooring or underlayment:
   a. APA Rated sheathing, Exposure 1. panel grade CD.
   b. Minimum 15 mm (19/32 inch) thick with span rating 32/16 or greater for supports at 406 mm (16 inches) on center and 18.25 mm (23/32 inch) thick with span rating 48/24 for supports at 610 mm (24 inches) on center.
2. Combination subflooring-underlayment under resilient flooring or carpet:
   a. APA Rated Stud-I-Floor Exterior or Exposure 1, T and G.
   b. Minimum 15 mm (19/32 inch) thick or greater, span rating 16, for supports at 406 mm (16 inches) on center; 18 mm (23/32 inch) thick or greater, span rating 24, for supports at 610 mm (24 inches) on center.

E. Underlayment:

1. APA rated Exposure 1 or Exterior, panel grade C-C Plugged.
2. Minimum 6 mm (1/4 inch) thick or greater over plywood subflooring and 9 mm (3/8 inch) thick or greater over board subflooring, unless otherwise shown.

2.4 STRUCTURAL-USE PANELS:

A. Comply with APA E30.

B. Bearing the mark of a recognized association or independent agency that maintains continuing control over quality of panel which identifies compliance by end use, Span Rating, and exposure durability classification.

C. Wall and Roof Sheathing:

1. APA Rated sheathing panels, durability classification of Exposure 1 or Exterior Span Rating of 16/0 or greater for supports 406 mm (16 inches) on center and 24/0 or greater for supports 610 mm (24 inches) on center.

D. Subflooring:

1. Under finish wood flooring or underlayment:
   a. APA rated sheathing panels, durability classification of Exposure 1 or Exterior.
   b. Span Rating of 24/16 or greater for supports 406 mm (16 inches).
2. Under resilient floor or carpet.
   a. APA rated combination subfloor-underlayment grade panels, durability classification of Exposure 1 or Exterior T and G.
   b. Span Rating of 16 or greater for supports 406 mm (16 inches) on center and 24 or greater for supports 610 mm (24 inches) on center.

E. Underlayment:

1. APA rated Exposure l.
2. Minimum 6 mm (1/4 inch) thick or greater over subfloor.

F. Wood "I" Beam Members:

1. Size and Shape as indicated in contract documents.
2. Cambered and marked "TOP UP".
3. Plywood webs: PS-1, minimum 9 mm (3/8 inch) thick, unless shown otherwise.
4. Flanges: Kiln dried stress rated dense lumber minimum 38 mm (1-1/2 inch) thick, width as indicated on contract documents.
5. Plywood web fitted into flanges and joined with ASTM D2559 adhesive to form "I" beam section unless shown otherwise.

G. Laminated Veneer Lumber (LVL):

1. Bonded jointed wood veneers with ASTM D2559 adhesive.
2. Scarf jointed wood veneers with grain of wood parallel.
3. Size as indicated on contract documents.

2.5 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ASME B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 203 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Provide 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
2. Provide zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:

1. Wood to Wood: ASME B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:

1. Size and type best suited for purpose unless noted otherwise. Provide aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
   a. Common: Type I, Style 10.
   b. Concrete: Type I, Style 11.
   c. Barbed: Type I, Style 26.
   d. Underlayment: Type I, Style 25.
   e. Masonry: Type I, Style 27.
   f. Provide special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

G. Adhesives:

1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
2. For structural laminated Wood: ASTM D2559.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

A. Conform to applicable requirements of the following:

1. AFPA NDS for timber connectors.

2. AITC A190.1 Timber Construction Manual for heavy timber construction.
3. AFPA WCD1 for nailing and framing unless specified otherwise.
4. APA for installation of plywood or structural use panels.
5. TPI for metal plate connected wood trusses.
6. Space plastic lumber boards to allow for lengthwise expansion and contraction in accordance with manufacturer recommendations.

B. Fasteners:

1. Nails.
   a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA WCD1 where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
   b. Use special nails with framing connectors.
   c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.
   d. Use 8d or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
   e. Use 16d or larger nails for nailing through 50 mm (2 inch) thick lumber.
   f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
   g. Nailing Schedule; Using Common Nails:
      1) Joist bearing on sill or girder, toe nail three (3) 8d nails or framing anchor.
      2) Bridging to joist, toe nail each end two (2) 8d nails.
      3) Ledger strip to beam or girder three (3) 16d nails under each joint.
      4) Subflooring or Sheathing:
         a) 152 mm (6 inch) wide or less to each joist face nail two (2) 8d nails.
         b) Subflooring, more than 152 mm (6 inches) wide, to each stud or joint, face nail three (3) 8d nails.
         c) Plywood or structural use panel to each stud or joist face nail 8d, at supported edges 152 mm (6 inches) on center and at intermediate supports 254 mm (10 inches) on center. When gluing plywood to joint framing increase nail spacing to

305 mm (12 inches) at supported edges and 508 mm (20 inches) o.c. at intermediate supports.

5) Sole plate to joist or blocking, through sub floor face nail 20d nails, 406 mm (16 inches) on center.
6) Top plate to stud, end nail two (2) 16d nails.
7) Stud to sole plate, toe nail or framing anchor. Four (4) 8d nails.
8) Doubled studs, face nail 16d at 610 mm (24 inches) on center.
9) Built-up corner studs 16d at 610 mm (24 inches) (24 inches) on center.
10) Doubled top plates, face nails 16d at 406 mm (16 inches) on center.
11) Top plates, laps, and intersections, face nail two (2) 16d.
12) Continuous header, two pieces 16d at 406 mm (16 inches) on center along each edge.
13) Ceiling joists to plate, toenail three (3) 8d or framing anchor.
14) Continuous header to stud, four (4) 16d.
15) Ceiling joists, laps over partitions, face nail three (3) 16d or framing anchor.
16) Ceiling joists, to parallel rafters, face nail three (3) 16d.
17) Rafter to plate, toe nail three (3) 8d or framing anchor. Brace 25 mm (1 inch) thick board to each stud and plate, face nail three (3) 8d.
18) Built-up girders and beams 20d at 812 mm (32 inches) on center along each edge.

2. Bolts:
   a. Fit bolt heads and nuts bearing on wood with washers.
   b. Countersink bolt heads flush with the surface of nailers.
   c. Embed in concrete and solid masonry or provide expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
   d. Provide toggle bolts to hollow masonry or sheet metal.
   e. Provide bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 610 mm (24 inch) intervals between end bolts. Provide clips to beam flanges.

3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
   a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
   b. ASTM C954 for steel over 0.84 mm (0.033 inch) thick.
4. Power actuated drive pins may be provided where practical to anchor to solid masonry, concrete, or steel.
5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Provide metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
   a. Where shown or option to nails.
   b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
   c. Spaced same as nails.
7. Installation of Timber Connectors:
   a. Conform to applicable requirements of the AFPA NDS.
   b. Fit wood to connectors and drill holes for fasteners so wood is not split.
8. Install plastic lumber with stainless steel bolts or screws; if nails are used use stainless steel spiral shank or ring shank type.

C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
   1. Space anchor bolts 1219 mm (4 feet) on centers between ends and within 152 mm (6 inches) of end. Stagger bolts from side to side on plates over 178 mm (7 inches) in width.
   2. Provide shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
   3. Closely fit, and set to required lines.

D. Cut notch, or bore in accordance with AFPA WCD1 passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.

E. Blocking Nailers, and Furring:
   1. Install furring, blocking, nailers, and grounds where shown.
   2. Provide longest lengths practicable.
   3. Provide fire retardant treated wood blocking where shown at openings and where shown or specified.
   4. Layers of Blocking or Plates:
      a. Stagger end joints between upper and lower pieces.
      b. Nail at ends and not over 610 mm (24 inches) between ends.

c. Stagger nails from side to side of wood member over 127 mm (5 inches) in width.

F. Roof Framing:

1. Set rafters with crown edge up.
2. Form a true plane at tops of rafters.
3. Valley, Ridge, and Hip Members:
   a. Size for depth of cut on rafters.
   b. Straight and true intersections of roof planes.
   c. Secure hip and valley rafters to wall plates by using framing connectors.
   d. Double valley rafters longer than the available lumber, with pieces lapped not less than 1219 mm (4 feet) and spiked together.
   e. Butt joint and scab hip rafters longer than the available lumber.
4. Spike to wall plate and to ceiling joists except when secured with framing connectors.
5. Frame openings in roof with headers and trimmer rafters. Double headers carrying more than one (1) rafter unless shown otherwise.
6. Install 50 mm by 101 mm (2 inch by 4 inch) strut between roof rafters and ceiling joists at 1219 mm (4 feet) on center unless shown otherwise.

G. Framing of Dormers:

1. Frame as indicated in contract documents, with top edge of ridge beveled to pitch of roof header.
2. Set studs on doubled trimmer rafters.
3. Double studs at corners of dormers.
4. Double plate on studs and notch rafters over plate and bear at least 75 mm (3 inches) on plates.
5. Frame opening to receive window frame or louver frame.

H. Partition and Wall Framing:

1. Provide 50 mm by 101 mm (2 inch by 4 inch) studs spaced 406 mm (16 inches) on centers; unless otherwise indicated on contract documents.
2. Install double studs at openings and triple studs at corners.
3. Installation of sole plate:
   a. Anchor plates of walls or partitions resting on concrete floors in place with expansion bolts, one (1) near ends of piece and at intermediate intervals of not more than 1219 mm (4 feet) or with

power actuated drive pins with threaded ends of suitable type and size, spaced 610 mm (2 feet) on center unless shown otherwise.

b. Nail plates to wood framing through subfloor as specified in nailing schedule.

4. Headers or Lintels:

a. Make headers for openings of two (2) pieces of 50 mm (2 inch) thick lumber of size shown with plywood filler to finish flush with face of studs or solid lumber of equivalent size.

b. Support ends of headers on top of stud cut for height of opening. Spike cut stud to adjacent stud. Spike adjacent stud to header.

5. Provide double top plates, with members lapped at least 610 mm (2-feet) spiked together.

6. Install intermediate cut studs over headers and under sills to maintain uniformity of stud spacing.

7. Provide single sill plates at bottom of opening unless otherwise indicated in contract documents. Toe nail to end stud, face nail to intermediate studs.

8. Install 50 mm (2 inch) blocking for firestopping so that maximum dimension of any concealed space is not over 2438 mm (8 feet) in accordance with AFPA WCD1.

9. Install corner bracing when plywood or structured use panel sheathing is not used.

a. Let corner bracing into exterior surfaces of studs at an angle of approximately 45 degrees, extended completely over walls plates, and secured at bearing with two (2) nails.

b. Provide 25 mm by 101 mm (1 inch by 4 inch) corner bracing.

I. Rough Bucks:

1. Install rough wood bucks at opening in masonry or concrete where wood frames or trim occur.

2. Brace and maintain bucks plumb and true until masonry has been built around them or concrete cast in place.

3. Cut rough bucks from 50 mm (2 inch) thick stock, of same width as partitions in which they occur and of width shown in exterior walls.

4. Extend bucks full height of openings and across head of openings; fasten securely with anchors specified.

J. Subflooring:

1. Subflooring may be either boards, structural-use panels, or plywood.

2. Lay board subflooring diagonally, with close joints. Stagger end joints and make joints over supports. Bear each board on at least three supports.
3. Provide a clearance of approximately 13 mm (1/2 inch) at masonry or concrete at walls.
4. Apply plywood and structural-use panel subflooring with face grain or long dimension at right angles to the supports, with edges 6 mm (1/4 inch) apart at side joints, and 3 mm (1/8 inch) apart at end joints.
5. Combination subfloor-underlayment:
   a. Space edges 3 mm (1/8 inch) apart.
   b. Provide a clearance of 6 mm (1/4 inch) at masonry on concrete at walls.
6. Stagger panel end joints and make over support.

K. Underlayment:
1. Where finish flooring of different thickness is used in adjoining areas, provide underlayment of thickness required to bring finish-flooring surfaces into same plane.
2. Apply to dry, level, securely nailed, clean, wood subfloor without any projections.
3. Plywood and particle underlayment are to be glue-nailed to subfloor.
4. Butt underlayment panels to a light contact with a 1 mm (1/32 inch) space between plywood or hardboard underlayment panels and walls, and approximately 9 mm (3/8 inch) between particleboard underlayment panels and walls.
5. Stagger underlayment panel end joints with respect to each other and offset joints with respect to joints in the subfloor at least 50 mm (2 inches).
6. After installation, avoid traffic on underlayment and damage to the finish surface.

L. Sheathing:
1. Provide plywood or structural-use panels for sheathing.
2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
3. Set nails not less than 9 mm (3/8 inch) from edges.
4. Install 50 mm by 101 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.

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SECTION 06 20 00
FINISH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

A. Items specified:

1. Counter or Work Tops.

1.2 RELATED REQUIREMENTS

A. Woodwork Finish and Color: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Fabricated Metal brackets, bench supports and countertop legs: Section 05 50 00, METAL FABRICATIONS.

C. Framing, furring and blocking: Section 06 10 00, ROUGH CARPENTRY.

D. ELECTRICAL.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International:

A36/A36M-19.....Carbon Structural Steel.

A53/A53M-20.....Pipe, Steel, Black and Hot-Dipped Zinc Coated, Welded and Seamless.

A240/A240M-20.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications.

B26/B26M-18e1.....Aluminum-Alloy Sand Castings.

B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.

E84-20.....Surface Burning Characteristics of Building Materials.

C. American Hardboard Association (AHA):

A135.4-12.....Basic Hardboard.

D. Architectural Woodwork Institute (AWI):

AWI-14.....Architectural Woodwork Standards, 2nd ed.

E. Builders Hardware Manufacturers Association (BHMA):

A156.9-15.....Cabinet Hardware.

A156.11-14.....Cabinet Locks.

A156.16-18.....Auxiliary Hardware.

F. Federal Specifications (Fed. Spec.):

A-A-1922A.....Shield Expansion (Calking Anchors, Single Lead).

A-A-1936A.....Adhesive, Contact, Neoprene Rubber.

FF-N-836E.....Nut: Square, Hexagon, Cap, Slotted, Castle, Knurled, Welding.

FF-S-111D(1).....Screw, Wood (Notice 1 inactive for new design).

MM-L-736C(1).....Lumber, Hardwood.

G. Hardwood Plywood and Veneer Association (HPVA):

HP1-16.....Hardwood and Decorative Plywood.

H. Military Specification (Mil. Spec):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated.

I. National Particleboard Association (NPA):

A208.1-09.....Wood Particleboard.

J. National Electrical Manufacturers Association (NEMA):

LD 3-05.....High-Pressure Decorative Laminates.

K. U.S. Department of Commerce, Product Standard (PS):

PS1-07.....Construction and Industrial Plywood.

PS20-10.....American Softwood Lumber Standard.

1.4 PREINSTALLATION MEETINGS

A. Conduct pre-installation meeting at project site minimum 30 days before beginning Work of this section.

1. Required Participants:
   a. Contracting Officer's Representative.
   b. Contractor.
   c. Installer.
2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
   a. Installation schedule.
   b. Installation sequence.
   c. Preparatory work.
   d. Protection before, during, and after installation.
   e. Installation.
   f. Terminations.
   g. Transitions and connections to other work.
   h. Other items affecting successful completion.
3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:
   1. Show size, configuration, fabrication and installation details.
   2. Millwork items - Half full-size scale for sections and details 1: 50 (1/4 inch) for elevations and plans.

C. Manufacturer's Literature and Data:
   1. Description of each product.
      a. Finish hardware.
      b. Sinks with fittings.
      c. Electrical components.
   2. List of acceptable sealers for fire retardant materials.
   3. Installation instructions.

D. Samples:
   1. Plastic Laminate Finished Plywood and Particleboard: 150 mm by 300 mm (6 by 12 inches) long, each type and color.
      a. Submit quantity required to show full color and texture range.
   2. Approved samples may be incorporated into work.

E. Sustainable Construction Submittals:
   1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
   2. Low Pollutant-Emitting Materials:
      a. Show volatile organic compound types and quantities.
      b. Certify each composite product contains no added urea formaldehyde.

F. Certificates: Certify each product complies products comply with specifications.
   1. Fire retardant treatment of materials.
   2. Moisture content of materials.

G. Qualifications: Substantiate qualifications comply with specifications.
   1. Fabricator
   2. Installer

1.6 QUALITY ASSURANCE

A. Fabricator Qualifications:
   1. Regularly fabricates specified products.
   2. Fabricated specified products with satisfactory service on five similar installations for minimum five years.

B. Installer Qualifications:
   1. Regularly installs specified products.

2. Installed specified products with satisfactory service on five similar installations for minimum five years.

1.7 DELIVERY, STORAGE AND HANDLING

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

D. Store products indoors in dry, weathertight conditioned facility.

E. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

A. Environment:

1. Product Temperature: Minimum 21 degrees C (70 degrees F) for minimum 48 hours before installation.
2. Work Area Ambient Conditions: HVAC systems are complete, operational, and maintaining facility design operating conditions continuously, beginning 48 hours before installation until Government occupancy.
3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.
4. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

B. Field Measurements: Verify field conditions affecting fabrication and installation. Show field measurements on Submittal Drawings.

1. Coordinate field measurement and fabrication schedule to avoid delay.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Design acoustical panel complying with specified performance:

1. Surface Burning Characteristics: When tested according to ASTM E84.
   a. Flame Spread Rating: 75 maximum.
   b. Smoke Developed Rating: 450 maximum.

2.2 MATERIALS

A. Grading and Marking: Factory mark with grade stamp lumber and plywood of inspection agency approved by the Board of Review, American Lumber Standard Committee.

B. Lumber:

1. Sizes:
   a. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes within manufacturing tolerances allowed by the standard under which product is produced.
   b. Millwork, standing and running trim, and rails: Actual size as shown or specified.
2. Hardwood: MM-L-736, species as specified for each item.
3. Softwood: PS-20, exposed to view appearance grades:
   a. Use C select or D select, vertical grain for transparent finish including stain transparent finish.
   b. Use Prime for painted or opaque finish.
4. Use edge grain Wood members exposed to weather.
5. Moisture Content:
   a. 32 mm (1-1/4 inches) or less nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
   b. Other materials: According to standards under which the products are produced.
6. Fire Retardant Treatment: Mil. Spec. MIL-L-19140E.
   a. Treatment and performance inspection by an independent and qualified testing agency that establishes performance ratings.
   b. Each piece of treated material bear identification of the testing agency and indicate performance according to such rating of flame spread and smoke developed.
   c. Treat wood for maximum flame spread of 25 and smoke developed of 25.
   d. Fire Resistant Softwood Plywood:
      1) Grade A, Exterior, plywood for treatment.
      2) Surface Burning Characteristics: When tested according to ASTM E84.
         a) Flame spread: 0 to 25.
         b) Smoke developed: 100 maximum.
   e. Fire Resistant Hardwood Plywood:
      1) Core: Fire retardant treated softwood plywood.

2) Hardwood face and back veneers untreated.

3) Factory seal panel edges.

C. Plywood:

1. Softwood Plywood: DOC PS1.

a. Plywood, 13 mm (1/2 inch) and thicker; minimum five ply construction, except 32 mm (1-1/4 inch) thick plywood minimum seven ply.

b. Plastic Laminate Plywood Cores:

1) Exterior Type, and species group.

2) Veneer Grade: A-C.

c. Shelving Plywood:

1) Interior Type, any species group.

2) Veneer Grade: A-B or B-C.

d. Other: As specified for item.

2. Hardwood Plywood: HPVA: HP.1.

a. Species of Face Veneer: As shown or as specified with each particular item.

b. Grade:

1) Transparent Finish: Type II (interior) A grade veneer.

2) Paint Finish: Type II (interior) Sound Grade veneer.

c. Species and Cut: Plain sliced red oak unless specified otherwise.

D. Particleboard: NPA A208.1, Type 1, Grade 1-M-3.

1. Plastic Laminate Particleboard Cores:

a. Type 1, Grade 1-M-3, unless otherwise specified.

E. Building Board (Hardboard):

1. ANSI/AHA A135.4, 6 mm (1/4 inch) thick unless specified otherwise.

2. Perforated hardboard (Pegboard): Type 1, Tempered perforated 6 mm (1/4 inch) diameter holes, on 25 mm (1 inch) centers each way, smooth surface one side.

F. Plastic Laminate: NEMA LD-3.

1. Exposed Laminate Surfaces including Countertops, and Sides of Cabinet Doors: Grade HGL.

2. Cabinet Interiors including Shelving: NEMA, CLS as a minimum, with the following:

a. Plastic laminate clad plywood or particle board.

b. Resin impregnated decorative paper thermally fused to particle board.

3. Plastic Laminate Covered Wood Tops Backing: Grade HGP.

4. Post-formed Surfaces: Grade HGP.

G. Stainless Steel: ASTM A240, Type 302 or 304.

H. Cast Aluminum: ASTM B26.

I. Extruded Aluminum: ASTM B221.

2.3 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Provide each product from one manufacturer

2.4 FABRICATION

A. General:

1. AWI Custom Grade for interior millwork.
2. Finish woodwork, free from pitch pockets.
3. Trim, standard stock molding and members of same species, except where special profiles are shown.
4. Plywood, minimum 13 mm (1/2 inch), unless otherwise shown on Drawings or specified.
5. Edges of members in contact with concrete or masonry having a square corner caulking rebate.
6. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded.
7. Fabricate interior trim and items of millwork to be painted from jointed, built-up, or laminated members, unless otherwise shown on Drawings or specified.
8. Plastic Laminate Work:
   a. Factory glued to either a plywood or a particle board core, thickness as shown on Drawings or specified.
   b. Cover exposed edges with plastic laminate, except where aluminum, stainless steel, or plastic molded edge strips are shown on drawings or specified. Use plastic molded edge strips on 19 mm (3/4 inch) thick or thinner core material.
   c. Provide plastic backing sheet on underside of countertops, vanity tops, thru-wall counter including back splashes and end splashes of countertops.
   d. Use backing sheet on concealed large panel surface when decorative face does not occur.

B. Plastic Laminate Counter or Work Tops:

1. Thickness: 32 mm (1-1/4 inch) thick core unless shown otherwise.
   a. Edges:

1) Decorative laminate for exposed edges of tops, back, and endsplash, 38 mm (1-1/2 inches) wide.
2) Plastic or metal edges for top edges less than 38 mm (1-1/2 inches) wide.

b. Assemble backsplash and end splash to countertop.
c. Use one-piece counters for straight runs.
d. Miter corners for field joints with overlapping blocking on underside of joint.

2. Fabricate wood counter for work benches as shown on Drawings.
3. Finish Hardware:
   a. Cabinet Hardware: ANSI A156.9.
      1) Door/Drawer Pulls: B02011. Door in seismic zones: B03182.
      2) Drawer Slides: B05051 for drawers over 150 mm (6 inches) deep, B05052 for drawers 75 mm to 150 mm (3 to 6 inches) deep, and B05053 for drawers less than 75 mm (3 inches) deep.
      3) Sliding Door Tracks: B07063.
      4) Adjustable Shelf Standards: B4061 with shelf rest B04083.
      5) Concealed Hinges: B1601, minimum 110 degree opening.
      6) Butt Hinges: B01361, for flush doors, B01381 for inset lipped doors, and B01521 for overlay doors.
      7) Cabinet Door Catch: B0371 or B03172.
      8) Vertical Slotted Shelf Standard: B04103 with shelf brackets B04113, sized for shelf depth.
   b. Cabinet Locks: ANSI A156.11.
      1) Drawers and Hinged Door: E07262.
      2) Sliding Door: E07162.
   c. Auxiliary Hardware: ANSI A156.16.
      1) Shelf Bracket: B04041, japanned or enameled finish.
      2) Combination Garment rod and Shelf Support: B04051 japanned or enamel finish.
      3) Closet Bar: L03131 chrome finish of required length.
      4) Handrail Brackets: L03081 or L03101.
         a) Cast Aluminum, satin polished finish.
         b) Cast Malleable Iron, japanned or enamel finish.
   d. Steel Channel Frame and Leg supports for countertop. Fabricated under Section 05 50 00, METAL FABRICATIONS.
   e. Pipe Bench Supports:
      1) Pipe: ASTM A53.

f. Fabricated Wall Bench Supports:
   1) Steel Angles: ASTM A36 steel with chrome finish, or ASTM A167, stainless steel with countersunk wood screws, holes at 64 mm (2-1/2 inches) on center on horizontal member.
   2) Use 38 mm by 38 mm by 5 mm (1-1/2 by 1-1/2 by 3/16 inch) angle thick drilled for screw and bolt holes unless shown otherwise. Drill 6 mm (1/4 inch) holes for anchors on vertical member, maximum 200 mm (8 inches) on center between ends or corners.
   3) Stainless Steel Bars Brackets: ASTM A167, fabricated to shapes shown on Drawings, Number 4 finish. Provide 50 mm by 5 mm (2 inch by 3/16 inch) bars unless shown otherwise. Drill for anchors and screws. Drill countersunk wood screw holes at 64 mm (2-1/2 inches) on center on horizontal members and minimum two 13 mm (1/4 inch) hole for anchors on vertical member.

g. Thru-Wall Counter Brackets:
   1) Steel angles drilled for fasteners on 100 mm (4 inches) centers.
   2) Baked enamel prime coat finish.

h. Folding Shelf Bracket:
   1) Steel Shelf bracket, approximately 400 mm by 400 mm (16 by 16 inches), folding type, baked gray enamel finish or chrome plated finish.
   2) Bracket legs nominal 28 mm (1-1/8 inches) wide.
   3) Distance from center line of hinge pin to back of vertical leg to be 44 mm (1-3/4 inches) or provide for wood spacer when hinge line is at joint of vertical and horizontal leg.
   4) Distance from face to face of bracket when closed: 50 mm (2 inches).
   5) Brackets shall automatically lock when counter is raised parallel to floor and unlock manually.
   6) Each bracket capable of supporting a minimum of 68 kg (150 pounds), evenly distributed.

i. Edge Strips Moldings:
   1) Driven type "T" shape with serrated retaining stem; vinyl plastic to match plastic laminate color, stainless steel, or 3 mm (1/8 inch) thick extruded aluminum.
   2) Stainless steel or extruded aluminum channels.

3) Stainless steel, number 4 finish; aluminum, mechanical applied medium satin finish, clear anodized 0.1 mm (0.4 mils) thick.

j. Rubber or Vinyl molding:

1) Rubber or vinyl standard stock and in longest lengths practicable.

2) Design for closures at joints with walls and adhesive anchorage.

3) Adhesive as recommended by molding manufacturer.

k. Primers: Manufacturer's standard primer for steel providing baked enamel finish.

C. Adhesive:

1. Plastic Laminate: Fed. Spec. A-A-1936.
2. Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.

3.2 INSTALLATION

A. Installation:

1. Prime millwork receiving transparent finish and back-paint concealed surfaces.
2. Fasten trim with fine finishing nails, screws, or glue as required.
3. Set nails for putty stopping. Provide washers under bolt heads where no other bearing plate occurs.
4. Seal cut edges of fire retardant treated wood materials with a certified acceptable sealer.
5. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
6. Plumb and level items unless shown otherwise.
7. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.
8. Apply adhesive uniformly for full contact.

B. Install with butt joints in straight runs and miter at corners.

3.3 CLEANING

A. Remove excess adhesive before adhesive sets.

B. Clean exposed surfaces. Remove contaminants and stains.

C. Touch up damaged factory finishes.

1. Repair painted surfaces with touch up primer.

3.4 PROTECTION

A. Protect finish carpentry from traffic and construction operations.

B. Cover finish carpentry with reinforced kraft paper, and plywood or hardboard.

C. Remove protective materials immediately before acceptance.

D. Repair damage.

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DASECTION 07 13 00
SHEET WATERPROOFING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies sheet waterproofing materials used for shower pan waterproofing in personnel showers.

1.2 QUALITY CONTROL

A. Approval by the COR is required of products of proposed manufacturers.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Sheet waterproofing.
2. Printed installation instructions.

C. Certificates:

1. Sheet waterproofing manufacturer's approval of adhesive used.
2. Waterproofing tests report indicating that water test as specified has been made for each shower area and that each area was found to be watertight.

D. Samples:

1. Sheet waterproofing, 150 mm (6 inches) square.
2. Waterproofed building paper, 150 square mm (6 inches square).
3. Adhesive, 0.24 L (1/2 pint).

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Deliver materials to job in manufacturer's original unopened containers with brand name marked thereon.

B. Unload and store to prevent injury to materials.

1. Do not store material in areas where temperature is lower than 10 degrees C (50 degrees F), or where prolonged temperature is above 32 degrees C (90 degrees F).

1.5 WARRANTY

A. Shower pan waterproofing is subject to the terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty period is extended to two years.

1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced by basic designation only.

B. Federal Specification (Fed. Spec.):

UU-B-790A INT AMD 1.....Building Paper, Vegetable Fiber: (Kraft, Waterproof, Water Repellent and Fire Resistant)

PART 2 - PRODUCTS

2.1 SHOWER PAN WATERPROOFING SHEET:

A. Rubber type sheet formed of non-reinforced, homogeneous, impermeable, sheeting compound reduced to thermoplastic state, resistant to fungus, mildew and bacteria, not less than 1.5 mm (60 mils) thick.

B. Asphaltic sheet formed with a laminated asphalt construction consisting of eight plies of Kraft paper bonded and saturated by seven layers of asphalt, reinforced with three layers of glass fibers and faced with polyethylene sheet; total weight 1.9 kilogram/square meter (0.40 pounds per square foot).

2.2 ADHESIVES:

A. As furnished by the manufacturer of the sheet waterproofing.

B. Compatible with adjacent materials where contact occurs.

2.3 WATERPROOFED BUILDING PAPER:

A. Fed. Spec. UU-B-790, Type I, Grade C.

2.4 CONCRETE PATCHING COMPOUND:

A. Portland cement base, acrylic polymer compound, manufactured specifically for resurfacing and leveling concrete floors.

B. Have not less than the following physical properties:

1. Compressive strength - 25 mPa (3500 psi).
2. Tensile strength - 7 mPa (1000 psi).
3. Flexural strength - 7 mPa (1000 psi).
4. Density - 1.9.

C. Capable of being applied in layers up to 50 mm (two inches) thick, being brought to a feather edge, and being troweled to a smooth finish.

D. Ready for use in 48 hours after application.

PART 3 - EXECUTION

3.1 PREPARATION:

A. Before installing shower pan waterproofing, adjoining surfaces shall be clean, smooth, firm and dry.

B. Concrete surfaces shall be cured a minimum of seven days and be free from release agents, concrete curing agents, and other contaminates.

C. Remove all high spots and loose and foreign particles and fill all voids, depressions joints and cracks with concrete patching compound.

D. Ensure vertical surfaces have a continuous supportive back substrate for waterproofing.

3.2 INSTALLATION:

A. Coat entire surfaces to receive shower pan waterproofing with adhesive spread at rate of 1 liter/square meter (one gallon per 40 square feet).

B. Butt joints and cover with a strip of the waterproofing sheeting material eight inches in width and seal with adhesive.

C. Carry sheeting up vertical surfaces not less than 4 inches above surface of shower floor. Carry over tops of curbs.

D. Roll entire horizontal surfaces with 23 to 45 kg (50 to 100 pounds) roller and roll corners and vertical sections with a rubber roller to insure solid anchorage.

E. Make cut out for floor drains and fit to drain for watertight assembly, coordinating with drain installation.

3.3 PROTECTION:

A. When finish floor will not be immediately installed, protect waterproofing pan.

B. Cover with 2 inches of sand or waterproofed building paper.

C. Maintain protection until finished floor is placed.

3.4 WATER TEST:

A. Test in presence of COR for leaks before permanent finish is applied over shower pan waterproofing.

B. Seal floor drain watertight and fill waterproofing pan with water to within approximately 25 mm (1 inch) of top of its vertical surfaces.

C. When leakage occurs, repair waterproofing and repeat testing until no leakage occurs.

D. Submit certificate to COR of test results.

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SECTION 07 21 13
THERMAL INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Thermal insulation.

a. Board or block insulation at foundation perimeter.

b. Board or block insulation at floor assemblies above unconditioned spaces.

c. Board or block insulation at masonry cavity walls.

1.2 RELATED WORK

A. Section 04 20 00, UNIT MASONRY: Insulation for Cavity Face of Masonry.

B. Section 07 84 00, FIRESTOPPING: Safing Insulation.

C. and Storage Tanks.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

C516-19.....Vermiculite Loose Fill Thermal Insulation.

C549-18.....Perlite Loose Fill Insulation.

C552-17e1 .....Cellular Glass Thermal Insulation.

C553-13(2019).....Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.

C578-19.....Rigid, Cellular Polystyrene Thermal Insulation.

C591-20.....Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation.

C612-14(2019).....Mineral Fiber Block and Board Thermal Insulation.

C665-17.....Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing.

C728-17a.....Perlite Thermal Insulation Board.

C954-18.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Base to Steel Studs From 0.033 (0.84 mm) inch to 0.112 inch (2.84 mm) in thickness.

C1002-18.....Steel Self-Piercing Tapping Screws for Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs.

D312/D312M-16a.....Asphalt Used in Roofing.

E84-20.....Surface Burning Characteristics of Building Materials.

F1667-18a.....Driven Fasteners: Nails, Spikes, and Staples.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show insulation type, thickness, and R-value for each location.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Adhesive indicating manufacturer recommendation for each application.

D. Sustainable Construction Submittals:

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
2. Low Pollutant-Emitting Materials: Show volatile organic compound types and quantities.

1.5 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight facility.

B. Protect products from damage during handling and construction operations.

C. Protect foam plastic insulation from UV exposure.

1.7 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 INSULATION - GENERAL

A. Insulation Thickness:

1. Provide thickness required by R-value shown on drawings.
2. Provide thickness indicated when R-value is not shown on drawings.

B. Insulation Types:

1. Provide one insulation type for each application.

C. Sustainable Construction Requirements:

1. Insulation Recycled Content:
   a. Polyisocyanurate/polyurethane rigid foam: 9 percent recovered material.
   b. Polyisocyanurate/polyurethane foam-in-place: 5 percent recovered material.
   c. Glass fiber reinforced: 6 percent recovered material.
   d. Phenolic rigid foam: 5 percent recovered material.
   e. Rock wool material: 75 percent recovered material.

2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
   a. Non-Flooring Adhesives and Sealants.

2.2 THERMAL INSULATION

A. Perimeter Insulation In Contact with Soil:

1. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX.
2. Cellular Glass Block: ASTM C552, Type I or IV.

B. Exterior Framing or Furring Insulation:

1. Mineral Fiber: ASTM C665, Type II, Class C, Category I where concealed by thermal barrier.
2. Mineral Fiber: ASTM C665, Type III, Class A at other locations.

C. Inside Face of Exterior Wall Insulation:

1. Mineral Fiber Board: ASTM C612, Type IB or II.
2. Perlite Board: ASTM C728.
3. Cellular Glass Block: ASTM C552, Type I.

D. Floor Assemblies Above Unconditioned Spaces:

1. Mineral Fiber Board: ASTM C612, Type IB or Type II.
2. Perlite Board: ASTM C728.
3. Cellular Glass Block: ASTM C552, Type I.

E. Masonry Cavity Wall Insulation:

1. Mineral Fiber Board: ASTM C612, Type II, with vapor retarder facing; maximum permeance 29 ng/Pa/s/sq. m (0.5 perms).

2. Polyurethane or Polyisocyanurate Board: ASTM C591, Type I, with vapor retarder facing; maximum permeance 29 ng/Pa/s/sq. m (0.5 perms).
3. Polystyrene Board: ASTM C578, Type X.
4. Perlite Board: ASTM C728.
5. Cellular Glass Block: ASTM C552, Type I or IV.

F. Masonry Fill Insulation:

1. Vermiculite Insulation: ASTM C516, Type II.
2. Perlite Insulation: ASTM C549, Type IV.

2.3 ACOUSTICAL INSULATION

A. Semi Rigid, Batts and Blankets:

1. Widths and lengths to fit tight against framing.
2. Mineral Fiber Batt or Blankets: ASTM C665 FSK faced.
3. Maximum Surface Burning Characteristics: ASTM E84.
   a. Flame Spread Rating: 25.
   b. Smoke Developed Rating: 450.

2.4 ACCESSORIES

A. Fasteners:

1. Staples or Nails: ASTM F1667, zinc-coated, size and type to suit application.
2. Screws: ASTM C954 or ASTM C1002, size and length to suit application with washer minimum 50 mm (2 inches) diameter.
3. Impaling Pins: Steel pins with head minimum 50 mm (2 inches) diameter.
   a. Length: As required to extend beyond insulation and retain cap washer when washer is placed on pin.
   b. Adhesive: Type recommended by manufacturer to suit application.

B. Insulation Adhesive: Nonflammable type recommended by insulation manufacturer to suit application.

C. Tape: Pressure sensitive adhesive on one face.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.

3.2 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.
   1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Install insulation with vapor barrier facing the heated side, unless indicated otherwise.

C. Install board and block insulation with joints close and flush, in regular courses, and with end joints staggered.

D. Install batt and blanket insulation with joints tight. Fill framing voids completely. Seal penetrations, terminations, facing joints, facing cuts, tears, and unlapped joints with tape.

E. Fit insulation tight against adjoining construction and penetrations, unless indicated otherwise.

3.3 THERMAL INSULATION

A. Perimeter Insulation In Contact with Soil:
   1. Vertical insulation:
      a. Fill joints of insulation with same material used for bonding.
      b. Bond polystyrene board to surfaces with adhesive.
      c. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
   2. Horizontal insulation under concrete floor slab:
      a. Lay insulation boards and blocks horizontally on level, compacted and drained fill.
      b. Extend insulation from foundation walls towards center of building minimum 600 mm (24 inches).

B. Exterior Framing or Furring Insulation:
   1. General:
      a. Open voids are not acceptable.
      b. Pack insulation around door frames and windows, in building expansion joints, door soffits, and other voids.
      c. Pack behind outlets, around pipes, ducts, and services encased in walls.
      d. Hold insulation in place with pressure sensitive tape.
      e. Lap facing flanges together over framing for continuous surface. Seal penetrations through insulation and facings.

2. Metal Studs: Fasten insulation between metal studs, framing, and furring with pressure sensitive tape continuous along flanged edges.
3. Wood Studs:
   a. Fasten insulation between wood studs or framing with nails or staples through flanged edges on face of stud.
   b. Space fastenings maximum 150 mm (six inches) apart.
4. Roof Rafters and Floor Joists: Friction fit insulation between framing to provide minimum 50 mm (2 inch) air space between insulation and roof sheathing and subfloor.
5. Ceilings and Soffits:
   a. Wood Framing:
      1) Fasten blanket insulation between wood framing and joists with nails or staples through flanged edges of insulation.
      2) Space fastenings maximum 150 mm (6 inches) on center.
   b. Metal Framing:
      1) Fasten insulation between metal framing with pressure sensitive tape continuous along flanged edges.
      2) At metal framing and ceilings suspension systems, install insulation above suspended ceilings and metal framing at right angles to main runners and framing.
      3) Tape insulation tightly together without gaps. Cover metal framing members with insulation.
   c. Ceiling Transitions:
      1) In areas where suspended ceilings transition to structural ceiling, install blanket or batt insulation.
      2) Extend insulation from suspended ceiling to underside of structure above.
      3) Secure blanket and batt with continuous cleats to structure above.

C. Inside Face of Exterior Wall Insulation:
1. Location: On interior face of solid masonry and concrete walls, beams, beam soffits, underside of floors, and to face of studs to support interior wall finish where indicated.
2. Bond insulation to solid vertical surfaces with adhesive. Fill joints with adhesive cement.
3. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings maximum 300 mm (12 inches) on center. Stagger fasteners at board joints. Install fasteners at each corner.

D. Floor Assemblies Above Unconditioned Spaces:
   1. Use impaling pins for attach insulation to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.
      a. Bond insulation with adhesive when separate vapor retarder is used.

E. Masonry Cavity Wall Insulation:
   1. Install insulation on exterior faces of concrete and masonry inner wythes of cavity walls.
   2. Bond polystyrene board to surfaces with adhesive.
   3. Bond polyurethane or polyisocyanurate board, and perlite board to surfaces with adhesive.
   4. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
   5. Fill insulation joints with same material used for bonding.

F. Masonry Fill Insulation:
   1. Pour fill insulation in masonry unit hollow cores from tops of walls, or from sill where windows or other openings occur.
   2. Pour in lifts of maximum 6 m (20 feet).

3.4 ACOUSTICAL INSULATION

A. General:
   1. Install insulation without voids.
   2. Pack insulation around door frames and windows, in building expansion joints, door soffits, and other voids.
   3. Pack behind outlets, around pipes, ducts, and services encased in walls.
   4. Hold insulation in place with pressure sensitive tape.
   5. Lap facer flanges together over framing for continuous surface. Seal all penetrations through the insulation and facers.
   6. Do not compress insulation below required thickness except where embedded items prevent required thickness.

B. Semi Rigid, Batts and Blankets:
   1. When insulation is not full thickness of cavity, adhere insulation to one side of cavity, maintaining continuity of insulation and covering penetrations or embedments.
      a. Wood Framing:
         1) Fasten blanket insulation between wood framing and joists with nails or staples through flanged edges of insulation.

2) Space fastenings maximum 150 mm (6 inches) on center.

b. Metal Framing:

1) Fasten insulation between metal framing with pressure sensitive tape continuous along flanged edges.

2) At metal framing or ceilings suspension systems, install blanket insulation above suspended ceilings or metal framing at right angles to the main runners or framing.

3) Tape insulation tightly together so no gaps occur and metal framing members are covered by insulation.

3.5 CLEANING

A. Remove excess adhesive before adhesive sets.

3.6 PROTECTION

A. Protect insulation from construction operations.

B. Repair damage.

- - E N D - -

SECTION 07 22 00
ROOF AND DECK INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

B. Roof and deck insulation, vapor retarder, and cover board on newconcrete and metal deck substrates ready to receive roofing or waterproofing membrane.

C. Repairs and alteration work to existing roof insulation.

1.2 RELATED WORK

A. Section 06 10 00, ROUGH CARPENTRY: Wood Cants, Blocking, and Edge Strips.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American Society of Civil Engineers

ASCE 7-16.....Minimum Design Loads and Associated Criteria for Buildings and Other Structures

C. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):

Standard 90.1-13.....Energy Standard for Buildings Except Low-Rise Residential Buildings.

D. ASTM International (ASTM):

C208-12(2017)e2.....Cellulosic Fiber Insulating Board.

C552-17e1.....Cellular Glass Thermal Insulation.

C726-17.....Mineral Fiber Roof Insulation Board.

C728-17a.....Perlite Thermal Insulation Board.

C1177/C1177M-17.....Glass Mat Gypsum Substrate for Use as Sheathing.

C1278/C1278M-17.....Fiber-Reinforced Gypsum Panel.

C1289-19.....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board.

C1396/C1396M-17.....Gypsum Board.

D41/D41M-11 (2016).....Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing.

D312/D312M-16a.....Asphalt Used in Roofing.

D1970/D1970M-20.....Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection.

D2178/D2178M-15a.....Asphalt Glass Felt Used in Roofing and Waterproofing.

D2822/D2822M-05(2011)e1.Asphalt Roof Cement, Asbestos Containing.

D4586/D4586M-07(2018)...Asphalt Roof Cement, Asbestos-Free.

E84-20.....Surface Burning Characteristics of Building Materials.

F1667-18a.....Driven Fasteners: Nails, Spikes, and Staples.

E. National Roofing Contractors Association (NRCA):

Manual-15.....The NRCA Roofing Manual: Membrane Roof Systems-2019.

F. UL LLC (UL):

Listed Online Certifications Directory.

G. U.S. Department of Agriculture (USDA):

USDA BioPreferred Program Catalog.

H. U.S. Department of Commerce National Institute of Standards and Technology (NIST):

DOC PS 1-19.....Structural Plywood.

DOC PS 2-18.....Performance Standard for Wood-Based Structural-Use Panels.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, and installation details.
   a. Nailers, cants, and terminations.
   b. Layout of insulation showing slopes, tapers, penetrations, and edge conditions.

C. Manufacturer's Literature and Data:

1. Description of each product.

D. Samples:

1. Roof insulation, each type.
2. Fasteners, each type.

E. Sustainable Construction Submittals:

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

2. Biobased Content:

a. Show type and quantity for each product.

3. Low Pollutant-Emitting Materials:

a. Show volatile organic compound types and quantities.

F. Qualifications: Substantiate qualifications meet specifications.

1. Installer.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Same installer as Division 07 roofing section installer.

1.6 DELIVERY

A. Comply with recommendations of NRCA Manual.

B. Deliver products in manufacturer's original sealed packaging.

C. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.

D. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Comply with recommendations of NRCA Manual.

B. Store products indoors in dry, weathertight facility.

C. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

A. Environment: Install products when existing and forecasted weather permit installation according to manufacturer's instructions.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Manufacturer's Warranty: Warrant substrate board, vapor retarder, insulation, and cover board against material and manufacturing defects as part of Division 07 roofing system warranty.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Insulation Thermal Performance:

1. Overall Average R-Value: RSI-57 (R-33), minimum.

2. Any Location R-Value: RSI-17 (R-10), minimum.

B. Fire and Wind Uplift Resistance: Provide roof insulation complying with requirements specified in Division 07 roofing section.

2.2 PRODUCTS - GENERAL

A. Provide each product from one manufacturer.

2.3 ADHESIVES

A. Primer: ASTM D41/D41M.

B. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.

C. Modified Asphaltic Insulation Adhesive: Insulation manufacturer's recommended modified asphaltic, asbestos-free, cold-applied adhesive formulated to adhere roof insulation to substrate or to another insulation layer.

D. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to adhere roof insulation to substrate or to another insulation layer.

E. Full-Spread Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended spray-applied, low-rise, two-component urethane adhesive formulated to adhere roof insulation to substrate or to another insulation layer.

F. Roof Cement: Asbestos free, ASTM D2822/D2822M, Type I or Type II; or, ASTM D4586/D4586M, Type I or Type II.

2.4 ROOF AND DECK INSULATION

A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer.

B. Tapered Roof Insulation System:

1. Fabricate of mineral fiberboard, polyisocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
2. Cut to provide high and low points with crickets and slopes as shown.
3. Minimum thickness of tapered sections; 38 mm (1-1/2 inch).
4. Minimum slope 1/48 (1/4 inch per 12 inches).

2.5 INSULATION ACCESSORIES

A. Glass (Felt): ASTM D2178/D2178M, Type VI, heavy duty ply sheet.

B. Cants and Tapered Edge Strips:

1. Tapered Edge Strips: 1/12 (1 inch per 12 inches), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.
   a. Cellulosic Fiberboard: ASTM C208.
   b. Mineral Fiberboard: ASTM C726.
   c. Perlite Board: ASTM C728.

C. Vapor Retarder:

1. Glass-Fiber Felts: ASTM D2178/D2178M, Type IV, asphalt impregnated.
2. Self-Adhering Sheet Vapor Retarder: ASTM D1970/D1970M, minimum 1.0 mm (40 mils) thick membrane of HDPE film fully coated with asphalt adhesive, or 0.76 to 1.0 mm (30 to 40 mils) thick membrane of butyl rubber based adhesive backed by a layer of high density cross-laminated polyethylene; maximum permeance rating of 6 ng/Pa/s/sq. m (0.1 perms).

D. Substrate Board:

1. Gypsum Board: ASTM C1396/C1396M, 16 mm (5/8 inch) thick, Type X.

E. Cover Board:

1. Glass-Mat, Water-Resistant Gypsum Roof Board: ASTM C1177/C1177M, 16 mm (5/8 inch) thick, factory primed.

2.6 ACCESSORIES

A. Fasteners: Corrosion-resistant carbon steel fasteners and galvalume-coated steel or plastic round plates for fastening substrate board and insulation to roof deck.

B. Nails: ASTM F1667; type to suit application.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Comply with requirements of Division 07 roofing section.

3.2 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

3.3 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Comply with requirements of UL for insulated steel roof deck.

C. Attach substrate board and other products to meet requirements of Division 07 roofing section.

3.4 SUBSTRATE BOARD INSTALLATION

A. Fasten substrate board to top flanges of steel decking to resist uplift pressures according requirements for specified roofing system.

1. Locate the long dimension edge joints solidly bearing on top of decking ribs.

3.5 VAPOR RETARDER INSTALLATION

A. Vapor Retarder Installation, General:

1. Install continuous vapor retarder on roof decks where indicated.
2. At vertical surfaces, turn up vapor retarder to top of insulation or base flashing.
3. Seal penetrations through vapor retarder with roof cement to prevent moisture entry from below.

B. Cast in Place Concrete Decks, Except Insulating Concrete:

1. Prime deck as specified.
2. Apply two plies of asphalt saturated felt mopped down to deck.

C. Precast Concrete Unit Decks Without Concrete Topping:

1. Prime deck as specified.
2. Apply two plies of asphalt saturated felt.
3. Mop to deck, keeping bitumen 100 mm (4 inches) away from joints of precast units. Bridge joints with felt. Mop between plies as specified.

3.6 INSULATION INSTALLATION

A. Insulation Installation, General:

1. Base Sheet: Where required by roofing system, install one lapped base sheet specified in Division 07 roofing section by mechanically fastening to roofing substrate before installation of insulation.
2. Cant Strips: Install preformed insulation cant strips at junctures of roofing system with vertical construction.
3. Use same insulation as existing for roof repair and alterations unless specified otherwise.

B. Insulation Thickness:

1. Thickness of roof insulation shown on drawings is nominal. Provide thickness required to comply with specified thermal performance.
2. Insulation on Metal Decks: Provide insulation in minimum thickness recommended by insulation manufacturer to span deck flutes. Support edges of insulation on metal deck ribs.
3. When actual insulation thickness differs from drawings, coordinate alignment and location of roof drains, flashing, gravel stops, fascias and similar items.
4. Where tapered insulation is used, maintain insulation thickness at high points and roof edges shown on drawings.
   a. Low Point Thickness: Minimum 38 mm (1-1/2 inches).

5. Use minimum two layers of insulation when required thickness is 68 mm (2.7 inch) or greater.

C. Lay insulating units with close joints, in regular courses and with end joints staggered.
   1. Stagger joints between layers minimum 150 mm (6 inches).

D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.

E. Seal cut edges at penetrations and at edges against blocking with bitumen or roof cement.

F. Cut to fit tightly against blocking or penetrations.

G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.

H. Installation Method:
   1. Adhered Insulation:
      a. Prime substrate as required.
      b. Set each layer of insulation firmly in solid mopping of hot asphalt.
      c. Set each layer of insulation firmly in ribbons of bead-applied insulation adhesive.
      d. Set each layer of insulation firmly in uniform application of full-spread insulation adhesive.
   2. Mechanically Fastened Insulation:
      a. Fasten insulation according to requirements in Division 07 roofing section.
      b. Fasten insulation to resist uplift pressures specified in Division 07 roofing section and ASCE-7.
   3. Mechanically Fastened and Adhered Insulation:
      a. Fasten first layer of insulation according to "Mechanically Fastened Insulation" requirements.
      b. Fasten each subsequent layer of insulation according to "Adhered Insulation" requirements.

3.7 COVER BOARD INSTALLATION

A. Install cover boards over insulation with long joints in continuous straight lines with staggered end joints.

B. Offset cover board joints from insulation joints 150 mm (6 inches), minimum.

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SECTION 07 27 27
FLUID-APPLIED MEMBRANE AIR BARRIERS, VAPOR RETARDING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fluid-applied vapor-retarding air barrier at exterior above grade wall assemblies.
2. Connection to adjacent air barrier components provides a durable, continuous, full-building air barrier.

1.2 RELATED REQUIREMENTS

A. General Quality Assurance and Quality Control Requirements: Section 01 45 29 TESTING LABORATORY SERVICES.

B. Commissioning of Building Envelope Components: Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Masonry Unit Air Barrier Substrates: Section 04 20 00 UNIT MASONRY.

D. Flashing Components of Factory Finished Roofing and Wall Systems Air Barriers Requiring Air Barrier Transitions: Division 07 roofing and wall system sections.

E. Metal Flashing Requiring Air Barrier Transitions: Section 07 60 00 FLASHING AND SHEET METAL.

F. Joint Sealants: Section 07 92 00 JOINT SEALANTS.

G. Exterior Wall Openings Requiring Air Barrier Transitions: Division 08 sections for aluminum-framed entrances and storefronts aluminum window glazed aluminum curtain walls louvers and vents.

H. Wall Sheathings Air Barrier Substrates: Section 09 29 00 GYPSUM BOARD.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to the extent specified in this section.

B. Air Barrier Association of America (ABAA):
Quality Assurance Program.

C. ASTM International (ASTM):
C920-18.....Elastomeric Joint Sealants.
C1193-16.....Use of Joint Sealants.
D412-16.....Vulcanized Rubber and Thermoplastic Elastomers-Tension.
E84-20.....Surface Burning Characteristics of Building Materials.

E96/E96M-16.....Water Vapor Transmission of Materials.

E162-16.....Surface Flammability of Materials Using a Radiant Heat Energy Source.

E783-02(2018).....Field Measurement of Air Leakage Through Installed Exterior Windows and Doors.

E1186-17.....Air Leakage Site Detection in Building Envelopes and Air Barrier Systems.

E2178-13.....Air Permanence of Building Materials.

E2357-18.....Determining Air Leakage of Air Barrier Assemblies.

D. U.S. Environmental Protection Agency (EPA):
40 CFR 59, Subpart D National Volatile Organic Compound Emission Standards for Consumer and Commercial Products.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
   1. Indicate size, configuration, and fabrication and installation details.

B. Manufacturer's Literature and Data:
   1. Description of each product.
   2. Installation instructions.

C. Test reports:
   1. Submit field inspection and test reports.

D. Certificates: Certify each product complies with specifications.

E. Qualifications: Substantiate qualifications comply with specifications.
   1. Manufacturer with project experience list.
   2. Installer with project experience list.
      a. Certify installer approval by air barrier manufacturer.

F. Installation Audit:
   1. Submit audit report.

1.5 QUALITY ASSURANCE

A. Coordinate work with adjacent and related work to provide a continuous, unbroken, durable air barrier system.

B. Manufacturer Qualifications:
   1. Regularly and presently manufactures specified products.
   2. Manufactured specified products with satisfactory service on five similar installations for a minimum of five years.

3. Accreditation by ABAA.

C. Installer Qualifications:

1. Regularly and presently installs specified products.
2. Approved by manufacturer.
3. Accredited by ABAA.
4. Applicators certified according to ABAA Quality Assurance Program.
5. Applicators are trained and certified by the manufacturer of air barrier systems.
6. Full-time on-site field supervisor has completed three projects of similar scope within the last year.
7. Field Supervisor: Holds Sealant, Waterproofing, and Restoration Institute (SWRI) Wall Coating Validation Program Certificate, or similar qualification acceptable to Contracting Officer's Representative.
8. Field supervisor accredited by ABAA as Level 3 Accredited Installer.

D. Testing Agency Qualifications:

1. Accredited by International Accreditation Service, Inc. or American Association for Laboratory Accreditation.
2. Certified to perform ABAA Quality Assurance Program installer audits.
3. Staff experienced in the installation of specified systems and qualified to perform observation and inspection specified and determine compliance with project requirements.

1.6 DELIVERY

A. Deliver products in the manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate the manufacturer's name or brand, type, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight, conditioned facility.

B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

A. Environment:

1. Work Area Ambient Temperature Range: 4 to 32 degrees C (40 to 90 degrees F) continuously, beginning 48 hours before installation.

B. Surface Requirements: visibly dry and complying with manufacturer's instructions.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Air-Barrier Assembly Air Leakage: Maximum 0.2 L/s/square meter (0.04 cfm/square feet) of surface area at 75 Pa (1.57 psf) differential pressure when tested according to ASTM E2357.

B. Full Building Air Leakage: Refer to Section 01 45 29 TESTING LABORATORY SERVICES.

C. Provide full system of compatible materials under conditions of service and application required. Compatibility is based on testing by the material manufacturer.

D. Perform as continuous vapor retarding air barrier and moisture drainage plane.

E. Transition to adjacent flashings and discharge water to the building exterior.

F. Accommodate substrate movement and seal expansion and control joints, construction material transitions, opening transitions, penetrations, and perimeter conditions without moisture deterioration and air leakage exceeding performance requirements.

2.2 PRODUCTS - GENERAL

A. Provide air barrier system components from one manufacturer.

B. Sustainable Construction Requirements:

2.3 AIR BARRIER

A. Fluid-Applied, Vapor-Retarding Membrane Air Barrier:

1. Elastomeric, modified bituminous or synthetic polymer membrane.
2. Air Permeance: ASTM E2178: 0.02 L/s/square meter (0.004 cfm/square feet) of surface area at 75 Pa (1.57 psf) differential pressure.
3. Vapor Permeance: ASTM E96/E96M: Maximum 5.8 ng/Pa/s/square meter (0.1 perms).
4. Elongation: Ultimate, ASTM D412, Die C: 500 percent, minimum.

5. Thickness: Minimum 1.0 mm (40 mils) dry film thickness, applied in single continuous coat.
6. Surface Burning Characteristics: When tested according to ASTM E84S.
   a. Flame Spread Rating: 25 maximum.
   b. Smoke Developed Rating: 450 maximum.

2.4 ACCESSORIES

A. Primer: Waterborne primer complying with VOC requirements, recommended air barrier manufacturer to suit application.

B. Counterflashing Sheet: Modified bituminous, minimum 1.0 mm (40 mils) thick, self-adhering composite sheet consisting of minimum 0.8 mm (33 mils) of rubberized asphalt laminated to polyethylene film.

C. Substrate Patching Material: Manufacturer's standard trowel-grade filler material.

D. Sprayed Polyurethane Foam Sealant: Foamed-in-place, 24 to 32 kg/cu. m (1.5 to 2.0 pcf) density, with maximum flame-spread index of 25 when tested according to ASTM E84.

E. Flexible Opening Transition: Cured low-modulus silicone extrusion with reinforcing ribs, sized to fit opening widths, designed for adhesion to or insertion into aluminum framing extrusions, and compatible with air barrier system materials and accessories.

F. Joint Sealant: ASTM C920, single-component, neutral-curing silicone; Class 100/50 (low modulus), Grade NS, Use NT related to exposure, approved by membrane air barrier manufacturer for adhesion and compatibility with membrane air barrier and accessories.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Correct substrate deficiencies:
   1. Remove projections and excess materials and fill voids with substrate patching material.
   2. Remove contaminants capable of affecting subsequently installed product's performance.

D. Prepare and treat substrate joints and cracks according to ASTM C1193 and membrane air barrier manufacturer's instructions.

3.2 INSTALLATION - AIR BARRIER

A. Install products according to manufacturer's instructions and approved submittals drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Install air barrier components according to requirements of ABAA Quality Assurance Program.

C. Apply primer.

D. Install transition strips and accessory materials.

E. Seal air barrier to adjacent components of building air barrier system.

F. Install flexible opening transition at each opening perimeter. Extend transition onto each substrate minimum 75 mm (3 inches).

1. Fill gaps at perimeter of openings with foam sealant.

G. At penetrations, seal transition strips around penetrating objects with termination mastic.

1. Fill gaps at perimeter of penetrations with sprayed polyurethane foam sealant.

H. At top of through-wall flashings, seal with continuous transition strip of manufacturer's recommended material to suit application.

I. Apply air barrier in full contact with substrate to produce continuous seal with transitions.

J. Apply fluid membrane in thickness recommended by manufacturer, and minimum specified thickness.

K. Leave air barrier exposed until tested and inspected and tested by Contracting Officer’s Representative.

3.3 FIELD QUALITY CONTROL

A. Field Inspections and Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.

1. Perform inspections and tests before concealing air barrier with subsequent work.

B. Inspections:

1. Compatibility of materials within air barrier system and adjacent materials.
2. Suitability of substrate and support for air barrier.
3. Suitability of conditions under which air barrier is applied.
4. Adequacy of substrate priming.
5. Application and treatment of joints and edges of transition strips, flexible opening transitions, and accessory materials.

6. Continuity and gap-free installation of air barrier, transition strips, and accessory materials.

C. Field Tests:
1. Qualitative air-leakage testing according to ASTM E1186.
2. Quantitative air-leakage testing according to ASTM E783.

D. Inspection and Test Frequency: Determined by installed air barrier surface area.
1. Up to 900 square meter (10,000 square feet): One inspection.
2. 901 - 3,300 square meter (10,001 - 35,000 square feet): Two inspections.
3. 3,300 - 7,000 square meter (35,001 - 75,000 square feet): Three inspections.
4. 7,001 - 11,600 square meter (75,001 - 125,000 square feet): Four inspections.
5. 11,601 - 19,000 square meter (125,001 - 200,000 square feet): Five inspections.
6. Over 19,000 square meter (200,000 square feet): Six inspections.

E. Submit inspection and test reports to Contracting Officer's Representative within seven calendar days of completing inspection and test.

F. Audit:
1. Provide installer and site inspection audit by ABAA.
2. Coordinate scheduling of work and associated audit inspections.
3. Cooperate with ABAA's testing agency. Allow access to work and staging areas.
4. Notify ABAA in writing of schedule for Work of this Section to allow sufficient time for testing and inspection.
5. Pay for site inspections by ABAA to verify conformance with the ABAA Quality Assurance Program.

G. Defective Work: Correct deficiencies, make necessary repairs, and retest as required to demonstrate compliance with specified requirements.

3.4 CLEANING

A. Remove masking materials.

B. Clean spills and overspray using cleaning agents recommended by manufacturers of affected construction.

3.5 PROTECTION

A. Protect air barrier from construction operations.

B. Protect air barrier from exposure to UV light exposure exceeding manufacturer's recommendation.

C. Replace overexposed materials and retest.

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SECTION 07 53 23
ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Ethylene Propylene Diene Monomer (EPDM) sheet roofing adhered mechanically fastened to insulated concrete roof deck.
2. Fire rated roof system.

1.2 RELATED WORK

A. Section 07 22 00, ROOF AND DECK INSULATION: Substrate Board, Vapor Retarder, Roof Insulation, and Cover Board.

B. Section 09 06 00, SCHEDULE FOR FINISHES: Roof Membrane Color.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

FX-1-16.....Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.

RP-4 2019.....Wind Design Standard for Ballasted Single-ply Roofing Systems.

C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):

7-16.....Minimum Design Loads For Buildings and Other Structures.

D. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

90.1-13.....Energy Standard for Buildings Except Low-Rise Residential Buildings.

E. ASTM International (ASTM):

A276/A276M-17.....Stainless Steel Bars and Shapes.

B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate.

B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric).

C67-20.....Sampling and Testing Brick and Structural Clay Tile.

C140/C140M-20a.....Sampling and Testing Concrete Masonry Units and Related Units.

C936/C936M-20.....Solid Concrete Interlocking Paving Units.
C1371-15.....Determination of Emittance of Materials Near Room Temperature Using Portable Emissometers.
C1549-16.....Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer.
D751-19.....Standard Test Methods for Coated Fabrics.
D1248-16.....Polyethylene Plastics Extrusion Materials for Wire and Cable.
D1876-08(2015)e1.....Peel Resistance of Adhesives (T-Peel Test).
D2103-15.....Polyethylene Film and Sheeting.
D2240-15e1.....Rubber Property-Durometer Hardness.
D3884-09(2017).....Abrasion Resistance of Textile Fabrics (Rotary Platform, Double-Head Method).
D4263-83(2018).....Indicating Moisture in Concrete by the Plastic Sheet Method.
D4586/D4586M-07(2018)...Asphalt Roof Cement, Asbestos-Free.
D4637/D4637M-15.....EPDM Sheet Used In Single-Ply Roof Membrane.
E96/E96M-16.....Water Vapor Transmission of Materials.
E408-13(2019).....Total Normal Emittance of Surfaces Using Inspection-Meter Techniques.
E1918-16.....Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field.
E1980-11(2019).....Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field.
G21-15.....Resistance of Synthetic Polymeric Materials to Fungi.

F. Cool Roof Rating Council (CRRC):
1-20.....Product Rating Program.

G. Federal Specifications (Fed. Spec.):
UU-B-790A.....Building Paper, Vegetable Fiber: (Kraft, Waterproofed, Water Repellent and Fire Resistant).

H. Florida Department of Business and Professional Regulation (FL):
Approved Product Approval.

I. National Roofing Contractors Association (NRCA):
Manual-19.....The NRCA Roofing Manual: Membrane Roof Systems.

J. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog.

K. UL LLC (UL):

580-06..... Tests for Uplift Resistance of Roof Assemblies.

1897-20.....Uplift Tests for Roof Covering Systems.

L. U.S. Department of Commerce National Institute of Standards and Technology (NIST):

DOC PS 1-19.....Structural Plywood.

DOC PS 2-18.....Performance Standard for Wood-Based Structural-Use Panels.

M. U.S. Environmental Protection Agency (EPA):

Energy Star.....ENERGY STAR Program Requirements for Roof Products Version 3.0.

1.4 PREINSTALLATION MEETINGS

A. Conduct preinstallation meeting at the Project site minimum 30 days before beginning Work of this section.

1. Required Participants:
   a. Contracting Officer's Representative.
   b. Contractor.
   c. Installer.
   d. Manufacturer's field representative.
   e. Other installers responsible for adjacent and intersecting work, including roof deck, flashings, roof specialties, roof accessories, utility penetrations, rooftop curbs and equipment, lightning protection
2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
   a. Installation schedule.
   b. Installation sequence.
   c. Preparatory work.
   d. Protection before, during, and after installation.
   e. Installation.
   f. Terminations.
   g. Transitions and connections to other work.
   h. Inspecting and testing.
   i. Other items affecting successful completion.
   j. Pull out test of fasteners.
   k. Material storage, including roof deck load limitations.

3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Roofing membrane layout.
2. Roofing membrane fastener pattern and spacing.
3. Roofing membrane seaming and joint details.
4. Roof membrane penetration details.
5. Base flashing and termination details.
6. Paver anchoring locations and details.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Minimum fastener pull out resistance.
3. Installation instructions.
4. Warranty.
5. Product Data for Federally-Mandated Bio-Based Materials: For roof materials, indicating USDA designation and compliance with definitions for bio-based products, Rapidly Renewable Materials, and certified sustainable wood content.

D. Sustainable Construction Submittals:

1. Solar Reflectance Index (SRI) for roofing membrane.
2. Low Pollutant-Emitting Materials:
   a. Show volatile organic compound types and quantities.
3. Energy Star label for roofing membrane.

E. Samples:

1. Roofing Membrane: 150 mm (6 inch) square.
2. Base Flashing: 150 mm (6 inch) square.
3. Fasteners: Each type.
4. Roofing Membrane Seam: 300 mm (12 inches) square.

F. Certificates: Certify products comply with specifications.

1. Fire and windstorm classification.
2. High wind zone design requirements.
3. Energy performance requirements.

G. Qualifications: Substantiate qualifications comply with specifications.

1. Installer, including supervisors
2. Manufacturer's field representative with project experience list.

H. Field quality control reports.

I. Temporary protection plan. Include list of proposed temporary materials.

J. Operation and Maintenance Data:

1. Maintenance manuals.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:

1. Approved by roofing system manufacturer as installer for roofing system with specified warranty.
2. Regularly installs specified products.
3. Installed specified products with satisfactory service on five similar installations for minimum five years.
4. Employs full-time supervisors experienced installing specified system and able to communicate with Contracting Officer's Representative and installer's personnel.

B. Manufacturer's Field Representative:

1. Manufacturer's full-time technical employee or independent roofing inspector.
2. Individual certified by Roof Consultants Institute as Registered Roof Observer.

1.7 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.8 STORAGE AND HANDLING

A. Comply with NRCA Manual storage and handling requirements.

B. Store products indoors in dry, weathertight facility.

C. Store adhesives according to manufacturer's instructions.

D. Protect products from damage during handling and construction operations.

E. Products stored on the roof deck must not cause permanent deck deflection.

1.9 FIELD CONDITIONS

A. Environment:

1. Product Temperature: Minimum 4 degrees C (40 degrees F) and rising before installation.
2. Weather Limitations: Install roofing only during dry current and forecasted weather conditions.

1.10 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Manufacturer's Warranty: Warrant roofing system against material and manufacturing defects and agree to repair any leak caused by a defect in the roofing system materials or workmanship of the installer.

1. Warranty Period: 10 years.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Roofing System: Adhered Mechanically fastened roofing membrane, base flashing, roof insulation, fasteners, cover boards, substrate boards, vapor retarders, copings, edge metal, and walkway pads.

2.2 SYSTEM PERFORMANCE

A. Design roofing system meeting specified performance:

1. Load Resistance: ASCE/SEI 7; Design criteria as indicated on Drawings.
2. Energy Performance:
   a. EPA Energy Star Listed for low-slope roof products.
   b. ASTM E1980; Minimum 78 Solar Reflectance Index (SRI).
   c. Three-Year Aged Performance: Minimum 0.55 solar reflectance tested in according to ASTM C1549 or ASTM E1918, and minimum 0.75 thermal emittance tested in according to ASTM C1371 or ASTM E408.
      1) Where tested aged values are not available:
         a) Calculate compliance adjusting initial solar reflectance according to ASHRAE 90.1.
         b) Provide roofing system with minimum 64 three-year aged Solar Reflectance Index calculated according to ASTM E1980 with 12 watts/square meter/degree K (2.1 BTU/hour/square foot) convection coefficient.

2.3 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Provide roof system components from one manufacturer.

C. Sustainable Construction Requirements:

2.4 EPDM ROOFING MEMBRANE

A. EPDM Sheet: ASTM D4637/D4637M, Type III - fabric backed.

1. Thickness: 2.54 mm (100 mils).

2. Color: See Section 09 06 00, SCHEDULE OF FINISHES.

B. Additional Properties:

PROPERTY	TEST METHOD	REQUIREMENT
Shore A Hardness	ASTM D2240	55 to 75 Durometer
Water Vapor Permeance	ASTM E96/E96M	Minimum 8 ng/Pa/s/sq. m (0.14 perms) Water Method
Fungi Resistance	ASTM G21	After 21 days, no sustained growth or discoloration.

1. Use fire retardant membrane when not protected by ballast or pavers. Verify for UL or approval.

2.5 MEMBRANE ACCESSORY MATERIALS

A. Sheet roofing manufacturer's specified products.

B. Flashing Sheet: Manufacturer's standard; same material, and color as roofing membrane.

1. Self-curing EPDM flashing adaptable to irregular shapes and surfaces.

2. Minimum Thickness: 1.5 mm (0.060 inch).

C. Factory Formed Flashings: Inside and outside corners, pipe boots, and other special flashing shapes to minimize field fabrication.

D. Splice Adhesive or Tape: Manufacturer's standard for roofing membrane and flashing sheet.

E. Splice Lap Sealant: Liquid EPDM rubber for exposed lap edge.

F. Bonding Adhesive: Manufacturer's standard, solvent based, to suit substrates.

G. Termination Bars: Manufacturer's standard, stainless steel or aluminum, 25 mm wide by 3 mm thick (1 inch wide by 1/8 inch thick) factory drilled for fasteners.

H. Battens: Manufacturer's standard, galvannealed or galvanized steel, 25 mm wide by 1.3 mm thick (1 inch wide by 0.05 inch thick), factory punched for fasteners.

I. Pipe Compression Clamp:

1. Stainless steel drawband.

2. Worm drive clamp device.

J. Fasteners: Manufacturer's standard coated steel with metal or plastic plates, to suit application.

K. Fastener Sealer: One part elastomeric adhesive sealant.

L. Temporary Closure Sealers (Night Sealant): Polyurethane two part sealer.

M. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.

N. Asphalt Roof Cement: ASTM D4586/D4586M.

2.6 FASTENERS

A. Fasteners and washers required for securing pavers together with straps and to walls or other anchorage:

1. Straps for Securing Pavers Together:

a. Stainless Steel: ASTM A276/A276M, Type 302 or 304, minimum 0.46 mm (0.018 inch) thick.

b. Aluminum Strap: ASTM B209/B209M, minimum 2.39 mm (0.094 inch) thick.

c. Round corners on straps.

d. Form straps 38 mm (1-1/2 inches) wide, 3 m (10 feet) maximum length with 6 by 10 mm (1/4 by 3/8 inch) punched slotted holes at 100 mm (4 inch) centers centered on width of strap. Punch hole size 2 mm (1/16 inch) larger than fastener shank when shank is thicker than 5 mm (3/16 inch).

B. Fasteners or Connectors for Pavers:

1. For Concrete Pavers: Extruded interlocking hollow shape polyethylene connector:

a. ASTM D1248, Type 1, low density, Class C, black weather resistant, Grade E6, tensile strength 15 MPa (2200 psi), Shore D hardness of 4, brittleness low temperature - 82 degrees C (180 degrees F), softening temperature above 80 degrees C (176 degrees F).

b. Length: 50 mm (2 inches), with center stop and insert leg with ribs to resist withdrawal; minimum 1.3 mm (0.05 inch) thick.

2. Fasteners for Pavers Straps:

a. Stainless steel as recommended by manufacturer of paver in which fastener is anchored.

b. Fasteners that are not acceptable include:

1) Impact or power actuated fasteners.

2) Fasteners that do not require a predrilled pilot hole.

3) Fasteners with lead or white metal anchors.

4) Plastic anchors not stabilized against ultraviolet light.

2.7 SEPARATION SHEET

A. Polyethylene Film: ASTM D2103, 0.2 mm (6 mils) thick.

B. Building Paper: Fed. Spec. UU-B-790.

1. Water Vapor Resistance: Type I, Grade A, Style 4, reinforced.

2. Water Vapor Permeable: Type I, Grade D, Style 4, reinforced.

2.8 FLEXIBLE TUBING

A. Closed cell neoprene, butyl polyethylene, vinyl, or polyethylene tube or rod.

B. Diameter approximately 1-1/2 times joint width.

2.9 WALKWAY PADS

A. Manufacturer's standard, slip resistant, approximately 450 mm by 450 mm (30 by 30 inches) square and 5 mm (3/16 inch) thick with rounded corners.

2.10 PROTECTION MAT OR SEPARATOR SHEET

A. Protection Mat:

1. Water pervious; either woven or non-woven sheet of long chain polymeric filaments or yarns such as polypropylene, black polyethylene, polyester, or polyamide; or, polyvinylidene-chloride formed into a pattern with distinct and measurable openings.

2. Filter fabric equivalent opening size (EOS): Not finer than the U.S.A. Standard Sieve Number 120 and not coarser than the U.S.A. Standard Sieve Number 100. EOS is defined as the number of the U.S.A. Standard Sieve having openings closest in size to the filter cloth openings.

3. Edges of fabric selvaged or otherwise finished to prevent raveling.

4. Abrasion Resistance:

a. After being abraded in conformance with ASTM D3884 using rubber-hose abrasive wheels with one kg load per wheel and 1000 revolutions, perform tensile strength test as specified in ASTM D1682, paragraph.

b. Result: 25 kg (55 pounds) minimum in any principle direction.

5. Puncture Strength:

a. ASTM D751 tension testing machine with ring clamp; steel ball replaced with an 8 mm (5/16 inch) diameter solid steel cylinder with a hemispherical tip centered within the ring clamp.

b. Result: 57 kg (125 pounds) minimum.

6. Non-degrading under a wet or humid condition within minimum 4 degrees C (40 degrees F) to maximum 66 degrees C (150 degrees F) when exposed to ultraviolet light.
7. Minimum Sheet Width: 2400 mm (8 feet).

2.11 ACCESSORIES

A. Temporary Protection Materials:

1. Expanded Polystyrene (EPS) Insulation: ASTM C578.
2. Plywood: NIST DOC PS 1, Grade CD Exposure 1.
3. Oriented Strand Board (OSB): NIST DOC PS 2, Exposure 1.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine and verify substrate suitability for product installation with roofing installer and roofing inspector present.

1. Verify roof penetrations are complete, secured against movement,
2. Verify roof deck is adequately secured to resist wind uplift.
3. Verify roof deck is clean, dry, and in-plane ready to receive roofing system.

B. Correct unsatisfactory conditions before beginning roofing work.

3.2 PREPARATION

A. Complete roof deck construction before beginning roofing work:

1. Curbs, blocking, edge strips, and other components to which roofing and base flashing is attached in place ready to receive insulation and roofing.
2. Coordinate roofing membrane installation with flashing work and roof insulation work so insulation and flashing are installed concurrently to permit continuous roofing operations.
3. Complete installation of flashing, insulation, and roofing in same day except for the area where temporary protection is required when work is stopped for inclement weather or end of work day.

B. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates, only.

C. Broom clean roof decks. Remove dust, dirt and debris.

D. Remove projections capable of damaging roofing materials.

E. Concrete Decks, except Insulating Concrete:

1. Test concrete decks for moisture according to ASTM D4263 before installing roofing materials.

2. Prime concrete decks. Keep primer back 100 mm (f4our inches) from precast concrete deck joints.
3. Allow primer to dry before application of bitumen.

F. Insulating Concrete Decks:
1. Allow deck to dry out minimum five days after installation before installing roofing materials.
2. Allow additional drying time when precipitation occurs before installing roofing materials.

G. Existing Membrane Roofs and Repair Areas:
1. Comply with Section 07 01 50.19 PREPARATION FOR REROOFING.

3.3 TEMPORARY PROTECTION

A. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.

B. Install temporary cap flashing over top of base flashings where permanent flashings are not in place to protect against water intrusion into roofing system. Securely anchor in place to prevent blow off and damage by construction activities.

C. Temporarily seal exposed insulation surfaces within roofing membrane.
1. Apply temporary seal and water cut off by extending roofing membrane beyond insulation and securely embedding edge of the roofing membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant. Weight roofing membrane edge with sandbags, to prevent displacement; space sandbags maximum 2400 mm (8 feet) on center.
2. Direct water away from work. Provide drainage, preventing water accumulation.
3. Check daily to ensure temporary seal remains watertight. Reseal open areas and weight down.

D. Before the work resumes, cut off and discard portions of roof membrane in contact with temporary seal.
1. Cut minimum 150 mm (6 inches) back from sealed edges and surfaces.

E. Remove sandbags and store for reuse.

3.4 INSTALLATION, GENERAL

A. Install products according to manufacturer's instructions
1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Comply with NRCA Manual installation requirements.

C. Comply with UL 580 for uplift resistance.

D. Do not allow membrane and flashing to contact surfaces contaminated with asphalt, coal tar, oil, grease, or other substances incompatible with EPDM.

3.5 ROOFING INSTALLATION

A. Install membrane perpendicular to long dimension of insulation boards.

B. Begin membrane installation at roof low point and work towards high point. Lap membrane shingled in water flow direction.

C. Position membrane free of buckles and wrinkles.

D. Roll membrane out; inspect for defects as membrane is unrolled. Remove defective areas:

1. Allow 30 minutes for membrane to relax before proceeding.
2. Lap edges and ends minimum 75 mm (3 inches). Clean lap surfaces.
3. Install seam adhesive or tape, unless furnished with factory applied adhesive strips. Apply pressure to develop full adhesion.
4. Check seams to ensure continuous adhesion and correct defects.
5. Finish seam edges with beveled bead of lap sealant.
6. Finish seams same day as membrane is installed.
7. Anchor membrane perimeter to roof deck and parapet wall as indicated on drawings.

E. Membrane Perimeter Anchorage:

1. Install batten with fasteners at perimeter of each roof area, curb flashing, expansion joints and similar penetrations on top of roof membrane as indicated on drawings.
2. Mechanical Fastening:
   a. Space fasteners maximum 300 mm (12 inches) on center, starting 25 mm (1 inch) from ends.
   b. When battens are cut, round edge and corners before installing.
   c. Set fasteners in lap sealant and cover fastener head with fastener sealer, including batten.
   d. Stop batten where batten interferes with drainage. Space ends of batten 150 mm (6 inch) apart.
   e. Cover batten with 225 mm (9 inch) wide strip of flashing sheet. Seal laps with lap seam adhesive and finish edges with lap sealant.
   f. At fascia-cants turn roofing membrane down over front edge of blocking, cant, or nailer. Secure roofing membrane to vertical

portion of nailer; with fasteners spaced maximum 150 mm (6 inches) on centers.

g. At parapet walls intersecting building walls and curbs, secure roofing membrane to structural deck with fasteners 150 mm (6 inches) on center or as shown in NRCA Manual.

F. Adhered System Installation:

1. Apply bonding adhesive in quantities required by roofing membrane manufacturer.
2. Fold sheet back on itself, clean and coat the bottom side of the membrane and the top of substrate with adhesive. Do not coat the lap joint area.
3. After adhesive has set according to adhesive manufacturer's instructions, roll roofing membrane into adhesive minimizing voids and wrinkles.
4. Repeat for other half of sheet.
5. Cut voids and wrinkles to lay flat. Clean and patch cut area.

G. Mechanical Fastened System Installation:

1. Secure roofing membrane to structural deck with fasteners through battens to achieve specified wind uplift performance.
   a. Drill pilot holes for fasteners installed into cast-in-place concrete. Drill hole minimum 10 mm (3/8 inch) deeper than fastener penetration.
2. When fasteners are installed within membrane laps, locate battens minimum 13 mm (1/2 inch) from edge of sheets.
3. Apply lap sealant under battens and anchor to deck while lap sealant is still fluid. Cover fastener head with fastener sealer.
4. Where fasteners are installed over roofing membrane after seams are welded, cover fasteners with minimum 200 mm (8 inch) diameter EPDM membrane cap centered over fasteners. Where battens are used cover battens with minimum 200 mm (8 inch) wide EPDM strip cap centered over batten. Splice caps to roofing membrane and finish edges with lap sealant.

3.6 FLASHING INSTALLATION

A. Install flashings on same day as roofing membrane is installed. When flashing cannot be completely installed in one day, complete installation until flashing is watertight and provide temporary covers or seals.

B. Flashing Roof Drains:

1. Install roof drain flashing according to roofing membrane manufacturer's instructions.
   a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
   b. Do not allow roof cement to contact EPDM roofing membrane.
   c. Adhere roofing membrane to metal flashing with bonding adhesive.
2. Turn metal drain flashing and roofing membrane down into drain body. Install clamping ring and strainer.

C. Installing Base Flashing and Pipe Flashing:
1. Install flashing sheet to pipes, walls and curbs to minimum 200 mm (8 inches) height above roof surfaces and extend roofing manufacturer's standard lap dimension onto roofing membranes.
   a. Adhere flashing with bonding adhesive.
   b. Form inside and outside corners of flashing sheet according to NRCA Manual. Form pipe flashing according to NRCA Manual.
   c. Lap ends roofing manufacturer's standard dimension.
   d. Adhesively splice flashing sheets together, and adhesively splice flashing sheets to roofing membranes. Finish exposed edges with lap sealant.
2. Anchor top of flashing to walls and curbs with fasteners spaced maximum 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
3. Apply sealant to top edge of flashing.

D. Repairs to Membrane and Flashings:
1. Remove sections of roofing membrane or flashing sheet that are creased, wrinkled, or fishmouthed.
2. Cover removed areas, cuts and damaged areas with patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Adhesively splice patch to roofing membrane or flashing sheet. Finish edge of lap with lap sealant.

3.7 WALKWAY PAD INSTALLATION

A. Clean membrane where pads are applied.
B. Adhere pads to membrane with splicing cement.
C. Layout with minimum 25 mm (1 inch) and maximum 50 mm (2 inch) space between pads.

3.8 FIELD QUALITY CONTROL

A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
   1. Fastener Pull Out Tests: ANSI/SPRI FX-1; one test for every 230 square meter (2,500 square foot) of deck. Perform tests for each combination of fastener type and roof deck type before installing roof insulation.
      a. Test at locations selected by Contracting Officer's Representative.
      b. Do not proceed with roofing work when pull out resistance is less than manufacturer's required resistance.
      c. Test Results:
         1) Repeat tests using different fastener type or use additional fasteners achieve pull out resistance required to meet specified wind uplift performance.
         2) Patch cementitious deck to repair areas of fastener tests holes.
   2. Examine and probe roofing membrane and flashing seams in presence of Contracting Officer's Representative and Manufacturer's field representative.
   3. Probe seams to detect marginal bonds, voids, skips, and fishmouths.
   4. Cut 100 mm (4 inch) wide by 300 mm (12 inch) long samples through seams where directed by Contracting Officer's Representative.
   5. Cut one sample for every 450 meter (1500 feet) of seams.
   6. Cut samples perpendicular to seams.
   7. Failure of samples to pass ASTM D1876 test will be cause for rejection of work.
   8. Repair areas where samples are taken and where marginal bond, voids, and skips occur.
   9. Repair fishmouths and wrinkles by cutting to lay flat. Install patch over cut area extending 100 mm (4 inches) beyond cut.

B. Manufacturer Services:
   1. Inspect initial installation, installation in progress, and completed work.
   2. Issue supplemental installation instructions necessitated by field conditions.
   3. Prepare and submit inspection reports.

4. Certify completed installation complies with manufacturer's instructions and warranty requirements.

3.9 CLEANING

A. Remove excess adhesive before adhesive sets.

B. Clean exposed roofing surfaces. Remove contaminants and stains to comply with specified solar reflectance performance.

3.10 PROTECTION

A. Protect roofing system from traffic and construction operations.

1. Protect roofing system when used for subsequent work platform, materials storage, or staging.
2. Distribute scaffolding loads to exert maximum 50 percent roofing system materials compressive strength.

B. Loose lay temporary insulation board overlaid with plywood or OSB.

1. Weight boards to secure against wind uplift.

C. Remove protection when no longer required

D. Repair damage.

- - E N D - -

SECTION 07 60 00
FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 DESCRIPTION

A. Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

A. Section 07 53 23 ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING Membrane base flashings and stripping.

B. Section 07 71 00, ROOF SPECIALTIES: Integral flashing components of manufactured roof specialties and accessories or equipment.

C. Section 07 72 00, ROOF ACCESSORIES: Integral flashing components of manufactured roof specialties and accessories or equipment.

D. Section 07 92 00, JOINT SEALANTS: Joint Sealants.

1.3 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.

B. Aluminum Association (AA):

AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick

AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick

AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish

C. American National Standards Institute/Single-Ply Roofing Institute/Factory Mutual (ANSI/SPRI/FM):

4435/ES-1-11.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems

D. American Architectural Manufacturers Association (AAMA):

AAMA 620-02.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Aluminum

AAMA 621-02.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates

E. ASTM International (ASTM):

A240/A240M-20.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.

A653/A653M-20.....Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot- Dip Process

B32-08(2014).....Solder Metal

B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate

B370-12(2019).....Copper Sheet and Strip for Building Construction

D173/D173M-03(2018).....Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing

D412-16.....Vulcanized Rubber and Thermoplastic Elastomers-Tension

D1187/D1187M-97(2018)...Asphalt Base Emulsions for Use as Protective Coatings for Metal

D1784-20.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds

D3656/D3656M-13.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns

D4586/D4586M-07(2018)...Asphalt Roof Cement, Asbestos Free

F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual.

G. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

H. Federal Specification (Fed. Spec):

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code, Current Edition

1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:
   1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 pound force/square foot): 1.92-kPa (40 pound force/square foot) perimeter uplift force, 2.87-kPa (60 pound force/square foot pound force/square foot) corner uplift force, and 0.96-kPa (20- pound force/square foot) outward force.
   2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 pound force/square foot): 2.87-kPa (60 pound force/square foot) perimeter uplift force, 4.31-kPa (90 pound force/square foot) corner uplift force, and 1.44-kPa (30 pound force/square foot) outward force.
   3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 pound force/square foot): 4.31-kPa (90 pound force/square foot) perimeter uplift force, 5.74-kPa (120 pound force/square foot) corner uplift force, and 2.15-kPa (45 pound force/square foot) outward force.
   4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 pound force/square foot): 9.96-kPa (208 pound force/square foot) perimeter uplift force, 14.94-kPa (312 pound force/square foot) corner uplift force, and 4.98-kPa (104 pound force/square foot) outward force.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:
   1. Flashings
   2. Gutter and Conductors
   3. Expansion joints
   4. Fascia-cant

C. Manufacturer's Literature and Data: For all specified items, including:
   1. Two-piece counterflashing
   2. Thru wall flashing
   3. Expansion joint cover, each type
   4. Nonreinforced, elastomeric sheeting
   5. Copper clad stainless steel
   6. Polyethylene coated copper
   7. Bituminous coated copper

8. Copper covered paper
9. Fascia-cant

D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

A. Stainless Steel: ASTM A240, Type 302B, dead soft temper.

B. Copper ASTM B370, cold-rolled temper.

C. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than 1 kg/m² (3 oz/sf). Bituminous coating shall weigh not less than 2 kg/m² (6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Exposed fabric surface shall be crimped.

D. Copper Covered Paper: Fabricated of electro-deposit pure copper sheets ASTM B 370, bonded with special asphalt compound to both sides of creped, reinforced building paper, UU-B-790, Type I, style 5, or to a three ply sheet of asphalt impregnated crepe paper. Grooves running along the width of sheet.

E. Polyethylene Coated Copper: Copper sheet ASTM B370, weighing 1 Kg/m² (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet.

F. Aluminum Sheet: ASTM B209, alloy 3003-H14 except alloy used for color anodized aluminum shall be as required to produce specified color. Alloy required to produce specified color shall have the same structural properties as alloy 3003-H14.

G. Galvanized Sheet: ASTM, A653.

H. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.

B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m² (6 pounds/100 square feet).

C. Bituminous Paint: ASTM D1187, Type I.

D. Fasteners:

1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.

2. Nails:

a. Minimum diameter for copper nails: 3 mm (0.109 inch).

b. Minimum diameter for aluminum nails 3 mm (0.105 inch).

c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.

d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.

3. Rivets: Not less than 3 mm (1/8 inch) diameter.

4. Expansion Shields: Fed Spec A-A-1925A.

E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.

G. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:

B. Concealed Locations (Built into Construction):

1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).

2. Stainless steel: 0.25 mm (0.010 inch) thick.

3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.

4. Galvanized steel: 0.5 mm (0.021 inch) thick.

C. Exposed Locations:

1. Copper: 0.4 Kg (16 oz).

2. Stainless steel: 0.4 mm (0.015 inch).

3. Copper clad stainless steel: 0.4 mm (0.015 inch).

D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

A. Jointing:

1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:
   a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
   b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
   c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
4. Flat and lap joints shall be made in direction of flow.
5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
6. Soldering:
   a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
   b. Wire brush to produce a bright surface before soldering lead coated copper.
   c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
   d. Completely remove acid and flux after soldering is completed.

B. Expansion and Contraction Joints:

1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
2. Space joints as shown or as specified.
3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).

4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
6. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 Kg (24 ounce) copper 0.6 mm (0.024 inch) thick stainless steel 1.25mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1.6 mm (0.0625 inch) thick aluminum.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge

back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.

2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where copper gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

2.5 FINISHES

A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.

B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.

C. Finish exposed metal surfaces as follows, unless specified otherwise:

1. Copper: Mill finish.
2. Stainless Steel: Finish No. 2B or 2D.
3. Aluminum:
   a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
   b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.

c. Fluorocarbon Finish: AAMA 620, high performance organic coating.

d. Mill finish.

4. Steel and Galvanized Steel:

a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.

b. Manufacturer's finish:

1) Baked on prime coat over a phosphate coating.

2) Baked-on prime and finish coat over a phosphate coating.

3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS

A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.

1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.

2. Fabricate so keying nests at overlaps.

B. For Masonry Work When Concealed Except for Drip:

1. Either copper, stainless steel, or copper clad stainless steel.

2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.

3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.

C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:

1. Use same metal and thickness as counter flashing.

2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.

3. Form exposed portion as snap lock receiver for counter flashing upper edge.

D. For Flashing at Architectural Precast Concrete Panels or Stone Panels.

1. Use plan flat sheet of stainless steel.

2. Form exposed portions with drip as specified or receiver.

E. Window Sill Flashing and Lintel Flashing:

1. Use either copper, stainless steel, copper clad stainless-steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.

2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
3. Turn up back edge as shown.
4. Form exposed portion with drip as specified or receiver.

F. Door Sill Flashing:

1. Where concealed, use either 0.5 Kg (20 ounce) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 BASE FLASHING

A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.

1. Use either copper, or stainless steel, thickness specified unless specified otherwise.
2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
4. Use either copper, or stainless steel at pipe flashings.

B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).

C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.

D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.

E. Pipe Flashing: (Other than engine exhaust or flue stack)

1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.

2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
   a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
   b. Allow for loose fit around and into the pipe.
4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
   a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
   b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. Either copper or stainless steel, unless specified otherwise.
B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
   1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
   2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
   3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
   4. Manufactured assemblies may be used.
   5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
   6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
C. One-piece Counterflashing:
   1. Back edge turned up and fabricate to lock into reglet in concrete.
   2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
D. Two-Piece Counterflashing:
   1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
   2. Counterflashing upper edge designed to snap lock into receiver.
E. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing cannot be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:
1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.9 BITUMEN STOPS

A. Fabricate bitumen stops for bituminous roofing edges for use with formed sheet metal gravel stops, pipe penetrations, and other penetrations through roof deck without a curb.

B. Fabricate with 19 mm (3/4 inch) vertical legs and 75 mm (3 inch) horizontal legs.

C. When used with gravel stop or metal base flashing use same metal for bitumen stop in thickness specified for concealed locations.

2.10 REGLETS

A. Fabricate reglets of one of the following materials:
1. 0.4 Kg (16 ounce) copper.

2. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
3. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.
4. Plastic, ASTM D1784, Type II, not less than 2 mm (0.075 inch) thick.

B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.

C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.

D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.

E. Fabricate mitered corners, fittings, and special shapes as may be required by details.

F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

2.11 ENGINE EXHAUST PIPE OR FLUE OR STACK FLASHING

A. Flashing at penetrations through roofing shall consist of a metal collar, sheet metal flashing sleeve and hood.

B. Fabricate collar with roof flange of 1.2 mm (0.047 inch) minimum thick black iron or galvanized steel sheet.
1. Fabricate inside diameter of collar 100 mm (4 inches) larger than the outside diameter of the item penetration the roofing.
2. Extend collar height from structural roof deck to not less than 350 mm (14 inches) above roof surface.
3. Fabricate collar roof flange not less than 100 mm (4 inches) wide.
4. Option: Collar may be of steel tubing 3 mm (0.125 inch) minimum wall thickness, with not less than four, 50 mm x 100 mm x 3 mm (2 inch by 4 inch by 0.125 inch) thick tabs bottom edge evenly spaced around tube in lieu of continuous roof flange. Full butt weld joints of collar.

C. Fabricate sleeve base flashing with roof flange of either copper, stainless steel, or copper clad stainless steel.
1. Fabricate sleeve roof flange not less than 100 mm (4 inches) wide.
2. Extend sleeve around collar up to top of collar.

3. Flange bottom of sleeve out not less than 13 mm (1/24 inch) and soldered to 100 mm (4 inch) wide flange to make watertight.
4. Fabricate interior diameter 50 mm (2 inch) greater than collar.

D. Fabricate hood counter flashing from same material and thickness as sleeve.
1. Fabricate the same as pipe counter flashing except allow not less than 100 mm (4 inch) lap below top of sleeve and to form vent space minimum of 100 mm (4 inch) wide.
2. Hem bottom edge of hood 13 mm (1/2 inch).
3. Provide a 50 mm (2 inch) deep drawband.

E. Fabricate insect screen closure between sleeve and hood. Secure screen to sleeve with sheet metal screws.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:
1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.

8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
    a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
    b. Paint dissimilar metal with a coat of bituminous paint.
    c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
    a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
    b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
    a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
    b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof

cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).

B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed. Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.

C. Flashing at Top of Concrete Floors (except where shelf angles occur): Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).

D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.

E. Flashing at Veneer Walls:

1. Install near line of finish floors over shelf angles or where shown.
2. Turn up against sheathing.
3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
4. At concrete backing, extend flashing into reglet as specified.
5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.

F. Lintel Flashing when not part of shelf angle flashing:

1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.

G. Window Sill Flashing:

1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
2. Turn back edge up to terminate under window frame.
3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.

H. Door Sill Flashing:

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.

2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for watertight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over waterproof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

I. Flashing at Masonry, Stone, or Precast Concrete Copings:
1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 BASE FLASHING

A. Install where roof membrane type base flashing is not used and where shown.
1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.

B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.

C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:

1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
   a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
      1) Locate fasteners in masonry mortar joints.
      2) Use screws to sheet metal or wood.
   b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
   a. Secure with draw band tight against pipe.
   b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
   c. Completely fill joint at top with sealant.

C. Two-Piece Counterflashing:

1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
2. Surface applied type receiver:
   a. Secure to face construction in accordance, with manufacturers' instructions.

b. Completely fill space at the top edge of receiver with sealant.

3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.

D. Where vented edge occur install so lower edge of counterflashing is against base flashing.

E. When counter flashing is a component of other flashing install as shown.

3.5 REGLETS

A. Install reglets in a manner to provide a watertight installation.

B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.

C. Butt and align end joints or each section of reglet and securely hold in position until concrete or mortar are hardened:

1. Coordinate reglets for anchorage into concrete with formwork construction.

2. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.6 COPINGS

A. General:

1. On walls topped with a wood plank, install a continuous edge strip on the front and rear /edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.

2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.

3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Aluminum Coping:

1. Install with 6 mm (1/4 inch) joint between ends of coping sections.

2. Install joint covers, centered at each joint, and securely lock in place.

3.7 ENGINE EXHAUST PIPE OR STACK FLASHING

A. Set collar where shown and secure roof tabs or flange of collar to structural deck with 13 mm (1/2 inch) diameter bolts.

B. Set flange of sleeve base flashing not less than 100 mm (4 inch) beyond collar on all sides as specified for base flashing.

C. Install hood to above the top of the sleeve 50 mm (2 inch) and to extend from sleeve same distance as space between collar and sleeve beyond edge not sleeve:
   1. Install insect screen to fit between bottom edge of hood and side of sleeve.
   2. Set collar of hood in high temperature sealant and secure with one by 3 mm (1/8 inch) bolt on stainless steel draw band type, or stainless steel worm gear type clamp. Install sealant at top of head.

3.8 GOOSENECK ROOF VENTILATORS

A. Install on structural curb not less than 200 mm (8 inch) high above roof surface.
B. Securely anchor ventilator curb to structural curb with fasteners spaced not over 300 mm (12 inch) on center.
C. Anchor gooseneck to curb with screws having neoprene washers at 150 mm (6 inch) on center.

- - - E N D - - -

SECTION 07 71 00
ROOF SPECIALTIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies copings, gravel stops, fascias, and expansion joints.

1.2 RELATED WORK

A. Section 07 21 13, THERMAL INSULATION: General Insulation.

B. Section 07 22 00, ROOF AND DECK INSULATION: Rigid Insulations for Roofing.

C. Section 07 92 00, JOINT SEALANTS: Sealant Material and Installation.

D. Section 09 06 00, SCHEDULE FOR FINISHES: Color and Texture of Finish

1.3 QUALITY CONTROL

A. Provide roof accessories that products of manufacturers regularly engaged in producing the kinds of products specified.

B. For each accessory type provide products made by the same manufacturer.

C. Assemble each accessory to the greatest extent possible before delivery to the site.

D. Provide each accessory with FM approval listing for class specified.

1.4 PERFORMANCE REQUIREMENTS

A. Provide roof accessories that withstand exposure to weather and resist thermal movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, or installation.

B. Provide roof accessories listed in FM Approvals "RoofNav" and approved for windstorm classification Class FM 1-90. Identify materials with FM Approval markings.

C. Manufacture and install roof accessories to allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, hole elongation, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects.

1. Provide clips that resist rotation and avoid shear stress as a result of thermal movements.

2. For design purposes, base provisions for thermal movement on assumed ambient temperature (range) from minus 18 degrees C (0 degrees F), ambient to 82 degrees C (180 degrees F).

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Representative sample panel of color-anodized aluminum not less than 101 x 101 mm (4 x 4 inches), except extrusions are to be of a width not less than section to be used. Submit sample that shows coating with integral color and texture. Include manufacturer's identifying label.

C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.

D. Manufacturer's Literature and Data: Each item specified.

E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

A240/A240M-20.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

A653/A653M-20.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

A666-15.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar

B209-14.....Aluminum and Aluminum Alloy-Sheet and Plate

B209M-14.....Aluminum and Aluminum Alloy-Sheet and Plate (Metric)

B221-14.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B221M-13.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

B32-08(2014).....Solder Metal

B370-12(2019).....Copper Sheet and Strip for Building Construction

B882-10(2018).....Pre-Patinated Copper for Architectural Applications

C612-14(2019).....Mineral Fiber Block and Board Thermal Insulation

D1187/D1187M-97(2018)...Asphalt-Base Emulsions for Use as Protective Coatings for Metal

D1970/D1970M-20.....Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection

D226/D226M-17.....Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing

D4869/D4969M-16a.....Asphalt-Saturated Organic Felt Underlayment Used In Steep Slope Roofing

C. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):

2605-11.....High Performance Organic Coatings on Architectural Extrusions and Panels.

611-14.....Anodized Architectural Aluminum

E. FM Global (FM):

RoofNav.....Approved Roofing Assemblies and Products

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221M (B221).

B. Aluminum Sheet: ASTM B209M (B209).

C. Galvanized Sheet Steel: ASTM A653/A653M; G-90 coating.

D. Stainless-Steel Sheet: ASTM A240/A240M or ASTM A666, Type 304.

E.

F. Insulation: ASTM C612, Class 1 or 2.

G. Asphalt Coating: ASTM D1187, Type I, quick setting.

2.2 UNDERLAYMENT

A. Self-Adhering Modified Bitumen Underlayment:

1. Provide self-adhering modified bitumen membrane underlayment material in compliance with ASTM D1970/D1970M, suitable for use as underlayment for metal copings and fascias.
2. Provide membrane resistant to cyclical elevated temperatures for extended period of time in high heat service conditions (stable after testing at 116 degrees C (240 degrees F)).

3. Provide membrane with integral non-tacking top surface of polyethylene film or other surface material to serve as separator between bituminous material and metal products to be applied above.
4. Provide primer.

B. Felt Underlayment: Provide No. 30 asphalt saturated organic, non-perforated felt underlayment in compliance with ASTM D226/D226M, Type II, or ASTM D4869/D4869M.

C. Slip Sheet: Provide 0.24 kg per square meter (5 pounds per 100 sf) rosin sized unsaturated building paper for slip sheet.

2.3 FINISH:

A. In accordance with NAAMM AMP 500-505.

B. Aluminum, Mill Finish: AA-MIX, as fabricated.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Examine substrates, areas, and conditions, to verify actual locations, dimensions, and other conditions affecting performance of the Work.

B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage where applicable, and securely anchored.

C. Underlayment Installation:

1. Self-Adhering Sheet Underlayment:
   a. Apply primer as required by manufacturer.
   b. Comply with temperature restrictions of underlayment manufacturer for installation.
   c. Apply wrinkle free, in shingle fashion to shed water, and with end laps of not less than 152 mm (6 inches) staggered 610 mm (24 inches) between courses.
   d. Overlap side edges not less than 89 mm (3-1/2 inches). Roll laps with roller.
   e. Cover underlayment within 14 days.
   f. Apply continuously under copings and roof-edge fascias and gravel stops.
   g. Coordinate application of self-adhering sheet underlayment under roof specialties with requirements for continuity with adjacent air barrier materials.
2. Slip Sheet:
   a. Install with tape or adhesive for temporary anchorage to minimize use of mechanical fasteners under roof specialties.

b. Apply in shingle fashion to shed water, with lapped joints of not less than 50 mm (2 inches).

D. Install roof accessories where indicated in construction documents.

E. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise. Provide fasteners suitable for application, for metal types being secured and designed to meet performance requirements.

F. Where soldered joints are required, clean surfaces to be soldered, removing oils and foreign matter.

1. Pre-tin edges of sheets to be soldered to a width of 38 mm (1-1/2 inches).
2. Reduce pre-tinning where pre-tinned surface would show in completed work.
3. Tin edges of uncoated copper sheets using solder for copper.
4. Do not use torches for soldering.
5. Heat surfaces to receive solder and flow solder into joint.
6. Fill joint completely.
7. Completely remove flux and spatter from exposed surfaces.

G. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.

H. Comply with section 07 92 00, JOINT SEALANTS to install sealants where required by manufactures installation instructions.

I. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.

3.2 PROTECTION OF ALUMINUM

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two (2) coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on one (1) side.

B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two (2) coats of asphalt coating.

3.3 ADJUSTING

A. Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

3.4 PROTECTION

A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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SECTION 07 72 00
ROOF ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies roof hatches; equipment supports; gravity ventilators; and metal grating roof walkway system.

1.2 RELATED WORK

A. Section 07 21 13, THERMAL INSULATION: General insulation.

B. Section 07 22 00, ROOF AND DECK INSULATION: Rigid insulations for roofing.

C. Section 07 92 00, JOINT SEALANTS: Sealant material and installation.

D. Section 09 06 00, SCHEDULE FOR FINISHES: Color and texture of finish.

1.3 QUALITY ASSURANCE

A. Provide roof accessories that are the products of manufacturers regularly engaged in producing the kinds of products specified.

B. For each accessory type provide the same product made by the same manufacturer.

C. Assemble each accessory to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Submit representative sample panel of color anodized aluminum not less than 101 x 101 mm (4 x 4 inches). For extrusions, submit width not less than section to be installed. Show coating with integral color and texture and include manufacturer's identifying label.

C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.

D. Manufacturer's Literature and Data: Each item specified.

E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

A653/A653M-20.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) By the Hot-Dip Process

B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate

B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric)

B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

C726-17.....Mineral Wool Roof Insulation Board

C1289-19.....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board

D1187/D1187M-97(2018)...Asphalt-Base Emulsions for Use as Protective Coatings for Metal

C. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06 Series.....Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):

2603-20.....Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix).

2605-20.....Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Architectural Extrusions and Panels (with Coil Coating Appendix).

611-14.....Anodized Architectural Aluminum

621-02.....High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates

E. American Society of Civil Engineers (ASCE):

ASCE/SEI 7-16.....Minimum Design Loads and Associated Criteria for Buildings and Other Structures

F. U.S. Occupational Safety and Health Standards (OSHA):

29 CFR 1910 Subpart D... Walking-Working Surfaces (1910.21-1910.30)

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221M (B221).

B. Aluminum Sheet: ASTM B209M (B209).

C. Galvanized Sheet Steel: ASTM A653/A653M; G-90 coating.

D. Asphalt Coating: ASTM D1187/D1187M, Type I, quick setting.

2.2 ROOF HATCH (SCUTTLE)

A. Performance Characteristics:

1. Cover to be reinforced to support a minimum live load of 195 kilogram per square meter (40 pounds per square foot) with a maximum deflection of 1/150th of the span or 97 kilogram per square meter (20 pounds per square foot) wind uplift.
2. Operation of the Cover: Smooth and easy with controlled operation throughout the entire arc of opening and closing.
3. Operation of the Cover: Not affected by temperature.
4. Entire Hatch: Weathertight with fully welded corner joints on cover and curb.

B. Shop fabricate from aluminum with mill finish.

C. Curb and Cover:

1. Exterior facing: Minimum 2.3 mm (0.09 inch) thick sheet aluminum with mill finish.
2. Interior facing: Minimum 1 mm (0.04 inch) thick sheet aluminum.
3. Minimum of 50 mm (2 inch) thick polyisocyanurate insulation (ASTM C1289) with a U-value = 0.47 W/mK (R-value = 12) between facings of cover and over exterior face of curb.
4. Form exterior curb facing with an integral 76 mm (3 inch) wide roof flange and cap flashing minimum 2.3 mm (0.09 inch) thick sheet aluminum.
5. Make curb 305 mm (12 inches) above finish roof surface.
6. Form cover to lap curb and cap flashing.
7. Size opening as shown on construction documents.
8. Finish: P4

D. Hardware:

1. Provide spring snap latch with inside and outside operating handles and padlock hasp on inside. Provide two snap latches when hinge side is over 2100 mm (7 feet) long. Bolt hardware into heavy gauge channel reinforcement welded to the underside of the cover and concealed within the insulation space.
2. Provide heavy duty pintle hinges.
3. Provide automatic hold open and operating arm with enclosed torsion or compression spring lifting mechanism.

4. Latch Strike: Stamped component bolted or welded to the curb assembly.
5. Automatically lock in the open position at not less than 70 degrees.
6. Provide weather stripping at cover closure.
7. Galvanize all hardware items.

E. Assembly:
1. Shop assemble roof scuttle.
2. Weld joints exposed to the weather and built into the roofing.
3. Finish weld smooth where exposed.

F. Safety Accessories:
1. Ladder Assist Post: Provide a telescoping tubular section that locks automatically when fully extended. Control upward and downward movement by a stainless steel spring balancing mechanism. Provide unit completely assembled with fasteners for securing to the ladder rungs in accordance with the manufacturer's instructions.
2. Safety Railing: Provide a fixed, attached to the roof hatch railing assembly including rails, clamps, fasteners, safety barrier at railing opening, and accessories required for a complete installation; complying with 29 CFR 1910.23 requirements.

2.3 EQUIPMENT SUPPORTS

A. Supported Load Capacity
B. Fabricate equipment supports from 1.3 mm (0.0516 inch) thick galvanized ASTM A653/A653M steel fabricate with welded corners and with seams joined by continuous water and air tight welds.
C. Equipment supports to be internally reinforced with angles 1.22 m (48 inches) on center.
D. Form exterior curb with integral base and deck closures for curbs installed on steel decking.
E. Use galvanized steel liners for curbs having inside dimension over 305 mm (12 inches).
F. Internally insulate with 38 mm (1-1/2 inch) glass-fiber board insulation (ASTM C726).
G. Fabricate curb with a minimum height of 203 mm (8 inches) above roof surface.
H. Attach preservative treated wood nailers to top of curb. Provide 50 mm (2 inch) by 50 mm (2 inch) minimum nominal size on curb with openings

and 50 mm (2 inch) thick, width of curb up to 305 mm (12 inches) on equipment support curbs.

I. Make size of supports suit size of equipment furnished, with height as shown on construction documents, but not less than 203 mm (8 inches) above roof surface.

J. Top of Equipment Supports: Level with pitch built into curb when deck slopes. Equip supports with water diverter or cricket on side that obstructs water flow.

2.4 LOW SILHOUETTE GRAVITY VENTILATORS

A. Fabricate base of 1 mm (0.04 inch) thick aluminum, and vent of 0.8 mm (0.032 inch) thick aluminum.

1. Height not to exceed 305 mm (12 inches) above top of roof curb.
2. Design ventilators to withstand 137 Km (85 miles) per hour wind velocity.
3. Provide ventilators with a removable 18 by 18 mesh by 0.28 mm (0.11 inch) diameter aluminum wire cloth insect screen.
4. Provide security grille where indicated on construction documents.

B. Construct damper of the same material as the ventilator and design to completely close opening or remain wide open. Hold damper in closed position by a brass chain and catch. Extend chains 305 mm (12 inches) below and engage catch when damper is closed.

2.5 FINISH:

A. In accordance with NAAMM AMP 500 Series.

B. Aluminum, Mill Finish: AA-MIX, as fabricated.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install roof specialties where indicated on construction documents.

B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.

C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.

D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where required by manufactures installation instructions require sealant.

E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.

1. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.

2. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 610 mm (24 inches) on center.
3. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 101 mm (4 inches).

F. Equipment Supports: Do not anchor to insulating concrete or metal deck. Anchor only to building structure as per manufacturers recommendations.

3.2 PROTECTION OF ALUMINUM

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two (2) coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.

B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

3.3 ADJUSTING

A. Adjust roof hatch hardware to operate freely and so that cover will operate without binding, close tightly at perimeter, and latch securely.

3.4 PROTECTION

A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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SECTION 07 81 00
APPLIED FIREPROOFING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies spray-applied cementitious coverings to provide fire resistance to interior structural steel members shown. Sprayed-applied mineral fiber fireproofing is not permitted.

1.3 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Installer qualifications.

D. Testing laboratory accreditations.

E. Manufacturer's Literature and Data:

1. Manufacturer's complete and detailed application instructions and specifications.
2. Manufacturer's repair and patching instructions.

F. Certificates:

1. Certificate from testing laboratory attesting fireproofing material and application method meet the specified fire ratings.
   a. List thickness and density of material required to meet fire ratings.
   b. Accompanied by complete test report and test record.
2. Manufacturer's certificate indicating sprayed-on fireproofing material supplied under the Contract is same within manufacturing tolerance as fireproofing material tested.

G. Miscellaneous:

1. Manufacturer's written approval of surfaces to receive sprayed-on fireproofing.
2. Manufacturer's written approval of completed installation.
3. Manufacturer's written approval of the applicators of fireproofing material.

1.3 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Deliver to job-site in sealed containers marked and labeled to show manufacturer's name and brand and UL certification markings of compliance with the specified requirements.

B. Remove damaged or opened containers from the site.

C. Store the materials off the ground, under cover, away from damp surfaces.

D. Keep dry until ready for use.

E. Remove materials that have been exposed to water before installation from the site.

1.4 FIELD CONDITIONS:

A. Temperature: Do not apply fireproofing when substrate or ambient temperature is below 4 degrees C (40 degrees F) unless temporary protection and heat are provided to maintain temperature at or above stated value during application and for 24 hours before and after application.

B. Humidity: Maintain relative humidity levels within limits recommended by fireproofing manufacturer.

C. Ventilation: Provide ventilation to properly dry the fireproofing after application. Provide a minimum of four (4) air exchanges per hour by forced air circulation. When permitted by Contracting Officer Representative (COR), ventilate by natural circulation.

1.5 QUALITY ASSURANCE:

A. Installer Qualifications: A firm or individual certified, licensed, or otherwise qualified by fireproofing manufacturer as experienced and with sufficient trained staff to install manufacturer’s products according to specified requirements. Submit manufacturer’s certification that each installer is trained and qualified to install the specified fireproofing. Submit evidence that each installer has a minimum of three (3) years’ experience and a minimum of four (4) installations using the specified fireproofing.

B. Testing Laboratory Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority. Submit a copy of the Certificate of Accreditation and Scope of Accreditation.

C. Test for fire endurance in accordance with ASTM E119, for fire rating specified, in a nationally recognized laboratory.

D. Manufacturer's inspection and approval of surfaces to receive fireproofing.

E. Manufacturer's approval of fireproofing applications.

F. Manufacturer's approval of completed installation.

G. Manufacturer's representative is to observe and advise at the commencement of application, and is required to visit the site as required thereafter for the purpose of ascertaining proper application.

H. Pre-Application Test Area.

1. Apply a test area consisting of a typical overhead fireproofing installation, including not less than 4.5 m (15 feet) of beam and deck.
   a. Apply for the hourly ratings required in the construction documents.
2. Install in location selected by the COR, for approval by the representative of the fireproofing material manufacturer and the COR.
3. Perform Bond test for cohesive and adhesive strength in accordance with ASTM E736 for each applied fireproofing design used.
4. Perform density test in accordance with ASTM E736 for each applied fireproofing design used.
5. Do not proceed in other areas until installation of test area has been completed and approved.
6. Keep approved installation area open for observation as criteria for sprayed-on fireproofing.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

C841-03(R2013).....Installation of Interior Lathing and Furring
C847-14.....Metal Lath
E84-14.....Surface Burning Characteristics of Building Materials
E119-12a.....Fire Tests of Building Construction and Materials
E605-93(R2011).....Thickness and Density of Sprayed Fire-Resistive Materials Applied to Structural Members
E736-00(R2011).....Cohesion/Adhesion of Sprayed Fire-Resistive Materials Applied to Structural Members

E759-92(R2011).....The Effect of Deflection on Sprayed Fire-Resistive Material Applied to Structural Members

E760-92(R2011).....Impact on Bonding of Sprayed Fire-Resistive Material Applied to Structural Members

E761-92(R2011).....Compressive Strength of Fire-Resistive Material Applied to Structural Members

E859-93(R2011).....Air Erosion of Sprayed Fire-Resistive Materials Applied to Structural Members

E937-93(R2011).....Corrosion of Steel by Sprayed Fire-Resistive Material Applied to Structural Members

E1042-02(R2014).....Acoustically, Absorptive Materials Applied by Trowel or Spray.

G21-13.....Determining Resistance of Synthetic Polymeric Materials to Fungi

C. Underwriters Laboratories, Inc. (UL):

Fire Resistance Directory...Latest Edition including Supplements

D. Warnock Hersey (WH):

Certification Listings..Latest Edition

E. Factory Mutual System (FM):

Approval Guide.....Latest Edition including Supplements

F. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 SPRAYED-ON FIREPROOFING:

A. ASTM E1042, Class (a), Category A.

1. Factory mixed cementitious materials with approved aggregate.

B. Materials containing asbestos are not permitted.

C. Fireproofing characteristics when applied in the thickness and density required to achieve the fire-rating specified.

	Characteristic	Test	Results
1.	Deflection	ASTM E759	No cracking, spalling, or delamination when backing to which it is applied has a deflection up to 1/120 in 3 m (10 ft.)

	Characteristic	Test	Results
2.	Corrosion-Resistance	ASTM E937	No promotion of corrosion of steel.
3.	Bond Impact	ASTM E760	No cracking, spalling, or delamination.
4.	Cohesion/Adhesion (Bond Strength)	ASTM E736	Minimum cohesive/adhesive strength of 9.57 kPa (200 lbf per sq. ft.) for protected areas. 19.15 kPa (400 lbf per sq. ft.) for exposed areas.
5.	Air Erosion	ASTM E859	Maximum gain weight of the collecting filter 0.27 gm per sq. meter (0.025 gm per sq. ft.).
6.	Compressive Strength	ASTM E761	Minimum compressive strength 48 kPa (1000 psf).
7.	Surface Burning Characteristics with adhesive and sealer to be used	ASTM E84	Flame spread 25 or less smoke developed 50 or less
8.	Fungi Resistance	ASTM G21	Resistance to mold growth when inoculated with aspergillus niger (28 days for general application)

2.2 ADHESIVE:

A. Adhesive may be an integral part of the material or applied separately to surface receiving fireproofing material.

2.3 SEALER:

A. Surface burning characteristics as specified for fireproofing material.

B. Fungus resistant.

C. Sealer may be an integral part of the material or applied separately to the exposed surface. When applied separately use contrasting color pigmented sealer, white preferred.

E. VOC content: Product to comply with VOC content limits of authorities having jurisdiction and the following VOC limits when calculated according to 40 CFR 59, (EPA Method 24):

1. Flat Paints and Coatings: 50 g/L.
2. Nonflat Paints and Coatings: 150 g/L.
3. Primers, Sealers, and Undercoaters: 200 g/L.

2.5 MECHANICAL BOND MATERIAL:

A. Expanded Metal Lath: ASTM C847, minimum weight of 0.92 kg per square meter (1.7 pounds per square yard) or as required, according to fire-

resistance designs indicated and fire proofing manufacturer's written instructions.

B. Fasteners: ASTM C841.

C. Reinforcing Fabric: Glass- or carbon-fiber fabric of type, weight, and form required to comply with fire-resistance designs indicated; approved and provided by fireproofing manufacturer.

D. Reinforcing Mesh: Metallic mesh reinforcement of type, weight, and form required to comply with fire-resistance design indicated; approved and provided by fireproofing manufacturer. Include pins and attachments.

PART 3 - EXECUTION

3.1 EXAMINATION:

A. Verify surfaces to receive fireproofing are clean and free of dust, soot, oil, grease, water soluble materials or any foreign substance which would prevent adhesion of the fireproofing material.

B. Verify hangers, inserts and clips are installed before the application of fireproofing material.

C. Verify ductwork, piping, and other obstructing material and equipment is not installed that will interfere with fireproofing installation.

D. Verify concrete work on steel decking and concrete encased steel is completed.

E. When applied in conjunction with roof structures or roof decks, verify that roofing, installation of rooftop HVAC equipment, and other related work are complete.

F. Verify temperature and enclosure conditions required by fire-proofing material manufacturer.

G. Conduct tests according to fireproofing manufacturer's written instructions to verify that substrates are free of substances capable of interfering with bond. Submit test report.

3.2 APPLICATION:

A. Do not start application until written approval has been obtained from manufacturer of fireproofing materials that surfaces have been inspected by the manufacturer or his representative, and are suitable to receive sprayed-on fireproofing.

B. Coordinate application of fireproofing material with other trades.

C. Cover other work and exterior openings subject to damage from fallout or overspray of fireproofing materials during application.

D. Application of Metal Lath:

1. Apply to beam and columns having painted surfaces which fail ASTM E736 Bond Test requirements in pre-application test area.
2. Apply to beam flanges 305 mm (12-inches) or more in width.
4. Apply to beam web 406 mm (16-inches) or more in depth.
5. Tack weld or mechanically fasten on maximum of 305 mm (12-inch) center.
6. Lap and tie lath member in accordance with ASTM C841.

E. Mix and apply in accordance with manufacturer's instructions.
1. Mechanically control material and water ratios.
2. Apply adhesive and sealer, when not an integral part of the materials, in accordance with the manufacturer's instructions.
3. Apply to density and thickness indicated in UL Fire Resistance Directory, FM Approval Guide, or WH Certification Listings unless specified otherwise. Test in accordance with ASTM E119.
4. Minimum ASTM E605 applied dry density per cubic meter (cubic foot) for the underside of the walk on deck (interstitial) hung purlin or beam and steel deck, columns in interstitial spaces and mechanical equipment rooms to be as follows:
a. Factory mixed cemitious material - 350 kg per cubic meter (22 lb. per cubic ft.).

F. Complete application is to be completed in one area. Inspection and approval by COR is required before removal of application equipment and proceeding with further work.

3.3 FIELD TESTS:

A. The applied fireproofing to be tested by a COR approved independent testing laboratory and paid for by the Contractor. Submit test reports documenting results of tests on the applied material in the project.
B. COR will select area to be tested in specific bays on each floor using a geometric grid pattern. Apply test sample every 929 square meters (10,000 square feet) of floor area or two (2) for each floor, whichever produces the greatest number of test areas.
C. Test for thickness and density in accordance with ASTM E605. Areas showing thickness less than that required as a result of fire endurance test are not acceptable.
D. Areas showing less than required fireproofing characteristics are not suitable for the following field tests.
1. Test for cohesion/adhesion: ASTM E736.
2. Test for bond impact strength: ASTM E760.

3.4 PATCHING AND REPAIRING:

A. Inspect after mechanical, electrical and other trades have completed work in contact with fireproofing material, but before sprayed material is covered by subsequent construction.

B. Perform corrective measures in accordance with fireproofing material manufacturer's recommendations.

1. Respray areas requiring additional fireproofing material to provide the required thickness, and replace dislodged or removed material.
2. Spray material for patching by machine directly on point to be patched, or into a container and then hand apply.
3. Do not hand mix material.

C. Repair:

1. Respray test and rejected areas.
2. Patch fireproofing material which is removed or disturbed after approval.

D. Perform final inspection of sprayed areas after patching and repair.

3.6 SCHEDULE:

A. Apply fireproofing material in interior structural steel members and on underside of interior steel floor, except on following surfaces:

4. Steel to be encased in concrete or designated to receive other type of fireproofing.

Fire Rating Schedule

	Element	Hourly Rating	UL Design Reference
	Floor decks	2 hour	
	Floor supports	2 hour	

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SECTION 07 84 00
FIRESTOPPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Provide UL or equivalent approved firestopping system for the closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.

B. Provide UL or equivalent approved firestopping system for the closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK

A. Section 07 81 00, APPLIED FIREPROOFING: Spray applied fireproofing.

B. Section 07 92 00, JOINT SEALANTS: Sealants and application.

C. Section 23 31 00, HVAC DUCTS AND CASINGS: Fire and smoke damper assemblies in ductwork.

D. Section 23 37 00, AIR OUTLETS AND INLETS: Fire and smoke damper assemblies in ductwork.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Installer qualifications.

C. Inspector qualifications.

D. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.

E. List of FM, UL, or WH classification number of systems installed.

F. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

G. Submit certificates from manufacturer attesting that firestopping materials comply with the specified requirements.

1.4 DELIVERY AND STORAGE

A. Deliver materials in their original unopened containers with manufacturer’s name and product identification.

B. Store in a location providing protection from damage and exposure to the elements.

1.5 QUALITY ASSURANCE

A. FM, UL, or WH or other approved laboratory tested products will be acceptable.

B. Installer Qualifications: A firm that has been approved by FM Global according to FM Global 4991 or been evaluated by UL and found to comply with UL's "Qualified Firestop Contractor Program Requirements." Submit qualification data.

C. Inspector Qualifications: Contractor to engage a qualified inspector to perform inspections and final reports. The inspector to meet the criteria contained in ASTM E699 for agencies involved in quality assurance and to have a minimum of two years' experience in construction field inspections of firestopping systems, products, and assemblies. The inspector to be completely independent of, and divested from, the Contractor, the installer, the manufacturer, and the supplier of material or item being inspected. Submit inspector qualifications.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

E84-20.....Surface Burning Characteristics of Building Materials

E699-16.....Standard Specification for Agencies Involved in Testing, Quality Assurance, and Evaluating of Manufactured Building Components

E814-13a(2017).....Fire Tests of Penetration Firestop Systems

E2174-20a.....Standard Practice for On-Site Inspection of Installed Firestop Systems

E2393-20.....Standard Practice for On-Site Inspection of Installed Fire Resistive Joint Systems and Perimeter Fire Barriers

C. FM Global (FM):

Annual Issue Approval Guide Building Materials

4991-13.....Approval of Firestop Contractors

D. Underwriters Laboratories, Inc. (UL):

Annual Issue Building Materials Directory

E. Annual Issue Fire Resistance Directory

723-Edition 11(2018)....Standard for Test for Surface Burning Characteristics of Building Materials

1479-04(2015).....Fire Tests of Penetration Firestops

F. Intertek Testing Services - Warnock Hersey (ITS-WH):

Annual Issue Certification Listings

G. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

A. Provide either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke. Firestop systems to accommodate building movements without impairing their integrity.

B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 101 mm (4 inches) nominal pipe or 0.01 square meter (16 square inches) in overall cross sectional area.

C. Firestop sealants used for firestopping or smoke sealing to have the following properties:

1. Contain no flammable or toxic solvents.
2. Release no dangerous or flammable out gassing during the drying or curing of products.
3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
4. When installed in exposed areas, capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
5. VOC Content: Firestopping sealants and sealant primers to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
   a. Sealants: 250 g/L.
   b. Sealant Primers for Nonporous Substrates: 250 g/L.
   c. Sealant Primers for Porous Substrates: 775 g/L.

D. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials to have following properties:

1. Classified for use with the particular type of penetrating material used.

2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.

E. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84 or UL 723. Material to be an approved firestopping material as listed in UL Fire Resistance Directory or by a nationally recognized testing laboratory.

F. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.

G. Materials to be nontoxic and noncarcinogen at all stages of application or during fire conditions and to not contain hazardous chemicals. Provide firestop material that is free from Ethylene Glycol, PCB, MEK, and asbestos.

H. For firestopping exposed to view, traffic, moisture, and physical damage, provide products that do not deteriorate when exposed to these conditions.

1. For piping penetrations for plumbing and wet-pipe sprinkler systems, provide moisture-resistant through-penetration firestop systems.
2. For floor penetrations with annular spaces exceeding 101 mm (4 inches) or more in width and exposed to possible loading and traffic, provide firestop systems capable of supporting the floor loads involved either by installing floor plates or by other means acceptable to the firestop manufacturer.
3. For penetrations involving insulated piping, provide through-penetration firestop systems not requiring removal of insulation.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS

A. Provide silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.

B. Provide mineral fiber filler and bond breaker behind sealant.

C. Sealants to have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with ASTM E84.

D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Submit product data and installation instructions, as required by article, submittals, after an on-site examination of areas to receive firestopping.

B. Examine substrates and conditions with installer present for compliance with requirements for opening configuration, penetrating items, substrates, and other conditions affecting performance of firestopping. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Remove dirt, grease, oil, laitance and form-release agents from concrete, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.

B. Remove insulation on insulated pipe for a distance of 150mm (6 inches) on each side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

C. Prime substrates where required by joint firestopping system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.

D. Masking Tape: Apply masking tape to prevent firestopping from contacting adjoining surfaces that will remain exposed upon completion of work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove smears from firestopping materials. Remove tape as soon as it is possible to do so without disturbing seal of firestopping with substrates.

3.3 INSTALLATION

A. Do not begin firestopping work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.

B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.

C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP

A. As work on each floor is completed, remove materials, litter, and debris.

B. Clean up spills of liquid type materials.

C. Clean off excess fill materials and sealants adjacent to openings and joints as work progresses by methods and with cleaning materials approved by manufacturers of firestopping products and of products in which opening and joints occur.

D. Protect firestopping during and after curing period from contact with contaminating substances or from damage resulting from construction operations or other causes so that they are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated firestopping immediately and install new materials to provide firestopping complying with specified requirements.

3.5 INSPECTIONS AND ACCEPTANCE OF WORK

A. Do not conceal or enclose firestop assemblies until inspection is complete and approved by the Contracting Officer Representative (COR).

B. Furnish service of approved inspector to inspect firestopping in accordance with ASTM E2393 and ASTM E2174 for firestop inspection, and document inspection results. Submit written reports indicating locations of and types of penetrations and type of firestopping used at each location; type is to be recorded by UL listed printed numbers.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section covers interior and exterior sealant and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK (INCLUDING BUT NOT LIMITED TO THE FOLLOWING):

C. Masonry Control and Expansion Joint: Section 04 20 00, UNIT MASONRY.

D. Firestopping Penetrations: Section 07 84 00, FIRESTOPPING.

E. Glazing: Section 08 80 00, GLAZING.

1.3 QUALITY ASSURANCE:

A. Installer Qualifications: An experienced installer with a minimum of three (3) years' experience and who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance. Submit qualification.

B. Source Limitations: Obtain each type of joint sealant through one (1) source from a single manufacturer.

C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.

1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

D. Lab Tests: Submit samples of materials that will be in contact or affect joint sealants to joint sealant manufacturers for tests as follows:

1. Adhesion Testing: Before installing elastomeric sealants, test their adhesion to protect joint substrates according to the method in ASTM C794 to determine if primer or other specific joint preparation techniques are required.

2. Compatibility Testing: Before installing elastomeric sealants, determine compatibility when in contact with glazing and gasket materials.
3. Stain Testing: Perform testing per ASTM C1248 on interior and exterior sealants to determine if sealants or primers will stain adjacent surfaces. No sealant work is to start until results of these tests have been submitted to the Contracting Officer Representative (COR) and the COR has given written approval to proceed with the work.

F. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections and to demonstrate aesthetic effects and qualities of materials and execution:
1. Joints in mockups of assemblies that are indicated to receive elastomeric joint sealants.

1.4 CERTIFICATION:

A. Contractor is to submit to the COR written certification that joints are of the proper size and design, that the materials supplied are compatible with adjacent materials and backing, that the materials will properly perform to provide permanent watertight, airtight or vapor tight seals (as applicable), and that materials supplied meet specified performance requirements.

1.5 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
C. Installer qualifications.
D. Contractor certification.
E. Manufacturer's installation instructions for each product used.
F. Cured samples of exposed sealants for each color.
G. Manufacturer's Literature and Data:
1. Primers
2. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

H. Manufacturer warranty.

1.6 PROJECT CONDITIONS:

A. Environmental Limitations:
1. Do not proceed with installation of joint sealants under following conditions:

a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 degrees C (40 degrees F).

b. When joint substrates are wet.

B. Joint-Width Conditions:

1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.7 DELIVERY, HANDLING, AND STORAGE:

A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.

B. Carefully handle and store to prevent inclusion of foreign materials.

C. Do not subject to sustained temperatures exceeding 32 degrees C (90 degrees F) or less than 5 degrees C (40 degrees F).

1.8 DEFINITIONS:

A. Definitions of terms in accordance with ASTM C717 and as specified.

B. Backing Rod: A type of sealant backing.

C. Bond Breakers: A type of sealant backing.

D. Filler: A sealant backing used behind a back-up rod.

1.9 WARRANTY:

A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".

B. Manufacturer Warranty: Manufacturer shall warranty their sealant for a minimum of five (5) years from the date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.10 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. ASTM International (ASTM):

C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material

C612-14.....Mineral Fiber Block and Board Thermal Insulation

C717-14a.....Standard Terminology of Building Seals and Sealants

C734-06(R2012).....Test Method for Low-Temperature Flexibility of Latex Sealants after Artificial Weathering

C794-10.....Test Method for Adhesion-in-Peel of Elastomeric Joint Sealants

C919-12.....Use of Sealants in Acoustical Applications.

C920-14a.....Elastomeric Joint Sealants.

C1021-08(R2014).....Laboratories Engaged in Testing of Building Sealants

C1193-13.....Standard Guide for Use of Joint Sealants.

C1248-08(R2012).....Test Method for Staining of Porous Substrate by Joint Sealants

C1330-02(R2013).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants

C1521-13.....Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints

D217-10.....Test Methods for Cone Penetration of Lubricating Grease

D1056-14.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber

E84-09.....Surface Burning Characteristics of Building Materials

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

D. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 SEALANTS:

A. Exterior Sealants:

1. Vertical surfaces, provide non-staining ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
2. Horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T.

3. Provide location(s) of exterior sealant as follows:
   a. Joints formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Provide sealant at exterior surfaces of exterior wall penetrations.
   b. Metal to metal.
   c. Masonry to masonry or stone.
   d. Stone to stone.
   e. Cast stone to cast stone.
   f. Masonry expansion and control joints.
   g. Wood to masonry.
   h. Masonry joints where shelf angles occur.
   i. Voids where items penetrate exterior walls.
   j. Metal reglets, where flashing is inserted into masonry joints, and where flashing is penetrated by coping dowels.

B. Floor Joint Sealant:
   1. ASTM C920, Type S or M, Grade P, Class 25,Use T.
   2. Provide location(s) of floor joint sealant as follows.
      a. Seats of metal thresholds exterior doors.
      b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.

C. Interior Sealants:
   1. VOC Content of Interior Sealants: Sealants and sealant primers used inside the weatherproofing system are to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
      a. Architectural Sealants: 250 g/L.
      b. Sealant Primers for Nonporous Substrates: 250 g/L.
      c. Sealant Primers for Porous Substrates: 775 g/L.
   2. Vertical and Horizontal Surfaces: ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
   3. Provide location(s) of interior sealant as follows:
      a. Typical narrow joint 6 mm, (1/4 inch) or less at walls and adjacent components.
      b. Perimeter of doors, windows, access panels which adjoin concrete or masonry surfaces.
      c. Interior surfaces of exterior wall penetrations.

d. Joints at masonry walls and columns, piers, concrete walls or exterior walls.

e. Perimeter of lead faced control windows and plaster or gypsum wallboard walls.

f. Exposed isolation joints at top of full height walls.

g. Joints between bathtubs and ceramic tile; joints between shower receptors and ceramic tile; joints formed where nonplanar tile surfaces meet.

h. Joints formed between tile floors and tile base cove; joints between tile and dissimilar materials; joints occurring where substrates change.

i. Behind escutcheon plates at valve pipe penetrations and showerheads in showers.

D. Acoustical Sealant:

1. Conforming to ASTM C919; flame spread of 25 or less; and a smoke developed rating of 50 or less when tested in accordance with ASTM E84. Acoustical sealant have a consistency of 250 to 310 when tested in accordance with ASTM D217; remain flexible and adhesive after 500 hours of accelerated weathering as specified in ASTM C734; and be non-staining.

2. Provide location(s) of acoustical sealant as follows:

a. Exposed acoustical joint at sound rated partitions.

b. Concealed acoustic joints at sound rated partitions.

c. Joints where item pass-through sound rated partitions.

2.2 COLOR:

A. Sealants used with exposed masonry are to match color of mortar joints.

B. Sealants used with unpainted concrete are to match color of adjacent concrete.

C. Color of sealants for other locations to be light gray or aluminum, unless otherwise indicated in construction documents.

2.3 JOINT SEALANT BACKING:

A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:

1. Type C: Closed-cell material with a surface skin.

C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056 or synthetic rubber (ASTM C509), nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32 degrees C (minus 26 degrees F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.

D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.4 WEEPS:

A. Weep/Vent Products: Provide the following unless otherwise indicated or approved.

1. Round Plastic Tubing: Medium-density polyethylene, 10 mm (3/8-inch) OD by thickness of stone or masonry veneer.

2.5 FILLER:

A. Mineral fiberboard: ASTM C612, Class 1.

B. Thickness same as joint width.

C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

A. As recommended by manufacturer of caulking or sealant material.

B. Stain free type.

2.7 CLEANERS-NON POROUS SURFACES:

A. Chemical cleaners compatible with sealant and acceptable to manufacturer of sealants and sealant backing material. Cleaners to be free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.

B. Coordinate for repair and resolution of unsound substrate materials.

C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

A. Prepare joints in accordance with manufacturer's instructions and SWRI (The Professionals' Guide).

B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include but are not limited to the following:
   a. Concrete.
   b. Masonry.
   c. Unglazed surfaces of ceramic tile.
3. Remove laitance and form-release agents from concrete.
4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous surfaces include but are not limited to the following:
   a. Metal.
   b. Glass.
   c. Porcelain enamel.
   d. Glazed surfaces of ceramic tile.

C. Do not cut or damage joint edges.

D. Apply non-staining masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.

1. Do not leave gaps between ends of sealant backings.
2. Do not stretch, twist, puncture, or tear sealant backings.
3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions or as indicated by pre-construction joint sealant substrate test.

1. Apply primer prior to installation of back-up rod or bond breaker tape.

2. Use brush or other approved means that will reach all parts of joints. Avoid application to or spillage onto adjacent substrate surfaces.

3.3 BACKING INSTALLATION:

A. Install backing material, to form joints enclosed on three sides as required for specified depth of sealant.

B. Where deep joints occur, install filler to fill space behind the backing rod and position the rod at proper depth.

C. Cut fillers installed by others to proper depth for installation of backing rod and sealants.

D. Install backing rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.

E. Where space for backing rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

3.4 SEALANT DEPTHS AND GEOMETRY:

A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.

B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

A. General:

1. Apply sealants and caulking only when ambient temperature is between 5 degrees C and 38 degrees C (40 degrees and 100 degrees F).
2. Do not install polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
3. Do not install sealant type listed by manufacture as not suitable for use in locations specified.
4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
5. Avoid dropping or smearing compound on adjacent surfaces.
6. Fill joints solidly with compound and finish compound smooth.
7. Tool exposed joints to form smooth and uniform beds, with slightly concave surface conforming to joint configuration per Figure 5A in ASTM C1193 unless shown or specified otherwise in construction

documents. Remove masking tape immediately after tooling of sealant and before sealant face starts to "skin" over. Remove any excess sealant from adjacent surfaces of joint, leaving the working in a clean finished condition.

8. Finish paving or floor joints flush unless joint is otherwise detailed.
9. Apply compounds with nozzle size to fit joint width.
10. Test sealants for compatibility with each other and substrate. Use only compatible sealant. Submit test reports.
11. Replace sealant which is damaged during construction process.

B. Weeps: Place weep holes and vents in joints where moisture may accumulate, including at base of cavity walls, above shelf angles, at all flashing, and as indicated on construction documents.

1. Use round plastic tubing to form weep holes.
2. Space weep holes formed from plastic tubing not more than 406 mm (16 inches) o.c.
3. Trim tubing material used in weep holes flush with exterior wall face after sealant has set.

C. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise. Take all necessary steps to prevent three-sided adhesion of sealants.

D. Interior Sealants: Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.

1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cutouts to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.

5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.

1. Extent of Testing: Test completed elastomeric sealant joints as follows:
   a. Perform 10 tests for first 305 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
   b. Perform one test for each 305 m (1000 feet) of joint length thereafter or one test per each floor per elevation.

B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.

C. Inspect tested joints and report on following:

1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
3. Whether sealants filled joint cavities and are free from voids.
4. Whether sealant dimensions and configurations comply with specified requirements.

D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.

E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.

F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that

fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by manufacturer of the adjacent material or if not otherwise indicated by the caulking or sealant manufacturer.

B. Leave adjacent surfaces in a clean and unstained condition.

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SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES

1.1 SUMMARY

A. Section Includes:

1. Hollow metal doors hung in hollow metal frames at/ interior and exterior locations.

1.2 =RELATED WORK.

A. Section 05 50 00, METAL FABRICATIONS: Frames fabricated of structural steel.

B. Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS: Aluminum frames entrance work.

C. Section 08 71 00, DOOR HARDWARE: Door Hardware:

D. Section 08 80 00, GLAZING: Glazing.

E. Card Readers and Biometric Devices: Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEM.

F. Intrusion Alarm: Section 28 16 00, INTRUSION DETECTION SYSTEM.

G. Security Monitors: Section 28 23 00, VIDEO SURVEILLANCE.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American National Standard Institute (ANSI):

A250.8-2014.....Standard Steel Doors and Frames

C. ASTM International (ASTM):

A240/A240M-15b.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

A653/A653M-15.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip

A1008/A1008M-15.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy and High Strength Low Alloy with Improved Formability, Solution Hardened, and Bake Hardenable

B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate

B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric)

B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric)
D3656/D3656M-13.....Insect Screening and Louver Cloth Woven from Vinyl Coated Glass Yarns
E90-09.....Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements

D. Federal Specifications (Fed. Spec.):
L-S-125B.....Screening, Insect, Nonmetallic

E. Master Painters Institute (MPI):
No. 18.....Primer, Zinc Rich, Organic

F. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

G. National Fire Protection Association (NFPA):
80-16.....Fire Doors and Other Opening Protectives

H. UL LLC (UL):
10C-09.....Positive Pressure Fire Tests of Door Assemblies
1784-15.....Air Leakage Tests of Door Assemblies and Other Opening Protectives

I. Department of Veterans Affairs
VA Physical Security and Resiliency Design Manual October 1, 2020

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:
1. Show size, configuration, and fabrication and installation details.

C. Manufacturer's Literature and Data:
1. Description of each product.
2. Include schedule showing each door and frame requirements fire label and smoke control label for openings.
3. Installation instructions.

D. Sustainable Construction Submittals:
1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

E. Test reports: Certify each product complies with specifications.

1. Sound rated door.

F. Qualifications: Substantiate qualifications comply with specifications.
   1. Manufacturer.

G. Blast Design Calculations.
   1. Submit calculations for review and approval prepared by qualified blast consultant, with a minimum of 5 years of experience in design of blast resistant window systems, verifying door assembly including anchors comply with specified blast resistance performance. The magnitudes of the design threats W1, W2 and GP1, GP2 are defined in the Physical Security and Resiliency Design Standards Data Definitions which is a document separate from the referenced VA Security and Resiliency Design Manual. The Physical Security and Resiliency Design Standards Data Definitions are provided on a need to know basis by the structural blast specialist performing the blast design on VA projects. It is the responsibility of the delegated engineer responsible for the design of blast resistant doors to request and obtain the Physical Security and Resiliency Design Data Standard Data Definitions from the VA Office of Construction and Facilities Management (CFM). Any associated delays or increased costs due to failure to obtain this information will be borne by the contractor.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications:
   1. Regularly manufactures specified products.
   2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
      a. Project Experience List: Provide contact names and addresses for completed projects.

1.6 DELIVERY

A. Fasten temporary steel spreaders across the bottom of each door frame before shipment.

B. Deliver products in manufacturer's original sealed packaging.

C. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

D. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight conditioned facility.

B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Design hollow metal doors and frames complying with specified performance:

1. Fire Doors and Frames: UL 10C; NFPA 80 labeled.
   a. Fire Ratings: See drawings.

   Sound Rated Doors and Frames: Minimum 45 sound transmission class (STC) when tested according to ASTM E90.

2. Thermal Transmittance: .615 U-value at exterior doors.
3. Blast Resistant Doors: Door, Frame and Anchorage:
   a. Standoff Distance:/25 feet (Life Safety Protected
   b. Design Threat W1 at the standoff distance not to exceed pressure and impulse associated with GP1 threat for Life Safety Protected buildings.
   c. Frame Rotation not to exceed L/20 (Life Safety Protected) while experiencing design level pressure and impulse.
   d. Glazing: Glazing shall meet the blast requirements shown in Specification 08 80 00.
   e. Minimum gauge of metal used on blast resistant doors shall be 14 gauge.

2.2 MATERIALS

A. Sheet Steel: ASTM A1008/A1008M, cold-rolled.

B. Galvanized Sheet Steel: ASTM A653.

2.3 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Provide hollow metal doors and frames from one manufacturer.

C. Sustainable Construction Requirements:

1. Steel Recycled Content: 30 percent total recycled content, minimum.

2.4 HOLLOW METAL DOORS

A. Hollow Metal Doors: ANSI A250.8; 44 mm (1-3/4 inches) thick. See drawings for sizes and designs.

1. Interior Doors: Level 2 and Physical Performance Level B, heavy duty; Model 2, seamless

B. Door Faces:
1. Interior Doors: Sheet steel Z120 or ZF120 (G40 or A40) coating.
2. Exterior Doors: Galvanized sheet steel minimum Z275 (G90) coating.

C. Door Cores:

1. Interior Doors: Kraft paper honeycomb.

2. Exterior Doors: polyurethane.
3. Fire Doors: Manufacturer's standard complying with specified fire rating performance.

2.5 HOLLOW METAL FRAMES

A. Hollow Metal Frames: ANSI A250.8; face welded.
1. Interior Frames:
a. Level 1 Hollow Metal Doors: 1.0 mm (0.042 inch) thick.
2. Interior Borrowed Light Frames: 1.3 mm (0.051 inch) thick.

a. Exterior Frames:
1) Level 3Hollow Metal Doors: 1.3 mm (0.053 inch) thick.
2) Level 4 Hollow Metal Doors: 1.7 mm (0.067 inch) thick.

B. Frame Materials:
1. Interior Frames: Stainless steel Galvanized sheet steel minimum Z275 (G90) coating.

2. Exterior Frames: Stainless steel Z275 (G90) coating.

2.6 LOUVERS

A. If louvers are provided in blast resistant doors both the louver and the door must meet the blast resistance requirements noted in this specification.

B. Louver Style: Sight-.

1. Provide insect screen and wire guards at exterior doors.

C. Louver Construction: Sheet metal matching door faces.

1. Interior Door Louvers: 0.8 mm (0.032 inch) thick.
2. Exterior Door Louvers: 1.3 mm (0.053 inch) inch thick.

2.7 FABRICATION

A. Hardware Preparation: ANSI A250.8; for hardware specified in Section 08 71 00, DOOR HARDWARE.

B. Hollow Metal Door Fabrication:

1. Close top edge of exterior doors flush and seal to prevent water intrusion.
2. Fill spaces between vertical steel stiffeners with insulation.
3. Concealed Closers in Head Frame: Provide 1 mm (0.042 inch) thick steel removable stop sections for access to concealed face plates and control valves, except when cover plates are furnished with closer.
4. Terminated Stops: ANSI A250.8.
5. Borrowed Frames:
   a. Provide integral stop on exterior, corridor, or secure side of door.
   b. Design rabbet width and depth to receive glazing material or panel shown on drawings.
6. Frame Anchors:
   a. Floor anchors:
      1) Provide extension type floor anchors to compensate for depth of floor fills.
      2) Provide 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive floor fasteners.

3) Provide 50 mm by 50 mm by 9 mm (2 inch by 2 inch by 3/8 inch) clip angle for lead lined frames, drilled for floor fasteners.
4) Provide mullion 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two floor fasteners and frame anchor screws.
5) Provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for floor fasteners and frame anchor screws for sill sections.
   a) Space floor bolts50 mm (24 inches) on center.

b. Jamb anchors:
   1) Place anchors on jambs:
      a) Near top and bottom of each frame.
      b) At intermediate points at maximum 600 mm (24 inches) spacing.
   2) Form jamb anchors from steel minimum 1 mm (0.042 inch) thick.
   3) Anchors set in masonry: Provide adjustable anchors designed for friction fit against frame and extended into masonry minimum 250 mm (10 inches). Provide one of following types:
      a) Wire Loop Type: 5 mm (3/16 inch) diameter wire.
      b) T-Shape type.
      c) Strap and stirrup type: Corrugated or perforated sheet steel.
   4) Anchors for stud partitions: Provide tabs for securing anchor to sides of studs. Provide one of the following:
      a) Welded type.
      b) Lock-in snap-in type.
   5) Anchors for frames set in prepared openings:
      a) Steel pipe spacers 6 mm (1/4 inch) inside diameter, welded to plate reinforcing at jamb stops, or hat shaped formed strap spacers 50 mm (2 inches) wide, welded to jamb near stop.
      b) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass through frame and spacers.
      c) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
   6) Anchors for observation windows and other continuous frames set in stud partitions.

a) Weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
b) Space maximum 600 mm (24 inches) on centers.

7) Modify frame anchors to fit special frame and wall construction.
8) Provide special anchors where shown on drawings and where required to suit application.

C. Sound Rated Door Frames:
1. Seals: Integral continuous gaskets on frames.

D. Louver Fabrication:
1. Fabricate louvers as complete units.
2. Weld stationary blades to frames.
3. Factory install louvers in door cutouts, welded to door.

E. Louver Screen Fabrication:
1. Fabricate frame to hold wire fabric in channel with retaining bar anchor and to mount on surface of door with screws.
2. Do not lap frame over louver opening.
3. Miter frame corners and join by concealed mechanical fastenings extending about 57 mm (2-1/4 inches) into ends of each member.
4. Drill frame and doors for screw attachment:
5. Space screws 50 mm (2 inches) from end of each leg of frame and maximum 300 mm (12 inches) on center.
6. Insect Screens: Fasten insect screens to interior side of doors with retaining bar against door and not exposed to view.
7. Wire Guards: Fasten wire guard to exterior side of door with retaining bar against door and not exposed to view.

2.8 FINISHES

A. Galvanized Steel: ANSI A250.8; shop primed.
B. Stainless Steel: NAAMM AMP 500; No. 4 polished finish.
1. Blend welds to match adjacent finish.
C. Finish exposed surfaces after fabrication.
D. Aluminum Anodized Finish: NAAMM AMP 500.
1. Clear Anodized Finish: AA-C22A41; Class I Architectural, 0.018 mm (0.7 mil) thick.
2. Color Anodized Finish: AA-C22A42 or AA-C22A44; Class I Architectural, 0.018 mm (0.7 mil) thick.

3. Clear Anodized Finish: AA-C22A31; Class II Architectural, 0.01 mm (0.4 mil) thick.
4. Color Anodized Finish: AA-C22A32 or AA-C22A34; Class II Architectural, 0.01 mm (0.4 mil) thick.

2.9 ACCESSORIES

A. Primers: ANSI A250.8.

B. Barrier Coating: ASTM D1187/D1187M.

C. Welding Materials: AWS D1.1/D1.1M, type to suit application.

D. Clips Connecting Members and Sleeves: Match door faces.

E. Fasteners: Galvanized steel.
1. Metal Framing: Steel drill screws.
2. Masonry and Concrete: Expansion bolts.

F. Anchors: Galvanized steel

G. Galvanizing Repair Paint: MPI No. 18.

H. Insulation: Unfaced mineral wool.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Apply barrier coating to metal surfaces in contact with cementitious materials to minimum 0.7 mm (30 mils) dry film thickness.

3.2 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.
1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
2. Install fire doors and frames according to NFPA 80.

3.3 FRAME INSTALLATION

A. Apply barrier coating to concealed surfaces of frames built into masonry.

B. Plumb, align, and brace frames until permanent anchors are set.
1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
2. Use wood spreaders at bottom of frame when shipping spreader is removed.

3. Where construction permits concealment, leave shipping spreaders in place after installation, otherwise remove spreaders when frames are set and anchored.
4. Remove wood spreaders and braces when walls are built and jamb anchors are secured.

C. Floor Anchors:
1. Anchor frame jambs to floor with two expansion bolts.
a. Lead Lined Frames: Use 9 mm (3/8 inch) diameter bolts.
b. Other Frames: Use 6 mm (1/4 inch) diameter bolts.
2. Power actuated drive pins are acceptable to secure frame anchors to concrete floors.

D. Jamb Anchors:
1. Masonry Walls:
a. Embed anchors in mortar.
b. Fill space between frame and masonry with grout or mortar as walls are built.
2. Metal Framed Walls: Secure anchors to sides of studs with two fasteners through anchor tabs.
3. Prepared Masonry and Concrete Openings:
a. Direct Securement: 6 mm (1/4 inch) diameter expansion bolts through spacers.
b. Subframe or Rough Buck Securement:
1) 6 mm (1/4 inch) diameter expansion bolts on 600 mm (24 inch) centers.
2) Power activated drive pins on 600 mm (24 inches) centers.
c. Secure two-piece frames to subframe or rough buck with machine screws on both faces.

E. Frames for Sound Rated Doors: Fill frames with insulation.

F. Touch up damaged factory finishes.
1. Repair galvanized surfaces with galvanized repair paint.
2. Repair painted surfaces with touch up primer.

3.4 DOOR INSTALLATION

A. Install doors plumb and level.

B. Adjust doors for smooth operation.

C. Touch up damaged factory finishes.
1. Repair galvanized surfaces with galvanized repair paint.
2. Repair painted surfaces with touch up primer.

3.5 CLEANING

A. Clean exposed door and frame surfaces. Remove contaminants and stains.

3.6 PROTECTION

A. Protect doors and frames from traffic and construction operations.

B. Remove protective materials immediately before acceptance.

C. Repair damage.

- - - E N D - - -

SECTION 08 34 53
SECURITY DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION

A. The extent of forced-entry resistant (FE) and ballistic resistant (BR) door assemblies required for the Project is indicated on Contract Drawings, and in Door/Frame/Hardware schedules, including construction, profiles, swing, sizes, hardware, accessories, devices, and locations.

1.2 RELATED WORK

A. Division 3, CONCRETE.

B. Division 4, MASONRY.

C. Division 5, METALS for steel supports.

D. Section 08 11 13, HOLLOW METAL DOORS AND FRAMES: Doors and frames not designated for special security performances.

E. Section 08 56 53, BLAST RESISTANT WINDOWS: Windows and frames of a forced entry/ballistic resistant rated.

F. Section 08 71 00, DOOR HARDWARE: Door Hardware.

G. Section 08 80 00, GLAZING: Glazing and ballistic rated glazing.

H. Section 28 16 00, INTRUSION DETECTION SYSTEM: Intrusion alarm.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

A153/A153M-16a.....Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware

A240/A240M-20.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and General Applications

A653/A653M-20.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

A1008/A1008M-20.....Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved

Formability, Solution Hardened, and Bake Hardenable

A1011/A1011M-18a.....Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength

D1044-19.....Standard Test Method for Resistance of Transparent Plastics to Surface Abrasion.

C. American National Standards Institute (ANSI):

ANSI A156.115 (2014)....Hardware Preparation in Steel Doors and Steel Frames

ANSI A156.115W (2006)...Hardware Preparation in Wood Doors with Wood or Steel Frames

ANSI/SDI A250.8 (2014)..Specifications for Standard Steel Doors and Frames

ANSI/SDI A250.11 (2012).Recommended Erection Instructions for Steel Frames.

D. American Welding Society (AWS):

D1.1/D1.1M (2010).....Structural Welding Code - Steel

E. National Fire Protection Association (NFPA):

NFPA 80 (2013).....Standard for Fire Doors and Other Opening Protectives

NFPA 252(2013).....Standard Methods of Fire Tests of Door Assemblies

F. Society for Protective Coatings (SSPC):

SSPC-SP 2 - 2004.....Hand Tool Cleaning

SSPC-SP 3 - 2004.....Power Tool Cleaning

G. Underwriters Laboratories, Inc. (UL):

UL 752-2005.....Bullet Resisting Equipment

H. United States Department of State Bureau of Diplomatic Security (DS):

SD-STD-01.01-1993(R2004).....Certification Standard for Forced Entry and Ballistic Resistance of Structural Systems

1.4 PERFORMANCE REQUIREMENTS

A. General: Fabricate and install FE/BR door assemblies to achieve indicated levels of resistance. Extend resistance to include anchorages, interfaces with adjoining substrates, and hardware. Security attacks shall be unable to penetrate through closed/locked

security door assemblies in manner described; it is recognized that such attacks may damage units beyond repair and reuse, requiring replacement of work by Government:

1. Fire-rated assemblies: Where indicated for fire resistance, provide flush steel doors-and-frame units; comply with NFPA 80. Provide units that have been tested by recognized testing agency in accordance with NFPA No. 252
2. Forced-Entry (FE) resistant assemblies: Where door assembly is shown or scheduled as FE, provide door manufacturer's material and fabrication for panels, inserts, hardware, devices, and framing of units. Provide rated units where shown or scheduled:
3. Provide resistance of 5 minutes for forced entry, using basic hand tools.
4. Provide resistance of 15 minutes for forced entry, using basic hand tools.
5. Ballistic Resistant (BR) assemblies: Where door assembly is shown or scheduled as BR, provide door manufacturer's materials and fabrication for panel, inserts, and framing of unit. Provide rated units where shown or scheduled.
6. UL 752 Level 3.

1.5 SUBMITTALS

A. General: For each security door assembly, submit the following in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

1. Product data for each element of work, whether purchased from other manufacturers or provided as door Fabricator's standard production. Include data substantiating that products comply with requirements of these specifications.
2. Manufacturer's standard color chart.
3. Certificates: Letter from manufacturer indicating the products have been certified to meet the specified ratings.
4. Shop drawings showing each dimensioned details of each door assembly, including performance rating, swing, hardware set, and adjacent construction. Provide drawings on B-size 11 in x 17-inch (300 mm x 430 mm) sheets. Show typical door exterior elevations at not less than ¼ inch = 1 foot (1:50) scale. After final modifications and corrections have been incorporated into the

drawings, submit drawings as AutoCAD files with DWG extension. Show the following:

a. Unit information:
   1) Model Number.
   2) Ballistic resistant rating.
   3) Marks (window no.).
   4) Door/frame finish.
   5) Door type.

b. Elevation Drawings:
   1) Rough opening.
   2) Door opening.
   3) Frame opening.
   4) Vision opening.
   5) Finished floor.
   6) Sill condition.
   7) Undercut for carpet.
   8) Weather-stripping.
   9) Reference numbers for primer and finish paint, including number of coats applies.
   10) Door class rating: rated or non-rated.
   11) Door and frame gauge thickness.

c. Plan drawings:
   1) Relate to elevation on drawing.
   2) Identify "Attack" and "Protected" sides.
   3) Identify door swing (i.e., RH, LH, RHRB, LHRB).
   4) Provide key on drawings.
   5) Indicate room space numbers taken from Contract Drawings.

d. Details: Show section at not less than ¾ inch = 1 ft (1:20) scale of members indicating construction, size, and thickness of components, frame profile, location of conduit entry, threshold configuration, vision panel together with connections, fastenings, and means of separating dissimilar metals.

e. Breakdown of Product Line Items:
   1) If Manufacturer produces one contract line item as several parts (door with transom and sidelights), they shall breakout items on drawings. Each item shall be a subdivision of that product line item number.

2) Installation instructions shall cite all anchorage components, including complete description of expansion anchor as well as installation criteria such as torque requirements, minimum embedment, and minimum edge distance, and shall include alert to installers to avoid cutting of rebar during concrete anchor installation.

1.6 QUALITY ASSURANCE

A. Testing Laboratory Qualifications: For compliance with non-security performance requirements (such as fire ratings, resistance to deterioration from moisture, accessibility to persons with disabilities, or sound attenuation) on security door assemblies of this Section, use only those testing laboratories which have successfully demonstrated to Project Manager that they have experience and capabilities needed to satisfactorily conduct required tests.

B. Provide products that have been certified by Bureau of Diplomatic Security (DS) in accordance with DS/PSD SD-STD-01.01.

1.7 IDENTIFICATION SYSTEMS

A. Identify each assembly to provide VA with ready reference to original manufacturer to facilitate reorders, replacement parts, service, resolution of complaints, and inventory. The label shall be typically embossed/printed metal plate or metallic foil with adhesive backing for permanent identification. Locate label so that it is readily visible and convenient for identification by Project Manager after installation of assembly. The label shall be approximately 1½ inch x 3 inch (40 x 75 mm) and shall cite:

1. Manufacturer's name/city/state.
2. Contract number.
3. Month/Year of manufacture.
4. Mark number and Ballistic resistant rating.

1.8 DELIVERY, STORAGE AND HANDLING

A. Deliver each assembly project site with fabrication, finishing, and assembly of primary panels, inserts, and frames completed and prepared for installation and connection with security systems. Disassemble hardware for shipping only to extent hardware interferes with shipping.

B. Refer to Division One for shipping requirements.

C. Provide removable spreader bar between jambs during fabrication, delivery, and installation and to include mullions of each frame assembly, except where integral threshold is required and serves same

purpose. Do not mar finishes of assembly with installation or removal of spreader bars.

D. Provide protection of pre-finished units, such as pre-finished with baked enamel or stainless steel, using self-adhesive paper.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Certified units: provide units, including frames and sub-frames which are produced by manufacturer who has previously produced, within last 10 years, units of similar security attack resistance of equivalent size and resistance ratings.

2.2 MATERIALS, GENERAL

A. Hot-Rolled Steel Sheets and Strips: ASTM A1011, commercial quality, pickled and oiled, except as otherwise indicated.

B. Cold-Rolled Steel Sheets: ASTM A1008, commercial quality, except as otherwise indicated.

C. Galvanized Steel Sheets: ASTM A653 with G90 zinc coating, mill phosphatized; commercial quality, except as otherwise indicated.

D. Stainless Steel Sheets: AISI Type 302/304, complying with ASTM A240; commercial quality, No. 4 directional polish.

E. Supports and Anchors: Fabricate to endure required performances, but of not less than 1/16 inch (1.5 mm) sheet steel. For exterior wall assemblies, hot-dip zinc coat support/anchor units after fabrication in compliance with ASTM A 153, Class B.

F. Inserts, Bolts, Fasteners: Standard units of strengths required to endure performances; hot-dip zinc coated where used in exterior wall assemblies in compliance with ASTM A 153, Class C/D.

G. Vision Lights General: Fabricate vision lights of sizes shown and scheduled with same performance capabilities as specified/shown for door assembly where installed. Where applicable, achieve performances and combined performances through lamination of transparent sheets, films, and screens of standard manufactured/tested products. Comply with applicable provisions of Division 8, Section 08 80 00, GLAZING.

1. Forced-Entry (FE) Resistance: Where assembly is indicated for forced-entry resistance rating (FE), provide light of size shown or scheduled in accordance with certification.
2. Ballistic Resistance (BR): Where assembly is indicated for ballistic-resistance rating (BR), provide light of size shown or scheduled in accordance with certification.

3. Vision light faces general: Except as otherwise shown, where forced-entry or ballistic resistance is required, provide face of light exposed on exterior (to the "attack") as glass surface, and where unit is of laminated construction, provide face exposed on interior ("safe") as polycarbonate surface. Provide exposed polycarbonate surfaces to include an abrasion-resistant coating for 3 percent maximum haze increase for 100 revolutions on 500g Taber abraser, ASTM D1044.

2.3 HARDWARE

A. General: Provide special units of door hardware to achieve performances, and as shown and scheduled. Standard units for each security door assembly are specified to be furnished as work of Section 08 71 00, DOOR HARDWARE; see Project "Finish Hardware Schedule" and "Data Sheets," and provisions of this Section, as well as notes on door-and-frame schedule.

2.4 FABRICATION AND ASSEMBLY

A. General: Fabricate, test, and preassemble security door assemblies with hardware at factory; disassemble hardware only to extent necessary for handling, packaging, shipment, and installation at Project. Fabricate metal work to comply with performance requirements. Fabrications shall be rigid, neat, and free from warp/buckle/similar defects, with eased edges and continuously-welded joints, ground where exposed, to produce smooth, flush, invisible joints. Weld in accordance with AWS D1.1, Structural Welding Code for Steel:

1. Prepare panels and frames of each assembly to receive hardware, devices, and accessory units as shown and scheduled. Reinforce work for hardware and devices, and cut work for mortised or concealed units; comply with ANSI A156.115, working from templates supplied by unit manufacturers and suppliers:
   a. Locate hardware, devices, and accessories as required by Section Section 08 71 00, DOOR HARDWARE.
   b. Locate hardware, devices, and accessories as shown and scheduled (including on approved shop drawings) or, if not otherwise indicated: 1) in accordance with ANSI A156.115 and A156.115W Recommended Locations for Builder's Hardware or, 2) in accordance with security device manufacturer's recommendation for optimum responses, but 3) in any case, as required to achieve required assembly performances.

c. Except where assembly is equipped with door-seal stripping at jambs and head, provide neoprene door silencers on stops; three at strike jamb for single door, and four at head for double door.

d. Except as otherwise indicated, pre-fabricate and preassemble security door assemblies to include full extent of required conduit-protected electrical/electronic power-and-control wiring placed and supported to avoid conflicts with other elements and subsequent drilling/cutting-in of work during installation of units. Provide access ports as required to support 1 inch (25 mm) conduit.

e. Clearances: Not more than 1/8 inch (3 mm) at jambs and heads, except not more than 1/4 inch (6 mm) between fire-rated pair of doors. Nor more than 1/4 inch (6 mm) at bottom. Undercut for carpets are not permitted where doors are used in corridors. Fabricate frames with horizontally slotted bolt holes.

2. Provide removable glazing stops and similar moldings on interior or "safe" side of assemblies. Glazing shall be removable without removing door from frame.

3. Shop Painting: Provide base-coat, factory-applied painting of ferrous metal elements of assemblies excluding other specified exposed-finish surfaces of stainless steel, aluminum, bronze, and similar metals not intended for painting.

a. Clean steel and zinc-coated steel surfaces of mill scale, rust, oil, grease, dirt and other substances, immediately before finish application.

b. Apply pretreatment of cold phosphate solution (SSPC-SP 2) or basic zinc chromate/vinyl-butyl solution (SSPC-SP 3).

c. Apply paint coat specified for shop application, and bake on within time limits recommended by manufacturer of pretreatment. Apply in a uniform, smooth coat to result in dry film thickness of not less than 0.002 inch (0.05 mm).

4. Vision panels:

a. The transparencies shall be enclosed and cushioned within core of door for continuous perimeter bite of not less than ¾ inch (20 mm) on each side and 1/4 inch (6 mm) cushion clearance to fixed metal stop on glazing edges. Glazing shall be installed by manufacturer with no raw metal edges evident or in contact with

glass in door vision openings. Vision opening edges shall be cushioned and trimmed neatly to provide acceptable appearance.

b. If external frames are used to either side or to both faces of door, frame(s) shall not exceed 1-9/16 inch (40 mm) in width and shall be configured internally to cushion all perimeter edges and faces of glazing and provide minimum bite of 3/4 inch (20 mm) and 1/4 inch (6 mm) cushion clearance to fixed metal stop on glazing edges. Frame shall not produce pinch point with hardware. All external bolts to attach frame shall be flush mounted. Alternatively, protruding bolt heads shall be covered with additional trim frame and flush mounted screws.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Install security door assemblies in accordance with approved shop drawings, manufacturer's data and instructions, and requirements of these specifications. Install as required to achieve specified performances, and to comply with recommendations of related industry association or testing agency sponsoring standards for required non-security performances. Install door assemblies plumb and level:

1. Install assemblies in compliance with recommendations and instructions of ANSI A250.8 and ANSI A250.11.
2. At fire-rated door openings, comply with NFPA Standard No. 80.
3. Properly hang and align FE/BR doors so that pull open exertion does not exceed 12 lbs (5.4 kg.).
4. Installer shall not grind any portion of door, frame or locking device strikes.
5. Locking device strikes shall engage strike plate without binding.

B. Anchorage: The door manufacturer shall provide anchors appropriate for substrate to which door frame is to be fastened. Structural frames shall have pre-drilled bolt hole patterns not to exceed 12 inches (300 mm) on center. The manufacturer shall verify substrates involved, and supply any special fastening tools (e.g., special drill or bit) required by anchoring system. The anchor shall be acceptable for shock/short duration loading, and have potential for removal during life of building. The anchor shall also meet the following requirements:

1. Anchor diameter: 3/8 inch (10 mm) minimum.

2. Embedment and edge distances shall be as indicated on Contract Drawings and as appropriate for anchor and substrate, but not less than the following:
   a. Embedment in concrete: 3 1/2 inches (90 mm).
   b. Embedment in solid masonry: 6 inches (150 mm).
   c. Edge distance: 3 inches (75 mm).
3. The minimum anchor strengths shall be:
   a. Yield Strength: 135,000 psi (900 MPa)
   b. Tensile Strength: 186,000 psi (1240 MPa)
4. Avoid cutting of rebar during concrete anchor installation. Shims provided for rough opening (RO) frame clearance should not exceed1/4 inch (6 mm). Cap plugs used in frame shall match frame finish.

3.2 ADJUST AND CLEAN

A. General: Upon request of Project Manager, remove protective coverings and clean exposed surfaces. Repair damaged elements, restore abraded surfaces, touch-up base-coat paint finish with air-drying primer, and remove imperfections from exposed natural metal finishes.

B. Check and readjust hardware, devices, and accessories with door-to-frame-and-sill/threshold clearances set for proper operation of locks, door seals, and other operational units. Do not remove permanently applied performance labels.

C. Comply with "Door Hardware" section requirements for protection and handling of keys and locking devices, and associated information.

D. Exercise extreme care in the cleaning of exposed surfaces of polycarbonate; comply with manufacturer’s directions.

- - - E N D - - -

SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

A. Caulking: Section 07 92 00 JOINT SEALANTS.

B. Application of Hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES and Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

C. Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.

D. Painting: Section 09 91 00, PAINTING.

E. Card Readers: Section 28 13 11, PHYSICAL ACCESS CONTROL SYSTEMS.

F. Electrical: Division 26, ELECTRICAL.

G. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 GENERAL

A. All hardware shall comply with ABAAS, (Architectural Barriers Act Accessibility Standard) unless specified otherwise.

B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).

C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.

D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.

E. The following items shall be of the same manufacturer, except as otherwise specified:

1. Mortise locksets.
2. Hinges for hollow metal and wood doors.
3. Surface applied overhead door closers.
4. Exit devices.

5. Floor closers.

1.4 WARRANTY

A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:

1. Locks, latchsets, and panic hardware: 5 years.
2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).

B. Hardware Schedule: AHC certified hardware consultant to prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:

1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to COR for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in COR's office until all other similar items have been installed in project, at which time the COR will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer’s Representative. Review the following:

1. Inspection of door hardware.
2. Job and surface readiness.
3. Coordination with other work.
4. Protection of hardware surfaces.
5. Substrate surface protection.
6. Installation.
7. Adjusting.
8. Repair.
9. Field quality control.
10. Cleaning.

1.9 INSTRUCTIONS

A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.

B. Keying: All cylinders shall be keyed into existing Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 6 pin type. Keying information shall be furnished at a later date by the COR.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.

B. ASTM International (ASTM):

F883-13.....Padlocks

E2180-18.....Standard Test Method for Determining the Activity of Incorporated Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials

C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):

A156.1-06.....Butts and Hinges

A156.2-03.....Bored and Pre-assembled Locks and Latches

A156.3-08.....Exit Devices, Coordinators, and Auto Flush Bolts

A156.4-08.....Door Controls (Closers)

A156.5-14.....Cylinders and Input Devices for Locks.

A156.6-05.....Architectural Door Trim

A156.8-05.....Door Controls-Overhead Stops and Holders

A156.11-14.....Cabinet Locks

A156.12-05 .....Interconnected Locks and Latches

A156.13-05.....Mortise Locks and Latches Series 1000

A156.14-07 .....Sliding and Folding Door Hardware

A156.15-06.....Release Devices-Closer Holder, Electromagnetic and Electromechanical

A156.16-08.....Auxiliary Hardware

A156.17-04 .....Self-Closing Hinges and Pivots

A156.18-06.....Materials and Finishes

A156.20-06 .....Strap and Tee Hinges, and Hasps

A156.21-09.....Thresholds

A156.22-05.....Door Gasketing and Edge Seal Systems

A156.23-04.....Electromagnetic Locks

A156.24-03.....Delayed Egress Locking Systems

A156.25-07 .....Electrified Locking Devices

A156.26-06.....Continuous Hinges

A156.28-07 .....Master Keying Systems

A156.29-07 .....Exit Locks and Alarms

A156.30-03 .....High Security Cylinders

A156.31-07 .....Electric Strikes and Frame Mounted Actuators

A156.36-10.....Auxiliary Locks

A250.8-03.....Standard Steel Doors and Frames

D. National Fire Protection Association (NFPA):

80-10.....Fire Doors and Other Opening Protectives

101-09.....Life Safety Code

E. Underwriters Laboratories, Inc. (UL):

Building Materials Directory (2008)

PART 2 - PRODUCTS

2.1 BUTT HINGES

A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:

1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless steel material.
2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms, etc. shall be of stainless steel material.

B. Provide quantity and size of hinges per door leaf as follows:

1. Doors up to 1210 mm (4 feet) high: 2 hinges.
2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.

4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.
5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
7. Provide heavy-weight hinges where specified.
8. At doors weighing 330 kg (150 pounds) or more, furnish 127 mm (5 inch) high hinges.

C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

2.2 DOOR CLOSING DEVICES

A. Closing devices shall be products of one manufacturer for each type specified.

2.3 OVERHEAD CLOSERS

A. Conform to ANSI A156.4, Grade 1.

B. Closers shall conform to the following:

1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
2. Where specified, closer shall have hold-open feature.
3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
4. Material of closer body shall be forged or cast.
5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
7. Closers shall have full size metal cover; plastic covers will not be accepted.
8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special

soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.

10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

2.4 DOOR STOPS

A. Conform to ANSI A156.16.

B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use expansion shields for mounting door stops.

C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.

D. Provide floor stops (Type L02141 or L02161) in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.

E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.

F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.

G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.

H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.

I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.

J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.

K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.

L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

2.5 OVERHEAD DOOR STOPS AND HOLDERS

A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead holders for 110 degree opening, unless limited by building construction or equipment. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

2.6 FLOOR DOOR HOLDERS

A. Conform to ANSI Standard A156.16. Provide extension strikes for Types L01301 and L01311 holders where necessary.

2.7 LOCKS AND LATCHES

A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than six pins. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or

construction core to allow opening and closing during construction and prior to the installation of final cores.

3. In addition to above requirements, locks and latches shall comply with following requirements:

1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, except on designated doors, shall have lever handles fabricated from cast stainless steel. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.
2. Cylindrical Lock and Latch Sets: levers shall meet ADA (Americans with Disabilities Act) requirements. Cylindrical locksets shall be series 4000 Grade I. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Provide lever design to match design selected by Architect or to match existing lever design. Where two turn pieces are specified for lock F76, turn piece on inside knob shall lock and unlock inside knob, and turn piece on outside knob shall unlock outside knob when inside knob is in the locked position. (This function is intended to allow emergency entry into these rooms without an emergency key or any special tool.)
3. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.36.
4. Locks on designated doors in Psychiatric (Mental Health) areas shall be paddle type with arrow projection covers and be UL Listed. Provide these locks with paddle in the down position on both sides of the door. Locks shall be fabricated of wrought stainless steel.

2.8 ELECTROMAGNETIC LOCKS

A. ANSI/BHMA A156.23; electrically powered, of strength and configuration indicated; with electromagnet attached to frame and armature plate attached to door. Listed under Category E in BHMA's "Certified Product Directory."

1. Type: Full exterior or full interior, as required by application indicated.
2. Strength Ranking: 2000 pound force (6672 N).
3. Inductive Kickback Peak Voltage: Not more than/53V.
4. Residual Magnetism: Not more than 4 pound force (18 N) to separate door from magnet.

B. Delayed-Egress Locks: BHMA A156.24.

1. Means of Egress Doors: Lock releases within 15 seconds after applying a force not more than 15 pound force (67 N) for not more than 3 seconds, as required by NFPA 101.
2. Security Grade: Activated from secure side of door by initiating device.
3. Movement Grade: Activated by door movement as initiating device.
4. The lock housing shall not project more than 4-inches (101mm) from the underside of the frame head stop.

2.9 ELECTRIC STRIKES

A. ANSI/ BHMA A156.31 Grade 1.

B. General: Use fail-secure electric strikes at fire-rated doors.

2.10 KEYS

A. All keys by Veterans Administration.

2.11 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING

A. Conform to ANSI Standard A156.6.

B. Provide protective plates as specified below:

1. Kick plates, mop plates and armor plates of metal, Type J100 series.
2. Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates shall be 152 mm (6 inches) high. Both kick and mop plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick and mop plates

shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.

3. Kick plates and/or mop plates are not required on following door sides:
   a. Armor plate side of doors;
   b. Exterior side of exterior doors;
   c. Closet side of closet doors;
   d. Both sides of aluminum entrance doors.
4. Armor plates for doors are listed under Article "Hardware Sets". Armor plates shall be thickness as noted in the hardware set, 875 mm (35 inches) high and 38 mm (1-1/2 inches) less than width of doors, except on pairs of metal doors. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be 25 mm (1 inch) less than width of each door. Where top of intermediate rail of door is less than 875 mm (35 inches) from door bottom, extend armor plates to within 13 mm (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within 13 mm (1/2 inch) of panic bolt push bar.
5. Where louver or grille occurs in lower portion of doors, substitute stretcher plate and kick plate in place of armor plate. Size of stretcher plate and kick plate shall be 254 mm (10 inches) high.
6. Provide stainless steel edge guards where so specified at wood doors. Provide mortised type instead of surface type except where door construction and/or ratings will not allow. Provide edge guards of bevel and thickness to match wood door. Provide edge guards with factory cut-outs for door hardware that must be installed through or extend through the edge guard. Provide full-height edge guards except where door rating does not allow; in such cases, provide edge guards to height of bottom of typical lockset armor front. Forward edge guards to wood door manufacturer for factory installation on doors.

2.12 EXIT DEVICES

A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.

B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.

C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed vertical rod panics are specified at exterior doors, provide with both top and bottom rods.

D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.

E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.

F. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

2.13 FLUSH BOLTS (LEVER EXTENSION)

A. Conform to ANSI A156.16. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors.

B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.

C. Face plates for cylindrical strikes shall be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).

D. Friction-fit cylindrical dustproof strikes with circular face plate may be used only where metal thresholds occur.

E. Provide extension rods for top bolt where door height exceeds 2184 mm (7 feet 2 inches).

2.14 FLUSH BOLTS (AUTOMATIC)

A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flushbolt. Face plates for dustproof strike shall be rectangular and not less than 38 mm by 90 mm (1-1/2 by 3-1/2 inches).

B. At interior doors, provide auto flush bolts less bottom bolt, unless otherwise specified, except at wood pairs with fire-rating greater than 20 minutes; provide fire pins as required by auto flush bolt and door fire labels.

2.15 DOOR PULLS WITH PLATES

A. Conform to ANSI A156.6. Pull Type J401, 152 mm CTC (6 inches CTC) length by 19 mm (3/4 inches) diameter minimum with plate Type J302, 90 mm by 381 mm (3-1/2 inches by 15 inches), unless otherwise specified. Provide pull with projection of 57.2 mm (2 1/4 inches) minimum and a clearance of 38.1 mm (1 1/2 inches) minimum. Cut plates of door pull plate for cylinders, or turn pieces where required.

2.16 PUSH PLATES

A. Conform to ANSI A156.6. Metal, Type J302, 203 mm (8 inches) wide by 406.4 mm (16 inches) high. Provide metal Type J302 plates 102 mm (4 inches) wide by 406.4 mm (16 inches) high where push plates are specified for doors with stiles less than 203 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

2.17 COMBINATION PUSH AND PULL PLATES

A. Conform to ANSI 156.6. Type J303, stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with 38 mm (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

2.18 COORDINATORS

A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator may be omitted on exterior pairs of doors where either door will close independently regardless of the position of the other door. Coordinator may be omitted on interior pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required at acoustic pairs. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

2.19 THRESHOLDS

A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated

with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.

B. For thresholds at elevators entrances see other sections of specifications.

C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.

D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) beyond face of frame.

2.20 AUTOMATIC DOOR BOTTOM SEAL AND RUBBER GASKET FOR LIGHT PROOF OR SOUND CONTROL DOORS

A. Conform to ANSI A156.22. Provide mortise or under-door type, except where not practical. For mortise automatic door bottoms, provide type specific for door construction (wood or metal).

2.21 WEATHERSTRIPS (FOR EXTERIOR DOORS)

A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length ($0.000774 m^3/s/m$).

2.22 MISCELLANEOUS HARDWARE

A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types): Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E07213, conforming to ANSI A156.11. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.

B. Cylinders for Various Partitions and Doors: Key cylinders same as entrance doors of area in which partitions and door occur. Provide cylinders to operate locking devices where specified for following partitions and doors:

1. Folding doors and partitions.
2. Wicket door (in roll-up door assemblies).
3. Slide-up doors.
4. Swing-up doors.
5. Fire-rated access doors-Engineer's key set.
6. Doors from corridor to electromagnetic shielded room.
7. Day gate on vault door.

C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and

2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

D.

2.23 FINISHES

A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.

B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.

C. Miscellaneous Finishes:

1. Hinges --exterior doors: 626 or 630.
2. Hinges --interior doors: 652 or 630.
3. Pivots: Match door trim.
4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
5. Thresholds: Mill finish aluminum.
6. Cover plates for floor hinges and pivots: 630.
7. Other primed steel hardware: 600.

D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces except where otherwise specified.

E. Special Finish: Exposed surfaces of hardware for dark bronze anodized aluminum doors shall have oxidized oil rubbed bronze finish (dark bronze) finish on door closers shall closely match doors.

F. Anti-microbial Coating: All hand-operated hardware (levers, pulls, push bars, push plates, paddles, and panic bars) shall be provided with an anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag+). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.

2.24 BASE METALS

A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA COR for approval.

B. Hardware Heights from Finished Floor:

1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
3. Deadlocks centerline of strike 1219 mm (48 inches).
4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
5. Centerline of door pulls to be 1016 mm (40 inches).
6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.
8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with hex nuts and bolts; foot shall be fastened to frame with machine screws.

B. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Hinges Required Per Door:

Door Description	Number butts
Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

E. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

F. After locks have been installed; show in presence of COR that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the COR for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:

1. Re-adjust hardware.

2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
3. Identify items that have deteriorated or failed.
4. Submit written report identifying problems.

3.4 DEMONSTRATION

A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

3.5 HARDWARE SETS

A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.

B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

ELECTRIC HARDWARE ABBREVIATIONS LEGEND:

ADO = Automatic Door Operator

EMCH = Electro-Mechanical Closer-Holder

MHO = Magnetic Hold-Open (wall- or floor-mounted)

HW-1

Doors: 101, 108, 109.2, 109.3, 109.4,109.6

CARD READER AND POPWER SUPPLY FURNISHED BY OTHERS.

Each to receive:

QUANITY	DOOR HARDWARE	MODEL NUMBER	MANUFACTURER
3 EA	Hinge, Full Mortise, Hvy Wt	T4A3386XNRP 4-1/2"x 4-1/2" US32D	McKinney
1 EA	Rim Exit Device	99.NL.626.990NL(Std.)	Von Duprin
1 EA	Cylinder	C953.626	Falcon
1 EA	Interchangeable Core	C647.626	Falcon
1 EA	Electric Strike	9600 630	HES
1 EA	Surface Closer	4040XP.CUSH.689	LCN Closers
1 EA	Kick Plate	KP50 10" x 34" US32D	Burns Manufacturing Inc.
1 EA	Threshold	425E x 36"	National Guard
1 EA	Gasketing	160SA x 36" x 84"	National Guard
1 EA	Sweep	200NA x 36"	National Guard

HW-2

Doors: 111.2,118.2

CARD READER AND POPWER SUPPLY FURNISHED BY OTHERS.

Each to receive:

QUANITY	DOOR HARDWARE	MODEL NUMBER	MANUFACTURER
6 EA	Hninge, Full Mortise, Hvy Wt.	T4A3386Xnrp 4-1/2"x4-1/2" US32D	McKinney
1 EA	Mullion	KR4954 7'6.689	Von Duprin
1 EA	Rim Exit Device	99.EO.626	Von Duprin
1 EA	Rim Exit Device	99.NL.626.990NL(Std.)	Von Duprin
1 EA	Housing	C987 .626	Falcon
1EA	Interchangeable Core	C647 .626	Falcon
1 EA	Cylinder	C953 .626	Falcon
1 EA	Electric Strike	9600 630	HES
2 EA	Surface Closer	4040XP . CUSH .689	LCN Closers
2 EA	Kick Plate	KP50 10"x34" US32D	Burns Manufacturing Inc.
1 EA	Threshold	425E x 72"	National Guard
1 EA	Gasketing	160SA x 72" x 84"	National Guard
1 EA	Sweep	200NA x 36"	National Guard
1 EA	Astragal	600A(set) x 84"	National Guard

HW-3

Doors: 110, 111.1

Each to receive:

QUANITY	DOOR HARDWARE	MODEL NUMBER	MANUFACTURER
3 EA	Hinge, Full Mortise	TA2714 4-1/2" US26D	McKinney
1 EA	Fire rated Rim Exit	99.LBE.F .626 .996L-BE	Von Duprin
1 EA	Surface Closer	4040XP.CUSH .689	LCN CLosers
1 EA	Kick Plate	KP50 10"x34" US32D	Burns Manufacturing Inc.
1 EA	Gasketing	5050B x36" x 84"	National Guard

HW-4

Doors: 114

CARD READER AND POWER SUPPLY FURNISHED BY OTHERS.

Each to receive:

QUANITY	DOOR HARDWARE	MODEL NUMBER	MANUFACTURER
3 EA	Hinge, Full Mortise	TA2714 4-1/2" US26D	McKinney
1 EA	Fire rated Rim Exit	99.LBE.F .626 .996L-BE	Von Duprin
1 EA	Surface Closer	4040XP.CUSH .689	LCN CLosers
1 EA	Kick Plate	KP50 10"x34" US32D	Burns Manufacturing Inc.
1 EA	Gasketing	5050B x36" x 84"	National Guard

HW-5

Doors: 104

Each to receive:

QUANITY	DOOR HARDWARE	MODEL NUMBER	MANUFACTURER
3 EA	Hinge, Full Mortise	TA2414 4-1/2"x4-1/2" US26D	McKinney
1 EA	Cylindrical Lock	T511.G7.D .DAN .626	Falcon
1 EA	Interchangeable Core	C647 .626	Falcon
1 EA	Wall Stop	WS406CCV 630	Ives

HW-6

Doors: 104

Each to receive:

QUANITY	DOOR HARDWARE	MODEL NUMBER	MANUFACTURER
3 EA	Hinge, Full Mortise	TA2714 4-1/2"x4-1/2" US26D	McKinney
1 EA	Cylindrical Lock	T101 .DAN .626	Falcon
1 EA	Overhead Stop	454S 652	Glynn Johnson

HW-7

Doors: 103.2

Each to receive:

QUANITY	DOOR HARDWARE	MODEL NUMBER	MANUFACTURER
3 EA	Hinge, Full Mortise	TA2414 4-1/2"x4-1/2" US26D	McKinney
1 EA	Cylindrical Lock	T101 .DAN .626	Falcon
1 EA	Overhead Stop	454s 625	Glynn-Johnson
1 EA	Threshold	513x36"	National Guard
1 EA	Gasketing`	505B x 36" x 84"	National Guard
1 EA	Door Bottom	223NA-36"	National Guard

HW-8

Doors: 105

Each to receive:

QUANITY	DOOR HARDWARE	MODEL NUMBER	MANUFACTURER
3 EA	Hinge, Full Mortise	TA2714 4-1/2"x4-1/2" US26D	McKinney
1 EA	Cylindrical Lock	T301 .DAN .626	Falcon
1 EA	Overhead Stop	454S 652	Glynn-Johnson
1 EA	Gasketing	5050B x 36" x 54"	National Guard

HW-9

Doors: 106, 107

Each to receive:

QUANITY	DOOR HARDWARE	MODEL NUMBER	MANUFACTURER
3 EA	Hinge, Full Mortise	TA2714 4-1/2" x 4-1/2" US26D	McKinney
1 EA	Cylindrical Lock	T391 .DAN .626	Falcon
1 EA	Wall Stop	WS406CCV 630	Ives
1 EA	Gasketing	5050B x 36" x 84"	National Guard

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01-01-21

SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the following:

1. Glass.
2.
3. Glazing materials and accessories for both factory and field glazed assemblies.

1.2 RELATED WORK

A. Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS: Sound resistant doors.

B. Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES: Mirrors.

C. Section 09 06 00, SCHEDULE FOR FINISHES: Color of spandrel glass, tinted (heat absorbing or light reducing) glass, and reflective (metallic coated) glass.

D. Section 08 34 53, SECURITY DOORS AND FRAMES: Forced Entry (FE) resistant and Ballistic Resistance (BR) rated doors and frames.

E. Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER AND CONDUCTORS AND CABLES: Wiring (120 V AC, 15A or 20A).

F. Intrusion Detection: Section 28 16 11, INTRUSION DETECTION SYSTEM.

G. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Junction and Switch Boxes.

H. Section 28 13 11, PHYSICAL ACCESS CONTROL SYSTEMS: Access Control Systems.

1.3 LABELS

A. Temporary labels:

1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC label requirements.
3. Temporary labels are to remain intact until glass is approved by Contracting Officer Representative (COR).

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC label requirements.
   a. Tempered glass.

b. Laminated glass or have certificate for panes without permanent label.

c. Organic coated glass.

3. Bullet resistance glass or plastic assemblies:

a. Bullet resistance glass or plastic assemblies in accordance with UL 752 requirements for power rating specified.

b. Identify each security glazing permanently with glazing manufacturer's name, date of manufacture, product number, and DOS Code number inconspicuously located in lower corner on protective side and visible after glazing is framed.

c. The "attack (threat) side" is to be identified in bold lettering on each side of glazing with removable label.

4. Fire rated glazing assemblies: Mark in accordance with IBC.

1.4 PERFORMANCE REQUIREMENTS

A. General: Design glazing system consistent with guidance and practices presented in the GANA Glazing Manual, GANA Laminated Glazing Manual, and GANA Sealant Manual, as applicable to project. Installed glazing is to withstand applied loads, thermal stresses, thermal movements, building movements, permitted tolerances, and combinations of these conditions without failure, including loss or glass breakage attributable to defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; unsafe engagement of the framing system; deflections beyond specified limits; or other defects in construction.

B. Glazing Unit Design: Design glass, including engineering analysis meeting requirements of authorities having jurisdiction. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1. Design glass in accordance with ASTM E1300, and for conditions beyond the scope of ASTM E1300, by a properly substantiated structural analysis.

2. Design Wind Pressures: In accordance with ASCE 7.

3. Wind Design Data: In accordance with ASCE 7

4. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more

than the structural capacity of the glazing unit, the threshold at which frame engagement is no longer safely assured, 1/100 times the short-side length, or 19 mm (0.75 inch), whichever is less.

C. Ballistic- and Blast- resistant glass or plastic glazing assemblies:
   1. For blast-resistant and ballistic-resistant units comply with requirements in Physical Security Design Manual for VA Life Safety Protected Facilities, and project-specific criteria provided on the drawings and specifications.
   2. Spall Resistance: Laminated glazing is not permitted to produce spall to interior (protected side) when impacted with scheduled ballistics.
   3. Tolerances:
      a. Outside dimensions: Overall outside dimensions (height and width) of laminated security glazing is to maintain tolerance of ± 3 mm (+ 0.12 inch).
      b. Warpage: Out-of-flat (warpage or bowing) condition of laminates is not to exceed 2.5 mm per lineal meter (0.10 inch per 3.3 lineal foot). The condition, if present, is to be localized to extent not greater than 0.75 mm (0.03 inch) for any 0.3 meter (0.98 feet) section.

D. Building Enclosure Vapor Retarder and Air Barrier:
   1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
   2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Certificates:
   1. Certificate stating that fire-protection and fire-resistive glazing units meet code requirements for fire-resistance-rated assembly and applicable safety glazing requirements.
   2. Certificate on solar heat gain coefficient when value is specified.
   3. Certificate on "R" value when value is specified.
   4. Certificate test reports confirming compliance with specified bullet resistive rating.

5. Certificate that blast resistant glass meets the specified requirements.

C. Manufacturer Warranty.

D. Manufacturer's Literature and Data:

1. Glass, each kind required.
2. Insulating glass units.
3. Transparent (one-way vision glass) mirrors.
4. Elastic compound for metal sash glazing.
5. Putty, for wood sash glazing.
6. Glazing cushion.
7. Sealing compound.
8. Bullet resistive material.
9. Plastic glazing material, each type required.

E. Samples:

1. Size: 305 mm by 305 mm (12 inches by 12 inches).
2. Tinted glass.
3. Reflective glass.

F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer’s test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.

B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":

1. Treat security glazing as fragile merchandise, and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling to comply with manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.
2. Protect sealed-air-space insulating glazing units from exposure to abnormal pressure changes, as could result from substantial changes in altitude during delivery by air freight. Provide temporary breather tubes which do not nullify applicable warranties on hermetic seals.
3. Temporary protections: The glass front and polycarbonate back of glazing are to be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces is to be approved and applied by manufacturer.
4. Edge protection: To cushion and protect glass clad, and polycarbonate edges from contamination or foreign matter, the four (4) edges are to be sealed the depth of glazing with continuous standard-thickness thermoplastic rubber tape. Alternatively, continuous channel shaped extrusion of thermoplastic rubber are to be used, with flanges extending into face sides of glazing.
5. Protect "Constant Temperature" units including every unit where glass sheet is directly laminated to or directly sealed with metal-tube type spacer bar to polycarbonate sheet, from exposures to ambient temperatures outside the range of 16 to 24 degrees C (60 to 75 degrees F), during the fabricating, handling, shipping, storing, installation, and subsequent protection of glazing.

1.7 PROJECT CONDITIONS:

A. Field Measurements: Field measure openings before ordering tempered glass products to assure for proper fit of field measured products.

1.8 WARRANTY

A. Construction Warranty: Comply with the FAR clause 52.246-21 “Warranty of Construction”.

B. Manufacturer Warranty: Manufacturer shall warranty their glazing from the date of installation and final acceptance by the Government as follows. Submit manufacturer warranty.

1. Bullet resistive plastic material to remain visibly clear without discoloration for 10 years.
2. Insulating glass units to remain sealed for ten (10) years.
3. Laminated glass units to remain laminated for five (5) years.
4. Polycarbonate to remain clear and ultraviolet light stabilized for five (5) years.
5. Insulating plastic to not have more than 6 percent decrease in light transmission and be ultraviolet light stabilized for ten (10) years. Warrant electrochromic laminated products against lamination defects, such as edge separation or delamination, that materially obstruct vision through the glass for a period of five (5) years.
6. Warrant electrochromic controls against defects in material or workmanship for a period of five (5) years.

1.9 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Architectural Manufacturers Association (AAMA):

800.....Test Methods for Sealants
810.1-77.....Expanded Cellular Glazing Tape

C. American National Standards Institute (ANSI):

Z97.1-14.....Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test

D. American Society of Civil Engineers (ASCE):

7-10.....Wind Load Provisions

E. ASTM International (ASTM):

C542-05(2017).....Lock-Strip Gaskets
C716-06(2020).....Installing Lock-Strip Gaskets and Infill Glazing Materials
C794-18.....Adhesion-in-Peel of Elastomeric Joint Sealants
C864-05(2019).....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
C920-18.....Elastomeric Joint Sealants

C964-20.....Standard Guide for Lock-Strip Gasket Glazing

C1036-16.....Flat Glass

C1048-18.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass.

C1172-19.....Laminated Architectural Flat Glass

C1349-17.....Standard Specification for Architectural Flat Glass Clad Polycarbonate

C1376-15.....Pyrolytic and Vacuum Deposition Coatings on Flat Glass

D635-18.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastic in a Horizontal Position

D4802-16.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

E84-20.....Surface Burning Characteristics of Building Materials

E119-20.....Standard Test Methods for Fire Test of Building Construction and Material

E1300-16.....Load Resistance of Glass in Buildings

E1886-19.....Standard Test Method for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Missile(s) and Exposed to Cyclic Pressure Differentials

E1996-17.....Standard Specification for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Windborne Debris in Hurricanes

E2141-14.....Test Methods for Assessing the Durability of Absorptive Electrochromic Coatings on Sealed Insulating Glass Units

E2190-19.....Insulating Glass Unit

E2240-06.....Test Method for Assessing the Current-Voltage Cycling Stability at 90 Degree C (194 Degree F) of Absorptive Electrochromic Coatings on Sealed Insulating Glass Units

E2241-06.....Test Method for Assessing the Current-Voltage Cycling Stability at Room Temperature of Absorptive Electrochromic Coatings on Sealed Insulating Glass Units

E2354-10.....Assessing the Durability of Absorptive Electrochromic Coatings within Sealed Insulating Glass Units

E2355-10.....Test Method for Measuring the Visible Light Transmission Uniformity of an Absorptive Electrochromic Coating on a Glazing Surface

F1233-08(2019).....Standard Test Method for Security Glazing Materials and Systems

F1642/F1642M-17.....Test Method for Glazing and Glazing Systems Subject to Airblast Loadings

F. Code of Federal Regulations (CFR):

16 CFR 1201-10.....Safety Standard for Architectural Glazing Materials

G. Glass Association of North America (GANA):

2010 Edition.....GANA Glazing Manual

2008 Edition.....GANA Sealant Manual

2009 Edition.....GANA Laminated Glazing Reference Manual

2010 Edition.....GANA Protective Glazing Reference Manual

H. International Code Council (ICC):

IBC.....International Building Code

I. Insulating Glass Certification Council (IGCC)

J. Insulating Glass Manufacturer Alliance (IGMA):

TB-3001-13.....Guidelines for Sloped Glazing

TM-3000.....North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use

K. Intertek Testing Services - Warnock Hersey (ITS-WHI)

L. National Fire Protection Association (NFPA):

80-16.....Fire Doors and Windows

252-12.....Fire Tests of Door Assemblies

257-12.....Standard on Fire Test for Window and Glass Block Assemblies

M. National Fenestration Rating Council (NFRC)

N. Safety Glazing Certification Council (SGCC) 2012:
Certified Products Directory (Issued Semi-Annually).

O. Underwriters Laboratories, Inc. (UL):
9-08(R2009).....Fire Tests of Window Assemblies
263-14.....Fire Tests of Building Construction and Materials
752-11.....Bullet-Resisting Equipment.

P. Department of Veterans Affairs:

Q. Physical Security Design Manual for VA Mission Critical Protected Facilities January 2015

R. Architectural Design Manual for VA Facilities (VASDM)

S. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCT

2.1 LAMINATED GLASS

A. Laminated Glass: ASTM C1172. Two or more lites of heat treated glass bonded with polyvinyl butyral, ionomeric polymer, or cast-in-place and cured-transparent-resin interlayer complying with interlayer manufacturer's written instructions. Minimum total laminated thickness of 1/4” for blast resistant glazing.

B. Interlayer: Use min. 0.75 mm (0.030 inch) thick interlayer for vertical glazing unless otherwise scheduled/.

C. Interlayer: Use 1.5 mm (0.060 inch) thick interlayer for:
1. Horizontal or sloped glazing.
2. Acoustical glazing.
3. Assemblies requiring heat strengthened or fully tempered glass.

D. Interlayer: Use 2.28 mm (0.090 inch) thick interlayer where required to meet performance requirements.

E. Interlayer Color: Clear, unless otherwise scheduled.

2.2 INSULATING GLASS UNITS

A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190. The exterior glass unit shall be fully tempered and the inner glass unit shall be laminated annealed at a minimum for all blast resistant glazing.

B. Assemble units using glass types specified in Insulating Glass Schedule and Blast Glazing assembly requirements

2.3 GLAZING ACCESSORIES

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work are to have a finish that will not corrode or stain while in service. Fire rated glazing to be installed with glazing accessories in accordance with the manufacturer's installation instructions.

B. Setting Blocks: ASTM C864:
   1. Silicone type.
   2. Channel shape; having 6 mm (1/4 inch) internal depth.
   3. Shore A hardness of 80 to 90 Durometer.
   4. Block lengths: 50 mm (2 inches) except 100 to 150 mm (4 to 6 inches) for insulating glass.
   5. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
   6. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:
   1. Channel shape having a 6 mm (1/4 inch) internal depth.
   2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
   3. Lengths: 25 to 76 mm (1 to 3 inches).
   4. Shore A hardness of 40 to 50 Durometer.

D. Glazing Tapes:
   1. Semi-solid polymeric based closed cell material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
   2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
   3. Complying with AAMA 800 for the following types:
      a. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.
      b. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

F. Glazing Clips: Galvanized steel spring wire designed to hold glass in position in rabbeted sash without stops.

G. Glazing Points (Sprigs): Pure zinc stock, thin, flat, triangular or diamond shaped pieces, 6 mm (1/4 inch) minimum size.

H. Glazing Gaskets: ASTM C864:
   1. Firm dense wedge shape for locking in sash.
   2. Soft, closed cell with locking key for sash key.
   3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

I. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.

J. Glazing Sealants: ASTM C920, silicone neutral cure:
   1. Type S.
   2. Class 25 or 50 as recommended by manufacturer for application.
   3. Grade NS.
   4. Shore A hardness of 25 to 30 Durometer.
   5. VOC Content: For sealants used inside the weatherproofing system, not more than/ 250 g/L or less when calculating according to 40 CFR 59, (EPA Method 24).

K. Structural Sealant: ASTM C920, silicone acetoxy cure:
   1. Type S.
   2. Class 25.
   3. Grade NS.
   4. Shore a hardness of 25 to 30 Durometer.

L. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.
   1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
   2. Designed for dry glazing.

M. Color:

1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames to match color of the finished aluminum and be nonstaining.
2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted are to be black, gray, or neutral color.

N. Smoke Removal Unit Targets: Adhesive targets affixed to glass to identify glass units intended for removal for smoke control. Comply with requirements of local Fire Department.

PART 3 – EXECUTION

3.1 EXAMINATION

A. Verification of Conditions:

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer is approved shop drawings.

B. Review for conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation. Do not proceed with installation until unsatisfactory conditions have been corrected.

C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units.

3.2 PREPARATION

A. For sealant glazing, prepare glazing surfaces in accordance with GANA Sealant Manual.

B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.

C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.

D. Verify that components used are compatible.

E. Clean and dry glazing surfaces.

F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION – GENERAL

A. Install in accordance with GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, and IGMA TM-3000 unless specified otherwise.

B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.

C. Set glazing without bending, twisting, or forcing of units.

D. Do not allow glass to rest on or contact any framing member.

E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.

F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.

1. .

G. Laminated Glass:

1. Tape edges to seal interlayer and protect from glazing sealants.
2. Do not use putty or glazing compounds.

H. Insulating Glass Units:

1. Glaze in compliance with glass manufacturer's written instructions.
2. When glazing gaskets are used, they are to be of sufficient size and depth to cover glass seal or metal channel frame completely.
3. Do not use putty or glazing compounds.
4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
5. Install with tape or gunnable sealant in wood sash.

I. Fire Protective and Fire Resistance Glass:

1. Wire Glass: Glaze in accordance with NFPA 80.
2. Other fire protective and fire resistant glass: Glaze in accordance with manufacturer’s installation instructions and NFPA 80.

J. Bullet Resisting Material:

1. Glaze as recommended by manufacturer, using glazing material which will permit expansion and contraction of the bullet resistive material in the frame.
2. The polycarbonate surface is not to be cleaned by scraping, razor blade, squeegee, or use of highly alkaline cleaner.
3. At no time is polycarbonate material be exposed to chemical solvents (benzene, gasoline, acetone, paint thinners) or aromatic hydrocarbons (toluene or xylene), nor should any of these solvents or fumes by used or present in confined area such as a security guard booth.

4. Due care is to be exercised (paint formula, ventilation, protection of polycarbonate) when painting becomes necessary to interiors of rooms of hardline glazed units; exposure to chemical solvents could result in irreparable damage to security glazings (delaminations, distortions, cracks, severe stress crazing, air bubbles, etc.).

3.4 INSTALLATION – DRY METHOD (TAPE AND GASKET SPLINE GLAZING)

A. Cut glazing spline to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
F. Trim protruding tape edge.

3.5 INSTALLATION – WET/DRY METHOD (PREFORMED TAPE AND SEALANT)

A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
C. Place setting blocks at 1/4 points with edge block no more than 152 mm (6 inches) from corners.
D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
F. Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line. Sealant type is to be compatible with glazing tape.

G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.6 INSTALLATION - WET METHOD (SEALANT AND SEALANT)

A. Place setting blocks at 1/4 points and install glazing pane or unit.
B. Install removable stops with glazing centered in space by inserting spacer shims both sides at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
C. Fill gaps between glazing and stops with sealant to depth of bite on glazing, but not more than 9 mm (3/8 inch) below sight line to ensure full contact with glazing and continue the air and vapor seal.
D. Apply sealant to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.7 INSTALLATION - EXTERIOR BUTT GLAZED METHOD (SEALANT ONLY)

A. Perform adhesion testing in accordance with ASTM C794. Provide primer per sealant manufacturer's recommendations. Submit test results.
B. Temporarily brace glass in position for duration of glazing process. Mask edges of glass at adjoining glass edges and between glass edges and framing members.
C. Temporarily secure a small diameter non-adhering foamed rod on back side of joint.
D. Apply sealant to open side of joint in continuous operation; thoroughly fill the joint without displacing the foam rod. Tool the sealant surface smooth to concave profile.
E. Permit sealant to cure then remove foam backer rod. Apply sealant to opposite side, tool smooth to concave profile.
F. Remove masking tape.

3.8 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT)

A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.
B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.

D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.

E. Fill gaps between pane and applied stop with sealant to depth equal to bite on glazing, to uniform and level line. Sealant type is to be compatible with glazing tape.

F. Trim protruding tape edge.

3.9 INSTALLATION - INTERIOR WET METHOD (COMPOUND AND COMPOUND)

A. Install glazing resting on setting blocks. Install applied stop and center pane by use of spacer shims at 600 mm (24 inch) centers, kept 6 mm (1/4 inch) below sight line.

B. Locate and secure glazing pane using glazers' clips.

C. Fill gaps between glazing and stops with glazing compound until flush with sight line. Tool surface to straight line.

3.10 REPLACEMENT AND CLEANING

A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.

B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.

C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.11 PROTECTION

A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.12 LAMINATED GLASS SCHEDULE

A. ***ADDM #1** Glass Type GL-1: Insulating Laminated Glazing Unit With Security Film.

1. Overall Unit Thickness: 30 mm (1-1/4 inch).
2. Outdoor Lite: Clear annealed float glass, except heat-strengthened float glass where required, and fully tempered float glass where indicated.
   a. Minimum Thickness of Outdoor Lite: 6 mm (0.23 inch).
3. Interspace Content: Argon.
4. Indoor Lite: Clear laminated glass with two lites of annealed float glass, except heat-strengthened float glass

where required, and fully tempered float glass where indicated.

a. Minimum Thickness of Each Glass Lite: 6 mm (0.23 inch).

b. Interlayer Thickness: 0.76 mm (0.030 inch) .

5. Visible Light Transmittance: 50 percent minimum.

6. Solar Heat Gain Coefficient:.48 maximum.

7. Safety glazing label required.

8. Windborne debris-resistant glazing unit required.

9. Blast Resistance: Provide units meeting the following: GP Value. ***ADDM #1**

B. Glass Type GL-2: Clear laminated glass with two (2) lites of fully tempered float glass.

1. Minimum Thickness of Each Glass Lite: 3 mm (0.12 inch).

2. Interlayer Thickness: 1.52 mm (0.060 inch).

3. Safety glazing label required.

4. Application: Interior glazing of units unless otherwise scheduled.

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SECTION 08 90 00
LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies fixed wall louvers.

1.2 RELATED WORK

A. Section 09 06 00, SCHEDULE FOR FINISHES: Color of finish.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Each type, showing material, finish, size of members, method of assembly, and installation and anchorage details.

C. Manufacturer's Literature and Data:

1. Each type of louver and vent.

D. Color samples.

E. Blast Design Calculations: Louver System and Anchorage

1. Submit calculations for review and approval prepared by qualified blast consultant, with a minimum of 5 year’s experience in design of blast resistant window systems, verifying louver assembly including anchors comply with specified blast resistance performance. The magnitudes of the design threats W1 and GP2 are defined in the Physical Security Design Standards Data Definitions which is a document separate from the referenced VA Security Design Manual. The Physical Security Design Standards Data Definitions are provided on a need-to-know basis by the blast/structural engineer performing the blast design on VA projects. It is the responsibility of the engineer of blast resistant windows to request and obtain the Physical Security Design Data Standard Data Definitions from the VA Office of Construction and Facilities Management (CFM). Any associated delays or increased costs due to failure to obtain this information will be borne by the contractor.

1.4 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The Master Painters Institute (MPI):

Approved Product List - Updated Monthly

C. ASTM International (ASTM):

A240/A240M-20.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

A653/A653M-20.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

A1008/A1008M-20.....Steel, Sheet, Carbon, Cold Rolled, Structural, and High Strength Low-Alloy with Improved Formability

B209-14.....Aluminum and Aluminum Alloy, Sheet and Plate

B209M-14.....Aluminum and Aluminum Alloy, Sheet and Plate (Metric)

B221-14.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B221M-13.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

D1187/D1187M-97(2018)...Asphalt-Base Emulsions for Use as Protective Coatings for Metal

D. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

E. National Fire Protection Association (NFPA):

90A-15.....Installation of Air Conditioning and Ventilating Systems

F. American Architectural Manufacturers Association (AAMA):

2605-13.....High Performance Organic Coatings on Architectural Extrusions and Panels

G. Air Movement and Control Association, Inc. (AMCA):

500-L-07 Testing Louvers

H Department of Veterans Affairs:

VA Physical Security Design Manual for Mission Critical Protected Facilities January 2015

I. Protective Design Center

PDC-TR-08 Single Degree of Freedom Structural Response Limits for Antiterrorism Design

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Aluminum, Extruded: ASTM B221M (B221).

B. Stainless Steel: ASTM A240/A240M, Type 302B.

C. Galvanized Steel Sheet: ASTM A653/A653M; G90 min.

D. Carbon Steel and Sheet: ASTM A1008/A1008M (interior use louvers only).

E. Aluminum, Plate and Sheet: ASTM B209M (B209); alloy 3003 or 5005 with temper as required for forming.

F. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or indicated in construction documents, to be toggle or expansion bolts of size and type as required for each specific type of installation and service condition.

1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
2. Fasteners for louvers, louver frames, and wire guards to be of stainless steel or aluminum with same finish as louvers.
3. Fasteners for louvers, louver frames and wire guards within mental health areas to be non-removable/tamper-proof type.

G. Inorganic Zinc Primer: MPI No. 19.

H. Bituminous Coating: ASTM D1187/D1187M; cold applied asphalt mastic emulsion.

2.2 EXTERIOR WALL LOUVERS:

A. General:

1. Provide fixed type louvers of size and design shown.
2. Heads, sills and jamb sections are to have formed caulking slots or be designed to retain caulking. Head sections are to have exterior drip lip, and sill sections an integral water stop.
3. Furnish louvers with sill extension or separate sill as shown.
4. Frame is to be mechanically fastened or welded construction with welds dressed smooth and flush.

B. Performance Characteristics:

1. Weather louvers are to have a minimum of 47% percent free area and 304 m/s (1,000 fpm) velocity (Intake)

2. 608 m/s (2,000 fpm) velocity (Exhaust)
3. 0.02 mm (0.7 inches) water gage
4. The Louvers have an effectiveness ratio of 99.8% at a velocity of 304 m/s (1,000 fpm)
5. Louvers are to bear AMCA certified rating seals for air performance and water penetration ratings.
6. Blast Resistance:
   A. Louvers in exterior walls shall be blast resistant and meet the following criteria per the VA Physical Security Design Manual for Mission Critical Protected Facilities January 2015:
      1. Standoff Distance: 50 feet (Mission Critical Protected)
         a. Design Threat W1 at the standoff distance not to exceed pressure and impulse associated with GP2 threat for Mission Critical Protected Buildings.
         b. Deformation not to exceed those defined by B3 response per the Protective Design Center document PDC-TR-08 while experiencing design level pressures.

C. Aluminum Louvers:

1. General: Frames, blades, sills, and mullions (0.063inch) thick extruded 6063-T5 or -T52 aluminum. Blades are to be drainable type and have reinforcing bosses.
2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louver frames are not to exceed 1676 mm (66 inches) wide. When openings exceed 1676 mm (66 inches), provide twin louvers separated by mullion members.
3. Louvers are to withstand the effects or gravity loads and the following wind loads and stresses within limits and under conditions indicated without permanent deformation of louver components, noise or metal fatigue caused by louver-blade rattle or flutter, or permanent damage to fasteners and anchors.
   a. Wind load acting inward or outward of not less than 30 pounds per square foot.

2.3 CLOSURE ANGLES AND CLOSURE PLATES:

A. Fabricate from 2 mm (0.078-inch) thick stainless steel or aluminum.

B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.

C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as indicated in construction documents.

2.4 WIRE GUARDS:

A. Provide wire guards on outside of all exterior louvers, except on exhaust air louvers.

B. Fabricate frames from 2 mm (0.078-inch) thick extruded or sheet aluminum to retain wire mesh.

C. Wire mesh to be woven from not less than 1.6 mm (0.063-inch) diameter aluminum wire

D. Miter corners and join by concealed corner clips or locks extending not less than 57 mm (2-1/4 inches) into rails and stiles. Equip wire guards over 1219 mm (4 feet) in height with a mid-rail constructed as specified for frame components.

E. Fasten frames to outside of louvers with aluminum or stainless steel devices of same finish as louvers designed to allow removal and replacement without damage to the wire guard or the louver.

2.5

2.6 FINISH:

A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505

B. Aluminum Louvers Wire Guards

1. Organic Finish: AAMA 2605 (Fluorocarbon coating) with total dry film thickness of not less than 0.03 mm (1.2 mil), color as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.

A. Aluminum Sand blasted satin finish.

B. Steel: Surfaces of steel work, for which no other finish is specified, are to be cleaned free from scale, rust, oil and grease, and then given a light colored prime paint after fabrication, except ferrous metals concealed in finished work. Paint all contact surfaces of assembled work (except welded contact surfaces) with an additional shop coat of similar paint.

2.7 PROTECTION:

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous coating (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.

B. Isolate the aluminum from plaster, concrete, and masonry by coating aluminum with zinc-chromate primer.

C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work. Strippable plastic coating on organic finish is not approved.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Set work accurately, in alignment and where indicated in construction documents. Install plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.

C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers to building construction as specified. Power-actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.

D. Set wall louvers in masonry walls during progress of the work. If wall louvers are not delivered to job in time for installation in prepared openings, make provision for later installation. Set in cast-in-place concrete in prepared openings.

3.2 CLEANING AND ADJUSTING:

A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum are to be cleaned as recommended by the manufacturer and protected from damage until completion of the project.

B. All movable parts, including hardware, are to be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components.

C. Restore louvers and vents damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Contracting Officer Representative (COR) damaged units and replace with new units.

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SECTION 09 06 00
SCHEDULE FOR FINISHES

PART 1 – GENERAL

1.1 DESCRIPTION

A. This section contains a coordinated system in which requirements for materials specified in other sections shown are identified by abbreviated material names and finish codes in the room finish schedule or shown for other locations.

1.2 MANUFACTURERS

A. Manufacturer's trade names and numbers used herein are only to identify colors, finishes, textures and patterns. Products of other manufacturer's equivalent to colors, finishes, textures and patterns of manufacturers listed that meet requirements of technical specifications will be acceptable upon approval in writing by contracting officer for finish requirements.

1.3 SUBMITALS

A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES—provide quadruplicate samples for color approval of materials and finishes specified in this section.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. MASTER PAINTING INSTITUTE: (MPI)

6/1/2019.....Architectural Painting Specification Manual

PART 2 – PRODUCTS

2.1 DIGITAL COLOR PHOTOS

A. Size 24 x 35 mm.

B. Labeled for:

1. Building name and Number.

2. Room Name and Number.

2.2 DIVISION 09 – FINISHES

A. FINISH SCHEDULE: SEE DRAWINGS FOR FINISH PLANS AND SCHEDULES.

--- E N D---

SECTION 09 30 13
CERAMIC/PORCELAIN TILING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies interior ceramic, porcelain and quarry tile, marble thresholds, terrazzo divider strips, waterproofing membranes for thin-set applications, crack isolation membranes, and tile backer board.

1.2 RELATED WORK

A. Section 07 92 00, JOINT SEALANTS: Sealing of Joints.

B. Section 09 06 00, SCHEDULE FOR FINISHES: Color, Texture, Pattern, and Size of Field Tile and Trim Shapes, and Color of Grout Specified.

C. .

D. Section 09 65 19, RESILIENT TILE FLOORING: Metal and Resilient Edge Strips at Joints with New Resilient Flooring.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Base tile, each type, each color, each size.
2. Porcelain tile, each type, color, patterns and size.
3. Wall (or wainscot) tile, each color, size and pattern.
4. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.

C. Product Data:

1. Ceramic and porcelain tile, marked to show each type, size, and shape required.
2. Chemical resistant mortar and grout (epoxy and furan).
3. Cementitious backer unit.
4. Dry-set portland cement mortar and grout.
5. Divider strip.
6. Elastomeric membrane and bond coat.
7. Reinforcing tape.
8. Leveling compound.
9. Latex-portland cement mortar and grout.

10. Commercial portland cement grout.
11. Organic adhesive.
12. Slip resistant tile.
13. Waterproofing isolation membrane.
14. Fasteners.

D. Certification:

1. Master grade certificate, ANSI A137.1.
2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
   a. Chemical resistant mortar and grout (epoxy and furan).
   b. Modified epoxy emulsion.
   c. Commercial portland cement grout.
   d. Cementitious backer unit.
   e. Dry-set portland cement mortar and grout.
   f. Elastomeric membrane and bond coat.
   g. Reinforcing tape.
   h. Latex-portland cement mortar and grout.
   i. Leveling compound.
   j. Organic adhesive.
   k. Waterproof isolation membrane.
   l. Factory back mounted tile documentation for suitability for application in wet area.

E. Installer Qualifications:

1. Submit letter stating installer’s experience.

1.4 DELIVERY AND STORAGE

A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.

B. Store material to prevent damage or contamination.

1.5 QUALITY ASSURANCE

A. Installers to be from a company specializing in performing installation of products specified and have a minimum of three (3) years’ experience.

B. Each type and color of tile to be provided from a single source.

C. Each type and color of mortar, adhesive, and grout to be provided from the same source.

1.6 WARRANTY

A. Construction Warranty: Comply with FAR clause 52.246-21, “Warranty of Construction”.

1.7 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. American National Standards Institute (ANSI):

A10.20-06(R2016).....Safe Operating Practices for Tile, Terrazzo and Marble Work

A108/A118/A136.1:2019...Installation of Ceramic Tile

A108.01-18.....Subsurfaces and Preparations by Other Trades

A108.02-19.....Materials, Environmental, and Workmanship

A108.1A-17.....Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar

A108.1B-17.....Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar

A108.1C-17.....Contractors Option; Installation of Ceramic Tile in the Wet-Set method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar

A108.4-09.....Ceramic Tile with Organic Adhesives or Water Cleanable Tile-Setting Epoxy Adhesive

A108.5-10 .....Ceramic Tile with Dry-Set Portland Cement Mortar or Latex-Portland Cement Mortar

A108.6-10.....Ceramic Tile with Chemical Resistant, Water Cleanable Tile-Setting and -Grouting Epoxy

A108.8-10.....Ceramic Tile with Chemical Resistant Furan Resin Mortar and Grout

A108.9-10.....Ceramic Tile with Modified Epoxy Emulsion Mortar/Grout

A108.10-17.....Grout in Tilework

A108.11-18.....Interior Installation of Cementitious Backer Units

A108.12-10.....Installation of Ceramic Tile with EGP (Exterior Glue Plywood) Latex-Portland Cement Mortar

A108.13-16.....Load Bearing, Bonded, Waterproof Membranes for Thin-Set Ceramic Tile and Dimension Stone

A108.14-10.....Paper-Faced Glass Mosaic Tile

A108.15-19.....Alternate Method: Paper-Faced Glass Mosaic Tile

A108.17-16.....Crack Isolation Membranes for Thin-Set Ceramic Tile and Dimension Stone

A118.1-19.....Dry-Set Portland Cement Mortar

A118.3-13.....Chemical Resistant, Water Cleanable Tile-Setting and -Grouting Epoxy and Water Cleanable Tile-Setting Epoxy Adhesive

A118.4-19.....Modified Dry-Set Cement Mortar

A118.5-16.....Chemical Resistant Furan Mortars and Grouts

A118.6-19.....Standard Cement Grouts for Tile Installation

A118.7-1.....High Performance Cement Grouts for Tile Installation

A118.8-16.....Modified Epoxy Emulsion Mortar/ Grout

A118.9-19.....Cementitious Backer Units

A118.10-14.....Load Bearing, Bonded, Waterproof Membranes for Thin-Set Ceramic Tile and Dimension Stone Installation

A118.11-17.....EGP (Exterior Glue Plywood) Modified Dry-set Mortar

A118.12-14.....Crack Isolation Membranes for Thin-Set Ceramic Tile and Dimension Stone Installation

A118.13-14.....Bonded Sound Reduction Membranes for Thin-Set Ceramic Tile Installation

A118.15-19.....Improved Modified Dry-Set Cement Mortar

A136.1-13.....Organic Adhesives for Installation of Ceramic Tile

A137.1-17.....American National Standard Specifications for Ceramic Tile

C. ASTM International (ASTM):

A666-15.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar

A1064/A1064M-18a.....Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete

C109/C109M-20b.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2 inch. or [50-mm] Cube Specimens)

C241/C241M-15e1.....Abrasion Resistance of Stone Subjected to Foot Traffic

C348-20.....Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars

C627-18.....Evaluating Ceramic Floor Tile Installation Systems Using the Robinson-Type Floor Tester

C954-18.....Steel Drill Screws for the Application of Gypsum Board on Metal Plaster Base to Steel Studs from 0.033 in (0.84 mm) to 0.112 in (2.84 mm) in thickness

C979/C979M-16.....Pigments for Integrally Colored Concrete

C1002-18.....Steel Self-Piercing Tapping Screws for the Application of Panel Products

C1027-19.....Test Method for Determining Visible Abrasion Resistance of Glazed Ceramic Tile

C1127/C1127M-15.....Standard Guide for Use of High Solids Content, Cold Liquid-Applied Elastomeric Waterproofing Membrane with an Integral Wearing Surface

C1178/C1178M-18.....Standard Specification for Coated Glass Mat Water-Resistant Gypsum Backing Panel

C1325-19.....Non-Asbestos Fiber-Mat Reinforced Cementitious Backer Units

C1353/C1353M-20e1.....Abrasion Resistance of Dimension Stone Subjected to Foot Traffic Using a Rotary Platform, Double-Head Abraser

D1204-14(2020).....Test Method for Linear Dimensional Changes of Nonrigid Thermoplastic Sheeting or Film at Elevated Temperature

D2240-15e1.....Test Method for Rubber Property - Durometer Hardness

D2497-07(2018).....Tolerances for Manufactured Organic-Base Filament Single Yarns

D3045-2018.....Heat Aging of Plastics Without Load

D4397-16.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications

D5109-12(Withdrawn2020).Standard Test Methods for Copper-Clad Thermosetting Laminates for Printed Wiring Boards (recommend deletion)

D. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating

E. Marble Institute of America (MIA)/ Building Stone Institute (BSI):

Dimension Stone Design Manual VIII-2016

F. Tile Council of North America, Inc. (TCNA):

Handbook for Ceramic Tile Installation (2020)G. TCNA DCOF AcuTest-2012,Dynamic Coefficient of Friction Test

PRODUCTS

1.8 TILE

A. Comply with ANSI A137.1, Standard Grade, except as modified:

1. Inspection procedures listed under the Appendix of ANSI A137.1.
2. Abrasion Resistance Classification:
   a. Tested in accordance with values listed in Table 1, ASTM C1027.
   b. Class V, 12000 revolutions for floors in Corridors, Kitchens, Storage including Refrigerated Rooms
   c. Class IV, 6000 revolutions for remaining areas.
3. Slip Resistant Tile for Floors:
   a. Coefficient of friction, when tested in accordance with ANSI A137.1 and measured per the TCNA DCOF AcuTest.
      1) Equal to or greater than .42 for level interior tile floors that will be walked on when wet.
   b. Porcelain Paver Tile: Matte surface finish
4. Mosaic tile may be mounted or joined by a resinous bonding material along tile edges.
5. Back mounted tiles in showers. Provide certification that the factory mounted tile has been used successfully in service at three (3) projects and is suitable for wet locations.
6. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one (1) package show the same range in colors as those taken from other packages and match approved samples.

7. Factory-Applied Temporary Protective Coating:
   a. Protect exposed face surfaces (top surface) of tile against adherence of mortar and grout by pre-coating with a continuous film of hot applied petroleum paraffin wax.
   b. Do not coat unexposed tile surfaces.

B. .

C. Porcelain Paver Tile: Nominal 8 mm (5/16 inch) thick, with cushion edges. Porcelain tile produced by the dust pressed method are to be made of approximately 50 percent feldspar; the remaining 50 percent is to be made up of various high-quality light firing ball clays yielding a tile with a water absorption rate of 0.5 percent or less and a breaking strength of between 176 to 181 kg (390 to 400 pounds).

D. Trim Shapes:
   1. Conform to applicable requirements of adjoining floor and wall tile.
   2. Use slip resistant trim shapes for horizontal surfaces of showers overflow ledges, recessed steps, shower curbs, drying area curbs, and seats.
   3. Use trim shapes sizes conforming to size of adjoining field wall tile/ unless detailed on construction documents or specified otherwise.
   4. Internal and External Corners:
      a. Square internal and external corner joints are not acceptable.
      b. External corners including edges: Use bullnose shapes.
      c. Internal corners: Use cove shapes.
      d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
      e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.
      f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.
      g. Wall top edge external corners: Use special shapes providing bullnose vertical and horizontal joint edge.
      h. For unglazed ceramic mosaic and glazed wall tile installed in portland cement mortar setting bed, use cove and bullnose shapes as applicable. When ceramic mosaic wall and base tile is required, use C Series cove and bullnose shapes.

i. For unglazed ceramic mosaic and glazed wall tile installed in dry-set portland cement mortar, latex-portland cement mortar, and organic adhesive (thin set methods), use cove and surface bullnose shapes as applicable.

j. For quarry tile work, use cove and bullnose shapes as applicable.

k. Provide cove and bullnose shapes where indicated in construction documents, and required to complete tile work.

1.9 BACKER UNITS

A. Cementitious Backer Units:

1. Use in showers or wet areas.
2. Conform to ASTM C1325; Type A.
3. Use in maximum lengths available to minimize end to end butt joints.

1.10 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS

A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave, 50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing will not be permitted.

B. Tape Embedding Material: Latex-portland cement mortar complying with ANSI A108.01.

C. Joint material, including reinforcing tape, and tape embedding material, are to be as specifically recommended by the backer unit manufacturer.

1.11 FASTENERS

A. Screws for Cementitious Backer Units.

1. Standard screws for gypsum board are not acceptable.
2. Minimum 11 mm (7/16 inch) diameter head, corrosion resistant coated, with washers.
3. ASTM C954 for steel 1 mm (0.033 inch) thick.
4. ASTM C1002 for steel framing less than 0.0329 inch thick.

B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

1.12 SETTING MATERIALS OR BOND COATS

A. Conform to TCNA Handbook for Ceramic Tile Installation.

B. Portland Cement Mortar: ANSI A108.02.

C. Latex-Portland Cement Mortar: ANSI A118.4.

1. For wall applications, provide non-sagging, latex-portland cement mortar complying with ANSI A118.4.
2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of portland cement; dry, redispersible, ethylene vinyl acetate additive; and

other ingredients to which only water needs to be added at Project site.

D. Waterproofing Isolation Membrane:

1. Sheet System TCNA F122-14 (on-ground concrete) and TCNA F122A-14 (above-ground concrete).
2. Composite sheet consisting of ASTM D5109, Type II, Grade I Chlorinated Polyethylene (CM) sheet reinforced on both sides with a non-woven polyester fiber.
3. Designed for use in wet areas as an isolation and positive waterproofing membranes for thin-set bonding of sheet to substrate and thin-set bonding of ceramic and porcelain tile or marble to sheet. Suited for both horizontal and vertical applications.
4. Conform to the following additional physical properties:

Property	Units	Results	Test Method
Hardness Shore A	Points	70-80	ASTM D2240 (10 Second Reading)
Shrinkage	Percent	5 maximum	ASTM D1204
Brittleness		No crack remains flexible at temperature -37 degrees C (-35 degrees F)	ASTM D2497 13 mm (1/2-inch) Mandrel Bend
Retention of Properties after Heat Aging	Percent of original	80 Tensile 80 Breaking 80 Elongation	ASTM D3045, 90 degrees C (194 degrees F) for 168 hours

5. Manufacturer's standard sheet size with prefabricated or preformed inside and outside corners.
6. Sheet manufacturer's solvent welding liquid or xylene and edge sealant.

1.13 GROUTING MATERIALS

A. Coloring Pigments:

1. Pure mineral pigments, lime proof and nonfading, complying with ASTM C979/C979M.
2. Coloring pigments may only be added to grout by the manufacturer.
3. Job colored grout is not acceptable.

4. Use is required in Commercial Portland Cement Grout, Dry-Set Grout, and Latex-Portland Cement Grout.

B. Sand-Portland Cement Grout: ANSI A108.10, consisting of white or gray cement and white or colored aggregate as required to produce color indicated. Zero VOC content.

C. Standard Cement Grout: ANSI A118.6.

D. High Performance Tile Grout: ANSI A118.7 with a VOC content of 65 g/L or less when calculated according to 40 CFR 59 (EPA Method 24).

1. Polymer Type: Ethylene vinyl acetate or acrylic additive, in dry, redispersible form, prepackaged with other dry ingredients.
2. Polymer Type: Acrylic resin in liquid-latex form for addition to prepackaged dry-grout mix.

E. Water-Cleanable Epoxy Grout: ANSI A118.3, with a VOC content of 65 g/L or less when calculated according to 40 CFR 59 (EPA Method 24).

1. Provide product capable of withstanding continuous and intermittent exposure to temperatures of up to 60 and 100 degrees C (140 and 212 degrees F), respectively, and certified by manufacturer for intended use.

1.14 PATCHING AND LEVELING COMPOUND

A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.

B. Provide a patching and leveling compound with the following minimum physical properties:

1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
3. Tensile strength - 4.1 MPa (600 psi) per ANSI 118.7.
4. Density - 1.9.

C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 101 mm (4 inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.

D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.

E. Ready for use in 48 hours after application.

1.15 METAL DIVIDER STRIPS

A. stainless-steel, ASTM A666, 300 Series exposed-edge material.

1.16 WATER

A. Clean, potable and free from salts and other injurious elements to mortar and grout materials.

1.17 CLEANING COMPOUNDS

A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.

B. Materials containing acid or caustic Material are not acceptable.

1.18 FLOOR MORTAR BED REINFORCING

A. ASTM A1064/A1064M welded wire fabric without backing, MW3 x MW3 (2 x 2-W0.5 x W0.5).

1.19 POLYETHYLENE SHEET

A. Polyethylene sheet conforming to ASTM D4397.

B. Nominal thickness: 0.15 mm (6 mils).

PART 2 - EXECUTION

2.1 ENVIRONMENTAL REQUIREMENTS

A. Maintain ambient temperature of work areas at not less than 16 degrees C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three (3) days after installation.

B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.

C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).

D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).

E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after third day of completion of tile work.

2.2 ALLOWABLE TOLERANCE

A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:

1. Not more than 6 mm in 3048 mm (1/4 inch in 10 feet) from required elevation where portland cement mortar setting bed is used.

2. Not more than 3 mm in 3048 mm (1/8 inch in 10 feet) where dry-set portland cement, and latex-portland cement mortar setting beds and chemical-resistant bond coats are used.

B. Variation in Plane of Wall Surfaces:

1. Not more than 6 mm in 2438 mm (1/4 inch in 8 feet) from required plane where portland cement mortar setting bed is used.
2. Not more than 3 mm in 2438 mm (1/8 inch in 8 feet) where dry-set or latex-portland cement mortar or organic adhesive setting materials is used.

2.3 SURFACE PREPARATION

A. Cleaning New Concrete or Masonry:

1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.

B. Patching and Leveling:

1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
   a. Thickness of compound as required to bring finish tile system to elevation shown on construction documents.
   b. Float finish
   c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.
4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

C. Mortar Bed for Slopes to Drains:
   1. Slope compound to drain where drains are shown on construction documents.
   2. Install mortar bed in depressed slab sloped to drains not less than 3.2 mm in 305 mm (1/8 inch per foot).
   3. Allow not less than 50 mm (2 inch) depression at edge of depressed slab.
   4. Screed for slope to drain and float finish.
   5. Cure mortar bed for not less than seven (7) days. Do not use curing compounds or coatings.
   6. Perform flood test to verify mortar bed slopes to drain before installing tile. Contracting Officer Representative (COR) to be present during flood test.

D. Additional preparation of concrete floors for tile set with epoxy, or furan-resin is to be in accordance with the manufacturer's printed instructions.

E. Cleavage Membrane:
   1. Install polythene sheet as cleavage membrane in depressed slab when waterproof membrane is not scheduled or indicated.
   2. Turn up at edge of depressed floor slab to top of floor.

F. Walls:
   1. In showers or other wet areas cover studs with polyethylene sheet.
   2. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.
   3. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.
   4. Apply metal lath to framing in accordance with ANSI A108.1:
      a. Use fasteners specified in paragraph "Fasteners." Use washers when lath opening is larger than screw head.
      b. Apply scratch and leveling coats to metal lath in accordance with ANSI A108.1C.
      c. Total thickness of scratch and leveling coats:
         1) Apply 9 mm to 16 mm (3/8 inch to 5/8 inch) thick over solid backing.
         2) 16 mm to 19 mm (5/8 to 3/4 inch) thick on metal lath over studs.

3) Where wainscots are required to finish flush with wall surface above, adjust thickness required for flush finish.

d. Apply scratch and leveling coats more than 19 mm (3/4 inch) thick in two (2) coats.

2.4 CEMENTITIOUS BACKER UNITS

A. Remove polyethylene wrapping from cementitious backer units and separate to allow for air circulation. Allow moisture content of backer units to dry down to a maximum of 35 percent before applying joint treatment and tile.

B. Install in accordance with ANSI A118.9 except as specified otherwise.

C. Install units horizontally or vertically to minimize joints with end joints over framing members. Units with rounded edges; face rounded edge away from studs to form a "V" joint for joint treatment.

D. Secure cementitious backer units to each framing member with screws spaced not more than 203 mm (8 inches) on center and not closer than 13 mm (1/2 inch) from the edge of the backer unit or as recommended by backer unit manufacturer. Install screws so that the screw heads are flush with the surface of the backer unit.

E. Where backer unit joins shower pans or waterproofing, lap backer unit over turned up waterproof system. Install fasteners only through top one-inch of turned up waterproof systems.

F. Do not install joint treatment for seven (7) days after installation of cementitious backer unit.

G. Joint Treatment:

1. Fill horizontal and vertical joints and corners with latex-portland cement mortar. Apply fiberglass tape over joints and corners and embed with same mortar.
2. Leave 6 mm (1/4 inch) space for sealant at lips of tubs, sinks, or other plumbing receptors.

2.5 METAL DIVIDER STRIPS

A. Install metal divider strips in floor joints between ceramic and quarry tile floors and between tile floors and adjacent flooring of other materials where the finish floors are flush unless shown otherwise on construction documents.

B. Set divider strip in mortar bed to line and level centered under doors or in openings.

2.6 CERAMIC TILE - GENERAL

A. Comply with ANSI A108/A118/A136 series of tile installation standards applicable to methods of installation and TCNA Installation Guidelines.

B. Installing Mortar Beds for Floors:

1. Install mortar bed in a manner that does not damage cleavage or waterproof membrane; 32 mm (1-1/2 inch) minimum thickness.
2. Install floor mortar bed reinforcing centered in mortar fill.
3. Screed finish to level plane or slope to drains shown on construction documents, float finish.
4. For thin set systems cure mortar bed not less than seven (7) days. Do not use curing compounds or coatings.
5. For tile set with portland cement paste over plastic mortar bed coordinate to set tile before mortar bed sets.

C. Setting Beds or Bond Coats:

1. Where recessed or depressed floor slabs are filled with portland cement mortar bed, set ceramic mosaic floor tile in either portland cement paste over plastic mortar bed or latex-portland cement mortar over cured mortar bed except as specified otherwise, ANSI A108-1C, TCNA System F121-14 or F111-14.

D. Workmanship:

1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field.
2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise on construction documents.
3. Form intersections and returns accurately.
4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:
   a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
   b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
6. Completed work is to be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.

8. Floors:
   a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
   b. Align finish surface of new tile work flush with other and existing adjoining floor finish where indicated in construction documents.
   c. In areas where floor drains occur, slope tile to drains.
   d. Push and vibrate tiles over 203 mm (8 inches) square to achieve full support of bond coat.
9. Walls:
   a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights as indicated in construction documents with tile.
   b. Finish reveals of openings with tile, except where other finish materials are indicated in construction documents.
   c. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.
10. Joints:
   a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise on construction documents.
   b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
   c. Make joints in quarry tile work not less than 6 mm (1/4 inch) nor more than 9 mm (3/8 inch) wide. Finish joints flush with surface of tile.
   d. Make joints in paver tile, porcelain type; maximum 3 mm (1/8 inch) wide.
11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108/A118/A136 series of tile installation standards:
   a. Tile wall installations in wet areas, including showers, tub enclosures, laundries and swimming pools.
   b. Tile installed with chemical-resistant mortars and grouts.
   c. Tile wall installations composed of tiles 203 by 203 mm (8 by 8 inches) or larger.

d.

2.7 CERAMIC TILE INSTALLED WITH PORTLAND CEMENT MORTAR

A. Mortar Mixes for Floor, Wall and Base Tile (including Showers: ANSI A108.1A. except specified otherwise.

B. Installing Wall and Base Tile: ANSI A108.1A, except specified otherwise.

C. Installing Floor Tile: ANSI A108.1A, except as specified otherwise. Slope mortar beds to floor drains at a minimum of 3 mm in 305 mm (1/8 inch per foot).

2.8 PORCELAIN TILE INSTALLED WITH LATEX PORTLAND CEMENT BONDING MORTAR

A. Due to the denseness of porcelain tile use latex portland cement bonding mortar that meets the requirements of ANSI A108.01. Mix bonding mortars in accordance with manufacturer’s instructions. Provide liquid ratios and comply with dwell times during the placement of bonding mortar and tile.

2.9 GROUTING

A. Grout Type and Location:

1. Grout for glazed wall and base tile, paver tile and unglazed mosaic tile portland cement grout, latex-portland cement grout, dry-set grout, or commercial portland cement grout.

B. Workmanship:

1. Install and cure grout in accordance with the applicable standard.
2. Sand Portland Cement Grout: ANSI A108.10.
3. Standard Cement Grout: ANSI A118.6.
4. High Performance Grout: ANSI A118.7.
5. Epoxy Grout: ANSI A108.6.
6. Water-Cleanable Epoxy Grout: ANSI A118.3.
7. Furan and Commercial Portland Cement Grout: ANSI A118.5 and in accordance with the manufacturer's printed instructions.

2.10 MOVEMENT JOINTS

A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.

B. TCNA details EJ 171-14.

C. At expansion joints, rake out joint full depth of tile and setting bed and mortar bed. Do not cut waterproof or isolation membrane.

D. Rake out grout at joints between tile, not less than 6 mm (1/4 inch) deep.

2.11 CLEANING:

A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.

B. Methods and materials used are not permitted to damage or impair appearance of tile surfaces.

C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.

D. Clean tile grouted with epoxy, furan and commercial portland cement grout and tile set in elastomeric bond coat as recommended by the manufacturer of the grout and bond coat.

2.12 PROTECTION

A. Keep traffic off tile floor, until grout and setting material is fully set and cured.

B. Where traffic occurs over tile floor is unavoidable, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

2.13 TESTING FINISH FLOOR

A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.

- - - E N D - - -

SECTION 09 67 23.30
RESINOUS (EPOXY BASE) HIGH PERFORMANCE FLOORING

1.1 SECTION INCLUDES

A. Resinous Systems of the Following Types:
1. Basis of Design: Sherwin-Williams HPF, Resuflor SB.

1.2 RELATED SECTIONS

A. Section 033000 - Cast-In-Place Concrete.

1.3 REFERENCES

A. ASTM International (ASTM):
1. ASTM C 413 - Standard Test Method for Absorption of Chemical-Resistant Mortars, Grouts, Monolithic Surfacings, and Polymer Concretes.
2. ASTM D 635 - Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position.
3. ASTM D 695 - Standard Test Method for Compressive Properties of Rigid Plastics.
4. ASTM D1475 - Standard Test Method For Density of Liquid Coatings, Inks, and Related Products.
5. ASTM D 2047 - Standard Test Method for Static Coefficient of Friction of Polish- Coated Flooring Surfaces as Measured by the James Machine.
6. ASTM D 2240 - Standard Test Method for Rubber Property—Durometer Hardness.
7. ASTM D 2244 - Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates.
8. ASTM D2369 - Standard Test Method for Volatile Content of Coatings.
9. ASTM D 2370 - Standard Test Method for Tensile Properties of Organic Coatings.
10. ASTM D 3960 - Standard Practice for Determining Volatile Organic Compound (VOC) Content of Paints and Related Coatings.
11. ASTM D 4060 - Standard Test Method for Abrasion Resistance of Organic Coatings by the Taber Abraser.
12. ASTM D 4366 - Standard Test Methods for Hardness of Organic Coatings by Pendulum Damping Tests
13. ASTM D5441 - Standard Test Method for Analysis of Methyl Tert-Butyl Ether (MTBE) by Gas Chromatography.
14. ASTM D 7234 - Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers.
15. ASTM F 1869 - Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride.
16. ASTM F 2170 - Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes
17. ASTM G 154 - Standard Practice for Operating Fluorescent

Ultraviolet (UV) Lamp Apparatus for Exposure of Nonmetallic Materials.

B. Deutsches Institut fur Normung (DIN):
1. DIN 53460 – Testing of Plastics; Determination of the Vicat Softening Temperature of Thermoplastics.

C. International Concrete Repair Institute (ICRI):
1. ICRI 310.2R – Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays, and Concrete Repair.

D. Military Specifications (MIL):
1. MIL-D-3134J – Deck Covering Materials.

E. National Floor Safety Institute (NFSI):
1. ANSI/NFSI B101.1 – Test Method for Measuring Wet SCOF of Common Hard-Surface Floor Materials.

1.4 SUBMITTALS

A. Submit under provisions of Section 01300.

B. Product Data:
1. Manufacturer's data sheets on each product to be used, including properites, VOC content, wet static coefficient of friction, compressive strength, tensile strength, eloongation and similar properties.
2. Preparation instructions and recommendations.
3. Storage and handling requirements and recommendations.
4. Typical installation methods.

C. Verification Samples: Two representative units of each system, including color and texture.

D. Shop Drawings: Include details of materials, construction and finish. Include relationship with adjacent construction.

E. Manufacturer’s Certification: Submit manufacturer’s certification that materials comply with specified requirements and are suitable for intended application.

F. Manufacturer’s Project References: Submit manufacturer’s list of successfully completed resinous flooring system projects, including project name and location, name of architect, and type and quantity of flooring systems furnished.

G. Applicator’s Project References: Submit applicator’s list of successfully completed resinous flooring system projects, including project name and location, name of architect, and type and quantity of flooring systems applied.

H. Care and Maintenance Instructions: Submit manufacturer’s care and maintenance instructions, including cleaning instructions.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section with a minimum five years documented experience.

B. Applicator's Qualifications:
   1. Applicator regularly engaged, for a minimum of 5 years, in application of resinous flooring systems of similar type to that specified.
   2. Employ persons trained for application of resinous flooring systems.

C. Source Limitations: Provide each type of product from a single manufacturing source to ensure uniformity.

D. Mock-Up: Construct a mock-up with actual materials in sufficient time for Architect's review and to not delay construction progress. Locate mock -up as acceptable to Architect and provide temporary foundations and support.
   1. Intent of mock-up is to demonstrate quality of workmanship and visual appearance.
   2. If mock-up is not acceptable, rebuild mock-up until satisfactory results are achieved.
   3. Retain mock-up during construction as a standard for comparison with completed work.
   4. Do not alter or remove mock-up until work is completed or removal is authorized.

1.6 PRE-INSTALLATION CONFERENCE

A. Convene a conference approximately two weeks before scheduled commencement of the Work. Attendees shall include Architect, Contractor and trades involved. Agenda shall include schedule, responsibilities, critical path items and approvals.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Delivery Requirements: Deliver materials to site in manufacturer's original, unopened containers and packaging, with labels clearly identifying product name, manufacturer, and batch number.

B. Storage and Handling Requirements:
   1. Store and handle materials in accordance with manufacturer's instructions.
   2. Keep materials in manufacturer's original, unopened containers and packaging until application.
   3. Store materials in clean, dry area indoors between 65 and 80 degrees F (18 and 27 degrees C).
   4. Store materials out of direct sunlight.
   5. Keep materials from freezing.
   6. Protect materials during storage, handling, and application to prevent contamination or damage.

1.8 PROJECT CONDITIONS

A. Apply flooring system under the following ambient conditions:
   1. Ambient and Concrete Floor Temperatures: Between 65 and 85 degrees F (18 and 29 degrees C).
   2. Material Temperature: Between 65 and 85 degrees F (18 and 29 degrees C).
   3. Relative Humidity: Maximum 80 percent.
   4. Dew Point: Floor temperature more than 5 degrees over dew point.

B. Do not apply flooring system under ambient conditions outside manufacturer's limits.

1.9 WARRANTY

A. Submit manufacturer's standard warranty.

PART 2 PRODUCTS

2.1 MANUFACTURERS

A. Basis of Design: The Sherwin-Williams High Performance Flooring, 866-540-1299 swflooring@sherwin.com Website: https://industrial.sherwin-williams.com dustin.e.kaatz@sherwin.com

B. Requests for substitutions will be considered and must be provided 2 weeks prior to bid for alternate product approval.

2.2 SHERWIN-WILLIAMS HPF, RESUFLOR NOVALAC SB

A. Basis of Design: Resuflor Deco Flake SB.
   1. Optional* Primer Coat: Resuprime MVB, 3-5 mils- depedent on moisture levels
   2. Broadcast Coat with sand (30/50 mesh or acceptable size): Resuflor 3746 pigmented, 10-12 mils.
   3. Grout Coat: Resuflor 3741 Novalac, 12-15 mils.
   4. Optional*Topcoat: Resutile HTS 100, 3 mils.
   5. Color: As selected by Architect from manufacturer's full range.
   6. Optional* Cove Base: Resuflor 3561V or ResiCove
   7. *Optional dependent on project conditions

2.3 SYSTEM PROPERTIES

A. Basis of Design: Sherwin-Williams Decorative Flake SB
   1. Abrasion Resistance, Taber Abraser CS-17 Taber Abrasion Wheel, 1,000 gram load, 1,000 revolutions, ASTM D4060, 18 mg/loss
   2. Adhesion to Concrete, psi [MPa], ASTM D4541, 450 [3.10] (concrete failed)
   3. Adhesion to Concrete, psi [MPa[, ASTM D7234, 732 [4.48] (concrete failed)
   4. Coefficient of Friction-COF, James Friction Tester, ASTM D2047, 0.63
   5. Coefficient of Friction-Wet Static, BOT 3000, ANSI/NFSI B101.1, 0.94
   6. Compressive Strength, psi [MPa], ASTM D695, 13,500 [93.079]
   7. Flammabilitymm/min, ASTM D635, 182 mm/min
   8. König Hardness, ASTM D22540, 171.3

9. Shore D hardness, ASTM D2240, 80-85 @ 0 sec | 75-80 @ 15 sec
10. Sward Hardness (1mil flim), ASTM D2240, 30-40
11. Tensile Strength, psi [MPa], ASTM D2370, 8,000 [55.158]
12. Percent Elongation (resin only), ASTM D2370, 6%
13. Volatile Organic Compound, VOC,lb/gal [g/l], ASTM D3960, Resuflor MPE A+B= 0.41
    [49] Resuflor UVE A+B=0.67 [81] Resutile HTS 100 A+B+C=0.05 [6]
14. Water Absorption (24 hours0, ASTM D570, 0.2% weight increase

2.4 PRODUCT PROPERTIES

A. Basis of Design: Resuflor 3746: A neutral, two-component, high solids epoxy.
   1. Percent Solids, by weight (by volume), ASTM D1475, A + B: 95.45 (94.56).
   2. Volatile Organic Compound-VOC, ASTM D3960, Mixed A + B: 0.41 lb./gal (49 g/L).
   3. Abrasion Resistance, mg loss, Taber Abraser, C-17 Taber Abrasion Wheel, 1,000 gram load, 1,000 revolutions, ASTM D4060: 83.1.
   4. Coefficient of Friction-COF, James Friction Tester, ASTM D2047: 0.59-0.62.
   5. Adhesion to Concrete, ASTM D5441: 732 psi (4.48 MPa) concrete failed.
   6. Adhesion to Concrete, ASTM D7234: 450 psi (3.10 MPa) concrete failed.
   7. Compressive Strength, ASTM D695: 13,500 psi (93.079 MPa).
   8. Tensile Strength, ASTM D2370: 8,000 psi (55.158 MPa).
   9. Percent Elongation, ASTM D2370: 5.
   10. Shore D Hardness, ASTM D2240: 80-85 @ 0 sec, 75-80 @ 15 sec.

B. Basis of Design: Elladur 4850: A two-component, high solids, chemical resistant epoxy.
   1. Percent Solids, by weight (by volume), ASTM D2369, A + B: 95.60 (95.11).
   2. Volatile Organic Compound-VOC, ASTM D3960, A + B: 0.67 lb./gal (81 g/L).
   3. Abrasion Resistance, mg loss, Taber Abraser, C-17 Taber Abrasion Wheel, 1,000 gram load, 1,000 revolutions, ASTM D4060: 80-90.
   4. Coefficient of Friction-COF, James Fricion Tester, ASTM D2047: 0.59-0.62.
   5. Compressive Strength, ASTM D69: 13,500 psi (93,150 MPa).
   6. Tensile Strength, ASTM D2370: 8,000 psi (55,158 MPa).
   7. Present Elongation, ASTM D2370: 5.
   8. Shore D Hardness, ASTM D2240: 80-85 @ 0 sec, 70-85 @ 15 sec.

C. Basis of Design: Resutile HTS 100: A clear high solids, three-component, satin finish, aliphatic, moisture- cure urethane.
   9. Percent Solids, by weight (by volume), ASTM D2369, A + B + C: 94.02 (92.57).
   10. Volatile Organic Compound-VOC, ASTM D3960, Mixed A + B + C: 0.05 lb/gal (6 g/L).
   11. Abrasion Resistance, mg loss, Taber Abraser, C-17 Taber

Abrasion Wheel, 1,000 gram load, 1,000 revolutions, ASTM D4060: 18.

12. Coefficient of Friction-COF, James Friction Tester, ASTM D2047: 0.63.
13. Wet Static Coefficient of Friction, BOT 3000, ANSI/NFSI B101.1: 0.94.
14. Flammability, ASTM G154: 182 mm/min.
15. Resistance to Yellowing as measured using ASTM D2244 after 1000 consecutive hours UV exposure in QUV, ASTM G154, <10 increase of yellow units (CIE Lab Δb)
16. Tensile Strength, (resin only), ASTM D2370: 6,250 psi (43,092 MPa).
17. Percent Elongation, (resin only), ASTM D2370: 6.
18. König Hardness, (3 mil/76.2 micron film), ASTM D4366: 171.3.
19. Water Absorption, 24-hour immersion, ASTM C413: 0.2 percent weight increase.

B. Broadcast Sand: Organic minerals, additives, integrally non-pigmented.
   1. Shape: Random.
   2. Size: 30/50 Mesh.
   3. Surface Texture: Slip Resistant- Semi-Smooth
   4. Color: N/A or Selected by Architect if decorative.

PART 3 EXECUTION

3.1 EXAMINATION

A. Examine concrete surfaces to receive flooring system. Verify concrete is structurally sound.

B. Moisture Testing of Concrete: Perform at least one of the following two tests to determine moisture in concrete. Type of test and frequence as recommended by manufacturer and installer.
   1. In-situ Probe Test:
      a. Measure relative humidity in concrete in accordance with ASTM F 2170.
      b. Application of flooring system shall start only if test results are below 75 percent relative concrete humidity.
      c. If test results are above limits, notify Architect and flooring manufacturer in writing.

C. Do not begin preparation or installation until satisfatory moisture test results are achieved. Provide flooring manufacturer's recommended moisture vapor control coating if required.

3.2 PREPARATION

A. Clean surfaces thoroughly prior to installation.

B. Protection of In-Place Conditions: Protect adjacent surfaces and adjoining walls from contact with flooring system materials.

C. Surface Preparation:
1. Prepare concrete surface in accordance with manufacturer's instructions.
2. Remove dirt, dust, debris, oil, grease, curing agents, bond breakers, paint, coatings, sealers, silicones, and other surface contaminants which could adversely affect application of flooring system.
3. Mechanical Prepration: Steel shot blast concrete or grind to a minimum surface profile of ICRI 310.2R, CSP 3-5.
4. Key-cut termination points with 1/4-inch (6-mm) by 1/4-inch (6-mm) cut.
5. Patch depressions, divots, and cracks in concrete in accordance with manufacturer's instructions.
6. Mechanically remove loose, delaminated, and damaged concrete and repair in accordance with manufacturer's instructions.
7. Joints: Fill joints in accordance with manufacturer's instructions.

3.3 INSTALLATION

A. Install flooring system in accordance with manufacturer's instructions and approved submittals at locations indicated on the Drawings.

B. Ensure concrete is dry, clean, and prepared in accordance with manufacturer's instructions.

C. Allow concrete to cure a minimum of 7 days before applying flooring system.

D. Mixing:
1. Mix material components together in accordance with manufacturer's instructions.
2. Mix only enough material that can be applied within working time.
3. Add and mix colorants with materials in accordance with manufacturer's instructions to achieve uniform color.

E. Apply flooring system materials to obtain consistent mil thickness and smooth, uniform appearance and texture.

F. Overlay: Apply overlay in accordance with manufacturer's

instructions. Apply overlay to prepared concrete surface.

G. Traction Aggregate: Broadcast traction aggregate in accordance with manufacturer's instructions. Broadcast traction aggregate into wet overlay.

H. Cove:
1. Apply cove primer and cove in accordance with manufacturer's instructions at locations indicated on the Drawings.
2. Apply cove to height and shape as indicated on the Drawings.
3. Apply cove to create seamless, smooth transition between flooring and walls.

I. Seal Coat:
1. Apply seal coat in accordance with manufacturer's instructions.

3.4 Apply seal coat over traction aggregate.

3.5 FIELD QUALITY CONTROL

A. Field Inspection: Coordinate field inspection in accordance with appropriate sections in Division 01.

B. Manufacturer's Services: Coordinate manufacturer's services in accordance with appropriate sections in Division 01.

3.6 CLEANING AND PROTECTION

A. Allow flooring system to dry in accordance with manufacturer's instructions before opening to traffic.

B. Allow flooring system to dry a minimum of 1 week before cleaning by mechanical means.

C. Protect completed flooring system from damage during construction.

- - - E N D - - -

SECTION 09 91 00
PAINTING

PART 1 – GENERAL

1.1 **DESCRIPTION**

A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the painting and finishing as shown on the construction documents and/or specified herein, including, but not limited to, the following:

1. Prime coats which may be applied in shop under other sections.
2. Prime painting unprimed surfaces to be painted under this Section.
3. Painting items furnished with a prime coat of paint, including touching up of or repairing of abraded, damaged or rusted prime coats applied by others.
4. Painting ferrous metal (except stainless steel) exposed to view.
5. Painting galvanized ferrous metals exposed to view.
6. Painting interior concrete block exposed to view.
7. Painting gypsum drywall exposed to view.
8. Painting of wood exposed to view, except items which are specified to be painted or finished under other Sections of these specifications. Back painting of all wood in contact with concrete, masonry or other moisture areas.
9. Painting pipes, pipe coverings, conduit, ducts, insulation, hangers, supports and other mechanical and electrical items and equipment exposed to view.
10. Painting surfaces above, behind or below grilles, gratings, diffusers, louvers lighting fixtures, and the like, which are exposed to view through these items.
11. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.
12. Incidental painting and touching up as required to produce proper finish for painted surfaces, including touching up of factory finished items.
13. Painting of any surface not specifically mentioned to be painted herein or on construction documents, but for which painting is obviously necessary to complete the job, or work which comes within the intent of these specifications, is to be included as though specified.

1.2 **RELATED WORK**

A. Section 01 35 26, SAFETY REQUIREMENTS: Activity Hazard Analysis.

B. Section 04 05 13, MASONRY MORTARING: Masonry Repairs.

C. Section 04 05 16, MASONRY GROUTING: Masonry Repairs.

D. Division 05 METALS: Shop prime painting of steel and ferrous metals.

E. Division 08 OPENINGS: Shop prime painting of steel and ferrous metals.

F. Section 09 06 00, SCHEDULE FOR FINISHES: Type of Finish, Color, and Gloss Level of Finish Coat.

G. Division 21 FIRE SUPPRESSION: Shop prime painting of steel and ferrous metals.

H. Division 22 PLUMBING: Shop prime painting of steel and ferrous metals.

I. Division 23 HEATING; VENTILATION AND AIR-CONDITIONING: Shop prime painting of steel and ferrous metals.

J. Division 26 ELECTRICAL: Shop prime painting of steel and ferrous metals.

K. Division 27 COMMUNICATIONS: Shop prime painting of steel and ferrous metals.

L. Division 28 ELECTRONIC SAFETY AND SECURITY: Shop prime painting of steel and ferrous metals.

M. Division 32 EXTERIOR IMPROVEMENTS: Shop prime painting of steel and ferrous metals.

N. Section 32 17 23, PAVEMENT MARKINGS: Asphalt and concrete pavement marking.

1.3 **SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Sustainable Design Submittals as described below:

1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.

C. Painter qualifications.

D. Manufacturer's Literature and Data:

1. Before work is started, or sample panels are prepared, submit manufacturer's literature and technical data, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one (1) list may be used for the

entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

E. Sample Panels:
   1. After painters' materials have been approved and before work is started, submit sample panels showing each type of finish and color specified.
   2. Panels to Show Color: Composition board, 100 x 250 mm (4 x 10 inch).
   3. Attach labels to panel stating the following:
      a. Federal Specification Number or manufacturers name and product number of paints used.
      b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
      c. Product type and color.
      d. Name of project.
   4. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

F. Sample of identity markers if used.

G. Manufacturers' Certificates indicating compliance with specified requirements:
   1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
   2. High temperature aluminum paint.
   3. Epoxy coating.
   4. Intumescent clear coating or fire-retardant paint.

1.4 **DELIVERY AND STORAGE**

A. Deliver materials to site in manufacturer's sealed container marked to show following:
   1. Name of manufacturer.
   2. Product type.
   3. Batch number.
   4. Instructions for use.
   5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:
   1. Federal Specification Number, where applicable, and name of material.

2. Surface upon which material is to be applied.
3. Specify Coat Types: Prime; body; finish; etc.

C. Maintain space for storage, and handling of painting materials and equipment in a ventilated, neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.

D. Store materials at site at least 24 hours before using, at a temperature between 7 and 30 degrees C (45 and 85 degrees F).

1.5 **QUALITY ASSURANCE**

A. Qualification of Painters: Use only qualified journeyman painters for the mixing and application of paint on exposed surfaces. Submit evidence that key personnel have successfully performed surface preparation and application of coating on a minimum of three (3) similar projects within the past three (3) years.

B. Paint Coordination: Provide finish coats which are compatible with the prime paints used. Review other Sections of these specifications in which prime paints are to be provided to ensure compatibility of the total coatings system for the various substrates. Upon request from other subcontractors, furnish information on the characteristics of the finish materials proposed to be used, to ensure that compatible prime coats are used. Provide barrier coats over incompatible primers or remove and re-prime as required. Notify the Contracting Officer Representative (COR) in writing of any anticipated problems using the coating systems as specified with substrates primed by others.

1.6 **MOCK-UP PANEL**

A. In addition to the samples specified herein to be submitted for approval, apply in the field, at their final location, each type and color of approved paint materials, applied 3.05 m (10 feet) wide, floor to ceiling of wall surfaces, before proceeding with the remainder of the work, for approval by the COR. Paint mock-ups to include one (1) door and frame assembly.

B. Finish and texture approved by COR will be used as a standard of quality and workmanship for remainder of work.

C. Repaint individual areas which are not approved, as determined by the COR, until approval is received.

1.7 **REGULATORY REQUIREMENTS**

A. Paint materials are to conform to the restrictions of the local Environmental and Toxic Control jurisdiction.

1. Volatile Organic Compounds (VOC) Emissions Requirements: Field-applied paints and coatings that are inside the waterproofing system to not exceed limits of authorities having jurisdiction.
2. Lead-Base Paint:
   a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
   b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
   c. Do not use coatings having a lead content over 0.06 percent by weight of non-volatile content.
   d. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
3. Asbestos: Provide materials that do not contain asbestos.
4. Chromate, Cadmium, Mercury, and Silica: Provide materials that do not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
5. Human Carcinogens: Provide materials that do not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
6. Use high performance acrylic paints in place of alkyd paints.

1.8 **SAFETY AND HEALTH**

A. Apply paint materials using safety methods and equipment in accordance with the following:
   1. Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis (AHA) as specified in Section 01 35 26, SAFETY REQUIREMENTS. The AHA is to include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.

B. Safety Methods Used During Paint Application: Comply with the requirements of SSPC PA Guide 10.

C. Toxic Materials: To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:
   1. The applicable manufacturer’s Material Safety Data Sheets (MSDS) or local regulation.

2. 29 CFR 1910.1000.

3. ACHIH-BKLT and ACGHI-DOC, threshold limit values.

1.9 **APPLICABLE PUBLICATIONS**

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. American Conference of Governmental Industrial Hygienists (ACGIH):

ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)

ACGIH TLV-DOC-2012......Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)

C. ASME International (ASME):

A13.1-07(R2013).....Scheme for the Identification of Piping Systems

D. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating

E. Commercial Item Description (CID):

A-A-1272A.....Plaster Gypsum (Spackling Compound)

F. Federal Specifications (Fed Spec):

TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):

1.....Aluminum Paint

3.....Primer, Alkali Resistant, Water Based

4.....Interior/ Exterior Latex Block Filler

5.....Exterior Alkyd Wood Primer

6.....Exterior, Latex for Exterior Wood Primer

7.....Exterior Oil Wood Primer

8.....Exterior Alkyd, Flat MPI Gloss Level 1

9.....Exterior Alkyd Enamel MPI Gloss Level 6

10.....Exterior Latex, Flat

11.....Exterior Latex, Semi-Gloss

15.....Exterior Latex, Low Sheen (MPI Gloss Level 3-4)

17.....Primer, Bonding, Waterbased

18.....Organic Zinc Rich Primer

22.....Aluminum Paint, High Heat (up to 590% - 1100F)
23.....Primer, Metal, Surface Tolerant

27.....Exterior / Interior Alkyd Floor Enamel, Gloss
31.....Polyurethane, Moisture Cured, Clear Gloss
36.....Knot Sealer
39.....Primer, Latex, for Interior Wood
40.....Exterior, Latex High Build
42.....Textured Coating, Latex, Flat
43.....Interior Satin Latex, MPI Gloss Level 4
44.....Interior Low Sheen Latex, MPI Gloss Level 2
45.....Interior Primer Sealer
46.....Interior Enamel Undercoat
47.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5
48.....Interior Alkyd, Gloss, MPI Gloss Level 6
50.....Interior Latex Primer Sealer
51.....Interior Alkyd, Eggshell, MPI Gloss Level 3
52.....Interior Latex, MPI Gloss Level 3
53.....Interior Latex, Flat, MPI Gloss Level 1
54.....Interior Latex, Semi-Gloss, MPI Gloss Level 5
59.....Interior/Exterior Alkyd Porch & Floor Enamel, Low Gloss
60.....Interior/Exterior Latex Porch & Floor Paint, Low Gloss
66.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved)
67.....Interior Latex Fire Retardant, Top-Coat (ULC Approved)
68.....Interior/ Exterior Latex Porch & Floor Paint, Gloss
71.....Polyurethane, Moisture Cured, Clear, Flat
77.....Epoxy Cold Cured, Gloss
79.....Marine Alkyd Metal Primer
90.....Interior Wood Stain, Semi-Transparent
91.....Wood Filler Paste
94.....Exterior Alkyd, Semi-Gloss
95.....Fast Drying Metal Primer

98.....High Build Epoxy Coating
99.....Sealer, Water-based, for Concrete Floors
101.....Epoxy Anti-Corrosive Metal Primer
107.....Primer, Rust-Inhibitive, Water-based

108.....High Build Epoxy Coating, Low Gloss
113.....Elastomeric, Pigmented, Exterior, Water-based, Flat
114.....Interior Latex, Gloss
115.....Epoxy-Modified Latex, Interior Gloss (MPI gloss level 6)
118.....Dry Fall, Latex Flat
119.....Exterior Latex, High Gloss (acrylic)
134.....Galvanized Water Based Primer
135.....Non-Cementitious Galvanized Primer
138.....Interior High Performance Latex, MPI Gloss Level 2
139.....Interior High Performance Latex, MPI Gloss Level 3
140.....Interior High Performance Latex, MPI Gloss Level 4
141.....Interior High Performance Latex (SG) MPI Gloss Level 5
144.....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 2)
145.....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 3)
146.....Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 4)
151.....Light Industrial Coating, Interior, Water-based, (MPI Gloss Level 3)
153.....Light Industrial Coating, Interior, Water-based, (MPI Gloss Level 4)
163.....Exterior Water Based Semi-Gloss Light Industrial Coating, MPI Gloss Level 5
164.....Exterior, Water Based, Gloss, Light Industrial Coating, MPI Gloss Level 6

H. Society for Protective Coatings (SSPC):

SSPC SP 1-82(R2004).....Solvent Cleaning
SSPC SP 2-82(R2004).....Hand Tool Cleaning

SSPC SP 3-28(R2004).....Power Tool Cleaning

SSPC SP 10/NACE No.2....Near-White Blast Cleaning

SSPC PA Guide 10.....Guide to Safety and Health Requirements

I. Maple Flooring Manufacturer's Association (MFMA):

J. U.S. National Archives and Records Administration (NARA):

29 CFR 1910.1000.....Air Contaminants

K. Underwriter's Laboratory (UL)

PART 2 - PRODUCTS

2.1 **MATERIALS:**

A. Conform to the coating specifications and standards referenced in PART 3. Submit manufacturer's technical data sheets for specified coatings and solvents.

2.2 **PAINT PROPERTIES:**

A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.

B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

C. Provide undercoat paint produced by the same manufacturer as the finish coats. Use only thinners approved by the paint manufacturer and use only to recommended limits.

D. VOC Content: For field applications that are inside the weatherproofing system, paints and coating to comply with VOC content limits of authorities having jurisdiction and the following VOC content limits:

1. Flat Paints and Coatings: 50 gram/liter.
2. Non-flat Paints and Coatings: 150 gram/liter.
3. Dry-Fog Coatings: 400 gram/liter.
4. Primers, Sealers, and Undercoaters: 200 gram/liter.
5. Anticorrosive and Antirust Paints applied to Ferrous Metals: 250 gram/liter.
6. Zinc-Rich Industrial Maintenance Primers: 340 gram/liter.
7. Pretreatment Wash Primers: 420 gram/liter.
8. Shellacs, Clear: 730 gram/liter.
9. Shellacs, Pigmented: 550 gram/liter.

E. VOC test method for paints and coatings is to be in accordance with 40 CFR 59 (EPA Method 24). Part 60, Appendix A with the exempt compounds'

content determined by Method 303 (Determination of Exempt Compounds) in the South Coast Air Quality Management District's (SCAQMD) "Laboratory Methods of Analysis for Enforcement Samples" manual.

2.3 **BIOBASED CONTENT**

A. Paint products shall comply with following bio-based standards for biobased materials:

Material Type	Percent by Weight
Interior Paint	20 percent biobased material
Interior Paint- Oil Based and Solvent Alkyd	67 percent biobased material
Exterior Paint	20 percent biobased material
Wood & Concrete Stain	39 percent biobased content
Polyurethane Coatings	25 percent biobased content
Water Tank Coatings	59 percent biobased content
Wood & Concrete Sealer-Membrane Concrete Sealers	11 percent biobased content
Wood & Concrete Sealer-Penetrating Liquid	79 percent biobased content

B. The minimum-content standards are based on the weight (not the volume) of the material.

PART 3 - EXECUTION

3.1 **JOB CONDITIONS:**

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
   1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
   2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day's work.

B. Atmospheric and Surface Conditions:
   1. Do not apply coating when air or substrate conditions are:
      a. Less than 3 degrees C (5 degrees F) above dew point.
      b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the

product manufacturer. Under no circumstances are application conditions to exceed manufacturer recommendations.

c. When the relative humidity exceeds 85 percent; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer's printed instructions.

2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will warm.
5. Apply only on clean, dry and frost-free surfaces except as follows:
   a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces only when allowed by manufacturer's printed instructions.
   b. Concrete and masonry when permitted by manufacturer's recommendations, dampen surfaces to which water thinned acrylic and cementitious paints are applied with a fine mist of water on hot dry days to prevent excessive suction and to cool surface.
6. Varnishing:
   a. Apply in clean areas and in still air.
   b. Before varnishing vacuum and dust area.
   c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 **INSPECTION:**

A. Examine the areas and conditions where painting and finishing are to be applied and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

3.3 **GENERAL WORKMANSHIP REQUIREMENTS:**

A. Application may be by brush or roller. Spray application only upon acceptance from the COR in writing.

B. Furnish to the COR a painting schedule indicating when the respective coats of paint for the various areas and surfaces will be completed. This schedule is to be kept current as the job progresses.

C. Protect work at all times. Protect all adjacent work and materials by suitable covering or other method during progress of work. Upon completion of the work, remove all paint and varnish spots from floors, glass and other surfaces. Remove from the premises all rubbish and accumulated materials of whatever nature not caused by others and leave work in a clean condition.

D. Remove and protect hardware, accessories, device plates, lighting fixtures, and factory finished work, and similar items, or provide in place protection. Upon completion of each space, carefully replace all removed items by workmen skilled in the trades involved.

E. When indicated to be painted, remove electrical panel box covers and doors before painting walls. Paint separately and re-install after all paint is dry.

F. Materials are to be applied under adequate illumination, evenly spread and flowed on smoothly to avoid runs, sags, holidays, brush marks, air bubbles and excessive roller stipple.

G. Apply materials with a coverage to hide substrate completely. When color, stain, dirt or undercoats show through final coat of paint, the surface is to be covered by additional coats until the paint film is of uniform finish, color, appearance and coverage, at no additional cost to the Government.

H. All coats are to be dry to manufacturer's recommendations before applying succeeding coats.

I. All suction spots or "hot spots" in plaster after the application of the first coat are to be touched up before applying the second coat.

J. Do not apply paint behind frameless mirrors that use mastic for adhering to wall surface.

3.4 **SURFACE PREPARATION:**

A. General:

1. The Contractor shall be held wholly responsible for the finished appearance and satisfactory completion of painting work. Properly prepare all surfaces to receive paint, which includes cleaning, sanding, and touching-up of all prime coats applied under other Sections of the work. Broom clean all spaces before painting is started. All surfaces to be painted or finished are to be completely dry, clean and smooth.
2. See other sections of specifications for specified surface conditions and prime coat.
3. Perform preparation and cleaning procedures in strict accordance with the paint manufacturer's instructions and as herein specified, for each particular substrate condition.

4. Clean surfaces before applying paint or surface treatments with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry. Schedule the cleaning and painting so that dust and other contaminants from the cleaning process will not fall in wet, newly painted surfaces.
5. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
   a. Concrete: 12 percent.
   b. Fiber-Cement Board: 12 percent.
   c. Masonry (Clay and CMU's): 12 percent.
   d. Wood: 15 percent.
   e. Gypsum Board: 12 percent.
   f. Plaster: 12 percent.

B. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
   a. Fill flat head countersunk screws used for permanent anchors.
   b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

C. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.

D. Masonry, Concrete,:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING Section 04 05 16, MASONRY GROUTING. Do not fill weep holes. Finish to match adjacent surfaces.
5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three (3) days and brush thoroughly free of crystals.
6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in Division 03, CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

E. Gypsum Plaster and Gypsum Board:
1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.5 **PAINT PREPARATION:**

A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.

B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.

C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.

D. Mix two (2) component and two (2) part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.

E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.6 **APPLICATION:**

A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.

B. Unless otherwise specified, apply paint in three (3) coats; prime, body, and finish. When two (2) coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.

C. Apply each coat evenly and cover substrate completely.

D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.

E. Apply by brush or roller. Spray application for new or existing occupied spaces only upon approval by acceptance from COR in writing.

1. Apply painting materials specifically required by manufacturer to be applied by spraying.
2. In new construction and in existing occupied spaces, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in "Building and Structural Work Field Painting"; "Work not Painted"; motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.

F. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.7 **PRIME PAINTING:**

A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.

B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.

C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.

D. Prime rabbets for stop and face glazing of wood, and for face glazing of steel.

E. Wood and Wood Particleboard:

1. Use same kind of primer specified for exposed face surface.
   a. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
2. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (UL Approved) to wood for fire retardant finish.

F. Metals except boilers, incinerator stacks, and engine exhaust pipes:

1. Steel and iron: MPI 95 (Fast Drying Metal Primer.
2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).
3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
4. Copper and copper alloys scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
5. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel).
6. Metal over 94 degrees C (201 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating).

G. Gypsum Board:

1. Surfaces scheduled to have Interior Latex, MPI Gloss Level 3
2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer)

H. Concrete Masonry Units except glazed or integrally colored and decorative units:

1. MPI 4 (Block Filler) on interior surfaces.
2. Prime exterior surface as specified for exterior finishes.

3.8 **EXTERIOR FINISHES:**

A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Steel and Ferrous Metal:

1. Two (2) coats of MPI 94 (Exterior Alkyd, Semi-Gloss) on exposed surfaces, except on surfaces over 94 degrees C (201 degrees F).

2. One (1) coat of MPI 22 (High Heat Resistant Coating) on surfaces over 94 degrees K (290 degrees F) and on surfacesstacks engine exhaust pipes.

C. Machinery without factory finish except for primer: One (1) coatMPI 94 (Exterior Alkyd, Semi-Gloss).
1. Use two (2) coats of TT-P-1411 (Paint, Co-polymer-Resin, Cementitious), unless specified otherwise.

3.9 **INTERIOR FINISHES:**

A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Metal Work:
1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
a. Two (2) coats of MPI 48 (Interior Alkyd Gloss) MPI 51 (Interior Alkyd, Eggshell).
b. Machinery: One (1) coat MPI 9 (Exterior Alkyd Enamel).
c. Ferrous Metal over 94 degrees K (290 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One (1) coat MPI 22 (High Heat Resistant Coating.

C. Gypsum Board:
1. One (1) coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one (1) coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3).

D. Masonry and Concrete Walls:
1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
2. Two (2) coats of MPI 52 (Interior Latex, MPI Gloss Level 3) MPI 54

3.10 **MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE:**

A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.

B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified below.

C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 -

HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.

D. Paint after tests have been completed.

E. Omit prime coat from factory prime-coated items.

F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.

G. Omit field painting of items specified in "BUILDING AND STRUCTURAL WORK FIELD PAINTING"; "Building and Structural Work not Painted".

H. Color:

1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
   a. White: Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
   b. Gray: Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
   c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
   d. Federal Safety Red: Exposed fire protection piping, hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
   e. Federal Safety Orange: Entire lengths of electrical conduits containing feeders 600 volts or more.
   f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.

I. Apply paint systems on properly prepared and primed surface as follows:

1. Exterior Locations:

a. Apply two (2) coats of MPI 94 (Exterior Alkyd, Semi-gloss) to the following ferrous metal items:

Vent and exhaust pipes with temperatures under 94 degrees C(201 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.

b. Apply two (2) coats of MPI 11 (Exterior Latex, Semi-Gloss) to galvanized and zinc-copper alloy metal.

c. Apply one (1) coat of MPI 22 (High Heat Resistant Coating), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.

2. Interior Locations:

a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) to following items:

Metal under 94 degrees C (201 degrees F) of items such as bare piping, fittings, hangers and supports.

Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.

Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.

b. Apply one (1) coat of MPI 50 (Interior Latex Primer Sealer) and one (1) coat of MPI 43 (Interior Satin Latexon finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.

c. Apply two (2) coats of MPI 22 (High Heat Resistant Coating) to ferrous metal surface over 94 degrees K (290 degrees F) of following items:

Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (290 degrees F).

Engine generator exhaust piping and muffler.

d. Paint electrical conduits containing cables rated 600 volts or more using two (2) coats of MPI 9 (Exterior Alkyd Enamel) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.

3. Other exposed locations:
   a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two (2) coats of MPI 1 (Aluminum Paint).
   b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One (1) coat of MPI 50 (Interior Latex Primer Sealer) and one (1) coat MPI 11 (Exterior Latex Semi-Gloss.

3.11 **BUILDING AND STRUCTURAL WORK FIELD PAINTING:**

A. Painting and finishing of interior and exterior work except as specified here-in-after.
   1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
   2.
   3. Painting of ferrous metal and galvanized metal.
   4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space
   5. Identity painting and safety painting.

B. Building and Structural Work not Painted:
   1. Prefinished items:
      a. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
   2. Finished surfaces:
      a. Hardware except ferrous metal.
      b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
      c. Signs, fixtures, and other similar items integrally finished.
   3. Concealed surfaces:
      a. Inside interstitial spaces, , pipe tunnels, above ceilings, except as otherwise specified.
      b. Inside walls or other spaces behind access doors or panels.
      c. Surfaces concealed behind permanently installed casework and equipment.
   4. Moving and operating parts:
      a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.

b. Tracks for overhead or coiling doors, shutters, and grilles.

5. Labels:
   a. Code required label, such as Underwriters Laboratories Inc., Intertek Testing Service or Factory Mutual Research Corporation.
   b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:
   a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
   b. Gas Storage Racks.
   c. Except where specifically specified to be painted.
7. Metal safety treads and nosings.
8. Gaskets.
9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.
12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.
14. Ceilings, walls, and columns in pipe basements.

3.12 **IDENTITY PAINTING SCHEDULE:**

A. Identify designated service in new buildings in accordance with ASME A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels. For existing spaces where work is minor match existing.

1. Legend may be identified using snap-on coil plastic markers or by paint stencil applications.
2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12.2 M (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
3. Locate Legends clearly visible from operating position.
4. Use arrow to indicate direction of flow using black stencil paint.
5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert

working pressure shown on construction documents where asterisk appears for High, Medium, and Low Pressure designations as follows:

a. High Pressure - 414 kPa (60 psig) and above.

b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).

c. Low Pressure - 103 kPa (14 psig) and below.

d. Add Fuel oil grade numbers.

6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Blow-off		Green	White	Blow-off
Boiler Feedwater		Green	White	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Blue	White	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Green	White	H.P. _____*
High Pressure Condensate Return		Green	White	H.P. Ret ____*
Medium Pressure Steam		Green	White	M. P. Stm ____*
Medium Pressure Condensate Return		Green	White	M.P. Ret _____*
Low Pressure Steam		Green	White	L.P. Stm _____*
Low Pressure Condensate Return		Green	White	L.P. Ret _____*
High Temperature Water Supply		Green	White	H. Temp Wtr Sup
High Temperature Water Return		Green	White	H. Temp Wtr Ret
Hot Water Heating Supply		Green	White	H. W. Htg Sup
Hot Water Heating Return		Green	White	H. W. Htg Ret
Gravity Condensate Return		Green	White	Gravity Cond Ret
Pumped Condensate Return		Green	White	Pumped Cond Ret
Vacuum Condensate Return		Green	White	Vac Cond Ret
Fuel Oil - Grade (Diesel Fuel included under Fuel Oil)		Brown	White	Fuel Oil-Grade
Boiler Water Sampling		Green	White	Sample

Chemical Feed		Green	White	Chem Feed
Continuous Blow-Down		Green	White	Cont. B D
Pumped Condensate		Green	White	Pump Cond
Pump Recirculating		Green	White	Pump-Recirc.
Vent Line		Green	White	Vent
Alkali		Orange	Black	Alk
Bleach		Orange	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Orange	Black	Acid Waste
Vent		Orange	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler	Red	Red	White	Auto Spr
Standpipe	Red	Red	White	Stand
Sprinkler	Red	Red	White	Drain

SPEC WRITER NOTE: If solar hot water system is on project, include the following.

Hot Water Supply Dom./ Solar Water		Green	White	H.W. Sup Dom/SW
Hot Water Return Dom./ Solar Water		Green	White	H.W. Ret Dom/SW

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6096 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class
8. See Sections for methods of identification, legends, and abbreviations of the following:
   a. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS / Section 28 05 28.33, CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY.

B. Fire Partitions:
1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message"FIRE BARRIER".
3. Locate not more than 6096 mm (20 feet) on center on corridor sides of partitions, and with a least one (1) message per room on room side of partition.
4. Use semi-gloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:
1. Apply stenciled number and letters to correspond with grid numbering and lettering indicated on construction documents.
2. Paint numbers and letters 101 mm (4 inches) high, locate 45 mm (18 inches) below overhead structural slab.
3. Apply on four (4) sides of interior columns and on inside face only of exterior wall columns.
4. Color:
   a. Use black on concrete columns.
   b. Use white or contrasting color on steel columns.

3.13 **PROTECTION CLEAN UP, AND TOUCH-UP:**

A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.

B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.

C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

- - - E N D - - -

SECTION 10 14 00
SIGNAGE

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies interior signage for room numbers, directional signs exterior signage, code required signs and temporary signs.

B. This section specifies exterior signage.

1.2 RELATED WORK

A. Section 09 06 00, SCHEDULE FOR FINISHES: Color and Finish of Interior Signs.

B. Division 26, ELECTRICAL Lighted EXIT signs for egress purposes are specified under Electrical Work.

1.3 QUALITY ASSURANCE

A. Manufacturer’s Qualifications: Provide signage that is the product of one manufacturer, who has provided signage as specified for a minimum of three (3) years. Submit manufacturer’s qualifications.

B. Installer’s Qualifications: Minimum three (3) years’ experience in the installation of signage of the type as specified in this Section. Submit installer’s qualifications.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Interior Sign Samples: Sign panels and frames, with letters and symbols, for each sign type.

1. Sign Panel, 203 x 254 mm (8 x 10 inches), with letters.
2. Color samples of each color, 152 x 152 mm (6 x 6 inches. Show anticipated range of color and texture.
3. Sample of typeface, arrow and symbols in a typical full size layout.

C. Exterior Sign Samples: 152 x 152 mm (6 x 6 inches) samples of each color and material.

D. Manufacturer's Literature:

1. Showing the methods and procedures proposed for the anchorage of the signage system to each surface type.
2. Manufacturer’s printed specifications and maintenance instructions.

E. Sign Location Plan, showing location, type and total number of signs required.

F. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.

G. Full size layout patterns for dimensional letters.

H. Manufacturer's qualifications.

I. Installer's qualifications.

1.5 DELIVERY AND STORAGE

A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.

B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.

C. Deliver signs only when the site and mounting services are ready for installation work to proceed.

D. Store products in dry condition inside enclosed facilities.

1.6 WARRANTY

A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Architectural Manufacturers Association (AAMA):

611-14.....Anodized Architectural Aluminum

2603-13.....Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels

C. American National Standards Institute (ANSI):

A117.1-09.....Accessible and Usable Buildings and Facilities

D. ASTM International (ASTM):

A36/A36M-19.....Carbon Structural Steel

A240/A240M-20.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

A666-15.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar

B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate

B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric)

E. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating

F. National Fire Protection Association (NFPA):

70-14.....National Electrical Code

PART 2 - PRODUCTS

2.1 SIGNAGE GENERAL

A. Provide signs of type, size and design shown on the construction documents.

B. Provide signs complete with lettering, framing and related components for a complete installation.

C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.

D. Do not scale construction documents for dimensions. Verify dimensions and coordinate with field conditions. Notify Contracting Officer Representative (COR) of discrepancies or changes needed to satisfy the requirements of the construction documents.

1. .

2.2 EXTERIOR SIGNAGE PERFORMANCE REQUIREMENTS

A. Thermal Movements: For exterior signs, allow for thermal movements from ambient and surface temperature changes 67 degrees C (120 degrees F) ambient and 100 degrees C (180 degrees F) material surfaces.

B. Provide installed electrical components and sign installations bearing the label and certifications of Underwriter's Laboratories, Inc., and comply with NFPA 70 as well as applicable federal codes for installation techniques, fabrication methods and general product safety.

2.3 INTERIOR SIGN MATERIALS

A. Aluminum:

1. Sheet and Plate: ASTM B209M (B209).

2. Extrusions and Tubing: ASTM B221M (B221).

B. Adhesives:

1. Adhesives for Field Application: Mildew-resistant, nonstaining adhesive for use with specific type of panels, sheets, or assemblies; and for substrate application; as recommended in writing by signage manufacturer.
2. Adhesives to have VOC content of 50 g/L or less when calculated according to 40 CFR 59, (EPA Method 24).

C. Typography: Comply with VA Signage Design Manual.

1. Type Style: Helvetica Medium and Helvetica Medium Condensed. Initial caps or all caps, as indicated in Sign Message Schedule.
2. Arrow: Comply with graphic standards in construction documents.
3. Letter spacing: Comply with graphic standards in construction documents.
4. Letter spacing: Comply with graphic standards in construction documents.
5. Provide text, arrows, and symbols in size, colors, typefaces and letter spacing shown in construction documents. Text shall be a true, clean, accurate reproduction of typeface(s). Text shown in construction documents is for layout purposes only; final text for signs is listed in Sign Message Schedule.

2.4 EXTERIOR SIGN MATERIALS

A. Aluminum Sheet and Plate: ASTM B209M (B209).

B. Stainless Steel Sheet: ASTM A240/A240M, stretcher leveled standard of flatness.

C. Finish:

1. ALUMINUM FINISHES:
   a. /Baked Enamel or Powder Coat Finish: AAMA 2603 with a minimum dry film thickness of 0.04 mm (1.5 mils).
2. Metallic Coated Steel Finish:
   a. Baked Enamel or Powder Coat Finish: After cleaning and pretreating, apply manufacturer's standard two (2) coat baked-on finish consisting of prime coat and thermosetting topcoat to a minimum dry film thickness of 0.05 mm (2 mils).

2.5 INTERIOR SIGN TYPES

A. Conform to the VA Signage Design Manual.

2.6 EXTERIOR SIGN TYPES

A. General:

1. Fabricate signs that comply with VA Signage Design Manual.
2. Non-illuminated Signs: Provide surface applied reflective white opaque vinyl graphics.

B. Non-illuminated Wall Panel Sign:

1. Constructed of flat sheet of aluminum for wall mounting.
2. Sign Face: 3.2 mm (0.125 inch) thick aluminum with surface applied reflective white vinyl graphics.
3. Installed with mechanical fasteners into wall surface. Exposed support brackets are not acceptable.

2.7 FABRICATION

A. Design interior signage components to allow for expansion and contraction for a minimum material temperature range of 38 degrees C (100 degrees F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.

B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Provide concealed fasteners wherever possible.

C. Shop fabricate so far as practicable. Fasten joints flush to conceal reinforcement, or weld joints, where thickness or section permits.

D. Level and assemble contract surfaces of connected members so joints will be tight and practically unnoticeable, without applying filling compound.

E. Signs: Fabricate with fine, even texture to be flat and sound.

1. Maintain lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern.
2. Plane surfaces to be smooth, flat and without oil-canning, free of rack and twist.
3. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.

F. Finish extruded members to be free from extrusion marks. Fabricate square turns, sharp corners, and true curves.

G. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Miter edge joints to give appearance of solid material.

H. Do not manufacture signs until final sign message schedule and location review has been completed by the COR and forwarded to contractor.

I. Drill holes for bolts and screws. Mill smooth exposed ends and edges with corners slightly rounded.

J. Form joints exposed to weather to exclude water.

K. Movable Parts, Including Hardware: Cleaned and adjusted to operate as designed without binding or deformation of members. Center doors and covers in opening or frame.

1. Align contact surfaces fit tight and even without forcing or warping components.

L. Pre-assemble items in shop to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.

M. Prime painted surfaces as required. Apply finish coating of paint for complete coverage with no light or thin applications allowing substrate or primer to show.

1. Finish surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Locate signs as shown on the construction documents.

B. Where not otherwise indicated conform to the VA Signage Design Manual for installation requirements.

C. At each sign location there are no utility lines behind each sign location that will be affected by installation of signs.

1. Correct and repair damage done to utilities during installation of signs at no additional cost to Government.

D. Provide inserts and anchoring devices which must be set in concrete or other material for installation of signs. Submit setting drawings, templates, instructions and directions for installation of anchorage devices, which may involve other trades.

E. Refer to Sign Message Schedule for mounting method. Mount signs in proper alignment, level and plumb according to the Sign Location Plan and the dimensions given on elevation and Sign Location Plans. When

exact position, angle, height or location is not clear, contact COR for resolution.

F. When signs are installed on glass, provide blank glass back up to be placed on opposite side of glass exactly behind sign being installed. Provide blank glass back that is the same size as sign being installed.

G. Touch up exposed fasteners and connecting hardware to match color and finish of surrounding surface.

H. At completion of sign installation, clean exposed sign surfaces. Clean and repair adjoining or adjacent surfaces that became soiled or damaged as a result of installation of signs.

- - - END - - -

SECTION 10 28 00
TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. SUMMARY:

1. Section Includes: Toilet and bath accessories at dressing rooms, toilets, baths, locker rooms and other areas indicated on drawings.

1.2 RELATED WORK

A. Section 09 06 00, SCHEDULE FOR FINISHES: Color of finishes.

B. Section 09 30 13, CERAMIC/PORCELAIN TILING: Ceramic Toilet and Bath Accessories.

C. Section 10 21 23, CUBICLE CURTAIN TRACKS: Shower Curtain Break Away Pendant Chain Hooks.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American Society of Mechanical Engineers (ASME):

1. B18.6.4-98(R2005) Thread Forming and Thread Cutting Tapping Screws and Metallic Drive Screws inch.

C. American Welding Society (AWS):

D10.4-86(2000).....Welding Austenitic Chromium-Nickle Stainless Steel Piping and Tubing.

D. ASTM International (ASTM):

A269/A269M-15a(2019)....Seamless and Welded Austenitic Stainless Steel Tubing for General Service.

A312/A312M-19.....Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes.

A653/A653M-20.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.

A666-15.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar.

A1011/A1011M-18a.....Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength.

B30-20.....Copper Alloys in Ingot Form.

B75/B75M-20.....Seamless Copper Tube.

B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.

B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).

B456-17.....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium.

B824-17.....General Requirements for Copper Alloy Castings.

C1036-16.....Flat Glass.

C1048-18.....Heat-Strengthened and Fully Tempered Flat Glass.

D635-18.....Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position.

F446-19.....Grab Bars and Accessories Installed in the Bathing Area.

E. Federal Specifications (Fed. Spec.):

A-A-3002.....Mirror, Glass.

FF-S-107C(2).....Screws, Tapping and Drive.

WW-P-541/8B(1).....Plumbing Fixtures (Accessories, Land Use).

F. National Architectural Metal Manufacturers(NAAMM):

AMP 500-06.....Metal Finishes Manual.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, and fabrication, anchorage and installation details.
2. Show mounting locations and heights.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Installation instructions.

D. Samples:

1. Full sized, complete assembly of each product specified.
2. Approved samples may be incorporated into project.

E. Certificates: Certify each product complies with specifications.

1. Soap dispensers: Certify soap dispensers are fabricated of material that will not be affected by liquid soap, aseptic detergents, and hexachlorophene solutions.

F. Qualifications: Substantiate qualifications comply with specifications.

1. Manufacturer.

G. Operation and Maintenance Data:

1. Care instructions for each exposed finish product.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications:

1. Regularly manufactures specified products.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight facility.

B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum: ASTM B221M (ASTM B221), Alloy 6063-T5 and Alloy 6463-T5.

B. Stainless Steel:

1. Plate Or Sheet: ASTM A666, Type 304, 0.8 mm (0.031 inch) thick unless otherwise specified.

2. Tubing: ASTM A269/A269M, Grade TP 304, seamless or welded.

3. Pipe: ASTM A312/A312M; Grade TP 304.

C. Steel Sheet: ASTM A653/A653M, zinc-coated (galvanized) coating designation G90.

D. Chrome Plating (Service Condition Number SC 2): ASTM B456.

E. Brass Castings: ASTM B30.

F. Copper:

1. Tubing: ASTM B75/B75M.

2. Castings: ASTM B824.

G. Glass:

1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.

2. ASTM C1036, Type 1 Class 1 Quality q3, for shelves in medicine cabinets.
3. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 for glass and mirrors in Mental Health and Behavior Patient Care Units, and Security Examination Rooms.

2.2 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Provide each product from one manufacturer.

2.3 PAPER TOWEL DISPENSERS

A. Surface mounted type with sloping top.

B. Dispensing capacity for 300 sheets of any type of paper toweling.

C. Fabricate of stainless steel.

D. Provide door with continuous hinge at bottom, and spring tension cam lock or tumbler lock, keyed alike, at top, and refill sight slot in front.

2.4 COMBINATION PAPER TOWEL DISPENSER AND DISPOSAL UNITS

A. Recessed type.

B. Dispensing capacity for 400 sheets of any type of paper toweling.

C. Fabricate of stainless steel.

D. Form face frames, from one piece.

E. Provide each door with continuous stainless steel piano hinge and tumbler lock, keyed alike.

F. Provide removable waste receptacle approximately 40 L (10.5 gal.) capacity, fabricated of 0.45 mm (0.02 inch) thick stainless steel.

2.5 TOILET TISSUE DISPENSERS

A. Double roll surface mounted type.

B. Mount on continuous backplate.

C. Removable spindle ABS plastic or chrome plated plastic.

D. Wood rollers are not acceptable.

2.6 GRAB BARS

A. Fed. Spec. WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and complying with ASTM F446.

B. Fabricate from stainless steel or nylon coated steel, use one type throughout project:

1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.

C. Mounting:

1. Floor Mounted Grab Bars: Exposed type.

2. Swing Up Grab Bars: Exposed type.
3. Other Types and Locations: Concealed type.

D. Bars:
1. Fabricate to 38 mm (1-1/2 inch) outside diameter.
a. Stainless steel, minimum 1.2 mm (0.05 inch) thick.
2. Continuously weld intermediate support to grab bar.

E. Flange for Concealed Mounting:
1. Minimum 2.65 mm (0.1 inch) thick, maximum 79 mm (3-1/8 inch) diameter by 13 mm (1/2 inch) deep, with minimum three set screws for securing flange to back plate.
2. Insert grab bar through center of flange and continuously weld perimeter of grab bar flush to back side of flange.

F. Flange for Exposed Mounting:
1. Minimum 5 mm (3/16 inch) thick, maximum 79 mm (3-1/8 inch) diameter.
2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.
3. Where mounted on toilet, dressing, shower, partitions, provide three equally spaced, countersunk holes, sized to accommodate 5 mm (3/16 inch) diameter bolts.

G. Back Plates:
1. Minimum 2.65 mm (0.1046 inch) thick metal.
2. Fabricate in one piece, maximum 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
3. Provide spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on partitions.

2.7 SHOWER CURTAIN RODS

A. Stainless steel tubing, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1-1/4 inch) outside diameter.

B. Flanges, stainless steel rings, 66 mm (2.6 inch) minimum outside diameter, with 2 holes opposite each other for 6 mm (1/4 inch) stainless steel fastening bolts. Provide set screw within curvature of each flange for securing rod.

2.8 CLOTHES HOOKS, ROBE OR COAT

A. Fabricate hook units from chromium plated brass with satin finish, or stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to thickness of metal, or 3 mm (1/8 inch) minimum radius.

B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to wall flange, provided with concealed fastenings.

2.9 TOWEL BARS

A. Fed. Spec. WW-P-541/8B, Type IV, Bar, Surface mounted; Class 1, towel.

B. Stainless steel, or chromium plated copper alloy.

C. Bar Length: 450 and 600 mm (18 and 24 inches) as shown.

D. Finish brackets and supports to match bar.

2.10 METAL FRAMED MIRRORS

A. Fed. Spec. A-A-3002 metal frame stainless steel.

B. Mirror Glass:

1. Minimum 6 mm (1/4 inch) thick.
2. Set mirror in a protective vinyl glazing tape.

C. Frames:

1. Channel or angle shaped section with face of frame minimum 9 mm (3/8 inch) wide. Fabricate with square corners.
2. Metal Thickness 0.9 mm (0.035 inch).
3. Filler:
   a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers contoured to conceal void between back of mirror and wall surface.
   b. Fabricate fillers from same material and finish as mirror frame.
4. Attached Shelf for Mirrors:
   a. Fabricate shelf of same material and finish as mirror frame.
   b. Make shelf maximum 150 mm (6 inches) in depth, and extend full width of mirror.
   c. Close ends and front edge of shelf to same thickness as mirror frame width.
   d. Form shelf for aluminum framed mirror as integral part of bottom frame member.
   e. Form stainless steel shelf with concealed brackets to attach to mirror frame.

D. Back Plate:

1. Fabricate backplate for concealed wall hanging from zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame.
2. Provide set screw type theft resistant concealed fastening system for mounting mirrors.

E. Mounting Bracket:

1. Designed to support mirror tight to wall.
2. Designed to retain mirror with concealed set screw fastenings.

2.11 HAND OPERATED SOAP DISPENSER

Wall mounted, liquid soap dispenser, designed with adjustable needle valve allowing dispensing of two milliliters of liquid with each depression of foot pump.

A. Connect foot pump by 1800 mm (6 foot) air tube, to 1 liter (34 ounce) liquid container. Provide air intake tube with feature to prevent liquid from dripping after release of pedal.

B. Operate pump by slip resistant, rubber padded, pedal.

C. Provide complete unit not adversely affected by liquid soap, aseptic detergent, or hexachlorophene solutions.

D. Provide removable gummed label, attached to container, stating soap or detergent is acceptable in dispensers.

2.12 MOP RACKS

A. Minimum 1016 mm (40 inches) long with five holders.

B. Clamps:

1. Minimum of 1.3 mm (0.05 inch) thick stainless steel bracket retaining channel with hard rubber serrated cam; pivot mounted to channel.
2. Clamps to hold handles from 13 mm (1/2 inch) minimum to 32 mm (1-1/4 inch) maximum diameter.

C. Support:

1. Minimum 1 mm (0.04 inch) thick stainless steel hat shape channel to hold clamps away from wall as indicated.
2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.

D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

2.13 STAINLESS STEEL SHELVES (TYPE 44)

A. Shelves:

1. Fabricate shelves of 1.2 mm (0.0478 inch) thick sheet to size and design indicated on Drawings.
2. Fabricate shelves of hollow metal type construction, forming a depressions indicated, with closed fronts, backs, ends and bottoms. Reinforce shelves with 1.2 mm (0.05 inch) thick sheet steel hat

channel stiffeners, full depth, welded to underside of top at bracket locations.

3. Miter cuts, where made at corners of shelves, continuously welding.

B. Form brackets of 3 mm (1/8 inch) thick steel as shown. Drill brackets for 6 mm (1/4 inch) anchor bolts.

C. Weld or Screw brackets to shelves

2.14 FABRICATION - GENERAL

A. Welding, AWS D10.4.

B. Grind, dress, and finish welded joints to match finish of adjacent surface.

C. Form exposed surfaces from one sheet of stock, free of joints.

D. Provide steel anchors and components required for secure installation.

E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.

F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.

G. Hot-dip galvanized steel or stainless steel, anchors and fastening devices.

H. Shop assemble accessories and package with components, anchors, fittings, fasteners and keys.

I. Key items alike.

J. Provide templates and rough-in measurements.

K. Round and deburr edges of sheets to remove sharp edges.

2.15 FINISH

A. Stainless Steel: NAAMM AMP 500; No. 4 polished finish.

2.16 ACCESSORIES

A. Fasteners:

1. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
2. Concealed Fasteners:
   a. Shower, Bath Tubs, and High Moisture Areas: Stainless steel.
   b. Other Locations: Steel, hot-dipped galvanized.
3. Toggle Bolts: For use in hollow masonry or frame construction.
4. Sex bolts: For through bolting on thin panels.
5. Expansion Shields: Lead or plastic for solid masonry and concrete substrate as recommended by accessory manufacturer to suit application.
6. Screws:

a. ASME B18.6.4.

b. Fed. Spec. FF-S-107, Stainless steel Type A.

B. Adhesive: As recommended by manufacturer to suit application.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

1. Verify blocking to support accessories is installed and located correctly.

B. Verify location of accessories with Contracting Officer's Representative.

3.2 INSTALLATION

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Install grab bars according to ASTM F446.

C. Set work accurately, in alignment and where indicated, parallel or perpendicular as required to line and plane of surface. Install accessories plumb, level, free of rack and twist.

D. Toggle bolt to steel anchorage plates in frame partitions and hollow masonry.

E. Install accessories to function as designed. Perform maintenance service without interference with performance of other devices.

F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance.

G. Align mirrors, dispensers and other accessories even and level, when installed in battery.

H. Install accessories to prevent striking by other moving, items or interference with accessibility.

3.3 CLEANING

A. After installation, clean toilet accessories according to manufacturer’s instructions.

3.4 PROTECTION

A. Protect accessories from damage until project completion.

3.5 SCHEDULE OF ACCESSORIES

A. See drawings for Schedule of Accessories and mounting heights.

- - E N D - -

SECTION 10 44 13
FIRE EXTINGUISHER CABINETS

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers recessed fire extinguisher cabinets.

1.2 RELATED WORK

A. Acrylic glazing: Section 08 80 00, GLAZING.

B. Field Painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Testing and Materials (ASTM):

D4802-15.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

Recessed type with flat trim of size and design shown.

2.2 FABRICATION

A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.

B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.

1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
2. Design doors to open 180 degrees.
3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.3 FINISH

A. Finish interior of cabinet body with baked-on semigloss white enamel.

B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

PART 3 - EXECUTION

A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.

B. Install cabinet so that the extinguisher height within meets the requirements of NFPA 10

- - - E N D - - -

SECTION 10 51 13

STANDARD STEEL LOCKERS

PART 1 GENERAL

1.1 SECTION INCLUDES

A. Standard steel lockers.

1.2 RELATED SECTIONS

A.. Section 06 10 00 - Rough Carpentry: Wood ground and furring for anchoring lockers.

1.3 REFERENCES

A. ASTM A 653 - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.

B. ASTM A 1008 - Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability.

1.4 SUBMITTALS

A. Comply with Section 01 33 23 - Submittal Procedures.

B. Product Data: Submit manufacturer's product data and installation instructions.

C. Shop Drawings: Submit manufacturer's shop drawings, indicating construction, materials, dimensions, door frames, doors, handles, locks, ventilation, options, accessories, finish, locker layout, anchoring, and installation details.

D. Samples: Submit manufacturer's standard color samples.

E. Warranty: Submit manufacturer's standard warranty.

1.5 QUALITY ASSURANCE

A. Pre-installation Meeting: Convene pre-installation meeting 2 weeks before start of installation of lockers. Require attendance of parties directly affecting work of this section, including Contractor, Architect, installer, and manufacturer's representative. Review installation, adjusting, cleaning, protection, and coordination with other work.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Delivery: Deliver materials to site in manufacturer's original, unopened containers and packaging, with labels clearly identifying product name and manufacturer.

B. Storage: Store materials in clean, dry area indoors in accordance with manufacturer's instructions.

C. Handling: Protect materials and finish during handling and installation to prevent damage.

PART 2 PRODUCTS

2.1 MANUFACTURER

A. Basis for Design: Lyon LLC, PO Box 671, Aurora, Illinois 60507. Toll Free (800) 323-0082. Phone (630) 892-8941. Fax (800) 367-6681. Web Site www.lyonworkspace.com. E-Mail lyon@lyonworkspace.com.

2.2 STANDARD STEEL LOCKERS

A. Model: Standard Quiet Lockers.

B. Style: Single tier.

C. Locker Size: 12 inches wide by 15 inches deep by 72 inches high per opening.

D. Locker Configuration: Single row.

E. Construction: Knocked down.

F. Material:
1. Steel: ASTM A 653, galvannealed steel.
2. Bolts: Zinc plated or other comparable rust-retardant treatment.

G. Body:
1. 24-gauge steel.
2. Flanged to give double thickness of metal at back vertical corners.

H. Door Frame:
1. 16-gauge formed-steel channels.
2. Vertical Members: Additional flange to form continuous door strike.
3. Corners: Lapped and welded into rigid assembly.
4. Bottom Cross Members: Tang at each end that fits through slot in rear flange of upright frame member to prevent twisting out of alignment.
5. Top and Bottom Cross Members: Provide support for front edge of locker top and bottom.

I. Doors:

1. 1-piece, 16-gauge steel.
2. Single, Double, and Triple-Tier Locker Doors: Both vertical edges formed into channel-shaped formation. Top and bottom flanged at 90-degree angle.

3. Multiple-Tier Locker Doors: Hinge side formed into channel-shaped formation with other 3 sides flanged at 90-degree angle.
4. Multiple-Tier Locker Doors, Up to and Including 15 Inches Wide by 15 Inches High: 18-gauge steel, unless otherwise indicated.

J. Ventilation:

1. Multiple-Tier Lockers:
   a. 12 Inches and 15 Inches Wide: Three 3-1/2-inch louvers per door.

K. Hinges:
1. Height: Minimum of 2 inches.
2. Type: 0.050-inch thick steel, 5-knuckle, full-loop hinge forming double thickness on each leaf.
3. Attachment: Set hinges in slot in door and frame and projection welded to frame and securely attached to door.
4. Hinge Pin: Spun over at ends to resist removal.
5. Single-Tier Lockers, 48 Inches and Higher: 3 hinges.
6. All Other Tiers: 2 hinges.
7. Mounting: Right-hand side of door.

L. Multi-Point Locking Device:
1. Single-Tier Lockers, 48 Inches and Higher, Locking Device: Engage frame at 3 points.
2. Double and Triple-Tier Locking Device: Engage frame at 2 points.
3. Channel-Shaped Locking Device:
   a. Full-length reinforcing ribs.
   b. Quiet design using nylon-guide inserts to reduce metal-to-metal contact.
4. Lock Bar: Enclosed on 3 sides and operate within channel formation of door.
5. Locking Device: Prelocking so mechanism can be locked in open position. Door locking automatically when closed.
6. Door Jambs:
   a. Single-Tier Lockers, 48 Inches and Higher: 3 door jambs.
   b. Double and Triple-Tier Lockers: 2 jambs welded to side of door frames to engage locking device.
   c. Safety Reverse Nose for Each Jamb: Eliminate hazard of sharp-pointed edges protruding into locker.
   d. Easily replaceable soft rubber bumper for each jamb.
7. Multiple-Tier Lockers: 14-gauge steel lock clip for attaching padlock.

M. Handles:

1. Recessed Handles:
   a. Single, double, and triple-tier lockers and 2-person lockers.
   b. 4-1/8 inches wide by 6-1/16 inches high by 1-1/4 inches deep.
   c. Flush-front appearance.
   d. Finger lift activates door lock.

N. Shelves:
1. Single-tier lockers.

2. 1 shelf, approximately 9 inches below top.
3. Single sheet, 24-gauge steel.
4. Flanged on 4 sides.
5. Safety Front Flange: Double flanged with second bend turned 45 degrees.
6. Attachment: Minimum of 2 points through each side flange.

O. Coat Hooks:
1. Single, double, and triple-tier lockers.
2. 1 double-prong ceiling hook and 3 single-prong wall hooks.
3. Steel rod stock with ball points for snag-free use.
4. Attachment: 2 bolts.
5. Finish: Zinc-plated or comparable rust-retardant treatment.

P. Free-Standing Lockers:
1. 6-inch legs.
2. Front and end closed bases.

2.3 ACCESSORIES

A. Number Plates:
1. Aluminum.
2. Size: 2-3/4 inches wide by 1 inch high.
3. Numbers: Clearly etched numbers a minimum of 3/8 inch high.
4. Attachment: Attach in prepunched holes near top of doors.

B. Locks: Built-in combination.

C. Tops: Sloped.

D. Bottoms: Painted steel, 16 gauge.

E. Bases: Kitchen cabinet style, Closed style, fit in 6-inch high spaces between legs, for 6-inch leg lockers.

F. Floor Anchoring: Anchor lockers to floor in accordance with manufacturer's instructions.

G. Closures and Fillers:
1. Top closures, closure strips, front expansion fillers, and corner fillers.
2. Fill spaces between 2 lockers or between lockers and walls as required for proper fit.

H. End Panels:
1. End Cover Panels: 14-gauge steel, construction bolt heads exposed at perimeter.

I. Recess Trim:
1. End and Top Recess Trim for Lockers to be Placed in Wall Recesses: 18-gauge formed steel with 2-3/4-inch wide face. Bolted to locker frames.
2. Top Recess Trim: Approximately 5'-0" lengths with formed splice cap to cover joints and to hold top recess trim in alignment.

3. End Recess Trim: 2-3/4 inches higher than lockers and lap over ends of top recess trim for neat joint at top of corners

2.4 FINISH

A. General: Factory apply finish in accordance with manufacturer's instructions.

B. Standard Finish: Exposed steel parts shall be thoroughly cleaned, given bonding and rust-inhibitive phosphate treatment, and electrostatically sprayed with powder coat. Baked-on finish.

C. Color:
1. Exterior Color: Putty.
2. Interior Color: Match exterior color.

PART 3 EXECUTION

3.1 EXAMINATION

A. Examine areas to receive lockers. Notify Architect if areas are not acceptable. Do not begin installation until unacceptable conditions have been corrected.

3.2 INSTALLATION

A. Install lockers in accordance with manufacturer's instructions at locations indicated on the Drawings.

B. Install lockers plumb, level, square, rigid, with flush installation.

C. Use manufacturer's supplied hardware.

D. Anchoring: Anchor lockers to floors and walls.

E. Metal Fillers: Install sloping hoods and metal fillers using concealed fasteners.

F. Joints: Provide flush hairline joints against adjacent surfaces.

G. Number Plates: Attach number plates to face of doors level with 2 aluminum rivets. Attach in sequence as indicated on the Drawings.

H. Repair minor damages to finish in accordance with manufacturer's instructions and as approved by Architect.

I. Remove and replace defective or damaged components that cannot be successfully repaired as determined by Architect.

3.3 ADJUSTING

A. Adjust doors, locks, and operating hardware to function properly and for smooth operation without binding.

3.4 CLEANING

A. Clean surfaces promptly after installation in accordance with manufacturer's instructions.

B. Do not use harsh cleaning materials or methods that could damage finish.

3.5 PROTECTION

A. Protect installed lockers from damage during construction.

END OF SECTION

SECTION 21 08 00

COMMISSIONING OF FIRE SUPPRESSION SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 21.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Fire Suppression systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 21 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 21, is required in cooperation with the VA and the Commissioning Agent.

B. The Fire Suppression systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of the building fire suppression systems will require inspection of individual elements of the fire suppression construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 21 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 21 Sections for additional Contractor training requirements.

----- END -----

SECTION 21 08 00.01

DVA/USACE PROJECTS COMMISSIONING OF FIRE SUPPRESSION SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 21.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00.01 DVA/USACE Projects GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00.01 DVA/USACE Projects GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the Government and Commissioning Manager (CxM) as indicated in Section 01 91 00A DVA/USACE Projects GENERAL COMMISSIONING REQUIRMENTS will manage the commissioning process.

1.2 RELATED WORK

A. UFGS GENERAL REQUIREMENTS sections

B. Section 01 91 00A DVA/USACE Projects GENERAL COMMISSIONING REQUIREMENTS

C. UFGS Section 01 33 00 SUBMITTAL PROCEDURES

1.3 SUMMARY

A. This Section includes requirements for commissioning the Fire Suppression systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00.01 DVA/USACE Projects GENERAL COMMISSIONING REQUIREMENTS.

B. Refer to Section 01 91 00.01 DVA/USACE Projects GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00.01 DVA/USACE Projects GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 21 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00.01 DVA/USACE Projects GENERAL COMMISSIONING REQUIREMENTS and of Division 21, is required in cooperation with the VA and the Commissioning Agent.

B. The Fire Suppression systems commissioning will include the systems listed in Section 01 91 00.01 DVA/USACE Projects GENERAL COMMISSIONING REQUIREMENTS:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The CxA will provide a list of submittals that will be reviewed by the CxA and CxM. This list will be reviewed and approved by the DVA/USACE prior to forwarding to the Contractor. Refer to UFGS Section 01 33 00 SUBMITTAL PROCEDURES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00.01 DVA/USACE Projects GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of the building fire suppression systems will require inspection of individual elements of the fire suppression construction throughout the construction period. The Contractor shall coordinate with the CxA and CxM in accordance with Section 01 91 00.01 DVA/USACE Projects GENERAL COMMISSIONING REQUIRMENTS and the Commissioning plan to schedule inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The CxM will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the DVA/USACE, and CxA for review. The CxM and CxA may spot check a sample of completed checklists. If the CxM and CxA determine that the information provided on the checklist is not accurate, the CxM will return the marked-up checklist to the Contractor for correction and resubmission. If the CxM and CxA determine that a significant number of completed checklists for similar equipment are not accurate, the CxM in coordination with CxA will select a broader sample of checklists for review. If the CxM and CxA determine that a significant number of the broader sample of checklists

is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00.01 DVA/USACE GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 21 shall be scheduled and documented in accordance with UFGS GENERAL REQUIREMENTS sections. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The CxM will witness selected Contractor tests at the sole discretion of the CxM and CxA. The CxA and other Government representative(s) may choose to participate in some or all the testing procedures as observers. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The CxM will prepare final and detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The CxM will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00.01 DVA/USACE Projects GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the COR, VA Resident Engineer, and CxM. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00.01 DVA/USACE Projects GENERAL COMMISSIONING REQUIRMENTS. The instruction shall be scheduled in

coordination with the COR and VA Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00.01 DVA/USACE Projects GENERAL COMMISSIONING REQUIREMENTS and Division 21 Sections for additional Contractor training requirements.

----- END -----

SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Design, installation and testing shall be in accordance with NFPA 13.

B. The design and installation of a hydraulically calculated automatic wet-pipe system complete and ready for operation, for all portions of Building effected areas.

C. Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Section 07 84 00, FIRESTOPPING.

C. Section 09 91 00, PAINTING.

D. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.

E. Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 DESIGN CRITERIA

A. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13.

1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.

2. Sprinkler Protection: Sprinkler hazard classifications shall be in accordance with NFPA 13. The hazard classification examples of uses and conditions identified in the Annex of NFPA 13 shall be mandatory for areas not listed below. Request clarification from the Government for any hazard classification not identified. To determining spacing and sizing, apply the following coverage classifications:

a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.

b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, and Repair Shops.

c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).

3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.

4. Water Supply: Base water supply on a flow test of:

a. Location ____ 2501 W 22nd ST Sioux Falls, SD Right off Garfield

_____

d. Static pressure: (60 psi)

e. Residual pressure: (59 psi)

f. Flow: (736 gpm)

g. Date: __5/5/23____ Time __9:35AM____

5. Zoning:

a. Sprinkler zones shall conform to the smoke barrier zones shown on the drawings.

1.4 SUBMITTALS

A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering. As the Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide an index referencing the appropriate specification section. In addition to the hard copies, provide submittal items in

Paragraphs 1.4(A)1 through 1.4(A)5 electronically in pdf format on a compact disc or as directed by the COR. Submittals shall include, but not be limited to, the following:

1. Qualifications:
   a. Provide a copy of the installing contractors fire sprinkler and South Dakota state contractor's license.
   b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering.
   c. Provide documentation showing that the installer has been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to the Plans and Calculations chapter of NFPA 13. Drawings shall include graphical scales that allow the user to determine lengths when the drawings are reduced in size. Include a plan showing the piping to the water supply test location.
3. Manufacturer's Data Sheets: Provide data sheets for all materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheets describe items in addition to those proposed to be used for the system, clearly identify the proposed items on the sheet.
4. Calculation Sheets:
   a. Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of the Plans and Calculations chapter of NFPA 13.
5. Valve Charts: Provide a valve chart that identifies the location of each control valve. Coordinate nomenclature and identification of control valves with COR. Where existing nomenclature does not exist, the chart shall include no less than the following: Tag ID No., Valve Size, Service (control valve, main drain, aux. drain, inspectors test valve, etc.), and Location.
6. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. In

addition, submittals shall include, but not be limited to, the following:

a. A complete set of as-built drawings showing the installed system with the specific interconnections between the system switches and the fire alarm equipment. Provide a complete set in the formats as follows. Submit items 2 and 3 below on a compact disc or as directed by the COR.
   1) One full size (or size as directed by the COR) printed copy.
   2) One complete set in electronic pdf format.
   3) One complete set in AutoCAD format or a format as directed by the COR.

b. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13. Certificates shall be provided to document all parts of the installation.

c. Operations and Maintenance Manuals that include step-by-step procedures required for system startup, operation, shutdown, and routine maintenance and testing. The manuals shall include the manufacturer's name, model number, parts list, and tools that should be kept in stock by the owner for routine maintenance, including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization, including address and telephone number, for each item of equipment.

d. One paper copy of the Material and Testing Certificates and the Operations and Maintenance Manuals above shall be provided in a binder. In addition, these materials shall be provided in pdf format on a compact disc or as directed by the COR.

e. Provide one additional copy of the Operations and Maintenance Manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser or as directed by the COR.

1.5 QUALITY ASSURANCE

A. Installer Reliability: The installer shall possess a valid State of South Dakota fire sprinkler contractor's license. The installer shall

have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.

B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL or approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA. All materials and equipment shall be free from defect. All materials and equipment shall be new unless specifically indicated otherwise on the contract drawings.

1.6 ADDM #2 **APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA 2022):

NFPA 13.....Installation of Sprinkler Systems

NFPA 25.....Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems

NFPA 101.....Life Safety Code

NFPA 170.....Fire Safety Symbols

C. Underwriters Laboratories, Inc. (UL):

Fire Protection Equipment Directory (2022)

D. Factory Mutual Engineering Corporation (FM):

Approval Guide

PART 2 - PRODUCTS

2.1 PIPING & FITTINGS

A. Piping and fittings for private underground water mains shall be in accordance with NFPA 13.

1. Pipe and fittings from inside face of building 300 mm (12 in.) above finished floor to a distance of approximately 1500 mm (5 ft.) outside building: Ductile Iron, flanged fittings and 316 stainless steel bolting.

B. Piping and fittings for sprinkler systems shall be in accordance with NFPA 13.

1. Plain-end pipe fittings with locking lugs or shear bolts are not permitted.
2. Piping sizes 50 mm (2 inches) and smaller shall be black steel Schedule 40 with threaded end connections.

3. Piping sizes 65 mm (2 ½ inches) and larger shall be black steel Schedule 10 with grooved connections. Grooves in Schedule 10 piping shall be rolled grooved only.
4. Use nonferrous piping in MRI Scanning Rooms.
5. Plastic piping shall not be permitted except for drain piping.
6. Flexible sprinkler hose shall be FM Approved and limited to hose with threaded end fittings with a minimum inside diameter or 1-inch and a maximum length of 6-feet.

2.2 VALVES

A. General:
   1. Valves shall be in accordance with NFPA 13.
   2. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.

B. Control Valve: The control valves shall be a listed indicating type. Control valves shall be UL Listed or FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI.

C. Check Valve: Shall be of the swing type with a flanged cast iron body and flanged inspection plate.

D. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

2.3 FIRE DEPARTMENT SIAMESE CONNECTION

A. Brass, flush wall type, exterior fire department connection with brass escutcheon plate, without sill cock, and a minimum of two 65 mm (2-1/2 inch) connections threaded to match those on the local fire protection service, with polished brass caps and chains. Provide escutcheon with integral raised letters "Automatic Sprinkler" "Standpipe and Automatic Sprinkler". Install an automatic ball drip between fire department connection and check valve with drain piping routed to the exterior of the building or a floor drain.

2.4 SPRINKLERS

A. All sprinklers shall be FM approved quick response. except “institutional” type sprinklers shall be permitted to be UL Listed quick response. “Institutional” type sprinklers in Mental Health and Behavior Units shall be UL listed or FM approved quick response type. Maximum break away strength shall be certified by the manufacturer to be no more than 39 kPa (85 pounds). Provide FM approved quick

response sprinklers in all areas, except that standard response sprinklers shall be provided in freezers, refrigerators, elevator hoistways, elevator machine rooms, and generator rooms.

B. Temperature Ratings: In accordance with NFPA 13 except that sprinklers in elevator shafts and elevator machine rooms shall be no less than intermediate temperature rated and sprinklers in generator rooms shall be no less than high temperature rated.

C. Provide sprinkler guards in accordance with NFPA 13 and when the elevation of the sprinkler head is less than 7 feet 6 inches above finished floor. The sprinkler guard shall be UL listed or FM approved for use with the corresponding sprinkler.

2.5 SPRINKLER CABINET

A. Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each type of sprinkler in accordance with NFPA 13. Locate adjacent to the riser.

B. Provide a list of sprinklers installed in the property in the cabinet. The list shall include the following:

1. Manufacturer, model, orifice, deflector type, thermal sensitivity, and pressure for each type of sprinkler in the cabinet.
2. General description of where each sprinkler is used.
3. Quantity of each type present in the cabinet.
4. Issue or revision date of list.

2.6 SPRINKLER SYSTEM SIGNAGE

Rigid plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Sprinkler system signage shall be attached to the valve or piping with chain.

2.7 SWITCHES:

A. OS&Y Valve Supervisory Switches shall be in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.

B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.

2.8 GAUGES

Provide gauges as required by NFPA 13. Provide gauges where the normal pressure of the system is at the midrange of the gauge.

2.9 PIPE HANGERS, SUPPORTS AND RESTRAINT OF SYSTEM PIPING

Pipe hangers, supports, and restraint of system piping shall be in accordance with NFPA 13.

2.10 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates.

2.11 ANTIFREEZE SOLUTION

Antifreeze solution shall be in accordance with NFPA 13 and shall be compatible with use in a potable water supply.

2.12 VALVE TAGS

Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook, brass chain, or nylon twist tie.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. In stairways, locate piping as near to the ceiling as possible to prevent tampering by unauthorized personnel and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). Piping shall not obstruct the minimum means of egress clearances required by NFPA 101. Pipe hangers, supports, and restraint of system piping, and seismic bracing shall be installed accordance with NFPA 13.

C. Welding: Conform to the requirements and recommendations of NFPA 13.

D. Drains: Provide drips and drains, including low point drains, in accordance with NFPA 13. Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13. The drain piping shall not be restricted or reduced and shall be of the same diameter as the drain collector.

E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.

F. Waterflow Alarm Switches: Install waterflow alarm switches and valves in stairwells or other easily accessible locations.

G. Inspector's Test Connection: Install and supply in accordance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.

H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.

I. Provide escutcheon plates for exposed piping passing through walls, floors or ceilings.

J. Clearances: For systems requiring seismic protection, piping that passes through floors or walls shall have penetrations sized 50 mm (2 inches) nominally larger than the penetrating pipe for pipe sizes 25 mm (1 inch) to 90 mm (3 ½ inches) and 100 mm (4 inches) nominally larger for penetrating pipe sizes 100 mm (4 inches) and larger.

K. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.

L. Where dry pendent sprinklers are used for freezers or similar spaces and they are connected to the wet pipe system, provide an EPDM boot around the dry pendent sprinkler on the heated side and securely seal

to the pipe and freezer to prevent condensation from entering the freezer.

M. Provide pressure gauges at each water flow alarm switch location and at each main drain connection.

N. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).

O. Firestopping shall be provided for all penetrations of fire resistance rated construction. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.

P. Painting of Pipe: In finished areas where walls and ceilings have been painted, paint primed surfaces with two coats of paint to match adjacent surfaces, except paint valves and operating accessories with two coats of gloss red enamel. Exercise care to avoid painting sprinklers. Painting of sprinkler systems above suspended ceilings and in crawl spaces is not required. Painting shall comply with Section 09 91 00, PAINTING. Any painted sprinkler shall be replaced with a new sprinkler.

R. Sprinkler System Signage: Provide rigid sprinkler system signage in accordance with NFPA 13 and NFPA 25. Sprinkler system signage shall include, but not limited to, the following:

1. Identification Signs:
   a. Provide signage for each control valve, drain valve, sprinkler cabinet, and inspector’s test.
   b. Provide valve tags for each operable valve. Coordinate nomenclature and identification of operable valves with COR. Where existing nomenclature does not exist, the Tag Identification shall include no less than the following: (FP-B-F/SZ-#) Fire Protection, Building Number, Floor Number/Smoke Zone (if applicable), and Valve Number. (E.g., FP-500-1E-001) Fire Protection, Building 500, First Floor East, Number 001.)
2. Instruction/Information Signs:
   a. Provide signage for each control valve to indicate valve function and to indicate what system is being controlled.
   b. Provide signage indicating the number and location of low point drains.

3. Hydraulic Placards:
   a. Provide signage indicating hydraulic design information. The placard shall include location of the design area, discharge densities, required flow and residual pressure at the base of riser, occupancy classification, hose stream allowance, flow test information, and installing contractor. Locate hydraulic placard information signs at each alarm check valve.

S. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

T. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve occupied spaces. Request in writing at least two week prior to the planned interruption.

3.2 INSPECTION AND TEST

A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Representative (COR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.

B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

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SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section shall apply to all sections of Division 22.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Exterior: Piping and equipment exposed to weather be it temperature, humidity, precipitation, wind or solar radiation.

C. Abbreviations/Acronyms:

1. ABS: Acrylonitrile Butadiene Styrene
2. AC: Alternating Current
3. ACR: Air Conditioning and Refrigeration
4. A/E: Architect/Engineer
5. AFF: Above Finish Floor
6. AFG: Above Finish Grade
7. AI: Analog Input
8. AISI: American Iron and Steel Institute
9. AO: Analog Output
10. ASHRAE: American Society of Heating Refrigeration, Air Conditioning Engineers
11. ASJ: All Service Jacket
12. ASME: American Society of Mechanical Engineers
13. ASPE: American Society of Plumbing Engineers
14. AWG: American Wire Gauge
15. BACnet: Building Automation and Control Network
16. BAg: Silver-Copper-Zinc Brazing Alloy
17. BAS: Building Automation System
18. BCuP: Silver-Copper-Phosphorus Brazing Alloy
19. bhp: Brake Horsepower
20. Btu: British Thermal Unit
21. Btu/h: British Thermal Unit per Hour
22. BSG: Borosilicate Glass Pipe
23. C: Celsius
24. CA: Compressed Air
25. CD: Compact Disk

26. CDA: Copper Development Association
27. CGA: Compressed Gas Association
28. CFM: Cubic Feet per Minute
29. CI: Cast Iron
30. CLR: Color
31. CO: Contracting Officer
32. COR: Contracting Officer’s Representative
33. CPVC: Chlorinated Polyvinyl Chloride
34. CR: Chloroprene
35. CRS: Corrosion Resistant Steel
36. CWP: Cold Working Pressure
37. CxA: Commissioning Agent
38. dB: Decibels
39. db(A): Decibels (A weighted)
40. DCW: Domestic Cold Water
41. DDC: Direct Digital Control
42. DFU: Drainage Fixture Units
43. DHW: Domestic Hot Water
44. DHWR: Domestic Hot Water Return
45. DHWS: Domestic How Water Supply
46. DI: Digital Input
47. DI: Deionized Water
48. DISS: Diameter Index Safety System
49. DN: Diameter Nominal
50. DO: Digital Output
51. DOE: Department of Energy
52. DVD: Digital Video Disc
53. DWG: Drawing
54. DWH: Domestic Water Heater
55. DWS: Domestic Water Supply
56. DWV: Drainage, Waste and Vent
57. ECC: Engineering Control Center
58. EL: Elevation
59. EMCS: Energy Monitoring and Control System
60. EPA: Environmental Protection Agency
61. EPACT: Energy Policy Act
62. EPDM: Ethylene Propylene Diene Monomer
63. EPT: Ethylene Propylene Terpolymer

64. ETO: Ethylene Oxide
65. F: Fahrenheit
66. FAR: Federal Acquisition Regulations
67. FD: Floor Drain
68. FDC: Fire Department (Hose) Connection
69. FED: Federal
70. FG: Fiberglass
71. FNPT: Female National Pipe Thread
72. FOR: Fuel Oil Return
73. FOS: Fuel Oil Supply
74. FOV: Fuel Oil Vent
75. FPM: Fluoroelastomer Polymer
76. FSK: Foil-Scrim-Kraft Facing
77. FSS: VA Construction & Facilities Management, Facility Standards Service
78. FU: Fixture Units
79. GAL: Gallon
80. GCO: Grade Cleanouts
81. GPD: Gallons per Day
82. GPH: Gallons per Hour
83. GPM: Gallons per Minute
84. HDPE: High Density Polyethylene
85. HEFP: Healthcare Environment and Facilities Program (replacement for OCAMES)
86. HEX: Heat Exchanger
87. Hg: Mercury
88. HOA: Hands-Off-Automatic
89. HP: Horsepower
90. HVE: High Volume Evacuation
91. Hz: Hertz
92. ID: Inside Diameter
93. IE: Invert Elevation
94. INV: Invert
95. IPC: International Plumbing Code
96. IPS: Iron Pipe Size
97. IW: Indirect Waste
98. IWH: Instantaneous Water Heater
99. Kg: Kilogram

100. kPa: Kilopascal
101. KW: Kilowatt
102. KWH: Kilowatt Hour
103. lb: Pound
104. lbs/hr: Pounds per Hour
105. LNG: Liquid Natural Gas
106. L/min: Liters per Minute
107. LOX: Liquid Oxygen
108. L/s: Liters per Second
109. m: Meter
110. MA: Medical Air
111. MAWP: Maximum Allowable Working Pressure
112. MAX: Maximum
113. MBH: 1000 Btu per Hour
114. MED: Medical
115. MER: Mechanical Equipment Room
116. MFG: Manufacturer
117. mg: Milligram
118. mg/L: Milligrams per Liter
119. ml: Milliliter
120. mm: Millimeter
121. MIN: Minimum
122. MV: Medical Vacuum
123. N2: Nitrogen
124. N20: Nitrogen Oxide
125. NC: Normally Closed
126. NF: Oil Free Dry (Nitrogen)
127. NG: Natural Gas
128. NIC: Not in Contract
129. NO: Normally Open
130. NOM: Nominal
131. NPTF: National Pipe Thread Female
132. NPS: Nominal Pipe Size
133. NPT: Nominal Pipe Thread
134. NTS: Not to Scale
135. O2: Oxygen
136. OC: On Center
137. OD: Outside Diameter

138. OSD: Open Sight Drain
139. OS&Y: Outside Stem and Yoke
140. PA: Pascal
141. PBPU: Prefabricated Bedside Patient Units
142. PD: Pressure Drop or Difference
143. PDI: Plumbing and Drainage Institute
144. PH: Power of Hydrogen
145. PID: Proportional-Integral-Differential
146. PLC: Programmable Logic Controllers
147. PP: Polypropylene
148. ppb: Parts per Billion
149. ppm: Parts per Million
150. PSI: Pounds per Square Inch
151. PSIA: Pounds per Square Inch Atmosphere
152. PSIG: Pounds per Square Inch Gauge
153. PTFE: Polytetrafluoroethylene
154. PVC: Polyvinyl Chloride
155. PVDF: Polyvinylidene Fluoride
156. RAD: Radians
157. RO: Reverse Osmosis
158. RPM: Revolutions Per Minute
159. RTD: Resistance Temperature Detectors
160. RTRP: Reinforced Thermosetting Resin Pipe
161. SAN: Sanitary Sewer
162. SCFM: Standard Cubic Feet per Minute
163. SDI: Silt Density Index
164. SMACNA: Sheet Metal and Air Conditioning Contractors National Association
165. SPEC: Specification
166. SPS: Sterile Processing Services
167. SQFT/SF: Square Feet
168. SS: Stainless Steel
169. STD: Standard
170. SUS: Saybolt Universal Second
171. SWP: Steam Working Pressure
172. TD: Temperature Difference
173. TDH: Total Dynamic Head
174. TEFC: Totally Enclosed Fan-Cooled

175. TEMP: Temperature
176. TFE: Tetrafluoroethylene
177. THERM: 100,000 Btu
178. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
179. THWN: Thermoplastic Heat & Water Resistant Nylon Coated Wire
180. TIL: Technical Information Library
     http//www.cfm.va.gov/til/indes.asp
181. T/P: Temperature and Pressure
182. TYP: Typical
183. USDA: U.S. Department of Agriculture
184. V: Vent
185. V: Volt
186. VA: Veterans Administration
187. VA CFM: VA Construction & Facilities Management
188. VA CFM CSS: VA Construction & Facilities Management, Consulting Support Service
189. VAC: Vacuum
190. VAC: Voltage in Alternating Current
191. VAMC: Veterans Administration Medical Center
192. VHA OCAMES: This has been replaced by HEFP.
193. VSD: Variable Speed Drive
194. VTR: Vent through Roof
195. W: Waste
196. WAGD: Waste Anesthesia Gas Disposal
197. WC: Water Closet
198. WG: Water Gauge
199. WOG: Water, Oil, Gas
200. WPD: Water Pressure Drop
201. WSFU: Water Supply Fixture Units

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
E. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout.
F. Section 05 50 00, METAL FABRICATIONS.

G. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
H. Section 07 84 00, FIRESTOPPING.
I. Section 07 92 00, JOINT SEALANTS.
J. Section 09 91 00, PAINTING.
K. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
L. Section 22 07 11, PLUMBING INSULATION.
M. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
N. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
O. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
P. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.
Q. Section 26 29 11, MOTOR CONTROLLERS.
R. Section 31 20 00, EARTH MOVING: Excavation and Backfill.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
B. American Society of Mechanical Engineers (ASME):
B31.1-2022.....Power Piping
ASME Boiler and Pressure Vessel Code -
BPVC Section IX-2021.... Welding, Brazing, and Fusing Qualifications
C. American Society for Testing and Materials (ASTM):
A36/A36M-2019.....Standard Specification for Carbon Structural Steel
A575-2020.....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
E84-2022.....Standard Test Method for Surface Burning Characteristics of Building Materials
E119-2022.....Standard Test Methods for Fire Tests of Building Construction and Materials
D. International Code Council, (ICC):
IBC-2021.....International Building Code
IPC-2021.....International Plumbing Code
E. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-2018.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application and Installation

F. Military Specifications (MIL):

P-21035B-2021.....Paint High Zinc Dust Content, Galvanizing Repair (Metric)

G. National Electrical Manufacturers Association (NEMA):

MG 1-2021.....Motors and Generators

H. National Fire Protection Association (NFPA):

51B-2019.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

54-2021.....National Fuel Gas Code

70-2023.....National Electrical Code (NEC)

99-2020.....Healthcare Facilities Code

I. NSF International (NSF):

5-2019.....Water Heaters, Hot Water Supply Boilers, and Heat Recovery Equipment

14-2021.....Plastic Piping System Components and Related Materials

61-2022.....Drinking Water System Components - Health Effects

372-2022.....Drinking Water System Components - Lead Content

J. Department of Veterans Affairs (VA):

PG-18-10-2022.....Plumbing Design Manual

PG-18-13-2022.....Barrier Free Design Guide

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.

C. If the project is phased, contractors shall submit complete phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.

D. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet

contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessable from the floor or permanent work platform. It is the Contractor’s responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor shall correct at no additional cost or time to the Government even if a submittal was approved.

E. If equipment is submitted which differs in arrangement from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical shall be the Contractor’s responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

F. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

G. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.

H. Manufacturer's Literature and Data including: Manufacturer’s literature shall be submitted under the pertinent section rather than under this section.

1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
2. Equipment and materials identification.
3. Firestopping materials.

4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
5. Wall, floor, and ceiling plates.

I. Coordination/Shop Drawings:

1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to 1 foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.
4. In addition, for plumbing systems, provide details of the following:
   a. Mechanical equipment rooms.
   b. Hangers, inserts, supports, and bracing.
   c. Pipe sleeves.
   d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

J. Rigging Plan: Provide documentation of the capacity and weight of the rigging and equipment intended to be used. The plan shall include the path of travel of the load, the staging area and intended access, and qualifications of the operator and signal person.

K. Plumbing Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

a. Include complete list indicating all components of the systems.
b. Include complete diagrams of the internal wiring for each item of equipment.
c. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

L. Provide copies of approved plumbing equipment submittals to the TAB and Commissioning Subcontractor.

M. Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

N. Submit training plans, trainer qualifications and instructor qualifications in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. Mechanical, electrical, and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional plumbing.

B. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.

2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These

organizations shall come to the site and provide acceptable service to restore operations within 4 hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, compressors, water heaters, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.

3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be of the same manufacturer and model number, or if different models are required they shall be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).
6. Assembled Units: Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Asbestos products or equipment or materials containing asbestos is prohibited.
9. Bio-Based Materials: For products designated by the USDA’s bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all

performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

C. Welding: Before any welding is performed, Contractor shall submit a certificate certifying that welders comply with the following requirements:
   1. Qualify welding processes and operators for piping according to ASME BPVC, Section IX, "Welding and Brazing Qualifications". Provide proof of current certification to CO.
   2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
   3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
   4. All welds shall be stamped according to the provisions of the AWS or ASME as required herein and by the association code.

D. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

E. Execution (Installation, Construction) Quality:
   1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract documents shall be referred to the COR for resolution. Printed copies or electronic files of manufacturer’s installation instructions shall be provided to the COR at least 10 working days prior to commencing installation of any item.
   2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this

requirement and contract documents to COR for resolution. Failure of the Contractor to resolve or call attention to any discrepancies or deficiencies to the COR will result in the Contractor correcting at no additional cost or time to the Government.

3. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved by VA.
4. Installer Qualifications: Installer shall be licensed and shall provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.
5. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship this work shall be removed and done again at no additional cost or time to the Government.

F. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.

G. Guaranty: Warranty of Construction, FAR clause 52.246-21.

H. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the IPC. For IPC codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word “should” shall be interpreted as “shall”. Reference to the “code official” or “owner” shall be interpreted to mean the COR.

I. Cleanliness of Piping and Equipment Systems:
1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.

4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost or additional time to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
5. Protect plastic piping and tanks from ultraviolet light (sunlight) while in pre-construction. Plastic piping and tanks shall not be installed exposed to sunlight without metal jacketing to block ultraviolet rays.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD inserted into a three—ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or

tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing Contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on DVD or via mass file transfer.
   2. As-built drawings are to be provided, with a copy of them on AutoCAD version 22 provided on DVD or via mass file transfer. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
   3. Optional: As-built drawings are to be provided, with a copy of them in three-dimensional Building Information Modeling (BIM) software version Revit 2022 provided on DVD or via mass file transfer.
D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics_), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities that serve the VAMC.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the VAMC.

C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COR during periods when the demands are not critical to the operation of the VAMC. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least 10 working days advance notice to the COR. The request shall include a detailed plan on the proposed shutdown and the intended work to be done along with manpower levels. All equipment and materials must be onsite and verified with plan 5 calendar work days prior to the shutdown or it will need to be rescheduled.

D. Phasing of Work: Comply with all requirements shown on contract documents. Contractor shall submit a complete detailed phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.

E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or ground water leakage is prohibited. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA. Maintain all egress routes and safety systems/devices.

F. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are deemed of beneficial use to the Government, inspections and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process

necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 – PRODUCTS

2.1 MATERIALS FOR VARIOUS SERVICES

A. Non-pressure PVC pipe shall contain a minimum of 25 percent recycled content. Steel pipe shall contain a minimum of 25 percent recycled content.

B. Plastic pipe, fittings and solvent cement shall meet NSF 14 and shall bear the NSF seal “NSF-PW”. Polypropylene pipe and fittings shall comply with NSF 14 and NSF 61. Solder or flux containing lead shall not be used with copper pipe.

C. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption and shall be certified in accordance with NSF 61 or NSF 372.

D. In-line devices such as water meters, building valves, check valves, stops, valves, fittings, tanks and backflow preventers shall comply with NSF 61 and NSF 372.

E. End point devices such as drinking fountains, lavatory faucets, kitchen and bar faucets, ice makers supply stops, and end-point control valves used to dispense drinking water must meet requirements of NSF 61 and NSF 372.

2.2 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.
2. Constituent parts that are alike shall be products of a single manufacturer.
3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Government.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, shall be the same make and model.

2.3 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.4 SAFETY GUARDS

A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 8 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

B. All Equipment shall have moving parts protected from personal injury.

2.5 LIFTING ATTACHMENTS

A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

A. All material and equipment furnished and installation methods used shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.

B. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 at no additional cost or time to the Government.
2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
   a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers and water heaters.
   b. Other wiring at boilers and water heaters, and to control panels, shall be NFPA 70 designation THWN.
   c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated “inverter-ready” per NEMA Standard, MG1.

C. Motor Efficiency and Power Factor: All motors, when specified as “high efficiency or Premium Efficiency” by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as “NEMA premium efficient” and the requirements generally exceed those of the Energy Policy Act (EPACT), revised 2005. Motors not specified as “high efficiency or premium efficient” shall comply with EPACT.

D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal pumps may be split phase or permanent split capacitor (PSC).

E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20

seconds minimum) relay shall be provided for switching from high to low speed.

F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.

G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.

B. The combination of controller and motor shall be provided by the respective pump manufacturer and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.

C. Motors shall be premium efficient type, “invertor duty”, and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor sheaves shall be fixed pitch.

D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 7 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, etc. shall be identified.

B. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 7 mm (3/16 inch) high riveted or bolted to the equipment.

C. Control Items: All temperature, pressure, and controllers shall be labeled and the component’s function identified. Identify and label each item as they appear on the control diagrams.

D. Valve Tags and Lists:

1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gauge, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic-coated valve list card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. An additional copy of the valve list shall be mounted in picture frames for mounting to a wall. COR shall instruct Contractor where frames shall be mounted.
4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided in the 3-ring binder notebook. Each valve location shall be identified with a color-coded sticker or thumb tack in ceiling or access door.

2.9 FIRESTOPPING

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 22 07 11, PLUMBING INSULATION, for pipe insulation.

2.10 GALVANIZED REPAIR COMPOUND

A. Mil. Spec. DOD-P-21035B, paint.

2.11 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC Submittals based on the International Building Code (IBC) requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in the state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the COR in all cases. See the above specifications for lateral force design requirements.

B. Type Numbers Specified: For materials, design, manufacture, selection, application, and installation refer to MSS SP-58. Refer to Section 05

50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.

C. For Attachment to Concrete Construction:
   1. Concrete insert: Type 18, MSS SP-58.
   2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
   3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

D. For Attachment to Steel Construction: MSS SP-58.
   1. Welded attachment: Type 22.
   2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.

E. Attachment to Metal Pan or Deck: As required for materials specified in

F. For Attachment to Wood Construction: Wood screws or lag bolts.

G. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 43 mm by 43 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gauge), designed to accept special spring held, hardened steel nuts.
   1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
   2. Guide individual pipes on the horizontal member of every other trapeze hanger with 8 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.

1. General Types (MSS SP-58):
   a. Standard clevis hanger: Type 1; provide locknut.
   b. Riser clamps: Type 8.
   c. Wall brackets: Types 31, 32 or 33.
   d. Roller supports: Type 41, 43, 44 and 46.
   e. Saddle support: Type 36, 37 or 38.
   f. Turnbuckle: Types 13 or 15.
   g. U-bolt clamp: Type 24.
   h. Copper Tube:
      1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, copper-coated, plastic coated or taped with isolation tape to prevent electrolysis.
      2) For vertical runs use epoxy painted, copper-coated or plastic coated riser clamps.
      3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
   i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending 1 inch beyond steel support or clamp.
   j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
2. Plumbing Piping (Other Than General Types):
   a. Horizontal piping: Type 1, 5, 7, 9, and 10.
   b. Chrome plated piping: Chrome plated supports.
   c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
   d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gauge) minimum.

J. Pre-insulated Calcium Silicate Shields:
1. Provide 360-degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.

2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
   a. Shields for supporting cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal.
   b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-58. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, trapeze hangers, roller supports or flat surfaces.

K. Seismic Restraint of Piping: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.12 PIPE PENETRATIONS

A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.

B. Pipe penetration sleeve materials shall comply with all firestopping requirements for each penetration.

C. To prevent accidental liquid spills from passing to a lower level, provide the following:
1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

D. Penetrations are prohibited through beams or ribs, but may be installed in concrete beam flanges, with structural engineer prior approval. Any deviation from these requirements must receive prior approval of COR.

E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.

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G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.

H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.

I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with firestopping material and sealant to prevent the spread of fire, smoke, water and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.

K. Pipe passing through roof shall be installed through a 4.9 kg per square meter copper flashing with an integral skirt or flange. Skirt or flange shall extend not less than 200 mm (8 inches) from the pipe and set in a solid coating of bituminous cement. Extend flashing a minimum of 250 mm (10 inches) up the pipe. Pipe passing through a waterproofing membrane shall be provided with a clamping flange. The annular space between the sleeve and pipe shall be sealed watertight.

2.13 TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.

D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application. Bio-based materials shall be utilized when possible.

2.14 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch) pipe, 0.89 mm (0.035 inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.15 ASBESTOS

A. Materials containing asbestos are prohibited.

PART 3 – EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.

B. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

C. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation of all devices including, but not limited to: all equipment items, valves, backflow preventers, filters, strainers, transmitters, sensors, meters and control devices. All gauges and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms.

Maintenance and operating space and access provisions that are shown in the drawings shall not be changed nor reduced.

D. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.

E. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

F. Cutting Holes:

1. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
2. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
3. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other services are not shown but must be provided.

H. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced at no additional cost or time to the Government.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, shall be used for all pad or floor mounted equipment.

J. Gauges, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gauges shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

K. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.

L. Domestic cold and hot water systems interface with the HVAC control system for the temperature, pressure and flow monitoring requirements to mitigate legionella. See the HVAC control points list and Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC and Section 23 09 24, WATER QUALITY MONITORING.

M. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.

N. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers’ putty.

O. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above data equipment, and electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Drain valve shall be provided in low point of casement pipe.

P. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance,

equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or additional time to the Government.

2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph 3.1 shall apply.

C. Temporary facilities and piping shall be completely removed back to the nearest active distribution branch or main pipe line and any openings in structures sealed. Dead legs are prohibited in potable water systems. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING

A. Openings in building structures shall be planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.

C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.

E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.

B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.

C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work shall be provided.

D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC) and these specifications.

E. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

F. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all

edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.

3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LUBRICATION

A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.

B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of 1 liter (1 quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.

C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

A. Rigging access, other than indicated in the drawings, shall be provided after approval for structural integrity by the COR. Such access shall be provided at no additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant

operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards including NFPA 51B. Inspections will be made by personnel of the VAMC, and the Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

D. All valves including gate, globe, ball, butterfly and check, all pressure gauges and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate. Coordinate with the COR and Infection Control.

E. Asbestos Insulation Removal: Conform to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

3.7 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
2. The following Material and Equipment shall NOT be painted:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.
   h. Valve stems and rotating shafts.
   i. Pressure gauges and thermometers.
   j. Glass.
   k. Name plates.
3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint type and color obtained from manufacturer or computer matched.
4. Pumps, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats per Section 09 91 00, Painting.
6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this. Lead based paints shall not be used.

3.8 IDENTIFICATION SIGNS

A. Laminated plastic signs, with engraved lettering not less than 7 mm (3/16 inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance

manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, and performance data shall be placed on factory-built equipment.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

A. Startup of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

B. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Contracting Officer’s Representative and CxA. Provide a minimum of 2 weeks prior notice.

3.10 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or systems occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings during the first actual seasonal use of the respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

D. Perform tests as required for commissioning provisions in accordance with Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

3.11 OPERATION AND MAINTENANCE MANUALS

A. All new and temporary equipment and all elements of each assembly shall be included.

B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.

C. Manufacturer’s installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.

D. Lubrication instructions, type and quantity of lubricant shall be included.

E. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.

F. Set points of all interlock devices shall be listed.

G. Trouble-shooting guide for the control system troubleshooting shall be inserted into the Operations and Maintenance Manual.

H. The control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.

I. Emergency procedures for shutdown and startup of equipment and systems.

3.12 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.13 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 05 12
GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the general motor requirements for plumbing equipment and applies to all sections of Division 22.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

G. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

H. Section 26 29 11, MOTOR CONTROLLERS: Starters, control and protection of motors.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and VHA standard will govern.

B. American Bearing Manufacturers Association (ABMA):

ABMA 9-2015.....Load Ratings and Fatigue Life for Ball Bearings

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

112-2017.....IEEE Standard Test Procedure for Polyphase Induction Motors and Generators

841-2021.....IEEE Standard for Petroleum and Chemical Industry-Premium-Efficiency, Severe-Duty, Totally Enclosed Fan-Cooled (TEFC) Squirrel Cage Induction Motors--Up to and Including 370 kW (500 HP)

D. International Code Council (ICC):

IPC-2021.....International Plumbing Code

E. National Electrical Manufacturers Association (NEMA):

MG 1-2021.....Motors and Generators

MG 2-2014.....Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators

250-2020.....Enclosures for Electrical Equipment (1000 Volts Maximum)

F. National Fire Protection Association (NFPA):

70-2023.....National Electrical Code (NEC)

1.4 **SUBMITTALS**

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT”, with applicable paragraph identification.

C. Submit motor submittals with drive equipment.

D. Shop Drawings:

1. Provide documentation to demonstrate compliance with contract documents.
2. Motor nameplate information shall be submitted including electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
3. Motor parameters required for the determination of the Reed Critical Frequency of vertical hollow shaft motors shall be submitted.

E. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. iagrams shall have their terminals identified to facilitate installation, operation and maintenance.

G. Certification: Two weeks prior to final inspection, unless otherwise noted, the following certification shall be submitted to the Contracting Officer's Representative (COR).
   1. Certification shall be submitted stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

H. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

I. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 **QUALITY ASSURANCE**

A. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

B. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 **AS-BUILT DOCUMENTATION**

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 **MOTORS**

A. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, MOTOR CONTROLLERS; and Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors. Unless otherwise specified for a particular application, use electric motors with the following requirements.

B. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.

C. For severe duty totally enclosed motors, IEEE 841 shall apply. For severe duty totally enclosed motors, IEEE 841 shall apply.

D. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.

E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.

1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

F. Voltage ratings shall be as follows:

1. Single phase:
   a. Motors connected to 120-volt systems: 115 volts.
   b. Motors connected to 208-volt systems: 200 volts.
   c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
2. Three phase:
   a. Motors connected to 208-volt systems: 200 volts.
   b. Motors, less than 74.6 kW (100 HP), connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
   c. Motors, 74.6 kW (100 HP) or greater, connected to 240-volt systems: 230 volts.
   d. Motors, 74.6 kW (100 HP) or greater, connected to 480-volt systems: 460 volts.
   e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA MG 1 for connection to the nominal system voltage shown in the drawings.

G. Number of phases shall be as follows:
   1. Motors, less than 373 W (1/2 HP): Single phase.
   2. Motors, 373 W (1/2 HP) and greater: 3 phase.
   3. Exceptions:
      a. Hermetically sealed motors.
      b. Motors for equipment assemblies, less than 746 W (1 HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

H. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

I. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration and running torque without exceeding nameplate ratings or considering service factor.

J. Motor Enclosures:
   1. Shall be the NEMA types as specified and/or shown in the Contract Documents.
   2. Where the types of motor enclosures are not shown in the drawings, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
      a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
      b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
      c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
   3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

K. Electrical Design Requirements:
   1. Motors shall be continuous duty.
   2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).

3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (144 degrees F).
4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable Voltage or Adjustable Frequency Controls, or both, or NEMA MG 1, Part 31, Definite Purpose Inverter Fed Polyphase Motors.

L. Mechanical Design Requirements:

1. Bearings shall be rated for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hour rating. A minimum fatigue life of 40,000 hours is required for VFD drives.
2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.

11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.

M. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
   a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
   b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
   c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated “inverter-duty” per NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.

N. Additional requirements for specific motors, as indicated in other sections, shall also apply.

O. NEMA Premium Efficiency Electric Motors, Motor Efficiencies: All permanently wired polyphase motors of 746 W (1 HP) or greater shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 746 W (1 HP) or greater with open, drip-proof or totally

enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

P. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM. Power factor correction capacitors shall be provided unless the motor meets the 0.9 requirement without it or if the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

Q. Energy Efficiency of Small Motors (Motor Efficiencies): All motors under 746 W (1 hp) shall meet the requirements of the DOE Small Motor Regulation.

Polyphase Open Motors Average full load efficiency				Capacitor-start capacitor-run and capacitor-start induction run open motors Average full load efficiency			
Rating kW (hp)	**6 poles**	**4 poles**	**2 poles**	**Rating kW (hp)**	**6 poles**	**4 poles**	**2 poles**
0.18 (0.25)	67.5	69.5	65.6	0.18 (0.25)	62.2	68.5	66.6
0.25 (0.33)	71.4	73.4	69.5	0.25 (0.33)	66.6	72.4	70.5
0.37 (0.5)	75.3	78.2	73.4	0.37 (0.5)	76.2	76.2	72.4
0.55 (0.75)	81.7	81.1	76.8	0.55 (0.75)	80.2	81.8	76.2

PART 3 – EXECUTION

3.1 **INSTALLATION**

A. Install motors in accordance with manufacturer’s recommendations, the NEC, NEMA, as shown in the drawings and/or as required by other sections of these specifications.

B. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 **FIELD TESTS**

A. All tests shall be witnessed by the CxA or by the COR.

B. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before startup. All shall test free from grounds.

C. Perform Load test in accordance with IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.

D. Insulation Resistance: Not less than 1/2 meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

E. All test data shall be complied into a report form for each motor and provided to the contracting officer or their representative.

3.3 **STARTUP AND TESTING**

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 **COMMISSIONING**

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification shall be tested as part of a larger system.

3.5 **DEMONSTRATION AND TRAINING**

A. Provide services of manufacturer’s technical representative to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 05 19
METERS AND GAUGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for water meters and gauges primarily used for troubleshooting the system and to indicate system performance.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

C. Components intended to be connected to BAS shall be furnished under Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC for installation under this section.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

E. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklist, and training.

F. Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEMS FOR HAVC.

G. Section 25 10 10, ADVANCED UTILITY METERING SYSTEM.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

B40.100-2013.....Pressure Gauges and Gauge Attachments

B40.200-2008 (R2013)....Thermometers, Direct Reading and Remote Reading

C. American Water Works Association (AWWA):

C700-2020.....Cold Water Meters, Displacement Type, Bronze Main Case

C701-2019.....Cold Water Meters-Turbine Type, for Customer Service

C702-2019.....Cold Water Meters - Compound Type

C707-2010 (R2016).....Encoder-Type Remote-Registration Systems for Cold-Water Meters

D. Institute of Electrical and Electronics Engineers (IEEE):
C2-2023.....National Electrical Safety Code (NESC)

E. International Code Council (ICC):
IPC-2021.....International Plumbing Code

F. National Fire Protection Association (NFPA):
70-2023.....National Electrical Code (NEC)

G. NSF International (NSF):
61-2022.....Drinking Water System Components - Health Effects
372-2022.....Drinking Water System Components - Lead Content

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 19, METERS AND GAUGES FOR PLUMBING PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
   1. Water Meter.
   2. Pressure Gauges.
   3. Thermometers.
   4. Product certificates for each type of meter and gauge.
   5. BACnet communication protocol.

D. Complete operating and maintenance manual shall including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:
   1. Include complete list indicating all components of the system.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

E. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the

date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

F. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 – PRODUCTS

2.1 DISPLACEMENT WATER METER

A. For pipe sizes 50 mm (2 inches) and smaller, the water meter shall be displacement type, full size nutating disc, magnetic drive, sealed register, and fully conform to AWWA C700. Peak domestic flow shall be 2.2 L/s (34 gpm). The meter register shall indicate flow in liters (U.S. gallons).

B. The water meter shall be rated for use at temperatures ranging from –40 degrees C (–40 degrees F) and 70 degrees C (158 degrees F) and operate at a working pressure of 1035 kPa (150 psig).

C. The meter case, bottom caps, and register box lids shall be constructed from cast bronze.

D. The meter shall register plus or minus 3 percent of the water actually passing through it at any rate of flow within the normal test flow limits specified in AWWA 700.

E. The water meter shall conform to NSF 61 and NSF 372.

2.2 TURBINE WATER METER

A. The water meter shall be Turbine type, Class II, in-line, horizontal axis, and fully conform to AWWA C701. Peak domestic flow shall be 964L/s (250 gpm). The meter Register shall indicate flow in liters (U.S. gallons).

B. The water meter shall be rated for use at temperatures ranging from –40 degrees C (–40 degrees F) and 70 degrees C (158 degrees F) and operate at a working pressure of 1035 kPa (150 psig).

C. The turbine case shall be constructed of cast bronze.

D. The register box rings and lid shall be made of cast copper alloy containing not less than 75 percent copper. Forged or die cast copper alloy containing not less than 75 percent copper or a suitable synthetic polymer.

E. The flow measuring turbine shall be made of a suitable synthetic polymer with specific gravity approximately equal to that of water. The measuring turbine shall have sufficient dimensional stability to retain operating clearances at the full range of working temperatures.

F. All external case closures, such as rings, clamps, screws, bolts, cap bolts, nuts and washers shall be designed for easy removal following lengthy service.

G. The turbine meter shall have flanged ends and supplied with companion flanges, gaskets, and with bolts and nuts. The companion flanges shall be made of cast iron.

H. The meter shall register plus or minus 3 percent of the water actually passing through it at any rate of flow within the normal test flow limits specified in AWWA 701.

I. The water meter shall conform to NSF 61 and NSF 372.

2.3 COMPOUND WATER METER

A. The compound water meter shall be a combination of a main line meter of the turbine type and a meter of appropriate size for measuring low rates of flow. The compound meter shall have an automatic valve mechanism for diverting low rates of flow through the bypass meter. Both metering devices shall be provided with registers contained in the same case. The operating characteristics shall fully conform to AWWA C702. Peak domestic flow rate shall be _____L/s (_____ gpm). The bypass meter flow rate shall be _____L/s (_____ gpm). Each Register shall indicate in liters (U.S. gallons).

B. The water meter shall be rated for use at temperatures ranging from -40 degrees C (-40 degrees F) and 70 degrees C (158 degrees F) and operate at a working pressure of 1035 kPa (150 psig).

C. The main case shall be made of copper alloy containing no less than 75 percent copper.

D. The register box rings and lids shall be made of a cast copper alloy.

E. The measuring chambers shall be made of a copper alloy containing not less than 84 percent copper.

F. The measuring turbines shall be made of a suitable synthetic polymer with specific gravity approximately equal to that of water or stainless steel. The measuring turbines shall have sufficient dimensional stability to retain operating clearances at working temperatures.

G. The turbine meter shall have flanged ends and supplied with companion flanges, gaskets, and with bolts and nuts. The companion flanges shall be made of cast iron.

H. The meter shall register plus or minus 3 percent of the water actually passing through it at any rate of flow within the normal test flow limits specified in AWWA C702 except in the registration of flows within the changeover period from bypass meter to main meter.

I. The water meter shall conform to NSF 61 and NSF 372.

2.4 WATER METER STRAINER

A. All meters shall be fitted with a factory installed integral strainer or bronze inlet strainer with top access. The strainer shall conform to AWWA C702.

B. The water meter strainer shall conform to NSF 61 and NSF 372.

2.5 WATER METER PROGRAMMING

A. All meters 50 mm or DN 50 (2 inches) and greater shall be programmable with software supplied by the meter manufacturer.

B. The software shall have a Microsoft based interface and operate on the latest Windows operating system. The software shall allow the user to configure the meter, troubleshoot the meter, query and display meter parameters, and configure data and stored values.

C. The meter firmware shall be upgradeable through one of the communication ports without removing the unit from service.

D. The meter shall include output for analog 4-20 milliamp signals and binary output.

E. The meter shall have two dry contact relays outputs for alarm or control functions.

2.6 WATER METER COMMUNICATION PROTOCOL

A. The meter shall use a native BACnet Ethernet communication protocol supporting Modbus. The communications shall be protected against surges induced on its communications channels.

2.7 REMOTE READOUT REGISTER

A. All meters shall be equipped with a remote readout register in accordance with AWWA C707.

2.8 PRESSURE GAUGES FOR WATER AND SEWAGE USAGE

A. ASME B40.100 all metal case 115 mm (4-1/2 inches) diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 1380 kPa (0 to 200 psig) gauge.

B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.

C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psig.

D. The pointer shall be dark colored metal.

E. The window shall be glass.

F. The ring shall be brass or stainless steel.

G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.

H. The pressure gauge for water domestic use shall conform to NSF 61 and NSF 372.

2.9 THERMOMETERS

A. Thermometers shall be straight stem, metal case, red liquid-filled thermometer, approximately 175 mm (7 inches) high, 4 degrees C to 100 degrees C (40 degrees F to 212 degrees F). Thermometers shall comply with ASME B40.200.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Direct mounted pressure gauges shall be installed in piping tees with pressure gauge located on pipe at the most readable position.

B. Valves and snubbers shall be installed in piping for each pressure gauge.

C. Test plugs shall be installed on the inlet and outlet pipes of all heat exchangers or water heaters serving more than one plumbing fixture.

D. Pressure gauges shall be installed where indicated in the drawings and at the following locations:

1. Building water service entrance into building.
2. Inlet and outlet of each pressure reducing valve.
3. Suction and discharge of each domestic water pump or re-circulating hot water return pump.

E. Water meter installation shall conform to AWWA C700, AWWA C701, and AWWA C702. Electrical installations shall conform to IEEE C2, NFPA 70, and to the requirements specified herein. New materials shall be provided.

F. Remote readout register shall be mounted at the location indicated in the drawings or as directed by the COR.

G. Thermometers shall be installed on the water heater inlet and outlet piping, thermostatic mixing valve outlet piping, and the hot water circulation pump inlet piping.

H. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 FIELD QUALITY CONTROL

A. The meter assembly shall be visually inspected and operationally tested. The correct multiplier placement on the face of the meter shall be verified.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

E. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

A112.14.1-2003(R2022)...Backwater Valves

C. American Society of Sanitary Engineering (ASSE):

1001-2021.....Performance Requirements for Atmospheric Type Vacuum Breakers

1003-2020.....Performance Requirements for Water Pressure Reducing Valves for Domestic Water Distribution Systems

1011-2017.....Performance Requirements for Hose Connection Vacuum Breakers

1013-2021.....Performance Requirements for Reduced Pressure Principle Backflow Preventers and Reduced Pressure Principle Fire Protection Backflow Preventers

1015-2021.....Performance Requirements for Double Check Backflow Prevention Assemblies and Double Check Fire Protection Backflow Prevention Assemblies

1017-2009.....Performance Requirements for Temperature Actuated Mixing Valves for Hot Water Distribution Systems

1020-2020.....Performance Requirements for Pressure Vacuum Breaker Assembly

1035-2020.....Performance Requirements for Laboratory Faucet Backflow Preventers

1069-2020.....Performance Requirements for Automatic Temperature Control Mixing Valves

1070-2015.....Performance Requirements for Water Temperature Limiting Devices

1071-2012 (R2021).....Performance Requirements for Temperature Actuated Mixing Valves for Plumbed Emergency Equipment

D. American Society for Testing and Materials (ASTM):

A126-2004(R2019).....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A276/A276M-2017.....Standard Specification for Stainless Steel Bars and Shapes

A536-1984(R2019e).....Standard Specification for Ductile Iron Castings

B62-2017.....Standard Specification for Composition Bronze or Ounce Metal Castings

B584-2022.....Standard Specification for Copper Alloy Sand Castings for General Applications

E. International Code Council (ICC):

IPC-2021.....International Plumbing Code

F. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-25-2018.....Standard Marking Systems for Valves, Fittings, Flanges and Unions

SP-67-2022.....Butterfly Valves

SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded Ends

SP-71-2018.....Gray Iron Swing Check Valves, Flanged and Threaded Ends

SP-80-2019.....Bronze Gate, Globe, Angle, and Check Valves

SP-85-2011.....Gray Iron Globe & Angle Valves, Flanged and Threaded Ends

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

G. National Environmental Balancing Bureau (NEBB):

9th Edition 2019 Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

H. NSF International (NSF):

61-2022.....Drinking Water System Components - Health Effects

372-2022.....Drinking Water System Components - Lead Content

I. University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USC FCCCHR):

10th Edition.....Manual of Cross-Connection Control

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Ball Valves.
2. Gate Valves.
3. Butterfly Valves.
4. Balancing Valves.
5. Check Valves.
6. Globe Valves.
7. Water Pressure Reducing Valves and Connections.
8. Backwater Valves.
9. Backflow Preventers.
10. Chainwheels.
11. Thermostatic Mixing Valves.

D. Test and Balance reports for balancing valves.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts and troubleshooting guide:
1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
4. Piping diagrams of thermostatic mixing valves to be installed.

F. Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

G. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Valves shall be prepared for shipping as follows:
1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooves, and weld ends.
3. Set angle, gate, and globe valves closed to prevent rattling.
4. Set ball and plug valves open to minimize exposure of functional surfaces.
5. Set butterfly valves closed or slightly open.
6. Block check valves in either closed or open position.

B. Valves shall be prepared for storage as follows:
1. Maintain valve end protection.
2. Store valves indoors and maintain at higher than ambient dew point temperature.

C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

1.6 AS BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 VALVES, GENERAL

A. Asbestos packing and gaskets are prohibited.

B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing greater than 15 percent zinc shall not be permitted.

C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 m (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.

E. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.

F. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

G. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

2.2 SHUT-OFF VALVES

A. Cold, Hot and Re-circulating Hot Water:

1. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be non-lead solder.
2. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A536, ductile iron.

3. 100 mm DN100 (4 inches) and greater:
   a. Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS SP-70 type I standard. The gate valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall meet ASTM A126, grey iron with bolted bonnet, flanged ends, bronze trim, and positive-seal resilient solid wedge disc. The gate valve shall be gear operated for sizes under 200 mm or DN200 (8 inches) and crank operated for sizes 200 mm or DN200 (8 inches) and greater.
   b. Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.
   c. Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall be epoxy coated ductile iron conforming to ASTM A536 with two-piece stainless-steel stem, EPDM encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated.

B. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.

2.3 MANUAL BALANCING VALVES

A. Hot Water Re-circulating, 75 mm or DN75 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitted with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (1/4 inch NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

B. Greater than 75 mm or DN75 (3 inches): Manual balancing valves shall be of heavy duty cast iron flanged construction with 861 kPa (125 psig) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless steel stem. The design pressure shall be 1200 kPa (175 psig) at 121 degrees C (250 degrees F).

2.4 THERMOSTATIC BALANCING VALVES

A. Thermostatic recirculation balancing valves for domestic hot water and domestic cold water application. Thermostatically controlled, spring actuated automatic balancing valve to very recirculation flow to maintain constant return temperatures. Stainless steel body, spring and brass or stainless steel thermal actuator and actuator carrier. Provide with threaded inlet, integral outlet union and stainless steel check valve. Direct acting to maintain return hot water temperature at 43 degrees C (110 degrees F). PTFE seat seal ring and EPDM body seal.

2.5 CHECK VALVES

A. 75 mm or DN75 (3 inches) and smaller shall be Class 125, bronze swing check valves with non-metallic disc suitable for type of service. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.

B. 100 mm or DN100 (4 inches) and greater:

1. Check valves shall be Class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A126, bolted bonnet, flanged ends, bronze trim.
2. All check valves on the discharge side of submersible sump pumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.

2.6 GLOBE VALVES

A. 75 mm or DN75 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2

standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B62 with solder ends, copper-silicon bronze stem, PTFE or TFE disc, and malleable iron hand wheel.

B. Greater than 75 mm or DN75 (3 inches): Similar to above, except with cast iron body and bronze trim, Class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A126 with flanged ends, bronze trim, and malleable iron handwheel.

2.7 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

A. 75 mm or DN75 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The pressure reducing valve shall meet ASSE 1003. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.

B. 100 mm or DN100 (4 inches) and greater: The pressure reducing valve shall consist of a flanged cast iron body and rated to 1380 kPa (200 psig). The valve shall have a large elastomer diaphragm for sensitive response. The pressure reducing valve shall meet ASSE 1003.

C. The regulator shall have a tap for pressure gauge.

D. The regulator shall have a temperature rating of 100 degrees C (212 degrees F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9 kPa (+/- 1 psig).

E. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.

F. Connections Valves and Strainers: Shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gauge shall be installed on the inlet and outlet of the valve.

2.8 BACKFLOW PREVENTERS

A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be approved by the University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USCFCCC).

B. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y positive-seal resilient gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276/A276M. The seat disc shall be the elastomer type suited for water service. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet. Reduced pressure backflow preventers shall be installed in the following applications.

1. Water make up to steam systems, , generators, and similar equipment consuming water.
2. Water service entrance from loop system.

C. The pipe applied or integral atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be cast bronze. The seat disc shall be the elastomer type suited for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Atmospheric vacuum breakers shall be installed in the following applications.

1. Hose bibs and sinks with threaded outlets.
2. Disposers.
3. Showers (telephone/handheld type).

D. The hose connection vacuum breaker shall be ASSE listed 1011. The main body shall be cast brass with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to hose thread outlets. Hose connection vacuum breakers shall be

installed in the following locations requiring non-continuous pressure:

1. Hose bibbs and wall hydrants.

E. The pressure vacuum breaker shall be ASSE listed 1020. The main body shall be brass. The disc and O-ring seal shall be the elastomer type. The valve seat and disc float shall be the thermoplastic type. Tee handle or lever handle shut-off ball valves. Test cocks for testing and draining where freezing conditions occur. All materials shall be suitable for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Pressure vacuum breakers shall be installed in the following locations requiring continuous pressure and no backpressure including equipment with submerged inlet connections:

1. 1. Lawn Irrigation.

2.9 THERMOSTATIC MIXING VALVES

A. Thermostatic Mixing Valves shall comply with the following general performance requirements:

1. Shall meet ASSE requirements for water temperature control.
2. The body shall be cast bronze or brass with corrosion resistant internal parts preventing scale and biofilm build-up. Provide chrome-plated finish in exposed areas.
3. No special tool shall be required for temperature adjustment, maintenance, replacing parts and disinfecting operations.
4. Valve shall be able to be placed in various positions without making temperature adjustment or reading difficult.
5. Valve finish shall be chrome plated in exposed areas.
6. Valve shall allow easy temperature adjustments to allow hot water circulation. Internal parts shall be able to withstand disinfecting operations of chemical and thermal treatment of water temperatures up to 82°C (180°F) for 30 minutes or 50 mg/L (50 ppm) chlorine residual concentration for 24 hours.
7. Parts shall be easily removed or replaced without dismantling the valves, for easy scale removal and disinfecting of parts.
8. Valve shall have a manual adjustable temperature control with locking mechanism to prevent tampering by end user. Outlet

temperature shall be visible to ensure outlet temperature does not exceed specified limits, particularly after thermal eradication procedures.

9. Provide mixing valves with integral check valves with screens and stop valves.

B. Master Thermostatic Water Mixing Valves:

1. Application: Tempered water distribution from hot water source.
2. Standard: ASSE 1017.
3. Pressure Rating: 861 kPa (125 psig).
4. Type: Exposed-mounting or Cabinet-type, as indicated, thermostatically controlled water mixing valve.
5. Connections: Flanged or threaded union inlets and outlet.
6. Valve Finish: Chrome plated.
7. Cabinet: Factory-fabricated, stainless steel, for recessed or surface mounting and with hinged, stainless-steel door.
8. Thermometers shall be provided to indicate mixed water temperature.
9. Provide a high temperature alarm device to detect mixing valve failure.

C. Automatic Water Temperature Control Mixing Valves:

1. Application: Gang plumbing fixtures point-of-use when no other mixing at fixtures occurs.
2. Standard: ASSE 1069.
3. Pressure Rating: 861 kPa (125 psig).
4. Type: Thermostatically controlled water mixing valve set at 43 degrees C (110 degrees F).
5. Connections: Threaded union or soldered inlets and outlet.
6. Thermometers shall be provided to indicate mixed water temperature.
7. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.

D. Water Temperature Limiting Devices:

1. Application: Single plumbing fixture point-of-use such as sinks or lavatories.
2. Standard: ASSE 1070.
3. Pressure Rating: 861 kPa (125 psig).
4. Type: Thermostatically controlled water mixing valve set at 43 degrees C (110 degrees F).

5. Connections: Threaded union, compression or soldered inlets and outlet.
6. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.2 gpm maximum.

E. Temperature Activated Mixing Valves:

1. Application: Emergency eye/face/drench shower equipment.
2. Standard: ASSE 1071.
3. Pressure Rating: 861 kPa (125 psig).
4. Type: Thermostatically controlled water mixing valve set at 24-30 degrees C (75-85 degrees F).
5. Connections: Soldered or threaded union inlets and outlet.
6. Thermometers shall be provided to indicate mixed water temperature.
7. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.

B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.

C. Threads on valve and mating pipe shall be examined for form and cleanliness.

D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.

C. Valves shall be installed in horizontal piping with stem at or above center of pipe.
D. Valves shall be installed in a position to allow full stem movement.
E. Check valves shall be installed for proper direction of flow and as follows:
1. Swing Check Valves: In horizontal position with hinge pin level and on top of valve.
F. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that shall be sources of contamination. Comply with authorities having jurisdiction. Locate backflow preventers in same room as connected equipment or system.
1. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are prohibited for this application.
G. Install pressure gauges on outlet of backflow preventers.
H. Do not install bypass piping around backflow preventers.
I. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets.
1. Install thermometers if specified.
2. Install cabinet-type units recessed in or surface mounted on wall as specified.
J. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.
K. Install thermostatic balancing valves with inlet strainer and inlet and outlet isolation valves.

3.3 LABELING AND IDENTIFYING

A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
1. Calibrated balancing valves.
2. Master, thermostatic, water mixing valves.
3. Manifold, thermostatic, water-mixing-valve assemblies.

B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.

3.4 ADJUSTING

A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.

B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment devices allowing settings to be restored. Set and lock memory stops. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.

C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

D. Testing and adjusting of balancing valves shall be performed by an independent NEBB Accredited Test and Balance Contractor. A final settings and flow report shall be submitted to the VA Contracting Officer’s Representative (COR).

3.5 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.6 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.7 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 07 11
PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for the following:

1. Plumbing piping and equipment.
2. Re-insulation of plumbing piping and equipment after asbestos abatement and or replacement of any part of existing insulation system (insulation, vapor retarder jacket, protective coverings/jacket) damaged during construction.

B. Definitions:

1. ASJ: All Service Jacket, Kraft paper, white finish facing or jacket.
2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
3. All insulation systems installed within supply, return, exhaust, relief and ventilation air plenums shall be limited to uninhabited crawl spaces, areas above a ceiling or below the floor, attic spaces, interiors of air conditioned or heating ducts, and mechanical equipment rooms shall be noncombustible or shall be listed and labeled as having a flame spread indexes of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723. Note: ICC IMC, Section 602.2.1.
4. Cold: Equipment or piping handling media at design temperature of 15 degrees C (60 degrees F) or below.
5. Concealed: Piping above ceilings and in chases and pipe spaces.
6. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
7. FSK: Foil-scrim-Kraft facing.
8. Hot: Plumbing equipment or piping handling media above 40 degrees C (104 degrees F).
9. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).

10. Thermal conductance: Heat flow rate through materials.
    a. Flat surface: Watts per square meter (BTU per hour per square foot).
    b. Pipe or Cylinder: Watts per linear meter (BTU per hour per linear foot) for a given outside diameter.
11. Thermal Conductivity (k): Watts per meter, per degree K (BTU - inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders/vapor barriers shall have a maximum published permeance of .02 perms.
13. HWR: Hot water recirculating.
14. CW: Cold water.
15. SW: Soft water.
16. HW: Hot water.
17. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
D. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
F. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING: Hot and cold water piping.
G. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
H. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
I. Section 26 32 13, ENGINE GENERATORS: Exhaust stacks and muffler.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

B209-2021a.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-2019.....Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-2007 (R2019).....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C450-2018.....Standard Practice for Fabrication of Thermal Insulating Fitting Covers for NPS Piping, and Vessel Lagging

Adjunct to C450.....Compilation of Tables that Provide Recommended Dimensions for Prefab and Field Thermal Insulating Covers, etc.

C533-2017.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534/C534M-2020a.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-2022a.....Standard Specification for Mineral Fiber Pipe Insulation

C552-2022.....Standard Specification for Cellular Glass Thermal Insulation

C553-2013(R2019).....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C591-2021.....Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation

C680-2019.....Standard Practice for Estimate of the Heat Gain or Loss and the Surface Temperatures of Insulated Flat, Cylindrical, and Spherical Systems by Use of Computer Programs

C612-2014(R2019).....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1126-2019.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136-2021.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

C1710-2022.....Standard Guide for Installation of Flexible Closed Cell Preformed Insulation in Tube and Sheet Form

D1668/D1668M-1997a (2021) Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

E84-2022.....Standard Test Method for Surface Burning Characteristics of Building Materials

E2231-2021.....Standard Practice for Specimen Preparation and Mounting of Pipe and Duct Insulation to Assess Surface Burning Characteristics

C. Federal Specifications (Fed. Spec.):

L-P-535E-2022.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

D. International Code Council, (ICC):

IMC-2021.....International Mechanical Code

E. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-1990....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (2)-2020...Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-PRF-19565D (1)-2021.Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-1987.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

F. National Fire Protection Association (NFPA):

90A-2021.....Standard for the Installation of Air-Conditioning and Ventilating Systems

G. Underwriters Laboratories, Inc (UL):

723-2018.....Standard for Test for Surface Burning Characteristics of Building Materials

1887-2004 (R2021).....Standard for Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics

H. 3E Plus® version 4.1 Insulation Thickness Computer Program: Available from NAIMA with free download; https://insulationinstitute.org/tools-resources/

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 22 07 11, PLUMBING INSULATION”, with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

D. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM Designation, Federal and Military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.
   b. Insulation facings and jackets: Each type used and state surface burning characteristics.
   c. Insulation accessory materials: Each type used.
   d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation shall follow the guidelines in accordance with ASTM C1710.
   e. Make reference to applicable specification paragraph numbers for coordination.
   f. All insulation fittings (exception flexible unicellular insulation) shall be fabricated in accordance with ASTM C450 and the referenced Adjunct to ASTM C450.

F. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.11.2.6, parts of which are quoted as follows:

> **4.3.3.1** Pipe and duct insulation and coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels and duct silencers used in duct systems shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with ASTM E84 and appropriate mounting practice, e.g. ASTM E2231.
>
> 4.3.3.3 Coverings and linings for air ducts, pipes, plenums and panels including all pipe and duct insulation materials shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service. In no case shall the test temperature be below 121 degrees C (250 degrees F).
>
> 4.3.11.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.
>
> 4.3.11.2.6.8 Smoke detectors shall not be required to meet the provisions of Section 4.3.

2. Test methods: ASTM E84, UL 723, and ASTM E2231.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use shall have a manufacturer's stamp or label giving the name of the manufacturer, description of the material, and the production date or code.

D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA

recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2023 provided on DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

1.7 STORAGE AND HANDLING OF MATERIAL

A. Store materials in clean and dry environment, pipe insulation jackets shall be clean and unmarred. Place adhesives in original containers.

Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

PART 2 - PRODUCTS

2.4 CELLULAR GLASS CLOSED-CELL

A. COMPLY WITH STANDARD ASTM C552, DENSITY 120 KG/M^3 (7.5 PCF) NOMINAL, K = 0.033 (0.29) AT 24 DEGREES C (75 DEGREES F).

B. PIPE INSULATION FOR USE AT PROCESS TEMPERATURES BELOW AMBIENT AIR TO 482 DEGREES C (900 DEGREES F) WITH OR WITHOUT ALL SERVICE VAPOR RETARDER JACKET (ASJ).

C. PIPE INSULATION FOR USE AT PROCESS TEMPERATURES FOR PIPE AND TUBE BELOW AMBIENT AIR TEMPERATURES OR WHERE CONDENSATION CONTROL IS NECESSARY ARE TO BE INSTALLED WITH A VAPOR RETARDER/BARRIER SYSTEM OF WITH OR WITHOUT ALL SERVICE VAPOR RETARDER SEALED JACKET (ASJ) SYSTEM. WITHOUT ASJ SHALL REQUIRE ALL LONGITUDINAL AND CIRCUMFERENTIAL JOINTS TO BE VAPOR SEALED WITH VAPOR BARRIER MASTIC.

D. CELLULAR GLASS THERMAL INSULATION INTENDED FOR USE ON SURFACES OPERATING AT TEMPERATURES BETWEEN -268 AND 482 DEGREES C (-450 AND 900 DEGREES F). IT IS POSSIBLE THAT SPECIAL FABRICATION OR TECHNIQUES FOR PIPE INSULATION, OR BOTH, SHALL BE REQUIRED FOR APPLICATION IN THE TEMPERATURE RANGE FROM 121 TO 427 DEGREES C (250 TO 800 DEGREES F).

2.1 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

A. ASTM C534/C534M, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (199 degrees F). Under high humidity exposures for condensation control an external vapor retarder/barrier jacket is required. Consult ASTM C1710.

2.2 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be ASJ or PVDC Vapor Retarder jacketing.

B. ASJ shall be white finish (kraft paper) bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture is 50 units, suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: FSK or PVDC type for concealed ductwork and equipment.

D. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be PVC conforming to Fed Spec L-P-535E, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape. Staples, tacks, or any other attachment that penetrates the PVC covering is not allowed on any form of a vapor barrier system in below ambient process temperature applications.

E. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated or with cut aluminum gores to match shape of fitting and of 0.6 mm (0.024 inch) minimum thickness aluminum. Aluminum fittings shall be of same construction with an internal moisture barrier as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands with wing seals shall be installed on all circumferential joints. Bands shall be 15 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

F. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.3 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	**Insert Blocks mm (inches)**
Up through 125 (5)	150 (6) long

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	**Insert Blocks mm (inches)**
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C (300 degrees F)), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

2.4 ADHESIVE, MASTIC, CEMENT

C. Mil. Spec. MIL-A-24179A, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

E. Mil. Spec. MIL-PRFC-19565C, Type I or Type II: Vapor barrier compound for indoor use.

G. Other: Insulation manufacturers' published recommendations.

2.5 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching galvanized steel. Staples are not allowed for below ambient vapor barrier applications.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy or stainless steel.

D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

E. Tacks, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall NOT be used to attach/close the any type of vapor retarder jacketing. Thumb tacks sometimes used on PVC jacketing and preformed fitting covers closures are not allowed for below ambient vapor barrier applications.

2.6 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668/D1668M, Type III (resin treated) and Type I (asphalt or white resin treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079H, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535E, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 10 to 121 degrees C (50 to 250 degrees F). Below 10 degrees C (50 degrees F) and above 121 degrees C (250 degrees F) provide mitered pipe insulation of the same type as insulating straight pipe. Provide double layer insert. Provide vapor barrier pressure sensitive tape matching the color of the PVC jacket.

2.7 FIRESTOPPING MATERIAL

A. Other than pipe insulation, refer to Section 07 84 00, FIRESTOPPING.

2.8 FLAME AND SMOKE

A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM and UL standards and specifications. See paragraph "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer’s Representative (COR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions or as noted, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.

C. Where removal of insulation of piping and equipment is required to comply with Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT such areas shall be reinsulated to comply with this specification.D. Insulation materials shall be installed with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down and sealed

at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A).

E. Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 15 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

F. Install vapor stops with operating temperature 15 degrees C (60 degrees F) and below at all insulation terminations on either side of valves, pumps, fittings, and equipment and particularly in straight lengths every 4.6 to 6.1 meters (approx. 15 to 20 feet) of pipe insulation. The annular space between the pipe and pipe insulation of approx. 25 mm (1 inch) in length at every vapor stop shall be sealed with appropriate vapor barrier sealant. Bio-based materials shall be utilized when possible.

G. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment. Do not insulate over equipment nameplate data.

H. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer coating (caution about coating’s maximum temperature limit) or jacket material.

I. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

J. Plumbing work not to be insulated unless otherwise noted:
   1. Piping and valves of fire protection system.
   2. Chromium plated brass piping.
   3. Water piping in contact with earth.
   4. Distilled water piping.

K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the

manufacturer's recommended minimum wet or dry film thickness. Bio-based materials shall be utilized when possible.

L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane or polyisocyanurate spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

M. Firestop Pipe insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Firestopping insulation shall be UL listed as defined in Section 07 84 00, FIRESTOPPING.
2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
   a. Pipe risers through floors
   b. Pipe chase walls and floors
   c. Smoke partitions
   d. Fire partitions
   e. Hourly rated walls

N. Provide metal jackets over insulation as follows:

1. All plumbing piping exposed to outdoor weather.
2. Piping exposed in building, within 1829 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets except for cold pipe or tubing applications. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
3. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.

O. Provide PVC jackets over insulation as follows:

1. Piping exposed in building, within 1829 mm (6 feet) of the floor, on piping that is not precluded in previous sections.
2. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.

3.2 INSULATION INSTALLATION

F. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer. External vapor barrier jacketing may be required for expected or anticipated high humidity exposures. See ASTM C1710.

2. Pipe and tubing insulation:
   a. Use proper size material. Do not stretch or strain insulation.
   b. To avoid undue compression of insulation, use supports as recommended by the elastomeric insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
   c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Bio-based materials shall be utilized when possible.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.4 PIPE INSULATION SCHEDULE

A. Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	**Insulation Material**	**Less than 25 (1)**	**25 - 32 (1 - 1¼)**	**38 - 75 (1½ - 3)**	**100 (4) and Greater**
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

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SECTION 22 08 00

COMMISSIONING OF PLUMBING SYSTEMS

PART 1 – GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 22.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 22 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 22, is required in cooperation with the VA and the Commissioning Agent.

B. The Plumbing systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 – PRODUCTS (NOT USED)

PART 3 – EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of the Building Plumbing Systems will require inspection of individual elements of the Plumbing construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning Plan to schedule inspections as required to support the commissioning process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 22 Sections for additional Contractor training requirements.

----- END -----

SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 07 84 00, FIRESTOPPING.

E. Section 07 92 00, JOINT SEALANTS.

F. Section 09 91 00, PAINTING.

G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

H. Section 22 07 11, PLUMBING INSULATION.

I. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

A13.1-2020.....Scheme for Identification of Piping Systems

B16.3-2021.....Malleable Iron Threaded Fittings: Classes 150 and 300

B16.9-2018.....Factory-Made Wrought Buttwelding Fittings

B16.11-2021.....Forged Fittings, Socket-Welding and Threaded

B16.12-2019.....Cast Iron Threaded Drainage Fittings

B16.15-2018 .....Cast Copper Alloy Threaded Fittings: Classes 125 and 250

B16.18-2021.....Cast Copper Alloy Solder Joint Pressure Fittings

B16.22-2021.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

B16.24-2022.....Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500

ASME Boiler and Pressure Vessel Code -

BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications

C. American Society of Sanitary Engineers (ASSE):

1010-2021.....Performance Requirements for Water Hammer Arresters

D. American Society for Testing and Materials (ASTM):

A47/A47M-1999 (2021)e1..Standard Specification for Ferritic Malleable Iron Castings

A53/A53M-2022.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A183-2014(R2020).....Standard Specification for Carbon Steel Track Bolts and Nuts

A269/A269M-2015a(R2019).Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A312/A312M-2022.....Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes

A403/A403M-2022a.....Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings

A536-1984 (R2019e).....Standard Specification for Ductile Iron Castings

A733-2016(R2022).....Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples

B32-2022.....Standard Specification for Solder Metal

B43-2020.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes

B61-2015(R2021).....Standard Specification for Steam or Valve Bronze Castings

B62-2017.....Standard Specification for Composition Bronze or Ounce Metal Castings

B75/B75M-2020.....Standard Specification for Seamless Copper Tube

B88-2022.....Standard Specification for Seamless Copper Water Tube

B584-2022.....Standard Specification for Copper Alloy Sand Castings for General Applications

B687-1999 (R2016).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples

C919-2022.....Standard Practice for Use of Sealants in Acoustical Applications

D1785-2021a.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120

D2000-2018.....Standard Classification System for Rubber Products in Automotive Applications

D2564-2020.....Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems

D2657-2007(R2015).....Standard Practice for Heat Fusion Joining of Polyolefin Pipe and Fittings

D2855-2020.....Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings

D4101-2017e1.....Standard Specification for Polypropylene Injection and Extrusion Materials

E1120-2021.....Standard Specification for Liquid Chlorine

E1229-2021.....Standard Specification for Calcium Hypochlorite

F2389-2021.....Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems

F2620-2020ae2.....Standard Practice for Heat Fusion Joining of Polyethylene Pipe and Fittings

F2769-2022.....Standard Specification for Polyethylene of Raised Temperature (PE-RT) Plastic Hot and Cold-Water Tubing and Distribution Systems

E. American Water Works Association (AWWA):

C110-2021.....Ductile-Iron and Gray-Iron Fittings

C151-2017.....Ductile Iron Pipe, Centrifugally Cast

C153-2019.....Ductile-Iron Compact Fittings

C203-2020.....Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied

C213-2022.....Fusion-Bonded Epoxy Coating for the Interior and Exterior of Steel Water Pipelines

C651-2020.....Disinfecting Water Mains

F. American Welding Society (AWS):

A5.8M/A5.8-2019.....Specification for Filler Metals for Brazing and Braze Welding

G. International Code Council (ICC):

IPC-2021.....International Plumbing Code

H. Manufacturers Specification Society (MSS):

SP-58-2018.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation

SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends for General Service

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

I. NSF International (NSF):

14-2021.....Plastics Piping System Components and Related Materials

61-2022.....Drinking Water System Components - Health Effects

372-2022.....Drinking Water System Components - Lead Content

J. Plumbing and Drainage Institute (PDI):

PDI-WH 201-2010.....Water Hammer Arrestors

K. Department of Veterans Affairs:

H-18-8-2019.....Seismic Design Handbook

PG-18-10.....Plumbing Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 22 11 00, FACILITY WATER DISTRIBUTIONS”, with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
   1. All items listed in Part 2 - Products.

D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

E. Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. A certificate shall be submitted prior to welding of steel piping showing the Welder’s certification. The certificate shall be current and no more than one year old. Welder’s qualifications shall be in accordance with ASME BPVC Section IX.

B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.

C. All pipe, couplings, fittings, and specialties shall bear the identification of the manufacturer and any markings required by the applicable referenced standards.

D. Bio-Based Materials: For products designated by the USDA’s Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 SPARE PARTS

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2023 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the ‘third party testing company’ requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certificate if applicable that all results of tests were within limits specified. If a certificate is not available, all documentation shall be on the Certifier’s letterhead.

PART 2 – PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead are prohibited in any potable water system intended for human consumption and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61, Section 9.

B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS

A. From inside face of exterior wall to approximately 1500 mm (5 feet) outside of building and underground inside building, material to be the same for the size specified inside the building.

B. 75 mm (3 inch) Diameter and Greater: Ductile iron, AWWA C151, 2413 kPa (350 psig) pressure class, exterior bituminous coating, and cement lined. Bio-based materials shall be utilized when possible. Provide flanged and anchored connection to interior piping.

C. Under 75 mm (3 inch) Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings are as specified in paragraph “Above Ground (Interior) Water Piping”. Use brazing alloys, AWS A5.8M/A5.8, Classification BCuP.

D. Flexible Expansion Joint: Ductile iron with ball joints rated for 1725 kPa (250 psig) working pressure conforming to AWWA C153, capable of deflecting a minimum of 20 degrees in each direction. Flexible expansion joint size shall match the pipe size it is connected to and shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 15 mils of fusion bonded epoxy conforming to the applicable requirements of AWWA C213 and shall be factory tested with a 1500-volt spark test. Flexible expansion joint shall have flanged connections conforming to AWWA C110. Bolts and nuts shall be 316 stainless steel and gaskets shall be neoprene. The flexible expansion fitting shall not expand or exert an axial thrust under internal water pressure. Provide piping joint restraints at each mechanical joint end connection and piping restraints at the penetration of the building wall. The restraints shall be provided to address the developed thrust at the change of piping direction.

2.3 ABOVE GROUND (INTERIOR) WATER PIPING

A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless steel, ASTM A312, schedule 10 shall be used.

B. Fittings for Copper Tube:

1. Wrought copper or bronze castings conforming to ASME B16.18 and B16.22. Unions shall be bronze, MSS SP-72, MSS SP-110, solder or braze joints. Use 95/5 tin and antimony for all soldered joints.

2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75/B75M C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, C84400. Mechanical grooved couplings, 2070 kPa (300 psig) minimum ductile iron, ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
3. Mechanical press-connect fittings for copper pipe and tube **are prohibited**. See Plumbing Design Manual for additional information.
4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
5. Flanged fittings, bronze, class 150, solder-joint ends conforming to ASME B16.24.

C. Fittings for Stainless Steel:
1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ASME B16.9.
2. Grooved fittings, stainless steel, Type 316, Schedule 10, conforming to ASTM A403/A403M. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, 4138 kPa (600 psig), ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

D. Adapters: Provide adapters for joining pipe or tubing with dissimilar end connections.

E. Solder: ASTM B32 alloy type Sb5, HA or HB. Provide non-corrosive flux.

F. Brazing alloy: AWS A5.8M/A5.8, brazing filler metals shall be BCuP series for copper to copper joints and BAg series for copper to steel joints.

G.

2.4 EXPOSED WATER PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment, and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
   1. Pipe: ASTM B43, standard weight.
   2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish.
   3. Nipples: ASTM B687, Chromium-plated.
   4. Unions: MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.6 TRAP PRIMER WATER PIPING

A. Pipe: Copper tube, ASTM B88, type K, hard drawn.

B. Fittings: Bronze castings conforming to ASME B16.18 Solder joints.

C. Solder: ASTM B32 alloy type Sb5. Provide non-corrosive flux.

2.7 STRAINERS

A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.

B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.

C. Body: Less than 75 mm (3 inches), brass or bronze; 75 mm (3 inches) and greater, cast iron or semi-steel.

2.8 DIELECTRIC FITTINGS

A. Provide dielectric couplings or unions between pipe of dissimilar metals.

2..

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the International Plumbing Code and the following:
   1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and

equipment, including those furnished by the Government or specified in other sections.

2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.
3. All pipe runs shall be laid out to avoid interference with other work/trades.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
   a. All piping shall be supported per the IPC, H-18-8 Seismic Design Handbook, MSS SP-58, and SMACNA as required.
   b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
   c. Floor, Wall and Ceiling Plates, Supports, Hangers:
      1) Solid or split un-plated cast iron.
      2) All plates shall be provided with set screws.
      3) Pipe Hangers: Height adjustable clevis type.
      4) Adjustable Floor Rests and Base Flanges: Steel.
      5) Concrete Inserts: "Universal" or continuous slotted type.
      6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
      7) Pipe Hangers and Riser Clamps: Malleable iron or carbon steel. Pipe Hangers and riser clamps shall have a copper finish when supporting bare copper pipe or tubing.
      8) Rollers: Cast iron.
      9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
      10) Hangers and supports utilized with insulated pipe and tubing shall have 180-degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield thickness and length shall be engineered and sized for distribution of loads to preclude crushing of insulation without breaking the vapor barrier. The shield shall be sized

for the insulation and have flared edges to protect vapor-retardant jacket facing. To prevent the shield from sliding out of the clevis hanger during pipe movement, center-ribbed shields shall be used.

11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.

12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints. Restraint calculations shall be based on the criteria from the manufacturer regarding their restraint design.

6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

7. Penetrations:

a. Firestopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke, and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the firestopping materials.

b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.

c. Acoustical sealant: Where pipes pass through sound rated walls, seal around the pipe penetration with an acoustical sealant that is compliant with ASTM C919.

B. Domestic Water piping shall conform to the following:

1. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot and cold water circulating lines with no traps.

2. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

A. General: Test system either in its entirety or in sections. Submit testing plan to COR 10 working days prior to test date.

B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 1035 kPa (150 psig) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested. Pressure gauge shall have 1 psig increments.

C. Re-agent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 1380 kPa (200 psig) gage during inspection and prove tight.

D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.

E. The test pressure shall hold for the minimum time duration required by the applicable plumbing code or authority having jurisdiction.

3.3 STERILIZATION

A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.

B. Use liquid chlorine or hypochlorite for sterilization.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative to instruct VA Personnel in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- - - E N D - - -

SECTION 22 11 23
DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hot water circulating pump and domestic water pressure booster system.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

E. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

F. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.

G. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

ASME Boiler and Pressure Code -

BPVC Section VIII-1-2021 Rules for Construction of Pressure Vessels, Division 1

BPVC Section VIII-2-2021 Rules for Construction of Pressure Vessels, Division 2-Alternative Rules

C. American Society for Testing and Materials (ASTM):

A48/A48M-2022.....Standard Specification for Gray Iron Castings

B584-2022.....Standard Specification for Copper Alloy Sand Castings for General Applications

D. International Code Council (ICC)

IPC-2021.....International Plumbing Code

E. National Electrical Manufacturers Association (NEMA):

ICS 6-1993 (R2016).....Industrial Control and Systems: Enclosures

250-2020.....Enclosures for Electrical Equipment (1000 Volts Maximum)

F. NSF International (NSF)

61-2022.....Drinking Water System Components - Health Effects

372-2022.....Drinking Water System Components - Lead Content

G. Underwriters' Laboratories, Inc. (UL):

508-2018.....Standards for Industrial Control Equipment

778-2016.....Standard for Motor-Operated Water Pumps

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 23, DOMESTIC WATER PUMPS", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Pump:
   a. Manufacturer and model.
   b. Operating speed.
   c. Capacity.
   d. Characteristic performance curves.
2. Motor:
   a. Manufacturer, frame and type.
   b. Speed.
   c. Current Characteristics.
   d. Efficiency.
3. Tank:
   a. Manufacturer and model.
   b. Capacity
4. Drive: Information in accordance with Section 26 29 11, MOTOR CONTROLLERS.

D. Certificate of shop test for domestic water booster system. Provide certified performance curves.

E. Certified copies of all the factory and construction site test data sheets and reports.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

G. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

H. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. General:
   1. UL Compliance: Comply with UL 778 for motor-operated water pumps.
   2. Design Criteria:
      a. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
      b. Head-capacity curves shall slope up to maximum head at shut-off. Select pumps near the midrange of the curve, and near the point of maximum efficiency, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
      c. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
      d. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
      e. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.

f. Test all pumps before shipment. The manufacturer shall certify all pump ratings.

g. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

B. Hot Water Circulating: Components shall be assembled by a single manufacturer and the pump motor assembly shall be the standard cataloged product of the manufacturer.

D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2023 provided on DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be

deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall be prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372.

2.2 HOT WATER CIRCULATING PUMP

A. General:

1. Centrifugal, single stage, pump. Driver shall be electric motor, close coupled or connected by flexible or magnetic coupling. Pump for hot water system shall be designed for quiet, trouble-free operation at a minimum of 82 degrees C (180 degrees F) water service and 1,035 kPa (150 psig).
2. Mounting shall be in-line, vertical or horizontal as indicated on drawing schedules.
3. Stamped or engraved stainless steel nameplate.
4. Motors: Maximum 40 degrees C (104 degrees F) ambient temperature rise, drip-proof, for operation with current, voltage, phase and cycle shown in schedule on Electrical drawings, conforming to NEMA Type 4. Motors shall be equipped with thermal overload protection. When motor has cooled down it shall re-start automatically if the operating control has been left on and the system requires pump to start.
5. Pump shall operate continuously with on-off switch, or with an HOA switch for automatically controlled pumps, for manual shut down. In the inlet and outlet piping of the pump, shutoff valves shall be installed to permit service to the pump, strainer, and check valve without draining the system.

6. A check valve shall be installed in the pump discharge piping immediately downstream of the pump. A strainer with drain valve and removable strainer screen or basket shall be installed immediately upstream of the pump. Flexible pipe connectors and isolation pipe hangers shall be installed to prevent pump vibration from being transferred to adjacent piping and the building structure.

B. Horizontal, In-Line Pumps:
   1. Flexibly-coupled pump and motor with maximum 1,800 rpm rotational speed.
   2. Bronze-fitted cast iron body construction with solid steel shaft, and flanged connections. Pump shall be capable of pumping the capacity scheduled on drawings .
   3. Bearings: Permanently oil lubricated and sealed, stainless steel ball bearings.
   4. Impeller shall be high grade, cast brass or bronze, accurately machined and properly balanced.
   5. Seal: Mechanical, with carbon-steel rotating ring, stainless steel spring, ceramic seat, and rubber bellows and gasket. Include water slinger on shaft between motor and seal.

2.2 DOMESTIC WATER PRESSURE BOOSTER SYSTEM

A. General: Provide a factory prefabricated, prewired and pretested multi-stage pumping system including variable speed drive motors, pressure regulating valves with integral check valves, pressure transducers, vibration pads, emergency switches, duplex flow switches, power and control panels, suction and discharge manifolds, butterfly isolation valves, ball drain valves, bypass loops with appropriate valves and check valves, low pressure cut-off switches and accessories. All components shall be furnished by a single manufacturer and the system shall be the standard cataloged product of the manufacturer. All components shall be factory installed on a common structural steel skid and shall be completely tested in the factory before shipment. Manufacturer shall assume “unit responsibility” to ensure that all components effectively interface to execute the operation of the designed system.

B. System Operation and Configuration:

1. System shall automatically maintain constant system pressure as scheduled on drawings at the outlet of the system pressure sensor at all times.
2. Duplex pump systems shall include both pumps sized for 100 percent of the total capacity.

D. Vertical Multistage Pump: Pumps shall be vertical multistage short-coupled pumps with variable speed drive motor, low pressure cut-off switches and bypass loops with ball, butterfly, check valves as indicated on the Contract Drawings.

1. Impellers: Cast bronze, mixed flow enclosed type.
2. Balancing of Impellers: Each impeller shall be statically and dynamically balanced prior to assembly in pump casing.
3. Pump shaft: Stainless steel Type 416.
4. Lubrication: Water lubricated type pump.
5. Pump Bowls: Cast Iron, stainless steel or bronze flanged and bolted.
6. Pump Bearings: Bronze, radial type.
7. Pump Head: Fabricated steel with continuous bypass for low seal pressure. Cast iron heads are prohibited. Pump head shall be lined same as pump barrel.
8. Seal: Mechanical general purpose type, with sleeve mounting. Seal shall be rated at 1200 kPa (175 psig) maximum.
9. Adjustable Spacer Coupling: Removable type required so that pump seal can be replaced without disturbing motor.
10. Motor: Solid shaft motors balanced to 0.22 mm (0.0085 inch) vibration amplitude shall be operated at any point on the pump head curve without overloading the motor. Conform to NEMA Type 2.
11. Pump Barrel: Schedule 40 steel pipe with two-coat "baked" internal lining to meet the potable water requirements of U.S. Food and Drug Administration. Bio-based materials shall be utilized when possible. Unlined pump barrels are prohibited. Provide drain tapping.

G. Power and Control Panel: Class "A" shadow box double NEMA 1 enclosure, UL labeled, bonderized double prime coated with baked enamel finish:

1. Fused disconnect switches with external operating handles.
2. Magnetic contactor for each motor with HOA switch.
3. Door interlock.
4. Thermal overload protection relay for each motor, three leg type.
5. Running light for each motor.

6. Power light for each motor.
7. Control transformer, switch, circuit breaker, light.
8. Lead pump failure protection.

H. Motor: Maximum 40 degrees C (104 degrees F) ambient temperature rise, drip-proof type motor, ball bearings, voltage and phase as shown in schedule on Electrical drawings, conforming to NEMA Type 4. Motor shall be of such capacity that brake horsepower required by driven equipment at normal rated capacity will not exceed nameplate rating of the motor. Refer to Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

I. Instrumentation: All instrumentation shall be factory installed and shall include the following 115 mm (4-1/2 inch) dial gages with shut-off cock.

1. Pump pressure gage for each pump.
2. System pressure gage.
3. Suction pressure gage.

J. Operating and Emergency Controls:

1. The pump station shall receive a 4-20mA signal from each pressure transducer, as provided by the pumping station manufacturer. A pressure transducer signal shall be provided for each pump controller. The differential pressure transducers shall monitor system discharge pressure versus suction line pressure and provide an analog signal 4-20mA to the pump control software, and allow the variable speed pump controller, to provide a variable Volts/Hz output to the motor. Once the pressure drops below the set system pressure, the pump shall start and provide system pressure (as determined by the station operator or program), if this pressure cannot be maintained by one pump, the next pump in sequence shall operate in a lead/lag capacity to provide the extra flow and pressure automatically without the use of additional panels or alternators. The sequence of the pumps shall be field adjustable, and completely automatic without additional panels or alternator controls. The variable speed pump controller shall be completely integrated with the VFD. Special type motors shall not be allowed. Refer to Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT. Pump assignments shall alternate as described below. All program settings shall be based on centrifugal pump language and centrifugal pumps. Program settings shall be field adjustable to

provide onsite adjustments. When the system experiences low demand, the variable speed pump controllers shall reduce the speed of each pump, until demand has stopped. Pump controllers shall stop each pump at zero demand, without the use of external switches or controls.

2. The pumping system includes multiple pumps as indicated above. In two-pump systems, the first (lead) pump operates initially, and the second pump serves as a lag pump capable of operating concurrently with the lead pump to add capacity when needed. The second pump also acts as a stand-by pump at lower demands, ready for operation if the lead pump is taken out of service Pump assignments shall alternate to automatically equalize the run time in similarly sized pumps, which excludes uniquely-sized lead pumps.
3. The pump logic controller shall provide the following standard user-selectable features:
   a. Low Suction Pressure Alarm and Cut Out
   b. High Suction Pressure Alarm and Cut Out
   c. Low System Pressure Alarm
   d. High System Pressure Alarm and Cut Out
   e. High Temperature Alarm and Cut Out
   f. Low Level Alarm and Cut Out
   g. No-Flow Shut Down
   h. Audible/Visible alarm with push to silence feature
   i. Overload Failure Alarm
   j. Pump Failure Alarm
   k. Pump operating order assignments
   l. Minimum run timers to prevent short cycle operation.
4. Provide auxiliary contacts for remote communication with the BAS, including the following input/output points:
   a. Domestic water supply pressure (analog input to BAS)
   b. Alarm condition activated (binary input to BAS)
   c. Run status of lead pump (binary input to BAS)
   d. Run status of lag pump (binary input to BAS)

K. Factory Test: The booster system and its component parts shall undergo a complete operation flow test from zero to 100 percent design flow rate under the specified suction and net system pressure conditions. The system certification shall include copies of the test and test data as performed in the factory prior to shipment. Performance test

certifications should be placed inside the system control panel and two extra copies shall be provided to the COR with the installation manual.

PART 3 – EXECUTION

3.1 STARTUP AND TESTING

A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms and all control functions.

C. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

D. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Contractor shall provide a minimum of 10 working days prior to startup and testing.

3.2 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.3 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative to instruct VA Personnel in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- - - E N D - - -

SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.

E. Section 07 92 00, JOINT SEALANTS: Sealant products.

F. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.

G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.

H. Section 22 07 11, PLUMBING INSULATION.

I. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS

J. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

K. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

A13.1-2020.....Identification of Piping Systems

A112.36.2M-1991(R2017)..Cleanouts

A112.6.3-2022.....Floor and Trench Drains

B1.20.1-2013(R2018).....Pipe Threads, General Purpose (Inch)

B16.1-2020.....Gray Iron Pipe Flanges and Flanged Fittings Classes 25, 125, and 250

B16.4-2021.....Grey Iron Threaded Fittings Classes 125 and 250
B16.15-2018.....Cast Copper Alloy Threaded Fittings, Classes 125 and 250
B16.18-2021.....Cast Copper Alloy Solder Joint Pressure Fittings
B16.21-2021.....Nonmetallic Flat Gaskets for Pipe Flanges
B16.22-2021.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
B16.23-2021.....Cast Copper Alloy Solder Joint Drainage Fittings: DWV
B16.24-2022.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500
B16.29-2017.....Wrought Copper and Wrought Copper Alloy Solder-Joint Drainage Fittings: DWV
B16.39-2019.....Malleable Iron Threaded Pipe Unions Classes 150, 250, and 300
B18.2.1-2012(R2021).....Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)

C. American Society of Sanitary Engineers (ASSE):

1001-2021.....Performance Requirements for Atmospheric Type Vacuum Breakers
1018-2001(R2021).....Performance Requirements for Trap Seal Primer Valves - Potable Water Supplied
1044-2015(R2020).....Performance Requirements for Trap Seal Primer Devices - Drainage Types and Electronic Design Types
1079-2012(R2021).....Performance Requirements for Dielectric Pipe Unions

D. American Society for Testing and Materials (ASTM):

A53/A53M-2022.....Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated, Welded and Seamless
A74-2021.....Standard Specification for Cast Iron Soil Pipe and Fittings

A888-2021a.....Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

B32-2022.....Standard Specification for Solder Metal

B43-2020.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes

B88-2022.....Standard Specification for Seamless Copper Water Tube

B306-2020.....Standard Specification for Copper Drainage Tube (DWV)

B687-1999(R2016).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples

B813-2016.....Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube

B828-2016.....Standard Practice for Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings

C564-2020a.....Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings

D2321-2020.....Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications

F402-2018.....Standard Practice for Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastic Pipe and Fittings

F477-2014(R2021).....Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe

F1545-2015a(R2021).....Standard Specification for Plastic-Lined Ferrous Metal Pipe, Fittings, and Flanges

E. Cast Iron Soil Pipe Institute (CISPI):

2006.....Cast Iron Soil Pipe and Fittings Handbook

301-2018.....Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

310-2012.....Specification for Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and

Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

F. Copper Development Association, Inc. (CDA):
A4015-14/20.....Copper Tube Handbook

G. International Code Council (ICC):
IPC-2021.....International Plumbing Code

H. Manufacturers Standardization Society (MSS):
SP-123-2018.....Non-Ferrous Threaded and Solder-Joint Unions for Use with Copper Water Tube

I. National Fire Protection Association (NFPA):
70-2023.....National Electrical Code (NEC)

J. Underwriters' Laboratories, Inc. (UL):
508-2021.....Standard For Industrial Control Equipment

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING”, with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
   1. Piping.
   2. Floor Drains.
   3. Cleanouts.
   4. Trap Seal Protection.
   5. Penetration Sleeves.
   6. Pipe Fittings.
   7. Traps.
   8. Exposed Piping and Fittings.

D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.

2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

F. Completed System Readiness Checklist provided by the CXA and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

G. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

B. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

A. Cast iron waste, drain, and vent pipe and fittings.

1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
   a. Pipe buried in or in contact with earth.
   b. Sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
   c. Interior waste and vent piping above grade.
2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.

4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.
5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.

6.

2.2 EXPOSED WASTE PIPING

A. Chrome plated brass piping of full iron pipe size shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
   1. The Pipe shall meet ASTM B43, regular weight.
   2. The Fittings shall conform to ASME B16.15 .
   3. Nipples shall conform to ASTM B687, Chromium-plated.
   4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

2.3 SPECIALTY PIPE FITTINGS

A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
   1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.

B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 861 kPa (125 psig) at a minimum temperature of 82 degrees C (180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.

C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt

sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F1545 with a pressure rating of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.

B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated in the contract document and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.

C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without

disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.

D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 FLOOR DRAINS

A. General Data: floor drain shall comply with ASME A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening shall not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe.

B.

C. Type C (FD-C) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty nickel bronze adjustable strainer with round or square grate of 150 mm (6 inches) width or diameter minimum for toilet rooms, showers and kitchens.

D. Type E (FD-E) floor drain shall comply with ASME A112.6.3. The type E floor drain shall have a heavy, cast iron body, double drainage pattern, heavy non-tilting nickel bronze grate not less than 300 mm (12 inches) square, removable sediment bucket. Clearance between body and bucket shall be ample for free flow of waste water. For traffic use, an extra heavy duty load classification ductile iron grate shall be provided.

E.

F. Type R (FD-R) floor drain shall comply with ASME A112.6.3. The type R floor drain shall have a cast iron body, double drainage pattern and clamping device, less grate and sediment basket but with dome type secondary strainer. The drain shall be 200 mm (8 inches) in diameter or 200 mm (8 inches) square and approximately 150 mm (6 inches) deep. The

interior and exposed exterior surfaces and rim shall have an acid resisting finish for indirect waste in sanitary areas.

2.6 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as the piping they are connected to. Slip joints are prohibited on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.7 PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS

A. Trap Primer (TP-1): The trap seal primer system shall be electronic type conforming to ASSE 1044.

1. The controller shall have a 24 hour programmable timer, solid state, 6 outlet zones, minimum adjustable run time of 1 minute for each zone, 12 hour program battery backup, manual switch for 120VAC power, 120VAC to 24VAC internal transformer, fuse protected circuitry, UL listed, 120VAC input-24VAC output, constructed of enameled steel or plastic.
2. The cabinet shall be recessed mounting with a stainless steel cover.
3. The solenoid valve shall have a brass body, suitable for potable water service, normally closed, 861 kPa (125 psig) rated, 24VAC.
4. The control wiring shall be copper in accordance with the National Electric Code (NFPA 70), Article 725 and not less than 18 gauge. All wiring shall be in conduit and in accordance with Division 26 of the specifications.
5. The vacuum breaker shall conform to ASSE 1001.

2.8 PENETRATION SLEEVES

A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that shall extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that shall extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

PART 3 – EXECUTION

3.1 PIPE INSTALLATION

A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.

B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.

C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.

D. All pipe runs shall be laid out to avoid interference with other work.

E. The piping shall be installed above accessible ceilings where possible.

F. The piping shall be installed to permit valve servicing or operation.

G. The piping shall be installed free of sags and bends.

H. Seismic restraint shall be installed where required by code.

I. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow greater than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

J. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer’s written instruction for use of lubricants, cements, and other installation requirements.

K. Cast iron piping shall be installed according to CISPI’s “Cast Iron Soil Pipe and Fittings Handbook,” Chapter IV, “Installation of Cast Iron Soil Pipe and Fittings”

L. Aboveground copper tubing shall be installed according to Copper Development Association’s (CDA) “Copper Tube Handbook”.

M. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 JOINT CONSTRUCTION

A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.

C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.
2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead-free alloy solder conforming to ASTM B32 shall be used.

F.

3.3 SPECIALTY PIPE FITTINGS

A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES

A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.

B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.

D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:

1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
2. 75 mm or DN75 (NPS 3 inch): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.
3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 inch to NPS 5 inch): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.
4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.
5. 250 mm or DN250 to 300 mm or DN300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 23 mm (7/8 inch) rod.

E. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).

F. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:

1. Solid or split unplated cast iron.
2. All plates shall be provided with set screws.
3. Height adjustable clevis type pipe hangers.
4. Adjustable floor rests and base flanges shall be steel.
5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
6. Riser clamps shall be malleable iron or steel.
7. Rollers shall be cast iron.
8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.

G. Miscellaneous materials shall be provided as specified, required, directed or as noted in the contract documents for proper installation of hangers, supports and accessories. If the vertical distance exceeds

6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

H. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

I. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

J. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.

B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.

2. For an air test, an air pressure of 34 kPa (5 psig) gauge shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gauge shall be used for the air test.
3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
4. Final Tests: Either one of the following tests may be used.
   a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of .25 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
   b. Peppermint Test: Introduce 60 ml (2 ounces) of peppermint into each line or stack.

3.6 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification shall be tested as part of a larger system.

3.7 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 14 00
FACILITY STORM DRAINAGE

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.

E. Section 07 92 00, JOINT SEALANTS.

F. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.

G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.

H. Section 22 07 11, PLUMBING INSULATION.

I. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

A112.6.4-2022 .....Roof, Deck, and Balcony Drains

A13.1-2020.....Scheme for Identification of Piping Systems

C. American Society for Testing and Materials (ASTM):

D1785-2021a.....Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80 and 120

D2000-2018.....Standard Classification System for Rubber Products in Automotive Applications

D2321-2020.....Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications

D2564-2020.....Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems
D2665-2020.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
D2855-2020.....Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings
D4101-2017.....Standard Specification for Polypropylene Injection and Extrusion Materials
D5926-2015(R2020).....Standard for Poly (Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems
F477-2014(R2021).....Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe
F656-2021.....Standard Specification for Primers for Use in Solvent Cement Joints of Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings
F1545-2015(R2021).....Standard Specification for Plastic-Lined Ferrous Metal Pipe, Fittings, and Flanges

D. International Code Council (ICC):
IPC-2021.....International Plumbing Code

E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends for General Service
SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 22 14 00, FACILITY STORM DRAINAGE”, with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights,

materials, applications, standard compliance, model numbers, size, and capacity.

1. Pipe and Fittings.
2. Specialty Pipe Fittings.
3. Cleanouts.
4. Roof Drains.
5. Expansion Joints.
6. Downspout Nozzles.
7. Sleeve Flashing Devices.

D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

E. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

F. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all

special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2023 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 – PRODUCTS

2.1 STORM WATER DRAIN PIPING

A. Polyvinyl Chloride (PVC):

1. PVC storm sewer pipe and fittings are permitted for single story structures except for mechanical equipment rooms and other areas containing air handling equipment or hot water generation equipment.
2. PVC storm sewer pipe and fittings shall be schedule 40 solid core piping conforming to ASTM D1785 and ASTM D2665, Sewer and Drain Series, with ends for solvent cemented joints.
3. PVC joints shall be solvent welded socket type using solvent cement conforming to ASTM D2564 and adhesive primer conforming to ASTM F656. Bio-based materials shall be utilized when possible.

B. Roof drain piping and body of drain in locations where the outdoor conditions are subject to freezing shall be insulated.

2.3 SPECIALTY PIPE FITTINGS

A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be unshielded, elastomeric, sleeve type

reducing or transition pattern conforming with ASTM C1173 and include shear ring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:

2. For PVC soil pipes, the sleeve material shall be elastomeric seal conforming to ASTM F477 or PVC conforming to ASTM D5926.
3. Dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.

2.4 CLEANOUTS

A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged storm sewer line.

B. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 150 mm by 150 mm (6 inch by 6 inch) shall be provided at each wall cleanout.

C. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.5 ROOF DRAINS AND CONNECTIONS

A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection and shall conform with ASME A112.6.4. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be provided 300 mm (12 inches) in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains installed on roofs having built up roofing covered with gravel or slag. Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.

1. Flat Roofs: The roof drain shall have a beehive or dome shaped strainer with integral flange not less than 300 mm (12 inches) in diameter. For an insulated roof, a roof drain with an adjustable

drainage collar shall be provided, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. The bottom section shall serve as roof drain during construction before insulation is installed.

2. Protective Roof Membrane Insulation Assembly: The roof drain shall have a perforated stainless steel extension filter, non-puncturing clamp ring, large sump with extra wide roof flange and deck clamp.
   a. Non pedestrian Roofs: The roof drain shall have large polypropylene or aluminum locking dome.
   b. Pedestrian Roof: The roof drain shall have a bronze promenade top 356 mm (14 inches) square, set in square secured frame support collar.
3. Roof Drains, Overflow or Secondary (Emergency): Roof Drains identified as overflow or secondary (emergency) drains shall have a 50 mm (2 inch) water dam integral to the drain body.
4. Roof drains in areas subject to freezing shall have heat tape and shall be insulated.

B. Interior Downspouts: An expansion joint shall be provided, specified above, at top of run on straight, vertical runs of downspout piping 12 m (40 feet) long or greater.

2.6 WATERPROOFING

A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

A. The pipe installation shall comply with the requirements of the IPC and these specifications.

B. Branch piping shall be installed from the piping system and connect to all drains and outlets.

C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.

D. All pipe runs shall be laid out to avoid interference with other work/trades.

E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.

F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every 2.44 m (8 feet) (1 percent slope) of pipe length.

G. The piping shall be installed free of sags and bends.

H. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep ¼ bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and 1/8 bend fittings shall be used if two drains are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

I. Buried storm drainage piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer’s written instruction for use of lubricants, cements, and other installation requirements. Bio-based materials shall be utilized when possible.

J. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

A. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendices.

3.3 SPECIALTY PIPE FITTINGS

A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES

A. All piping shall be supported according to the IPC, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.

B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.

D. The maximum support spacing for horizontal plastic shall be 1.22 m (4 feet).

E. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).

F. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, wall and ceiling plates shall have the following characteristics:

1. Solid or split unplated cast iron.
2. All plates shall be provided with set screws.
3. Height adjustable clevis type pipe hangers.
4. Adjustable Floor Rests and Base Flanges shall be steel.
5. Hanger Rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
6. Riser Clamps shall be malleable iron or steel.
7. Roller shall be cast iron.
8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield shall be 100 mm (4 inches) in length and be 1.6 mm (16 gage) steel. The shield shall be sized for the insulation.

G. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

H. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

I. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.

3.5 INSULATION

A. Insulate horizontal sections and 600 mm (2 feet) past changes of direction to vertical sections for interior section of roof drains. Install insulation in accordance with the requirements of Section 22 07 11, PLUMBING INSULATION.

3.5 TESTS

A. Storm sewer system shall be tested either in its entirety or in sections.

B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.

2. For an air test, an air pressure of 34 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
3. Final Tests: While either one of the following tests may be used, Contractor shall check with VA as to which test will be performed.
   a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 0.25 kPa (1 inch of water) with a smoke machine. **Chemical smoke is prohibited.**
   b. Peppermint Test: Introduce .06 liters (2 ounces) of peppermint into each line or stack.

C. COR shall witness all tests. Contractor shall coordinate schedules with the COR and CxA. Contractor shall provide a minimum of 10 working days prior to flushing, disinfection/sterilization, startup, and testing.

3.6 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.7 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative to instruct VA Personnel in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 15 00
GENERAL SERVICE COMPRESSED-AIR SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for NFPA 99 Category 4 compressed air systems for non-medical air piping materials, including compressors, electric motors and starters, receiver, all necessary piping, fittings, valves, gauges, switches and all necessary accessories, connections and equipment. NFPA 99 Category 4 systems are non-medical systems of 689 kPa (100 psig) or less in which failure of equipment would have no impact on patient care.

B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

E. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

F. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING: Exposed piping and gauges.

G. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

H. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Civil Engineers (ASCE):

7-2016.....Minimum Design Loads and Associated Criteria or Buildings and Other Structures

C. American Society of Mechanical Engineers (ASME):

A13.1-2015.....Scheme for the Identification of Piping Systems

B1.20.1-2013.....Pipe Threads, General Purpose, Inch

B16.3-2016.....Malleable Iron Threaded Fittings: Classes 150 and 300

B16.39-2019.....Malleable Iron Threaded Pipe Unions: Classes 150, 250, and 300

B16.5-2017.....Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch

B16.9-2018.....Factory-Made Wrought Buttwelding Fittings

B16.21-2016.....Nonmetallic Flat Gaskets for Pipe Flanges

Bl6.22-2018.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

B16.24-2016.....Cast Copper Alloy Pipe Flanges, Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500

B18.2.1-2012.....Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)

B40.100-2013.....Pressure Gauges and Gauge Attachments

ASME Boiler and Pressure Vessel Code -

BPVC Section VIII-1-2019 Rules for Construction of Pressure Vessels, Division 1

D. American Society for Testing and Materials (ASTM):

A47/A47M-1999(2018)e1...Standard Specification for Ferritic Malleable Iron Castings

A53/A53M-2018.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A106/A106M-2019a.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service

A126-2004(R2019).....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A135/A135M-2019.....Standard Specification for Electric-Resistance Welded Steel Pipe

A536-1984(2019)e1.....Standard Specification for Ductile Iron Castings

A733-2016.....Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Nipples

B32-2008(R2014).....Standard Specification for Solder Metal

B61-2015.....Standard Specification for Steam or Valve Bronze Castings

B62-2017.....Standard Specification for Composition Bronze or Ounce Metal Castings

B88-2016.....Standard Specification for Seamless Copper Water Tube

B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications

B813-2016.....Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube

B819-2019.....Standard Specification for Seamless Copper Tube for Medical Gas Systems

E. American Water Works Association (AWWA):

C606-2015.....Grooved and Shouldered Joints

F. American Welding Society (AWS):

A5.8M/A5.8-2019.....Specification for Filler Metals for Brazing and Braze Welding

G. International Code Council (ICC):

IPC-2018.....International Plumbing Code

H. Manufacturer Standardization of the Valve and Fittings Industry, Inc (MSS):

SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded Ends

SP-71-2018.....Gray Iron Swing Check Valves, Flanged and Threaded Ends

SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends for General Service

SP-80-2019.....Bronze Gate, Globe, Angle, and Check Valves

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

SP-123-2018.....Non-Ferrous Threaded and Solder-Joint Unions for Use with Copper Water Tube

I. National Electrical Manufacturers Association (NEMA):

ICS 6-1993(R2016).....Industrial Control and Systems: Enclosures

J. National Fire Protection Association (NFPA):

70-2020.....National Electrical Code (NEC)

99-2018.....Health Care Facilities Code

K. Underwriters' Laboratories, Inc. (UL):

213-2019.....ANSI/CAN/UL Standard for Rubber Gasketed Fittings for Fire-Protective Services

508-2018.....Standard for Industrial Control Equipment

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Aboveground Piping
2. Supporting Elements
3. Valves
4. Pressure Gauges
5. Air Pressure Reducing and Regulating Valves
6. Automatic Drain Valves
7. Filter Capacity and Operating Characteristics
8. Vibration Isolation
9. Quick Couplings
10. Hose Assemblies
11. Air Compressor System:
    a. Characteristic performance curves
    b. Efficiency
    c. Compressor; manufacturer and model
    d. Compressor operating speed
    e. Capacity (free air delivered at indicated pressure)
    f. Type of bearing in compressor
    g. Type of lubrication
    h. Capacity of receiver
    i. Unloader; manufacturer, type, and model
    j. Type and adjustment of drive
    k. Electrical motor; manufacturer, frame and model
    l. Speed of motor

m. Current characteristics and HP of motor

n. Air muffler filter; manufacture, type, and model

o. After cooler; manufacturer, type, and model

D. Pneumatic compressed air system and hydrostatic drainage piping test reports shall be submitted.

E. Brazing and welding certificates shall be submitted.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

G. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

H. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. The Contractor shall obtain the services of a qualified engineer or technician from the compressor manufacturer to review final installation and supervise startup and testing of the compressor. After satisfactory installation of the equipment, the engineer or technician shall provide a signed certification that the equipment is installed in accordance with the manufacturer's recommendations.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph AS-BUILT DOCUMENTATION of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 PIPES, TUBES AND FITTINGS

A. Pipe for general service compressed air system shall be drawn temper, Type "K" or "L" seamless copper tube, conforming to ASTM B88, with wrought copper solder joint fittings conforming to ASME B16.22.

B. Copper unions shall conform to ASME B16.22 or MSS SP-123.

C. Cast copper alloy flanges shall be Class 300 conforming to ASME B16.24.
   1. Pipe-Flange Gasket Materials: ASME B16.21, nonmetallic, flat, asbestos free, 3.2 mm (1/8 inch) maximum thickness, full-face type.
   2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel.
D. Solder filler metal shall consist of lead-free alloys conforming to ASTM B32 with water flushable flux conforming to ASTM B813.
E. Silver Brazing Filler metals shall be BCuP series, copper phosphorus alloys for general duty brazing conforming to AWS A5.8M/A5.8.
F. Transition Couplings for Metal Piping: Metal coupling or other manufactured fitting same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.
G. Pipe identification shall comply with ASME A13.1. Pipe identification labels shall be located as follows:
   1. At intervals of not more than 6.1 m (20 feet).
   2. At least visible once in or above every room.
   3. On both sides of walls or partitions penetrated by the piping.
   4. At least once in every story height traversed by risers.

2.2 VALVES

A. Ball:
   1. Ball valves 75 mm or DN80 (NPS 3 inches) and smaller shall be full port, two-piece or three-piece ball valve conforming to MSS SP-110. The ball valve shall have a SWP rating of 1034 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be soldered.
B. Check:
   1. Check valves smaller than 100 mm or DN100 (NPS 4 inches) shall be Class 125, bronze swing check valves with non-metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.

2.3 DIELECTRIC FITTINGS

A. Fittings joining copper alloy and ferrous materials shall be isolated.
B. Dielectric unions shall be factory-fabricated union assemblies, rated at 1724 kPa (250 psig) minimum working pressure at 82 degrees C (180 degrees F) suitable for compressed air service.

C. Dielectric flanges shall be factory-fabricated companion flange assemblies, rated at 2070 kPa (300 psig) minimum working pressure at 82 degrees C (180 degrees F) suitable for compressed air service.

2.4 FLEXIBLE PIPE CONNECTORS

A. Stainless-steel hose flexible connectors shall be corrugated, stainless-steel tubing with stainless-steel wire braid covering and ends welded to inner tubing. The stainless-steel hose connectors shall be rated at 1380 kPa (200 psig) minimum. The end connections for 50 mm or DN50 (NPS 2 inches) and smaller shall be threaded steel pipe nipple. The end connections for 63 mm (NPS 2-1/2 inches) and larger shall be flanged steel nipple.

B. Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing. The corrugated- bronze tubing shall be rated at 1380 kPa (200 psig) minimum.

2.5 SPECIALTIES

A. Pressure Gauges: Pressure gauges permanently installed in the system or used for testing purposes shall be listed for compressed air service and shall include a snubber or pulsation dampener and an isolation valve for maintenance access.

1. For line pressure use adjacent to source equipment: ASME B40.100, pressure gauge, single, size 114 mm (4-1/2 inches), for compressed air, accurate to within two percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be labeled for appropriate service and marked "USE NO OIL".
2. For all services downstream of main shutoff valve: Manufactured for compressed air use and marked "USE NO OIL", 38 mm (1-1/2 inch) diameter gauge with dial range 1 to 689 kPa (1 to 100 psig) for air service.

B. Air Pressure Regulating Valves:

1. Air pressure regulating valves under 75 mm or DN80 (NPS 3 inches) shall be pilot or diaphragm operated, bronze body and trim, direct acting, spring loaded manual pressure setting adjustment and rated for 1380 kPa (200 psig) inlet pressure. Delivered pressure shall not vary more than one kPa for each 10 kPa (1.5 psig) variation in inlet pressure.
2. Air pressure regulators 75 mm or DN80 (NPS 3 inches)and larger shall be pilot operated, bronze body, direct acting, spring loaded manual

pressure setting adjustment and rated for 1724 kPa (250 psig) inlet pressure. Delivered pressure shall not vary more than one kPa for each 10 kPa (1.5 psig) variation in inlet pressure.

C. Safety valves shall be constructed according to the ASME BPVC Section VIII and be National Board Certified, labeled, and factory sealed. The safety valve shall be constructed of bronze body with poppet type safety valve for compressed air service.

D. The automatic drain valves shall have stainless-steel body and internal parts rated for 1380 kPa (200 psig) minimum working pressure. The automatic drain valve shall be capable of automatic discharge of collected condensate.

E. The coalescing filter shall be capable of removing water and oil aerosols, efficiency of 99.9 percent retention of particles 0.3 micrometer and smaller, with color change dye to indicate when carbon is saturated and warning light to indicate when selected maximum pressure drop has been exceeded. The coalescing filter shall include mounting brackets for wall mount application.

2.6 QUICK CONNECT COUPLINGS

A. The quick connect coupling assemblies shall have a locking mechanism constructed to permit one-handed feature for quick connection and disconnection of compressed air hose and equipment. Furnish complete keyed indexing noninterchangeable coupling to prevent connection to medical compressed-air pressure outlets.

B. Automatic shutoff quick couplings shall be straight through brass body with O-ring or gasket seal and stainless-steel or nickel plated steel operating parts. The automatic shutoff quick connect coupling shall consist of socket or plug ends with one way valve and with barbed outlet or threaded hose fittings for attaching hose.

C. Valve less quick couplings shall be straight through brass body with O-ring or gasket seal and stainless-steel or nickel plated steel operating parts. The valve less quick connect coupling shall consist of socket or plug ends and with barbed outlet or threaded hose fittings for attaching hose.

2.7 HOSE ASSEMBLIES

A. Hose, clamps, couplings, splicers shall be suitable for compressed air service of nominal diameter indicated and rated for 2070 kPa (300 psig) minimum working pressure.

B. The hose shall be reinforced double wire braid, chloroprene reinforced covered hose.
C. Hose clamps shall be stainless-steel.
D. Hose couplings shall be two-piece straight through, threaded brass or stainless-steel O-ring or gasket seal swivel coupling with barbed ends for connecting two sections of hose.
E. Hose splicers shall be one piece, straight through brass or stainless-steel fitting with barbed ends.

2.8 AIR COMPRESSOR FOR SHOP AIR SYSTEM DESCRIPTION

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
B. ASME Compliance: Fabricate and label receivers to comply with ASME BPVC Section VIII.

2.9 GENERAL REQUIREMENTS FOR PACKAGED AIR COMPRESSORS AND RECEIVERS

A. System Design: Factory assembled automatic control system with load control and protection functions, mounted, -wired, -piped, and -tested; electric-motor-driven; air-cooled; continuous-duty air compressors and receivers that deliver air of quality equal to intake air
B. Control Panels: Shall comply with NEMA ICS 6, Type 12 and UL 508 labeled.
   1. Enclosure: NEMA ICS 6, Type 12 control panel unless otherwise indicated.
   2. Motor Controllers: Full-voltage, combination magnetic type with undervoltage protective feature and motor-circuit-protector-type disconnecting means and short-circuit protective device.
   3. Control Voltage: 120-V ac or less, using integrated control power transformer.
   4. Motor Overload Protection: Overload relay in each phase.
   5. Starting Devices: Hands-off-automatic selector switch in cover of control panel, plus pilot device for automatic control.
   6. Instrumentation: Include discharge-air pressure gauge, air-filter maintenance indicator, hour meter, compressor discharge-air and coolant temperature gauges, and control transformer.
   7. Alarm Signal Device: For connection to alarm system to indicate when backup air compressor is operating.

C. Air Receiver: Vertical air receiver, Steel tank constructed according to ASME BPVC Section VIII, Division 1.

1. Rated for minimum 1034 kPa (150 psig) design pressure and bearing appropriate code symbols. Including a sight gauge glass as well as a timed automatic solenoid drain valve.
2. Interior Finish: Corrosion-resistant coating.
3. Accessories: Include safety valve, pressure gauge, drain, pressure-reducing valve and three valve bypass on supply.

2.10 OILLESS, RECIPROCATING AIR COMPRESSORS

A. Compressor(s): Oilless (nonlubricated), reciprocating-piston type, with sealed oil-free bearings, that deliver air of quality equal to intake air.

1. High discharge-air temperature switch.
2. Belt guard totally enclosing pulleys and belts.

2.11 PRESSURE REGULATORS

A. For 689 kPa (100 psig) regulator, provide duplex in parallel, valve for maintenance shut-down without service interruption. For additional pressures, locate regulators remote from compressor near point of use, and provide with isolation valves and valve bypass.

1. For systems 5 L/s (10 SCFM) and below: Brass or bronze body and trim, reduced pressure range 170 to 850 kPa (25 to 123 psig) adjustable, spring type, diaphragm operated, relieving. Delivered pressure shall vary not more than 1.0 kPa (0.15 psig) for each 10 kPa (1.5 psig) variation in inlet pressure.

2.12 INLET-AIR FILTERS

A. Description: Combination inlet-air filter-silencer.

1. Construction: Weatherproof housing for replaceable, dry-type filter element, with silencer tubes or other method of sound reduction.
2. Capacity: Match capacity of air compressor, with filter having collection efficiency of 99 percent retention of particles larger than 10 micrometers.

2.13 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

1. Enclosure: Totally enclosed, fan cooled

2. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load does not require motor to operate in service factor range above 1.0.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Piping shall be installed concealed from view and protected from physical contact unless indicated to be exposed. Piping shall be installed exposed in mechanical rooms and service areas.

C. All pipe shall be installed at right angles or parallel to building walls. Diagonal runs are prohibited unless indicated.

D. Piping shall be installed above accessible ceilings, allowing for sufficient space for ceiling panel removal and to coordinate with other services occupying that that space.

E. Piping installed adjacent to equipment shall be located to allow for the required service clearances.

F. Air and drain piping shall be installed with a 1 percent slope downward in direction of flow.

G. Nipples, flanges, unions, transitions, and special fittings, and valves shall be installed with pressure ratings same as or higher than system pressure rating.

H. Cast copper alloy companion flange with gasket and brazed joints shall be used to connect equipment and specialties with flanged connections.

I. Flanged joints may be used instead of specified joint for any piping or tubing system.

J. Only eccentric reducers shall be installed where compressed air piping is reduced in direction of flow, with bottoms of both pipes and reducers fitting flush.

K. Branch connections shall be installed from the top of the main compressed air line. Drain legs and drain trap shall be installed at the end of each main and branch and at all low points in the system.

L. Thermometers and pressure gauges shall be installed on discharge piping from each air compressor and on each receiver.

M. Valves shall be installed to permit servicing to all equipment.

N. Pipes shall be installed free of all sags and bends.

O. Piping shall be cut square and accurately with a tube cutter (sawing is prohibited) to measurements determined at place of installation and worked into place without springing or forcing the pipe. Tube shall bottom in each solder socket so there are no gaps between tube and fitting where solder can enter the inside of line. The tube shall be reamed to remove burrs, being careful not to expand tube and that no chips of copper remain in the line. Care shall be exercised in handling equipment and tools used in cutting or reaming of pipe to prevent oil or grease being introduced into piping.

P. Particular care shall be exercised, when flux is applied to avoid leaving any excess inside the completed joints. Thoroughly wash the outside of each joint with clean hot water after assembly to remove oxide coating.

Q. Hanger spacing shall be based upon NFPA 99.

R. The Filtered Muffler shall be mounted to the air compressor outdoor intake line without the use of foundations or support frames. Silencer tubes shall be located between the filter and the housing.

S. Rigidly support valves and other equipment to prevent strain on tube or joints.

T. Compressor assembly shall have an equipment identification nameplate and data in accordance with 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

U. Suitably brace piping against sway and vibration. Bracing shall consist of brackets, anchor chairs, rods, and structural steel for vibration isolation.

3.2 PRELIMINARY STAGE TESTS

A. Preliminary tests shall be performed by the contractor prior to testing witnessed by the COR. Tests shall be pneumatic and shall use dry, oil-free compressed air, carbon dioxide or nitrogen in metallic systems.

B. Testing of any system for any purpose shall include preliminary testing by swabbing joints under test with standard soap solution and observing for bubbles at internal pressures not in excess of 34 kPa (5 psig).

C. When testing reveals system leakage, isolate and repair the leaks, replace defective materials where necessary, and retest the system until there is no loss of pressure. Remake leaking gaskets with new gaskets and new flange bolting, and discard used bolting and gaskets.

D. Drainage piping shall be hydrostatically tested to a pressure of 34 kPa (5 psig) to ensure the piping does not leak. Repair all observed leaks and retest until all leaks have been corrected.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part. Tests shall be pneumatic and shall use dry, oil-free compressed air, carbon dioxide or nitrogen in metallic systems.

B. The tests shall include initial piping purge test, initial pneumatic test for positive-pressure gas systems, initial cross-connection test, and initial standing positive-pressure gas piping tests, system capacity, control function, and alarm functions.

C. Pneumatic tests shall be performed utilizing a test pressure of 345 kPa (50 psig) higher than the MAWP, minimum of 1034 kPa (150 psig). Test pressure shall be maintained for a minimum period of four hours to ensure the temperature in the piping system stabilizes, then the pressure is refreshed and held for two hours with no loss of pressure. Pneumatic testing performance shall be in accordance with industry safety standards with the pressure gradually increased in increments of 25 percent of the MAWP until the required test pressure is reached. At each interval, the system pressure shall be held long enough for piping strains to stabilize. If leaks are observed, the leaks shall be identified, the system de-pressurized and repairs made before proceeding.

D. Other than standard piping flanges, plugs, caps and valves, only use commercially manufactured expandable elastomer plugs for sealing off piping for test purposes. Published safe test pressure rating of any plug used shall be not less than three times the actual test pressure being applied. During pneumatic testing evacuate personnel from areas where plugs are used.

E. Remove components that could be damaged by test pressure from piping systems to be tested.

F. Perform valve-operating tests and drainage tests to ensure valves do not leak when operating under pressure and are correctly labeled.

G. Check piping system components, such as valves, for proper operation under system test pressure.

H. No test media shall be added to a system during a test for a period specified or determined by the COR.

I. Duration of a test will be determined by the COR and will be for a minimum of 15 minutes with a maximum of 24 hours. Test may be terminated by direction of the COR at any point after it has been determined that the pressure leak test has been satisfied.

J. Prepare and maintain test records of all piping systems tests. Records shall show Governmental and Contractor test personnel responsibilities, dates, test gauge identification numbers, ambient temperatures, pressure ranges, rates of pressure drop, and leakage rates.

K. System verification and final testing shall be conducted comprising of a system verifier standing pressure test, verifier cross-connection test, verifier piping purge test, verifier final tie-in test, verifier operational pressure test, verifier piping particulate test, verifier piping purity test, labeling, and source equipment verification test.

L. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government. When testing reveals system leakage, isolate and repair the leaks, replace defective materials where necessary, and retest the system until there is no loss of pressure. Remake leaking gaskets with new gaskets and new flange bolting, and discard used bolting and gaskets.

M. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 1 hour to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- - - E N D - - -

SECTION 22 31 11
WATER SOFTENERS

PART 1 – GENERAL

1.1 DESCRIPTION

A. Provide sodium cycle, cation exchange, pressure type, water softening equipment complete with piping services, electrical services, controls, accessories and auxiliary equipment.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

B16.1-2020.....Gray Iron Pipe Flanges and Flanged Fittings: Classes 25, 125, 250

B16.3-2021.....Malleable Iron Threaded Fittings: Classes 150 and 300

B40.100-2013.....Pressure Gauges and Gauge Attachments

ASME Boiler and Pressure Vessel Code –

BPVC Section VIII-1-2021 Rules for Construction of Pressure Vessels, Division 1

BPVC Section X-2021.....Fiber-Reinforced Plastic Pressure Vessels

C. American Society of Sanitary Engineering (ASSE):

1013-2021.....Performance Requirements for Reduced Pressure Principle Backflow Preventers and Reduced Pressure Principle Fire Protection Backflow Preventers

D. ASTM International (ASTM):

A6/A6M-2021.....Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling

A53/A53M-2022.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc Coated, Welded and Seamless

D1785-2021a.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80 and 120

E. American Water Works Association (AWWA):

B300-2018.....Hypochlorites

B301-2018.....Liquid Chlorine

C511-2017(R2021).....Reduced-Pressure Principle Backflow Prevention Assembly

C651-2020.....Disinfecting Water Mains

F. Federal Specifications (Fed. Spec.):

A-A-694D-2002.....Sodium Chloride, Technical

G. Department of Health and Human Services, Food and Drug Administration (FDA):

CFR 21, Chapter 1, Part 173.25, Ion-Exchange Resins

CFR 21, Chapter 1, Part 175.300, Resinous and Polymeric Coatings (Bio-based materials shall be utilized when possible.)

H. International Code Council (ICC):

IPC-2021.....International Plumbing Code

I. National Electrical Manufacturers Association (NEMA):

ICS 6-1993 (R2016).....Industrial Control and Systems: Enclosures

J. NSF International (NSF):

61-2022.....Drinking Water System Components - Health Effects

372-2022.....Drinking Water System Components - Lead Content

K. Underwriters' Laboratories, Inc. (UL):

979-2016.....Standard for Water Treatment Appliances

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 31 11, WATER SOFTENERS", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Softener tank construction, coatings and linings. Bio-based materials shall be utilized when possible.
2. Tank distribution system design.
3. Main operating valve.
4. Control system and flow meter.
5. Wiring diagram for controls.
6. Exchange resin.
7. Brine system.
8. Accessories including pressure gages and test kit.
9. Performance data including normal and maximum flow and pressure drop. Certification that required performance shall be achieved.
10. Piping.

D. Complete detailed layout, setting, arrangement, and installation drawings including electrical/pneumatic controls. Drawings shall also show all parts of the apparatus including relative positions, dimensions, and sizes and general arrangement of connecting piping.

E. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

F. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 PROJECT CONDITIONS

A. Water sample shall be tested by USEPA certified testing laboratory. Sample shall be taken by water softener equipment contractor and submitted for testing.

C. Design Parameters: Refer to schedules on drawings

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD and inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CADD version 2023 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead is prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372.

2.2 SOFTENING SYSTEM

A. Vertical, down flow, pressure type with automatic controls to operate on sodium cycle. Automatic-alternating duplex units. Designed for 690 kPa (100 psig) working pressure. All materials exposed to water shall be considered as generally safe by the Food and Drug Administration (FDA). System shall comply with UL 979.

B. Performance Requirements:

1. Continuous flow of zero hardness soft water (use hardness test strips) with influent water conditions and flows listed in Part 1, with only one of the duplex units in service.
2. Exchanger material shall not wash out of apparatus during any softening run regardless of rate of flow.
3. Turbidity and color of treated water shall not increase above that of raw water.
4. Dirty or turbid water shall not occur during any softening run, regardless of changes in demand rate.
5. Strainer system, gravel bed, and exchange material shall not become fouled, either by turbidity in the raw water, or by dirt, rust or scale from pipe to the extent to render backwash ineffective.
6. Regeneration shall be accomplished within a period of 75 minutes and occur not more than once per day. Regeneration period shall be that part of cycle of operation from the time unit has delivered its softening capacity until it is ready to be delivering soft water again, including all backwashing, brining and brine washout, complete. Amount of salt necessary to completely recondition unit after a capacity run shall not exceed 240 kg per cubic meter (15 pounds per cubic foot) of existing material.

C. Softener Tanks-Steel:

1. Butt-welded steel conforming to ASTM A6/A6M. Test hydrostatically at 1.5 times the design pressure and provide certification. Conform to ASME Boiler and Pressure Vessel Code, Section VIII. Provide stamp on tank and written certification. Sidewall height shall be adequate to allow 50 percent of the mineral bed depth for expansion. Tanks shall

have openings for mineral filling and removal. Provide steel supports welded to tank before testing and labeling to hold tanks in operating position above floor. Exterior shall be degreased, cleaned, and coated with manufacturer's standard prime and finish coatings. Interior shall have near-white sandblast and lined with phenolic epoxy, 0.20 to 0.25 mm (8 to 10 mils) thick. Interior coating shall be chemically inert, non-toxic, odorless and meet the requirements of CFR 21, Chapter 1, Part 175.300. Bio-based materials shall be utilized when possible.

D. Distribution System: Soft water collector and backwash water distributor shall be non-clogging, single point and hub radial laterals, designed to not cause channeling in the bed, PVC, Schedule 80. The distributor system shall be fully covered by one layer of quartz under-bedding with no debris or fines mesh size from 16 to 40 and above.

E. Exchange Material: Solid virgin high capacity styrene base resinous material. Material shall be stable over the entire pH range with resistance to bead fracture from attrition or osmotic shock. Particle size 20 to 50 mesh and contain no agglomerates, shells, plates or other shapes that might interfere with the functioning of the softener. Exchange capacity as CaCO3 shall be considered to be 840 grains per cubic meter (23.8 grains per cubic foot) at 240 kg per cubic meter (15 pounds per cubic foot) salt dosage. Resin shall not require dosing or addition of any chemical, mixture, or solution to the water requiring treatment, or the water used for backwashing, other than NaCl for regeneration. Resin shall be FDA compliant under CFR 21, Chapter 1, Part 173.25.

F. Brine Measuring Tank with Cover: Rotationally molded high density polyethylene. Tank sized to provide a minimum of four regenerations per load of salt at a full salting. Tank shall include elevated salt plate and a chamber to house the brine valve assembly.

G. Brine System Controls: Automatic valve shall open to admit brine to softener and close to prevent air admission to the softener. During refill, the valve shall regulate flow of soft water to the brine tank. Provide float-operated safety valve to prevent brine tank overfill.

H. System Controls:

1. The controller shall be completely automatic and shall sequence all steps of regeneration and return the softener to a service or stand-

by mode and alternate the duplex units. Selectable time or flow meter initiated regeneration. The initiating time or volume set points shall automatically reset upon initiation of the regeneration sequence. Controller shall permit manual initiation of regeneration.

2. Computer-based field-programmable controller with selectable flow meter based and time clock based operating cycles. The controller shall utilize alphanumeric, self-prompting programming for simple startup. EEPROM memory shall store program data eliminating need for battery back up on configuration input after power loss. Self-diagnostic and capable of emitting an audible error signal and displaying error-specific messages. Lockout function to prevent unauthorized access to the program data. Sealed keypad with capability of all programming functions. Fluorescent alphanumeric display on face of controller. Enclose controls in NEMA ICS 6; Type 4X enclosure mounted approximately 1.5 meters (5 feet) above the floor.
3. Operating conditions shall be continuously monitored and display shall show time of day, volume remaining before next regeneration, number of regenerations in last 14 days, number of days since last regeneration, instantaneous flow rate, resettable totalized flow since the last regeneration, time of next regeneration, and identify the cycle that is in progress.
4. Flow shall be regulated to prevent resin loss, operate between 200 and 690 kPa (29 and 100 psig) supply pressure, and prevent noise and hydraulic shock. Control shall permit only one unit to regenerate at a time.
5. Flow meter shall have turndown range of 60/1, minimum accuracy of +/-1 percent of maximum range, repeatability of +/-0.5 percent of full range. Install with manufacturer’s recommended straight pipe before and after the meter.
6. Main operating valve shall be a fully automatic multiport diaphragm type or valve nest constructed of cast iron or corrosion resistant alloy material with hard-coat anodization and final coat of flouroplate polymer. Coating shall resist 1000 hour/5 percent salt spray test without sign of corrosion. Bio-based materials shall be utilized when possible. Valves shall be slow opening and closing, free of water hammer; diaphragm assembly shall be fully guided. All valve parts accessible for service. The main operating valve shall

include a valve mounted automatic self-adjusting brine injector to draw brine and control rinse at a constant rate regardless of water pressure in the range of 200 to 690 kPa (29 to 100 psig). Valve shall have soft water sampling cock and indicator to show system status.

I. Sampling Cocks: Provide for hard and soft water.

J. Sodium Chloride: Fed. Spec. A-A-694D. Provide sufficient quantity for ten regenerations.

2.3 EXTERNAL SOFTENER PIPING

A. Pipe: stainless steel.

B. Fittings: stainless steel.

C. Flanges: ASME B16.1, Class 125.

D. Threaded Joints: Shall be made with ends reamed out. Apply bituminous base lubricant or fluorocarbon resin tape to male threads only. Bio-based materials shall be utilized when possible.

2.4 BRINE PIPING

A. Polyvinyl chloride (PVC), ASTM D1785, Schedule 80 with solvent welded joints.

2.5 VALVES

A. Ball: Carbon steel body, stainless steel trim, reinforced Teflon seat and seal, full port, threaded ends.

2.6 PRESSURE GAGES

A. ASME B40.100, Grade A, 1 percent accuracy, 115 mm (4-1/2 inches) diameter, all metal case, bottom connected. White dials, black hands, graduated from 0 to 690 kPa (0 to 100 psig) and identity labeled. Provide gages with gage cocks at softener hard water inlet and soft water outlet to show pressure drop thru softener.

2.7 REDUCED PRESSURE BACKFLOW PREVENTER

A. Provide on suction side of water softener serving boilers. Parts shall be made of corrosion-resistant materials and shall be of heavy duty construction, 861 kPa (125 psig) class minimum. Backflow preventer shall meet the requirements of ICC IPC, ASSE 1013, and AWWA C511.

2.8 WATER TESTING EQUIPMENT

A. Furnish water testing hardness test strips which measure 0-25 grains of hardness with minimum bottle of 50 strips with color code chart for reading test strips.

2.9 WATER QUALITY MONITORING EQUIPMENT

A. On-line Chlorine Monitors shall be provided to continuously measure combined chlorine residual located as shown on the drawings. Each Chlorine Monitor shall consist of a direct measuring chlorine sensor, a clear constant-head flowcell, 25 feet of sensor interconnect cable with quick disconnect plug, and an electronic monitor housed in a NEMA 4X enclosure suitable for wall, pipe, or panel mounting.

B. The chlorine sensor shall be a direct measuring polarographic sensor utilizing a polymeric membrane to isolate the sensing electrodes from the sample and eliminate the potential for electrode contamination. The membrane shall allow chlorine to diffuse into the sensor where it shall react with the sensing electrode, generating a signal that is linearly proportional to chlorine concentration.

1. The sensor assembly shall also contain a precision RTD temperature sensor to continuously measure sample temperature to allow temperature compensation of the measured chlorine value. The chlorine sensor shall be constructed with a quick disconnect receptacle to allow easy sensor servicing or exchange.

C. The flowcell assembly supplied with the monitor shall be constructed of clear material allowing the condition of the sensor membrane to be inspected without removal of the sensor. The sensor shall slide easily into the side of the flowcell, with a double o-ring seal to prevent water leakage. Flow to the sensor shall be regulated automatically through a constant-head overflow arrangement. Hose barbs for sample inlet (1/4" I.D. tubing) and drain (1/2" I.D. tubing) shall be supplied as part of the flowcell.

D. The chlorine monitor shall be supplied with a pH sensor. The pH sensor shall allow free chlorine monitors to automatically correct the chlorine value for changes in sample pH to maintain measurement accuracy over wide pH swings from pH 7 to pH 9.5. The pH sensor shall fit into the inlet chamber of the chlorine sensor flowcell. The pH value shall be available for display on the second line of the monitor display, and one analog output shall be assignable as a pH output.

E. The chlorine monitor electronic assembly shall provide a variety of functions as follows.

1. Provide user selectable display of PPM chlorine, process temperature, or PID % output on the main display. Main display variable shall be indicated with a minimum character height of 0.75”

to allow easy readability up to 20 feet away.

2. Allow selection of operating ranges of 0-200 PPB, 0-2 PPM, 0-20 PPM, or 0-200 PPM. Display ranges shall be configurable by operators, or the monitor may be configured for Auto-Ranging. The auto-ranging function shall automatically switch to the display range that provides the best resolution for any given operating level.
3. Provide automatic pH correction of the measured free chlorine level based on input from an optional pH sensor. The pH compensation may be enabled or disabled by the user, and the pH value at which the correction factor is disabled may also be programmed by the user.
4. Provide the ability to use the 4-20 mA output for PID control. Proportional, Integral, and Derivative functions shall be user adjustable and provide for output hold when needed.
5. Provide two isolated 4-20 mA outputs, with output spans programmable by the user for any segment of a display range. Outputs shall be configurable for chlorine, pH, temperature, or PID control. Analog outputs shall be both ground isolated and isolated from each other.
6. Provide output hold and output simulate functions to allow for testing or remote receiving devices or to allow maintenance without disturbing control systems.
7. Provide three 6 amp SPDT relay outputs. Software settings for relay control include setpoint, deadband, phase, delay, and failsafe. Provide an optional 3-relay card, for 0-30 V signals, to bring the total to 6 relays. Relays shall be programmable for either control or alarm function, or relays may be assigned to diagnostic functions for use in indicating trouble conditions at a remote location.
8. Provide digital communications via BacNet Ethernet.
9. Diagnostic functions shall be incorporated into the transmitter. The 4-20 mA output shall be capable of being assigned to safely rise to 20 mA, fall to 4 mA, or be left alone, during diagnostic failures. Diagnostic error messages shall be displayed in clear language.

F. Monitors shall be powered by 120 VAC single-phase line power.

G. The complete chlorine monitor shall be supplied with spare parts including membranes, electrolyte, and a spare parts kit that includes all O-rings, special hardware, and accessories for up to 2 years of operation.

PART 3 – EXECUTION

3.1 REQUIRED TECHNICAL SERVICES

A. Provide services of a qualified manufacturer's representative to check complete installation for conformance to manufacturer's recommendation, put system into service, make all adjustments required for full conformance to design and specified requirements, and perform all demonstrations and tests.

B. Provide services for start up and calibration of water quality monitoring system by qualified manufacturer’s representative to put system into service. Turn over all calibration documentation to the COR. Perform all demonstrations and tests.

3.2 FLUSHING AND DISINFECTING

A. Flush and disinfect new water lines and softener interiors in accordance with AWWA C651.

B. Material:

1. Liquid chlorine: AWWA B301.
2. Hypochlorite: AWWA B300.

3.3 STARTUP AND TESTING

A. Operating: Tests shall be conducted in presence of COR. It is prohibited, for testing purposes, to add to or subtract from exchange material used in apparatus, neither will any regenerating agent, other than the solution specified, be permitted.

B. Procedure:

1. Regenerate system to demonstrate operation of multiport valve.

2. Operate each softener at constant maximum required capacity for ten minutes after soft water is produced. When necessary, waste softened water to sewer to maintain above flow rate. Contractor shall submit samples to a USEPA certified testing laboratory. A certified test report shall be prepared indicating hardness levels are within the specified range. Hardness shall be less than 50 mg/L or as specified.
3. Demonstrate all features of the control system including diagnostics and flow and cycle indications.

C. For the water quality monitoring system, span calibration of the system must be done against a laboratory measurement on the same sample that the sensor is measuring. A sample should be collected from the inlet line feeding the flow cell and quickly analyzed for chloramine. It is

generally preferable to calibrate at values above 0.5 PPM to reduce calibration errors. The chlorine monitor should be calibrated while operating on a chlorinated sample stream in the flow cell assembly.

D. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Contractor shall provide a minimum of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative to instruct VA Personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

3.6 MAINTENANCE SERVICE

A. Provide full maintenance contract for 12 months by service technician of water softener manufacturers, including preventative maintenance as required for proper operation of water softener equipment. Servicing company shall be within 2 hours drive and be capable of responding within 6 to 8 hours.

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SECTION 22 34 00
FUEL-FIRED DOMESTIC WATER HEATERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for installing a complete gas fired domestic water heating system ready for operation including water heaters, thermometers, and all necessary accessories, connections, and equipment.

A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

E. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American National Standard Institute (ANSI):

Z21.10.1-2019.....Gas Water Heaters, Volume I, Storage Water Heaters with Input Ratings of 75,000 Btu per Hour or Less

Z21.10.3-2019.....Gas-Fired Water Heaters, Volume III, Storage Water Heaters with Input Ratings Above 75,000 Btu per Hour, Circulating and Instantaneous

Z21.15-2021.....Manually Operated Gas Valves for Appliances, Appliance Connector Valves and Hose End Valves

Z21.18-2019.....Gas Appliance Pressure Regulators

Z21.20-2014.....Automatic Gas Ignition Systems and Components

Z21.21-2019.....Automatic Valves for Gas Appliances

Z21.22-2015(R2020).....Relief Valves for Hot Water Supply Systems

Z21.66-2015(R2020).....Automatic Damper Devices for Use with Gas-Fired Appliances

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):

90.1-2022.....Energy Standard for Buildings Except Low-Rise Residential Buildings

D. American Society of Mechanical Engineers (ASME):

ASME Boiler and Pressure Vessel Code -

BPVC Section IV-2021....Rules for Construction of Heating Boilers

BPVC Section VIII-1-2021 Rules for Construction of Pressure Vessels, Division 1

Form U-1.....Manufacturer's Data Report for Pressure Vessels

B1.20.1-2013(R2018).....Pipe Threads, General Purpose (Inch)

B1.20.7-1991(R2018).....Hose Coupling Screw Threads (Inch)

B16.5-2020.....Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard

B16.24-2022.....Cast Copper Alloy Pipe Flanges, Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500

CSD-1-2021.....Controls and Safety Devices for Automatically Fired Boilers

E. National Electrical Manufacturers Association (NEMA):

ICS 6-1993(R2016).....Industrial Control and Systems: Enclosures

F. National Fire Protection Association (NFPA):

54-2021.....National Fuel Gas Code

70-2023.....National Electrical Code (NEC)

G. NSF International (NSF):

5-2019.....Water Heaters, Hot Water Supply Boilers, and Heat Recovery Equipment

61-2022.....Drinking Water System Components - Health Effects

372-2022.....Drinking Water System Components - Lead Content

H. Underwriters Laboratories, Inc. (UL):

429-2013(R2021).....Standard for Electrically Operated Valves

795-2016(R2022).....Standard for Commercial-Industrial Gas Heating Equipment

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 34 00, FUEL-FIRED DOMESTIC WATER HEATERS", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Water Heaters.
2. Pressure and Temperature Relief Valves.
3. Thermometers.
4. Pressure Gauges.
5. Vacuum Breakers.
6. Expansion Tanks.
7. Heat Traps.
8. Gas Shut-off Valves.
9. Motorized Gas Valves.
10. Gas Pressure Regulators.
11. Manifold Kits.

D. For each gas fired domestic hot water heater type and size, the following characteristics shall be submitted:

1. Rated Capacities
2. Operating characteristics
3. Electrical characteristics
4. Furnished specialties and accessories
5. A Form U-1 or other documentation stating compliance with the ASME Boiler and Pressure Vessel Code.

E. Shop drawings shall include wiring diagrams for power, signal and control functions.

F. Submit documentation indicating compliance with applicable requirements of ASHRAE 90.1 or Energy Star for Service Water Heating.

G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.

3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

H. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

I. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. Gas water heaters up to 530 liters (140 gallons) are covered under the FEMP and the ENERGY STAR program. Federal laws and executive orders mandate the purchase of gas water heaters that meet or exceed the ENERGY STAR listed minimum efficiency. Comply with American Society of Heating, Refrigerating and Air- Conditioning Engineers (ASHRAE) for efficiency performance ASHRAE 90.1, “Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings for commercial water heaters.”

B. Electrical components, devices and accessories shall be listed and labeled as defined in NFPA 70 by a qualified testing agency and marked for intended location and application.

C. ASME code construction shall be a vessel fabricated in compliance with the ASME BPVC Section VIII-1.

D. Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61 and NSF 372.

E. The domestic water heater shall be certified and labeled by an independent testing agency.

F. Bio-Based Materials: For products designated by the USDA’s Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit https://www.biopreferred.gov.

G. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph AS-BUILT DOCUMENTATION of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

PART 2 - PRODUCTS

2.1 POWER VENT, GAS FIRED, STORAGE DOMESTIC WATER HEATERS

A. The gas fired domestic water heater shall comply with ANSI Z21.10.3. Provide with access for cleaning and disinfection.

B. The water heater design shall provide a minimum combustion efficiency of 95 percent at operating conditions. Water heater capacities are scheduled on the drawings.

C. The tank construction shall be ASME BPVC Section VIII-1, glass lined, with 1034 kPa (150 psig) working pressure rating complying with NSF 61 and NSF 372 for barrier materials for potable water tank linings.

D. The tapping (openings) shall be factory-fabricated of materials compatible with the tank and in accordance with appropriate ASME standards for piping connection, pressure and temperature relief valve, pressure gauge, thermometer, drain valve, anode rods and controls. The tappings shall be:

1. 50 mm or DN50 (NPS 2 inch) and smaller: Threaded ends according to ASME B1.20.1.
2. 65 mm or DN65 (NPS 2-1/2 inch) and larger: Flanged ends according to ASME B16.5 for steel and stainless-steel flanges, and according to ASME B16.24.

E. The gas-fired burner shall include the following:

1. Thermostatic adjustment.
2. Designed for use with power vent heaters.
3. High temperature limit and low water cutoff devices for safety controls.
4. Automatic ignition in accordance with ANSI Z21.20.

F. Temperature setting shall be set for a minimum water temperature of 60 degrees C (140 degrees F). The temperature setting shall be adjustable. Heaters shall be capable of raising the discharge temperature to 77 to 82 degrees C (170 to 180 degrees F) for thermal eradication.

G. The insulation shall surround the entire storage tank except connection and controls and shall comply with ASHRAE 90.1.

H. The jacket shall be steel with enameled finish.

I. The drain valve shall be corrosion resistant metal. A drain valve shall be installed at the bottom of each tank-type water heater and hot water storage tank. The drain valve inlet shall not be less than 20 mm or DN20 (NPS 3/4 inch) with ASME B1.20.7 garden hose threads.

J. The power vent system shall be interlocked with the burner.

K. The combination pressure and temperature relief Valve shall be ANSI Z21.22 rated and constructed of all brass or bronze with a self-closing reseating valve.

L. Special requirements: NSF 5 construction.

2.2 DOMESTIC HOT WATER EXPANSION TANKS

A. A steel pressure rated tank constructed with welded joints and factory installed butyl rubber diaphragm shall be installed as scheduled. The air precharge shall be set to minimum system operating pressure at tank.

B. The tappings shall be factory-fabricated steel, welded to the tank and include ASME B1.20.1 pipe thread.

C. The interior finish shall comply with NSF 61 and NSF 372 barrier materials for potable water tank linings and the liner shall extend into and through the tank fittings and outlets.

D. The air charging valve shall be factory installed.

2.3 HEAT TRAPS

A. Heat traps shall be installed in accordance with ASHRAE 90.1 if not provided integral with the heater.

2.4 COMBINATION TEMPERATURE AND PRESSURE RELIEF VALVES

A. The combination pressure and temperature relief valve shall be ANSI Z21.22 and ASME rated and constructed of all brass or bronze with a self-closing reseating valve. The relief valves shall include a relieving capacity greater than the heat input and include a pressure setting less than the water heater’s working pressure rating. Sensing element shall extend into storage tank.

2.5 GAS SHUTOFF VALVES

A. The gas shutoff valve shall be manually operated with proof of closure conforming to ANSI Z21.15.

2.6 MOTORIZED GAS VALVES

A. Automatic Gas Valves: Comply with ANSI Z21.21 and shall have the following characteristics:

1. Body: Brass or aluminum.

2. Seats and Disc: Nitrile rubber.
3. Springs and Valve Trim: Stainless-steel.
4. Normally closed.
5. Visual position indicator.
6. Electrical operator for actuation by appliance automatic shutoff device.

B. Electrically Operated Valves: Comply with UL 429 and shall have the following characteristics:
1. Pilot operated.
2. Body: Brass or aluminum.
3. Seats and Disc: Nitrile rubber.
4. Springs and Valve Trim: Stainless-steel.
5. 120-V ac, 60 Hz, Class B, continuous-duty molded coil, and replaceable.
6. NEMA ICS 6, Type 4, coil enclosure.
7. Normally closed.
8. Visual position indicator.

2.7 GAS PRESSURE REGULATORS

A. The gas pressure regulator shall be appliance type, pressure rating matching inlet gas supply temperature, and conforming to ANSI Z21.18.

2.8 AUTOMATIC GAS VALVES

A. Each water heater shall incorporate dual over-temperature protection with manual reset, in accordance with ASME BPVC Section IV and ASME CSD-1. The automatic gas valves shall be appliance type, electrically operated, on-off automatic control, and conforming to ANSI Z21.21.

2.9 THERMOMETERS

A. Thermometers shall be rigid stem or remote sensing, scale or dial type with an aluminum, black metal, stainless-steel, or chromium plated brass case. The thermometer shall be back connected, red liquid (alcohol or organic-based) fill, vapor, bi-metal or gas actuated, with 228 mm (9 inches) high scale dial or circular dial 50 to 127 mm (2 to 5 inches) in diameter graduated from 4 to 100 degrees C (40 to 212 degrees F), with two-degree graduations guaranteed accurate within one scale division. The socket shall be separable, double-seat, micrometer-fittings, with extension neck not less than 63 mm (2-1/2 inches) to clear tank or pipe covering. The thermometer shall be suitable for 19

mm (3/4 inch) pipe threads. Thermometers may be console-mounted with sensor installed in separate thermometer well.

2.10 SUPPORTS

A. Water heater stands shall be factory-fabricated steel for floor mounting capable of supporting water heater and water a minimum of 457 mm (18 inches) above the floor.

B. Wall brackets for wall mounted heaters shall be factory-fabricated steel capable of supporting water heater and water.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. The water heaters shall be installed on concrete bases unless elevated above the floor. Refer to Section 03 30 00, CAST-IN-PLACE CONCRETE and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

C. The water heaters shall be installed level and plumb and securely anchored.

D. The water heaters shall be installed and connected in accordance with manufacturer’s written instructions with manufacturer’s recommended clearances.

E. All pressure and temperature relief valves discharge shall be piped to a nearby floor drains with air gap or break.

F. Thermometers shall be installed on the water heater inlet and outlet piping and shall be positioned such that they can be read by an operator or staff standing on floor or walkway.

G. Vent piping from gas-train pressure regulators and valves shall be piped to the outside of building and shall conform to NFPA 54.

H. The thermostatic control shall be set for a minimum setting of 60 degrees C (140 degrees F) for storage heaters.

I. Shutoff valves shall be installed on the domestic water supply piping to the water heater and on the domestic hot water outlet piping.

J. All manufacturer’s required clearances shall be maintained.

K. A combination temperature and pressure relief valve shall be installed at the top portion of the storage tank in accordance with manufacturer’s recommendations. The sensing element shall extend into the tank. The relief valve outlet drain piping shall discharge by air gap into a floor drain.

L. Piping type heat traps shall be installed on the inlet and outlet piping of the domestic water heater storage tanks, unless provided integrally with the tanks.

M. Water heater drain piping shall be installed as indirect waste to spill by air gap into open drains or over floor drains. Hose end drain valves shall be installed at low points in water piping for gas fueled domestic hot water heaters without integral drains.

N. The type B galvanized or stainless-steel combustion vent shall be installed and sized according to the water heaters recommendations and extended through the roof or wall as allows by the local fuel gas code or NFPA 54. Install vents for condensing heaters in accordance with manufacturer’s recommendations.

O. Dielectric unions shall be provided if there are dissimilar metals between the water heater connections and the attached piping.

P. Provide vacuum breakers per ANSI Z21.22 on the inlet pipe if the water heater is bottom fed.

3.2 LEAKAGE TEST

A. Before piping connections are made, the water heaters shall be tested at a hydrostatic pressure of 1380 kPa (200 psig) and 1654 kPa (240 psig) for a unit with a MAWP of 1104 kPa (160 psig). If any leakage is found on the water heater, the water heater shall be replaced with a new unit at no additional cost to the VA.

3.3 PERFORMANCE TEST

A. Ensure that all the remote water outlets are always tested to a minimum of 43 degrees C (110 degrees F) and a maximum of 49 degrees C (120 degrees F) water flow.

3.4 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. The tests shall include system capacity, control function, and alarm functions.

C. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

D. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with

the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.5 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.6 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 2 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 40 00
PLUMBING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 07 92 00, JOINT SEALANTS: Sealing between fixtures and other finish surfaces.

E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

F. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.

G. 22 13 00, FACILITY SANITARY AND VENT PIPING.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The American Society of Mechanical Engineers (ASME):

A112.6.1M-1997 (R2017)..Supports for Off-the-Floor Plumbing Fixtures for Public Use

A112.19.1-2018.....Enameled Cast Iron and Enameled Steel Plumbing Fixtures

A112.19.2-2018.....Ceramic Plumbing Fixtures

A112.19.3-2022.....Stainless Steel Plumbing Fixtures

C. American Society for Testing and Materials (ASTM):

A276-2017.....Standard Specification for Stainless Steel Bars and Shapes

B584-2022.....Standard Specification for Copper Alloy Sand Castings for General Applications

D. CSA Group:

B45.4-2022.....Stainless Steel Plumbing Fixtures

E. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-2006.....Metal Finishes Manual

F. American Society of Sanitary Engineering (ASSE):
1016-2017 (R2021).....Automatic Compensating Valves for Individual Showers and Tub/Shower Combinations

G. NSF International (NSF):
14-2021.....Plastics Piping System Components and Related Materials
61-2022.....Drinking Water System Components - Health Effects
372-2022.....Drinking Water System Components - Lead Content

H. American with Disabilities Act (A.D.A)

I. International Code Council (ICC):
IPC-2021.....International Plumbing Code

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 40 00, PLUMBING FIXTURES", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, connections, and capacity.

D. Operating Instructions: Comply with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

E. Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

F. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all

performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on DVD / inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in AutoCAD version 2023 provided on DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead is prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61.

B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 STAINLESS STEEL

A. Corrosion-resistant Steel (CRS):

1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.

B. Die-cast zinc alloy products are prohibited.

2.3 STOPS

A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in solid-surface, wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.

B. Furnish keys for lock shield stops to the COR.

C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.

D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.

E. Mental Health Area: Provide stainless steel drain guard for all lavatories not installed in casework.

2.4 ESCUTCHEONS

A. Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.5 LAMINAR FLOW CONTROL DEVICE

A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar

flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing. **Aerators are prohibited.**

B. Flow Control Restrictor:

1. Capable of restricting flow from 32 ml/s to 95 ml/s (0.5 gpm to 1.5 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 174 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psig and 80 psig).
3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.6 WATER CLOSETS

A. (P-101) Water Closet (Floor Mounted, ASME A112.19.2, Figure 6)-office and industrial, elongated bowl, siphon jet 4.8 L (1.28 gallons) per flush, floor outlet. Top of seat shall be 435 mm to 438 mm (17-1/8 inches to 17-1/4 inches) above finished floor.

1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
2. Fittings and Accessories: Floor flange fittings-cast iron; Gasket-wax; bolts with chromium plated cap nuts and washers.
3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, non-hold open ADA approved side oscillating handle , water saver design per flush with maximum 10 percent variance, top spud connection, adjustable tailpiece, one-inch IPS screwdriver back check angle stop with vandal resistant cap, high back pressure vacuum breaker, solid-ring pipe support, and sweat solder adapter with cover tube and cast set screw wall flange. Set centerline of inlet 292 mm (11-1/2 inches) above seat. Seat bumpers shall be integral part of flush valve. Valve body, cover,

tailpiece and control stop shall be in conformance with ASTM B584 Alloy classification for semi-red brass.

2.10 LAVATORIES

A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.

B. Brass components in contact with water shall contain no more than 0.25 percent lead content by dry weight. Faucet flow rates shall be 3.9 L/m (1.5 gpm) for private lavatories and either 1.9 L/m (0.5 gpm) or 1.0 liter (0.25 gallons) per cycle for public lavatories.

C. (P-408) Lavatory (ASME A112.19.2) refer to Architectural drawings. Punching for faucet on 102 mm (4 inches) centers. Support lavatory to wall with steel wall plate.

1. Faucet: Solid cast brass construction with washerless ceramic disc mixing cartridge type and centrally exposed rigid gooseneck spout with outlet 127-152 mm (5-6 inches) above rim. Provide laminar flow control device. One hundred two millimeters (4-inch) wrist blade type handles on faucets shall be cast, formed or drop forged copper alloy. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall be chrome plated with a smooth bright finish.
2. Drain: Cast or wrought brass with flat grid strainer and offset tailpiece, chrome plated finish.
3. Stops: Angle type. See paragraph “Stops”.
4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Exposed metal trap surface, and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.
5. Provide cover for exposed piping, drain, stops and trap per A.D.A.

2.11 SINKS AND LAUNDRY TUBS

A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.

C. (P-502) Service Sink (Corner, Floor Mounted) stain resistant terrazzo, 711 mm by 711 mm by 305 mm (28 inches by 28 inches by 12 inches) with 152 mm (6 inches) drop front. Terrazzo, composed of marble chips and

white Portland cement, shall develop compressive strength of 20684 kPa (3000 psig) seven days after casting. Provide extruded aluminum cap on front side.

1. Faucet: Solid brass construction, 9.5 L/m (2.5 gpm) combination faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, integral check/stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish. Provide 914 mm (36 inches) hose with wall hook. Centerline of rough in is 1219 mm (48 inches) above finished floor.
2. Drain: Seventy six millimeter (3 inches) cast brass drain with nickel bronze strainer.
3. Trap: P-trap, drain through floor.

Q. (P-528) Sink (CRS, Single Compartment, Counter Top ASME A112.19.2, Kitchen Sinks) self-rimming, back faucet ledge, approximately 533 mm by 559 mm (21 inches by 22 inches) with single compartment inside dimensions approximately 406 mm by 483 mm by 191 mm (16 inches by 19 inches by 7 1/2 inches) deep. Shall be minimum of 1.3 mm thick (18 gauge) CRS. Corners and edges shall be well rounded:

1. Faucet: Solid brass construction, 8.3 L/m (2.2 gpm) deck mounted combination faucet with Monel or ceramic seats, removable replacement unit containing all parts subject to ware, swivel gooseneck spout with approximately 203 mm (8 inches) reach with spout outlet 152 mm (6 inches) above deck and single lever with hose spray. Faucet shall be polished chrome plated.
2. Drain: Drain plug with cup strainer, stainless steel.
3. Trap: Cast copper alloy 38 mm (1 1/2 inches) P-trap with cleanout plug. Provide wall connection and escutcheon.
4. Provide cover for exposed piping, drain, stops and trap per A.D.A.R.

2.12 DISPENSER, DRINKING WATER

A. Standard rating conditions: 10 degrees C (50 degrees F) water with 27 degrees C (80 degrees F) inlet water temperature and 32 degrees C (90 degrees F) ambient air temperature.

B. (P-606) Drinking Fountain (Exterior Wall Hung, Freezeproof, Surface Mounted) cabinet, CRS, with stainless steel receptor, 18 gage, type 304 with satin finish and shall be complete with hanger and bottom cover plate. Unit dimensions, 305 mm (12 inches) wide by 286 mm (11 1/4 inches) front to back by 241 mm (9 1/2 inches) high including a 45 mm (1-3/4 inches) high splash back. Lead free.

1. Provide frost-proof self-closing, drain back valve assembly with automatic stream height control and an 86 mm (3 3/8 inch) high bubbler.
2. Provide 38 mm (1 1/2 inches) cast brass P-trap mounted in pipe space, with opening to accept drain back from the frost-proof valve assembly.
3. All exposed accessories shall be chrome plated. Set receptor rim 1067 mm (42 inches) above grade.

2.13 SHOWER BATH FIXTURE

A. (P-702) Shower Bath Fixture (Wall Mounted, Concealed Supplies, Type T/P Combination Valve):

1. Shower Installation: Wall mounted, shower head connected to shower arm. All external trim shall be chrome plated metal.
2. Shower Heads: Chrome plated metal head, adjustable ball joint, self cleaning with automatic flow control device to limit discharge to not more than 9.5 l/m (2.5 gpm). Body, internal parts of shower head and flow control fittings shall be copper alloy or CRS. Install showerhead 1829 mm (72 inches) above finished floor.
3. Valves: Type T/P combination thermostatic and pressure balancing, with chrome plated metal lever with adjustment for rough-in variations, type operating handle and chrome plated brass or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops, and temperature limit stops. Set stops for a maximum temperature of 50 degrees C (122 degrees F). Install valve 1372 mm (54 inches) from bottom of shower receptor. All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 9.5 l/m (2.5 gpm) at 310 kPa (45 psig) pressure drop.

2.14 EMERGENCY FIXTURES

A. (P-707) Emergency Shower and Eye and Face Wash (Free Standing):

1. Shower Head: Polished chrome plated, 203 mm (8 inches) in diameter, install head 2134 mm (84 inches) above floor. Equip with stay-open ball valve, chrome plated. Operate valve with 610 mm (24 inches) stainless steel pull-rod with triangle handle. Pull-down opens valve; push-up closes valve. Flow rate shall be 75.7 L/m (20 gpm).
2. Emergency Eye and Face Wash: CRS receptor. Equipment with a 13 mm (1/2 inch) stay open ball valve operated by push flag handle. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor. Flow rate shall be 11.4 L/m (3 gpm).
3. Provide with thermostatic mixing valve to provide tepid water from 30 to 35 degrees C (85 to 95 degrees F).
4. Shower head and emergency eye and face wash shall be mounted to stanchion with floor flange through floor waste connection and P-trap. Paint stanchion same color as room interior. Provide with signage to easily locate fixture.
5. Provide with emergency alarm horn and light. Tie alarm to BAS.

2.15 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES

A. (P-804) Hose Bibb (Single Faucet, Wall Mounted to Concealed Supply Pipe): Cast or wrought copper alloy, single faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, mounted on wall 914 mm (36 inches) above floor to concealed supply pipe. Provide faucet with 19 mm (3/4 inch) hose coupling thread on spout and vacuum breaker. Four-arm handle on faucet shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a bright finish.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.

B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.

C. Through Bolts: For free standing marble and metal stud partitions refer to Section 10 21 13, TOILET COMPARTMENTS.

D. Toggle Bolts: For hollow masonry units, finished or unfinished.

E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.

F. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.

G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.

H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.

I. Aerators are prohibited on lavatories and sinks.

J. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost or additional time to the Government.

3.2 CLEANING

A. At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative to instruct VA Personnel in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- - - E N D - - -

SECTION 22 67 21
WATER DEALKALIZING SYSTEM

PART 1 - GENERAL

1.1 DESCRIPTION

A. Provide a chloride anion, pressure type, water dealkalizing system, complete, ready for operation, including electrical connections, services, controls, and all required accessories and equipment.

B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

E. Section 22 07 11, PLUMBING INSULATION: Pipe Insulation.

F. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by their basic designation only.

B. American Society of Mechanical Engineers (ASME):

B16.1-2010.....Gray Iron Pipe Flanges and Flanged Fittings: Classes 25, 125, and 250

B16.3-2011.....Malleable Iron Threaded Fittings: Classes 150 and 300

B40.100-2013.....Pressure Gauges and Gauge Attachments

C. ASTM International Standards (ASTM):

A53/A53M-2012.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

E1229-2008.....Standard Specification for Calcium Hypochlorite

E1120-2008.....Standard Specification for Liquid Chlorine

D. American Water Works Association (AWWA):

C651-2005 .....Disinfecting Water Mains

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 67 21, WATER DEALKALIZING SYSTEM", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Piping
2. Valves
3. Dealkalizing System
4. Controls
5. Pressure Gages
6. Backflow Preventer
7. Water meter
8. Caustic pump
9. Water Testing Equipment

D. Completely detailed layout, setting, arrangement, and installation drawings including electrical/hydraulic controls. Drawings shall also show all parts of the apparatus including relative positions, dimensions, sizes, required clearances for unobstructed operation and general arrangement of connecting piping.

E. Certification of performance requirements.

F. ASME U-form tank construction form.

G. Field performance test results.

H. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

I. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. Water Analysis: Water to be treated is reported to have an alkalinity as CaC03 of 45.33 mg/L and a pH of 8. This analysis is for assistance only. Obtain and verify the analysis.

B. Performance Requirements: Provide written certification that the following performance requirements shall be met by equipment under actual operating conditions:

1. Exchanger material shall not wash out of the apparatus during any dealkalizing run regardless of rate of flow.
2. Turbidity and color of treated water shall not be increased above same of sodium cycle treated water by reason of passing through the exchanger equipment.
3. Strainer system, gravel bed, and exchange material shall not become fouled by dirt, rust, or scale from pipe lines to the extent to render backwash ineffective.

C. System Requirements:

1. Unit shall be capable of delivering water having a maximum alkalinity of 20 mg/L (20 ppm), as CaC03, up to maximum demand of 113 L/min (30 gpm).
2. Total loss of head through unit, and assembly, between the gages, including dealkalizer, valves, piping, etc., shall not exceed 103 kPa (15 psig).
3. Regeneration shall be accomplished within a period of 75 minutes. Regeneration period shall be that part of cycle of operation from the time unit has delivered its dealkalizing capacity until it is ready to deliver dealkalized water again, including all backwashing, brining and brine washout, etc., complete. Quantity of caustic soda shall be approximately one tenth of salt employed.

D. Required Technical Services: Provide services of a qualified manufacturer's representative to check complete installation for conformance to manufacturer's recommendation, put system into service, make adjustments required for full conformance to design and specified requirements, and test per Part 3 of this specification.

E. Bio-Based Materials: For products designated by the USDA’s Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more

information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in AutoCAD version 2024 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 EXTERNAL DEALKALIZER PIPING

A. Pipe: ASTM A53/A53M, galvanized, Schedule 40. Flanges, ASME B16.1, Class 125.

B. Fittings: Malleable iron, ASME B16.3 or coated iron, ASME B16.1, Class 125.

C. Threaded Joints: Shall be made with ends reamed out. Apply bituminous base lubricant or fluorocarbon resin tape to threads only. Bio-based materials shall be utilized when possible.

2.2 VALVES

A. Manual Valves: Ball, bronze body, stainless steel trim, reinforced Teflon seat and seal, full port.

B. Multiport or Valve Nest: water-pressure-operated assembly of non-sticking, non-leaking, hard-anodized polymer-coated aluminum alloy or cast iron multi-port diaphragm valves. Guided-perimeter diaphragms. All valve parts accessible for service. Design shall permit slow opening and closing automatic operation of various steps of operating service, opening and closing ports in correct sequence. Provide sample cocks. Provide inlet and outlet pressure gages at all valve ports.

2.3 DEALKALIZING SYSTEM

A. Vertical, down-flow, pressure type with water-meter-actuated automatic controls, operating on the chloride-anion cycle, designed to remove more than 90 percent of the bicarbonate alkalinity from softened water.

B. Performance Requirements: Refer to paragraph “Quality Assurance”.

C. Dealkalizer Tank: ASME Construction, welded carbon steel, designed for 861 kPa (125 psig) working pressure. Sidewall height shall be adequate to allow 50 percent of the mineral bed depth for expansion. Tank shall have easy access to entire interior. Tanks 1000 mm diameter (39.4 inches) and greater shall have 300 mm x 400 mm (12 inch x 16 inch) manway in top head. Reinforced pipe nozzles. Epoxy interior lining, 0.2 to 0.25 mm (8 to 10 mils) dry film thickness; exterior rust-resistant primer coated. Bio-based materials shall be utilized when possible.

D. Distributor Pipes: Upper internal pipes stainless steel, lower distribution pipes CPVC.

E. Exchange Material: High capacity, strongly basic, styrene base, resinous synthetic material. Exchange capacity as CaC03 shall be considered to be a minimum of 280 grains per cubic meter (8 grains per cubic foot) with salt consumption of 64 kg per cubic meter (4 pounds per cubic foot) and caustic soda consumption of 6.4 kg per cubic meter (0.4 pound per cubic foot). Resin furnished shall be such type which shall not require dosing or addition of any chemical, mixture, or

solution to the water to be treated, or the water used for backwashing, other than common salt (NaCl) and caustic soda (NaOH) regeneration.

F. Brine Measuring Tank:

1. Construction:

a. Filament wound fiber glass, minimum 10 mm (3/8 inch) thick, reinforced at top with a minimum 1.6 mm (1/16 inch) resin coating on the internal wall. Bio-based materials shall be utilized when possible.

b. Polyethylene.

c. Salt capacity sufficient for six regenerations.

2. Controls: Float-operated angle valve with float, float rod and stops:

a. Angle Valve: Not less than 25 mm (1 inch), double seated sliding stem, snap action closing and manual opening type. Constructed of all bronze containing not less than 85 percent copper. Equip valve with nonmetallic float of sufficient size to operate valve.

b. Float Rod and Stops: Shall be material and design for use in fully saturated salt brine and be provided with necessary lever and supports. Set float stops on rod to close valve at predetermined low level in tank.

G. Caustic System:

1. Provide pumping system to pump from VA-furnished drums or carboys of 50 percent liquid caustic soda.

2. System shall include: Metering pump, diaphragm-type; movable pump stand, pressure switch, 30 minute automatic reset timer in protective box, blend valve for adjustment of concentration.

H. System Controls: Electronic field-programmable microprocessor control, all solid state components, digital display showing system status at any time and continuous display of flow rate and flow totalization, moisture-resistant keypad. Volume-based automatic regeneration. Motor-driven pilot valve initiates regeneration. Manual override. Automatic start feature. Mount controls in NEMA 4X panel adjacent to the unit.

I. Automatic reset register water meter which automatically operates the system to provide backwashing, brining, rinsing and service along with opening the soft water bypass valve while the unit is regenerating. Meter turndown at least 70/1 with maximum flow rating approximately 10 percent above maximum flow rating required for the unit.

2.4 PRESSURE GAGES

A. ASME B40.100, 1 percent accuracy, 115 mm (4-1/2 inches) in diameter, all metal case, bottom connected. Dials either dead black or white lacquered throughout, graduated from 0 to 690 kPa (0 to 100 psig) and identity labeled. Isolating gage cocks on all gages.

2.5 WATER TESTING EQUIPMENT

A. Furnish methylorange titration-type water testing equipment in a portable cabinet. Equipment shall be such to permit conducting tests as recommended by manufacturer of equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost or additional time to the Government.

3.2 FLUSHING AND DISINFECTING

A. Flush and disinfect new water lines and dealkalizer interior in accordance with AWWA C651.

B. Material:

1. Liquid Chlorine: ASTM E1120.
2. Hypochlorite: ASTM E1229.

3.3 STARTUP AND TESTING

A. Operating: Tests shall be performed in the presence of COR. Contractor shall provide a minimum of 10 working days prior to startup and testing. It is prohibited, for testing purposes, to add to or subtract from exchange material used in apparatus, neither shall any regenerating agent, other than the solution specified, be permitted.

B. Procedure:

1. Operate dealkalizer at a constant flow rate of 53 L/s (14 gpm) for ten minutes after dealkalized water is produced. If necessary, waste treated water to sewer to maintain above flow rate. Dealkalized water production shall begin when a sample of 40 cc does not indicate more than 20 mg/L (20 ppm) of alkalinity.
2. Regenerate system to demonstrate operation of multiport valve and control system.

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Contractor shall provide a minimum of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for fourhours to instruct VA Personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. DEAL

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ADDENDUM #2

DSSECTION 23 05 10
COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION

PART 1 – GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23 related to boiler plant and steam generation.

B. Definitions:

1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
2. Exterior: Piping, ductwork, and equipment exposed to weather be it temperature, humidity, precipitation, wind, or solar radiation.

C. Abbreviations/Acronyms:

1. ac: Alternating Current
2. ACR: Air Conditioning and Refrigeration
3. AI: Analog Input
4. AISI: American Iron and Steel Institute
5. AO: Analog Output
6. ASJ: All Service Jacket
7. AWG: American Wire Gauge
8. BACnet: Building Automation and Control Networking Protocol
9. BAg: Silver-Copper-Zinc Brazing Alloy
10. BAS: Building Automation System
11. BCuP: Silver-Copper-Phosphorus Brazing Alloy
12. bhp: Brake Horsepower
13. Btu: British Thermal Unit
14. Btu/h: British Thermal Unit Per Hour
15. CDA: Copper Development Association
16. C: Celsius
17. CD: Compact Disk
18. CFM: Cubic Foot Per Minute
19. CH: Chilled Water Supply
20. CHR: Chilled Water Return
21. CLR: Color
22. CO: Carbon Monoxide
23. COR: Contracting Officer’s Representative
24. CPD: Condensate Pump Discharge
25. CPM: Cycles Per Minute

26. CPVC: Chlorinated Polyvinyl Chloride
27. CRS: Corrosion Resistant Steel
28. CTPD: Condensate Transfer Pump Discharge
29. CTPS: Condensate Transfer Pump Suction
30. CW: Cold Water
31. CWP: Cold Working Pressure
32. CxA: Commissioning Agent
33. dB: Decibels
34. dB(A): Decibels (A weighted)
35. DDC: Direct Digital Control
36. DI: Digital Input
37. DO: Digital Output
38. DVD: Digital Video Disc
39. DN: Diameter Nominal
40. DWV: Drainage, Waste and Vent
41. EPDM: Ethylene Propylene Diene Monomer
42. EPT: Ethylene Propylene Terpolymer
43. ETO: Ethylene Oxide
44. F: Fahrenheit
45. FAR: Federal Acquisition Regulations
46. FD: Floor Drain
47. FED: Federal
48. FG: Fiberglass
49. FGR: Flue Gas Recirculation
50. FOS: Fuel Oil Supply
51. FOR: Fuel Oil Return
52. FSK: Foil-Scrim-Kraft facing
53. FWPD: Feedwater Pump Discharge
54. FWPS: Feedwater Pump Suction
55. GC: Chilled Glycol Water Supply
56. GCR: Chilled Glycol Water Return
57. GH: Hot Glycol Water Heating Supply
58. GHR: Hot Glycol Water Heating Return
59. gpm: Gallons Per Minute
60. HDPE: High Density Polyethylene
61. Hg: Mercury
62. HOA: Hands-Off-Automatic
63. hp: Horsepower

64.HPS: High Pressure Steam (equal to/greater than 414 kPa (60 psig))
65.HPR: High Pressure Steam Condensate Return
66.HW: Hot Water
67.HWH: Hot Water Heating Supply
68.HWHR: Hot Water Heating Return
69.Hz: Hertz
70.ID: Inside Diameter
71.IPS: Iron Pipe Size
72.kg: Kilogram
73.klb: 1000 lb
74.kPa: Kilopascal
75.lb: Pound
76.lb/hr: Pounds Per Hour
77.L/s: Liters Per Second
78.L/min: Liters Per Minute
79.LPS: Low Pressure Steam (equal to/less than 103 kPa (15 psig))
80.LPR: Low Pressure Steam Condensate Gravity Return
81.MAWP: Maximum Allowable Working Pressure
82.MAX: Maximum
83.MBtu/h: 1000 Btu/h
84.MBtu: 1000 Btu
85.MED: Medical
86.m: Meter
87.MFG: Manufacturer
88.mg: Milligram
89.mg/L: Milligrams Per Liter
90.MIN: Minimum
91.MJ: Megajoules
92.ml: Milliliter
93.mm: Millimeter
94.MPS: Medium Pressure Steam (110-414 kPa [16-60 psig])
95.MPR: Medium Pressure Steam Condensate Return
96.MW: Megawatt
97.NC: Normally Closed
98.NF: Oil Free Dry (Nitrogen)
99.Nm: Newton Meter
100.NO: Normally Open
101.NOx: Nitrous Oxide

102.NPT: National Pipe Thread
103.NPS: Nominal Pipe Size
104.OD: Outside Diameter
105.OSD: Open Sight Drain
106.OS&Y: Outside Stem and Yoke
107.PC: Pumped Condensate
108.PID: Proportional-Integral-Differential
109.PLC: Programmable Logic Controllers
110.PP: Polypropylene
111.PPE: Personal Protection Equipment
112.ppb: Parts Per Billion
113.ppm: Parts Per Million
114.PRV: Pressure Reducing Valve
115.PSIA: Pounds Per Square Inch Absolute
116.psig: Pounds Per Square Inch Gauge
117.PTFE: Polytetrafluoroethylene
118.PVC: Polyvinyl Chloride
119.PVDC: Polyvinylidene Chloride Vapor Retarder Jacketing, White
120.PVDF: Polyvinylidene Fluoride
121.rad: Radians
122.RH: Relative Humidity
123.RO: Reverse Osmosis
124.rms: Root Mean Square
125.RPM: Revolutions Per Minute
126.RS: Refrigerant Suction
127.RTD: Resistance Temperature Detectors
128.RTRF: Reinforced Thermosetting Resin Fittings
129.RTRP: Reinforced Thermosetting Resin Pipe
130.SCFM: Standard Cubic Feet Per Minute
131.SPEC: Specification
132.SPS: Sterile Processing Services
133.STD: Standard
134.SDR: Standard Dimension Ratio
135.SUS: Saybolt Universal Second
136.SW: Soft water
137.SWP: Steam Working Pressure
138.TAB: Testing, Adjusting, and Balancing
139.TDH: Total Dynamic Head

140. TEFC: Totally Enclosed Fan-Cooled
141. TFE: Tetrafluoroethylene
142. THERM: 100,000 Btu
143. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
144. THWN: Thermoplastic Heat & Water-Resistant Nylon Coated Wire
145. T/P: Temperature and Pressure
146. USDA: U.S. Department of Agriculture
147. V: Volt
148. VAC: Vacuum
149. VA: Veterans Administration
150. VAC: Voltage in Alternating Current
151. VA CFM: VA Construction & Facilities Management
152. VA CFM CSS: Consulting Support Service
153. VAMC: Veterans Administration Medical Center
154. VHA OCAMES: Veterans Health Administration – Office of Capital Asset Management Engineering and Support
155. VR: Vacuum condensate return
156. WCB: Wrought Carbon Steel, Grade B
157. WG: Water Gauge or Water Column
158. WOG: Water, Oil, Gas

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT
D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
E. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.
F. Section 05 50 00, METAL FABRICATIONS.
G. Section 07 60 00, FLASHING AND SHEET METAL.
H. Section 07 84 00, FIRESTOPPING.
I. Section 07 92 00, JOINT SEALANTS.
J. Section 09 91 00, PAINTING.
K. Section 23 05 11, COMMON WORK RESULTS FOR HVAC
L. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
M. Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.
N. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
O. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
P. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

Q. Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

R. Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

S. Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

T. Section 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT.

U. Section 23 52 39, FIRE-TUBE BOILERS.

V. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

W. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

X. Section 26 29 11, MOTOR CONTROLLERS.

Y. Section 33 63 00, STEAM ENERGY DISTRIBUTION.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. Air Movement and Control Association (AMCA):

410-1996.....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

C. American Society of Mechanical Engineers (ASME):

B31.1-2022.....Power Piping

B31.9-2020.....Building Services Piping

ASME Boiler and Pressure Vessel Code:

BPVC Sec I-2021.....Rules for Construction of Power Boilers

BPVC Sec IX-2021.....Welding, Brazing, and Fusing Qualifications

D. American Society for Testing and Materials (ASTM):

A36/A36M-2019.....Standard Specification for Carbon Structural Steel

A575-2020.....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades

E. Association for Rubber Products Manufacturers (ARPM):

IP-20-22021.....Specifications for Drives Using Classical V-Belts and Sheaves

IP-21-2016.....Specifications for Drives Using Double-V (Hexagonal) Belts

F. International Code Council, (ICC):

IMC-22021.....International Mechanical Code

G. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc.:

SP-58-2018.....Pipe Hangers and Supports-Materials, Design, Manufacture, Selection, Application, and Installation

SP-127-2014a.....Bracing for Piping Systems: Seismic-Wind-Dynamic Design, Selection, and Application

H. Military Specifications (MIL):

MIL-P-21035B-2021.....Paint High Zinc Dust Content, Galvanizing Repair (Metric)

I. National Fire Protection Association (NFPA):

31-2019.....Standard for Installation of Oil-Burning Equipment

54-2021.....National Fuel Gas Code

70-2023.....National Electrical Code (NEC)

85-2019.....Boiler and Combustion Systems Hazards Code

101-2021.....Life Safety Code

J. Department of Veterans Affairs (VA):

.....VHA Boiler Plant Safety Devices Testing Manual, Seventh Edition

PG-18-10-2022.....Steam, Heating Hot Water, and Outside Distribution Systems Design Manual

PG-18-10-2011.....Asbestos Abatement Design Manual

PG-18-10-2017.....Sustainable Design Manual

PG-18-10-2022.....Physical Security and Resiliency Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION”, with applicable paragraph identification.

C. All submittals in these sections are for equipment and materials that are interdependent parts of the entire systems; therefore, they shall all be submitted at the same time and complete including coordination/shop drawings, installation instructions, structural support, and structural piping calculations so that they may be reviewed as a system. The submittals for each Section shall be covered by one individual transmittal signed by the prime Contractor and containing a statement that the Contractor has fully reviewed all

documents. Deviations from the contract documents, if any, shall be listed on the transmittal.

D. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc, are accessible from the floor or permanent work platform. It is the Contractor's responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor shall correct at no additional cost or time to the Government even if a submittal was approved.

E. If equipment is submitted which differs in arrangement from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical shall be the Contractor's responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

F. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed contract documents and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

G. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together. Coordinate and properly integrate materials and equipment to provide a completely compatible and efficient installation.

H. Coordination/Shop Drawings:

1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.

2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.
4. In addition, for HVAC systems, provide details of the following:
   a. Mechanical equipment rooms.
   b. Hangers, inserts, supports, and bracing.
   c. Pipe sleeves.
   d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

I. Manufacturer's Literature and Data: Include full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity. Submit under the pertinent section rather than under this section.
1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
2. Submit electric motor data and variable speed drive data with the driven equipment.
3. Equipment and materials identification.
4. Fire-stopping materials.
5. Hangers, inserts, supports and bracing. Provide complete stress analysis for variable spring and constant support hangers. For boiler plants, refer to Section 23 21 11, BOILER PLANT PIPING SYSTEMS, for additional requirements.
6. Wall, floor, and ceiling plates.

J. Rigging Plan: Provide documentation of the capacity and weight of the rigging and equipment intended to be used. The rigging plan shall

include the path of travel of the load, the staging area and intended access, and qualifications of the operator and signal person.

K. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, paragraph, INSTRUCTIONS, for systems and equipment.
2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   a. Include complete list indicating all components of the systems.
   b. Include complete diagrams of the internal wiring for each item of equipment.
   c. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

L. Boiler Plant Maintenance Data and Operating Instructions:

1. Provide 4 bound copies or 2 electronic versions on DVD. Deliver to COR not less than 30 days prior to completion of a phase or final inspection.
2. Include all new and temporary equipment and all elements of each assembly.
3. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, pump impeller size, other data.
4. Manufacturer’s installation, maintenance, repair, and operation instructions for each device. Include assembly drawings and parts lists. Include operating precautions and reasons for precautions.
5. Lubrication instructions including type and quantity of lubricant.
6. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications.
7. Description of boiler firing and operating sequence including description of relay and interlock positions at each part of the sequence.
8. Set points of all interlock devices.
9. Trouble-shooting guide for control systems.
10. Operation of the combustion control system.

11. Emergency procedures.
12. Control system programming information for parameters, such as set points, that do not require services of an experienced technician.
13. Step-by-Step written instructions that are specific for the system installed on testing all safety devices. The instructions should be in the same format and in compliance and equivalent to the VHA Boiler Plant Safety Devices Testing Manual for each test. All safety devices listed in the manual shall be tested and documentation provided certifying completion.

M. Provide copies of approved HVAC equipment submittals to the TAB and Commissioning Subcontractor.

N. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

O. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. All VA safety device requirements shall be complied with regardless of the size, type, or operating pressure of boiler to include condensing boilers, hot water boilers for heating systems, as defined in the VHA Boiler Plant Safety Devices Testing Manual. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC or steam boiler plant construction, as applicable.

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance: Refer to Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. Refer to all other sections for quality assurance requirements for systems and equipment specified therein.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 33 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be of the same manufacturer and model number, or if different models are required they shall be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).
6. Assembled Units: Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Use of asbestos products or equipment or materials containing asbestos is prohibited.

E. Boiler Plant Equipment Service Providers: Service providers shall be authorized and trained by the manufacturers of the equipment supplied. These providers shall be capable of responding onsite and provide acceptable service to restore boiler plant operations within 4 hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shutdown of equipment; or within 24 hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service personnel and companies providing service under these conditions for (as applicable to the project): burners, burner control systems, boiler control systems, pumps, critical instrumentation, computer workstation and programming.

F. Mechanical Systems Welding: Before any welding is performed, Contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME BPVC Section IX. Provide proof of current certification.
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
4. All welds shall be stamped according to the provisions of the AWS or ASME as required herein and by the associated code.

G. Boiler Plant and Outside Steam Distribution Welding: Refer to Section 23 21 11, BOILER PLANT PIPING SYSTEMS and Section 33 63 00, STEAM ENERGY DISTRIBUTION.

H. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR with submittals. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material and removal by the Contractor and no additional cost or time to the Government.

I. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract documents to the COR for resolution.

Provide written hard copies and computer files on CD or DVD of manufacturer's installation instructions to the COR with submittals prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received and approved by VA. Failure to furnish these recommendations is a cause for rejection of the material.

2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to the COR for resolution. Failure of the Contractor to resolve, or point out any issues will result in the Contractor correcting at no additional cost or time to the Government.
3. Complete coordination/shop drawings shall be required in accordance with paragraph, SUBMITTALS. Construction work shall not start on any system until the coordination/shop drawings have been approved by VA.
4. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship. This work shall be removed and done again at no additional cost or time to the Government.

J. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.

K. Guaranty: Warranty of Construction, FAR Clause 52.246-21.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
2. Large equipment such as boilers, tanks, economizers, heat exchangers, and fans if shipped on open trailer trucks shall be

covered with shrink on plastics or water proof tarpaulins that provide protection from exposure to rain, road salts and other transit hazards. Protection shall be kept in place until equipment is moved into a building or installed as designed.

3. Repair damaged equipment in first class, new operating condition and appearance; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost or time to the Government.
4. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
5. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
6. Protect plastic piping and tanks from ultraviolet light (sunlight).

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual

shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing Contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on DVD or via mass file transfer.
   2. As-built drawings are to be provided, with a copy of them on AutoCAD version 22 provided on DVD or mass file transfer. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
   3. As-built drawings are to be provided, with a copy of them in three-dimensional Building Information Modeling (BIM) software version REVIT 2022 provided on DVD.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data

on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 JOB CONDITIONS – WORK IN EXISTING BOILER PLANT (ADDENDUM 2, 09-12-2024):

A. Plant Operation: Government employees will be continuously operating and managing all plant facilities, including temporary facilities, that serve the steam and condensate, requirements of the VAMC.

B. Maintenance of Steam Supply and Condensate Return Service: Schedule all work to permit continuous steam and condensate service at pressures and flow rates as required by the VAMC. At all times, there shall be one spare boiler available and one spare pump for each service available, in addition to those required for serving the load demand. The spare boiler and pumps must be capable of handling the loads that may be imposed if the operating boiler or pump fails.

C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COR during periods when the steam demands are not critical to the operation of the VAMC. These non-critical periods are limited to between 8 pm and 5 am during the non-heating season. Provide at least 10 working days advance notice to the COR. The request shall include a detailed plan on the proposed shutdown and the intended work to be done along with manpower levels. All equipment and materials must be onsite and verified with plan 5 days prior to the shutdown or it will need to be rescheduled.

D. Phasing of Work: Comply with all requirements shown on contract documents. Contractor shall submit a complete detailed phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.

E. Plant Working Environment: Maintain the architectural and structural integrity of the plant building and the working environment at all times. Maintain the interior of plant at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or ground water leakage is prohibited. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all

equipment being operated by VA. Maintain all egress routes and safety systems/devices.

F. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are deemed of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. No boiler, system, or piece of equipment will be accepted for beneficial use until ALL safety devices have been tested and passed in accordance with the VHA Boiler Plant Safety Devices Testing Manual; all equipment that requires regular maintenance, calibration, etc. are accessible from the floor or permanent work platform; and all control systems are proven to be fully operational without faults or shutdowns for a period not less than 21 days of continuous operation without interaction from any person other than that of normal operational duty. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

~~F.~~G. (ADDM #1) The boiler plant shall start and operate for two weeks with no interruption in steam production or shutdown of major mechanical or plumbing equipment prior to owner acceptance of the boiler plant including steam boilers, feedwater pumps, condensate storage and transfer pumps, deaerator storage tank, boiler chemical feed system, boiler blowdown, fuel oil pumps, boiler plant controls system, ventilation fans and make up air unit, water booster pumps, dealkalyzer, and water softeners. If any interruption in the steam production equipment occurs, the two-week run time clock shall start over.

PART 2 – PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.

B. Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.

1. All components of an assembled unit need not be products of same manufacturer.

2. Constituent parts that are alike shall be products of a single manufacturer.
3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Equipment and components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a nameplate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions must be approved by the VA but may be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

A. Type: ARPM standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

B. Dimensions, rating and selection standards: ARPM IP-20 and ARPM IP-21.

C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.

D. Maximum Speed: 25 m/s (5000 feet per minute).

E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.

F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.

G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close-grained cast iron.

2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.
4. Groove spacing for driving and driven pulleys shall be the same.
5. Minimum Diameter of V-Belt Sheaves (ARPM recommendations) in millimeters and inches:

I. Drive Types, Based on ARI 435:

1. Provide adjustable-pitch or fixed-pitch drive as follows:
   a. Fan speeds up to 1800 RPM: 7.5 kW (10 hp) and smaller.
   b. Fan speeds over 1800 RPM: 2.2 kW (3 hp) and smaller.
2. Provide fixed-pitch drives for drives larger than those listed above.
3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

J. Final Drive Set: If adjustment is required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

2.4 SYNCHRONOUS BELT DRIVES

A. Type: ARPM synchronous belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

B. Dimensions, Rating and Selection Standards: ARPM IP-24 and ARPM IP-27.

C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.

D. Maximum Speed: 25 m/s (5000 feet per minute).

E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.

F. Drives may utilize a single belt of manufacturer’s standard width for the application.

G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close-grained cast-iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.

3. Balanced: Statically and dynamically.

I. Final Drive Set: The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by fan law calculation. If adjustment is required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

2.5 DRIVE GUARDS

A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory-fabricated air handling unit casings.

B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; all edges shall be hemmed and ends shall be bent into flanges and the flanges drilled and attached to pump base with minimum of four 6 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, and non-resonant. Guard shall be an assembly of minimum 22-gauge sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (1 inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.

D. Materials: Sheet steel, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.

E. Access for Speed Measurement: 25 mm (1 inch) diameter hole at each shaft center.

2.6 LIFTING ATTACHMENTS

A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.7 ELECTRIC MOTORS

A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.8 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.

B. Coordinate variable speed motor controllers' communication protocol with Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

C. Provide variable speed motor controllers with or without a bypass contactor as indicated in Contract drawings.

D. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps shall be product of a single manufacturer.

E. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

F. Controller shall not add any current or voltage transients to the input ac power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the ac power system.

2.9 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the contract documents and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 5 mm (3/16 inch) high of brass with black-filled letters, or rigid

black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 5 mm (3/16 inch) high riveted or bolted to the equipment.

D. Control Items: Label all instrumentation, temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. Boiler Plant: Provide for all valves.
2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 6 mm (1/4 inch) for service designation on 19-gauge 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Typed or printed plastic coated card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color-coded thumb tack in ceiling.

2.10 FIRESTOPPING

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.11 GALVANIZED REPAIR COMPOUND

A. Mil-P-21035B, paint form.

2.12 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

B. Pipe Hangers and Supports for Boiler Plant: Refer to Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

C. Supports for Roof Mounted Items:

1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 by 100 mm (2 by 4 inches) treated wood nailer,

1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 275 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.

2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.

D. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-58. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.

E. Attachment to Concrete Building Construction:

1. Concrete insert: MSS SP-58, Type 18.
2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

F. Attachment to Steel Building Construction:

1. Welded attachment: MSS SP-58, Type 22.
2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.

G. Attachment to Wood Construction: Wood screws or lag bolts.

H. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

I. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 by 41 mm (1-5/8 by 1-5/8 inches), 2.7 mm (12 gauge), designed to accept special spring held, hardened steel nuts. Prohibited for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91 kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4 inch) U-bolt fabricated from steel

rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

J. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
   a. Standard clevis hanger: Type 1; provide locknut.
   b. Riser clamps: Type 8.
   c. Wall brackets: Types 31, 32 or 33.
   d. Roller supports: Type 41, 43, 44 and 46.
   e. Saddle support: Type 36, 37 or 38.
   f. Turnbuckle: Types 13 or 15. Preinsulate.
   g. U-bolt clamp: Type 24.
   h. Copper Tube:
      1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non-adhesive isolation tape to prevent electrolysis.
      2) For vertical runs use epoxy painted or plastic-coated riser clamps.
      3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
   i. Supports for plastic piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
3. High and Medium Pressure Steam (MSS SP-58):
   a. Provide eye rod or Type 17 eye nut near the upper attachment.
   b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger.
   c. Piping with Vertical Expansion and Contraction:

1) Movement up to 20 mm (3/4 inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
2) Movement more than 20 mm (3/4 inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.

2.13 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
B. To prevent accidental liquid spills from passing to a lower level, provide the following:
   1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
   2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
   3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
C. Penetrations through beams or ribs are prohibited, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.14 PENETRATIONS

A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 457 mm (18 inches) high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.

B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.15 SPECIAL TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.

D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.

E. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.16 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3-inch pipe), 0.89 mm (0.035 inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.17 ASBESTOS

A. Materials containing asbestos are prohibited.

PART 3 - EXECUTION

3.1 GENERAL

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. The coordination/shop drawings shall be submitted for review. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Equipment coordination/shop drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gauges and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the contract documents.

C. Boiler Control Panel Locations: Locate and orient panels so that operating personnel standing in front of boilers can view the control switches and displays on the panel face for all boilers on the aisle.

Panels mounted on the sides near the front of fire tube boilers are prohibited.

D. Boiler and Economizer Access Platforms: Arrange piping and equipment to allow access by a person standing on the platforms to all valves located above the boilers, to boiler manways located on top of the boilers, and to all economizer valves and access panels.

E. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

F. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

G. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill is prohibited, except as permitted by COR where working area space is limited.
2. Locate holes to avoid interference with structural members such as slabs, columns, ribs, beams or reinforcing. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Do not penetrate membrane waterproofing.

H. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

I. Electrical Interconnection of Instrumentation or Controls: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Devices shall be located so they are easily accessible for testing, maintenance, calibration, etc. The COR has the final determination on what is accessible and what is not. Comply with NFPA 70.

J. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations

and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.

2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

K. Concrete and Grout: Use concrete and non-shrink grout 21 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

L. Install gauges, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gauges to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

M. Install steam piping expansion joints as per manufacturer’s recommendations.

N. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and data/telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall not be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 feet) above the equipment or to ceiling structure, whichever is lower (NFPA 70).

O. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance or inspections, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or time to the Government.

2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to motors, fans, pumps, belt guards, transformers, high voltage lines, conduit and raceways, piping, hot surfaces, and ductwork. The COR has final

determination on whether an installation meets this requirement or not.

3.3 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph, ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.4 RIGGING

A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service requirements as well as structural integrity of the building.

C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Follow approved rigging plan.

G. Restore building to original condition upon completion of rigging work.

3.5 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels designed by a structural engineer, secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.

B. Use of chain pipe supports; wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above are prohibited. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-58. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:

1. Up to 150 mm (6 inch) pipe, 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.

2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Structural contract documents shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.6 MECHANICAL DEMOLITION

A. Rigging access, other than indicated on the contract documents, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Debris accumulated in the area to the detriment of plant operation is prohibited. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VAMC, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the

top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with contract documents where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the contract documents of the other disciplines in the project for additional facilities to be demolished or handled.

D. All indicated valves including gate, globe, ball, butterfly and check, all pressure gauges and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these contract documents. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

E. Asbestos Insulation Removal: Conform to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

3.7 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. The following material and equipment shall not be painted:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.
   h. Valve stems and rotating shafts.

i. Pressure gauges and thermometers.

j. Glass.

k. Nameplates.

3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer
5. Boilers, Burners, Fuel Trains and Accessories: Retain manufacturer's factory finish. Touch up or recoat as necessary to provide smooth, even-colored and even-textured finish.
6. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats. This may include painting exposed metals where hangers were removed or where equipment was moved or removed.
7. Paint shall withstand the following temperatures without peeling or discoloration:
   a. Boiler Stack and Breeching: 65 degrees C (150 degrees F) on insulation jacket surface and 315 degrees C (600 degrees F) on metal surface of stacks and breeching.
   b. Condensate and Feedwater 38 degrees C (100 degrees F) on insulation jacket surface and 121 degrees C (250 degrees F) on metal pipe surface.
   c. Steam: 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (374 degrees F) on metal pipe surface.
8. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.
9. Lead based paints are prohibited.

3.8 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16 inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Boiler Plant Instrumentation Panel: Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

D. Boiler Control Panels: Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT

E. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 MOTOR AND DRIVE ALIGNMENT

A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

B. Direct-Connect Drive: Securely mount motor in accurate alignment so that shafts are per coupling manufacturer’s tolerances when both motor and driven machine are operating at normal temperatures.

3.10 LUBRICATION

A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. Field-check all devices for proper lubrication.

B. All devices and equipment shall be equipped with required lubrication fittings or devices. A minimum of 0.95 liter (1 quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided; also provide 12 grease sticks for lubricated plug valves. All materials shall be delivered to COR in unopened containers that are properly identified as to application.

C. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

D. All lubrication points shall be extended to one side of the equipment.

3.11 STARTUP, TEMPORARY OPERATION AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The Commissioning Agent will observe startup and Contractor testing of selected equipment. Coordinate the startup and Contractor testing

schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

D. Startup of equipment shall be performed as described in equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, paragraph, TESTS; Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT; and in individual Division 23 specification sections and submit the test reports and records to the COR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost or time to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

D. No adjustments maybe made during the acceptance inspection. All adjustments shall have been made by this point.

E. Perform tests as required for commissioning provisions in accordance with Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

3.13 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.14 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23, HEATING, VENTILATING, AND AIR CONDITIONING (HVAC).

B. Definitions:

1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
2. Exterior: Piping, ductwork, and equipment exposed to weather be it temperature, humidity, precipitation, wind, or solar radiation.

C. Abbreviations/Acronyms:

1. ac: Alternating Current
2. AC: Air Conditioning
3. ACU: Air Conditioning Unit
4. ACR: Air Conditioning and Refrigeration
5. AI: Analog Input
6. AISI: American Iron and Steel Institute
7. AO: Analog Output
8. ASJ: All Service Jacket
9. AWG: American Wire Gauge
10. BACnet: Building Automation and Control Networking Protocol
11. BAg: Silver-Copper-Zinc Brazing Alloy
12. BAS: Building Automation System
13. BCuP: Silver-Copper-Phosphorus Brazing Alloy
14. bhp: Brake Horsepower
15. Btu: British Thermal Unit
16. Btu/h: British Thermal Unit Per Hour
17. CDA: Copper Development Association
18. C: Celsius
19. CD: Compact Disk
20. CFM: Cubic Foot Per Minute
21. CH: Chilled Water Supply
22. CHR: Chilled Water Return
23. CLR: Color
24. CO: Carbon Monoxide
25. COR: Contracting Officer’s Representative

26. CPD: Condensate Pump Discharge
27. CPM: Cycles Per Minute
28. CPVC: Chlorinated Polyvinyl Chloride
29. CRS: Corrosion Resistant Steel
30. CTPD: Condensate Transfer Pump Discharge
31. CTPS: Condensate Transfer Pump Suction
32. CW: Cold Water
33. CWP: Cold Working Pressure
34. CxA: Commissioning Agent
35. dB: Decibels
36. dB(A): Decibels (A weighted)
37. DDC: Direct Digital Control
38. DI: Digital Input
39. DO: Digital Output
40. DVD: Digital Video Disc
41. DN: Diameter Nominal
42. DWV: Drainage, Waste and Vent
43. EPDM: Ethylene Propylene Diene Monomer
44. EPT: Ethylene Propylene Terpolymer
45. ETO: Ethylene Oxide
46. F: Fahrenheit
47. FAR: Federal Acquisition Regulations
48. FD: Floor Drain
49. FED: Federal
50. FG: Fiberglass
51. FGR: Flue Gas Recirculation
52. FOS: Fuel Oil Supply
53. FOR: Fuel Oil Return
54. FSK: Foil-Scrim-Kraft facing
55. FWPD: Feedwater Pump Discharge
56. FWPS: Feedwater Pump Suction
57. GC: Chilled Glycol Water Supply
58. GCR: Chilled Glycol Water Return
59. GH: Hot Glycol Water Heating Supply
60. GHR: Hot Glycol Water Heating Return
61. gpm: Gallons Per Minute
62. HDPE: High Density Polyethylene
63. Hg: Mercury

64. HOA: Hands-Off-Automatic
65. hp: Horsepower
66. HPS: High Pressure Steam (414 kPa (60 psig) and above)
67. HPR: High Pressure Steam Condensate Return
68. HW: Hot Water
69. HWH: Hot Water Heating Supply
70. HWHR: Hot Water Heating Return
71. Hz: Hertz
72. ID: Inside Diameter
73. IPS: Iron Pipe Size
74. kg: Kilogram
75. klb: 1000 lb
76. kPa: Kilopascal
77. lb: Pound
78. lb/hr: Pounds Per Hour
79. L/s: Liters Per Second
80. L/min: Liters Per Minute
81. LPS: Low Pressure Steam (103 kPa (15 psig) and below)
82. LPR: Low Pressure Steam Condensate Gravity Return
83. MAWP: Maximum Allowable Working Pressure
84. MAX: Maximum
85. MBtu/h: 1000 Btu/h
86. MBtu: 1000 Btu
87. MED: Medical
88. m: Meter
89. MFG: Manufacturer
90. mg: Milligram
91. mg/L: Milligrams Per Liter
92. MIN: Minimum
93. MJ: Megajoules
94. ml: Milliliter
95. mm: Millimeter
96. MPS: Medium Pressure Steam (110 kPa (16 psig) through 414 kPa (60 psig))
97. MPR: Medium Pressure Steam Condensate Return
98. MW: Megawatt
99. NC: Normally Closed
100. NF: Oil Free Dry (Nitrogen)

101. Nm: Newton Meter
102. NO: Normally Open
103. NOx: Nitrous Oxide
104. NPT: National Pipe Thread
105. NPS: Nominal Pipe Size
106. OD: Outside Diameter
107. OSD: Open Sight Drain
108. OS&Y: Outside Stem and Yoke
109. PC: Pumped Condensate
110. PID: Proportional-Integral-Differential
111. PLC: Programmable Logic Controllers
112. PP: Polypropylene
113. PPE: Personal Protection Equipment
114. ppb: Parts Per Billion
115. ppm: Parts Per Million
116. PRV: Pressure Reducing Valve \
117. PSIA: Pounds Per Square Inch Absolute
118. psig: Pounds Per Square Inch Gauge
119. PTFE: Polytetrafluoroethylene
120. PVC: Polyvinyl Chloride
121. PVDC: Polyvinylidene Chloride Vapor Retarder Jacketing, White
122. PVDF: Polyvinylidene Fluoride
123. rad: Radians
124. RH: Relative Humidity
125. RO: Reverse Osmosis
126. rms: Root Mean Square
127. RPM: Revolutions Per Minute
128. RS: Refrigerant Suction
129. RTD: Resistance Temperature Detectors
130. RTRF: Reinforced Thermosetting Resin Fittings
131. RTRP: Reinforced Thermosetting Resin Pipe
132. SCFM: Standard Cubic Feet Per Minute
133. SPEC: Specification
134. SPS: Sterile Processing Services
135. STD: Standard
136. SDR: Standard Dimension Ratio
137. SUS: Saybolt Universal Second
138. SW: Soft water

139. SWP: Steam Working Pressure
140. TAB: Testing, Adjusting, and Balancing
141. TDH: Total Dynamic Head
142. TEFC: Totally Enclosed Fan-Cooled
143. TFE: Tetrafluoroethylene
144. THERM: 100,000 Btu
145. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
146. THWN: Thermoplastic Heat & Water-Resistant Nylon Coated Wire
147. T/P: Temperature and Pressure
148. USDA: U.S. Department of Agriculture
149. V: Volt
150. VAC: Vacuum
151. VA: Veterans Administration
152. VAC: Voltage in Alternating Current
153. VA CFM: VA Construction & Facilities Management
154. VA CFM CSS: VA Construction & Facilities Management, Consulting Support Service
155. VAMC: Veterans Administration Medical Center
156. VHA OCAMES: Veterans Health Administration – Office of Capital Asset Management Engineering and Support
157. VR: Vacuum condensate return
158. WCB: Wrought Carbon Steel, Grade B
159. WG: Water Gauge or Water Column
160. WOG: Water, Oil, Gas

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
E. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.
F. Section 03 30 00, CAST-IN-PLACE CONCRETE.
G. Section 05 31 00, STEEL DECKING.
H. Section 05 36 00, COMPOSITE METAL DECKING.
I. Section 05 50 00, METAL FABRICATIONS.
J. Section 07 84 00, FIRESTOPPING.
K. Section 07 92 00, JOINT SEALANTS.
L. Section 09 91 00, PAINTING.

M. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
N. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
O. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
P. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
Q. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
R. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
S. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.
T. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
430-2020.....Performance Rating of Central Station Air-Handling Unit Supply Fans
C. Air Movement and Control Association (AMCA):
410-1996.....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans
D. American Society of Mechanical Engineers (ASME):
B31.1-2022.....Power Piping
B31.9-2020.....Building Services Piping
ASME Boiler and Pressure Vessel Code:
BPVC Section IX-2021 Welding, Brazing, and Fusing Qualifications
E. American Society for Testing and Materials (ASTM):
A36/A36M-2019.....Standard Specification for Carbon Structural Steel
A575-2020.....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
F. Association for Rubber Products Manufacturers (ARPM):
IP-20-2021.....Specifications for Drives Using Classical V-Belts and Sheaves
IP-21-2016.....Specifications for Drives Using Double-V (Hexagonal) Belts
IP-24-2016.....Specifications for Drives Using Synchronous Belts

IP-27-2022.....Specifications for Drives Using Curvilinear Toothed Synchronous Belts

G. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc.(MSS):

SP-58-2018.....Pipe Hangers and Supports-Materials, Design, Manufacture, Selection, Application, and Installation

SP-127-2014a.....Bracing for Piping Systems: Seismic-Wind-Dynamic Design, Selection, and Application

H. Military Specifications (MIL):

MIL-P-21035B-2021.....Paint High Zinc Dust Content, Galvanizing Repair (Metric)

I. National Fire Protection Association (NFPA):

70-2023.....National Electrical Code (NEC)

101-2021.....Life Safety Code

J. Department of Veterans Affairs (VA):

PG-18-10-2022.....Physical Security and Resiliency Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 05 11, COMMON WORK RESULTS FOR HVAC”, with applicable paragraph identification.

C. If the project is phased submit complete phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.

D. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessable from the floor or permanent work platform. It is the Contractor’s responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA

specifications and there was no variance approval the Contractor shall correct at no additional cost or time to the Government even if a submittal was approved.

E. If equipment is submitted which differs in arrangement from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical shall be the Contractor's responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

F. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed contract documents, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

G. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together. Coordinate and properly integrate materials and equipment to provide a completely compatible and efficient installation.

H. Coordination/Shop Drawings:

1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.

4. In addition, for HVAC systems, provide details of the following:
   a. Mechanical equipment rooms.
   b. Hangers, inserts, supports, and bracing.
   c. Pipe sleeves.
   d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

I. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity. Submit under the pertinent section rather than under this section.
   1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
   2. Submit electric motor data and variable speed drive data with the driven equipment.
   3. Equipment and materials identification.
   4. Fire-stopping materials.
   5. Hangers, inserts, supports and bracing. Provide complete stress analysis for variable spring and constant support hangers.
   6. Wall, floor, and ceiling plates.

J. Rigging Plan: Provide documentation of the capacity and weight of the rigging and equipment intended to be used. The plan shall include the path of travel of the load, the staging area and intended access, and qualifications of the operator and signal person.

K. HVAC Maintenance Data and Operating Instructions:
   1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, paragraph INSTRUCTIONS for systems and equipment.
   2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
      a. Include complete list indicating all components of the systems.
      b. Include complete diagrams of the internal wiring for each item of equipment.
      c. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.
   3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply for equipment. Include in

the listing for belts: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

L. Provide copies of approved HVAC equipment submittals to the TAB and Commissioning Subcontractor.

M. Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

N. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC.

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced onsite, as necessary.
2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory

service record of at least three years. See other specification sections for any exceptions and/or additional requirements.

2. Refer to all other sections for quality assurance requirements for systems and equipment specified therein.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 23 sections shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be of the same manufacturer and model number, or if different models are required they shall be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).
6. Assembled Units: Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Use of asbestos products or equipment or materials containing asbestos is prohibited.

E. HVAC Equipment Service Providers: Service providers shall be authorized and trained by the manufacturers of the equipment supplied. These providers shall be capable of responding onsite and provide acceptable service to restore equipment operations within 4 hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shutdown of equipment; or within 24 hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service personnel and companies providing service under these conditions for (as applicable to the project): fans, air handling units, chillers,

cooling towers, control systems, pumps, critical instrumentation, computer workstation and programming.

F. HVAC Mechanical Systems Welding: Before any welding is performed, Contractor shall submit a certificate certifying that welders comply with the following requirements:
   1. HVAC mechanical systems welding shall meet ASME BPVC Section IX. Provide proof of current certification.
   2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
   3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
   4. All welds shall be stamped according to the provisions of the AWS or ASME as required herein and by the associated code.

G. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR with submittals. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material and removal by the Contractor and no additional cost or time to the Government.

H. Execution (Installation, Construction) Quality:
   1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract documents to the COR for resolution. Provide written hard copies and computer files on CD or DVD of manufacturer’s installation instructions to the COR with submittals prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received and approved by the VA. Failure to furnish these recommendations is a cause for rejection of the material.
   2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to, all types of valves, filters and strainers, transmitters, control devices. Prior to

commencing installation work, refer conflicts between this requirement and contract documents to the COR for resolution. Failure of the Contractor to resolve, or point out any issues will result in the Contractor correcting at no additional cost or time to the Government.

3. Complete coordination/shop drawings shall be required in accordance with paragraph SUBMITTALS. Construction work shall not start on any system until the coordination/shop drawings have been approved by VA.
4. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship this work shall be removed and done again at no additional cost or time to the Government.

I. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.

J. Guaranty: Warranty of Construction, FAR Clause 52.246-21.

K. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specification section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

L. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
2. Large equipment such as boilers, chillers, cooling towers, fans, and air handling units if shipped on open trailer trucks shall be covered with shrink on plastics or water proof tarpaulins that provide protection from exposure to rain, road salts and other transit hazards. Protection shall be kept in place until equipment is moved into a building or installed as designed.

3. Repair damaged equipment in first class, new operating condition and appearance; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost or time to the Government.
4. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
5. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
6. Protect plastic piping and tanks from ultraviolet light (sunlight).

B. Cleanliness of Piping and Equipment Systems:
1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government, insurance representative, or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or

tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing Contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. As-built drawings are to be provided, with a copy of them on AutoCAD version 2022 provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities that serve the VAMC.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the VAMC.

C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COR during periods when the demands are not critical to the operation of the VAMC. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least 10 working days advance notice to the COR. The request shall include a detailed plan on the proposed shutdown and the intended work to be done along with manpower levels. All equipment and materials shall be onsite and verified with plan 5 days prior to the shutdown or it will need to be rescheduled.

D. Phasing of Work: Comply with all requirements shown on contract documents. Contractor shall submit a complete detailed phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.

E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or ground water leakage is prohibited. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA. Maintain all egress routes and safety systems/devices.

F. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are deemed of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 – PRODUCTS

2.1 FACTORY ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.

B. Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
   1. All components of an assembled unit need not be products of same manufacturer.
   2. Constituent parts that are alike shall be products of a single manufacturer.
   3. Components shall be compatible with each other and with the total assembly for intended service.
   4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Equipment and components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a nameplate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, shall be the same make and model. Exceptions must be approved by the VA, but may be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 V-BELT DRIVES

A. Type: ARPM standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

B. Dimensions, Rating and Selection Standards: ARPM IP-20 and ARPM IP-21.

C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.

D. Maximum Speed: 25 m/s (5000 feet per minute).

E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.

F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.

G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close-grained cast-iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.
4. Groove spacing for driving and driven pulleys shall be the same.

I. Drive Types, Based on AHRI 430:

1. Provide adjustable-pitch or fixed-pitch drive as follows:
   a. Fan Speeds Up To 1800 RPM: 7.5 kW (10 horsepower) and smaller.
   b. Fan Speeds Over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
2. Provide fixed-pitch drives for drives larger than those listed above.
3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

J. Final Drive Set: If adjustment is required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

2.4 SYNCHRONOUS BELT DRIVES

A. Type: ARPM synchronous belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

B. Dimensions, Rating and Selection Standards: ARPM IP-24 and ARPM IP-27.

C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.

D. Maximum Speed: 25 m/s (5000 feet per minute).

E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.

F. Drives may utilize a single belt of manufacturer’s standard width for the application.

G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or

partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close-grained cast-iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.

I. Final Drive Set: The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by fan law calculation. If adjustment is required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

2.5 DRIVE GUARDS

A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory-fabricated air handling unit casings.

B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; all edges shall be hemmed and ends shall be bent into flanges and the flanges shall be drilled and attached to pump base with minimum of four 6 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gauge sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (1 inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.

D. Materials: Sheet steel, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.

E. Access for Speed Measurement: 25 mm (1 inch) diameter hole at each shaft center.

2.6 LIFTING ATTACHMENTS

A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall

withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.7 ELECTRIC MOTORS

A. All material and equipment furnished, and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.8 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.

B. Coordinate variable speed motor controller communication protocol with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

C. Provide variable speed motor controllers with or without a bypass contactor as indicated in the contract documents.

D. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e., air handlers, fans, pumps, shall be product of a single manufacturer.

E. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

F. Controller shall not add any current or voltage transients to the input ac power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the ac power system.

2.9 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown in the contract documents, and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 5 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 5 mm (3/16 inch) high riveted or bolted to the equipment.

D. Control Items: Label all instrumentation, temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:

1. HVAC and Mechanical Rooms: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS and Section 23 36 00, AIR TERMNAL UNITS.
2. Valve Tags: Engraved black filled numbers and letters not less than 13 mm (1/2 inch) high for number designation, and not less than 6 mm (1/4 inch) for service designation on 19-gauge 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve Lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 279 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color-coded thumb tack in ceiling.

F. Ceiling Grid Labels:

1. 50 mm (2 inch) long by 13 mm (1/2 inch) wide by 0.025 mm (1 mil) thick UV resistant metalized polyester label with red border color and black custom lettering on white background interior. Peel and stick adhesive backing. Label and adhesive manufactured specifically for use in equipment inventory tagging.
2. Custom print labels with above ceiling HVAC equipment numbers.

2.10 FIRESTOPPING

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.11 GALVANIZED REPAIR COMPOUND

A. Mil-P-21035B, paint form.

2.12 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

B. Supports for Roof Mounted Items:

1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory-installed 50 by 100 mm (2 by 4 inches) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 279 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
2. Pipe/Duct Pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.

C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-58. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.

D. Attachment to Concrete Building Construction:

1. Concrete Insert: MSS SP-58, Type 18.
2. Self-Drilling Expansion Shields and Machine Bolt Expansion Anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
3. Power-Driven Fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

E. Attachment to Steel Building Construction:

1. Welded Attachment: MSS SP-58, Type 22.
2. Beam Clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp shall be used for individual copper tubing up to 22 mm (7/8 inch) outside diameter.

F. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING.

G. Attachment to Wood Construction: Wood screws or lag bolts.

H. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

I. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 by 41 mm (1-5/8 by 1-5/8 inches), 2.7 mm (12 gauge), designed to accept special spring held, hardened steel nuts. Trapeze hangers are prohibited for use for steam supply and condensate piping.
   1. Allowable Hanger Load: Manufacturers rating less 91 kg (200 pounds).
   2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2 inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

J. Supports for Piping Systems:
   1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
   2. Piping Systems Except High and Medium Pressure Steam (MSS SP-58):
      a. Standard Clevis Hanger: Type 1; provide locknut.
      b. Riser Clamps: Type 8.
      c. Wall Brackets: Types 31, 32 or 33.
      d. Roller Supports: Type 41, 43, 44 and 46.
      e. Saddle Support: Type 36, 37 or 38.
      f. Turnbuckle: Types 13 or 15. Preinsulate.
      g. U-bolt Clamp: Type 24.
      h. Copper Tube:
         1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non-adhesive isolation tape to prevent electrolysis.

2) For vertical runs use epoxy painted or plastic-coated riser clamps.

3) For Supporting Tube to Strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.

4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.

i. Supports for Plastic Piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.

3. High and Medium Pressure Steam (MSS SP-58):

a. Provide eye rod or Type 17 eye nut near the upper attachment.

b. Piping 50 mm (2 inches) and Greater: Type 43 roller hanger.

c. Piping with Vertical Expansion and Contraction:

1) Movement Up To 19 mm (3/4 inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.

2) Movement More Than 19 mm (3/4 inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.

4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

K. Pre-Insulated Calcium Silicate Shields:

1. Provide 360-degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.

2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.

3. Shield thickness shall match the pipe insulation.

4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.

a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal. Provide for an adequate vapor barrier in chilled lines.

b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-58. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psig)

compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.13 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For Sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
2. For Blocked Out Floor Openings: Provide 38 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For Drilled Penetrations: Provide 38 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations through beams or ribs are prohibited but may be installed in concrete beam flanges. Any deviation from these requirements shall receive prior approval of COR.

D. Sheet Metal, Plastic, or Moisture-Resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Cast-Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

F. Galvanized Steel or an Alternate Black Iron Pipe with Asphalt Coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of

pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.14 DUCT PENETRATIONS

A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 457 mm (18 inches) high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.

B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.15 SPECIAL TOOLS AND LUBRICANTS

A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.

D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.

E. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.16 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch pipe), 0.89 mm (0.035 inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.17 ASBESTOS

A. Materials containing asbestos are prohibited.

PART 3 - EXECUTION

3.1 GENERAL

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. The coordination/shop drawings shall be submitted for review. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Equipment coordination/shop drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to, all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gauges and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown in the contract documents.

C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type

drill is prohibited, except as permitted by COR where working area space is limited.

2. Locate holes to avoid interference with structural members such as slabs, columns, ribs, beams or reinforcing. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Do not penetrate membrane waterproofing.

F. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but shall be provided.

G. Electrical Interconnection of Instrumentation or Controls: This generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Devices shall be located so they are easily accessible for testing, maintenance, calibration, etc. The COR has the final determination on what is accessible and what is not. Comply with NFPA 70.

H. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Use concrete and non-shrink grout 20 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

J. Install gauges, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gauges to be easily read by operator or

staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

K. Install steam piping expansion joints as per manufacturer’s recommendations.

L. Work in Existing Building:

1. Perform as specified in paragraphs OPERATIONS AND STORAGE AREAS, paragraph ALTERATIONS, and paragraph RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, paragraph OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.

M. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and data/telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall not be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 feet) above the equipment or to ceiling structure, whichever is lower (NFPA 70).

N. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance or inspections, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or time to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to motors, fans, pumps, belt guards, transformers, high voltage lines, conduit and raceways, piping, hot surfaces, and ductwork. The COR has final determination on whether an installation meets this requirement or not.

3.3 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment, ducts, and piping.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.4 RIGGING

A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service requirements as well as structural integrity of the building.

C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.

F. Follow approved rigging plan.

G. Restore building to original condition upon completion of rigging work.

3.5 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels designed by a structural engineer, secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from

the channels. Drill or burn holes in structural steel only with the prior approval of the COR.

B. Use of chain pipe supports; wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above are prohibited. Replace or thoroughly clean rusty products and paint with zinc primer.

C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 13 mm (1/2 inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-58. Provide additional supports at valves, strainers, inline pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:

1. Up to 152 mm (6 inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Chiller foundations shall have horizontal dimensions that exceed chiller base frame dimensions by at least 152 mm (6 inches) on all sides. Structural contract documents shall be reviewed for

additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.

3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.6 MECHANICAL DEMOLITION

A. Rigging access, other than indicated in the contract documents, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Debris accumulated in the area to the detriment of plant operation is prohibited. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VAMC, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with contract documents where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the contract documents of the other

disciplines in the project for additional facilities to be demolished or handled.

D. Asbestos Insulation Removal: Conform to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

3.7 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. The following material and equipment shall not be painted:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless-steel and bronze surfaces.
   h. Valve stems and rotating shafts.
   i. Pressure gauges and thermometers.
   j. Glass.
   k. Nameplates.
3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, fans, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump and fan manufacturer.
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats. This may include painting exposed metals where hangers were removed or where equipment was moved or removed.
6. Paint shall withstand the following temperatures without peeling or discoloration:

a. Condensate and Feedwater: 38 degrees C (100 degrees F) on insulation jacket surface and 121 degrees C (250 degrees F) on metal pipe surface.
b. Steam: 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (374 degrees F) on metal pipe surface.

7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.
8. Lead based paints are prohibited.

3.8 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16 inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

D. Attach ceiling grid label on ceiling grid location directly underneath above ceiling air terminal, control system component, valve, filter unit, fan etc.

3.9 MOTOR AND DRIVES

A. Use synchronous belt drives only on equipment controlled by soft starters or variable frequency drive motor controllers without a bypass contactor. Use V-belt drives on all other applications.

B. Alignment of V-Belt Drives: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

C. Alignment of Synchronous Belt Drives: Set driving and driven shafts parallel and align so that the corresponding pulley flanges are in the same plane.

D. Alignment of Direct-Connect Drives: Securely mount motor in accurate alignment so that shafts are per coupling manufacturer’s tolerances when both motor and driven machine are operating at normal temperatures.

3.10 LUBRICATION

A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. Field-check all devices for proper lubrication.

B. All devices and equipment shall be equipped with required lubrication fittings or devices. A minimum of 0.95 liter (1 quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.

C. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

D. All lubrication points shall be extended to one side of the equipment.

3.11 STARTUP, TEMPORARY OPERATION AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and Contractor testing of selected equipment. Coordinate the startup and Contractor testing schedules with COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

D. Startup of equipment shall be performed as described in equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, paragraph TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS paragraph TESTS, and in individual Division 23 sections and submit the test reports and records to the COR.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of

tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost or time to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

D. No adjustments shall be made during the acceptance inspection. All adjustments shall have been made by this point.

E. Perform tests as required for commissioning provisions in accordance with Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

3.13 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.14 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GE

E. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

G. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Bearing Manufacturers Association (ABMA):

9-2015.....Load Ratings and Fatigue Life for Ball Bearings

11-2020.....Load Ratings and Fatigue Life for Roller Bearings

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):

90.1-2019.....Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings

D. Institute of Electrical and Electronics Engineers (IEEE):

112-2017.....Standard Test Procedure for Polyphase Induction Motors and Generators

841-2021.....IEEE Standard for Petroleum and Chemical Industry-Premium-Efficiency, Severe-Duty, Totally Enclosed Fan-Cooled (TEFC) Squirrel

Cage Induction Motors--Up to and Including 370 kW (500 hp)

E. National Electrical Manufacturers Association (NEMA):
MG 1-2021.....Motors and Generators
MG 2-2014.....Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
250-2020.....Enclosures for Electrical Equipment (1000 Volts Maximum)

F. National Fire Protection Association (NFPA):
70-2020.....National Electrical Code (NEC)

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT", with applicable paragraph identification.

C. Submit motor submittals with driven equipment.

D. Shop Drawings:

1. Provide documentation to demonstrate compliance with contract documents.
2. Motor nameplate information shall be submitted including electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

E. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.

2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

G. Certification: Two weeks prior to final inspection, unless otherwise noted, certification shall be submitted to the COR stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

H. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

I. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.
2. As-built drawings are to be provided, with a copy of them on AutoCAD version 22 provided on DVD or via mass file transfer. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
3. Optional: As-built drawings are to be provided, with a copy of them in three-dimensional Building Information Modeling (BIM) software version REVIT 2022 provided on DVD or via mass file transfer.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

PART 2 - PRODUCTS

2.1 MOTORS

A. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.

B. For severe duty TEFC motors, IEEE 841 shall apply.

C. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, MOTOR CONTROLLERS; and Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide

premium efficiency type motors. Unless otherwise specified for a particular application, use electric motors with the following requirements.

D. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.

E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.

1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

F. Voltage ratings shall be as follows:

1. Single phase:
   a. Motors connected to 120-volt systems: 115 volts.
   b. Motors connected to 208-volt systems: 200 volts.
   c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
2. Three phase:
   a. Motors connected to 208-volt systems: 200 volts.
   b. Motors, less than 74.6 kW (100 hp), connected to 240-volt or 480-volt systems: 208-230/460 volts, dual connection.
   c. Motors, 74.6 kW (100 hp) or larger, connected to 240-volt systems: 230 volts.
   d. Motors, 74.6 kW (100 hp) or larger, connected to 480-volt systems: 460 volts.
   e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA MG 1 for connection to the nominal system voltage shown on the drawings.

G. Number of phases shall be as follows:

1. Motors, less than 373 W (1/2 hp): Single phase.
2. Motors, 373 W (1/2 hp) and larger: 3 phase.
3. Exceptions:
   a. Hermetically sealed motors.
   b. Motors for equipment assemblies, less than 746 W (1 hp), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

H. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the

motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

I. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration, and running torque without exceeding nameplate ratings or considering service factor.

J. Motor Enclosures:

1. Shall be the NEMA types as specified and/or shown in the Contract Documents.
2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
   a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
   b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
   c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

K. Electrical Design Requirements:

1. Motors shall be continuous duty.
2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).
3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (176 degrees F).
4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General-Purpose Motors Used with Adjustable-Voltage or Adjustable-Frequency

Controls or Both, or NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors.

L. Mechanical Design Requirements:

1. Bearings shall be rated in accordance with ABMA 9 or ABMA 11 for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hours rating. A minimum fatigue life of 40,000 hours is required for VFD drives.
2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.

M. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:

a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.

4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.

N. Additional requirements for specific motors, as indicated in the other sections listed in Article, RELATED SECTIONS shall also apply.

O. NEMA Premium Efficiency Electric Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 W (1 hp) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 W (1 hp) or more with open, drip-proof, or TEFC enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Premium Efficiencies Open Drip-Proof				**Minimum Premium Efficiencies Totally Enclosed Fan-Cooled (TEFC)**			
Rating kW (hp)	**1200 RPM**	**1800 RPM**	**3600 RPM**	**Rating kW (hp)**	**1200 RPM**	**1800 RPM**	**3600 RPM**
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%

11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

P. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM, and 3600 RPM. Power factor correction capacitors shall be provided unless the motor meets the 0.90 requirement without it or if the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

Q. Energy Efficiency of Small Motors (Motor Efficiencies): All motors under 746 W (1 hp) shall meet the requirements of the DOE Small Motor Regulation.

Polyphase Open Motors Average full load efficiency				**Capacitor-start capacitor-run and capacitor-start induction run open motors Average full load efficiency**			
Rating kW (hp)	**6 poles**	**4 poles**	**2 poles**	**Rating kW (hp)**	**6 poles**	**4 poles**	**2 poles**
0.18 (0.25)	67.5	69.5	65.6	0.18 (0.25)	62.2	68.5	66.6
0.25 (0.33)	71.4	73.4	69.5	0.25 (0.33)	66.6	72.4	70.5
0.37 (0.5)	75.3	78.2	73.4	0.37 (0.5)	76.2	76.2	72.4
0.55 (0.75)	81.7	81.1	76.8	0.55 (0.75)	80.2	81.8	76.2

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motors in accordance with manufacturer’s recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

B. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 FIELD TESTS

A. All tests shall be witnessed by the Commissioning Agent or by the COR.

B. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before startup. All shall test free from grounds.

C. Perform Load test in accordance with IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.

D. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

E. All test data shall be compiled into a report form for each motor and provided to the contracting officer or their representative.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for one hour to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the application of noise control measures, tolerance and vibration isolation for HVAC work, and vibration control techniques to boiler plant rotating equipment and parts including chillers, cooling towers, boilers, pumps, fans, compressors, motors, and steam turbines.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 23 31 00, HVAC DUCTS and CASINGS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. American Society of Civil Engineers (ASCE):

ASCE 7-2016.....Minimum Design Loads for Buildings and Other Structures

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):

Handbook-2021.....ASHRAE Handbook - HVAC Applications

Handbook-2021.....ASHRAE Handbook - Fundamentals, Chapter 8, Sound and Vibration

D. American Society for Testing and Materials (ASTM):

A123/A123M-2017.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A307-2021.....Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength

B117-2019.....Standard Practice for Operating Salt Spray (Fog) Apparatus

D2240-2015(R2021).....Standard Test Method for Rubber Property - Durometer Hardness

E. International Code Council (ICC):

IBC-2021.....International Building Code

F. Manufacturers Standardization Society (MSS):

SP-58-2018.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation

G. Occupational Safety and Health Administration (OSHA):

29 CFR 1910.95.....Occupational Noise Exposure

H. Sheet Metal and Air Conditioning Contractor's National Association (SMACNA):

001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition

I. Department of Veterans Affairs (VA):

H-18-8-2019(R2021).....Seismic Design Requirements

PG-18-10-2017(R2023)....HVAC Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Vibration isolators:
   a. Floor mountings
   b. Hangers
   c. Snubbers
   d. Thrust restraints
2. Bases.
3. Acoustical enclosures.

D. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 QUALITY ASSURANCE

A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

B. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

C. Noise Criteria:

1. Perform an acoustic analysis to demonstrate that the specified room noise levels are achieved in all octave bands for all air-handling units, heating and ventilating units, fans, chillers, boilers, generators, and outdoor noise producing equipment, such as cooling towers and chillers. Refer to VA HVAC Design Manual Chapter 6 Room Data Sheets for the required Noise Criteria (NC) levels. If the necessary room type is not listed in Chapter 6 of VA HVAC Design Manual then consult the ASHRAE Handbook - HVAC Applications. The analysis shall consider both air duct borne noise and noise transmission through walls, floors and roofs and shall be completed for all duct systems and all HVAC equipment.
2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA 29 CFR 1910.95 requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Handbook - Fundamentals, Chapter 8, Sound and Vibration.
3. An allowance, not to exceed 5 db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.

4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal, and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer. Refer to ASHRAE Handbook - HVAC Applications Chapter 49, Noise and Vibration Control, Table 47 for selection guide for Vibration Isolation.

B. Elastomeric isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.

C. Exposure to Weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition, provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with Section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.

D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.

E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
2. Hanger supports for piping 50 mm (2 inches) and greater shall have a pointer and scale deflection indicator.

2.3 BASES

A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

B. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 152 mm (6 inches). Form shall include 13 mm (1/2 inch) reinforcing bars welded in place on minimum of 203 mm (8 inch) centers running both ways in a layer 38 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or

greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 1.6 mm (1/16 inch).

C. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Vibration Isolation:

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (l00 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

C. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.

B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

C. Attach thrust limits at centerline of thrust and adjust to a maximum of 6 mm (1/4 inch) movement during start and stop.

D. Adjust active height of spring isolators.

E. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

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SECTION 23 05 51
NOISE AND VIBRATION CONTROL FOR BOILER PLANT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the application of noise control measures, and vibration control techniques to boiler plant rotating equipment including pumps, fans, compressors, motors and steam turbines.

B. A complete listing of all common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

G. Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

H. Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Boiler Manufacturers Association (ABMA):

304-1995.....Measurement of Sound from Steam Generators

C. American Society of Civil Engineers (ASCE):

7-2022.....Minimum Design Loads for Buildings and Other Structures

D. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

Fundamentals-2021.....ASHRAE Handbook - Fundamentals, Chapter 8 Sound and Vibration

E. American Society for Testing and Materials (ASTM):

A307-2021.....Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength

B117-2019.....Standard Practice for Operating Salt Spray (Fog) Apparatus

D2240-2021.....Standard Test Method for Rubber Property – Durometer Hardness

F. Associated Air Balance Council (AABC):

2015.....National Standards for Total System Balance, 7th Edition

G. International Code Council (ICC):

IBC-2021.....International Building Code

H. International Standards Organization (ISO):

1940-1-2003.....Mechanical Vibration – Balance Quality Requirements for Rotors in a Constant (Rigid) State – Part 1: Specification and Verification of Balance Tolerances

I. National Environmental Balancing Bureau (NEBB):

2015.....Procedural Standard for the Measurement of Sound and Vibration, 3rd Edition

J. Manufacturers Standardization (MSS):

SP-58-2018.....Pipe Hangers and Supports – Materials, Design, Manufacture, Selection, Application, and Installation

K. Occupational Safety and Health Administration (OSHA):

29 CFR 1910.95.....Occupational Noise Exposure

L. Sheet Metal and Air Conditioning Contractor’s National Association (SMACNA):

001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition

M. Department of Veterans Affairs (VA):

H-18-8-2020.....Seismic Design Requirements

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT", with applicable paragraph identification.

C. Include noise and vibration control devices with the equipment submittals.

D. Certification, training, and project experience resume of field shaft alignment and or dynamic machine balancing technicians.

E. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

G. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Noise Criteria:

1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Bathrooms and Toilet Rooms	40
Conference Rooms	35
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35
Shops	50
Warehouse	50

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 8, Sound and Vibration.
3. An allowance, not to exceed 5 dB, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or

any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the Selection Guide for Vibration Isolators Table at the end of this section of specifications.

B. Elastomeric isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.

C. Exposure to Weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition, provide limit stops to resist wind

velocity. Velocity pressure established by wind shall be calculated in accordance with Section 1609 of the International Building Code (IBC). A minimum wind velocity of 120 km/h (75 mph) shall be employed.

D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.

E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
3. Spring Isolators with Vertical Limit Stops (Type SP):
   a. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
   b. Include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
4. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 psig).

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series.

Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15-degree angular misalignment without rubbing on hanger box.

2. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.

2.3 BASES

A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (4 inches).

C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating pre-located equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest base dimension but not less than 150 mm (6 inches). Form shall include 15 mm (1/2 inch) reinforcing bars welded in place on minimum of 200 mm (8 inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 1.6 mm (1/16 inch).

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. Vibration Isolation:

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (l00 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

C. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.

B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

C. Attach thrust limits at centerline of thrust and adjust to a maximum of 6 mm (1/4 inch) movement during start and stop.

D. Adjust active height of spring isolators.

E. Adjust snubbers according to manufacturer's recommendations.

3.3 BALANCING AND ALIGNMENT OF ROTATING EQUIPMENT

A. Statically and dynamically balance all pumps, fans, compressors and drivers. Align shafts of pumps, fans, and drivers to limit noise and vibration to specified values required by 29 CFR 1910.95. Level and anchor equipment as necessary to achieve and maintain alignment. Refer to Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION and Section 23 21 11, BOILER PLANT PIPING SYSTEMS. Work shall comply with manufacturer's instructions and/or recommendations and with ISO 1940-1 for the type of equipment which is Grade 6.3 for most equipment in the boiler plant.

3.4 VIBRATION TESTS ON ROTATING EQUIPMENT

A. Perform vibration tests on all pumps, fans, compressors and drivers during the pretest of the equipment. Refer to Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT. Contractor shall notify COR at least 10 working days prior to commencing test. Tests shall be conducted by an experienced technician in the presence of the COR.

B. Perform tests at each bearing in axial, horizontal, and vertical positions.

C. rms vibration velocity shall not exceed 6.3mm/s (0.25 inch per second). Correct the cause of excessive vibration and provide retest.

D. Test instruments furnished by contractor:

1. Portable with output capability to print data.
2. Frequency range, 600 to 150,000 CPM minimum.
3. Amplitude range, 0 to 2.54 m/s (0 to 100 inches per second).
4. Sensitivity, 0.00013 m/s (0.005 inch per second).
5. Frequency filter "out" for tests.

E. Submit tabulated vibration readings to the COR.

3.5 SOUND LEVELS

A. Sound level limitations apply to all burners, fans, blowers, pumps, compressors, control valves, pressure reducing valves, motors, and turbines.

B. Sound levels shall not exceed 85 dB(A) when measured 1375 mm (4.5 feet) above the floor and 900 mm (3 feet) horizontally from each surface of the smallest imaginary rectangular box which could completely enclose the entire unit which contains the sound source. Sound level limitations apply to the operation of the equipment at all loads within the equipment requirements.

C. Tests will be performed by the Government using a standard sound level meter on the "A" scale, slow response. At the option and expense of the Government, a testing company may be employed to conduct tests using methods conforming to ABMA 304.

D. If sound levels exceed requirements, modify or replace the equipment as necessary to achieve required sound levels and other specified requirements.

1. Submit all proposed modifications or replacements for review prior to starting the work.
2. After completing the work, provide complete retest of equipment operation and performance.

3.6 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.7 SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
COMPRESSORS AND VACUUM PUMPS																
UP THROUGH 1-1/2 HP		---	D,L, W	0.8	----	D,L, W	0.8	---	D,L, W	1.5	---	D,L, W	1.5	---	D,L, W	---
2 HP AND OVER:																
500 - 750 RPM		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
PUMPS																
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S	2.0
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
ROOF FANS															
ABOVE OCCUPIED AREAS:															
5 HP & OVER	---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL FANS															
UP TO 50 HP:															
UP TO 200 RPM	B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM	B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM	B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER	B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5
60 HP & OVER:															
UP TO 300 RPM	B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM	B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H, THR	0.8	---	H, THR	2.0
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED:															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

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SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Design Review Report.
3. Systems Inspection report.
4. Duct Air Leakage test report.
5. Systems Readiness Report.
6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
7. Vibration and sound measurements.
8. Recording and reporting results.
9. Document critical paths of flow on reports.

B. Definitions:

1. Basic TAB used in this Section: Chapter 39, "Testing, Adjusting and Balancing" of 2019 ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. TABB: Testing Adjusting and Balancing Bureau
6. SMACNA: Sheet Metal Contractors National Association
7. Hydronic Systems: Includes condenser water
8. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
9. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
E. Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.
F. Section 23 07 11, HVAC, AND BOILER PLANT INSULATION.
G. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
I. Section 23 31 00, HVAC DUCTS AND CASINGS.

1.3 QUALITY ASSURANCE

A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION, and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
B. Qualifications:
   1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
   2. The TAB agency shall be either a certified member of AABC, NEEB, TABB or NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another qualified TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC, TABB or NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency’s review shows unsatisfactory work performed by the predecessor agency.
   3. TAB Specialist: The TAB specialist shall be either a member of AABC or TABB or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Resident Engineer and submit another TAB Specialist for approval. Any individual that has been the

subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.

4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Resident Engineer. The responsibilities would specifically include:
   a. Shall directly supervise all TAB work.
   b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC, TABB or NEBB.
   c. Would follow all TAB work through its satisfactory completion.
   d. Shall provide final markings of settings of all HVAC adjustment devices.
   e. Permanently mark location of duct test ports.
   f. Shall document critical paths from the fan or pump. These critical paths are ones in which are 100% open from the fan or pump to the terminal device. This will show the least amount of restriction is being imposed on the system by the TAB firm.
5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC, TABB or NEBB

C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards, TABB/SMACNA International Standards, or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.

D. TAB Criteria:

1. One or more of the applicable AABC, NEBB,TABB or SMACNA publications, supplemented by ASHRAE Handbook "2019 HVAC Applications" Chapter 39, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow 2011 ASHRAE Handbook "2019 HVAC Applications", Chapter 39, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
   a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus l0 percent.
   b. Air terminal units (maximum values): Minus 2 percent to plus l0 percent.
   c. Minimum outside air: 0 percent to plus 10 percent.
   d. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus l0 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and critical path results shall be demonstrated to the Resident Engineer for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the COR one of which shall be a critical path) and one hydronic system (pumps and three coils) as follows:
   a. When field TAB work begins.
   b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.

C. For use by the Resident Engineer staff, submit one complete set of applicable AABC,NEBB or TABB publications that will be the basis of TAB work.

D. Submit Following for Review and Approval:
   1. Design Review Report within 90 days for conventional design projects.
   2. Systems inspection report on equipment and installation for conformance with design.
   3. Duct Air Leakage Test Report.
   4. Systems Readiness Report.
   5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
   6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
   7. Include in each report the critical path for each balanced branch (air and hydronic. Every branch shall have at least one terminal device damper 100% open.

E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area with noted critical paths.

1.5 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):

Handbook 2021.....HVAC Applications ASHRAE Handbook, Chapter 39, Testing, Adjusting, and Balancing and Chapter 49, Sound and Vibration Control

C. Associated Air Balance Council (AABC):

7th Edition 2016 .....AABC National Standards for Total System Balance

D. National Environmental Balancing Bureau (NEBB):

9th Edition 2019 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

3rd Edition 2015 .....Procedural Standards for the Measurement of Sound and Vibration

4th Edition 2019 ... Standard for Whole Building Technical Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

3rd Edition .....HVAC SYSTEMS Testing, Adjusting and Balancing TABB- TAB Procedural Guide (Current Edition)

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

A. Refer to TAB Criteria in Article, Quality Assurance.

B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the Resident Engineer of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

A. Inspect equipment and installation for conformance with design.

B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.

C. Reports: Follow check list format developed by AABC, NEBB or SMACNA (TABB), supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

A. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.

B. Verify that all items such as ductwork piping, dampers, valves, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Resident Engineer.

3.6 TAB REPORTS

B. The TAB contractor shall provide raw data immediately in writing to the Resident Engineer if there is a problem in achieving intended results before submitting a formal report.

C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated after engineering and construction have been evaluated and re-submitted for approval at no additional cost to the owner.

D. Do not proceed with the remaining systems until intermediate report is approved by the Resident Engineer.

3.7 TAB PROCEDURES

A. TAB shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC, TABB or NEBB. Balancing shall be done proportionally to all applicable systems.
   1. At least one trunk damper shall be 100% open.
   2. At least one branch damper shall be 100%open per trunk.
   3. At least one terminal device duct be 100% open per branch.

B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.

C. Allow 10 days' time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.

E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, and computer room ac units.

1. Artificially load air filters by partial blanking to produce static air pressure drop of manufacturer's recommended pressure drop.
2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION.
3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other HVAC controls function properly.
5. Record final measurements for air handling equipment performance data sheets.

F. Water Balance and Equipment Test: Include circulating pumps, convertors, heat exchangers and coils:

1. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
2. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, pumps, fans and motors.

B. Record initial measurements for each unit of equipment on test forms and submit a report to the Resident Engineer. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct

the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Resident Engineer.

3.9 SOUND TESTING

A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
   1. Take readings in rooms. The Resident Engineer shall designate the specific rooms to be tested.

B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC, TABB or NEBB.

C. Sound reference levels, formulas and coefficients shall be according to 2019 ASHRAE Handbook, "HVAC Applications", Chapter 49, SOUND AND VIBRATION CONTROL.

D. Determine compliance with specifications as follows:
   1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
      a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
      b. Measure octave band sound pressure levels with specified equipment "off."
      c. Measure octave band sound pressure levels with specified equipment "on."
      d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

      Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.
      e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
   2. When sound power levels are specified:
      a. Perform steps 1.a. thru 1.d., as above.
      b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level.

Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.

c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 10 meters (30 feet) for sound level location.

3. Where sound pressure levels are specified in terms of dB(A), as in Section 23 65 00, COOLING TOWERS, measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.

E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the Resident Engineer and the necessary sound tests shall be repeated.

F. Test readings for sound testing could go higher than 15 percent if determination is made by the Resident Engineer based on the recorded sound data.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Resident Engineer.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.

B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

3.13 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.14 CRITICAL FLOW PATH

A. Provide a documented critical path for all fluid flows. There shall be at least one terminal device that can be traced back to the fan or pump where there is no damper or valves that are less than 100% open.

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SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for
   1. HVAC piping, ductwork and equipment.
   2. Boiler plant mechanical systems including burner fuel oil storage and handling facilities including steam distribution.

B. Definitions
   1. ASJ: All service jacket, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
   4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.
   5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical, Boiler Plant and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
   6. FSK: Foil-scrim-kraft facing.
   7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F);HVAC equipment or piping handling media above 41 degrees C (105 degrees F); Boiler Plant breechings and stack temperature range 150-370 degrees C(300-700 degrees F) and piping media and equipment 32 to 230 degrees C(90 to 450 degrees F).
   8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
   9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
   10. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: Watt per square meter (BTU per hour per square foot).

b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).

11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).

12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.

13. HPS: High pressure steam (415 kPa 60 psig and above).

14. HPR: High pressure steam condensate return.

15. MPS: Medium pressure steam (110 kPa 16 psig thru 414 kPa 59 psig.

16. MPR: Medium pressure steam condensate return.

17. LPS: Low pressure steam (103 kPa 15 psig and below).

18. LPR: Low pressure steam condensate gravity return.

19. PC: Pumped condensate.

20. FWPD: Feedwater pump discharge.

21. FWPS: Feedwater pump suction.

22. CTPD: Condensate transfer pump discharge.

23. CTPS: Condensate transfer pump suction.

24. VR: Vacuum condensate return.

25. CPD: Condensate pump discharge.

26. R: Pump recirculation.

27. FOS: Fuel oil supply.

28. FOR: Fuel oil return.

29. CW: Cold water.

30. SW: Soft water.

31. HW: Hot water.

32. RS: Refrigerant suction.

33. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

D. Section 07 84 00, FIRESTOPPING.

E. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

G. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

H. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING

I. Section 23 22 23, STEAM CONDENSATE PUMPS

J. Section 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT

K. Section 23 51 00, BREECHINGS, CHIMNEYS, and STACKS

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. *(See 4.2.4.2.)*

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and

condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.
   b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
   c. Insulation accessory materials: Each type used.
   d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
   e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)- 1999.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C -1987 Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-2016 Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)- 2016 Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-1987 .....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99 2014.....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-2021.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-2019.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-2019.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-2017.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-2020.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-2022.....Standard Specification for Mineral Fiber pipe Insulation

C553-2019.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C585-2022.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)

C612-2019.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1126- 2019.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136- 2021.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

D1668-97a 2021 .....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

E84-2022.....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-2022.....Standard Test Method for Fire Tests of Building Construction and Materials

E136-2022.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

90A-2021.....Standard for the Installation of Air Conditioning and Ventilating Systems

96-2021.....Standard~~s~~ for Ventilation Control and Fire Protection of Commercial Cooking Operations

101-2021.....Life Safety Code

251-2014.....Standard methods of Tests of Fire Endurance of Building Construction Materials

255-2006.....Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723-2018.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 09/08

G. Manufacturer’s Standardization Society of the Valve and Fitting Industry (MSS):

SP58-2018.....Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 – PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m^3 (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m^3 (1 pcf), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.5 CALCIUM SILICATE

A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

C. Equipment Insulation: ASTM C533, Type I and Type II

D. Characteristics:

Insulation Characteristics		
ITEMS	**TYPE I**	**TYPE II**
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m^3 (lb/ ft3)	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft^2 degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.6 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.

F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

F. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

G. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.7 REMOVABLE INSULATION JACKETS

A. Insulation and Jacket:

1. Non-Asbestos Glass mat, type E needled fiber.
2. Temperature maximum of 450°F, Maximum water vapor transmission of 0.00 perm, and maximum moisture absorption of 0.2 percent by volume.
3. Jacket Material: Silicon/fiberglass and LFP 2109 pure PTFE.
4. Construction: One piece jacket body with three-ply braided pure Teflon or Kevlar thread and insulation sewn as part of jacket. Belt fastened.

2.8 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C 300 degrees F), calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

C. Boiler Plant Pipe supports: MSS SP58, Type 39. Apply at all pipe support points, except where MSS SP58, Type 3 pipe clamps provided as part of the support system.

2.9 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.

E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.10 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching monel or galvanized steel.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.11 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.12 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

2.13 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.

C.-Where removal of insulation of piping, ductwork and equipment is required to comply with Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT and Section 02 82 13.13, GLOVEBAG ASBESTOS ABATEMENT, such areas shall be reinsulated to comply with this specification.

D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

E. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

F. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

I. Insulate PRVs, flow meters, and steam traps.

J. HVAC work not to be insulated:

1. Internally insulated ductwork and air handling units.
2. Relief air ducts (Economizer cycle exhaust air).
3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
4. Equipment: Expansion tanks, flash tanks, hot water pumps, steam condensate pumps.

5. In hot piping: Unions, flexible connectors, control valves, PRVs safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.

I. Boiler plant work not to be insulated(NI)or if insulated the insulation shall be removal jacket type (RJ):

1. Pipes, valves and fittings:
   a. Gas fuel(NI)
   b. Oil unheated (NI)
   c. Compressed Air (NI)
   d. Flowmeter sensing piping and blowdown (NI)
   e. Level sensor piping and blowdown (NI)
   f. Tank drains (NI)
   g. Vents-tank, safety and back pressure valves except protective. (NI)
   h. Continuous blowdown and boiler water sampling except protective. (NI)
   i. Threaded valves (RJ)
   j. Check valves (RJ)
   k. Unions (RJ)
   l. Orifice flanges (RJ)
   m. Dielectric flanges and unions (RJ)
   n. Steam header drains (NI)
   o. Non-return stop and check valve drains (NI)
   p. Pressure transmission to gages (NI)
   q. Piping in control panels (NI)
   r. Chemical feed from pump-type feeders (NI)
   s. Condensate piping from flash tank to condensate return pump (NI)
2. Boilers:
   a. Water column, piping and blowdown (NI)
   b. Auxiliary low water cutoff, piping and blowdown(NI)
   c. Remote water level indicators and piping blowdown(NI)
   d. Steam gage piping(NI)
   e. Safety valves and drip pan ells(NI)
   f. Water level sensors and piping except where required by equipment manufacturer(NI)

g. Control piping and devices or interlocks(NI)

3. Equipment:
   a. Condensate return pump units(NI)
   b. Vacuum return pump units(NI)
   c. Pumps-inlet to outlet(NI)
   d. Flash tanks(NI)
   e. Safety valves(NI)
   f. Water meters(NI)
   g. Oil meters(NI)
   h. Air compressors and tanks(NI)
   i. Refrigerated or desiccant air drier(NI)
   j. Chemical feeders(NI)
   k. Boiler and feedwater sampler(NI)
   l. All nameplates (NI)
4. Specialties:
   a. Pressure reducing valves(RJ)
   b. Control valves-water and steam(NI)
   c. Level sensors-piping, valves and blowdown(NI)
   d. Back pressure regulators-oil and steam(NI)
   e. Strainers under 65 mm (2-1/2 inch) pipe size(RJ)
   f. Expansion bellows(RJ)
   g. Flexible connectors(RJ)

J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

L. Firestop Pipe and Duct insulation:
1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
   a. Pipe risers through floors

b. Pipe or duct chase walls and floors

c. Smoke partitions

d. Fire partitions

M. Freeze protection of above grade outdoor piping (over heat tracing tape): 26 mm (10 inch) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

N. Provide vapor barrier jackets over insulation as follows:

1. All piping and ductwork exposed to outdoor weather.

O. Provide metal jackets over insulation as follows:

1. All piping and ducts exposed to outdoor weather.
2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
   a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
   b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating

and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.

3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
   a. 40 mm (1-1/2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct.
   b.
   c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
   d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.
4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
   a. Convertors, air separators, steam condensate pump receivers.
   b. Domestic water heaters and hot water storage tanks (not factory insulated).

B. Flexible Mineral Fiber Blanket:
1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
3. Concealed supply air ductwork.

a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.

b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.

4.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.

2. Contractor's options for fitting, flange and valve insulation:

a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.

b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.

c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

D. F. Polyisocyanurate Closed-Cell Rigid Insulation:

1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping, equipment and ductwork for temperature up to 149 degree C (300 degree F).
2. Install insulation, vapor barrier and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor barrier integrity.
3. Install insulation with all joints tightly butted (except expansion) joints in hot applications).
4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
5. For cold applications, vapor barrier shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor barrier shall be used to attach the vapor barrier or jacketing. No wire ties capable of penetrating the vapor barrier shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor barrier on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor barrier adhesive tape.
8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 150 mm (6 inches) all around insulated pipe.

10. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.
11. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
12. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.

G. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
   a. Use proper size material. Do not stretch or strain insulation.
   b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.
   c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
   a. Chilled water pumps
   b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).

c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.

d. Piping inside refrigerators and freezers: Provide heat tape under insulation.

7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

H. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section for piping other than in boiler plant. See paragraphs 3.3 through 3.7 for Boiler Plant Applications.

2. Engine Exhaust Insulation for Emergency Generator and Diesel Driven Fire Pump: Type II, Class D, 65 mm (2 1/2 inch) nominal thickness. Cover exhaust completely from engine through roof or wall construction, including muffler. Secure with 16 AWG galvanized annealed wire or 0.38 x 12 mm 0.015 x 1/2 IN wide galvanized bands on 300 mm 12 IN maximum centers. Anchor wire and bands to welded pins, clips or angles. Apply 25 mm 1 IN hex galvanized wire over insulation. Fill voids with 6 mm 1/4 IN insulating cement.

3. ETO Exhaust (High Temperature): Type II, class D, 65 mm (2.5 inches) nominal thickness. Cover duct for entire length. Provide sheet aluminum jacket for all exterior ductwork.

5. MRI Quench Vent Insulation: Type I, class D, 150 mm (6 inch) nominal thickness.

3.3 APPLICATION -BOILER PLANT, PIPE, VALVES, STRAINERS AND FITTINGS:

A. Temperature range 120 to 230 degrees C (251 to 450 degrees F);

1. Application; Steam service 110 kpa (16 psig nominal) and higher, high-pressure condensate to trap assembly, boiler bottom blowoff from boiler to blowoff valve closest to boiler.

2. Insulation and Jacket:

a. Calcium silicate for piping from zero to 1800 mm (6 feet) above boiler room floor, feedwater heater mezzanine floor or access platform and any floors or platforms on which tanks or pumps are located.

b. Mineral fiber for remaining locations.

c. ASJ with PVC premolded fitting coverings.

d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on atomizing steam and condensate lines at boilers and burners.

3. Thickness:

Nominal Thickness Of Calcium Silicate Insulation (Boiler Plant)	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	125 (5)
25 to 38 (1-1/4 to 1-1/2)	125 (5)
38 (1-1/2) and above	150 (6)

B. Temperature range 100 to 121 degrees C (211 to 250 degrees F):

1. Application: Steam service 103 kpa (15 psig) and below, trap assembly discharge piping, boiler feedwater from feedwater heater to boiler feed pump recirculation, feedwater heater overflow, heated oil from oil heater to burners.
2. Insulation and Jacket:
   a. Calcium silicate for piping from zero to 1800 mm (0 to 6 feet) above boiler room floor, feedwater heater mezzanine floor and access platform, and any floors or access platforms on which tanks or pumps are located.
   b. Mineral Fiber or rigid closed cell phenolic foam for remaining locations.
   c. ASJ with PVC premolded fitting coverings.
   d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on condensate lines at boilers and burners.
3. Thickness-calcium silicate and mineral fiber insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	50 (2)
25 to 38 (1-1/4 to 1-1/2)	50 (2)
38 (1-1/2) and above	75 (3)

4. Thickness-rigid closed-cell phenolic foam insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	38 (1.5)
25 to 38 (1-1/4 to 1-1/2)	38 (1.5)
38 (1-1/2) and above	75(3)

C. Temperature range 32 to 99 degrees C (90 to 211 degrees F):

1. Application: Pumped condensate, vacuum heating return, gravity and pumped heating returns, condensate transfer, condensate transfer pump recirculation, heated oil system to heaters and returns from burners, condensate return from convertors and heated water storage tanks.
2. Insulation Jacket:
   a. Calcium silicate for piping from zero to 1800 mm (six feet above boiler room floor, feedwater heater mezzanine floor and access platform and any floor or access platform on which tanks or pumps are located.
   b. Mineral fiber or rigid closed-cell phenolic foam for remaining locations.
   c. ASJ with PVC premolded fitting coverings.
3. Thickness-calcium silicate and mineral fiber insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	38 (1.5)
25 to 38 (1-1/4 to 1-1/2)	50(2)
38 (1-1/2) and above	75 (3)

4. Thickness-rigid closed-cell phenolic foam insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	19 (0.75)
25 to 38 (1-1/4 to 1-1/2)	19 (0.75)
38 (1-1/2) and above	25 (1)

D. Protective insulation to prevent personnel injury:

1. Application: Piping from zero to 1800 mm (6 feet) above all floors and access platforms including continuous blowoff, feedwater and boiler water sample, blowoff tank vent, flash tank vents and condensate tank vent, shot-type chemical feed, fire tube boiler bottom blowoff after valves, valve by-passes.
2. Insulation thickness: 25 mm (1 inch).
3. Insulation and jacket: Calcium silicate with ASJ except provide aluminum jacket on piping at boilers within 1800 mm (6 feet) of floor. Use PVC premolded fitting coverings when all service jacket is utilized.

E. Installation:

1. At pipe supports, weld pipe covering protection saddles to pipe, except where MS-SP58, type 3 pipe clamps are utilized.
2. Insulation shall be firmly applied, joints butted tightly, mechanically fastened by stainless steel wires on 300 mm (12 inch) centers.
3. At support points, fill and thoroughly pack space between pipe covering protective saddle bearing area.
4. Terminate insulation and jacket hard and tight at anchor points.
5. Terminate insulation at piping facilities not insulated with a 45 degree chamfered section of insulating and finishing cement covered with jacket.
6. On calcium silicate, mineral fiber and rigid closed-cell phenolic foam systems, insulated flanged fittings, strainers and valves with sections of pipe insulation cut, fitted and arranged neatly and firmly wired in place. Fill all cracks, voids and coat outer surface with insulating cement. Install jacket. Provide similar construction on welded and threaded fittings on calcium silicate systems or use premolded fitting insulation.
7. On mineral fiber systems, insulate welded and threaded fittings more than 50 mm (2 inches) in diameter with compressed blanket insulation (minimum 2/1) and finish with jacket or PVC cover.
8. Insulate fittings 50 mm (2 inches) and smaller with mastic finishing material and cover with jacket.
9. Insulate valve bonnet up to valve side of bonnet flange to permit bonnet flange removal without disturbing insulation.
10. Install jacket smooth, tight and neatly finish all edges. Over wrap ASJ butt strips by 50 percent. Secure aluminum jacket with stainless

steel bands 300 mm (12 inches) on center or aluminum screws on 200 mm (4 inch) centers.

11. Do not insulate basket removal flanges on strainers.

3.4 APPLICATION-BOILER FLUE GAS SYSTEMS

A. Temperature range 150 to 370 degrees C (300 to 700 degrees F):

1. Application: Transitions, stacks and breechings from boiler outlet to stack outlet; induced draft fans (if provided); flue gas recirculation fans and ductwork (if provided).
2. Thickness:
   a. Single-wall duct systems: 50 mm (2 inches).
   b. Double-wall factory-fabricated duct systems with air space between walls: None.
3. Insulation and jacket: Calcium Silicate with aluminum sheet metal jacket.

B. Protective Insulation to Prevent Personnel Injury:

1. Application: Double wall factory-fabricated duct system with uninsulated air space between walls within 900 mm (3 feet) horizontally and 1800 mm (6 feet) vertically of platform or floor.
2. Insulation thickness; 25 mm (1 inch).
3. Insulation and jacket: Calcium Silicate with aluminum sheet metal jacket.

C. Insulating:

1. Provide attachment facilities such as angles, welded studs, clip angles.
2. Apply insulation with joints tightly butted and staggered. Seal joints with high temperature cement.
3. Provide metal corner beads.
4. Band insulation firmly in place to provide a smooth surface. Maximum band spacing shall not be more than 300 mm (12 inches).
5. Install jacket. All surfaces outside of building must be weather tight. At termination of stub stacks, provide metal closure system which is connected and sealed to perimeter of stack to prevent water penetration of insulation.

3.5 APPLICATION-BOILER DEAERATING FEEDWATER HEATER, TANKS

A. Temperature range 38 to 120 degrees C (100 to 250 degrees F)

1. Application: Deaerating feedwater heater and storage tank, condensate storage tanks, heat exchangers, blowoff tank.
2. Insulation Thickness:

a. Feedwater heater and storage tanks: 75 mm (3 inches)

b. Condensate storage tanks: 50 mm (2 inches)

c. Blowoff tank, heat exchangers: 25 mm (1 inch).

3. Insulation and covering: Calcium silicate with glass cloth jacket.

B. Insulating:

1. Insulate tanks with an assembly of chamfered block to fit curvature. Secure with 1.6 mm diameter (16 gage) wire or stainless-steel bands 300 mm (12 inches) on centers, fill all voids and interstices with finishing cement coat, imbed hexagonal wire mesh in first finish coat. Provide a second finish coat and a glass cloth covering.

2. Apply glass cloth with adhesive, smooth, tight and neatly finished at all cloth edges; prime to receive paint.

3. Do not insulate over nameplates and data plates. Nameplates and data plates must be legible.

3.7 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.8 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Wall Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Above
	Insulation Wall Thickness Millimeters (Inches)				
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)
93-260 degrees C (200-500 degrees F) (HPS, HPR)	Calcium Silicate	100 (4)	125 (5)	150 (6)	150 (6)

100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Rigid Cellular Phenolic Foam	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
38-94 degrees C (100-200 degrees F) (LPR and PC)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-99 degrees C (100-211 degrees F) (LPR and PC)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
39-99 degrees C (100-211 degrees F) (LPR, and PC)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	----	----
38-94 degrees C (100-200 degrees F) (LPR and PC)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
4-16 degrees C (40-60 degrees F) (RS for DX refrigeration)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (RS for DX refrigeration)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

(40-60 degrees F) (RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

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SECTION 23 08 00
COMMISSIONING OF HVAC SYSTEMS

PART 1 – GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 41 NOISE AND VIBRATION CONTROL for HVAC PIPING AND EQUIPMENT.

E. Section 23 05 51 NOISE AND VIBRATION CONTROL for BOILER PLANTS.

F. Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC.

G. Section 23 09 23 DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

H. Section 23 09 11 INSTRUMENTATION AND CONTROL FOR BOILER PLANT

1.3 SUMMARY

A. This Section includes requirements for commissioning the HVAC systems of the related subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00

GENERAL COMMISSIONING REQUIREMENTS and of Division 23, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility HVAC systems commissioning will include the systems listed in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

1.7 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. Department of Veterans Affairs (VA):

PG 18-10 2015.....Mission Critical Facilities - DRAFT

PG 18-10 2015.....Life-Safety Protected Facilities - DRAFT

C. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):

HANDBOOK 2021.....HVAC Applications ASHRAE Handbook, Chapter 39, Testing, Adjusting, and Balancing, Chapter 44, HVAC Commissioning and Chapter 49, Sound and Vibration Control

HANDBOOK 2021.....HVAC Fundamentals ASHRAE Handbook, Chapter 8, Sound and Vibration

D. Associated Air Balance Council (AABC):

7th Edition 2016.....AABC National Standards for Total System Balance

E. National Environmental Balancing Bureau (NEBB):

9th Edition 2019.....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

3rd Edition 2015 .....Procedural Standards for the Measurement of Sound and Vibration

2nd Edition 2019 ... Standard for Whole Building Technical Commissioning of New Construction

F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

006 2013.....HVAC Duct Construction Standard - Metal and Flexible Duct

4th Edition 2006 ... HVAC Systems Testing, Adjusting and Balancing

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of HVAC systems will require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. Refer to Sections 23 05 41 NOISE AND VIBRATION CONTROL for HVAC PIPING AND EQUIPMENT, Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC and Section 23 09 23 DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC requirements. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL

COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional requirements.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The instruction shall be scheduled in coordination with the VA Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING

REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

----- END -----

SECTION 23 08 11
DEMONSTRATIONS AND TESTS FOR BOILER PLANT

PART 1 - GENERAL

1.1 DESCRIPTION

A. Procedures for onsite demonstration and testing of equipment and systems, including temporary facilities.

B. Instruction of Government operating personnel.

C. All demonstrations, instructions, access platforms, and testing must be completed prior to Government acceptance for beneficial use. All safety devices shall pass 100 percent before the boiler plant can be accepted for beneficial use.

D. Plumbing and emergency power systems are not included.

E. Definitions (ADDENDUM #1 08-09-2024):

1. Start-Up: Initial inspection, cleaning, lubrication, adjustment, and operation of equipment and systems by the contractor with the assistance of the representatives of the equipment manufacturers.
2. Pre-Tests: The final stage of the start-up procedure. This occurs after all adjustments have been made except for minor fine-tuning that can be done during the pre-test. Serves as verification that the systems are ready for the final test. Witnessing of pre-test by COR is not required.
3. (ADDM #1) Final Tests: Tests, witnessed by the COR or designated representative, which demonstrate that all equipment and systems are in compliance with requirements. At VA expense, VA may utilize the services of an independent testing organization or consultant to witness the tests. If any portion of the final test fail and must be retested the Government shall receive a full credit for any expenses incurred for services from independent testing organizations or consultant services for all re-inspections or tests. The contractor must verify Safety testing is accomplished using a Qualified Third Party, as defined in VHA Directive 1810.

F. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

E. Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

G. Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

H. Section 23 10 00, FACILITY FUEL SYSTEMS.

I. Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

J. Section 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT.

K. Section 23 52 39, FIRE-TUBE BOILERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. Department of Veterans Affairs (VA):

2018.....VHA Boiler Plant Safety Devices Testing Manual, Seventh Edition

PG-18-10-2020.....Physical Security and Resiliency Design Manual

VHA Directive 1810.....BOILER AND BOILER PLANT OPERATIONS

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT”, with applicable paragraph identification.

C. Names and qualifications of personnel performing demonstrations, instructions and tests.

D. Certification that pre-testing is complete. Copies of boiler-burner and feedwater deaerator pre-test data as specified. Copies of the VHA Boiler Plant Safety Devices Testing Manual completely filled out with notes.

E. Preliminary schedule of all demonstrations, instructions and final tests two weeks prior to proposed dates.

F. Provide reports within three weeks after satisfactory completion of demonstrations, instructions, and tests. List date, type of work,

persons participating, amount of time, test results, calculations of test results, test data.

G. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

H. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Experienced, trained technical service personnel who are representatives of the equipment manufacturers and system designers shall demonstrate, provide instructions, pre-test and final test, as specified, the following equipment:

1. Boilers and economizers
2. Burners
3. Control systems
4. Instrumentation
5. Deaerating feedwater heater

B. Experienced technicians shall demonstrate and provide instructions on the following equipment:

1. Pumps and piping systems
2. Ventilation and heating systems
3. Compressed air systems
4. Control and safety valves

C. The person responsible for programming the computer workstation shall demonstrate and provide instructions on hardware, software and programming.

D. The COR, upon request, will provide a list of personnel to receive instructions and will coordinate their attendance at agreed upon times.

E. All safety devices shall comply with the VHA Boiler Plant Safety Devices Testing Manual.

PART 2 – PRODUCTS (NOT USED)

PART 3 – EXECUTION

3.1 PREPARATION FOR FINAL TESTS, DEMONSTRATIONS, AND INSTRUCTIONS (ADDENDUM #1 08-09-2024)

A. Verify that equipment and systems are fully operational. Complete all start-up and pre-test activities for all equipment and systems. Complete all construction and finish work.

B. Arrange for all test personnel for all equipment to be continuously present during one period of time so that all equipment and systems can be tested in their interrelated functions. For instance, feedwater deaerator will be tested during the boiler testing, and instrumentation performance will be evaluated in conjunction with boiler testing.

C. Deliver maintenance and operating manuals four weeks prior to instruction period.

D. Furnish all special tools.

~~D.~~E. (ADDM#1) The contractor must verify Safety testing is accomplished using a Qualified Third Party, as defined in VHA Directive 1810.

3.2 FINAL TESTS (ADDENDUM #1 08-09-2024):

A. Demonstrate proper operation of each equipment and system to include demonstration and testing of all safety devices.

B. Provide tests on equipment as specified in the individual specification sections.

C. (ADDM #1) Safety testing should be verified by a Qualified Third Party, as defined in VHA Directive 1810.

D. (ADDM #1) The boiler plant shall start and operate for two weeks with no interruption in steam production or shutdown of major mechanical or plumbing equipment prior to owner acceptance of the boiler plant including steam boilers, feedwater pumps, condensate storage and transfer pumps, deaerator storage tank, boiler chemical feed system, boiler blowdown, fuel oil pumps, boiler plant controls system, ventilation fans and make up air unit, water booster pumps, dealkalyzer, and water softeners. If any interruption in the steam production equipment occurs, the two week run time clock shall start over.

3.3 START-UP AND TESTING

A. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

B. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contactor testing schedules with the COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

C. Boiler shall be run for 2-weeks with no alarms prior to turn over to the owner.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATIONS AND TRAINING

A. Demonstrate operation and maintenance of equipment and systems to Government personnel no more than four weeks prior to scheduled Government operation of the plant.

B. Use operation and maintenance manuals, as-built drawings, and single line drawings as basis of instruction. Review contents of manuals and drawings with personnel in detail to explain all aspects of operation and maintenance.

C. Demonstrate start-up, operation, control, adjustment, trouble-shooting, servicing, maintenance, and shut-down of each item of equipment. Allow Government personnel to practice operating the equipment under supervision of instructors.

1. All demonstrations shall follow a contractor provided written step by step standard operating procedure.
2. Demonstrate lockout/tagout locations for all equipment and hazards using a written procedure that clearly identifies lockout points (breakers, disconnects, valves, etc.) for each piece of equipment. Valves are to be identified by a valve tag number, breakers are by number located in breaker box number, disconnect location and number etc.
3. Demonstrate the as-built drawings are correct and provide single line drawings for each system.

D. Prepare and insert additional data in operations and maintenance manuals when need for additional data becomes apparent during instructions.

E. Provide video with audio of all instructions given orally to VA personnel. Provide four copies of the DVD.

F. Provide services of manufacturer’s technical representative to instruct VA personnel in operation and maintenance of units.

G. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

3.6 TIME ALLOCATED FOR DEMONSTRATIONS AND INSTRUCTIONS

A. At least 16 total instructor hours to include boilers, economizers, burners, burner controls, combustion controls, instrumentation.

B. At least 8 total instructor hours to include computer workstation and programs.

C. At least 8 total instructor hours to include pumps, feedwater deaerator, and other equipment.

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ADDENDUM #2

SECTION 23 09 11
INSTRUMENTATION AND CONTROL FOR BOILER PLANT

PART 1 – GENERAL

1.1 DESCRIPTION

A. Automatic controls, instruments, monitoring and data management systems and accessories for the boilers, burners and other boiler plant mechanical equipment. The specification classifies the systems into automatic boiler and burner control systems, burner management systems (flame safeguard), and data management and instrumentation systems.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

E. Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

G. Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

H. Section 23 10 00, FACILITY FUEL SYSTEMS.

I. Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

J. Section 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT.

K. Section 23 51 00, BREECHINGS, CHIMNEYS, AND STACKS.

L. Section 23 52 39, FIRE-TUBE BOILERS.

M. Section 26 05 11, REQUIREMENTS for ELECTRICAL INSTALLATIONS.

N. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

O. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

P. Section 26 27 26, WIRING DEVICES.

Q. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American National Standards Institute (ANSI):

INCITS 154-S2019.....Office Machines and Supplies - Alphanumeric Machines - Keyboard Arrangement

C. American Society of Mechanical Engineers (ASME):

B31.1-2022.....Power Piping

B40.100-2013.....Pressure Gauges and Gauge Attachments

PTC 4-2013.....Fired Steam Generators

D. National Electrical Manufacturers Association (NEMA):

ICS 6-1993(R2006)Industrial Control and Systems: Enclosures

WC63.2-1996(R2003).....Performance Standard for Coaxial Premise Data Communications Cables

E. National Fire Protection Association (NFPA):

70-2020.....National Electrical Code

85-2019.....Boiler and Combustion Systems Hazards Code

F. Underwriters Laboratories Inc. (UL):

508-1999(R2018).....Standard for Industrial Control Equipment

1449-2014(R2019).....Standard for Surge Protective Devices

1998-2013.....Standard for Software in Programmable Components

G. Department of Veterans Affairs (VA)

2008.....VHA Boiler Plant Safety Devices Testing Manual, Third Edition

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

D. Certificates of compliance with paragraph, QUALITY ASSURANCE of this section (subparagraphs 1.5.A, B, D & F). In addition, submit Past Performance Questionnaire (form attached) for five (5) past projects of the same class (scope & complexity) as this project.

E. Submit information sufficient to verify compliance with all contract requirements as specified and shown on project drawings.

F. Automatic Boiler Control and Burner Management and Safety Interlock Systems:

1. Catalog cuts and specification sheets providing description and performance data on: Controllers, control and indicating stations, sensors and transmitters, signal conditioners, electric switches and relays, indicators and annunciators, safety interlock devices, drive units and actuators, control valves, mechanical linkage systems, compressed air filters and regulators.
2. Statement from controller manufacturer that the type and model submitted is the current generation and that the manufacturer will support the units with parts and service for at least ten years, and that the equipment submitted meets all VA specifications.
3. Information on all the specific systems that is sufficient to allow complete troubleshooting. As a minimum, this should include explanation of the control logic, and wiring diagrams of equipment and systems to include locations and wire numbers of all safety device test points that will be required to complete safety device testing in accordance with VA requirements, and sequence of operation of all components of the system.
4. Hardware systems schematics showing field and panel equipment interface block diagram.
5. Location of interlock devices on the burners, boilers, fuel trains and accessory equipment, all safety devices shall be easily accessible for testing.

G. Boiler Plant Instrumentation:

1. Catalog cuts and specification sheets providing description and performance data on instruments and accessories.
2. Installation and troubleshooting instructions for all equipment in bound sets shipped with equipment.
3. List of ranges of recorder displays. Paper chart recorders are prohibited.
4. Flow meter primary element design, size, performance, and sizing calculation. Steam flow performance data for flow meters verifying project performance requirements.
5. Complete wiring and piping diagrams for all equipment and systems.
6. Wiring and piping materials.

H. Instrumentation and Control Panels:
   1. Drawing showing arrangement of instruments and controls on panels.
   2. Drawing showing panel arrangements, construction, door swing clearance allowance, dimensions, finishes.
   3. Description of panel construction.

I. Computer Workstation and Programming:
   1. Catalog data with pictures, description, and performance data on all hardware.
   2. Hardware specifications.
   3. Software model number and supplier. Include complete documentation on all software with shipment.
   4. Confirmation that graphics to be provided complies with the specification.
   5. Description of computer furniture.

J. As-built Logic and Wiring Diagrams: One set of reproducible prints and CAD disks delivered to COR prior to turning systems over to VA for operation. Supply revised drawings if changes are made during the startup and commissioning process.

K. Fluid Flow Meters:
   1. Catalog cuts and drawings with description, specifications and dimensions of meters and accessories.
   2. Design and construction of meters and accessories.
   3. Performance data including flow, pressure drop, accuracy over the metering range of the actual fluids to be metered.
   4. Pressure and temperature limitations.
   5. Manufacturer's installation instructions.
   6. Arrangement of register face and remote indicator (if provided).

L. Pressure Gauges and Thermometers:
   1. Catalog cuts showing design, construction, dimensions of gauges and accessories.
   2. Accuracy.
   3. Pressure and temperature limitations of gauges and accessories.
   4. List of scale ranges to be provided.

M. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.

2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

N. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

O. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. The boiler and burner control, monitoring, data gathering, instrumentation and associated systems specified in this section shall be provided by one company that has been in business at least three years engineering, designing and servicing industrial and institutional boiler control and instrumentation systems similar to those specified herein, as a primary business. That company shall furnish all components and provide complete calibration, programming, start-up, testing, demonstrations, instructions and training services.

B. Submit documented evidence, including start-up and acceptance test data, and references, that the company has performed satisfactory work on at least six systems similar to those specified, list any VA boiler plant projects completed in the past. For instance, submit experience information on systems involving parallel positioning combustion control and on variable speed forced draft fan drives, if these systems are specified. Submit in writing that all specifications were read and fully understood.

C. If new burners are part of the contract, the burner manufacturer shall be responsible for the burner management system (flame safeguard), including interlocks, all accessories and for coordination with other control and monitoring systems.

D. Equipment Experience Requirements: Refer to Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT ANDSTEAM GENERATION.

E. Code Approval:

1. All burner management and combustion control systems and devices shall comply with NFPA 85, regardless of boiler type or size. Locations and arrangements of safety devices on fuel trains shall comply with diagrams included in “Annex A” in the code, as modified

by the VA standard details and the VHA Boiler Plant Safety Devices Testing Manual requirements.

2. All burner management controls and interlock devices shall be UL listed and FM approved. All controllers that include burner management functions shall be UL listed and FM approved.
3. Parallel positioning combustion control systems shall comply with UL 1998.
4. Computer-based electronic equipment shall conform to the requirements of FCC Part 15, Subpart J, for Class A computing devices governing radio frequency electromagnetic interference (EMI) while continuing to operate normally.
5. All electrical wiring shall be in accordance with NFPA 70.
6. The use of wire nuts is prohibited. All wire connections must be made at terminal blocks and terminal strips.
7. The use of liquid tight or other flexible conduit systems is limited to 900 mm (3 foot) in length unless longer runs are required for door swings or other equipment access.
8. All wire runs are required to be in conduit.

F. Personnel: All work shall be done by properly trained, skilled technicians who are regularly employed and qualified in the installation, programming, start-up, calibration, and testing of the systems provided, and who will be directed by experienced engineers employed by the equipment supplier. Personnel must have three years minimum experience with industrial and institutional boiler plant controls and instruments similar to those being furnished for this project.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include

troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. As-built drawings are to be provided, with a copy of them on AutoCAD version 22 provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
   2. As-built drawings are to be provided, with a copy of them in three-dimensional Building Information Modeling (BIM) software version provided on CD or DVD.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration

data to include equipment serial numbers or individual identifications, etc.

PART 2 – PRODUCTS

2.1 AUTOMATIC BOILER/BURNER CONTROL SYSTEM, NOT INCLUDING BURNER MANAGEMENT (FLAME SAFEGUARD) (ADDENDUM 2, 09-12-2024)

A. Basic Description of Controllers and Control Functions:

1. Controllers shall be industrial-process-grade multi-loop programmable microprocessor or programmable logic controllers (PLC).
2. Controllers shall be manufactured separate from and shall be separate assemblies, in a separate electrical cabinet from the Burner Management (Flame Safeguard System).
3. Control functions:

   a. Control of burner firing rates to maintain steam header pressure.

   b. Parallel-positioning combustion control (air/fuel ratio, excess air) with flue gas oxygen trim.

   c. Boiler water level, 1 element system.

4. Control features:

   a. Operator interface on controller faceplates and touch screens and computer workstation. Operator interface shall include manual/automatic selection, manual loading, and displays that show set point, process variable, and signal to actuator, process status and controller status. Touch screens have additional display requirements; refer to the following paragraph.

   b. Provide separate dedicated controllers/panels for each boiler and for the master steam pressure control. Fuel/air control loops, including FGR and oxygen trim may be incorporated into one station for each boiler. Boiler/economizer outlet draft and boiler water level control shall have separate stations for each item on each boiler. All control items for one boiler may be shown on one touchscreen for that boiler. Each boiler shall have its own touch screen located in the panel for that boiler.

   c. VA Boiler Plants PROHIBIT any boiler to be automatically or remotely started and lead lag control systems are prohibited within the VA boiler plants, regardless of the size or type of

boiler. The boiler shall be started by an operator standing at the boiler.

d. Variable frequency drives on forced draft fan motors.

e. (ADDM #2) Include provisions for a "check" or "test" mode switch allowing the pre-purge ignition sequence to be halted at any point prior to main flame ignition. This is necessary for some of the required semi-annual safter device tests (refer to VHA Boiler and Associated Plant Safety Device Testing Manual Eighth Edition, Checklist for Automatic Pilot Fuel Gas Shutoff Valves and Automatic Pilot Fuel Gas Solenoid Vent Valve Seat Leakage (APFGSOV & APFGSVV) and for Checklist for Low Pilot Fuel Gas Pressure Cutoff Switch (LPFGPCS).

5. Refer to paragraph, BURNER MANAGEMENT (FLAME SAFEGUARD CONTROL) SYSTEM WITH SAFETY INTERLOCKS AND ACCESSORIES for burner management controls.

B. Controllers: Multiple-loop programmable microprocessor or programmable logic (PLC) proportional-integral-differential (PID) solid state electronic controllers shall control all functions except burner management.
1. Accuracy: 0.1 percent analog inputs and outputs.
2. Resolution: 16-bit input and output.
3. Environment: 0 to 50 degrees C (32 to 122 degrees F), 15 percent to 95 percent RH, non-condensing.
4. As a minimum, each controller shall have capability for four analog and four digital inputs, two analog and four digital outputs, and two PID loops.
5. Memory retention for twelve months minimum for power failure or for storage as spare parts.
6. Displays shall be a combination of English language, color graphics, and digital with 0.5 percent resolution, visible from wide angle.
7. Bumpless manual/automatic transfer.
8. High and low alarms for all inputs.
9. Programming: Controllers shall have capability for quick (5 to 10 minutes) reloading of memory by operating personnel upon memory

loss. Provide all software and hardware necessary to allow field downloading of configuration memory to the microprocessors.

10. Password Protection: Provide levels of password protection for all safety related options and parameters including all commissioning programming. Provide all passwords to COR.
11. In the event of a controller fault, the controller shall have a dedicated relay output that results in the shutdown of the boiler and provides an alarm to a panel-mounted light and audible alarm. Failure of control system for one boiler shall not affect automatic and manual operation of other boilers.
12. Controllers and software that operate variable frequency drives shall be manufactured and tested in accordance with UL 508.
13. Controllers shall provide serial RS232/RS485 Modbus communication with computer workstation running latest Microsoft Windows based operating system. This includes data gathering and processing, report generation, monitoring, annunciation and control. Refer to paragraph, COMPUTER WORK STATION AND PROGRAMMING. It shall be possible to defeat the remote control from the front panel of each individual controller, preventing any status changes from being initiated at the computer workstation.
14. All controllers, including those assigned to data processing, shall be same model and series. RS232/RS485 Modbus communication should be Ethernet/IP communication
15. Controllers shall be the current generation product that will be supported by the manufacturer, with parts and service, for a minimum of ten years from time of installation.
16. All controllers shall be mounted within specified control panels.
17. Examples of acceptable controllers: Hays-Cleveland “AC Station”; MicroMod “Mod 30 ML”; Toshiba “LC500”; and Fireye Nexus “PPC 4000”. All controllers with integrated flame safeguard are prohibited.

C. Power Supplies: Provide separate uninterrupted power supply for each boiler controller. Any signal that is common to all boilers, such as plant master control signals, shall be isolated from all other boilers so that failure in one boiler circuit will not affect other boilers.

D. Touch Screen Operator Terminals:

1. Provide one touch screen control station and display for each boiler mounted on the boiler control panel. Touch screen shall be in

complete communication with all controllers associated with the boiler and with the burner management system. Provide alternate control station to replace touch screen control functions if touch screen fails.

2. Control Station and Display Requirements:
   a. Local operation and programming of controllers, graphic display of information, alarm message display, historical and real-time trending, remote controller tuning, x/y plots of fuel air curve data for intuitive commissioning of controllers, Ethernet connectivity and standard Internet browser remote communication. Network to boiler control and burner management systems.
   b. Selection of automatic or manual control of firing rate. Local manual control to increase and decrease the firing rate.
   c. Indicate burner management control status and diagnostics in English messages: control on, pre-purge, trial for ignition, igniter flame signal, main flame signal, post purge, burner off, all diagnostic information available from burner management system, continuous indication of flame signal.
   d. Real time display of all connected process parameters including control output, set point, process variable, all data gathering and processing from all controllers associated with the boiler.
   e. Display of all control system alarm messages and faults. History of alarms and faults and recommendations for troubleshooting.
   f. Complete display and facilities to allow programming all controllers associated with the boiler or the master control. Burner management is excluded from this requirement.
   g. Provide alternate means of automatic and manual operation of boiler firing rates and burner management status if touch-screen fails.
   h. Provide continuous display of critical operating parameters, including but not limited to the following:
      1) Steam Pressure
      2) Water Level
      3) Draft Pressure
      4) Firing Rate

3. Touch Screen System Hardware and Software:
   a. 265 mm (10.4 inch) panel-mounted display, TFT with 256 colors, 640 x 480 pixel LCD resolution. Locate to allow easy viewing and access from operating floor.
   b. Aluminum case allowing entire enclosure to be rated NEMA 4X.
   c. Communication with Supervisory Control and Data Acquisition (SCADA) program on computer work station.
   d. Multiple RS485 Modbus communication interfaces.
   e. Field-replaceable backlight, real-time clock, battery-backed clock time stamps critical data, 8 MB on-board flash application memory, 512 MB memory-card, application expanded memory-card for historical, alarm and event storage, resistive analog touch screen with free formable to fit target shape.
   f. Operation interaction shall be touch-based allowing easy selection of screens, manual/automatic status changes, start/stop functions, set point changes, output changes and PID tuning parameters without any special programming skills. Screen selection shall also be available through tactile feedback function keys.
   g. Show facsimiles of each controller and clearly labeled English language and engineering unit display of the control parameters.
   h. Graphic X/Y curve data plotting capability. When used in conjunction with fuel/air ratio control, provide automated fuel/air ratio curve and oxygen trim set point curve adjustment for rapid, error free burner tune-up. Only a single operator action shall be required to store commissioning data into multiple characterizer curves for a particular load point.
   i. Configuration software Microsoft Windows based. Provide all necessary software to allow field modification or expansion of the system including graphics drawing programs and data base builders. Systems based on “run time only” programs are not acceptable.

E. Drive Units and Actuators for Dampers, Fuel Flow Control Valves, Feedwater Flow Control Valves:
   1. Electric drive units are required.
   2. Electric drive units shall have continuous modulating duty cycle without any duty cycle or thermal motor limitations. Shall start instantaneously at full rated torque, stop instantaneously without

coast or overshoot. Shall smoothly operate all connected devices without overload. Provide 100 percent duty cycle maintenance free motors that never overheat or burnout under stalled conditions. Gearing shall eliminate backlash. Movement shall be constant speed and shall be coordinated with the controlled process so that performance parameters remain within specified limits.

3. Additional Requirements for Electric Drive Units on Parallel-Positioning Combustion Control Systems:
   a. Drive units shall have precise positioning and repeatability to provide air-fuel positioning ratios with a maximum hysteresis of 2 percent.
   b. Provide continuous precise feedback signals from drive units to controllers.
   c. Provide auxiliary contacts to prove low and high fire positions. Feedback signals are prohibited to perform this function within the VA. Belt-type drive units are prohibited.
   d. Drive unit shafts shall be keyed to fuel flow control valves and damper shafts to eliminate the possibility of slipping.
   e. Drive units shall be industrial rated.
   f. All gearing shall be brass or better. Plastic gears of any kind are prohibited.
4. Boiler outlet damper drive units may be different model than drive units for fuel valves and forced draft damper. Drive units shall be capable of 136 Nm (100 ft-lb.) torque minimum. Less powerful drive units may be utilized if certified as adequate by the burner manufacturer.

F. Variable Frequency Drives (VFD) for Forced Draft Fans:
1. Refer to Section 26 29 11, MOTOR CONTROLLERS, for electrical requirements. In addition, there shall be a VFD mounted operator interface unit that allows configuration of drive parameters and displays diagnostic information for troubleshooting. The minimum speed is limited to 40 Hz.
2. Provide feedback system including motor speed and direction of rotation to combustion controller. Feedback transmitter must have no-drift guarantee. Feedback system shall not be affected by position of HOA switch on motor control system.
3. Provide noise filters.

4. The VFD shall automatically limit the rate of fan speed increase to that which will prevent an over-current trip in the event of a "step" speed increase of 0 to 100 percent.
5. Provide constant speed feature and operator-selectable air/fuel program in the controller for constant speed operation maintaining specified air/fuel ratios at all firing rates or positions (excess air).
6. Forced draft fan damper operation is required in conjunction with operation of the VFD at the lower firing rates.
7. Provide a means of proving fan RPM to control set point at any firing rate. Deviation from set point RPM or greater than 10 percent will cause a safety shutdown of the boiler. As an option the contractor may install a fully metered system where air flow is proven at all firing rates and a shutdown will occur if the airflow varies by more than 10 percent.

G. Transmitters: See paragraphs, PRESSURE SENSORS AND TRANSMITTERS and TEMPERATURE SENSORS AND TRANSMITTERS.

H. Final Control Elements:
1. Fuel flow control valves, forced draft fan dampers, FGR dampers (if provided), variable frequency forced draft fan drives (VFD) (if provided), feedwater control valves: Refer to Section 23 52 39, FIRE-TUBE BOILERS.
2. Dampers in stacks and breechings: Refer to Section 23 51 00, BREECHINGS, CHIMNEYS, AND STACKS.

I. Uninterrupted Power Supplies:
1. Provide separate complete protected power conditioners for each boiler control and for master control. Power supply shall protect all computers, controls, instruments and accessories from damage due to ground leakage, spikes, sags, surges, transients and overloads in the incoming power supply.
2. Line interactive, UL 1449 rated, interactive digital display. Automatic internal bypass. Smooth sine wave output.
3. Suitable for ambient temperature of 43 degrees C (110 degrees F) in boiler room panel.
4. Hot swappable batteries.
5. Audible and visual alarms to signal failure of power supply.
6. This UPS system can be deleted from the project if controls furnished have integral protection from power supply irregularities

listed above, and if software can be immediately reloaded by plant personnel.

J. Spare Parts and Tools:

1. Master control steam pressure transmitter: One complete unit, calibrated for the service.
2. Hardware and software sufficient for downloading and uploading all programming configurations with all the controllers.
3. Electric power drive unit: One of each size and type used

K. Detailed Control Functions:

1. Control of Burner Firing Rates to Maintain Steam Header Pressure:
   a. Automatic modulation of burner firing rates on all boilers to maintain set pressure of main steam-header. Master controller receives signal from header pressure transmitter, processes and transmits signal to submaster controller for each boiler/burner. Submaster controls fuel flow and combustion air flow.
   b. Set Points and Performance: Accuracy plus or minus two percent of the set pressure when steam load changes do not exceed 20 percent of the maximum continuous rating of the largest boiler in service in a 60 second period. System oscillations shall be minimal.
   c. Control Stations: Individual control stations for master and submaster controllers. Locate control stations on main instrumentation panel unless otherwise shown. Master controller shall have capability for two set points with easy selection.
   d. Low fire hold capability and user definable optimum ignition position.
   e. Interface with burner management system for automatic positioning of forced draft fan damper, forced draft fan speed and fuel flow control valves during pre-purge, ignition, shutdown and post-purge.
   f. Interlocks to prove proper positions of forced draft fan damper, forced draft fan speed, boiler/economizer outlet damper, and fuel flow control valves for ignition and running cycles. Refer to paragraph, BURNER MANAGEMENT (FLAME SAFEGUARD CONTROL) SYSTEM WITH SAFETY INTERLOCKS AND ACCESSORIES.
   g. The steam header pressure transmitter(s) shall be dedicated to header pressure control. Suppressed range transmitter(s), each with range +/- 20 percent of required set point. If two set points are required that are more than 138 kPa (20 psig) apart,

provide two transmitters. Locate transmitters adjacent to main steam-header. Refer to Paragraph, PRESSURE SENSORS AND TRANSMITTERS.

2. Parallel-Positioning Combustion Control (Air/Fuel Ratio, Excess Air):
   a. Boiler/burner submaster controller provides firing rate signals to separate drive units (actuators) for forced draft fan dampers and for each of the fuel flow control valves and to the variable frequency drive (VFD) of the forced draft fan. Air/fuel ratio maintained by firmware and software programming of the submaster controller. Software shall be factory-programmed by the controller manufacturer only, for the specific application. Only tuning and scaling shall be performed in the field. Any and all other field adjustments are prohibited.
   b. Hardware, firmware and software shall comply with UL 1998. Incorporate cross-limiting (air leading fuel on load increases, fuel leading air on load decreases) and deviation limiting (allowable tolerances on air/fuel ratio). Provide automatic burner shutdown if deviation exceeds programmed limits or if there is a controller failure. Cross-limiting and deviation limiting shall be tested and proven. If at any time it is found this was not preprogrammed at the factory and UL tested and listed the controller shall be replaced at no additional cost or time to the Government. Only tuning and scaling shall be performed in the field. Any and all other field adjustments are prohibited.
   c. Provide feedback signals from drives and actuators. Fuel flow shall not increase until appropriate combustion air flow increase is proven. Combustion air flow shall not decrease until appropriate fuel flow decrease is proven.
   d. Accuracy of control of drive units shall result in fuel-air positioning ratios that are specified by the burner manufacturer for efficient and safe operation with a maximum hysteresis of 2 percent. Excess air in flue gas shall conform to limits given below.
   e. Manual control function accessible to operating personnel shall be confined to base loading the firing rate of the burner and shall prohibit separate control of fuel or combustion air. All

other manual functions shall be password protected intended to be accessible only to qualified technicians. If system is improperly placed in a manual control mode, the system shall shutdown the boiler or maintain safe excess air levels at all times, within parameters that limit the carbon monoxide emissions to specified limits.

f. From low fire to high fire the air/fuel ratio (excess air) shall be programmed over at least ten evenly spaced increments of fuel input.

g. Control positions and display indications shall be linear in relation to firing rate. For example, 20 percent control position shall be 20 percent firing rate (20 percent of full load).

h. Mechanical connections between drive units and dampers and valves shall not have hysteresis and shall be keyed to eliminate slippage. Use of linkage systems must be minimized and submitted for approval as a deviation to the contract.

i. Excess Air and Emissions Limits – New Burners: Refer to the boiler and burner specification.

3. Automatic Flue Gas Oxygen Trim System:

a. Boiler/burner submaster air/fuel controller shall utilize signal from flue gas oxygen analyzer and vary the combustion air flow to maintain the specified air/fuel ratio (excess air) at all firing rates 20 percent of maximum firing rate and greater.

b. Operation and Performance:

1) Separate characterized set point curves for each fuel, minimum ten points per fuel. A single curve with biasing for the other fuel is not acceptable. Automatic changeover of set point curves when type of fuel being fired is changed.

2) Maximum deviations from set points shall not exceed ten percent at any firing rate. Combustion shall not generate carbon monoxide (CO) in excess of 200 ppm at any time.

3) At firing rates below 20 percent of maximum steam flow, trim shall automatically return to null position (no trim).

4) Variable gain to decrease output sensitivity at low loads.

5) Adjustable high and low trim limiting. Excessive high or low trim correction, low excess air, or oxygen analyzer failure shall actuate audible and visual alarm on the boiler submaster

air/fuel ratio controller. Analyzer failure shall cause system to go to null position.

6) Manual trim output shall revert to null setting when system is placed in automatic control.

c. During burner start-up and adjustment of air/fuel ratios (excess air) by service technician, trim shall be on manual control at null position.

d. Refer to paragraph, FLUE GAS OXYGEN ANALYZERS.

4. Boiler Outlet Draft Control:

a. Automatically modulate position of boiler or economizer outlet damper to maintain constant negative pressure (draft) at the flue gas outlet of the boiler. Utilize feed forward signal from the boiler/burner submaster air/fuel controller to enhance control response. Position damper open and closed during boiler start-up and shut-down cycles.

b. Maintain draft at negative 25 Pa (0.1 inches WG) plus or minus 10 Pa (0.05 inches WG). Provide local gauge with remote indication at operator interface.

c. Panel-mounted automatic controller, with manual/automatic feature and set point adjustment, for each boiler. Locate on main instrumentation panel unless otherwise shown.

d. Draft sensor, transmitter, and outlet damper actuator for each boiler. Refer to paragraph, PRESSURE SENSORS AND TRANSMITTERS.

e. Automatically position damper as required for pre-purge, burner ignition and shutdown. Provide damper position switch interlocked with burner management system. Refer to paragraph, BURNER MANAGEMENT (FLAME SAFEGUARD CONTROL) SYSTEM WITH SAFETY INTERLOCKS AND ACCESSORIES.

5. Boiler Water Level Control:

a. Automatically modulate the position of feedwater control valve on each boiler to maintain the water level in the boiler within plus or minus 50 mm (2 inches) of set point with instantaneous load swings of 20 percent of boiler capacity. Adjustable set point.

b. Type of System:

1) Single Element System: Utilize signal from water level sensor on boiler.

c. Boiler Water Level Sensors:
   1) Differential Pressure Transmitters: Provide on water tube boilers. Refer to paragraph, PRESSURE SENSORS AND TRANSMITTERS.
   2) Water Level Sensing and Safety Control Systems: Provide on fire tube boilers. Refer to Section 23 52 39, FIRE-TUBE BOILERS.
d. Steam Flow Sensors: Refer to paragraph, FLOW METERS.
e. Feedwater Pressure Sensors: Refer to paragraph, PRESSURE SENSORS AND TRANSMITTERS.
f. For controller requirements for fire tube boilers, refer to Section 23 52 39, FIRE-TUBE BOILERS.
g. Set point position as recommended by boiler manufacturer.

6. Boiler and Economizer Efficiency Calculation and Display: If not provided on the computer work station, provide continuous automatic calculations and indication of heat-loss combustion efficiency based on flue gas outlet temperature of economizer (or boiler if economizer is not provided), flue gas oxygen, and type of fuel in use. Base calculation method on ASME Performance Test Code, HEAT LOSS EFFICIENCY form, with no consideration for boiler radiation and unaccounted losses.

2.2 BURNER MANAGENENT (FLAME SAFEGUARD CONTROL) SYSTEM WITH SAFETY INTERLOCKS AND ACCESSORIES

A. Complete automatic safety control and monitoring system for burner ignition sequencing, operating cycle, and shut-down sequencing. System shall include microprocessor programmer, self-checking ultraviolet (UV) flame scanner and amplifier, burner cycle display, first-out diagnostic annunciation display, burner safety shutdown interlocks, communication with monitoring systems, and accessories. Mount controllers, control switches and displays in and on individual boiler control panels. Refer to paragraph, BOILER/BURNER CONTROL PANELS. All interlock devices shall be designed to permit periodic operational testing, including set points and trip points, without changing set points or programming, and in accordance with the VHA Boiler Plant Safety Devices Testing Manual.
   1. Controller shall be manufactured separately from the Burner Control System controller.
   2. Controller shall be a separate and individual assembly from any other controller.

3. Controller shall have its own mounting and wiring base to permit the controller to be replaced without disturbing any wiring or other components.

B. Code Compliance: Conform to NFPA 85. All components UL listed, FM approved.

C. Operate on 102 to 132 volts; 60 Hertz ac. Operating ambient temperature range 0 to 52 degrees C (32 to 125 degrees F).

D. Flame Scanners: Provide self-checking ultraviolet (UV) scanners. Self-checking UV scanners shall have minimum checking frequency six times per minute. Position scanners so that they do not view the ignition spark. Scanner sight tubes must be non-reflective to avoid the scanner detecting the reflection of the ignition spark. UV non-self-checking scanners are prohibited because they can fail in an unsafe mode on continuously operated burners.

E. Control Features:

1. Interrupted ignition.
2. Electronically prevent UV scanner sensing ignition spark. Methods include early spark termination or by phasing the firing of the ignition spark off cycle from the scanner activation.
3. Flame failure response time four seconds maximum.
4. Ten seconds trial for ignition except 15 seconds permitted on heavy oil fuel.
5. Pre-purge timing set for 4 air changes on fire tube boilers and 8 air changes on water tube boilers per NFPA 85. The exact timing must be determined by the boiler manufacturer. For example, typical pre-purge timing with wide open forced draft damper and forced draft fan at full speed has been 30 seconds for packaged fire tube boilers and 2 minutes for packaged water tube boilers. Once purge time has been determined and set it becomes burnt into the program and may not be changed.

F. Provide components that can be easily removed from the panel without disturbing wiring.

G. Memory storage and self-diagnostics of at least six most recent causes of burner shutdown, which can be accessed by operating and service personnel. Diagnostics shall include all individual interlocks.

H. Provide Modbus RS232/RS485 and modem interface to allow remote access to detailed boiler plant operating data and memory. Provide interface with SCADA software on computer workstation to allow access to burner

management memory and to current operating information. In addition, provide a BACnet (read only) interface to the central VAMC DDC control system.

I. Burner cycle indication on face of panel: Separate display from the touch screen. Show instantaneous status of startup, run and shutdown program. Provide indicator for control power on, ignition, main fuel valve open, and flame failure.

J. Reset button on face of panel. Separate display from the touch screen.

K. Annunciator Display and Alarm:

1. Separate display from the touch screen.
2. Locate display on outside face of panel between 1200 mm and 1500 mm (4 feet and 5 feet) above the floor.
3. English language read-out with individual identification of specific interlocks. Where two or more interlocks serve the same function, individual display of each interlock is not required.
4. Indicate burner status in English messages: control on, pre-purge, trial for ignition, igniter flame signal, main flame signal, post purge, burner off.
5. Continuously indicate flame signal strength.
6. Provide first-out annunciation, including English language message, and audible alarm (horn) for each of the following interlocks:
   a. Flame failure.
   b. Purge airflow low.
   c. Combustion air low.
   d. False combustion air (switch activated with combustion air flow).
   e. High main gas fuel pressure.
   f. Low main gas fuel pressure.
   g. High oil pressure.
   h. Low oil pressure.
   i. Low igniter (pilot) gas pressure.
   j. Low oil temperature (heated oil systems only).
   k. Fuel safety shut-off valves not closed prior to ignition cycle.
   l. Low fire position not attained prior to ignition cycle.
   m. Low atomizing media (steam or air) static pressure at atomizing media service connection to burner piping.
   n. Low atomizing steam/oil differential pressure. Where burner does not maintain differential pressure provide low atomizing media pressure at burner.

o. High steam pressure.
p. High-High steam pressure.
q. Low water cutoff.
r. FGR (if provided) improper damper position.
s. Low flue gas oxygen.
t. High furnace pressure.
u. Building combustion air intake louver closed or make-up air ventilation system not operating.

7. Audible alarm (horn): Sounds upon all burner shutdowns. Provide silencing control, which automatically resets when burner control is reset.

L. Pre-Purge Timing: Integral with the programmer. Non-adjustable after initially set to suit boiler pre-purge requirements.

M. Auxiliary relays: Industrial type rated for the service, enclosed contacts.

N. Selector switches, push buttons and control switches: Heavy duty, industrial type.

O. Safety shutdown and manual reset required for, but not limited to:

1. Flame signal detected prior to ignition cycle.
2. Pre-ignition interlock open during pre-purge.
3. High fire purge interlock fails to close within ten minutes or less after firing rate drive unit is commanded to drive to high fire.
4. Low fire interlock fails to close within ten minutes or less after firing rate drive unit is commanded to drive to low fire.
5. Igniter (pilot) or main burner fails to ignite.
6. Malfunction of flame detector.
7. Malfunction of programmer.
8. Malfunction of flame signal amplifier.
9. Combustion air proving switch actuated prior to start-up of forced draft fan.
10. Lock-out interlock open during pre-purge (after 15 seconds), ignition or run period.
11. Interlock open.
12. Flame failure.
13. Building combustion air intake louvers closed or make up air ventilation system not operating.

P. Burner Safety Shutdown Interlock Devices:

1. Basic Requirements:
   a. Adjustable Set Points.
   b. Maximum Set Point Deviation: 5 percent of full scale.
   c. Minimum Repeatability: 2 percent of full scale.
   d. Minimum Set Point Accuracy: 10 percent of full scale or 20 percent of set point.
   e. Scale range shall allow set points to be within 30 to 70 percent of full scale.
   f. Safety interlock devices shall be separate from operating control elements, such as feedback devices. This is to avoid having the failure of an operating control device preventing the operation of the safety device. All safety devices shall be hardwired directly to the flame safeguard controller without passing thru any other device or control system.
2. Provisions for Testing of Interlocks:
   a. Installation of all interlock devices shall permit testing of set points and control operation without removing or disconnecting the devices and without adjusting set points of devices. Provide permanent connection points for test instruments, such as manometers and pressure gauges, on sensing piping and tubing. Where necessary, provide lockable valves to allow temporary isolation of device from the service to allow testing of the device. All test points shall be easily accessible from the floor or permanent work platform without the use of step ladders.
   b. All interlock device wiring shall start out at and end at a terminal strip in the main cabinet. No device shall be wire directly to another device in series without returning to the main cabinet’s terminal strip first. All series wiring will take place at the terminal strip. Wiring should be done in a manner that allows for ease of access with minimal PPE as required by NFPA 70.
   c. Safety devices are prohibited to be PLC dependent or be included in any program where the input or output can be forced, or if the program is changed, updated, etc., could have any effect on the safety device setting or function. All safety devices shall be hard wired from the device or sensor to the flame safeguard controller directly. Wiring may pass through terminal strip(s).

d. Provide all necessary control system passwords, wiring diagrams, and step-by-step written instructions specific to that facility to COR to facilitate all interlock testing required by the VHA Boiler Plant Safety Devices Testing Manual. The written instructions shall include terminal and wire numbers for specific test where required.

e. If the system installed cannot be tested in accordance with the VHA Boiler Plant Safety Devices Testing Manual the contractor shall provide a written step by step safety device test procedure(s) for the devices(s) that follow and meet the intent of the VHA Boiler Plant Safety Devices Testing Manual, submitted to VA CFM CSS and VHA OCAMES for review and approvals. The Government reserves the right to reject any procedure and require the system device be replaced at no addition cost or time to the Government.

3. Forced Draft Fan Motor Operation Interlock: Provide split ring current relays on each phase of power circuits to fan motor, required on all systems.

a. Provide a separate NEMA 4 cabinet for the current relays. The high voltage lines only pass through this cabinet with no exposed wires or terminal points. The only terminal points are for the control wiring or the current relays. For variable speed drives, provide signals to control system from VFD fault and run contacts and signals from VFD shaft speed feedback to prove proper fan speed for purging, low fire ignition, and for each burner load point. Contractor to provide test procedure for review and approval.

b. Fully metered systems that measure and prove actual air flow at all firing rates may be used as a substitution. The contractor shall provide test procedures to prove the burner shuts down if proper air flow is not maintained or achieved. The procedures must be reviewed and approved by VA CFM CSS and VHA OCAMES.

c. Any disconnects or other power shut-off devices between the location of the interlock devices and the motor shall also shutdown the power supply to the burner management control system.

4. Atomizing Air Compressor (when provided) Motor Energized Interlock:

a. Provide split ring current relays on each phase of power circuits to the motor. In the power supply to the motor there shall be no disconnects or other power shut-off devices between the location of the interlock devices and the motor.

5. Forced Draft Fan Damper, Boiler or Economizer Flue Gas Outlet Damper (if provided) Pre-Purge Position Interlock: Prove dampers wide open for pre-purge. Actuate sealed snap-action switches by levers attached directly to dampers or to damper linkages, which are pinned to prevent slippage. Parallel positioning systems may have the interlock switches in the drive units. The switches are dedicated for the flame safeguard system and perform no other function or purpose and are make or break switches.
6. Pre-Purge Airflow Interlock:
   a. Sense differential pressure between two points in combustion air system where the differential pressure at high fire is significant, such as several inches water column. There must be no intervening dampers. This is typically between the wind-box and boiler outlet.
   b. Diaphragm-actuated snap-action switch designed for maximum system pressure, adjustable set point, graduated set point indicating scales.
   c. UL listed, FM approved.
   d. Provide air pressure sensing connections for test manometer so that air flow switch settings can be verified.
   e. Trip point shall prove at least 80 percent of maximum airflow.
7. Combustion Air Proving Interlock:
   a. Sense differential air pressure across the forced draft fan with no intervening dampers.
   b. Diaphragm-actuated snap-action switch designed for maximum system pressure, adjustable set point, graduated set point indicating scales.
   c. UL listed, FM approved. Provide switch designed for “false combustion air” feature on start-up interlock.
   d. Provide air pressure sensing connections for test manometer so that switch settings can be verified. Demonstrate that trip point is within 10 percent of minimum differential pressure over the firing range of the burner.

8. High and Low Main Burner Fuel (Gas and Oil) And Low Igniter (Pilot) Gas Pressure Interlocks:
   a. Approvals: UL listed, FM approved assembly.
   b. Snap acting switch, automatic reset. Provide graduated set point indicator, switch position indicator, adjustable set point coordinated with burner requirements either on the switch or as a part of the controller.
   c. Gas pressure switch ratings: Sustained pressure capability shall exceed two times lock-up of nearest upstream regulator.
   d. Oil pressure switch ratings: Sustained pressure capability shall exceed set pressure, plus accumulation, of oil pump safety relief valve. On heated oil system, sustained temperature capability shall exceed maximum operating temperature.
   e. Low gas pressure switches shall include integral impulse dampener to reduce the effects of pressure dips during start-up. Use of external dampeners or snubbers is prohibited.
   f. Switch Locations: Must be located where pressure is constant, as controlled by pressure regulator (if provided) on fuel train. Must be upstream of modulating fuel flow control valves.
   g. Set points shall be within 20 percent of the normal operating pressure.
   h. High pressure switches shall be piped to the service with lockable isolation valve and valved test connection so that switch can be set and tested using compressed air.
9. Low Atomizing Media Pressure, Differential Pressure and Flow Interlocks:
   a. Type: Snap acting switch, graduated set point indicator, switch position indicator, adjustable set point coordinated with burner requirements, automatic reset.
   b. Rating: Shall exceed pressure setting of nearest upstream relief valve.
   c. Provide siphon on steam connection to protect sensing element from live steam.
   d. Approvals: ULlisted, and FM approved.
   e. Locations and types of switches on atomizing media piping: Two switches required for each burner, a static pressure switch on atomizing media supply ahead of differential pressure control valve, and a second switch at the burner. On burners that

maintain an approximately constant differential pressure between the atomizing steam and oil, provide a steam/oil differential pressure switch for the oil burner.

10. Main Fuel (Gas and Oil) Automatic Safety Shut-Off Valves Proof-Of-Closure (Over Travel) Interlocks. Provide on all automatic safety shut off valves to prove closure prior to igniter (pilot) ignition. Provide manually-actuated test circuits through the proof-of-closure switches that will demonstrate that the switches close and open properly and that the circuit is connected to the burner management system.

11. Low Fire Position of Fuel Flow Control Valves Interlocks: Sealed snap-acting switches. Actuate switches by levers attached directly to fuel valves. As an option, the switch lever may be pinned to the jackshaft to which the fuel valve proportioning cams are also pinned or provide UL listed and FM approved position sensor (internal snap acting switches within the actuator a feedback signal may not act as any part of this safety device.) on the motor which positions the jackshaft to which all the operating levers are pinned.

12. High, and High-High Boiler Steam Pressure Limit and Interlock: Operating limit switch safety shutdown interlock switch. Must be a manual reset in the burner management system. Refer to paragraph, BOILER TRIM, in Section 23 52 39, FIRE-TUBE BOILERS. On hot water boilers provide dual high temperature limit aquastats. The first low setting will alarm the boiler operator and the second high setting will turn off the boiler.

13. Low Boiler Water Level Interlocks: Primary and auxiliary low water burner shutdown interlocks. Refer to paragraph, BOILER TRIM, in Section 23 52 39, FIRE-TUBE BOILERS. Operation of auxiliary low water cutoff shall interrupt the power supply to the burner management control system. On hot water boilers provide dual prove flow devices wired in series so that either device will turn off the boiler and alarm the boiler operator. The devices shall be of two different types, i.e. flow switch and pressure differential transducer. Series wiring must not take place at the devices; it shall take place at the control panel terminal strip so that it can be wired for independent confirmation of failed device.

14. Low Flue Gas Oxygen Alarm and Interlock: Signals from flue gas oxygen analyzer providing low oxygen alarm and low oxygen burner shutdown. Refer to paragraph, FLUE GAS OXYGEN ANALYZERS.
15. High Furnace Pressure Interlock:
    a. Sense static pressure in furnace.
    b. Diaphragm-actuated snap-action switch, adjustable set point, set point indicating scale, designed for maximum system pressure.
    c. UL listed, FM approved.
    d. Connect to the service with a lockable isolation valve and valved test connection to allow the switch to be set and tested with pressurized air source.
16. Building Combustion Air Intake Interlock: Provide devices to prove outside air building wall louvers are open or H&V unit is in operation.

Q. Automatic Programming Sequence (ADDENDUM #1 08-09-2024):
1. After personnel select the fuel to be burned and operate the burner start switch, the control system shall automatically perform the following operations:
2. Prove proper operation of all interlocks except purging interlocks or prevent further progress.
3. Open all air dampers fully. This includes all dampers in the boiler outlet breeching and stack system.
4. Position FGR damper (if provided) as required by burner manufacturer to purge flue gas from recirculation duct.
5. Prove 80 percent of maximum air flow through the boiler and prove all air dampers open wide and FGR damper (if provided) in proper position.
6. Pre-purge eight air changes for water tube boilers and four air changes for fire tube boilers.
7. Return forced draft fan dampers and fuel flow control valves to low fire position.
8. (ADDM#1) Retain outlet damper wide open. If outlet draft damper modulating control system is provided and excessive draft due to wide-open damper is incompatible with the burner, automatically position the outlet damper to an acceptable position for burner ignition.
9. Prove low fire start position.
10. Sensing of flame prior to this shall cause shutdown.

11. Energize igniter and open igniter fuel automatic safety shut-off valves. Prove igniter flame in ten seconds or provide shutdown.
12. On systems with ultraviolet flame scanners, terminate ignition spark five seconds before main fuel valves open.
13. Open main fuel safety shut-off valves for fuel selected. Close igniter fuel valves within ten seconds after main fuel valves open (15 seconds on heated oil).
14. Prove main flame or provide shutdown.
15. Place FGR damper (if provided) in modulating or in fixed position as required by design of burner furnished.
16. If provided, release boiler/economizer outlet draft control damper to modulation.
17. Release burner from low fire position to automatic or manual firing rate control.
18. Provide 15 second post purge at end of burner firing cycle.
19. Close all dampers upon completion of post purge.

R. Spare Parts:
1. One flame control programmer chassis complete.
2. One flame control amplifier complete.
3. One flame scanner complete with connecting leads.
4. Twelve lamps for each type of replaceable lamp.
5. Two of each type of relay and timer.

2.3 MAIN INSTRUMENTATION AND CONTROL PANEL

A. Type: One free-standing factory-assembled steel enclosure with control stations, control switches, instruments and indicators on panel front and controllers, relays and other components mounted on interior sub-bases. NEMA ICS 6, Type 4 rating. Refer to drawings for arrangement and overall dimensions.

B. Panel Construction:
1. Minimum 3.5 mm (0.14 inch) thick steel sheet with steel angle or bar reinforcement. Provide vertical reinforcement from top to bottom of panel between each large instrument opening. Provide horizontal reinforcement above and below each large instrument opening.
2. Provide sufficient reinforcement to prevent any warping or displacement due to weight of equipment mounted on and within panel.
3. All corners and edges shall be smooth.

4. Rear Access Doors: Sufficient quantity to cover full height and width of panel, three-point latches with key-type locks, three hinges per door, or piano-type hinges.
5. Finish:
   a. Exterior: Undercoat of rust-resistant primer, finish coats of textured spatter paint, dark gray.
   b. Interior: Undercoat of rust-resistant primer, finish coats of enamel, light gray or white.
6. Provide duplex 120-volt GFI receptacle inside the panel.
7. Provide fan-type or panel mounted air-conditioning units for ventilation as necessary to protect equipment from overheating. The internal panel temperature shall be maintained at 32 degrees C (90 degrees F) or below. Assume boiler room temperature of 38 degrees C (100 degrees F). Compressed air coolers are prohibited.

C. Master Steam Pressure Control Station: Refer to paragraph, AUTOMATIC BOILER/BURNER CONTROL SYSTEM, NOT INCLUDING BURNER MANAGEMENT (FLAME SAFEGUARD). Unit shall be flush mounted on panel front.

D. Boiler/Burner Submaster Control Stations: Refer to paragraph, AUTOMATIC BOILER/BURNER CONTROL SYSTEM, NOT INCLUDING BURNER MANAGEMENT (FLAME SAFEGUARD). Units shall be flush mounted on panel front.

E. Recording Systems: Refer to paragraph, RECORDERS.

F. Touch Screens: Refer to paragraph, AUTOMATIC BOILER/BURNER CONTROL SYSTEM, NOT INCLUDING BURNER MANAGEMENT (FLAME SAFEGUARD).

G. Pressure Gauges: Flush mounted, ½ percent accuracy, 150 mm (6 inch) dial diameter, micrometer adjustable pointer, solid front, blow-out disk in rear, back connected, and of indicated range. Provide gauge cock within panel for each gauge. Provide gauges for steam header pressure, boiler feed header pressure for each boiler, fuel header pressures.

H. Push Button Stations and Indication Lights for Pump Control: Refer to Section 26 29 11, MOTOR CONTROLLERS. Lights shall be oil-tight, standard industrial construction, 120 volts, utilizing lamps which are readily available. Lenses shall be red and green colored, held in place by threaded ring. Push button stations shall be flush mounting, oil tight, momentary contact. Provide non-latching lamp test control on main panel.

I. Boiler Economizer Temperature Indicator Systems:

1. Resistance Temperature Detectors (RTD) system measuring temperature at four points: feedwater in and out, flue gas in and out. Separate indicators, graduated -18 to 315 degrees C (0 to 600 degrees F).
2. Accuracy: Plus or minus 5 degrees F.
3. Mounting: Mount indicators on instrumentation panel.
4. Include Modbus communication with computer workstation (present or future).
5. Pressure gauges on feedwater, in and out.
6. Thermometers at four points; feedwater in and out, and flue gas in and out.

J. Annunciator:

1. Provide system for monitoring alarm functions listed below. Annunciator shall include alarm lights, alarm bell, integral test and acknowledge push buttons. Include Modbus communications for use with computer workstation.
2. Type: Multiple rectangular back-lighted windows on which alarm functions are engraved; separate window for each function. Provide test and acknowledge controls. All alarm lights shall operate independent of the PLC or if PLC fails all indicator lights will still function.
3. Construction:
   a. Window Size: 45 x 75 mm (1-3/4 x 3 inches) minimum.
   b. Lamps: Minimum of two per window.
   c. Operating Mechanisms: Solid state electronic, accessible for repair without removing entire annunciator from panel. Provide all equipment for complete system.
   d. Bell: 150 mm (6 inch) diameter, surface mounted.
4. Operating Sequence:
   a. Condition Normal: Bell and light off.
   b. Condition Abnormal: Bell on; light flashing.
   c. Acknowledge: Bell off; light on steady.
   d. Condition Returns to Normal: Bell and light off.
   e. Test: Bell on; light flashing.
5. Alarm Sensing Systems: Provide complete wiring, controls, conduits, and accessories.
   a. Condensate Storage Tank and Feedwater Deaerator Storage Tank High and Low Water Level Alarms (4 functions): Actuated by sensors

mounted on storage tanks. Refer to Section 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT.

b. High and Low Steam Header Pressure (2 functions): Actuated by adjustable automatic reset UL listed pressure switches. Range of adjustable set point 276 to 1241 kPa (40 to 180 psig), 34 kPa (5 psig) maximum differential. Provide steam siphon loops, shut-off valves.

c. Emergency Gas Valve Closed: Actuated by switch provided with valve assembly.

d. Oil Tanks - High and Low Level (2 functions per tank): Separate high and low-level indications for each tank. Actuated by oil tank level monitor system. Refer to Section 23 10 00, FACILITY FUEL SYSTEMS.

e. Low Excess Air - Boiler (1 function per boiler): Actuated by flue gas oxygen analyzers. Refer to paragraph, AUTOMATIC BOILER/BURNER CONTROL SYSTEM, NOT INCLUDING BURNER MANAGEMENT (FLAME SAFEGUARD).

f. High Natural Gas Header Pressure: Actuated by adjustable, automatic reset, pressure switch connected to gas header. Switch shall be UL listed for natural gas service. Provide shut-off cock between gas header and switch, and a test port between the shut-off valve and switch.

g. The set pressure for the High natural Gas Header Pressure Switch shall be 120 percent of the regulated pressure.

h. LP Igniter (Pilot) Gas in Use - For Emergency Only: Actuated by adjustable, automatic reset, UL listed, FM approved, high pressure switch mounted on LPG header. Range of set point 6.9 to 69 kPa (1 to 10 psig), emergency rating 30 psig.

i. Fuel Oil Temperature - High and Low (Heated Oil Only): Actuated by temperature switches located on the fuel oil header. Automatic reset, adjustable set point and dead band, UL listed, set point range 10 to 65 degrees C (50 to 150 degrees F). UL listed, removable without draining system, set point indicator.

j. Low feedwater pressure (1 function per header): Actuated by pressure switches on feedwater headers.

k. Input/Output (I/O) Modules: Provide 20 percent (2 minimum) installed spare I/O of each type for computer data acquisition system.

K. Emergency Fuel Safety Shut-Off Valve Control: Provide maintained contact, emergency safety shut-off push-pull control switches with mushroom heads on outside face of panel, control room, and at all personnel doorways, or routes of egress from the operating floor. The shut-off shall shutdown the main and igniter emergency safety shut-off valves from power source on the natural gas, and shutdown all other fuel sources. Turn off the fuel oil pumps. Valves shall remain closed and pumps remain off when switch is pulled out. Shall require a manual reset or restart.

L. Clock: Microprocessor-driven digital, 65 mm (2-1/2 inch) high wide-angle LED display, selectable 12/24 hours, enable/disable automatic daylight savings time changeover, enable/disable alternating time and date, seven-year battery-back-up memory, time base accurate to plus or minus two minutes per year.

M. Nameplates: Provide engraved plastic laminated nameplates for all devices on front of panel. Nameplates shall have white letters on black background. Mount with screws or rivets. List equipment title and identification number, such as “BOILER FEED PUMP P-1.” Do not use abbreviations.

N. Auxiliary relays: Industrial type rated for the service, enclosed contacts.

O. Selector switches, push buttons and control switches: Heavy duty, industrial type.

P. Wiring and Piping Methods:

1. All devices mounted in and on panel shall be factory-wired.
2. All electrical contacts shall switch the phase conductor.
3. Electric wiring: Conform to NFPA 70, all wiring in troughs, terminations in industrial class terminal blocks, terminals numbered for identification, 20 percent extra terminals. All wiring color coded and numbered using numbering system that identifies the destination. There shall be no exposed wiring connections exceeding 120 volts inside the panels. Refer to Section 23 21 11, BOILER PLANT PIPING SYSTEMS, and Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS and CABLES.

Q. Provide Modbus RS232/RS485 and modem interface to allow remote access to detailed boiler plant operating data and memory. Provide a BACnet (read only) interface to the central VAMC DDC control system.

R. Spare Parts Required:

1. Lamps: Six of each type in panel and instruments.
2. Touch-up paint for panel: One pint.

2.4 BOILER/BURNER CONTROL PANELS

A. Type: Individual boiler/burner control panels with control stations, control switches, instruments and indicators on panel fronts and controllers, relays and other components mounted on interior sub-bases. Panels shall be boiler-mounted.

B. Panel Construction:

1. NEMA ICS 6, Type 4. Freestanding panels shall be minimum 3.5 mm (0.14 inch) thick steel sheet with steel angle or other reinforcement. Boiler-mounted panels shall be minimum 1.9 mm (0.075 inch) thick steel sheet. Provide sufficient reinforcement to prevent any warping or displacement due to weight of equipment mounted within panel. All corners and edges shall be smooth. Mount all equipment on sub-bases. Mount switches, reset buttons, indicators and instruments on outside face of panel.
2. Access doors shall be full height and width of panel, dust tight gaskets, key-type locks. On freestanding panels, doors shall have three-point latches and three hinges or piano hinges.
3. Exterior finish: Undercoat of rust-resistant primer, finish coats of enamel. Color same as instrumentation panel or boiler manufacturer's standard color if panel is boiler-mounted.
4. Interior finish: Undercoat of rust-resistant primer, finish coats of enamel, white.
5. Identification: All elements on face of and on interior of panels shall be labeled. Nomenclature shall be keyed to wiring diagrams.
6. Provide fan-type or panel mounted air-conditioning units for ventilation as necessary to protect equipment from overheating. The internal panel temperature shall be maintained at 32 degrees C (90 degrees F) or below. Assume boiler room temperature of 38 degrees C (100 degrees F). Compressed air coolers are prohibited.

C. Burner Management System with Annunciator: See paragraph, BURNER MANAGEMENT (FLAME SAFEGUARD CONTROL) SYSTEM WITH SAFETY INTERLOCKS AND ACCESSORIES.

D. Boiler Control Stations or Touch Screens, burner management displays and resets: See paragraph, AUTOMATIC BOILER/BURNER CONTROL SYSTEM, NOT INCLUDING BURNER MANAGEMNT (FLAME SAFEGUARD) and paragraph, BURNER

MANAGEMENT (FLAME SAFEGUARD CONTROL) SYSTEM WITH SAFETY INTERLOCKS AND ACCESSORIES.

E. Draft Gauges: See paragraph, BOILER DRAFT GAUGES.

F. Control switches on face of panel:
   1. Fuel selector.
   2. Burner start and stop selector (off-automatic-on).
   3. Circuit breaker for power to burner control system.
   4. Alarm silence.
   5. Forced draft fan start-stop for D-type water tube boilers.
   6. Burner stop switch with mushroom head.
   7. Reset for burner management system.

G. Boiler water level alarm on face of panel (non lock-out):
   1. Provide separate visual indications and audible alarm (bell) for high water and low water. Low water alarm is separate from low water cutouts and set at higher level than low water cutouts.
   2. Indicating lights: Industrial, transformer type, removable amber lenses. Burner status and shutdown annunciator specified above may be used. Standard water level alarm display of water level control manufacturer may be used.
   3. Alarm bell: 150 mm (6 inch) diameter. Provide silencing control, which is automatically deactivated when another alarm condition occurs.

H. Horn and Bell: Mounted high on exterior of panel, audible throughout the boiler plant. The horn is for burner management system alarms and the bell is for high and low water level alarms (not burner cutoff) (See previous paragraph).

I. Wiring and Piping Methods:
   1. All devices mounted in and on panel shall be factory-wired and piped.
   2. All electrical contacts shall switch the phase conductor.
   3. Electric wiring: Conform to NFPA 70, all wiring in troughs, terminations in industrial type terminal blocks, terminals numbered for identification, 20 percent extra terminals. Wiring shall be color-coded and numbered with numbering system that identifies the destination of each wire. There shall be no exposed wiring connections exceeding 120 volts inside the panels. All field wiring shall be brought to terminal strip in the panel and numbered at both ends. Wiring in series from one safety device to the next device is

prohibited at the devices. Series wiring must take place at the terminal strip in the main cabinet.

4. Piping: Stainless steel tubing, securely mounted, terminate in fittings at top of the cabinets.

J. Panel Certification and Testing:

1. Manufacture and inspection of completed panels, including all wiring and components, shall comply with UL 508.
2. Complete cabinets shall be factory tested and certified. The panel shall be labeled as complying with UL 508. A copy of the wiring diagram shall be placed in the cabinet prior to shipment.

2.5 COMPUTER WORK STATION AND PROGRAMMING

A. The individual boiler plant controllers and instrumentation system shall be networked with a central computer workstation to provide remote operation of the controllers, custom graphic display of information, alarm message display, report generation, historical trending and remote tuning of controllers. All control functions shall be accomplished within the individual controllers and shall be monitored by the central computer so that the integrity of the control system shall not be dependent on the status of the central computer or the interconnecting network. Burner management (flame safety control) systems shall not be controllable from the workstation but shall be monitored from the workstation for status and access to historical data. Modem and software shall provide remote communication with diagnostic and status indications.

B. Hardware:

1. Microsoft Windows based desktop computer workstation with keyboard, mouse, two speakers, color graphic monitor, alarm printer, logging printer, and uninterrupted power supply. Equip with latest version Microsoft Windows operating system compatible with SCADA software furnished. The system shall be designed so that additional workstations and peripheral equipment can be added in the future. Provide all devices necessary for complete access to all features of the programs applied.
2. Desktop Computer: Comply with requirements published by SCADA software supplier for optimum performance of software furnished. System must include hardware as recommended by Microsoft for installation of Windows Business operating system. Minimum requirements are Intel Xeon processor, 4 MB L2 cache, 2.4 GHz, 1066

FSB; 16 GB 600 MHz DDR2 SDRAM memory ECC (2 DIMMS); dual hard drives each 400 GB SATA, Nvidia QUADROFX4400 512 MB graphics, DVD+/-RW optical drive, integrated gigabit Ethernet, sound card, audible alarm and a battery-backed clock which counts seconds, minutes, hours, days and years. Provide two parallel ports and two serial ports, minimum.

3. Digital Flat Panel Color Monitor: LCD with LED backlighting, 686 mm (27 inch) diagonal (nominal) screen with capability of 1600 by 1280 pixels resolution, non-interlaced, dot pitch 0.231 maximum. Minimum of True 16bit colors supported. Energy-Star compliant.
4. Keyboard: ASCII standard, QWERTY-style, enhanced 101-key consisting of at least 32 dedicated function keys and a 12-key numeric data entry section. Keys shall have tactile feedback and be permanently and clearly labeled. In addition, a set of arrow keys shall be provided for moving from the current screen of data to “next screen”. Function keys shall have custom legends for each key to allow report generation, graphic display selection, alarm silencing, and data retrieval with single keystrokes. Provide removable continuous Mylar faceplate to exclude dust and spills.
5. Mouse: The operator interface shall minimize the use of the typewriter style keyboard through the use of a mouse and “point and click” approach to menu selection. Users shall be able to access features of the program from graphical displays through the use of the mouse.
6. Alarm Printer: Impact printer, 9-pin dot-matrix type. The printer shall have a minimum 96-character ASCII character set based on ANSI INCITS 154. The printer shall have tractor feed with adjustable sprockets for paper width up to 381 mm (15 inches), print at least 132 columns per line and have a draft quality speed of 680 characters per second. Character spacing shall be selectable at 10, 12 or 17 characters per 25 mm (1 inch) at front panel. The printer shall utilize sprocket-fed fanfold paper. The printer shall have programmable control of top-of-form. The sound level of the unit shall not exceed 55 dB(A) at 1500 mm (5 feet). Provide one box of 2000 sheets of printer paper.
7. Logging Printer: Black/color inkjet type, 20 ppm black and white - 15 ppm color - draft quality, minimum 8 scalable fonts, 4800 x 1210 dpi color, 16 MB RAM, capability of letter and legal paper size.

8. Speakers: Provided by computer manufacturer.
9. Uninterrupted Power Supply: Provide complete protected power conditioner. Line interactive, UL 1449 rated, interactive digital display. Power supply shall protect computers, controls, instruments and accessories from damage due to ground leakage, spikes, surges, sags, transients and overloads in the incoming power supply. Smooth sine wave output. Hot swappable batteries. Audible and visual alarm to signal failure of UPS.
10. Provide a desk unit for support of microcomputer, terminals and peripherals. The desk shall have a 600 x 762 mm (24 x 30 inch) workspace in addition to space for equipment. Desk shall have at least two drawers.

C. Supervisory Control and Data Acquisition (SCADA) Software:
1. Generally available non-custom system compliant with latest version of Microsoft Windows. Shall use Windows Open Systems Architecture (WOSA), such as in its use of dialog boxes and menus. Local system with capability for future networking. All features shall be supported on the in-plant hardware specified. The software shall be a complete package requiring no additional software to configure or run the features of the program. Program shall not require hardware “dongle” keys for licensing. The program shall be completely configured to perform all required functions at the required speed and with complete accuracy.
2. Configuration shall be accomplished from the keyboard or the mouse. All configuration changes shall be capable of being made while the system is on-line (operating) without interfering with the normal functions of the program. No programming, compiling or linking shall be required to configure the system.
3. Provide complete user documentation in electronic format, including examples of how to operate the various modules of the system. Provide keyword and specific text search features.
4. On-line “help” facility, based upon Windows standard Hypertext. This shall support full text word search, add custom comments, bookmark topics, copy and pasting into another application, printing, and use of system fonts and colors.
5. Provide pre-emptive multitasking to ensure that common Windows actions are permissible and do not interfere with I/O

communications, processing of data, alarming, and the integrity of the real-time and historical data.

6. Functions shall be available to support the following:
   a. Analog and Digital Input/Output.
   b. Analog and Digital Alarm.
   c. Analog and Digital Register.
   d. Boolean Logic.
   e. Calculation: Includes add, subtract, multiply, divide, parentheses, absolute value, square root, exponentiation, logs, relational operations, change floating point values to integers.
   f. Device Control.
   g. Event Action.
   h. Fanout.
   i. Multi-state Digital Input.
   j. Program: Sequencing, monitoring, process control.
   k. Real-time Trend.
   l. Text.
   m. Timer.
   n. Totalizer.
7. Wherever possible, the device communications program will perform error checking on messages. This will include lost response and data error. Should communications errors be detected, the software shall automatically indicate that the data is no longer valid and identify the invalid data. The system shall automatically attempt to re-establish communications, and, if successful, shall then replace the characters with valid data without any user programs or other actions to implement.
8. The system shall include a diagnostic program capable of running on-line or off-line that can monitor message rates from the communication program. The diagnostic will display the number of new messages, retries, time-outs, and any occurrences of error.
9. The system must support third-party objects and controls to be plugged in via OLE and Active X support.
10. Support of accessing data to and from the process database and historical archive to another (future) database using Structured Query Language (SQL) as a standard language.

11. Graphics Capabilities:
    a. Color object-oriented graphic displays for monitoring and controlling the process, which show the actual configuration of the process. Real-time values from various field devices shall be displayed in a variety of user-configurable formats. Displays shall be standard MS Windows files. Graphic screens shall be based on objects and not individual pixels.
    b. Interactive object-oriented editor or workspace that allows creation and editing of graphics using a mouse. Capability of making changes to the graphics without shutting down the system.
    c. Graphic screens that are opened in configuration mode must support tiling and cascading. Tiling must have horizontal and vertical support and no overlapping when the graphic screens are viewed.
    d. Size will be based on logical units; not pixels and any logical unit may be used. A design at one resolution must be able to run at a different resolution. Provide full screen option and the ability to add sizing borders to any graphic screen. Provide title bar enabled/disabled option.
    e. Support 256 colors. Color changes must be selectable from editing the individual foreground, background, or edge color property for each object.
    f. Provide configurable toolboxes that the user can customize as to what tools it contains and their position in the toolboxes. Provide a method to describe the function of each tool when the cursor is positioned on a particular tool.
    g. As a minimum, support the following object drawing tools: rectangle, square, rounded rectangle/square, oval/circle, straight line, polylines, polygons, arcs, chords, pie shapes, text.
    h. Operations that may be performed on objects or groups of objects must include: select/select all, deselect/deselect all, change color, move, nudge, cut, copy, paste, clear, duplicate, group/ungroup, align, space vertically/horizontally, grid, snap-to-grid, reshape, zoom in/out, send-to-back/bring-to-front, choice of line and fill styles, flip, search and replace tag names, undo, cursor position, rotation, space objects evenly, make objects same size, layers.

i. Provide ability to dynamically update elements in the picture. Dynamic link elements shall include: data, time, date, system information, alarm summary, pushbutton, multi-pen chart, OLE objects.

j. Multiple-pen chart link shall include: unlimited number of pens, display run time and historical data on same chart, configurable time span, configurable trend direction, configurable zoom, scrolling grid, invert high and low limits, minimum of five line styles for pens, minimum of three pre-built line makers and a customizable line marker.

k. Dynamic properties for objects must include: color changes (foreground, edge, background), fill percentage (horizontal, vertical), position/animation (horizontal, vertical, rotate, scale), script language (commands on down, up, mouse click, mouse double click, mouse move, edit), fill style (solid, hollow, horizontal, vertical, diagonal, cross hatch), edge style (solid, hollow, dash, dot, dash-dot, dash-dot-dot, null, inside frame. Provide capability to assign more than one dynamic property to an object.

l. For properties other than commands, configuration shall be by the mouse. Scripting or programming shall not be required. When building object dynamics, properties must support configuration from a dialog box, pop-up menu and user customizable dialog boxes or forms. Positioning property changes must support a method to get screen coordinates and automatically fill in the required coordinates for positioning. The user customizable dialog boxes or forms must be customizable through VBA. The system must supply the following pre-built forms: fill, rotate, position, scale, visibility, edge color, foreground color, background color, data entry, open/close picture, replace picture, open/close digital tag, toggle digital tag, acknowledge alarm.

m. The refresh rate shall be user-definable on a per object basis with the fastest being fifty milliseconds.

n. The animation of the graphics and objects shall be able to be linked to: Data acquired and stored by the system, data acquired and stored by a networked system, variables declared in the command language scripts, local and networked relational databases using SQL/ODBC.

o. Provide a wild card supported filter for assigning a data source. Provide a mathematical expression builder that is accessible from the graphic workspace.

p. Provide for easy reuse of graphic objects or groups of objects. The objects shall be intelligent Windows wizard-like objects. A library of objects shall be included: pipes, valves (manual and automatic types), pumps, motors, tanks.

q. The system must allow for bitmaps created by other systems to be imported into the graphics. Bitmaps must support a transparent mode and Metafiles must import as objects, not just bitmaps. As a minimum, the system must import .bmp, .msp, .jpg, wmf, pcx, ico, cur, psd, epr, and wpg.

r. MS Word and Excel documents must be able to live within a graphic screen, running with the graphic, not as an external call. Word and Excel toolbars must be inserted as part of the graphic toolbars.

s. Printing of graphic displays in color and black and white shall be supported via the standard MS Windows print manager in both the graphics development and runtime environments.

t. Operator entry methods shall be a flexible MS Windows NT method. Item selection and data entry shall be done with mouse or keyboard and the selected item shall be highlighted. The following data entry methods shall be supported: numeric, slider, pushbutton, ramp value, alphanumeric.

u. The system shall print a descriptive message with time stamp and user ID on the alarm printer or to an alarm file (as selected by user) whenever any of the following events occur: alarm, alarm acknowledgement, data entry into tag, reloading database file, saving database file, restarting the system.

v. The scripting language used by the system must be MS Visual Basic for Applications (VBA) or equivalent with one of the software packages specified. Scripts shall allow users to automate operator tasks, and create automations solutions. The scripting language must use MS IntelliSense feature, exposing all methods and properties of graphic objects. Editing will be with the Visual Basic Editor (VBE), which is part of VBA. Scripting language requirements include: animation of objects, automatic generation of objects, read write and create database blocks,

automatically run other applications, incorporate custom security features, create custom prompts and messages, incorporate and communicate with third party and custom Active X controls, trap bad Active X controls, write custom wizards, scripts become part of the graphic screen, the VBE must allow import and export capability, there must be a link from the graphic editor to the VBE, VBA or VBE is launched from within the system without any commands, all properties method and event of graphic object created within the graphic editor of third party Active X controls used in the graphic screen must be exposed to VBA.

12. Alarms and Message Handling:

a. The system shall be capable of detecting alarm conditions based on the states and values of the various sensed variables whether or not the variables causing the alarms are on display. Alarm set points shall be enterable by the user upon configuration and during run time. Alarm types shall include: high high, high, low, low low, bad input from I/O, alarm disable, off scan, deadband, change of state, open, close. Support at least three priorities for each alarm type: high, medium, low.

b. Message enabling and disabling must be controlled at the block level. The system must be capable of sending messages based on the following events: an operator event occurs; process database event occurs. In addition to alarms, the following types of blocks must be able to generate messages that report to any transactions to and from the hardware: digital input, digital output, digital register, analog output, analog register, text.

c. The system must generate applications messages that describe database-related activity or operator entry. These messages shall be logged to alarm areas. Types of messages include: operator changes a process value, loads process database, logs into the system; any recipe upload, download or save condition; send information from a VBA script to all enabled alarm destinations; send a message from the database to all alarm destinations.

d. The system shall provide a means for placing an alarm message in one or more of the following locations: alarm summary display, alarm printer, alarm message file on disk, alarm history window.

e. Alarm messages shall be independently user-configurable as to what information is provided and its sequence within the message.

The following shall be available choices: time of the alarm occurrence, name of tag causing the alarm, engineering units value, descriptor text assigned to the tag, engineering units of the tag.

f. When a new alarm condition is detected, an alarm message will be generated. If the alarm condition code text for the block is on the current display, then the text will flash until the alarm is acknowledged. Alarm acknowledgement will be performed from the keyboard or with the mouse and shall require no more than one keystroke or mouse click. The software shall include the following capabilities: alarm suspension which allows the user to specify digital tags that, when closed, cause alarms not to be generated for alarm conditions; re-alarm time which allows the system to re-generate an alarm after a user-configurable amount of time; alarm delay time which allows the user to specify a period of time for which an alarm condition must remain before an alarm is generated; close contact on alarm which allows user to specify digital tags that become closed when certain alarm conditions occur or reopened under certain conditions to allow operation of audible and visual alarms in the plant.

g. Provide an alarm summary display as a dynamic link within the graphics package. This must show a list of the pending alarms in the system. As new alarms are detected, entries are made to the display list. Placement of alarm information and color codes shall be configurable. Alarms can be acknowledged from the summary display either individually or for all alarms in the queue.

13. Archiving and Reporting:

a. Provide facility for automatically collecting, storing and recalling data. Recalled data shall be made available to a trend display program, a report generation program and to user-written programs.

b. Store data in Windows-compatible files in compressed format. Entries containing time, name, value and status will be made in the file whenever the real-time value exceeds the previously stored value by a user-supplied deadband limit. A deadband value of zero will cause an entry in the file each time the real-time value is examined. Files shall be organized according to time and

will contain values for multiple, named variables. The files can be placed on the hard disk or floppy disk. Provide a mechanism for on-line maintenance and automatic purging of files.

c. The data to be collected by the archiving program will be identified through an interactive, menu-based configuration. The user will enter the tag name, collection rate, and data compression deadband value. Collection rates shall be selectable: 1 second, 2 seconds, 10 seconds, 20 seconds, 30 seconds, 1 minute, 2 minutes, 10 minutes.

d. The operator shall be able to recall archived data from the disk to be displayed in graphic format along with real-time data. The display of archived data shall be user-configurable. It shall be possible to configure objects in graphic displays that, when selected, fetch pre-defined historical trend data from disk and display it to the operator. Attributes of pens shall be editable during run-time.

e. The historical trend display shall be made up of the following components:

   1) Pen Group: Configuration shall be used to define the particular tag names to be displayed. Along with tag names, pen color, marker style and engineering units may be defined.
   2) Time Group: Configuration shall be used to define the time period over which the archived data is to be displayed.
   3) Legend Group: Configuration shall be used to define the legend parameters for a historical display. Both a primary and alternate legend may be displayed.

f. The display shall support unlimited variables to be displayed on the same time/value axis simultaneously. For each entry in the display list, the operator will be able to assign a given tag name and marker to a particular line color selected from palettes of unlimited colors. The operator may also enter display engineering units ranges to cause scaling of the display. Support shall be provided for multiple, different y-axis engineering units to be displayed as appropriate.

g. The display shall have two fields of view. The top portion of the screen shall be the graphic field and will display the values of the variables (y-axis) against time (x-axis). It will also contain labels for the axes and graphs. The bottom portion of the

screen shall be user-configurable to display information, such as node-names, tag names, and descriptors, pertaining to the tags in the trend display.

h. The trend object shall allow for bi-directional trending and scrolling. A movable, vertical line will act as a time cursor on the display. The date, time and values of the trends corresponding to that time will be displayed in the bottom portion of the screen. The grid of the trend object shall be scrollable. The trend shall be shifted forward or backward in time by clicking on the right/left buttons. New data shall be fetched from the historical file as appropriate. The ability to display historical data with current data on the same chart must be supported. A transparent option for the trend must be selectable. The user shall be able to “zoom” on any section of the trend display by “cutting” that section with the mouse. The software will automatically re-scale both the y-axis and the time axis and will fetch the appropriate data for the time period selected. The trend object must have a refresh rate selectable in 0.10 second increments from a minimum of 0.10 seconds to a maximum of 1800 seconds.

i. The trend display shall be printable to a black and white or color printer via the standard MS Windows NT print manager.

14. Event Scheduling:

a. The system shall support a scheduler with time-based printing of reports.

b. The system shall allow for scheduling of the following time-based printing of reports: Hourly, shift, daily, monthly, yearly.

15. Security Management:

a. Provide a user-based security system which, when enabled, must allow for the creation of users with certain rights and/or privileges. These rights must include the ability to run any combination or all of the applications in the data acquisition system. The ability to allow or disallow users access to change values, such as set points and control setups, on an individual tag basis shall be supported.

b. Groups of users, such as operators or supervisors, can be created and granted rights. All users assigned to a group obtain the rights of the group although they are tracked by the system by

their individual ID. Individual members of a group may be also assigned additional rights.

c. The system must support a tie to Windows NT security. When user-based security is enabled, an audit trail will be generated in the system, which will tag every operator action with a user ID.

d. The system must support at least twenty separate security areas, assignable on a per-tag basis. Each tag can be assigned all of the available security areas, none of the available security areas, or up to three individual security areas. Only users with clearance for those security areas shall have the ability to change parameters. Security area names may be up to twenty characters in length.

e. The following functions must be supported: enable/disable user-based security; define users, passwords and login names; define groups to which users may belong; define security paths; define user and/or group rights/privileges; define security area names; define system auto-start user.

f. The ability to lock an operator or other user into the runtime graphics environment shall be provided. Disabling any combination of the following shall be supported, as configured by the user: starting other applications; switching to other applications that may be running; exiting from the system; restarting the computer using <Ctrl><Alt><Delete>; opening unauthorized screens; closing current screens; using the system menu; switching to the configuration environment; accessing the system tree.

g. The system shall allow for a login timeout setting for each user account. The system shall support manual login in and logout as well as automatic login. In addition, security information must be customizable through VBA scripting.

16. Services:

a. Training: An interactive on-line tutorial shall be provided as part of the software to teach the basic operations of the system, including graphics and tag development. The tutorial shall demonstrate the configuration operations using interactive on-screen instructions. Standard classroom courses for operators of the system that cover the configuration and use of the system shall be available.

b. Customer Support: Programming staff shall provide 24/7 support via telephone and email. Field service by programmer, or programmer-trained distributor, shall be available on two-day notice.

c. Quality Assurance: The vendor must have a formal and documented set of quality assurance procedures that are applied to the engineering design, development, and documentation of the software. The software shall have been in use by customers for at least three years.

17. Remote Operation of Controllers:

a. Provide capability to operate controllers locally at the control and indicating stations and, except for burner management (flame safety) controls, remotely at the computer workstation. For safety, it shall be possible to defeat the remote control from the front panel of each individual controller, preventing any status changes from being initiated at the computer workstation. The controllers include: master steam pressure, boiler/burner sub-master, burner fuel/combustion air, boiler draft, burner oxygen trim, boiler feedwater level, deaerator water level, condensate storage tank water level.

b. The operating personnel, when controllers are so enabled, shall have remote control of the following functions from the computer work station:

1) Select manual/automatic mode.
2) Set point (requiring use of high-level password).
3) Controller output when in manual mode.
4) Proportional/integral/derivative tuning parameters (requiring use of high-level password).
5) Controller analog output values.
6) Controller discrete output values.

c. The monitor display shall provide a facsimile of the controller front plates with clearly labeled English language and engineering unit display of the control parameters.

d. No special programming skills shall be required for any routine operating sequence.

18. Graphics: As a minimum, the following pictorial “screens” shall be available for observation:

a. Individual boilers with economizers (if provided) showing:

1) Main flame proven and approximate firing rate as shown by flame size depiction.
2) Steam output instantaneous flow rate (pressure compensated), lb/hr.
3) Steam output flow totalization (pressure compensated), lb. This is total production starting from time, day, month and year as set by operating personnel. Calculation shall be accomplished in control or instrumentation system, not in the SCADA software.
4) Steam header pressure, psig.
5) Boiler flue gas outlet temperature, °F.
6) Boiler flue gas oxygen percent. Set point of oxygen trim system (if trim provided).
7) Boiler stack opacity (if opacity monitors are provided).
8) Boiler flue gas outlet draft (if outlet draft control system is provided), inches WG.
9) Economizer flue gas outlet temperature, °F.
10) Economizer feedwater inlet temperature, °F.
11) Boiler feedwater inlet (economizer outlet) temperature, °F.
12) Signal to feedwater control valve.
13) Water level in boiler plus or minus inches from normal level.
14) Boiler plus economizer “Heat Loss” combustion efficiency not including radiation and unaccounted losses.
15) Fuel flow rate and totalization if individual boiler fuel meters are provided scfh for natural gas;gpm for No. 2 fuel oil; gallons for No. 2 fuel oil. Totalization calculations shall be accomplished at the meters, not in the SCADA software.
16) Feedwater flow rate and totalization if boiler feedwater flow meters are provided gpm; gallons. Totalization calculations shall be accomplished at the meters, not in the SCADA software.
17) Trends of all flow, pressure and temperature data as listed above.

b. Boiler Plant:

1) Feedwater deaerator storage tank water level, inches of water.

2) Condensate storage tank water level,inches of water.

3) Oil tanks oil level, gallons of oil.

4) Pumps in operation.

5) Chemical feeders in operation.

6) Steam header pressure, psig.

7) Feedwater deaerator steam pressure, psig.

8) Emergency gas valve status (open or closed).

9) Natural gas header pressure, psig.

10) Fuel oil header pressure, psig.

11) Fuel oil header temperature (if heated oil), °F.

12) Boiler feed header pressure – each header, psig.

13) LP igniter gas header pressure psig.

14) Instrument air pressure psig.

15) Fuel oil tank and piping leak detection in operation.

19. Specific Requirements – Historical Trending:

a. Display No. 1 (one display per boiler): Individual boiler pressure-compensated steam flow rate, lb/hr; flue gas oxygen, percent; boiler stack temperature, °F; economizer flue gas outlet temperature, °F; percent opacity (if opacity monitor is provided); fuel flow rate (if fuel meters are provided on the boilers), scfh for natural gas,gpm for No. 2 fuel oil, feedwater flow rate (if feedwater meters are provided on the boilers) gpm .

b. Display No. 2: Pressure-compensated steam flow rate for: total of all boilers; in-plant steam line; and each distribution steam line, lb/hr; total plant fuel flow rate, scfh for natural gas, gpm for fuel oil.

c. Display No. 3: Outside air temperature, °F; feedwater temperature, °F; steam header pressure, psig.

20. Specific Requirements – Alarm Monitoring and Operation Log:

a. Alarm Monitoring Sequence:

1) Alarm occurs:

a) Monitor flashes alarm on all displays where point is shown.

b) Display screen point or group flashes.

c) Audible alarm sounds.

d) Identification of alarm point is displayed at bottom of monitor screen.

e) Printer logs alarm.

2) Operator acknowledges alarm:

a) Audible alarm is silenced.

b) Alarm display stops flashing but remains highlighted.

3) Point in alarm returns to normal after acknowledgment:

a) Alarm display clears.

b) Printer logs return to normal.

b. Alarm Summary Display: The alarm sequence summary display shall alert the operator when points are in alarm. The time of occurrence, point identification, type of alarm, engineering value, and point description shall appear on the display. The most recent alarm shall be shown at the top of the display, with time of occurrence displayed in hours, minutes, and seconds.

c. Operation Log: In addition to alarm conditions, this log shall also print status of pumps and burners (in service or out of service), status changes such as a transfer from auto to manual, set point change, etc., so that the resultant printout is a true and complete log of plant operations.

d. Alarm points shall include:

1) Burner management safety control system alarms.

2) Boilers high and low water level.

3) Boilers low flue gas oxygen.

4) Boilers high stack opacity (if opacity monitors are provided).

5) Condensate storage tank high and low water level.

6) Feedwater deaerator high and low water level.

7) Feedwater deaerator high and low steam pressure.

8) High, , and low steam header pressure.

9) Low feedwater pressure to each boiler.

10) Emergency gas valve closed.

11) High and low natural gas header pressure.

12) High and low fuel oil header pressure.

13) High and low fuel oil temperature (if heated oil is provided).

14) Propane igniter gas header pressurized (normal is zero pressure).

15) High and low oil level in each oil tank.

16) Oil tank and piping system leak detected.

17) Carbon monoxide (CO) or combustible gas in building.

18) Control system faults.

19) Emergency generator status.

21. Report Generation – Specific Requirements: The monitor shall display and the log sheet printer shall print out: instant, hourly, shift, daily and monthly plant operating reports. As a minimum, each report shall list:

a. Maximum simultaneous instantaneous steam flow rate, combination of all boilers, lb/hr.

b. Minimum simultaneous instantaneous steam flow rate, combination of all boilers, lb/hr.

c. Totalization of steam produced, each boiler and combination of all boilers, lb.

d. Totalization of steam used in boiler plant, lb.

e. Separate totalization of steam exported into each distribution system, lb.

f. Totalization of oil consumed, gallons.

g. Totalization of natural gas consumed, mscf.

h. Totalization of feedwater consumed, each boiler, gallons.

i. Overall boiler efficiency, fuel vs. steam (combination of all boilers).

j. Electricity used, kWh.

k. Make-up water used, gallons.

l. Make-up water as a percent of total steam production of all boilers combined.

m. Number of heating degree-days.

n. Hours of operation of each boiler.

22. Communication with Burner Management (Flame Safeguard) Control Systems: Provide means to communicate with each burner safety control system to determine status, operating hours, flame signal strength, history of lockouts, number of short circuit events, other data necessary for remote trouble-shooting.

23. Monitor Screen Printout: Any display on the screen shall be able to be printed as required to provide hard-copy record.

D. Sensors and Transmitters: Provide as necessary to satisfy programming requirements. Refer to paragraphs, PRESSURE SENSORS AND TRANSMITTERS and TEMPERATURE SENSORS AND TRANSMITTERS.

2.6 FLUE GAS OXYGEN ANALYZERS

A. Oxygen content of flue gases of each boiler measured by zirconium-oxide in-situ systems with probe mounted in stack or breeching. Output to computer work station. Single range, 0 to 10 percent oxygen.

B. Performance:

1. Minimum accuracy of plus or minus 2 percent of reading.
2. Speed of response eight seconds or less to 90 percent accurate reading.
3. Resolution 0.1 percent oxygen.
4. These performance requirements are minimums and must be increased if necessary to suit the requirements of the oxygen trim system (if provided).

C. Field-replaceable cell, heater, and cell temperature sensor. COR has the option of accepting long-term guarantee of unit exchange at favorable cost in lieu of capability of field-replacement of components.

D. Reference and Calibration Air (if required by units furnished): Provide refrigerated air dryer and instrument quality compressed air supply to each unit. Coalescing color-change filter and pressure regulator at each analyzer.

E. Automatic Calibration System: In-stack using bottled calibration gas mixtures containing oxygen and nitrogen. Number of mixtures and composition as recommended by analyzer manufacturer. See paragraph, TOOLS.

1. Selectable manual/automatic calibration, which will operate at preprogrammed intervals and upon power-up.
2. Calibration gas piping system with permanently installed stop valves, pressure and flow regulators, pressure gauges, and flow meters to permit connection of gas bottles to unit. Locate all gas bottle connections, regulators, gauges and valves accessible from floor without use of ladders.

F. Analyzer Displays: Operating parameters, process and diagnostic data, including percent oxygen, cell temperature, and set points of alarms and burner cutouts.

G. Analyzer Outputs:

1. Modbus communications and analog output compatible with the computer workstation.

2. Low flue gas oxygen alarm on computer workstation and on main panel annunciator. Interface with burner management system to provide low oxygen shutdown of burner. Set point adjustable 0.5 to 3.0 percent oxygen. Set points shall not be adjustable from the front of the panel. Refer to paragraph, BURNER MANAGEMENT (FLAME SAFEGUARD CONTROL) SYSTEM WITH SAFETY INTERLOCKS AND ACCESSORIES.

2.7 FLOW METERS

A. Vortex Flow Meters with Transmitters:

1. Provide vortex-shedding flow meters designed for accurate measurement of flow rate ranges shown at required pressures. Minimum turndown capability shall be as scheduled. Meters shall have digital readout of pressure-compensated flow rate and totalization located at transmitter and transmit flow rate and totalization digital signals to the computer workstation and recorders. As an option, pressure compensation and the compensated flow rate may be performed and displayed by a boiler plant controller receiving signals from the flow meter and from a pressure transmitter. Refer to paragraph, PRESSURE SENSORS AND TRANSMITTERS.
2. Programmable microprocessor electronics with on-board programming. Output signals immune to ambient temperature swings. Continuous self-diagnostic routines that identify electronics problems and provide a warning. Electronics replaceable in the field without affecting metering accuracy. Provide power supply as recommended by meter manufacturer. Mount electronics separate from meter body in position accessible from platform or floor without the use of a portable ladder.
3. All welded wafer-type or flanged stainless-steel meter body with no seals. No sensor parts exposed to the flow stream. Provide alignment rings with wafer-type meters to assure proper centering in the pipeline. Trapezoidal shedder bar, sensing by detecting stresses in the shedder bar caused by vortices, dual piezoelectric crystals located outside the process flow sense the shed vortices, dual crystal alignment cancels effects of noise and vibration. Designed for Schedule 40 piping.
4. Transmitted signal accuracy plus or minus 1.5 percent of flow rate. Repeatability 0.2 percent of actual flow rate. Meter designed to minimize vibration effect and to provide elimination of this effect.

B. Water Flow Meters:

1. Type: Continuous duty positive displacement disk or turbine type with meter-mounted totalizing registers.
2. Service: Provide individual meters to measure volume of cold water, soft water as shown.
3. Performance: Conform to scheduled flow range, accuracy, maximum pressure drop, maximum static pressure and temperature for the liquid shown. Minimum accuracy plus or minus 0.5 percent of flowrate over 4/1 turndown.
4. Meter Construction:
   a. Bronze or iron cases, threaded pipe connections, designed for 1034 kPa (150 psig) maximum pressure.
   b. Registers: Hermetically sealed, magnetic coupling, digital flow rate readout or sweep hand registering one or ten gallons per revolution and digital register for totalizer with at least five digits. Provide horizontal register box with gasketed viewing glass and hinged cover. Register shall have capability of being positioned to any of the four cardinal points for readability. Transmit flow data to computer work station.

C. Fuel Oil Meters:

1. Type: Positive displacement screw type, cast iron cases, nitrided steel spindles, seals, threaded pipe connections, designed for pressure exceeding set pressure, plus 25 percent, of nearest upstream relief valve. Rated for 121 degrees C (250 degrees F) if utilized for heated oil. Accuracy plus or minus 0.1 percent of flow rate over required flow range.
2. Meter Registers: Hermetically sealed flow computer with digital flow rate readout and digital register for totalizer with at least five digits located at meter, positioned for easy viewing. Transmit flow data to computer workstation.

D. Turbine-Type Natural Gas Flow Meters:

1. Type: Turbine-type with volume totalizing digital readout that is continuously updated and corrected for the line pressure and temperature. Meter readouts shall be located on meter and in computer workstation . Meter shall be designed for natural gas at job site characteristics.
2. Performance: Maximum flow rate as scheduled. Pressure drop shall not exceed 1.25 kPa (5 inches WG). Accurate flow minimum turndown range

shall be 10/1 with minimum accuracy one percent of flow rate over the entire range.

3. Construction:
   a. Meter: Design for 861 kPa (125 psig). Pipe connections flanged 861 or 1034 kPa (125 or 150 psig) ANSI. All bearings and gearing shall be in areas sealed from contaminants. Metering transducers operated through magnetic coupling. The measuring devices shall be contained within a module that can be removed from the meter body for service and calibration without breaking the main gas piping connections. Corrosion-resistant material of construction or coating.
   b. Indication Devices on Meter: Electronic type which provides a totalized continuous volume flow digital indication in cubic feet automatically continuously corrected to the local contract base temperature and pressure from actual varying line temperatures and pressures. Unit shall also display a totalized uncorrected volume flow indication. The display shall show actual line temperature and pressure at the meter and pressure-temperature correction factor. Smallest corrected flow indication shall be one thousand cubic feet, and indicator shall have at least six digits. Unit shall be watertight where drawings show an outdoor location.
4. Calibration: Factory calibrated. Furnish three-point curve spanning required flow range on actual meter furnished.
5. Accessories:
   a. Straightening Vanes: Provide as recommended by the meter manufacturer for the actual installation arrangement.
   b. Filter: Shall have replaceable glass fiber or cellulose cartridge with ten micron or smaller particle retention. Filter enclosure shall be the pipe size of the meter or larger as required by pressure drop considerations. Static pressure capability shall be at least twice lockup pressure of service supply regulators. Maximum pressure loss 1.25 kPa (5 inches WG) at maximum design flow rate of meter. Plug all drains or instrumentation outlets. Provide vent with cock for relieving pressure in filter.

2.8 PRESSURE SENSORS AND TRANSMITTERS

A. Transmitters for gauge pressure, differential pressure, fluid level, and draft utilized for instrumentation, computer workstation, and controls.

B. "Smart" programmable electronics, sealed diaphragms, direct-sensing electronics, no mechanical force or torque transfer devices, non-interactive external span and zero adjustment, solid-state plug-in circuit boards. Minimum accuracy plus or minus 0.1 percent of calibrated span. 40:1 minimum rangeability. Communication system shall be compatible with boiler plant controls and instrumentation.

C. Shut-off and blowdown valves on all transmitters. Equalizing/calibration manifold valves on all differential pressure and fluid level transmitters. Connection points to permit calibration of system with a portable pressure calibrator.

D. Reservoirs for transmitter piping connections where an interface between liquid and steam is present, such as boiler water level sensing and differential pressure steam flow meter applications.

E. Provide and deliver to COR all hardware and software necessary for field calibrating and programming all transmitters.

F. Spare Parts: One transmitter of each type utilized in the project.

2.9 TEMPERATURE SENSORS AND TRANSMITTERS

A. Provide resistance temperature detectors (RTD).

B. Provide transmitters or panel-mounted indicator transmitters, transducers, and receivers compatible with the system including the controllers computer workstation.

C. Minimum accuracy one percent of actual temperature.

D. Boiler and economizer flue gas temperature sensors shall be averaging type and shall extend across width of stack or breeching.

E. Provide stainless steel weather hood on outside air temperature sensor, which shields the sensor from direct sunlight.

1.

2.10 GAUGES, PRESSURE AND COMPOUND, PIPE OR TANK-MOUNTED

A. Construction:

1. Case: Solid armored front between measuring element and dial, blowout back, bottom connection, phenol turret type.
2. Dial: Non-corrosive, 115 mm (4-1/2 inch) diameter face with black markings on white background.

3. Measuring Element: Bourdon tube designed for the required service. Provide bellows designed for service for pressure ranges under 103 kPa (15 psig).
4. Movement: Stainless steel, rotary.
5. Pointer: Micrometer adjustable, black color.
6. Window: Plastic.
7. Liquid Filled Gauges: Provide at inlet and outlet of all pumps, on compressed air systems, and on fuel and atomizing media lines at locations closest to burners where bourdon tube gauges are utilized. Gauge filling shall be glycerin or silicone oil. Purpose of filling is to provide pulsation dampening. As an option to liquid filling, provide dry gauges that have built-in fluid clutch dampeners that are not vulnerable to plugging due to foreign material.

B. Accuracy: ASME B40.100, Grade 2A, 1/2 percent, on all gauges; except Grade A, one percent permitted on diaphragm actuated gauges, liquid-filled gauges, and compound gauges.

C. Accessories:
1. Red set hands on gauges located at automatic pressure regulator valve outlets.
2. Needle valve or gauge cock rated for the service.
3. Syphon on all steam gauges.
4. Pulsation snubbers on diaphragm-type gauges located adjacent to gas burners.

D. Scale Ranges: Provide English scales:
1. Low pressure steam up to 103 kPa (15 psig): 0 to 200 kPa/0 to 29 psig.
2. Medium pressure steam up to 407 kPa (59 psig): 0 to 690 kPa/0 to 100 psig.
3. High pressure steam above 407 kPa (59 psig): 0 to 1380 kPa/0 to 200 psig.
4. Natural and LP gas: 0 to 200 kPa/0 to 29 psig.
5. LP gas at tanks: 0 to 2070 kPa/0 to 300 psig.
6. Gas burner, 125 percent of full load pressure, kPa/inches WG.
7. Oil pump suction: 100 kPa vacuum to 103 kPa/30 inches Hg vacuum to 15 psig.
8. Oil pump discharge: 0 to 1380 kPa/0 to 200 psig.
9. Oil burner, 125 percent of full load pressure, kPa/psig.

10. Compressed air, 345 kPa & higher (50 psig & higher): 0 to 1104 kPa/0 to 160 psig.
11. Feedwater pump discharge: 0 to 2070 kPa/0 to 300 psig.
12. Feedwater pump suction: 100 kPa vacuum to 200 kPa/30 inches Hg vacuum to 29 psig.
13. Condensate transfer pump discharge: 0 to 414 kPa/0 to 60 psig.
14. Condensate transfer pump suction: 100 kPa vacuum to 103 kPa/30 inches Hg vacuum to 15 psig.
15. Feedwater deaerator: 100 kPa vacuum to 200 kPa/30 inches Hg vacuum to 29 psig.
16. Other services, 200 percent of maximum operating pressure.

E. Boiler Steam Pressure Gauges: Refer to Section 23 52 39, FIRE-TUBE BOILERS.

F. Panel-mounted Gauges: Refer to paragraph, MAIN INSTRUMENTATION AND CONTROL PANEL.

2.11 THERMOMETERS, PIPE OR TANK-MOUNTED

A. General: Thermometer locations are shown on the drawings.

B. Construction:

1. Industrial type, separable well and socket, union connected.
2. Scales: Red reading mercury combination 0 to 150 degrees Celsius/30 to 302 degrees Fahrenheit scales, unless otherwise shown. Scale length 225 mm (9 inch) except 175 mm (7 inch) scale length acceptable on oil burner piping. Mercury sealed under pressure with inert gas to prevent oxidation and separation of column.
3. Case: Corrosion resistant with glass or plastic front.
4. Form: Straight or back form except thermometers located more than 2100 mm (7 feet) above floor or platform shall be adjustable angle.
5. Wells: Sized to suit pipe diameter without restricting flow. Provide snug sliding fit between socket and well.
6. Accuracy: One percent of scale range.

2.12 BOILER PLANT BUILDING DANGEROUS GAS DETECTION SYSTEM, CARBON MONOIDE AND COMBUSTIBLE GAS

A. Automatic microprocessor-based industrial-class system that monitors the concentration levels of carbon monoxide and combustible gases in the boiler room and associated spaces. The system shall include displays of the concentration levels of the gases detected by each sensor and provide audible and visual alarms when these gases are detected. Control/transmitter panels with displays and control

functions shall be located 1500 mm (5 feet) above the boiler room floor. Provide 2 combustibles sensors and 5 carbon monoxide sensors at locations shown or as directed. Provide RS485 Modbus communications protocol (i.e. Modbus RTU, etc.) of detected gas concentration levels and alarms to computer workstation and central control panel. Transmit alarm signal to designated location outside the boiler plant: Located near overhead door and at fuel oil remote fill. Audible and visual alarm shall be provided at this location.

B. System Description:

1. Carbon Monoxide (CO) Sensors: Transportable calibration, electrochemical plug-in type, range 0 to 100 ppm, detection limit less than plus or minus 5 percent of full scale, response time less than 10 seconds, zero drift less than 5 percent per year, span drift less than 10 percent per year, repeatability less than plus or minus 5 percent of full scale, active temperature compensation. Set point: 25 to 50 ppm.
2. Combustible Gas Sensors: Plug-in type, infrared detection, no moving parts, range 0 to 100 percent lower explosive limit. On-board storage of calibration data, peak values, time and date stamped. Set point: 10 percent of lower explosive limit.
3. Controller/Transmitters: Separate from sensors, non-intrusive calibration. NEMA 4 enclosure, sensors connected to transmitter with easily operated connection devices. Universal transmitter which can accept infrared, catalytic bead, or toxic sensor and auto-configure when sensor connector is inserted. LED display of gas type and concentration, alarm horn and strobe, output compatible for computer work station, integral non-volatile memory, automatic resume on power failure, sensor and controller diagnostics, menu-driven calibration. Networked with computer work station SCADA program via RS485 four-wire bus, such as Modbus RTU.
4. Additional Features:
   a. Capability to remotely mount sensor from transmitter to allow calibration at convenient point up to 30 m (100 feet) away.
   b. Sensor/transmitter display shall indicate all diagnostic check/fault conditions with detailed message displays.
   c. Full-function keypad or magnetic touch points to allow setting alarm set points, change span gas values and display date of last calibration.

5. Calibration: Sensor/transmitters shall be calibrated with hand-held calibration devices furnished by system manufacturer. Provide complete calibration kit, including test gases, for commissioning and future calibrations. Provide permanently mounted stainless steel tubing for remote-mounted sensors.
6. Approvals: NEC and CEC for explosion proof or non-incendive, when required.
7. Product Support: Supplier shall have organization, located within 242 kilometers (150 miles) of site, with capability of complete onsite product.
8. Power Supply: Provide protected power supply to protect system from surges, spikes, transients, overloads in the incoming power supply.

2.13 TOOLS

A. Portable Deadweight-Type Pressure Gauge Tester:
1. Type: Portable hydraulic deadweight tester with minimum range of 7 to 300 psig.
2. Accuracy: Within plus or minus 0.1 percent of indicated pressure traceable to National Institute of Standards and Technology (NIST).
3. Construction: Steel or aluminum carrying case, compact design unit with weights and pump fitting within one carrying case, weights replaceable without replacing remainder of apparatus.
4. Accessories: Gauge pointer puller, 6 mm (1/4 inch) and 15 mm (1/2 inch NPT) pressure gauge connectors, sufficient hydraulic fluid to fill tester three times, all tools recommended by manufacturer.
5. Delivery: Deliver to COR for use by VA personnel only. Deliver prior to boiler tests.

B. Portable Digital-Type Pressure Gauge Tester:
1. Type: Portable digital pressure calibrator with a minimum range of 7 to 200 psig.
2. Accuracy: Within plus or minus 0.04 percent of indicated pressure traceable to National Institute of Standards and Technology (NIST).
3. Construction: Steel or aluminum carrying case, compact design unit with hand pump, fittings for connecting to pressure gauges and pump, test leads.
4. Accessories: Gauge pointer puller, 6 mm (1/4 inch) and 15 mm (1/2 inch NPT) pressure gauge connectors, all tools recommended by manufacturer for testing pressure gauges.

5. Delivery: Deliver to COR for use by VA personnel only. Deliver prior to boiler tests.

C. Calibration Gases for Boiler Flue Gas Oxygen Analyzers and Building Carbon Monoxide and Combustible Gas Detection System:

1. Type: Compressed gases in transportable cylinders, certified analyses. One cylinder of each mixture for each analyzer. Composition of mixtures and quantity of mixtures as recommended in written instructions by analyzer and gas detection system manufacturers.
2. Cylinders: Minimum capacity 100 liters (26.4 gallons) of gas, approx. 75 x 355 mm (3 x 14 inch) cylinder.
3. Delivery: Deliver to COR prior to initial calibration of instrumentation. Contractor personnel may use gases. Provide new full cylinders, to replace gases used during start-up and testing after boiler plant testing is complete.

D. Communication Devices for Programming Instrumentation and Controls: Furnish all devices necessary to configure all programs and obtain all data from instruments and controls. Deliver to COR.

PART 3 – EXECUTION

3.1 GENERAL

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 INSTALLATION, BOILER PLANT INSTRUMENTATION, AUTOMATIC BOILER CONTROL SYSTEMS, BURNER MANAGEMENT SYSTEMS, COMPUTER WORK STATION (IF PROVIDED)

A. General:

1. Nameplates, Labels and Identification: Refer to Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.
2. Electrical Work and Safety Requirements: Comply with NFPA 70 and referenced electrical sections of these specifications.
3. Electrical Wiring: Comply with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS; Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS; Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES; and Section 26 27 26, WIRING DEVICES. The term "wiring" includes furnishing of wire, conduit, miscellaneous material and labor to install a complete working system as specified.

4. All devices plumbing and wiring shall comply with and be arranged as shown in the VHA Boiler Plant Safety Devices Testing Manual.
5. Protect all circuits to avoid interruption of service or damage to equipment due to short-circuiting or other conditions. Line-protect from lightning and static electricity all wiring that comes from external sources.
6. Except for short apparatus connections, run conduit parallel to or at right angles to the building structure.
7. Run tubing and wire connecting devices in control cabinets parallel with the sides of the cabinets neatly racked to permit tracing. Rack wiring bridging a cabinet door along the hinge side and protect from damage. Provide grommets, sleeves or vinyl tape to protect plastic tubing or wires from sharp edges of panels, conduit, and other items. Fit all equipment contained in cabinets or panels with service loops; each loop shall be at least 300 mm (12 inches) long. Equipment for fiber optic systems shall be self-supporting, code gauge steel enclosure.
8. Permanently mark terminal blocks for identification. Label or code each wire at each end. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
9. Cables:
   a. Keep cable runs as short as possible. Allow extra length for connecting to the terminal board.
   b. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
   c. Cables shall be supported for minimum sag.
   d. Splices in shielded and coaxial cables shall consist of terminations and shielded cable couplers. Terminations shall be in accessible location. Cables shall be harnessed with cable ties.
10. Flexible conduit of any type is limited to 900 mm (3 feet) in length unless longer runs are required for access to equipment such as opening the front door of a boiler.
11. Conduit smaller than 50 mm (1/2 inch) is prohibited.
12. All electrical conductors shall be installed in conduit. (Including SO Cord).

B. Pressure, Temperature, Level and Flow Transmitters: Mount in locations accessible from floor or platform without use of portable ladders. Provide separate conduit for each transmitter signal. Protect sensor or controller on steam or water service by an adequate water seal at all times and provide blowdown facilities to permit blowdown of sensing lines. Install temperature sensors with entire temperature sensing surface immersed in media being measured. Locate outside air temperature sensor on north side of building away from heat sources. Provide isolation valves on all transmitters connected to fluid systems. Locate isolation valves so that transmitter can be isolated while main sensing line is being blown down. Provide equalizing valves on all differential pressure transmitters. Provide valved drains on all fluid lines. Valves shall be rated for minimum of 150 percent of system pressure and temperature.

C. Steam Flow Meter Primary Elements (In-Line Flow Sensors) including Vortex-Shedding Type: Provide straight runs of piping upstream and downstream as recommended by manufacturer to achieve maximum accuracy and rangeability. Verify that stresses in piping system do not exceed allowable stress of flow meter body. Locate meter electronics including read-out devices accessible from floor or platform without the use of portable ladders.

D. Flue Gas Oxygen Analyzers:

1. Mounting: Provide freestanding floor-mounted steel rack for mounting control panels and read-outs. Position panels and readouts 1500 mm (5 feet) above the boiler room floor.
2. Sampling point shall be upstream of smoke density monitor in non-turbulent area. Locate probe within 4.6 meters (15 feet) of floor or accessible from platform.
3. Reference Air: Provide dry, filtered, pressure-regulated compressed air service to each unit. Provide isolating valve at each unit.
4. Calibration Gases: Provide permanently installed valved piping connections, pressure regulators and gauges in flue gas sampling system for connection of required calibration gases. Locate within 1200 mm (4 feet) of main floor.
5. Interconnection of Instruments: Provide shielded wiring as recommended by instrument manufacturer.
6. Power Circuits: Provide dedicated circuits from a plant panel. Analyzers shall remain powered when burner control is off.

E. Wiring and Piping: Is generally not shown on the drawings. All wiring and piping must be provided in accordance with NFPA 70 and ASME B31.1.

F. Combustion Control Linkage Systems: After completion of burner adjustments, counter sink all lever set screws into shafts or pin levers to shafts to prevent levers from slipping on the shafts.

G. Boiler Stack Opacity Monitors (if provided): Locate downstream from oxygen sensing systems so that opacity monitor air purge does not affect flue gas oxygen reading. Locate sensor within 4.6 m (15 feet) of floor or accessible from platform without use of portable ladder. Locate air purge blower unit within 2400 mm (8 feet) of floor or accessible from platform without use of portable ladder.

3.3 INSTALLATION, NATURAL GAS FLOW METERS

A. Entire installation shall conform to recommendations of the meter manufacturer for obtaining the most accurate flow measurements. Arrange meter readout so that it is visible from nearest walkway or service platform.

3.4 INSTALLATION, PRESSURE GAUGES

A. Orient gauges so that dials are upright and visible from the nearest walkway or access platform. Install gauges with gauge cocks. Provide pig-tail syphons on steam service. Provide compound gauges on all pump suction lines and on feedwater deaerator; provide pressure gauges elsewhere. Install liquid-filled or equivalent (as specified) gauges at inlet and outlet of all pumps, on compressed air systems, and on fuel and atomizing media lines at locations closest to burners. If diaphragm-type gauges are used, provide pulsation dampeners instead of liquid filling.

3.5 INSTALLATION, THERMOMETERS

A. Arrange thermometers so that scales are upright and visible from nearest walkway or access platform. Provide adjustable angle thermometers on applications more than 2100 mm (7 feet) above floor or platform. Tilt the angle type thermometers for proper view from floor or platform. Locate wells in flow stream.

3.6 INSTALLATION, WATER AND OIL FLOW METERS

A. Provide strainer upstream with 80-mesh screen liner. Refer to Section 23 21 11, BOILER PLANT PIPING SYSTEMS. Position register for upright viewing from nearest walkway.

3.7 TESTING, BOILER PLANT INSTRUMENTATION, AUTOMATIC BOILER CONTROL SYSTEMS, BURNER MANAGEMENT SYSTEMS, COMPUTER WORKSTATION (IF PROVIDED)

A. Representatives of the designer of the system shall demonstrate proper operation and calibration of all components, computer programs, and entire systems to the COR. If the project includes boiler/burner testing, the demonstration involving boiler/burner data shall be conducted during the boiler/burner tests. Furnish personnel, instrumentation, and equipment necessary to perform calibration and testing. All calibration work must be completed prior to the testing.

B. Burner Management (Safety Control) Systems: All tests shall be based on the VHA Boiler Plant Safety Devices Testing Manual, also Refer to Section 23 52 39, FIRE-TUBE BOILERS.

C. Steam Flow Measuring: Demonstrate proper calibration of each flow rate signal and indication and each totalizer signal and indication to COR or their representative prior to the start of the final boiler testing.

D. Testing shall demonstrate proper calibration of input and output devices, the proper operation of all equipment, proper execution of the sequence of operation, proper tuning of control loops and maintaining of all set points.

E. Document all tests with detailed report of test results. Explain in detail the nature of each failure and corrective action taken.

F. During and after completion of the pretests, and again after the final acceptance tests, identify, determine causes, replace, repair and calibrate equipment that fails to comply with contract requirements or the standards of the manufacturer, and retest. Provide written report to COR.

G. Demonstrate all safety and operating interlocks.

H. Demonstrate that programming is not lost and that the control and instrumentation system performs the correct sequence of control and instrument functions after a loss of power.

I. Furnish to COR graphed trends of control loops to demonstrate that the control loops are stable and that set points are maintained. Trend data shall be instantaneous and the time between data points shall not be greater than one minute.

J. Signal Transmission System Equipment:

1. Ground Rod Tests: Before any wire is connected to the ground rods, use a portable ground testing instrument to test each ground or group of grounds.

2. Coaxial Cable Tests: Implement NEMA WC 63.2 as a minimum.

K. Computer Workstation Software Operation Test:

1. Test ability to properly communicate with and operate the control systems.
2. Demonstrate the ability to edit the programs off and on line.
3. Demonstrate operation of all alarm points.
4. Demonstrate the receipt, display, and saving of trend and status reports.
5. Demonstrate display and operation of all graphics.
6. Demonstrate all program calculating functions and report generation.
7. Demonstrate proper operation of all printers.

3.8 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

3.9 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.10 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 16 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. General Contractor shall provide direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, configuration/setup hardware and software, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty. The existing VA Sioux Falls campus control system is JCI Metasys. The new HVAC boiler plant systems shall have seamless integration into the existing system.

1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, all configuration and setup software and hardware devices, and an Engineering Control Center. Provide a remote user using JCI Building Controllers to access the control system graphics and change adjustable setpoints with the proper password.
2. All new building controllers shall be native BACnet. All new BACNet controllers and devices and components shall be listed by BACnet Testing Laboratories. All new BACNet workstations, controllers, devices and components shall be accessible using a HTML5 Web browser interface. Browsers shall not require the use of an extension or add on software in order to access aforementioned workstations, controllers, devices, and components.
   a. If used, gateways shall be BTL listed.
   b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping,

handling, administration, supervision, management, insurance, Warranty, specified services and any other items required for a complete and fully functional Controls System.

4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC (Engineering Control Center) shall have no effect on the field controllers, including those involved with global strategies.
5. The control system shall accommodate 1 Engineering Control Center(s) and the control system shall accommodate 5 web-based Users simultaneously, and the access to the system should be limited only by operator password.

B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include but are not limited to the following:
   1. Control valves.
   2. Flow switches.
   3. Flow meters.
   4. Sensor wells and sockets in piping.
   5. Terminal unit controllers.

C. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. These products include but are not limited to the following:
   1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
   2. Advanced utility metering systems. These systems may take information from the control system or its component meters and sensors.

3. Boiler controls. These controls, if not native BACnet, will require a BACnet Gateway.
4. Terminal units' velocity sensors
5. Unitary HVAC equipment (rooftop air conditioning units, split systems, packaged pumping stations) controls. These include:
   a. Discharge temperature control.
   b. Economizer control.
   c. Setpoint reset.
   d. Time of day indexing.
   e. Status alarm.
7. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.
8. The following systems have limited control (as individually noted below) from the ECC:
   a. Domestic water heating systems: low temperature, high temperature and status alarms.
   b. Building lighting systems: on/off and scene control.

D. Responsibility Table:

Work/Item/System	**Furnish**	**Install**	**Low Voltage Wiring**	**Line Power**
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with boiler, boiler feed water systems, deaerator, blow down economizer heat exchanger, condensate receiver/storage tank	23 09 23	23 09 23	23 09 23	26

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
controls				
Boiler, boiler feed water systems, deaerator, blow down economizer heat exchanger, condensate receiver/storage tank controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Boiler interlock wiring	23	23	23	26
Boiler Flow Switches	23	23	23	N/A
Water treatment system	23	23	23	26
VFDs	23	26	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fire-fighter's smoke control station (FSCS	28	28	28	28
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU/AHU space-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU/AHU unit-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Starters, HOA switches	23	23	N/A	26

E. This new facility is located within a campus existing direct-digital control (DDC) system is manufactured by Johnson Controls, Metasys, and

its ECC is located at Room 201, Building 5. The existing system's top-end communications is via BACNet. The existing system's ECC and controllers were installed in the year of TBD. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.

1. Maintain/leave existing campus direct-digital control system intact and in place. Provide a new standalone BACnet ECC, communications network, and controllers for new equipment identified on the project drawings. Provide a programmable internetworking gateway allowing for real-time communication between the existing direct-digital control system and the new BACnet control system. Real-time communication shall provide all object properties and read/write services shown on VA-approved interoperability schedules. The contractor administered by this Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.
2. Responsibility Table:

Item/Task	**Section 23 09 23 contactor**	**Control system integrator**	**VA**
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/ binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications			X
Electrical wiring	X		
Operator system training		X	
LAN connections to devices			X
LAN connections to ECC			X
IP addresses			X
Overall system verification (Cx)		X	
Controller and system verification	X		

1.2 RELATED WORK

A. Section 23 09 11, Instrumentation and Control for Boiler Plant
B. Section 23 22 13, Steam and Condensate Heating Piping.
C. Section 23 31 00, HVAC Ducts and Casings.

D. Section 23 52 39, Fire-Tube Boilers.
E. Section 23 73 00, Indoor Central-Station Air-Handling Units.
F. Section 23 81 00, Decentralized Unitary HVAC Equipment.
G. Section 25 10 10, Advanced Utility Metering System.
H. Section 26 05 11, Requirements for Electrical Installations.
I. Section 26 05 19, Low-Voltage Electrical Power Conductors and Cables.
J. Section 26 05 26, Grounding and Bonding for Electrical Systems.
K. Section 26 05 33, Raceway and Boxes for Electrical Systems.
L. Section 26 09 23, Lighting Controls.
M. Section 26 22 00, Low-Voltage Transformers.
N. Section 26 27 26, Wiring Devices.
O. Section 26 29 11, Motor Starters.
P. Section 26 32 13, Engine Generators.
Q. Section 27 15 00, Communications Horizontal Cabling
R. Section 28 31 00, Fire Detection and Alarm.

1.3 DEFINITION

A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
B. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc.
C. BACnet: A Data Communication Protocol for Building Automation and Control Networks -as defined by ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data and services over a network.
D. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
E. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may use different LAN technologies.

F. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
G. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
H. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
I. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
J. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
K. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
L. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
M. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
N. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
O. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
P. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
Q. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
R. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the

BACnet internetwork. This number is often referred to as the device instance.

S. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.

T. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.

U. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

V. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

W. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.

X. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.

Y. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.

Z. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform

control functions, such as operating a relay or providing an output signal to position an actuator.

AA. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

BB. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

CC. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.

DD. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.

EE. GIF: Abbreviation of Graphic interchange format.

FF. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.

GG. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.

HH. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.

II. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to “sockets” without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

JJ. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.

KK. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.

LL. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.

MM. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It uses twisted-pair wiring for relatively low speed and low cost communication.

NN. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.

OO. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.

PP. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.

QQ. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.

RR. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.

SS. Operating system (OS): Software, which controls the execution of computer application programs.

TT. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.

UU. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.

VV. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.

WW. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.

XX. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.

YY. Repeater: A network component that connects two or more physical segments at the physical layer.

ZZ. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.

AAA. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.

BBB. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: Either the DDC Contractor or the System Integrator shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The Integration subcontractor shall be responsible for the complete design, installation, integration, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer’s latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative could observe the control systems in full operation.
4. The controls subcontractor shall have an in-place facility within 100 miles with technical staff, spare parts inventory for the next

five (5) years, and necessary test and diagnostic equipment to support the control systems.

5. The controls subcontractor shall have minimum of three years of experience in design and installation of building automation systems similar in performance to those specified in this Section.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.

6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	**Reported Accuracy**
Space temperature	±0.5°C (±1°F)
Ducted air temperature	±0.5°C [±1°F]
Outdoor air temperature	±1.0°C [±2°F]
Dew Point	±1.5°C [±3°F]
Water temperature	±0.5°C [±1°F]
Relative humidity	±2% RH
Water flow	±1% of reading
Air flow (terminal)	±10% of reading
Air flow (measuring stations)	±5% of reading
Carbon Monoxide (CO)	±5% of reading
Air pressure (ducts)	±25 Pa [±0.1"w.c.]
Air pressure (space)	±0.3 Pa [±0.001"w.c.]
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Humidity	±5% RH	MRI, SPS, PHARMACY
Fluid Pressure	±10 kPa (±1.5 psi)	0-1 MPa (1-150 psi)
Fluid Pressure	±250 Pa (±1.0 in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.

B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.

C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet to monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within eight (8) hours after the problem is reported.

D. Controls subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's literature and data for all components including but not limited to the following:

1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
3. Control dampers and control valves schedule, including the size and pressure drop.
5. Catalog cut sheets of all equipment used. This includes but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
6. Sequence of operations for each system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
7. Color prints of proposed graphics with a list of points for display.
8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer

manufacturers' model numbers and functions. Show all interface wiring to the control system.

10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
11. Riser diagrams of wiring between central control unit (CCU)and all control panels.
12. Plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.

13. Quantities of submitted items may be reviewed but it is the responsibility of the contractor administered by this Section of the technical specifications to provide sufficient quantities for a complete and working system.

C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.

D. Licenses: Provide licenses for all software residing on and used by the Controls Systems, ECC, and portable OWS and transfer these licenses to the Owner prior to completion.

E. As Built Control Drawings:
   1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
   2. Furnish one (1) set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
   3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.

F. Operation and Maintenance (O/M) Manuals):
   1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
   2. Include the following documentation:
      a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.

b. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
c. Complete operating instructions for all systems.
d. Provide a list of recommended spare parts needed to minimize downtime.
e. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
f. Licenses, guaranty, and other pertaining documents for all equipment and systems.

G. Submit Performance Report to COR prior to final inspection.

1.8 INSTRUCTIONS

A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.
1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
2. Formal instructions to the VA facilities personnel for a total of 8 (eight) hours. This second phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 8 (eight) hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.

4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 65 to 90°F at a relative humidity of 20 to 80% non-condensing.

B. The Controllers used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 150°F.

C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.

D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

135-2020.....BACNET Building Automation and Control Networks

C. American Society of Mechanical Engineers (ASME):

B16.18-2021.....Cast Copper Alloy Solder Joint Pressure Fittings.
B16.22-2021.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.

D. American Society of Testing Materials (ASTM):

B32-2020.....Standard Specification for Solder Metal
B88-2022.....Standard Specifications for Seamless Copper Water Tube
B88M-2020.....Standard Specification for Seamless Copper Water Tube (Metric)
B280-2020.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
D2737-2021.....Standard Specification for Polyethylene (PE) Plastic Tubing

E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2014 Part 15: Radio Frequency Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-2022.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific

Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

70-2020.....National Electric Code
90A-2021.....Standard for Installation of Air-Conditioning and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

94-2021.....Tests for Flammability of Plastic Materials for Parts and Devices and Appliances
294-2018.....Access Control System Units
486A/486B-2021.....Wire Connectors
555S-2014(R2016).....Standard for Smoke Dampers
916-2015.....Energy Management Equipment
1076-2018.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 MATERIALS

A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of **25** installations. Spare parts shall be available for at least **five** years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
   a. A fixed ECC and a portable operator’s terminal.
   b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
   c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.

d. Active processing BACnet-compliant building controllers connected to other BACNet-compliant controllers together with their power supplies and associated equipment.
e. Addressable elements, sensors, transducers and end devices.
f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
g. Other components required for a complete and working Control Systems as specified.

B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards, and to meet all requirements of the Contract Documents.

C. Network Architecture
1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.

D. Third Party Interfaces:
1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

2.3 COMMUNICATION

A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135, BACnet.

1. The Data link / physical layer protocol between the ECC and all B-BC's (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
2. The MS/TP data link / physical layer protocol is not acceptable to the VA in any new BACnet network or sub-network in its healthcare or lab facilities.

B. Each controller shall have a communication port for connection to an operator interface.

D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.

1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internet controller.
2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.

E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.

F. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 ENGINEERING CONTROL CENTER (ECC)

A. The ECC shall reside on a high-speed network with controllers as shown on system drawings. The ECC and each standard browser connected to server shall be able to access all system information.

B. ECC and controllers shall communicate using BACnet protocol. ECC and control network backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing as specified in ASHRAE/ANSI 135, BACnet Annex J.

C. Hardware: ECC shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.
   1. ECC shall be based on commercially available server grade hardware. Computers based on desktop architectures shall not be permitted. ECC shall have remote management capabilities.
   2. Processor(s):
      a. Processors shall be either Intel Xeon or AMD EPYC chips sets designed specifically for server use. Desktop processors will not be allowed.
      b. Minimum core count shall be 16 cores. Each Core shall be capable of executing 2 threads simultaneously.
      c. Minimum base clock speed shall be 3.0 GHz
   3. Memory:
      a. Engineering Control Center shall be equipped with a minimum of 32G of DDR4 Error Correcting Code (ECC) memory. After installation of required 32G of RAM, the motherboard must still have a minimum of 2 DIMM slots open for expansion. Motherboard shall be capable of minimum of 64GB of ECC memory.
      b. Minimum speed shall be 2133MHz for memory
   4. Storage:
      a. ECC shall be equipped with a RAID capable drive controller capable of handling at least 8 internal, hot swappable drives.
      b. All installed drives shall be “Enterprise Class” drives designed specifically for server use.
      c. Minimum configuration shall consist of 6 drives in 2 separate RAID arrays:
         1) The operating system shall be stored on a RAID 1 array compromising of 2 drives with each drive having a minimum capacity of 1TB each.
         2 The B-AWS software and all its related databases shall be stored in RAID 5 array consisting of 4 drives with each drive have a minimum of 4TB capacity for a minimum storage capacity of 12TB’s.
         3) An alternative configuration for the 2 RAID arrays described above is 8 drives arrayed in a RAID 10 configuration. In this case the OS RAID array would consist of 4 drives of 1TB minimum each, and the B-AWS RAID array consisting of 4 drives of 16TB minimum each. This configuration would provide faster

write times and much quicker rebuild times in the event of a drive failure.

d. ECC will include an 16X DVD R/W drive

5. Case:
   a. Case shall have space for a minimum of 8 hot swap 3.5” hard drives and one internal optical drive
   b. Real-time clock:
      1) Accuracy: Plus or minus 1 minute per month.
      2) Time Keeping Format:24-hour time format including seconds, minutes, hours, date, day, and month; automatic reset by software.
      3) Clock shall function for one year without power.
      4) Provide automatic time correction once every 24 hours by synchronizing clock with the Time Service Department of the U.S. Naval Observatory.
   c. Serial ports: Four USB ports and two RS-232-F serial ports for general use, with additional ports as required. Data transmission rates shall be selectable under program control.
   d. Parallel port: Enhanced.
   e. Sound card: For playback and recording of digital WAV sound files associated with audible warning and alarm functions.
   f. Color monitor: PC compatible, not less than 22 inches, LCD type, with a minimum resolution of 1280 by 1024 pixels, non-interlaced, and a maximum dot pitch of 0.28 mm.
   g. Keyboard: Minimum of 64 characters, standard ASCII character set based on ANSI INCITS 154.
   h. Mouse: Standard, compatible with installed software.
   i. Removable disk storage: Include the following, each with appropriate controller:
      1)Minimum 1 TB removable hard disk, maximum average access time of 10 ms.
   j. Network interface card (NIC): integrated 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector.
6. Optical modem: full duplex link, for use on 10 GBase-R single-mode and multi-mode fiber with a XENPAK module.
7. Audible Alarm: Manufacturer's standard.
8. Printers:

a. Not required to be provided for this project.

9. Self-contained uninterruptible power supply (UPS):
   a. Size: Provide a minimum of six hours of operation of ECC equipment, including two hours of alarm printer operation.
   b. Batteries: Sealed, valve regulated, recombinant, lead calcium.
   c. Accessories:
      1) Transient voltage suppression.
      2) Input-harmonics reduction.
      3) Rectifier/charger.
      4) Battery disconnect device.
      5) Static bypass transfer switch.
      6) Internal maintenance bypass/isolation switch.
      7) External maintenance bypass/isolation switch.
      8) Output isolation transformer.
      9) Remote UPS monitoring.
      10) Battery monitoring.
      11) Remote battery monitoring.

D. ECC Software:
   1. Provide for automatic system database save and restore on the ECC's hard disk a copy of the current database of each Controller. This database shall be updated whenever a change is made in any system panel. In the event of a database loss in a building management panel, the ECC shall automatically restore the database for that panel. This capability may be disabled by the operator.
   2. Provide for manual database save and restore. An operator with proper clearance shall be able to save the database from any system panel. The operator also shall be able to clear a panel database and manually initiate a download of a specified database to any panel in the system.
   3. Provide a method of configuring the system. This shall allow for future system changes or additions by users with proper clearance.
   4. Operating System. Furnish a concurrent multi-tasking operating system. The operating system also shall support the use of other common software applications. Acceptable operating systems are Windows Server (latest version).
   5. System Graphics. The operator workstation software shall be graphically oriented. The system shall allow display of up to 10 graphic screens at once for comparison and monitoring of system

status. Provide a method for the operator to easily move between graphic displays and change the size and location of graphic displays on the screen. The system graphics shall be able to be modified while on-line. An operator with the proper password level shall be able to add, delete, or change dynamic objects on a graphic. Dynamic objects shall include analog and binary values, dynamic text, static text, and animation files. Graphics shall have the ability to show animation by shifting image files based on the status of the object.

6. Custom Graphics. Custom graphic files shall be created with the use of a graphics generation package furnished with the system. The graphics generation package shall be a graphically based system that uses the mouse to create and modify graphics that are saved in industry standard formats such as PCX, TIFF, and GEM. The graphics generation package also shall provide the capability of capturing or converting graphics from other programs such as Designer or AutoCAD.
7. Graphics Library. Furnish a complete library of standard HVAC equipment graphics such as chillers, boilers, air handlers, terminals, fan coils, and unit ventilators. This library also shall include standard symbols for other equipment including fans, pumps, coils, valves, piping, dampers, and ductwork. The library shall be furnished in a file format compatible with the graphics generation package program.
8. The Controls Systems Operator Interfaces shall be user friendly, readily understood and shall make maximum use of colors, graphics, icons, embedded images, animation, text based information and data visualization techniques to enhance and simplify the use and understanding of the displays by authorized users at the ECC. The operating system shall be Windows XP or better, and shall support the third party software.
9. Provide graphical user software, which shall minimize the use of keyboard through the use of the mouse and "point and click" approach to menu selection.
10. The software shall provide a multi-tasking type environment that will allow the user to run several applications simultaneously. The mouse or Alt-Tab keys shall be used to quickly select and switch between multiple applications. The operator shall be able automatically export data to and work in Microsoft Word, Excel, and

other Windows based software programs, while concurrently on-line system alarms and monitoring information.

11. User access shall be protected by a flexible and Owner re-definable software-based password access protection. Password protection shall be multi-level and partition able to accommodate the varied access requirements of the different user groups to which individual users may be assigned. Provide the means to define unique access privileges for each individual authorized user. Provide the means to on-line manage password access control under the control of a project specific Master Password. Provide an audit trail of all user activity on the Controls Systems including all actions and changes.
12. The system shall be completely field-programmable from the common operator's keyboard thus allowing hard disk storage of all data automatically. All programs for the CUs shall be able to be downloaded from the hard disk. The software shall provide the following functionality as a minimum:
    a. Point database editing, storage and downloading of controller databases.
    b. Scheduling and override of building environmental control systems.
    c. Collection and analysis of historical data.
    d. Alarm reporting, routing, messaging, and acknowledgement.
    e. Definition and construction of dynamic color graphic displays.
    f. Real-time graphical viewing and control of environment.
    g. Scheduling trend reports.
    h. Program editing.
    i. Operating activity log and system security.
    j. Transfer data to third party software.
13. Provide functionality such that using the least number of steps to initiate the desired event may perform any of the following simultaneously:
    a. Dynamic color graphics and graphic control.
    b. Alarm management.
    c. Event scheduling.
    d. Dynamic trend definition and presentation.
    e. Program and database editing.
    f. Each operator shall be required to log on to the system with a username and password to view, edit or delete the data. System

security shall be selectable for each operator, and the password shall be able to restrict the operator's access for viewing and changing the system programs. Each operator shall automatically be logged off the system if no keyboard or mouse activity is detected for a selected time.

14. Graphic Displays:
    a. The workstation shall allow the operator to access various system schematics and floor plans via a graphical penetration scheme, menu selection, or text-based commands. Graphic software shall permit the importing of AutoCAD or scanned pictures in the industry standard format (such as PCX, BMP, GIF, and JPEG) for use in the system.
    b. System Graphics shall be project specific and schematically correct for each system. (ie: coils, fans, dampers located per equipment supplied with project.) Standard system graphics that do not match equipment or system configurations are not acceptable. Operator shall have capability to manually operate the entire system from each graphic screen at the ECC. Each system graphic shall include a button/tab to a display of the applicable sequence of operation.
    c. Dynamic temperature values, humidity values, flow rates, and status indication shall be shown in their locations and shall automatically update to represent current conditions without operator intervention and without pre-defined screen refresh values.
    d. Color shall be used to indicate status and change in status of the equipment. The state colors shall be user definable.
    e. A clipart library of HVAC equipment, such as chillers, boilers, air handling units, fans, terminal units, pumps, coils, standard ductwork, piping, valves and laboratory symbols shall be provided in the system. The operator shall have the ability to add custom symbols to the clipart library.
    f. A dynamic display of the site-specific architecture showing status of the controllers, the ECC and network shall be provided.
    g. The windowing environment of the workstation shall allow the user to simultaneously view several applications at a time to analyze total building operation or to allow the display of graphic associated with an alarm to be viewed without interrupting work

in progress. The graphic system software shall also have the capability to split screen, half portion of the screen with graphical representation and the other half with sequence of operation of the same HVAC system.

15. Trend reports shall be generated on demand or pre-defined schedule and directed to monitor display, printers or disk. As a minimum, the system shall allow the operator to easily obtain the following types of reports:
    a. A general list of all selected points in the network.
    b. List of all points in the alarm.
    c. List of all points in the override status.
    d. List of all disabled points.
    e. List of all points currently locked out.
    f. List of user accounts and password access levels.
    g. List of weekly schedules.
    h. List of holiday programming.
    i. List of limits and dead bands.
    j. Custom reports.
    k. System diagnostic reports, including, list of digital controllers on the network.
    l. List of programs.
16. Electrical, Gas, and Weather Reports
    a. Electrical Meter Report: Provide a monthly report showing the daily electrical consumption and peak electrical demand with time and date stamp for each building meter.
    b. Provide an annual (12-month) summary report showing the monthly electrical consumption and peak demand with time and date stamp for each meter.
    c. Gas Meter Report: Provide a monthly report showing the daily natural gas consumption for each meter. Provide an annual (12-month) report that shows the monthly consumption for each meter.
    d. Weather Data Report: Provide a monthly report showing the daily minimum, maximum, and average outdoor air temperature, as well as the number of heating and cooling degree-days for each day. Provide an annual (12-month) report showing the minimum, maximum, and average outdoor air temperature for the month, as well as the number of heating and cooling degree-days for the month.
17. Scheduling and Override:

a. Provide override access through menu selection from the graphical interface and through a function key.
b. Provide a calendar type format for time-of-day scheduling and overrides of building control systems. Schedules reside in the ECC. The digital controllers shall ensure equipment time scheduling when the ECC is off-line. The ECC shall not be required to execute time scheduling. Provide the following spreadsheet graphics as a minimum:
   1) Weekly schedules.
   2) Zone schedules, minimum of 100 zones.
   3) Scheduling up to 365 days in advance.
   4) Scheduled reports to print at workstation.

18. Collection and Analysis of Historical Data:
   a. Provide trending capabilities that will allow the operator to monitor and store records of system activity over an extended period. Points may be trended automatically on time-based intervals or change of value, both of which shall be user definable. The trend interval could be five (5) minutes to 120 hours. Trend data may be stored on hard disk for future diagnostic and reporting. Additionally trend data may be archived to network drives or removable disk media for off-site retrieval.
   b. Reports may be customized to include individual points or predefined groups of at least six points. Provide additional functionality to allow pre-defined groups of up to 250 trended points to be easily accessible by other industry standard word processing and spreadsheet packages. The reports shall be time and date stamped and shall contain a report title and the name of the facility.
   c. System shall have the set up to generate spreadsheet reports to track energy usage and cost based on weekly or monthly interval, equipment run times, equipment efficiency, and/or building environmental conditions.
   d. Provide additional functionality that will allow the operator to view real time trend data on trend graph displays. A minimum of 20 points may be graphed regardless of whether they have been predefined for trending. In addition, the user may pause the graph and take snapshots of the screens to be stored on the workstation disk for future reference and trend analysis. Exact

point values may be viewed, and the graph may be printed. Operator shall be able to command points directly on the trend plot by double clicking on the point.

19. Alarm Management:
    a. Alarm routing shall allow the operator to send alarm notification to selected printers or operator workstation based on time of day, alarm severity, or point type.
    b. Alarm notification shall be provided via two alarm icons, to distinguish between routine, maintenance type alarms and critical alarms. The critical alarms shall display on the screen at the time of its occurrence, while others shall display by clicking on their icon.
    c. Alarm display shall list the alarms with highest priority at the top of the display. The alarm display shall provide selector buttons for display of the associated point graphic and message in English language. The operator shall be able to sort out the alarms.
    d. Alarm messages shall be customized for each point to display detailed instructions to the operator regarding actions to take in the event of an alarm.
    e. An operator with proper security level access may acknowledge and clear the alarm. All that have not been cleared shall be archived at workstation disk.
20. Remote Communications: The system shall have the ability to dial out in the event of an alarm. Receivers shall include operator workstations, e-mail addresses, and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself.
21. System Configuration:
    a. Network control strategies shall not be restricted to a single digital controller but shall be able to include data from all other network devices to allow the development of global control strategies.
    b. Provide automatic backup and restore of all digital controller databases on the workstation hard disk. In addition to all backup data, all databases shall be performed while the workstation is on-line without disturbing other system operations.

2.5 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC’s or VA campus’ assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
   a. FFF = Facility code (see below)
   b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where
   a. FFF and N are as above and
   b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a “B” followed by the building number, if there is only one

chilled water pump "CHWP-1", a valid name would be "B123.CHWP.1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.6 BACNET DEVICES

A. All BACnet Devices – controllers, gateways, routers, actuators, Operator Displays, and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) –Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available for the Devices through links in the BTL website.

1. BACnet Building Controllers, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device’s PICS shall be submitted.
2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device’s PICS shall be submitted.
3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device’s PICS shall be submitted.
4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device’s PICS shall be submitted.
5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device’s PICS shall be submitted.
6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device’s PICS shall be submitted.

2.7 CONTROLLERS

A. General. Provide an adequate number of BTL listed B-BC building controllers, BTL listed B-AAC, BTL listed B-ASC, BTL listed B-SA, and BTL listed B-SS's to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.

1. Communication.
   a. Each B-BC controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications.
   b. Each B-BC controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal. If this port is not available built into the controller, contractor is to install a 4 port unmanaged switch inside the B-BC control cabinet.
2. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
3. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
4. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
5. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
6. Transformer. Power supply for the ASC must be rated at a minimum of 125% of B-ASC power consumption and shall be of the fused or current limiting type.

B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.

1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
2. Each B-ASC will contain sufficient I/O capacity to control the target system.
3. Communication.
   a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
   b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

C. Direct Digital Controller Software
1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under Linux or Microsoft Windows.
2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
3. All control functions shall execute within the stand-alone control units. All new controllers installed will also include all software and/or hardware required to program, commission, or alter the sequence of operation of said controller(s). Controllers requiring

software or hardware that is not commercially available will not be allowed. Installation of software and/or hardware for controller configuration will be the responsibility of the DDC contractor. COR will direct to install said hardware and/or software on either the B-AWS or portable operator terminal. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters without requiring the services of a DDC contractor.

4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
   a. Two position (on-off, slow-fast) control.
   b. Proportional control.
   c. Proportional plus integral (PI) control.
   d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time-initiated program.
   e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator’s name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of three (3)or a maximum of six (6) levels of security for operator access shall be provided.
7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or

via a portable operator's terminal, when it is necessary, to access directly the programmable unit.

a. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature falls below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.

b. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.

c. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
   1) Time, day.
   2) Commands such as on, off, auto.
   3) Time delays between successive commands.
   4) Manual overriding of each schedule.
   5)Allow operator intervention.

d. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.

e. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.

f. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

2.10 SENSORS (AIR, WATER, AND STEAM)

A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.

B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.

1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral 4-20 mA transmitter type for all other sensors.

a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling/heating coil face area.

b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed. Temperature well shall be filled with a thermal compound compatible with installed sensor.

c. All space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and BACNet communication port. Match room thermostats.

d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
e. Wire: Twisted, shielded-pair cable.
f. Output Signal: 4-20 mA.

2. Humidity Sensors: Bulk polymer sensing element type.
a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.
b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
c. Continuous Output Signal: 4-20 mA

C. Static Pressure Sensors: Non-directional, temperature compensated.
1. 4-20 mA output signal.
2. 0 to 5 inches wg for duct static pressure range.
3. 0 to 0.25 inch wg for Building static pressure range.

D. Vortex Water flow sensors:
1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
a. Pipe size: up to 24 inches.
b. Retractor: ASME threaded, non-rising stem type with hand wheel.
c. Mounting connection: 2 inch 150 PSI flange.
d. Sensor assembly: Design for expected water flow and pipe size.
e. Seal: Teflon (PTFE).
2. Controller:
a. Integral to unit.
b. Locally display flow rate and total.
c. Output flow signal to BAS/EMS/BES/BMCS: Digital pulse or BACNet type.
3. Performance:
a. Turndown: 20:1
b. Response time: Adjustable from 1 to 100 seconds.
c. Power: 24 volt DC
4. Install flow meters according to manufacturer’s recommendations. Where recommended by manufacturer because of mounting conditions, provide flow rectifier.

E. Turbine Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a

two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minute 0.05 inch; wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 . Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digital display, for wall or panel mounting.

1. Performance characteristics:
   a. Ambient conditions: -40°F to 140°F, 5 to 100% humidity.
   b. Operating conditions: 125 psig, 30°F to 250°F, 0.5 to 40 feet per second velocity.
   c. Nominal range (turn down ratio): 10 to 1.
   d. Preamplifier mounted on meter shall provide 4-20 mA, a divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 6,000 feet.
   e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 4 inches.
   f. Ambient temperature effects, less than 0.005 percent calibrated span per °F temperature change.
   g. RFI effect - flow meter shall not be affected by RFI.
   h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.

F. Steam Flow Sensor/Transmitter:

1. Sensor: Vortex shedder incorporating wing type sensor and amplification technology for high signal-to-noise ratio, carbon steel body with 316 stainless steel working parts, 24 VDC power, NEMA 4 enclosure.
   a. Ambient conditions, -40°F to 175°F.
   b. Process conditions, 125 psig saturated steam.
   c. Turn down ratio, 20 to 1.
   d. Output signal, 4-20 ma DC.
   e. Processor/Transmitter, NEMA 4 enclosure with keypad program selector and six digit LCD output display of instantaneous flow rate or totalized flow, solid state switch closure signal shall be provided to the nearest DDC panel for totalization.

1) Ambient conditions, 0°F-120°F, 0 95 percent non-condensing RH.
2) Power supply, 120 VAC, 60 hertz or 24 VDC.
3) Internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.

f. Sensor on all steam lines shall be protected by pigtail siphons installed between the sensor and the line, and shall have an isolation valve installed between the sensor and pressure source.

G. Flow switches:

1. Shall be either paddle or differential pressure type.
   a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
   b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.

H. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.11 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance,

inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.

6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

B. Analogue control cabling shall be not less than No. 18 AWG solid or stranded, with thermoplastic insulated conductors as specified in Section 26 05 21.

C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.

1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.

D. All MS/TP communications cables for devices utilizing the EIA-485 standard must be listed for use on EIA-485 networks by the manufacturer of the cable. This requirement overrides any cable recommendation by the controller manufacturer. The use of EIA-485 communication cables shall not affect the warranty from the installing DDC contractor. Cables shall have the following characteristic:

1. Nominal Impedance: 100-130 Ohms
2. Twisted/shielded construction of 1, 1.5, or 2 pairs depending on controller requirements.
3. Be plenum rated when required
4. Cables designated for use by the cable manufacturer for use in PA or Speaker systems shall not be allowed, regardless of recommendations by the controller manufacturer.

E. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00.

Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.12 THERMOSTATS AND HUMIDISTATS

A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have manufacturer's recommendation finish, setpoint range and temperature display and external adjustment:

1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
   a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
   b. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.
   c. Psychiatric Patient Room Sensors: Electronic duct sensor as noted under Article 2.4.
   d. Battery replacement without program loss.

B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.

C. Freezestats shall have a minimum of one linear foot of sensing element for each one square foot of coil area. A freezing condition at any increment of one foot anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.

D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

2.13 FINAL CONTROL ELEMENTS AND OPERATORS

A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.

B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.

C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.

1. Leakage: Maximum leakage in closed position shall not exceed 15 CFMs differential pressure for outside air and exhaust dampers and 40 CFM/sq. ft. at 2 inches differential pressure for other dampers.
2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
3. Blades shall be galvanized steel or aluminum, 8 inch maximum width, with edges sealed as required.
4. Bearing shall be nylon, bronze sleeve or ball type.
5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
6. Maximum air velocity and pressure drop through free area the dampers:
   a. Smoke damper in air handling unit: 1,000 fpm.
   b. Duct mounted damper: 2,000 fpm.
   c. Maximum static pressure loss: 0.20 inches water gage.

D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.

E. Control Valves:

1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 125 psig.
2. Valves 2 inches and smaller shall be bronze body with threaded or flare connections.
3. Valves 2 1/2 inches and larger shall be bronze or iron body with flanged connections.

4. Brass or bronze seats except for valves controlling media above 210 degrees F, which shall have stainless steel seats.
5. Flow characteristics:
   a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
   b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
   c. Two-way 2-position valves shall be ball, gate or butterfly type.
6. Maximum pressure drop:
   a. Two position steam control: 20 percent of inlet gauge pressure.
   b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
   c. Modulating water flow control, greater of 10 feet of water or the pressure drop through the apparatus.
7. Two position water valves shall be line size.

F. Damper and Valve Operators and Relays:
1. Electric operator shall provide full modulating control of dampers and valves. For dampers a linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct, externally in the duct, externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motor(s) shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
   a. Minimum valve close-off pressure shall be equal to the system pump’s dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
2. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.

a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.

3. See and coordinate drawings for required control operation.

2.15 AIR FLOW CONTROL

A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.

C. Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Probe:

a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct or fan inlet and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.

b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.

2. Air Flow Sensor Grid Array:
   a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct or fan inlet. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
   b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
   c. Pressure drop through the flow station shall not exceed 0.015" W.G. at 3,000 FPM.
3. Electronics Panel:
   a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
   b. Electronics Panel shall be A/C powered 120 VAC or 24 VAC and shall have the capability to transmit signals of 4-20 ma type or PWM type for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
   c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F . The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal shall be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
   d. Electronics Panel shall have the following:
      1) Minimum of 12-bit A/D conversion.
      2) Field adjustable digital primary output offset and gain.
      3) Airflow analog output scaling of 100 to 10,000 FPM.
      4) Temperature analog output scaling from -50°F to 160°F.
      5) Analog output resolution (full scale output) of 0.025%.
   e. All readings shall be in I.P. units.

4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The required probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

a. Complete installation shall not exhibit more than ± 2.0% error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within ± 0.25%.

2.16 SAFETY

A. Provide hard-wired interlocked connections for such all safety devices, such as freeze stats, smoke detectors, smoke dampers, and refrigerant leak detection devices. All safety devises shall be provided with additional dry contacts and shall be connected to the DDC system for monitoring and sequencing.

PART 3 – EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COR for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.

6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plumb.

B. Electrical Wiring Installation:

1. All wiring and cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Division 27 – COMMUNICATIONS. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, COMMUNICATIONS STRUCTURED CABLING.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
   a. Splices: Cables shall not be spliced.
   b. Cables shall be terminated; no cables shall contain unterminated elements.
   c. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 12 inches long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
   d. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.

e. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.

6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.

C. Install Sensors and Controls:

1. Temperature Sensors:
   a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
   b. Calibrate sensors to accuracy specified, if not factory calibrated.
   c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
   d. Install room sensors permanently supported on wall frame. They shall be mounted at 5.0 feet above the finished floor unless otherwise noted on the plans or drawings.
   e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors form contact with metal casings and coils using insulated standoffs.
   f. All pipe mounted temperature sensors shall be installed in wells.
   g. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
   h. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
2. Pressure Sensors:
   a. Install duct static pressure sensor tips facing directly downstream of airflow.

b. Install high-pressure side of the differential switch between the pump discharge and the check valve.

c. Install snubbers and isolation valves on steam pressure sensing devices.

3. Actuators:

a. Mount and link damper and valve actuators according to manufacturer's written instructions.

b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.

c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.

D. Installation of network:

1. Ethernet:

a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.

b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.

2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.

E. Installation of digital controllers and programming:

1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.

2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.

3. System point names shall be human readable, permitting easy operator interface without the use of a written point index.

4. Provide graphics for each piece of equipment and floor plan in the building. This includes each air handling unit, fan, fan coil units, direct expansion (DX) condensing unit, boiler, boiler feed water system, deaerator, blow down economizer heat exchanger, condensate receiver/storage tank, and fuel oil pumping unit, pumping unit, pump, and water softener etc. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.

B. Validation

1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer’s agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner’s representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Engineer/Architect, Cx Agent or COR on random samples of equipment as dictated by the COR. Should random sampling indicate improper work, the owner reserves the right to subsequently

witness complete calibration of the system at no addition cost to the VA.

2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete. PG-18-10 Safety DM
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
   a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
   b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
   c. Demonstrate the software ability to edit the control program off-line.
   d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
   e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
   f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
   g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
   h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
   i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute(s). Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
5. Witnessed demonstration of ECC functions shall consist of:
   a. Running each specified report.

b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
d. Execute digital and analog commands in graphic mode.
e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
f. Demonstrate Energy Management System (EMS) performance via trend logs and command trace.
g. Demonstrate scan, update, and alarm responsiveness.
h. Demonstrate spreadsheet/curve plot software, and its integration with database.
i. Demonstrate on-line user guide, and help function and mail facility.
j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 (four) to instruct each VA personnel responsible in the operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

3.6 CONSTRUCTION WASTE MANAGEMENT

A. General: Comply with Contractor’s Waste Management Plan and Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

B. To the greatest extent possible, separate reusable and recyclable products from contaminated waste and debris in accordance with the Contractor’s Waste Management Plan. Place recyclable and reusable products in designated containers and protect from moisture and contamination.

----- END -----

SECTION 23 10 00
FACILITY FUEL OIL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Diesel fuel oil and unheated burner fuel oil tanks, piping, and accessories located outside, underground or aboveground as shown on contract drawings. Refer to contract drawings for type of fuel and for tank capacities.

B. Tank fluid level monitoring and alarm systems.

C. Leak detection system for tanks and underground piping.

D. Fuel oil quality maintenance system (water and particulate removal).

E. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 03 30 00, CAST-IN-PLACE CONCRETE.

E. Section 05 50 00, METAL FABRICATIONS.

F. Section 09 91 00, PAINTING.

G. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

H. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

J. Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

K. Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

L. Section 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT.

M. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

N. Section 31 20 00, EARTHWORK.

1.3 APPLICABLE PUBLICATIONS

A. American Petroleum Institute (API):

RP 1631-2001.....Interior Lining and Periodic Inspection of Underground Storage Tanks

B. American Society of Mechanical Engineers (ASME):

B16.5-2020.....Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard.

B16.9-2018.....Factory Made Wrought Buttwelding Fittings

B16.11-2021.....Forged Fittings, Socket-Welding and Threaded
B31.1-2022.....Power Piping

C. American Society for Testing and Materials (ASTM):
A36/A36M-2019.....Standard Specification for Carbon Structural Steel
A53/A53M-2022.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
A105/A105M-2021.....Standard Specification for Carbon Steel Forgings for Piping Applications
A106/A106M-2019a.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service
A126-04(R2019).....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
A234/A234M-2022.....Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
B62-2017.....Standard Specification for Composition Bronze or Ounce Metal Castings
D2996-2017.....Standard Specification for Filament-Wound "Fiberglass" (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe

D. Federal Specifications (Fed. Spec.):
A-A-60005-1998.....Frames, Covers, Grating, Steps, Sump and Catch Basin, Manhole

E. NACE International (NACE):
SP0169-2013.....Control of External Corrosion on Underground or Submerged Metallic Piping Systems
3/SSPC-SP62006.....Commercial Blast Cleaning
4/SSPC-SP72006.....Brush-off Blast Cleaning

F. National Electrical Manufacturers Association (NEMA):
250-2020.....Enclosures for Electrical Equipment (1000 Volts Maximum)

G. National Fire Protection Association (NFPA):
30-2021.....Flammable and Combustible Liquids Code
31-2019.....Standard for the Installation of Oil-Burning Equipment
70-2023.....National Electrical Code (NEC)

H. Underwriters Laboratories Inc. (UL):

971-2021.....Standard for Nonmetallic Underground Piping for Flammable Liquids

1316-2018.....Glass-Fiber-Reinforced Plastic Underground Storage Tanks for Petroleum Products, Alcohols, and Alcohol-Gasoline Mixtures

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 10 00, FACILITY FUEL OIL SYSTEMS”, with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

D. Underground Tanks:

1. Drawings of tanks, anchoring devices, heating coils (if required), tank manholes, tank manhole enclosures, access doors for the tank manhole enclosures and all accessories. Include overall dimensions and dimensional locations and sizes of all anchoring devices, pipe connections, and access openings.
2. Manufacturer's installation instructions describing recommended foundation, bedding and backfill material, support and anchoring devices, and method of installation.
3. Weight of entire tank assemblies, empty and flooded.
4. Certification of compliance with specified standards.
5. Certification that steel tank manufacturer participates in the Steel Tank Institute (STI) Quality Assurance Program.
6. Data certifying that tanks are designed for surcharge loads of backfill, traffic and other construction.
7. Design and construction of tanks, secondary containment, pipe connections, manholes, anchoring devices, access doors for tank manhole enclosures.

E. Fuel Piping:

1. ASTM and UL compliance.
2. Grade, class or type, schedule number.

3. Manufacturer.

F. Pipe Fittings, Unions, Flanges:
   1. ASTM and UL compliance.
   2. ASTM standards number.
   3. Catalog cuts.
   4. Pressure and temperature rating.

G. Foot Valves, Check Valves, Overfill Prevention Valves:
   1. Catalog cuts showing design and construction.
   2. Pressure and temperature ratings.
   3. Pressure loss and flow rate data.
   4. Materials of construction.
   5. Accessories.

H. Secondary Containment System for Fuel Piping:
   1. Sizes, materials, construction of containment system including end seals, sumps, coatings and pipe supports.
   2. Layout of system.
   3. Installation instructions.
   4. Design of cathodic protection system (steel casing).

I. Leak Detection System:
   1. Drawings, description and performance data on sensors, control units.
   2. Description of operation.
   3. Layout of system.
   4. Installation and operating instructions.
   5. Data on interconnecting wiring systems to be furnished.

J. Tank Fluid Level Monitoring Instrumentation System:
   1. Drawings showing instruments and in-tank sensing units, with dimensions.
   2. Design and construction of all elements of system.
   3. Installation instructions.

K. Tank and Piping Accessories: Design, construction, and dimensions of vent caps, fill boxes, fill caps, spill containers and other accessories.

L. Fuel Quality Maintenance System:
   1. Drawings and description of all components and arrangement of system.
   2. Design and performance of pumps, filters.
   3. Catalog data and operation of control system.

4. Installation instructions.

M. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

N. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

O. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Approval by Contracting Officer is required of products or services of proposed manufacturers, suppliers and installers, and will be based on Contractor’s certification that:
   1. Manufacturers regularly and currently manufacture tanks, tank and piping accessories, tank fluid level monitoring and leak detection systems, and fuel quality management systems.
   2. Manufacturers of steel tanks participate in the Quality Assurance Program of the Steel Tank Institute (STI).
   3. The design and size of each item of equipment provided for this project is of current production and has been in satisfactory operation on at least three installations for approximately three years. Current models of fluid level and leak detection systems with less than three years’ service experience are acceptable if similar previous models from the same manufacturer have at least three years’ service experience.

B. Apply and install materials, equipment and specialties in accordance with manufacturer’s written instructions. Conflicts between the manufacturer’s instructions and the contract drawings and specifications shall be referred to the COR for resolution. Provide copies of installation instructions to the COR two weeks prior to commencing installation of any item.

C. All equipment shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components or overall assembly.
D. Tanks, Secondary Containment Systems for Piping, Plastic Piping and Containment Systems, Tank Level Monitoring Systems, Leak Detection Systems, Fuel Quality Management Systems, Cathodic Protection Systems: Authorized manufacturer’s representatives shall provide onsite training of installers and supervision of the installation and testing of the equipment and systems to assure conformance to written instructions of manufacturers.
E. Tank and piping installation contractor shall be certified as acceptable by local and state pollution control authorities.
F. Entire installation shall conform to requirements of local and state pollution control authorities.
G. Pipe Welding: Conform to requirements of ASME B31.1. Welders shall show evidence of qualification. Welders shall utilize a stamp to identify their work. Unqualified personnel will be rejected.
H. Assembly of Glass Fiber Reinforced Plastic Piping: Installation personnel shall have been trained, tested and certified under a procedure approved by the manufacturer of the piping. Proof of certification, in writing, shall be provided to the COR.
I. Where specified codes or standards conflict, consult the COR.
J. Label of Conformance (definition): Labels of accredited testing laboratories showing conformance to the standards specified.
K. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a safe, complete and fully operational system which conforms to contract requirements and in which no item is subject to conditions beyond its design capabilities.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.
B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of

system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.
D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.7 PERMITS

A. Contractor shall obtain and complete all tank permit and registration forms required by governmental authorities.

PART 2 - PRODUCTS

2.1 UNDERGROUND FIBERGLASS REINFORCED PLASTIC TANKS

A. Type: Factory-fabricated, double-wall, fiberglass reinforced polyester (FRP), horizontal cylindrical configuration, atmospheric pressure, for underground installation as shown.

B. Construction:

1. UL 1316. Provide label of conformance.
2. Conform to NFPA 30 or NFPA 31 as applicable.
3. Design for surcharge loads due to backfill and paving as shown. In addition, in paved areas, design for AASHTO H-20 14,515 kg (32,000 pound) axle loading.
4. Leaks and abrasions are prohibited. Maximum out-of-roundness is one percent of the diameter.
5. Outer wall shall provide leak-tight secondary containment that covers entire tank. Provide annular space between the walls arranged with flow channels to allow tank leakage at any point to flow to a leak detector at the bottom of the annular space. Provide connection point to outer wall and plastic pipe from tank connection to grade designed to accommodate leak detection device.

C. Factory Cleaning: Clean interior and exterior. Remove all dirt, debris, and coatings and material incompatible with fuel being stored.

D. Fiberglass Manhole Enclosures:

1. Cylindrical enclosures sized as shown, designed to contain fuel spills from tank piping. Locate all tank manholes and all tank piping connections within the enclosures.
2. Same material type and thickness as tank. Reinforce to prevent deflection. Provide leak-tight connection to tank designed to allow removal of tank manway cover without disturbing connection between enclosure and tank. Coat all exposed steel surfaces, such as bolting, with two coats of urethane.
3. In traffic areas, enclosures and tank must have flexible isolation system to prevent wheel loads from being transmitted to the tank.
4. For burner fuel tanks, design enclosure to permit installation and removal from above grade of present or future heating coil as an assembled unit.

5. Access to Manhole Enclosure: Sidewalk type metal doors as shown and as specified under Section 05 50 00, METAL FABRICATIONS.

E. Pipe Connections to Tanks:
1. Conform to UL 1316.
2. Pipe sizes 100 mm (4 inches) and smaller, threaded. Pipe sizes 125 mm (5 inches) and larger, 1034 kPa (150 psig) ASME flanged.
3. Welded joints required on steel piping located inside tanks.
4. Provide and coordinate tank connection quantities, sizes and types with requirements of level gauge unit; tank leak detector; sounding rod; vent, fill, supply and return pipes; and other pipes as shown.
5. All tank piping connections shall be within the tank manhole enclosures and sump/risers.

F. Tank Manholes: Provide quantity shown. Bolted cover type, gasketed, zinc-plated bolts, nuts and washers.

G. Internal Ladder: Provide as shown with 50 mm x 6 mm (2 inch x 1/4 inch) sides and 20 mm (3/4 inch) diameter rungs at 300 mm (12 inches) on center. Provide slide support to allow tank movement.

H. Wear (Striker) Plates: Provide 300 mm (12 inch) square, 6 mm (1/4 inch) thick steel plates attached to bottom of tank directly under the sounding opening, the fuel return discharge, and the fill discharge.

I. Lifting Lugs: Provide for rigging tanks.

J. Hold-Down Straps: Provide quantity and design of FRP straps as recommended by tank manufacturer to anchor tank to concrete ballast slab. Straps shall have tension load capability equal to hold-down capability of ballast slab, with a minimum safety factor of two. Provide complete anchorage devices, including turnbuckles, for adjusting tension.

2.2 SOIL SEPARATOR MAT

A. Material: Porous, non-woven polypropylene geotextile, Weight: 135 g per sq. meter (4 ounces per square yard), resistant to all alkalies and weak acids.

2.3 TANK AND PIPING ACCESSORIES

A. Vent Caps: Galvanized cast iron or cast aluminum with brass or bronze screens, arranged to permit full venting and to prevent entry of foreign material into the vent line. Same pipe size as vent pipe.

B. Fill Boxes:

1. Spill-container type enclosing a fill cap assembly with camlock hose connector with closure coordinated with fittings used by fuel supplier.
2. Watertight assembly, cylindrical body, quick-opening corrosion-resistant watertight sealable cover, polyethylene spill containment compartment with minimum 10 gallon capacity. Integral drain valve with discharge to fill pipe.
3. Fill cap shall be lockable, tight-fill design with provision for padlock on the top of the cap. Fill cap shall screw onto threaded adapter that can be removed without removing fill box. Entire assembly shall seal tight with no leakage during filling and when cap is in place.
4. Provide special tools necessary for opening fill boxes and fill caps.
5. Protect spill container from traffic by ramped, drain-slotted cast iron body ring and cover. Design shall prevent transmission of traffic loads to the underground tank. Spill-container type not required at locations designated only for sounding tanks.

C. Fill caps located above grade without fill boxes shall be lockable, tight-fill design, operated by special wrench that shall be furnished. Entire assembly shall seal tight with no leakage during fill and when cap is in place.

D. Support horizontal portion of pipes located inside tank every 2100 mm (7 feet) maximum.

E. Furnish gauging chart, liters versus mm and gallons versus inches depth.

F. Furnish sounding rod for each tank size. Mark rods in increments representing five percent of tank capacity. Provide length of rod suitable for tank burial depth (if applicable). Rods shall be graduated in gallons.

G. Fill Point Identification:

1. Fill Boxes at Grade Level: Aluminum, brass or bronze plate, anchored to concrete fill box pad with stamped or engraved letters 20 mm (3/4 inch) high.
2. Fill Caps above Grade: Aluminum, brass or bronze plate, clamped to fill pipe, with stamped or engraved letters 20 mm (3/4 inch) high.
3. Legend: " FUEL OIL FILL" or "SOUNDING" as appropriate.

2.4 PIPING, VALVES, FITTINGS

A. Fuel supply and return, tank fill, vents, sounding, and pump out.

B. Steel Pipe and Fittings:

1. Piping: Steel, seamless or electric resistance welded (ERW), ASTM A53/A53M Grade B or ASTM A106/A106M Grade B, Schedule 40. Aboveground piping shall be painted. Refer to Section 09 91 00, PAINTING.
2. Joints: Socket or butt-welded. Threaded joints are prohibited except at valves, unions and tank connections.
3. Fittings:
   a. Butt-welded joints: Steel, ASTM A234/A234M, Grade B, ASME B16.9, same schedule as adjoining pipe.
   b. Socket-welded joints: Forged steel, ASME B16.11, 13,790 kPa (2000 psig) class.
4. Unions: Malleable iron, 2070 kPa (300 psig) class.
5. Companion flanges: Flanges and bolting, ASME B16.5.
6. Welding flanges: Weld neck, ASME B16.5, forged steel ASTM A105/A105M, 1034 kPa (150 psig).

C. Glass Fiber Reinforced Plastic (FRP) Pipe and Fittings:

1. Conform to UL 971 and ASTM D2996 using a filament-winding process and epoxy or vinyl ester resins.
2. Design pipe, fittings and joining system for required fuel service, 65 degrees C (150 degrees F), 1034 kPa (150 psig) pressure, 68 kPa (20 inches Hg) vacuum.
3. Provide an integral resin-rich liner, 0.5 mm (0.020 inches) minimum thickness to enhance the corrosion resistance. Outer layer shall include ultra-violet inhibitors. Joining adhesive shall be designed for the pipe furnished and shall be supplied by the pipe manufacturer.
4. Plastic piping allowed in underground use only.

D. Check Valves - Fuel Pump Suction.

1. Pipe Sizes 50 mm (2 inches) and under: Rated for 1375 kPa (200 psig) water-oil-gas, swing-type, threaded ends, ASTM B62 bronze body. Provide union adjacent to valve.
2. Pipe Sizes 65 mm (2-1/2 inches) and above: Rated for 1380 kPa (200 psig) water-oil-gas, swing-type, 861 kPa (125 pounds) ASME flanged ends, ASTM A126 class B cast iron body.

E. Foot Valves - Fuel Pump Suction: Double poppet, lapped-in metal-to-metal seats, double-guided stems, 20 mesh inlet screen, same size as fuel suction piping. Foot valve shall be removable to above grade through the tank manhole enclosure or through extractor fitting.

F. Extractor Fittings: Arranged to permit removal of foot valves, overfill prevention valves, and other devices that are located below grade. Access point shall be through a cast iron fill box-type manhole located at grade. Provide extractor wrench.

G. Overfill Prevention Valve: Aluminum automatic valve designed for underground or aboveground tanks, as applicable. Removable through the extractor fitting on underground tanks. Locate valve near the top of the tank in the fill pipe. On underground tanks with gravity fill, provide two stage automatic float-operated valve. First stage operation at 92 percent tank capacity shall reduce flow to 0.3 L/s (5 gpm) or less. Second stage operation shall stop flow completely when tank is no more than 95 percent full. On aboveground tanks, or tanks pressure-filled, provide single stage valve, rated for fill flow and pressure, which stops flow completely at 95 percent of tank capacity. Valve shall include method for draining oil trapped above the valve into the tank.

2.5 SECONDARY CONTAINMENT FOR UNDERGROUND FUEL PIPING SYSTEMS

A. Enclose the fuel supply, return and fill pipes in factory-engineered and fabricated secondary containment conduit systems. The systems shall be complete with end seals, with 25 mm (1 inches) minimum continuous annular space, 40 mm (1-1/2 inches) between carrier pipes, which shall contain all leakage and which has provisions for leak detection system as specified.

B. Steel Conduit with Fusion-Bonded Epoxy Coating and Cathodic Protection:

1. Galvanized carbon steel pipe, ASTM A53/A53M, Grade B, Schedule 40 for diameters through 125 mm (5 inches), 3.4 mm (0.134 inch) thick for diameters greater than 125 mm (5 inches) up through 660 mm (26 inches). All welded construction.
2. Sand blast exterior per NACE 3.
3. Coat exterior with 0.5 mm (20 mils) thick fusion-bonded epoxy.
4. Provide cathodic protection designed by corrosion specialist and consisting of galvanic anodes, test stations, interconnecting wiring in conformance with UL 1746 and NACE SP0169. Electrical isolation required between all connecting systems in manholes and buildings.

C. Steel Conduit with Fiberglass Reinforced Plastic (FRP) Coating:
   1. Carbon steel pipe, ASTM A53/A53M, Grade B, Schedule 40 for diameters through 125 mm (5 inches), 3.4 mm (0.134 inch) thick for diameters greater than 125 mm (5 inches) up thru 660 mm (26 inches). All welded construction.
   2. Blast clean exterior per NACE 4/SSPC-SP7.
   3. Apply fiberglass reinforced polyester (FRP) external cladding at least 2.5 mm (0.10 inches) thick with ultra-violet inhibitor. Cladding on field joints shall be equivalent to factory-applied cladding applied on remainder of system.
   4. Test entire system for holidays using a 35,000-volt holiday detector.

D. Glass Fiber Reinforced Plastic (FRP) Conduit:
   1. Conform to UL 971 and ASTM D2996 using a filament-winding process and epoxy or vinyl ester resins.
   2. Design pipe, fittings and joining system for carrier pipe fuel service, 65 degrees C (150 degrees F), 1034 kPa (150 psig) pressure, 68 kPa (20 inches Hg) vacuum.
   3. Provide an integral resin-rich liner, minimum thickness 0.25 mm (0.010 inch). Outer layer shall include ultra-violet inhibitors.
   4. Minimum total wall thickness 1.8 mm (0.07 inch) for diameters below 200 mm (8 inches), 2.8 mm (0.11 inch) for diameters 200 mm (8 inches) and 250 mm (10 inches), 5 mm (3/16 inch) for diameters 250 mm (10 inches) through 508 mm (20 inches), and 6 mm (1/4 inch) for diameters above 508 mm (20 inches).

E. Pipe Supports: Provide supports within conduit for fuel carrier pipes spaced 2100 mm (7 feet) apart except 3000 mm (10 feet) apart for carrier pipe size 50 mm (2 inches) through 100 mm (4 inches). Support design shall permit differential movement of pipes, allow drainage of leakage to sumps, and maintain alignment of carrier pipes.

F. Conduit End Seals: Same material and coating as conduit; leak tight.

G. Leak Detector Sensor Locations: On each piping system, provide sumps at the low points with water-tight openings above grade for access to leak detector sensors. Design sumps to intercept all potential leakage. Maximum spacing between sumps, 3000 mm (10 feet).

2.6 LEAK DETECTION SYSTEMS

A. Automatic digital continuous monitoring systems responsive to the presence of water and hydrocarbons in the interstitial space of the

double-wall tanks, in the tank manhole access enclosures, and in the secondary containment of fuel piping systems. System shall distinguish between hydrocarbon and water and identify location of leak as to individual tank and piping system. System may be combined with tank fluid level monitor and alarm system specified in paragraph, TANK FLUID LEVEL MONITOR AND ALARM SYSTEM.

B. Functions and Arrangement:
   1. Single control station to monitor all sensing probes.
   2. Visual indicator to monitor and identify leaks as water or hydrocarbon and location.
   3. Indicators showing system status including faults and alarms.
   4. On board printer that provides complete reports of all system functions upon command.
   5. Panel circuit test button.
   6. 95 dB audible alarm with silencing control to sound when leak is detected.
   7. Eight-hour memory backup system with battery.
   8. NEMA 250 Type 4 cabinet.
   9. UL or other accredited testing laboratory listing.
   10. RS232 Modbus communications with boiler plant computer workstation to indicate system in service and alarm conditions.

C. Sensors:
   1. Designed for required locations including: Insertion between walls of double-wall tanks, in sumps in double-wall piping systems and in tank manhole enclosures. Sensing points shall be at lowest point of each tank or sump. Intrinsically safe design.
   2. Sensing units shall detect presence of water and a minimum 3.2 mm (1/8 inch) thick layer of hydrocarbon on surface of water and minimum 50 mm (2 inch) thickness of hydrocarbon in area that has no water present.
   3. Sensors shall be arranged to allow replacement of individual sensors without disturbing other portions of leak detection system or fuel storage and piping system. Underground sensors shall be accessed through caps as grade.
   4. Materials of construction shall be non-corroding.
   5. Transmit status signal to control unit.

D. Components:

1. Provide manholes at grade for each sensor cap similar in construction to fill boxes. Manholes shall be cast iron, quick-opening cover, watertight, minimum size necessary to accommodate sensor caps. Provide identification plates, similar to those specified for fill points, labeled “MONITORING/OBSERVATION WELL-DO NOT FILL”. Provide special tools if necessary for opening covers.
2. Sensor housings from tank and piping to grade shall be Schedule 40 PVC, or stainless steel.
3. Underground wiring between probes and control unit: Place in water-tight corrosion-resistant conduit system conforming to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

2.7 TANK FLUID LEVEL MONITOR AND ALARM SYSTEMS

A. Digital systems for central monitoring of fuel and water levels in all fuel oil storage tanks in the project. High and low level visual and audible alarms. Volumetric tank-tightness testing. Complete with all transducing, transmitting, and receiving devices. On board printer to provide complete report of all system functions upon command. System may be combined with leak detection system specified in paragraph, LEAK DETECTION SYSTEMS.

B. Fluid Level Monitor:

1. Digital continuous readout, showing tank oil and water levels in gallons, smallest reading one gallon. Provide identification of product measured, measuring units, and the tank number.
2. Tank and fuel characteristics contained in preprogrammed non-volatile field-replaceable databases. Protected power supply.

C. High and Low Fluid Level Alarm System:

1. Automatic continuous on-line monitoring of all tanks.
2. Visual and audible indicators combined with fluid level monitor. Identify the tank that is in alarm condition.
3. Manual alarm test and silencing controls.
4. Low level alarm actuation adjustable 0-25 percent of tank capacity. High level alarm actuation adjustable 75-100 percent of tank capacity.

D. Locate all indicators, selector switches, alarms on face of wall-mounted NEMA 250, Type 4 panel.

E. Remote Alarm Annunciator:
   1. Visual and audible high-level alarms adjacent to tank fill box locations. Locate in NEMA 250 Type 4X weatherproof exterior wall or pole-mounted panels.
   2. Alarm shall include flashing red light with 180-degree visibility for each tank and 95 dB horn or 4 inch diameter bell. Provide alarm silence control.
   3. Provide identification sign: "WHEN ALARM SOUNDS - FUEL TANK FILLED TO CAPACITY - DO NOT OVERFILL".

F. Modbus communication to boiler plant computer workstation to indicate tank fluid level and alarm conditions. Telephone modem communication capability.

G. System Performance: Accuracy plus or minus 0.10 inch of fluid height in inventory mode and 0.01 inch in leak detection mode. Automatic compensation for fluid temperature changes. Volumetric tank tightness sensitivity of 0.1 gph.

H. Sensors:
   1. Provide sensor types such as magnetostrictive, capacitance, float, hydrostatic and other types as necessary for the applications.
   2. Apply in accordance with manufacturer’s instructions with provisions for easy future replacement without need for excavation.
   3. Provide for each hydrostatic sensor a constant flow differential pressure regulator and transmitter protected from fuel contamination. Air supply shall include filter and over-pressure protection. Provide desiccant-type dryer on air supply designed for removal of water vapor. Dryer rating, minimum 4.6 L/s (10 SCFM). Provide moisture indicator. Dryer may be deleted if air supply source has a refrigerated dryer.
   4. Float-type units shall be designed for installation and removal through a 100 mm (4 inch) diameter vertical pipe mounted in the top of the tank.

I. Underground Wiring and Piping: Enclose in water-tight corrosion-resistant conduit system sized and arranged as recommended by system manufacturer and conforming to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

J. Code Conformance: NFPA 70.

2.8 FUEL OIL QUALITY MAINTENANCE SYSTEMS

A. Complete factory-assembled automatic particulate filtration and dewatering and fuel additive injection system to maintain the purity of No. 2 fuel oil in storage. The system shall circulate the oil from the storage tank, through the system, and back to the storage tank. Provide quantity and capacity of systems to serve tanks as shown, connected to the tank supply pipe/suction (fuel oil supply pipe point of connection) and return pipe. Drawings may show multiple tanks served by one system. Smaller systems without large water storage tanks and without fuel additive injection shall be wall-mounted. Units with water storage tanks and/or additive injection shall be floor-mounted on steel skids on concrete foundations. Digital controls.

B. Performance: Design for nearly 100 percent water removal. Provide 2-micron particulate filtration. Each system shall have capacity to turn over the largest connected full tank one time within 11 hours maximum. System shall be designed to allow continuous operation with brief interruptions to manually change filters and clean strainers.

C. Components:

1. Strainer: 100 mesh perforated stainless steel basket. Clamped covers. 125 psig design pressure.
2. Filter: 2-micron filtration with 96 percent removal efficiency, valved manual drain. Replaceable elements.
3. Controls:
   a. Digital PLC electronic controls for all system control and alarm functions. Relay logic not acceptable.
   b. Control panel with selector for modes of operation, indicators to show system status, and visual and audible alarms to signal the need for operator intervention. Operator interface shall be 2 x 20 LCD and keypad.
   c. Controls shall include:
      1) Control power “on-off”.
      2) “Cycle Start”.
      3) “Cycle Cancel”.
      4) “Hand-off-Auto” for filtration pump.
      5) Pump cycle timer set function.
      6) Cycle duration selector.
      7) “Auto-Off” switch for water transfer pump.
      8) “Auto-Off” for chemical additive pump.

d. Indications shall include:
   1) “Control Power On”.
   2) “Pump Run”.
   3) “Pump Failure”.
   4) “Excess Water in Fuel”.
   5) “Filter Water Level High”.
   6) “Rupture Basin Leak” alarm.
   7) “High Pressure Drop in Strainer” alarm.
   8) “High Pressure Drop in Filters” alarm.
   9) “High Pressure” alarm and automatic shutdown.
   10) “High Water Level” in water storage tank.
e. Filter and strainer differential pressure gauges, differential pressure switches and control. Provide indication when filters should be changed.
f. Over pressure switch and control to shut down pump if filter inlet pressure exceeds limits.
g. All primary wiring exiting the enclosure shall be encased in conduit.
h. Magnetic motor starters with overload protection.
i. Circuit breakers.
j. Control enclosure shall be NEMA 4, fully gasketed doors with 3 point lockable latching. Interior shall have white gloss finish; exterior shall be chemical-resistant gray enamel. All controls and indicating devices shall be mounted on front of enclosure and labeled with black Phenolic labels with white lettering.
k. Modbus communication to boiler plant computer workstation for alarms and system status.

D. Water Drainage System: Sealed bowl (bottle) with high level alarm system. Water collected in filters shall drain to a sealed bowl that can be easily removed and emptied.

E. Chemical Additive System: Provide welded steel chemical storage tank and chemical pump that shall automatically add chemical to the fuel being circulated. Tank shall be sized to hold five years supply of additive as recommended by additive supplier. Pump shall be positive displacement metering type with totally enclosed 250-watt (1/3 hp) motor, cast iron pump body, stainless steel trim and Teflon diaphragm. Output of pump shall be adjustable for 0 to 100 percent of capacity.

Control system shall automatically operate the pump for an adjustable time period during each filtration cycle.

F. Piping: Refer to Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

G. Pressure Gauges: Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

2.9 CONCRETE FOUNDATIONS

A. Concrete ballast foundations for underground tanks and concrete pads for aboveground tanks are specified under Section 03 30 00, CAST-IN-PLACE CONCRETE. Ballast foundations shall be sized for buoyancy of entire tank when empty. Credit for overburden is allowed.

2.10 BURIED UTILITY WARNING TRACING TAPE

A. Tape shall be 0.004 inch thick, 6 inches wide, yellow polyethylene with a metallic core, acid and alkali-resistant and shall have a minimum strength of 1740 psig lengthwise and 1500 psig crosswise with an elongation factor of 350 percent. Provide bold black letters on the tape identifying the type of system. Insulating and labeling shall be unaffected by moisture and other substances contained in the backfill material.

PART 3 - EXECUTION

3.1 GENERAL

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 INSTALLATION AND TESTING, UNDERGROUND FIBERGLASS REINFORCED PLASTIC TANKS

A. Conform to NFPA 30 or NFPA 31 as applicable.

B. Place tanks on 300 mm (12 inch) thick beds of pea gravel (naturally rounded aggregate, clean and free flowing, conforming to the written requirements of the tank manufacturer).

C. Place gravel beds for tanks on concrete ballast foundations. Secure tanks to foundations with fiberglass reinforced plastic straps. Slope tanks. Completed tank installation shall successfully resist buoyant forces of flooding to top of tank when tank is empty.

D. After tanks are set in place, test by applying internal air pressure of 34 kPa (5 psig), using soapsuds to locate leaks. On double-wall tanks, test airspace between tank walls. Repair leaks in accordance with the instructions of the manufacturer under the onsite supervision of a representative of the manufacturer. Retest until all leaks are

repaired. Tests shall be witnessed by the COR. Test manhole enclosures by filling with water and proving no leaks for 24 hours.

E. Prior to backfilling, clean and coat all metal parts that will be below grade (including straps, bolts, piping) with protective coats of urethane, using quantities and methods recommended by the manufacturer of the coating for underground service.

F. Backfill around the tanks as recommended by the tank manufacturer. Backfill material shall be gravel identical to the bed material. If earth is to be placed above gravel, provide soil separator mat on top of gravel. Lap 300 mm (12 inches) at joints. Minimum depth of cover shall be in accordance with recommendations of tank manufacturer. Earth backfilling shall conform to Section 31 20 00, EARTHWORK. Where soil conditions are unsuitable for tank installation, unsuitable soil shall be removed and replaced with suitable material. After completion of backfilling, measure tanks internally for out-of-roundness.

G. Do not place fluid in tanks until backfilling and piping connections to tanks are complete, and tanks have been inspected internally by COR. Keep tank excavation dewatered.

3.3 INSTALLATION AND TESTING, UNDERGROUND PIPING SYSTEMS

A. Leak Detection System: Arrange fuel and tracing media (if required for heated oil) carrier piping, enclosed in secondary containment piping, to accommodate leak detection system. Slope piping down toward tanks and leak detectors at 25 mm in 12 m (1 inch in 40 feet).

B. Steel Fuel and Tracing Media Carrier Piping: All joints butt or socket welding. Threaded piping is prohibited. Piping ends shall be accurately cut, true, and beveled for welding.

C. Glass Fiber Reinforced Plastic (FRP) Fuel Carrier Piping and Secondary Containment Piping: Install in accordance with printed instructions of pipe manufacturer. Installation personnel trained in accordance with paragraph, QUALITY ASSURANCE. Plastic piping is prohibited in the same secondary containment system with steam or condensate piping.

D. Secondary Containment Piping:

1. Provide sand bedding and backfill material for steel piping and pea gravel for FRP piping.
2. Top of system 450 mm (18 inches) minimum below grade.
3. Design and locate leak detector sumps to intercept all potential leakage. Maximum spacing along each system, 3000 mm (10 feet).

4. Seal all building and manhole wall penetrations with a modular, watertight flexible penetration seal system. The modular penetration seal shall have a nitrile rubber seal, or if a fire separation is required, a high temperature silicone fire seal.
5. After placing system, prior to backfill, repair all damage, including coatings, as recommended in printed instructions of system manufacturer. Perform 10,000-volt holiday test on coated steel systems.
6. Fuel oil piping is prohibited in the same secondary containment system as steam or condensate piping.
7. On steel systems that do not have FRP cladding, install cathodic protection system.

E. Anchorage of System: When heated oil system is provided, anchor systems and provide expansion loops and bends as shown and as recommended by manufacturer of system. Pipe stress due to thermal expansion shall not exceed the limits in ASME B31.1.

F. Leak Test: Test carrier pipes with air pressure at 690 kPa (100 psig), and test the containment piping with air pressure at 55 kPa (8 psig). Systems shall hold the pressure for 30 minutes. Repair all leaks and retest.

G. Coatings for Steel Piping not in Secondary Containment System: Provide urethane coating and cathodic protection.

3.4 INSTALLATION, FILL BOXES AND ACCESS MANHOLES AT GRADE

A. Provide for tank fill, tank sounding, leak detector sensors, and extractor fittings. Set at grade in concrete pads. Refer to fill box detail. Provide identification plate set into the concrete pad that identifies the purpose of the device and type of fuel in the tank.

3.5 INSTALLATION AND TESTING, LEAK DETECTOR SYSTEMS FOR TANKS AND PIPING

A. Wiring shall conform to NFPA 70.

B. Locate control monitor panels 1500 mm (5 feet) above the floor on inside wall of boiler room, generator room or garage, depending on type of fuel tank served, unless shown otherwise.

C. Test operation of each probe, and monitoring system with fuel and water. If type of probe utilized is damaged by exposure to fuel, provide temporary probe for testing monitoring system.

3.6 INSTALLATION, TANK FLUID LEVEL INDICATOR AND ALARM SYSTEM

A. Wiring shall conform to NFPA 70.

B. Locate level indicator and alarm panel 1500 mm (5 feet) above the floor on inside wall of boiler room, generator room or garage, depending on type of fuel tank served, unless shown otherwise.

C. Locate remote high-level alarm on exterior wall or pole in view of tank fill point, 2400 mm (8 feet) above grade.

3.7 INSTALLATION, BURIED UTILITY WARNING TRACING TAPE

A. Install tracer wire in the trench approximately 457 mm (18 inches) above the non-metallic pipe. The tracer wire shall be taped approximately every 3 m (10 feet) to the pipe, where practical. The tracer wire shall be installed so that electrical continuity is maintained throughout the pipe system. As few connections as possible shall be made in the tracer wire. The wire shall be contiguous except at test stations, valve boxes, and where splicing is required. All splices shall be encased. Connections will be made by stripping the insulation back one inch and joining the two ends using an approved mechanical connector and a split bolt connector. Twisting of copper wire is prohibited. To complete this connection, wrap all exposed wire thoroughly with electrical tape. A minimum 1.5 m (5 foot) of additional tracer wire will be coiled, buried and terminate aboveground at the ends of the pipeline.

3.8 INSTALLATION, FUEL OIL QUALITY MAINTENANCE SYSTEMS

A. Locate systems within easy reach of persons standing on floor, with sufficient elevation to allow gravity flow of water from system to water storage tank sitting on the floor.

B. Connect to tank suction and return piping systems with isolation valves. Provide compound pressure gauges at suction and discharge piping connections. Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT for gauge requirements.

3.9 TANK MANHOLE ENCLOSURES

A. All pipe penetrations shall be leak tight permitting no groundwater into enclosure.

3.10 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

3.11 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.12 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 11 23
FACILITY NATURAL-GAS PIPING

1.1 DESCRIPTION

A. Fuel gas systems, including piping, equipment and all necessary accessories as designated in this section. Fuel gas piping for central boiler plants is not included.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 07 84 00, FIRESTOPPING.

F. Section 07 92 00, JOINT SEALANTS.

G. Section 09 91 00, PAINTING.

H. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

I. Section 22 05 23, GENERAL DUTY VALVES FOR PLUMBING PIPING.

J. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

K. Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

L. Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

M. Section 25 10 10, ADVANCED UTILITY METERING SYSTEM.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

B16.3-2021.....Malleable Iron Threaded Fittings: Classes 150 and 300

B16.9-2018.....Factory Made Wrought Buttwelding Fittings

B16.11-2021.....Forged Fittings, Socket-Welding and Threaded

B16.15-2018.....Cast Copper Alloy Threaded Fittings: Classes 125 and 250

B16.40-2019.....Manually Operated Thermoplastic Gas Shutoffs and Valves in Distribution Systems

B31.8-2020.....Gas Transmission and Distribution Piping Systems

C. American Society for Testing and Materials (ASTM):

A47/A47M-1999(R2022)e1..Standard Specification for Ferritic Malleable Iron Castings

A53/A53M-2022.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A536-1984(R2019e).....Standard Specification for Ductile Iron Castings

A733-2016(R2022).....Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless-Steel Pipe Nipples

B43-2020.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes

B687-1999(R2016).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples

D2513-2020.....Standard Specification for Polyethylene (PE) Gas Pressure Pipe, Tubing, and Fittings

D2683-2020.....Standard Specification for Socket-Type Polyethylene Fittings for Outside Diameter-Controlled Polyethylene Pipe and Tubing

D3261-2016.....Standard Specification for Butt Heat Fusion Polyethylene (PE) Plastic Fittings for Polyethylene (PE) Plastic Pipe and Tubing

D. American Water Works Association (AWWA):

C203-2020.....Coal-Tar Protective Coatings and Linings for Steel Water Pipes

E. International Code Council (ICC):

IFGC-2021.....International Fuel Gas Code

IPC-2021.....International Plumbing Code

F. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-72-2010a.....Ball Valves with Flanged or Butt-Welding for General Service

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

G. NACE International (NACE):

SP0274-2011.....High-Voltage Electrical Inspection of Pipeline Coatings

SP0490-2007.....Holiday Detection of Fusion-Bonded Epoxy External Pipeline Coating of 250 to 760 µm (10 to 30 mil)

H. National Fire Protection Association (NFPA):

54-2021.....National Fuel Gas Code

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 11 23, FACILITY NATURAL-GAS PIPING”, with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Pipe & Fittings.
2. Valves.
3. Strainers.
4. All items listed in Part 2 - Products.

D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

F. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

G. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on DVD.
2. As-built drawings are to be provided, with a copy of them on AutoCAD version 22 provided on DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
3. As-built drawings are to be provided, with a copy of them in three-dimensional Building Information Modeling (BIM) software version REVIT 2022 provided on DVD.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and

pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.6 SYSTEM PRESSURE

A. Natural gas systems are designed and materials and equipment selected to prevent failure under gas pressure of 689 kPa (100 psig) at downstream side of pressure regulator.

PART 2 – PRODUCTS

2.1 FUEL GAS SERVICE CONNECTIONS TO BUILDING

A. From inside face of exterior wall to a distance of approximately 1500 mm (5 feet) outside of building.

B. Pipe: Black steel, ASTM A53/A53M, Schedule 40. Shop-applied pipe coating shall be one of the following types:

1. Coal Tar Enamel Coating: Exterior of pipe and fittings shall be cleaned, primed with Type B primer and coated with hot-applied coal tar enamel with bonded layer of felt wrap in accordance with AWWA C203. Asbestos felt shall not be used; felt material shall be fibrous glass mat in accordance with AWWA C203.

C. Holiday Inspections: Procedure for holiday inspection: Holiday Inspection shall be conducted on all coatings to determine the presence and number of discontinuities in those coatings using a Tinker & Rasor model AP/W Holiday Detector or equal. Holiday inspection shall be performed in a manner spelled out in the Tinker & Rasor operating instructions and at a voltage level recommended by the coating manufacturer or applicable NACE standard such as SP0274 or SP0490 in

the case thermosetting epoxy coating. Holiday Detectors shall be calibrated and supplied with a certificate of calibration from the factory. A calibration of the Holiday Detector shall be performed once every 6 months to verify output voltages are true and correct.

D. Steel Fittings:
   1. Butt weld fittings, wrought steel, ASME B16.9.
   2. Socket weld and threaded fittings forged steel, ASME B16.11.
   3. Grooved End: Ductile iron (ASTM A536, Grade 65-45-12), malleable iron (ASTM A47/A47M, Grade 32510), or steel (ASTM A53/A53M, Type F or Type E or S, Grade B).

E. Steel Joints: Welded, ASME B31.8.

2.2 EMERGENCY GAS SAFETY SHUT-OFF VALVE

A. Permits remote shut-off of fuel gas flow to boiler plant.

B. Type: Manually opened, electrically held open, automatic closing upon power interruption. Pneumatic operator is prohibited.

C. Performance: Shall shut bubble tight within one second after power interruption. Refer to the drawings for pressure, flow, and valve size requirements.

D. Service: Natural gas and LP gas.

E. Construction: UL listed, FM approved, rated for 861 kPa (125 psig) ASME flanged ends for pipe sizes above 50 mm (2 inches), threaded ends for pipe sizes 50 mm (2 inches) and under. Cast iron, cast steel or bronze body, open and shut indicator. Valves for LP gas service shall be rated at 1725 kPa (250 psig).

F. Control Switch: Mounted at exterior doorways (multiple switches). Switch shall also cut the power to the fuel oil pump set. Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT. Provide auxiliary switch to operate annunciator on Boiler Plant Instrumentation Panel and provide signal to Computer Work Station.

2.3 FUEL GAS PIPING ABOVE GROUND

A. Pipe: Black steel, ASTM A53/A53M, Schedule 40.

B. Nipples: Steel, ASTM A733, Schedule 40.

C. Fittings:
   1. Sizes 50 mm (2 inch) under ASME B16.3 threaded malleable iron.
   2. Over 50 mm (2 inch) and up to 100 mm (4 inch) ASME B16.11 socket welded.
   3. Over 100 mm (4 inch) ASME B16.9 butt welded.

D. Joints: Provide welded or threaded joints.

E. Threaded Metallic Joints: Threaded joints in metallic pipe shall have tapered threads evenly cut. Metal screwed pipe joints shall be made leak-tight by applying Rector Seal No. 5 pipe thread sealant to all threaded joints. Care must be taken to prevent the pipe dope compound from getting inside the internal pipeline. Teflon tape type sealant is prohibited.

2.4 EXPOSED FUEL GAS PIPING

A. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.5 VALVES

A. Ball Valve: Bronze body, rated for 1034 kPa at 185 degrees C (150 psig at 365 degrees F), 1723 kPa at 121 degrees C (250 psig at 250 degrees F), reinforced TFE seat, stem seal and thrust washer; end entry, threaded ends, UL-listed for natural or LP gas shut off service when used on those services.

B. Gas Vent Cocks: Type 701: Bronze body, tee handle, rated for 207 kPa at 38 degrees C (30 psig at 100 degrees F), ground plug, rated for tight shut-off on fuel gas service.

2.6 WATERPROOFING

A. Provide at points where pipes pass through membrane waterproofed floors or walls in contact with earth.

B. Floors: Provide cast iron stack sleeve with flashing device and a underdeck clamp. After stack is passed through sleeve, provide a waterproofed caulked joint at top hub.

C. Walls: See detail shown on drawings.

2.7 STRAINERS

A. Provide on high pressure side of pressure reducing valves, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.

B. Gas Lines: "Y" type with removable mesh lined brass strainer sleeve.

C. Body: Smaller than 75 mm (3 inches), brass or bronze; 75 mm (3 inches) and larger, cast iron or semi-steel.

2.8 DIELECTRIC FITTINGS

A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.9 GAS EQUIPMENT CONNECTORS

A. Flexible connectors with Teflon core, interlocked galvanized steel protective casing, AGA certified design.

2.10 FUEL GAS PIPING BELOW GROUND

A. Thermoplastic (Polyethylene - PE): PE pipe and heat fusion fittings shall conform to ASTM D2513, SDR 11 and manufactured for 861 kPa (125 psig) working pressure. Pipe and fittings shall have heat fusion joints PE pipe and fitting materials for heat fusion shall be compatible to ensure uniform melting and a proper bond.

B. Fittings:

1. Socket Fusion Fittings: ASTM D2683.
2. Butt Fusion Fittings: ASTM D3261, molded and matching pipe dimensions.

C. Risers: Manufacturer's standard anodeless type riser, transition from plastic to steel pipe with fusion bonded epoxy coating. Inlet connection socket or butt weld or swaged gas-tight construction with O-ring seals, metal insert, and protective sleeve. Outlet or above ground connection end shall be threaded or flanged. Riser shall comply with ASTM A53/A53M, Type F and E, Grade A, Schedule 40.

D. Polyethylene ball valves, ASME B16.40 shall be manufactured and rated for underground gas service. Operating pressure to 861 kPa (125 psig) (SDR 9.3). Valve shall be maintenance and corrosion free. Polyethylene valves shall be full port opening type. Valves shall be wrench operated. Wrench operated valves shall have a 50 mm (2 inch) square adaptor securely fastened to the valve stem. Polyethylene valves shall be installed by butt fusion method.

2.11 VALVE BOXES

A. Provide each valve on buried piping with a plastic or cast iron valve box of a size suitable for the valve. Valve box shall have a round cover with the word "Gas" cast on it. A metal tag or label shall be installed on top or inside of each valve box lid. The tag shall designate the appropriate location number, valve size, and other pertinent information. Each cast iron box shall be given a heavy coat of bituminous paint. Provide adjustable box extensions of length required for depth of buried valve.

PART 3 – EXECUTION

3.1 INSTALLATION

A. General: Comply with the ICC IFGC, ICC IPC and the following:

1. Install branch piping for fuel gas and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, shall be reamed to full size after cutting.
3. All pipe runs shall be laid out to avoid interference with other work.
4. Install valves with stem in horizontal position whenever possible. All valves shall be easily accessible.
5. Install union and shut-off valve on pressure piping at connections to equipment.
6. Pipe Hangers, Supports and Accessories:
   a. All piping shall be supported per the ICC IFGC.
   b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with red lead or zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
   c. Floor, Wall and Ceiling Plates, Supports, Hangers:
      1) Solid or split unplated cast iron, chrome plated in finished areas.
      2) All plates shall be provided with set screws.
      3) Pipe Hangers: Height adjustable clevis type.
      4) Adjustable Floor Rests and Base Flanges: Steel.
      5) Concrete Inserts: "Universal" or continuous slotted type.
      6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
      7) Riser Clamps: Malleable iron or steel.
      8) Rollers: Cast iron.
      9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
      10) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories.

7. Install cast chrome plated escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
8. Penetrations:
   a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between piping and openings with the fire stopping materials.
   b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

B. Fuel gas piping shall conform to the following:
1. Entire fuel gas piping installation shall be in accordance with requirements of NFPA 54.
2. Provide fuel gas piping with plugged drip pockets at low points.

C. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 CLEANING OF SYSTEM AFTER INSTALLATION

A. Clean all piping systems to remove all dirt, coatings and debris. Remove all valves, controls etc., and reinstall after piping system has been cleaned.

3.3 TESTS

A. General: Test system either in its entirety or in sections after system is installed or cleaned.

B. Test shall be made in accordance with Section 406 of the International Fuel Gas Code. The system shall be tested at a minimum of 1.5 times maximum working pressure, but not less than 3 psig (21 kPa) gauge).

C. System Purging: After completing pressure tests, and before testing a gas-contaminated line, purge line with nitrogen at junction with main line to remove all air and gas. Clear completed line by attaching a test pilot fixture at capped stub-in line at building location and let gas flow until test pilot ignites. Procedures shall conform to NFPA 54 and ASME B31.8.

3.4 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

3.5 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

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SECTION 23 21 11
BOILER PLANT PIPING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. All boiler plant piping systems, except plumbing and sanitary, including piping supports. Piping located outside of the boiler plant building is not included except for gas regulator and meter stations.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. Section 09 91 00, PAINTING.

F. Section 22 11 00 FACILITY WATER DISTRIBUTION.

G. Section 22 31 11, WATER SOFTENERS.

H. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

I. Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

J. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

K. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

L. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

M. Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

N. Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

O. Section 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT.

P. Section 23 52 39, FIRE-TUBE BOILERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Civil Engineers (ASCE):

25-2016.....Earthquake-Actuated Automatic Gas Shutoff Devices

C. American Society of Mechanical Engineers (ASME):

B16.3-2021.....Malleable Iron Threaded Fittings: Classes 150 and 300

B16.5-2020.....Pipe Flanges and Flanged Fittings: NPS 1/2 Through NPS 24 Metric/Inch Standard

B16.9-2018.....Factory Made Wrought Buttwelding Fittings

B16.11-2021.....Forged Fittings, Socket-Welding and Threaded

B16.22-2021.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

B16.34-2020.....Valves Flanged, Threaded and Welding End

B31.1-2022.....Power Piping

B31.9-2020.....Building Services Piping

ASME Boiler and Pressure Vessel Code (BPVC):

BPVC Section I-2021.....Rules for Construction of Power Boilers

BPVC Section VIII-2021 Rules for Construction of Pressure Vessels

BPVC Section IX-2021 Welding, Brazing, and Fusing Qualifications

D. ASTM International (ASTM):

A47/A47M-2022.....Standard Specification for Ferritic Malleable Iron Castings

A53/A53M-2022.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A105/A105M-2021.....Standard Specification for Carbon Steel Forgings for Piping Applications

A106/A106M-2019.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service

A193/A193M-2022.....Standard Specification for Alloy-Steel and Stainless-Steel Bolting for High Temperature or High-Pressure Service and Other Special Purpose Applications

A194/A194M-2022.....Standard Specification for Carbon Steel, Alloy Steel, and Stainless-Steel Nuts for Bolts for High Pressure or High-Temperature Service, or Both

A197/A197M-2019.....Standard Specification for Cupola Malleable Iron

A216/A216M-2021.....Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, For High-Temperature Service

A234/A234M-2019.....Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

A269/A269M-2019.....Standard Specification for Seamless and Welded Austenitic Stainless-Steel Tubing for General Service

A395/A395M-2022.....Standard Specification for Ferritic Ductile Iron Pressure-Retaining Castings for Use at Elevated Temperatures

B62-2017.....Standard Specification for Composition Bronze or Ounce Metal Castings

B88-2022.....Standard Specification for Seamless Copper Water Tube

E. American Welding Society (AWS):

B2.1/B2.1M-2021.....Specification for Welding Procedure and Performance Qualification

Z49.1-2012.....Safety in Welding and Cutting and Allied Processes

F. California Referenced Standards Codes (CRSC):

Title 24 Part 12-2016

G. Manufacturers Standardization Society of the Valve and Fittings Industry (MSS):

SP-45-2020.....Bypass and Drain Connections

SP-58-2018.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation

SP-80-2019.....Bronze Gate, Globe, Angle and Check Valves

SP-97-2019.....Integrally Reinforced Forged Branch Outlet Fittings - Socket Welding, Threaded, and Buttwelding Ends

SP-127-2014a.....Bracing for Piping Systems: Seismic - Wind - Dynamic Design, Selection, and Application

H. National Fire Protection Association (NFPA):

30-2021.....Flammable and Combustible Liquids Code

31-2020.....Standard for the Installation of Oil-Burning Equipment
54-2021.....National Fuel Gas Code
85-2019.....Boiler and Combustion Systems Hazards Code

I. Pipe Fabrication Institute (PFI):
ES24-2016.....Pipe Bending Methods, Tolerances, Process and Material Requirements

J. Department of Veterans Affairs (DVA):
H-18-8-2016.....Seismic Design Handbook

1.4 SUBMITTALS

A. Submittals, including number of required copies, will be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section will be marked “SUBMITTED UNDER SECTION 23 21 11, BOILER PLANT PIPING SYSTEMS”, with applicable paragraph identification.

C. Manufacturer's Literature and Data: Submission will include full item description optional features, and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Piping:
   a. ASTM material specification number.
   b. Grade, class or type, schedule number.
   c. Manufacturer.
   d. Intended service.
2. Pipe Fittings, Unions, and Flanges:
   a. ASTM material specification number.
   b. ASME standards number.
   c. Catalog cuts.
   d. Pressure and temperature ratings.
   e. Intended service.
3. Valves - Gate, Globe, Check, Plug, and Ball:
   a. Catalog cuts showing design and construction.
   b. Pressure and temperature ratings.
   c. Materials of construction.
   d. Accessories.
   e. Intended service.

4. Sight Flow Indicators:
   a. Catalog cuts showing design and construction.
   b. Pressure and temperature ratings.
   c. Materials of construction.
   d. Intended service.
5. Quick - Couple Hose Connectors and Steam Hose:
   a. Catalog cuts showing design and construction.
   b. Pressure and temperature ratings.
   c. Materials of construction.
   d. Type of seal between couplings.
   e. Flexibility of steam hose.
6. Pressure Reducing and Regulating Valves, Back Pressure Relief Valves, Safety Valves, and Relief Valves:
   a. Catalog cuts showing design and construction.
   b. Service limitations (type of fluid, maximum pressure, and temperatures).
   c. Materials of construction.
   d. Flow capacity at required set pressure or differential pressure.
   e. Predicted sound levels, at operating condition, for steam pressure reducing valves.
7. Strainers:
   a. Catalog cuts showing design and construction.
   b. Pressure and temperature ratings.
   c. Materials of construction.
   d. Strainer basket or liner mesh size.
   e. Pressure loss and flow rate data.
   f. Intended service.
   a. Emergency Gas Safety Shutoff ValvesCatalog cuts showing design and construction.
   b. Maximum pressure rating.
   c. Material of construction.
   d. Pressure loss and flow rate data.
8. Steam Traps:
   a. Catalog cuts showing design and construction.
   b. Service limitations (maximum pressures and temperatures).
   c. Materials of construction.
   d. Flow rates at differential pressures shown on drawings.
   e. Orifice size for each trap.

f. Monitoring equipment or attachments

9. Flexible Connectors:
   a. Catalog cuts showing design and construction.
   b. Pressure and temperature ratings.
   c. Materials of construction.
   d. Maximum allowable lateral and axial movements.
   e. Description of type of movement permitted, intermittent offset, or continuous vibration.
   f. Intended service.
10. Pipe Support Systems: The contractor will provide the following with submissions.
   a. Credentials of technical personnel who will design the support systems.
   b. Description of computer program for pipe support selection indicating its capability and limitations. Provide documentation showing both program verification and validation results. List of projects where it was employed successfully.
   c. Input and output data for pipe support selection program for all piping systems with pipe sizes 65 mm (2-1/2 inches) and above.
   d. Boiler, feedwater deaerator and header manifold steam nozzle (pipe connection) allowable and actual forces and moments imposed by connecting piping.
   e. Hanger load calculation methods and results for piping systems with pipe sizes 50 mm (2 inches) and below.
   f. Piping layouts showing location and type of each hanger support and anchors with unique identifiers that can be referenced back to the calculation results.
   g. Catalog cuts showing design and construction of each hanger support and anchor and their conformance to MSS standards.
   h. Drawings showing arrangement and sizes of all components comprising each spring-type hanger and support assembly.
   i. Load rating and movement tables for all spring hangers.
   j. Stress analyses on the boiler plant piping systems under all possible load conditions as part of the design. Once all piping is completed another stress analysis is required on the as built systems. Documentation results will flag locations/components requiring recommended revision/modification to obtain acceptable stress levels.

D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams will have their terminals identified to facilitate installation, operation and maintenance.

E. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

F. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Entire installation will comply with ASME B31.1 and appendices and NFPA 54.

B. Boiler External Piping, as defined in the ASME BPVC Section I, is required to be constructed and inspected in conformance with the ASME Code.

C. The products and execution of work specified in this section will conform to the referenced codes and standards as required by the specifications. Local codes and amendments will be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility company requirements will always apply. Any conflicts will be brought to the attention of the COR.

D. Welding Qualifications: Before any welding is performed, contractor will submit a certificate certifying that welders comply with the following requirements:
   1. Qualify welding processes and operators for piping according to ASME BPVC Section IX, AWS Z49.1 and AWS B2.1/B2.1M.
   2. Comply with provisions in ASME B31.1.
   3. Certify that each welder and welding operator has passed AWS qualification tests for welding processes involved and that certification is current and recent. Submit documentation to the COR.

4. All welds will be stamped according to the provisions of the American Welding Society.

E. ASME Compliance: Comply with ASME B31.1 for materials, products, and installation. Safety valves and pressure vessels will bear appropriate ASME labels.

1.6 DELIVERY, STORAGE AND HANDLING

A. All piping will be stored and kept free of foreign material and will be internally and externally cleaned of all oil, dirt, rust and foreign material. Deliver and store valves and pipe hangers in sealed shipping containers with labeling in place. Storage must be in dry, protected location.

1.7 INFORMATION ON PRESSURE-TEMPERATURE DESIGN OF PIPING SYSTEMS

A. Steam service pressures are selected to provide optimum pressure to the facilities served by the boiler plant. Main steam header pressure will be controlled at 690 kPA (100 psig). Maximum pressure capability of steam systems between boilers and through first pressure reducing valve protected by a safety valve will be governed by the pressure/temperature relationship of the highest safety valve setting shown for the boilers.

B. Steam distribution systems protected by safety valves following pressure reducing stations or protected by safety valves on the boilers will be governed by the pressure/temperature relationship developed by the maximum setting of the safety valve on that system.

C. Boiler feedwater systems between boiler feed pumps, economizers (if provided), and boilers are designed for a normal maximum temperature of 138 degrees C (280 degrees F), and emergency temperature of 213 degrees C (415 degrees F) (if economizers are provided and economizer safety relief valve setting is 1896 kPa (275 psig)). Design pressure is the greater of: boiler feed pump shut off head; or 1896 kPa (275 psig) set pressure, plus accumulation, of economizer (if provided) relief valve.

D. Condensate collection and transfer systems to suction of boiler feed pumps are designed for maximum temperatures to 100 degrees C (212 degrees F), and pressures 276 kPa (40 psig). Vacuum return systems will operate between 0 and 27 kPa (0 and 8-inch Hg) vacuum and equivalent steam saturation temperatures.

E. Natural gas fuel systems are designed, and materials and equipment are applied to prevent failure under gas pressure of 690 kPa (100 psig)

entering Government property. LP gas systems for igniters (pilots) are designed for maximum LP tank pressure of 1724 kPa (250 psig).

F. Fuel oil system pressures are determined by the requirements of the burners and fuel trains. No. 2 oil systems are designed for maximum temperatures of 54 degrees C (130 degrees F), and pressures of 1034 kPa (150 psig).

G. Water service pressures are 1034 kPa (150 psig) maximum. Systems are designed to operate under conditions of maximum available pressure.

H. Drips, drains, blowdown, water sampling, and chemical treatment are designed, and materials and equipment are applied in accordance with the maximum pressure and temperature of the system with which they are associated.

I. Low pressure steam, condensate, vacuum, and vents are designed for service pressures and temperatures equivalent to 103 kPa (15 psig) saturated steam.

J. Compressed air systems are designed to accommodate a maximum pressure of 861 kPa (125 psig).

K. Instrumentation and control piping will be provided for the service and pressure characteristics of the systems to which they are connected.

1.8 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions will be inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation will be included in the operation and maintenance manual. The operations and maintenance manual will include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices will be included. A List of recommended spare parts (manufacturer, model number, and quantity) will be furnished. Information explaining any special knowledge or tools the owner will be required to employ will be inserted into the As-Built documentation.

C. The installing contractor will maintain as-built drawings of each completed phase for verification; and will provide the complete set at the time of final systems certification testing. Should the installing

contractor engage the testing company to provide as-built or any portion thereof, it will not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.
2. As-built drawings are to be provided, with a copy of them on AutoCAD version 2020 provided on CD or DVD. The CAD drawings will use multiple line layers with a separate individual layer for each system.

D. The as-built drawings will indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation will be provided to COR 21 working days prior to submitting the request for final inspection. The documentation will include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results will contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results will include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

PART 2 - PRODUCTS

2.1 STEAM PIPING

A. Pipe: Carbon steel, ASTM A53/A53M Grade B or ASTM A106/A106M Grade B, seamless or electric resistance welded (ERW). Schedule 40 for piping up to 861 kPa (125 psig) with welded ends. Schedule 80 for piping with threaded ends.

B. Joints:

1. Pipe sizes 65 mm (2-1/2 inches) and above: Butt-welded, no other types allowed.

2. Pipe sizes 50 mm (2 inches) and below: Threaded, butt-welded, or socket-welded. Use Schedule 80 pipe and fittings for threaded joints.

C. Fittings:

1. Welded joints: Steel, ASTM A234/A234M, Grade B, ASME B16.9, same schedule as adjoining pipe, all elbows long radius.
2. Threaded joints: Forged steel, ASME B16.ll, 13,790 kPa (2000 psig) class. Use Schedule 80 pipe and fittings for threaded joints.
3. Socket-welded joints: Forged steel, ASME B16.11, 13,790 kPa (2000 psig) class.

D. Unions on Threaded Piping: Forged steel, 13,790 kPa (2000 psig) class or 20,685 kPa (3000 psig) class on piping 50 mm (2 inches) and under.

E. Flanges and Bolts:

1. Forged steel weld neck, ASME B16.5, ASTM A105/A105M, 1034 kPa (150 psig) pressure class, except 2070 kPa (300 psig) class required adjacent to 1724 kPa (250 psig) and 2070 kPa (300 psig) class valves.
2. Flange Face Type must match the mating flange that it will be mated with.
3. Gasket material non-asbestos gasket will either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 400 degrees C (750 degrees F) and 10,342 kPa (1500 psig). Gasket material will cover the full face of smooth face flanges.
4. Bolts will be high strength steel ASTM A193/A193M, Class 2, Grade B7.
5. Nuts will be ASTM A194/A194M.

2.2 STEAM CONDENSATE PIPING

A. Includes all gravity, drip return, pumped and vacuum systems. Does not include piping system between boiler feed pumps and boilers.

B. Pipe: Carbon steel, ASTM A53/A53M Grade B or ASTM A106/A106M Grade B, seamless or ERW, Schedule 80.

C. Joints:

1. Pipe sizes 65 mm (2-l/2 inches) and above: Butt-welded, no other types allowed.
2. Pipe sizes 50 mm (2 inches) and below: Schedule 80 threaded, butt-welded or socket-welded.

D. Fittings:
   1. Welded joints: Steel, ASTM A234/A234M, Grade B, ASME B16.9, same schedule as adjoining pipe.
   2. Threaded joints: Forged steel, ASME B16.ll, 13,790 kPa (2000 psig class. Use Schedule 80 pipe and fittings for threaded joints.
   3. Socket-welded joints: Forged steel, ASME B16.11, 13,790 kPa (2000 psig) class.

E. Unions on Threaded Piping: For piping 50 mm (2 inches) and under, forged steel, 13,790 kPa (2000 psig) class or 20,685 kPa (3000 psig) class. Use Schedule 80 pipe and fittings for threaded joints.

F. Flanges: Forged steel weld neck, ASTM A105/A105M, ASME B16.5, 1034 kPa (150 psig).

2.3 FUEL PIPING

A. Natural gas, LP gas (propane), fuel oil (No. 2 heated) for main burner and igniter (pilot) fuels, gas vent piping. Comply with ASME B3l.l and NFPA 54.

B. Piping: Carbon steel, ASTM A53/A53M Grade B or ASTM A106/A106M Grade B, seamless or ERW, Schedule 40. Fuel oil piping will be seamless downstream of burner automatic shutoff valves.

C. Joints:
   1. Pipe sizes 65 mm (2-l/2 inches) and above: Butt-welded, no other types allowed.
   2. Pipe sizes 50 mm (2 inches) and below: Socket-welded or butt-welded.

D. Fittings:
   1. Butt-welded joints: Steel, ASTM A234/A234M, Grade B, ASME B16.9, same schedule as adjoining pipe.
   2. Socket-welded joints: Forged steel, ASME B16.ll, 13,790 kPa (2000 psig class.

E. Unions on piping 50 mm (2 inches) and under: Forged steel, 13,790 kPa (2000 psig) class or 20,685 kPa (3000 psig) class.

F. Flanges: Forged steel weld neck, ASME B16.5, ASTM A105/A105M, 1034 kPa (150 psig).

G. Companion flanges: Flanges and bolting will conform to ASME B16.5.

H. Burner Piping: Furnished as part of the factory-assembled burners may be manufacturer's standard materials and assembly. Comply with ASME B31.1, for the actual operating conditions.

I. Igniter (Pilot) Piping: Furnished as part of the factory assembled burners may have 2070 kPa (300 psig) ASTM A47/A47M, ASME B16.3

malleable iron threaded fittings in lieu of welded steel. If threaded fittings are provided, piping will be Schedule 80.

2.4 BOILER FEEDWATER PIPING

A. Piping from boiler feedwater pump discharge to inlet of boilers.

B. Pipe: Carbon steel, ASTM A53/A53M Grade B or ASTM A106/A106M Grade B, seamless or ERW. Piping with threaded joints will be Schedule 80; welded joints Schedule 40. No joining of different schedule pipe in order to have welded on one end and threaded on the other. In these cases, the length of pipe will be Schedule 80.

C. Joints:

1. Pipe sizes 65 mm (2-1/2 inches) and above: Butt-welded, no other types are allowed.
2. Pipe sizes 50 mm (two inches) and below: Threaded, butt-welded, or socket-welded.
3. No pipe-to-pipe joints when the length of the run is less than a full length of pipe.

D. Fittings:

1. Butt-welded Joints: Steel, ASTM A234/A234M, Grade B, ASME B16.9, same schedule as adjoining pipe.
2. Threaded Joints: Forged steel, ASME B16.ll, 13,790 kPa (2000 psig class. Use Schedule 80 pipe and fittings for threaded joints.
3. Socket-welded joints: Forged steel, ASME B16.11, 13,790 kPa (2000 psig) class.

E. Unions: Forged steel, 13,790 kPa (2000 psig) class or 20,685 kPa (3000 psig) class.

F. Flanges and Bolts: Forged steel weld neck, ASME B16.5, ASTM A105/A105M, 2070 kPa (300 psig) pressure class. Bolts will be High strength ASTM A193/A193M, Class 2, Grade B7. Nuts will be ASTM A194/A194M.

2.5 BOILER BLOWOFF PIPING

A. From boiler bottom blowoff connection to blowoff tank. Connections between boiler accessories drain valves and blowoff lines.

B. Pipe: Carbon steel, ASTM A106/A106M, Grade B, seamless, Schedule 80.

C. Joints: Butt-welded, no other types are allowed.

D. Fittings: Steel, ASTM A234/A234M, Grade B, ASME B16.9, same schedule as adjoining pipe, all elbows long radius. Tees or crosses are prohibited.

E. Flanges: Forged steel weld neck, ASME B16.5, ASTM A105/A105M, 2070 kPa (300 psig).

F. At no point will the bottom blow down lines rise above the point of connection to the boiler.

2.6 DRAIN PIPING FROM BOILER ACCESSORIES TO DRAIN VALVE

A. Drain piping from water column, low water cutoffs, gauge glass, water level sensor, remote water level devices (where applied).

B. Pipe: Carbon steel, ASTM A106/A106M, seamless, Schedule 40.

C. Joints: Threaded.

D. Fittings: Forged steel, ASME B16.ll, 13,790 kPa (2000 psig) class.

E. Unions: Forged steel, 13,790 kPa (2000 psig) class or 20,685 kPa (3000 psig) class.

2.7 VENT LINES FROM TANKS AND SAFETY AND RELIEF VALVES

A. Pipe: Carbon steel, ASTM A53/A53M Grade B or A106/A106M Grade B, seamless or ERW, Schedule 40.

B. Joints:

1. Pipe sizes 65 mm (2-l/2 inches) and above: Butt-welded, no other types are allowed.
2. Pipe sizes 50 mm (2 inches) and below: Threaded or butt-welded.

C. Fittings:

1. Welded Joints: Steel, ASTM A234/A234M, Grade B, ASME B16.9, same schedule as adjoining pipe.
2. Threaded Joints: Steel, ASTM A234/A234M, Grade B, ASME B16.9, Schedule 80.

D. Unions: Forged steel, 13,790 kPa (2000 psig) class or 20,685 kPa (3000 psig) class.

E. Flanges: Forged steel weld neck, ASME B16.5, ASTM A105/A105M, 1034 kPa (150 psig).

2.8 COLD WATER PIPING

A. Soft Water: See Section 22 31 11, WATER SOFTENERS.

B. City Water: See Section 22 11 00, FACILITY WATER DISTRIBUTION.

C. All copper pipe will use only soldered fittings.

2.9 COMPRESSED AIR PIPING (FUEL OIL ATOMIZING SERVICE)

A. Pipe: Carbon steel, ASTM A53/A53M Grade B or ASTM A106/A106M Grade B, seamless or ERW Schedule 40.

B. Joints: Threaded.

C. Fittings: Forged steel, ASME B16.ll, 13,790 kPa (2000 psig class); or malleable iron ASTM A47/A47M or ASTM A197/A197M, ASME Bl6.3, 1034 kPa (150 psig) class.

D. Unions: Forged steel, 13,790 kPa (2000 psig) class or 20,685 kPa (3000 psig) class; or malleable iron, 1034 kPa (150 psig) class.

2.10 BOILER WATER SAMPLING, CONTINUOUS BLOWDOWN

A. Pipe: Steel, ASTM A106/A106M Grade B, seamless, Schedule 80.

B. Joints: Threaded.

C. Fittings: Forged steel, ASME B16.11, 13,790 kPa (2000 psig) class. Fittings between boiler and first stop valve must be forged steel, ASME B16.11, 13,790 kPa (2000 psig) or 20,685 kPa (3000 psig) class.

D. Unions: Malleable iron, 2070 kPa (300 psig) class.

2.11 FEEDWATER SAMPLING AND CHEMICAL FEED PIPING

A. Pipe: Stainless steel tubing, ASTM A269/A269M, Type 316.

B. Fittings: Stainless steel Type 316 welding fittings.

2.12 MISCELLANEOUS PIPING

A. Instrument and Control Piping (Sensing Point to Transmitter, Controller, or Other Instrument): Construction will be same as specified for main service.

B. Drain Piping (All Drain Piping Discharging to Floor Drain-From Drain Valve to Floor Drain):

1. Pipe: Carbon steel, ASTM A53/A53M Grade B or ASTM A106/A106M Grade B, seamless or ERW, Schedule 40.
2. Fittings and Unions: Forged steel, ASME B16.11, 13,790 kPa (2000 psig class); or malleable iron, 1034 kPa (150 psig), threaded.

C. Pump Recirculation:

1. Pipe: Carbon steel, ASTM A53/A53M Grade B or ASTM A106/A106M Grade B, seamless or ERW, double extra strong. Schedule 40 permitted on all lines 1500 mm (5 feet) or more from the recirculation orifice.
2. Joints: Threaded.
3. Fittings: Forged steel, ASME B16.11, 13,790 kPa (2000 psig) class; or malleable iron, ASTM A47/A47M or ASTM A197/A197M, ASME B16.3, 2070 kPa (300 psig) class, except 1034 kPa (150 psig) class permitted on all lines 1500 mm (5 feet) or more from the recirculation orifice.
4. Unions: Forged steel, 13,790 kPa (2000 psig) class or 20,685 kPa (3000 psig) class; or malleable iron, ASTM A47/A47M or ASTM A197/A197M, same pressure class as nearest fittings.

2.13 DIELECTRIC FITTINGS

A. Provide threaded dielectric unions for pipe sizes 50 mm (2 inches) and under. For 65 mm (2-1/2 inches) and above, provide steel flanges

electrically isolated at gasket and by sleeves at bolts. Fittings on cold water and soft water lines will be rated for 690 kPa (100 psig), 27 degrees C (80 degrees F). Fittings on steam condensate lines will be rated at 520 kPa (75 psig), 121 degrees C (250 degrees F). Fittings on other services will be rated for the maximum pressure and temperature conditions of the service.

2.14 VALVES; GATE, GLOBE, PLUG, CHECK, BALL, VENT COCKS

A. Valves for particular services are generally specified as Type Numbers. The Type Numbers are defined below. All valves of the same type will be the products of a single manufacturer. Comply with MSS SP-45, MSS SP-80, and ASME B3l.l. Design valves for the service fluids and conditions. Pressure-temperature ratings listed are minimum requirements. Packing and gaskets will not contain asbestos.

B. Valve Type Designations:

1. Gate Valves:

a. Type 101: Cast steel body ASTM A216/A216M WCB, rated for 1034 kPa at 260 degrees C (150 psig at 500 degrees F), ll.5 to l3 percent chromium stainless steel flexible wedge and hard faced (Stellite) or nickel copper alloy seats, 1034 kPa (150 psig) ASME flanged ends, OS&Y, rising stem, bolted bonnet.

1) Provide factory installed globe-valved warm-up bypass when main valve is 75 mm (3 inch) pipe size or greater and serves steam main longer than 6.1 m (20 feet). Conform to MSS SP-45.

2) Drill and tap bosses for connection of drains if valve is in steam service. Conform to MSS SP-45.

b. Type 102: Cast steel body ASTM A2l6/A216M WCB, Class 300, ll.5 to l3 percent chromium stainless steel flexible wedge and hard faced (Stellite) alloy seats, ASME flanged ends, OS&Y, rising stem, and bolted bonnet.

1) Provide factory installed globe-valved bypass when main valve is 75 mm (3 inch) pipe size or greater and serves steam main longer than 6.1 m (20 feet). Conform to MSS SP-45.

2) Drill and tap bosses for connection of drains if valve is in steam service. Conform to MSS SP-45.

c. Type 103: Cast steel body ASTM A2l6/A216M WCB, Class 300, ll.5 to l3 percent chromium stainless steel flexible wedge and hard faced (Stellite) alloy seats, ASME flanged ends, OS&Y, rising stem, and bolted bonnet.

1) Provide factory installed globe-valved bypass when main valve is 75 mm (3 inch) pipe size or greater and serves steam main longer than 6.1 m (20 feet). Conform to MSS SP-45.
2) Drill and tap bosses for connection of drains if valve is in steam service. Conform to MSS SP-45.

d. Type 105: Forged steel body ASTM A105/A105M, rated for 2070 kPa at 216 degrees C (300 psig at 420 degrees F) minimum, Class 4138 kPa (600 psig) or Class 5515 kPa (800 psig), hardened stainless steel or Stellite wedge and seats, threaded ends, OS&Y, rising stem, bolted bonnet.

2. Globe Valves:
   a. Type 201: Cast steel body ASTM A216/A216M WCB, rated for 1034 kPa at 260 degrees C (150 psig at 500 degrees F), 11-1/2 to 13 percent chromium stainless steel or Stellite disc and seat, 1034 kPa (150 psig) ASME flanged ends, OS&Y, rising stem, bolted bonnet, renewable seat rings. Drill and tap bosses for connection of drains where shown. Conform to MSS SP-45.
   b. Type 205: Forged steel body ASTM A105/A105M, rated for 2070 kPa at 216 degrees C (300 psig at 420 degrees F) minimum, Class 4138 kPa (600 psig) or Class 5515 kPa (800 psig), stainless steel disc, Stellite seat, threaded ends, OS&Y, rising stem, bolted bonnet.
3. Plug Valves: Cast steel body ASME B16.5 Class 150, one-fourth turn to open. 861 kPa (125 psig) ASME flanged ends for pipe sizes above 50 mm (2 inches), threaded ends for pipe sizes 50 mm (2 inches) and under. All components designed for service to which applied: natural gas, LP gas (propane), or fuel oil. Furnish lever handle for each valve.
   a. Type 301: Two-way valves up through 100 mm (4 inches) pipe size. Eccentric action, non-lubricated plug with resilient seal molded into groove on plug face providing bubble-tight shut off. O-ring stem seal, corrosion-resistant bearings, corrosion-resistant seat coating, seal materials as recommended by valve manufacturer for the service. Valves on natural gas service AGA approved.
   b. Type 302: Two-way valves 125 mm (5 inches) pipe size and above, all sizes of three-way valves. Lubricated full-port plug type with lubricant for intended service. Reinforced Teflon stem seal, valve plug floated on Teflon surfaces, lubricant injection system

that has sufficient pressure to fully lubricate all sealing surfaces. Provide laminated plastic label attached to each valve stating, “Lubricate with (Insert appropriate description per manufacturers requirements) once a year”.

4. Check Valves:
   a. Type 401: Not used.
   b. Type 402: Swing-type, cast steel body ASME B16.34, rated for 1724 kPa (250 psig) saturated steam, 3447 kPa (500 psig) WOG, bronze or bronze-faced disc and seat, 1724 kPa (250 psig) ASME flanged ends, bolted cover, renewable disc and seat.
   c. Type 403: Swing-type, cast steel body ASME B16.34, rated for 861 kPa (l25 psig) saturated steam, 1380 kPa (200 psig) WOG, bronze or bronze-faced disc and seat, 861 kPa (l25 psig) ASME flanged ends, bolted cover, renewable disc and seat.
   d. Type 405: Lift-type, forged steel body ASTM A105/A105M, rated for 2070 kPa at 216 degrees C (300 psig at 420 degrees F) minimum (Class 4138 kPa (600 psig) or 5515 kPa (800 psig)), hardened stainless steel disc, hard faced seat, bolted cover, threaded ends.
   e. Type 406: Swing-type, Type 316 stainless steel body, disc and hanger, rated for 1724 kPa at 182 degrees C (250 psig at 360 degrees F) minimum.
   f. Type 408: Silent spring-loaded wafer type, cast steel ASTM A216/A216M WCB body, rated for 2070 kPa (300 psig) water, 121 degrees C (250 degrees F), stainless steel trim.
5. Ball Valves: Reduced port permitted for bypass (throttling) service; full port required for all other services, one-fourth turn to open.
   a. Type 501: Type 316 stainless steel body, ball and stem, rated for 1034 kPa at 185 degrees C (150 psig at 365 degrees F), 4138 kPa at 93 degrees C (600 psig at 200 degrees F); reinforced TFE seat, stem seal and thrust washer; end entry, threaded ends.
   b. Type 502: Steel body, rated for 1034 kPa at 185 degrees C (150 psig at 365 degrees F), 1724 kPa at 121 degrees C (250 psig at 250 degrees F), reinforced TFE seat, stem seal and thrust washer; end entry, threaded ends, UL-listed for natural or LP gas shut off service when used on those services. Type 503: Carbon steel body, steam service, rated for 1380 kPa at 200 degrees C (200

psig at 392 degrees F), stainless steel ball and stem, Polyfil seat, live-loaded or adjustable stem seal, threaded ends.

c. Type 504: Carbon steel body, saturated steam service, rated for 1034 kPa (150 psig), stainless steel ball and stem, Polyfil seat, live-loaded stem seal, ASME flanged ends.

6. Gas Vent Cocks: Type 701, bronze body, tee handle, rated for 207 kPa at 38 degrees C (30 psig at 100 degrees F), ground plug, rated for tight shut-off on fuel gas service.

C. Boiler Valves:

1. Steam Non-Return Stop Check Valves:

a. Type: Straight-way Y-pattern, with dash-pot and piston and tapped drain openings, OS&Y, bolted bonnet, rising stem. Provide angle pattern only if shown on the contract drawings.

b. Construction: Cast steel body ASTM A216/A216M WCB, rated for 2070 kPa (300 psig) saturated steam, Stellite faced steel disc, alloy steel seat, 2070 kPa (300 psig) ASME flanged ends.

c. Operation: Valves will automatically close tightly when boiler steam pressure becomes less than that of the steam header. Valves will operate without sticking or chattering.

2. Stop Valves for Steam Vents on Boiler Drums and Steam Lead, Steam Pressure Gauge:

a. Installation of steam pressure gauge shut-off valves will conform to ASME BPVC, Section I.

b. Angle stop valves (water tube boilers), OS&Y, chain operated, cast, or forged steel, 1380 kPa (200 psig) steam rating, renewable seat and disc.

c. Gate valves, two inches and under: Type 105.

3. Valves in Drain Lines from Steam Stop Check Valve, Water Column, Gauge Glass, Low Water Cut-offs:

a. Gate valves, two inches and under: Type 105.

b. Check valves, two inches and under: Type 405.

4. Bottom Blowoff Valves:

a. Type: Seatless, sliding plunger, 0S&Y, designed for blowoff service. Sliding disc-type or globe-type valves are prohibited.

b. Construction: ASTM A216/A216M WCB cast steel body, rated for 2070 kPa (300 psig) saturated steam, 2070 kPa (300 psig) ANSI flanged ends. Valves will have handwheel with rotating handle.

c. Conform to ASME B31.1.

D. Steam above 103 kPa (15 psig), all valves in steam pressure reducing stations:
   1. Gate valves, 50 mm (2 inches) and under: Type 105.
   2. Gate valves, 65 mm (2-1/2 inches) and above: Type 101.
   3. Globe valves, 50 mm (2 inches) and under: Type 205.
   4. Globe valves, 65 mm (2-1/2 inches) and above: Type 201.
   5. Ball valves, 50 mm (2 inches) and under: Type 503.
   6. Ball valves, 65 mm (2-1/2 inches) and above: Type 504.

E. Steam 103 kPa (15 psig) and under:
   1. Gate Valves, 50 mm (2 inches) and under: Type 105.
   2. Gate valves, 65 mm (2-1/2 inches) and above: Type 103.
   3. Globe valves, 50 mm (2 inches) and under: Type 205.
   4. Globe valves, 65 mm (2-1/2 inches) and above: Type 205.
   5. Ball valves, 50 mm (2 inches) and under: Type 503.
   6. Ball valves, 65 mm (2-1/2 inches) and above: Type 504.

F. Boiler Feedwater from Pumps to Boilers, Recirculation:
   1. Gate valves, 50 mm (2 inches) and under: Type 105.
   2. Gate valves, 65 mm (2-1/2 inches) and above: Type 102.
   3. Globe valves, 50 mm (2 inches) and under: Type 205.
   4. Globe valves, 65 mm (2-1/2 inches) and above: Type 205.
   5. Check valves, at boiler feed pump discharge: Type 408.
   6. Check valves, at boiler, 50 mm (2 inches) and under: Type 405.
   7. Check valves, at boiler, 65 mm (2-1/2 inches) and above: Type 402.

G. Condensate, Condensate Transfer, Boiler Feedwater from Feedwater Deaerator to Boiler Feed Pump Suction, Overflow, Control and Instrument Piping for Condensate Storage Tank and for Feedwater Deaerator:
   1. Gate valves, 50 mm (2 inches) and under: Type 105.
   2. Gate valves, 65 mm (2-1/2 inches) and above: Type 103.
   3. Globe valves, 50 mm (2 inches) and under: Type 205.
   4. Globe valves, 65 mm (2-1/2 inches) and above: Type 205.
   5. Ball valves, 50 mm (2 inches) and under: Type 502.
   6. Ball valves, 65 mm (2-1/2 inches) and above: Type 504.
   7. Check valves 50 mm (2 inches) and under: Type 405.
   8. Check valves, 65 mm (2-1/2) inches and above: Type 403.
   9. Check valves on pump discharge, all sizes: Type 408.

H. Boiler Water Sampling, Continuous Blowdown:
   1. Gate Valves, 50 mm (2 inches) and under: Type 105.
   2. Globe valves, 50 mm (2 inches) and under: Type 205.

3. Check valves, 50 mm (2 inches) and under: Type 405.
4. Ball valves, 50 mm (2 inches) and under: Type 502.

I. Feedwater Sampling:

1. Ball valves, 50 mm (2 inches) and under: Type 501.
2. Check valves, 50 mm (2 inches) and under: Type 406.

J. Chemical Feed System:

1. Ball valves, 50 mm (2 inches) and under: Type 501.
2. Check valves, 50 mm (2 inches) and under: Type 406.

K. Fuel Oil: Discharge side of pumps. Conform to NFPA 30 and NFPA 31.

1. Gate valves, 50 mm (2 inches) and under: Type 105.
2. Gate Valves, 65 mm (2-1/2 inches) and above: Type 101 or 102.
3. Globe valves, 50 mm (2 inches) and under: Type 205.
4. Plug valves, 100 mm (4 inches) and under: Type 301. (Tank isolating valve on return line.)
5. Check valves, 50 mm (2 inches) and under: Type 405 or 408.
6. Check valves, 65 mm (2-1/2 inches) and above: Type 402 or 408.
7. Ball valves, 50 mm (2 inches) and under: Type 502.

L. Fuel Oil: Suction side of pumps and tank fill lines where tank is below fill point. Conform to NFPA 30 and NFPA 31.

1. Gate valves, 50 mm (2 inches) and under: Type 105.
2. Gate valves, 65 mm (2-1/2 inches) and above: Type 103.
3. Plug valves, 100 mm (4 inches) and under: Type 301.
4. Check valves, 50 mm (2 inches) and under: Type 405.
5. Check valves, 65 mm (2-1/2 inches) and above: Type 403.
6. Ball valves, 50 mm (2 inches) and under: Type 502.

M. Fuel Gas: Main fuel and igniter (pilot) systems.

1. Plug valves, 100 mm (4 inches) and under: Type 301.
2. Ball valves, 50 mm (2 inches) and under: Type 502. May be applied where plug valves are shown.
3. Plug valves, 125 mm (5 inches) and above: Type 302.
4. Plug valves, three-way, all sizes: Type 302.
5. Check valves, 50 mm (2 inches) and under: Type 405.
6. Vent cocks, 15 mm (1/2 inch) and under: Type 701.

N. Compressed Air:

1. Gate valves, 50 mm (2 inches) and under: Type 105.
2. Ball valves, 50 mm (2 inches) and under: Type 502.

O. City (Cold) Water: See Section 22 11 00, FACILITY WATER DISTRIBUTION.

P. Soft Water: See Section 22 31 11, WATER SOFTENERS.

Q. Non-Boiler Blowdowns, Drains, Flow Sensing Lines:

1. Gate valves, 50 mm (2 inches) and under: Type 105.
2. Ball valves, 50 mm (2 inches) and under: Type 503.

2.15 GAUGES, PRESSURE AND COMPOUND

A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide steel, lever handle union cock. Provide steel or stainless-steel pressure snubber for gauges in water service. Provide steel pigtail syphon for steam gauges.

C. Pressure gauge ranges will be selected such that the normal operating pressure for each gauge is displayed near the midpoint of each gauge’s range. Gauges with ranges selected such that the normal pressure is displayed at less than 30 percent or more than 70 percent of the gauge’s range are prohibited. The units of pressure will be psig.

2.16 SIGHT FLOW INDICATORS

A. Provide, where shown, to allow observation of flow in piping systems.

B. Type: In line, dual portholes on opposite sides, with safety shield, with or without rotor as shown on the drawings. Where provided, rotor will have minimum of three vanes.

C. Construction: Carbon steel body, tempered borosilicate window, PTFE seals (except Buna-N on oil service), threaded ends on pipe sizes under 65 mm (2-1/2 inches), flanged ends on sizes 65 mm (2-1/2 inches) and above. Pressure and temperature ratings will be equivalent to requirements for valves on the same pipelines.

D. Safety Shield: Transparent wrap-around overlap covering entire sight flow indicator, designed to protect personnel from failure of indicator. Shield will fit the indicator tightly and be suitable for 1034 kPa, 150 degrees C (150 psig, 302 degrees F).

2.17 QUICK-COUPLE HOSE CONNECTORS AND STEAM HOSES

A. Provide on all Y-strainer drains and where shown to allow quick connection of length of hose to piping drain or blowoff so that discharge fluid (water or steam) can be conveyed to a drainage system.

B. Type: Straight through, plug and socket, screw type or cam locking connections, all units 20 mm (3/4 inch) pipe size. Integral shut-off devices not required.

C. Service: Design for water and steam at 103 kPa (15 psig), 154 degrees C (309 degrees F).

D. Spare Parts: Furnish one socket and one plug.

E. Accessories: Furnish two hoses 6.1 m (20 feet) long, 20 mm (3/4 inch) inside diameter, rated for steam service at 690 kPa, 149 degrees C (100 psig, 300 degrees F). Hose must be sufficiently flexible to be placed in 1200 mm (4 foot) diameter coil. Provide connector on one end of each hose to mate with connectors on drains. Provide hose rack for holding both hoses. Securely mount rack in location selected by COR.

2.18 SAFETY VALVES, RELIEF VALVES, SAFETY RELIEF VALVES AND ACCESSORIES

A. Provide valves and accessories to protect piping systems and pressure vessels from over-pressure. All valves will comply with ASME BPVC Section I and ASME BPVC Section VIII). Flow capacities will be certified by National Board of Boiler and Pressure Vessel Inspectors (NB).

B. Boiler and Economizer Service: Refer to Section 23 52 39, FIRE-TUBE BOILERS.

C. Steam Service (Pressure Vessels and Piping Systems): Refer to schedules on drawings for set pressures and capacities. Provide lifting levers, stainless steel trim, lapped seats on steel valves.

D. Fuel Oil Service: Refer to Section 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT.

E. Compressed Air Service: Refer to Section 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT.

F. Drip Pan Ells: Ductile iron factory-built safety valve discharge fitting with pipe-within-pipe slip-type connection to vertical vent pipe, basin for collecting condensate from vent pipe, drain connections on basin and at base of ell.

2.19 STEAM PRESSURE REDUCING VALVES

A. Type: Single-seated, diaphragm operated, spring-loaded, steam pilot-controlled, normally closed, pack-less, adjustable set pressure. Pilot will sense controlled pressure downstream of main valve.

B. Service: Provide controlled reduced pressure to steam piping systems. Design for saturated steam at pressures shown on drawings or equipment requirements.

C. Performance: Pressure control will be smooth, continuous. Maximum 10 percent deviation from set pressure over an 10/1 turndown. Refer to schedules on drawings for flow and pressure requirements. Downstream safety valve will be sized equal to or exceed the maximum total flow capacity of the pressure reducing station.

D. Construction:

1. Main Valve – Pipe sizes 50 mm (2 inches) and less: Steel body rated for 1724 kPa (250 psig), threaded ends. Globe body valve and seat will be replaceable, Type 316 stainless steel and include stainless steel stem.
2. Main Valves – Pipe sizes greater than 50 mm (2 Inches): Steel body rated for 1034 kPa (150 psig), ASME flanged ends, or steel body 1724 kPa (250 psig) ASME flanged ends. Globe body valve and seat will be replaceable, Type 316 stainless steel and include stainless steel stem.
3. Pilot Valve: Valve plug and seat will be replaceable, stainless steel or Monel.

E. Direct Digital Control Valves: May be furnished in lieu of steam operation. All specification requirements for steam operated valves will apply. In the event of signal failure, valves will be normally closed.

2.20 STRAINERS, SIMPLEX BASKET TYPE

A. Provide on condensate lines where shown. Refer to Section 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT, for duplex basket strainers at oil pumps.

B. Type: Simplex cylindrical basket type, clamp cover, closed-bottom, removable basket, drain at bottom with threaded plug.

C. Service: Water at 100 degrees C (212 degrees F), 103 kPa (15 psig) maximum pressure.

D. Construction:

1. Body: Cast steel rated for 861 kPa (125 psig) ASME flanged ends, flow arrows cast on side.
2. Basket: Stainless steel, 3.2 mm (1/8 inch) perforations. Ratio of screen open area to cross section of pipe; four to one minimum.

2.21 STRAINERS, Y-TYPE

A. Provide as shown on steam, water, and compressed air piping systems.

B. Type: Open-end removable cylindrical screen. Threaded blow-off connection.

C. Construction:

1. Steam Service 420 to 1034 kPa (61 to 150 psig): Cast steel rated for 1034 kPa (150 psig) saturated steam with 1034 kPa (150 psig) ASME flanged ends, or forged steel with 1724 kPa (250 psig) ASME flanged ends, for pipe sizes above 50 mm (2 inches). Cast steel rated for saturated steam at 1034 kPa (150 psig) threaded ends, for pipe sizes 50 mm (2 inches) and under.
2. Steam Service 414 kPa (60 psig) and under, water (except boiler feed between feedwater pumps and boilers), compressed air: Cast steel rated for 861 kPa (125 psig) saturated steam, 1200 kPa (175 psig) WOG, with 861 kPa (125 psig) ASME flanged ends, for pipe sizes above 50 mm (2 inches). Cast steel, threaded ends, rated for 861 kPa (125 psig) saturated steam, 1200 kPa (175 psig) WOG, for pipe sizes 50 mm (2 inches) and under.
3. Boiler Feed between Feedwater Pumps and Boilers: Cast steel rated for 1724 kPa at 232 degrees C (250 psig at 450 degrees F) with 2070 kPa (300 psig) ASME flanged ends or cast steel with 1724 kPa (250 psig) ASME flanged ends, for pipe sizes above 50 mm (2 inches). Cast steel, threaded ends, rated for 1724 kPa at 232 degrees F (250 psig at 450 degrees F) for pipe sizes 50 mm (2 inches) and under.

D. Screen: Monel or stainless steel, free area not less than 2-1/2 times flow area of pipe. For strainers 75 mm (3 inch) pipe size and smaller, diameter of openings will be 0.8 mm (0.032 inch) or less on steam service, 1.3 mm (0.05 inch) or less on water service, 0.3 mm (0.01 inch) or less on compressed air service. For strainers 100 mm (4 inch) pipe size and greater, diameter of openings will be 1.3 mm (0.05 inch) on steam service, 3.2 mm (1/8 inch) on water service. Provide 80 mesh stainless steel screen liner on all strainers installed upstream of water meters or control valves.

E. Accessories: Gate or ball valve and quick-couple hose connection on all blowoff connections. These items are specified elsewhere in this section.

2.22 LIQUID PETROLEUM TANKS GAS PRESSURE REGULATORS

A. Type: Single stage or two-stage designed to reduce tank pressure to LPG header pressure 34 kPa (5 psig). Outlet pressure will be adjustable. Design for LPG (propane) service. Valve will be weatherproof for outside installation. Valve body will be designed for 1724 kPa (250 psig). Provide internal relief valve set at 69 kPa (10 psig).

B. Performance: Valve will provide steady outlet pressure of 34 kPa (5 psig) with flow rate required by igniters (pilots) furnished, with tank pressure variation from 1724 kPa to 138 kPa (250 psig to 20 psig).

2.23 EMERGENCY GAS SAFETY SHUT-OFF VALVE

A. Permits remote shut-off of fuel gas flow to boiler plant.

B. Type: Manually opened, electrically held open, automatic closing upon power interruption. Pneumatic operator is prohibited.

C. Performance: Will shut bubble tight within one second after power interruption. Refer to the drawings for pressure, flow, and valve size requirements.

D. Service: Natural gas and LP gas.

E. Construction: UL listed, FM approved, rated for 861 kPa (125 psig) ASME flanged ends for pipe sizes above 50 mm (2 inches), threaded ends for pipe sizes 50 mm (2 inches) and under. Cast iron, cast steel or bronze body, open and shut indicator. Valves for LP gas service will be rated at 1724 kPa (250 psig).

F. Control Switch: Mounted in Control Room and at exterior doorways (multiple switches). Switch will also cut the power to the fuel oil pump set. Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT. Provide auxiliary switch to provide signal to Computer Workstation.

2.24 STEAM TRAPS

A. Application: Steam line drip points and heat exchangers. Each type furnished by a single manufacturer.

B. Type: Inverted bucket type with thermostatic vent in bucket except closed float-thermostatic on discharge side of pressure reducing stations and on all heat exchangers. Refer to the drawings for trap locations, capacity and size, differential operating pressures, and design pressure.

C. Trap bodies: Steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. The use of raised face flange is required on pipe sizes 1½ inch and above. The use of unions is acceptable for pipe sizes below 1½ inches. For systems without relief valve traps will be rated for the pressure upstream of the steam supplying the system.

D. Floats: Stainless steel.

E. Valves: Hardened chrome-steel.

F. Mechanism and Thermostatic Elements: Stainless steel mechanisms. Bimetallic strip air vent on inverted bucket traps.

G. Provision for Future Trap Monitoring System: All traps will include ports for future installation of monitoring devices. Ports will be plugged. To facilitate future removal of the plugs, install them with Teflon tape on the threads.

H. Identification: Label each trap at the factory with an identification number keyed to number that is shown on the drawings. Label will be a metal tag permanently affixed to the trap.

I. Factory-Packaged Trap Station: As an option for drip points requiring isolating valves, strainer, trap, trap monitoring device or ports for future monitoring device, and valved test ports, provide factory-packaged trap station including these features.

2.25 PRESSURE DRIVEN CONDENSATE PUMP TRAP

A. Unit will automatically trap and pump condensate from process and heating equipment under all operating conditions including vacuum.

B. Body will be constructed of carbon steel with all stainless-steel internals. The mechanism will incorporate Inconel alloy springs.

C. Motive Force: The pump trap will utilize steam, compressed air or inert gas to remove condensate from the receiving vessel. If two types of motive forces are used (e.g., primary and back-up force) the two systems will never be permanently interconnected.

D. Pumps will require no electricity for operation.

E.

F. Check valves at inlet and outlet will be stainless steel.

G. ASME BPVC Section VIII.

H. Provide Pump Trap with removable insulation cove .

I. Manufacturer standard paint finish .

2.26 FLEXIBLE CONNECTORS

A. Provide flexible connectors as shown to allow differential movements of pumps and piping systems subject to thermal expansion, to serve as vibration isolators between air compressors and piping systems, and to allow connection of steam or compressed air atomizing media for oil burners on water tube boilers.

B. Units for Water Service:

1. Service: Refer to schematic diagrams for pressure, temperature and movement requirements. If requirements are not shown on the

drawings, units will be designed for maximum system pressure, temperature, axial movement and lateral movement.

2. Construction:
   a. Teflon Bellows Type: Molded Teflon bellows with metal reinforcing rings, flanged ends, bolted limit rods.
   b. Stainless Steel Bellows Type: Multi-ply stainless steel with flanged ends, bolted limit rods.
   c. Flexible Metal Hose Type: Corrugated stainless-steel hose wrapped with wire braid sheath. Ends will be threaded, with union connectors, for pipe sizes 50 mm (2 inches) and below, flanged for pipe sizes 65 mm (2-1/2 inches) and greater.

C. Units for Compressed Air Service Only:
   1. Service: Designed for 93 degrees C (200 degrees F), 1034 kPa (150 psig), and 15 mm (1/2 inch) intermittent offset.
   2. Construction: Flexible corrugated stainless-steel hose wrapped with wire braid sheath. Provide threaded ends with union connectors.

D. Units for Atomizing Media Service (Steam, Compressed Air) and Steam Safety Valve Drip Pan Ell Drains:
   1. Service: Designed for saturated steam at set pressure of boiler safety valves or for set pressure of compressor relief valve, whichever is greater. Hose will be designed for bend radii to suit location of connection points to burner piping system. Hose will also be designed for intermittent flexing.
   2. Construction: Flexible corrugated stainless-steel hose wrapped with wire braid sheath. Provide threaded ends with union connectors.

2.27 PIPING SUPPORT SYSTEMS

A. Unless otherwise indicated on the drawings, provide an engineered piping support system with all hangers, supports and anchors designed and located by experienced technical pipe support specialists, utilizing piping system design and analysis software. The system design must be completely documented and submitted for review.

B. All pipe hangers and supports, and selection and installation will comply with MSS SP-58 and MSS SP-127.

C. All pipe hanger and support devices will be in compliance with specified MSS SP-58 type numbers, have published load ratings, and be products of engineered pipe support manufacturers.

D. All pipe stresses and forces and moments on connecting equipment and structures will be within the allowances of the ASME B31.1, applicable building codes, and equipment manufacturer's design limits.
E. Piping that expands and contracts horizontally including steam, steam condensate, boiler feed, condensate transfer, will be supported by roller or sliding type hangers and supports except when long vertical hanger rods permit sufficient horizontal movement with the vertical angles of the rods less than 4 degrees.
F. Piping that expands and contracts vertically including steam, steam condensate, boiler feed, condensate transfer, will be supported by engineered variable spring and spring cushion hangers. Utilize MSS SP-58 selection requirements and guidelines. Vibration isolator hanger types are prohibited.
G. Piping system anchors will be engineered and located to control movement of piping that is subject to thermal expansion.
H. Prior to construction, submit complete engineering calculation methods and results, descriptions of all devices with MSS numbers, sizes, load capabilities and locations. Submit calculations on all moments and forces at anchors and guides, all hanger loads, all pipe stresses that are within 20 percent of the code allowable or exceed ASME B31.1 code allowable, all pipe movements at supports.
I. Detailed Design Requirements:
    1. Piping system design and analysis software will be current state of the art that performs ASME B31.1 code analyses and will be utilized to analyze pipe movement and deflection, pipe stresses, pipe support forces and moments, and for selection of pipe support types and sizes.
    2. Each support for piping 65 mm (2-1/2 inches) and above will be completely engineered to include location, type and size, hot and cold loads, and movement. Submit layout drawings showing precise support locations and submit individual drawings for each support assembly showing all components, sizes, loadings.
    3. Supports for piping 50 mm (2 inches) and below will be engineered in general terms with approximate locations, typical support types and sizes, approximate movements. Submit layout drawings showing general locations and support types and sizes.
    4. Obtain permissible loadings (forces and moments) for equipment nozzles (pipe connections) from the manufacturer of the boilers, the

feedwater deaerator, and any other equipment as necessary. Professional structural engineer will verify capability of building structure to handle piping loads.

5. The project drawings may show locations and types of resilient supports including rollers and springs, and may also show special supports including anchors, guides, and braces. Comply with the drawing requirements unless it is determined that piping may be overstressed or supports overloaded. Refer conflicts to the COR.
6. Variable spring hangers conforming the MSS SP-58, Type 51, will support all piping that expands vertically from thermal effects which may include connected equipment, such as boilers. Spring rates must be selected to avoid excessive load transfer to the connected equipment as the piping expands vertically. Vibration-type spring isolators are not acceptable. Light duty spring hangers, MSS SP-58, Type 48, may be utilized on loads of 91 kg (200 pounds) or less, and vertical movement of 3.2 mm (1/8 inches) or less. Spring cushion hangers, MSS SP-58, Type 49, may be utilized for vertical movement of 3.2 mm (1/8 inches) or less.
7. Locate supports to permit removal of valves and strainers from pipelines without disturbing supports.
8. If equipment and piping arrangement differs from that shown on the drawings, support locations and types will be revised at no cost or time to the Government. The Government will also require a complete stress analysis of the system as-built at no additional cost or time to the Government.

J. Hangers and Supports - Products:

1. Factory-built products of a manufacturer specializing in engineered pipe supports. All components must have published load ratings. All spring type supports will have published spring rates and movement limits. All support assemblies will include threaded connections that permit vertical position adjustment. Supports will comply with MSS SP-58 Type Numbers as listed below.
2. Upper Attachments to Building Structure: Types 18, 20, 21, 22, 23, 29, and 30.
3. Roller Supports: Types 41, 43, and 46. Provide vertical adjustment for Type 41 with threaded studs and nuts adjacent to the roller.

4. Variable Spring Hanger Assembly:
   a. Type 51 variable spring, with Type 3 pipe clamp or Type 1 clevis. Type 53 variable spring trapeze may also be used. Locate Type 51 variable spring within 300 mm (1 foot) above pipe attachment. Attach rod to top of variable spring with Type 14 clevis.
   b. Typical features of variable spring hangers include spring rates under 150 lbf/in, enclosed spring, load and travel indicator, sizes available with load capabilities ranging from 50 lb to multiples of 10,000 lb.
5. Spring Cushion Hanger Assembly: Double Rod: Type 41 and 49.
6. Light Duty Spring Hanger Assembly: Type 48 light duty spring, with Type 3 pipe clamp or Type 1 clevis. Locate Type 48 light duty spring within 300 mm (1 foot) above pipe attachment.
7. Clevis Hangers: Type 1.
8. Wall Brackets: Type 31, 32, and 33.
9. Pipe Stands: Type 38.
10. Riser Clamps: Type 42.
11. Roller Guides: Type 44. Construct guides to restrain movement perpendicular to the long axis of the piping. All members will be welded steel.
12. Trapeze Supports: May be used where pipes are close together and parallel. Construct with structural steel channels or angles. Bolt roller supports to steel to support piping subject to horizontal thermal expansion. Attach other piping with U-bolts.
13. Pipe Covering Protection Saddles: Type 39. Provide at all support points on insulated pipe except where Type 3 pipe clamp is provided. Insulation shields are prohibited. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
14. Sliding Supports: Type 35. Welded steel attachments to pipe and building structure with Teflon or graphite sliding surfaces bonded to the attachments. Provide steel guides, except at expansion bends, to prevent lateral movement of the pipe.
15. Piping Anchors: Provide engineered designs to accommodate the calculated loads. All ferrous material will be painted in accordance with Section 09 91 00, PAINTING.

2.28 PIPE AND VALVE FLANGE GASKETS

A. Non-asbestos, designed for the service conditions. On steam service utilize 3.2 mm (1/8 inch) thick Class 300 spiral-wound with Type 304 stainless steel and mica/graphite filler and carbon steel gauge ring.

2.29 THREAD SEALANTS

A. As recommended by the sealant manufacturer for the service. Teflon tape of any type is prohibited on fuel oil systems.

2.30 PIPE SLEEVES

A. Service: For pipes passing through floors, walls, partitions.

B. Construction: Steel pipe, schedule 10 minimum.

C. Sleeve Diameter: Not less than 25 mm (1 inch) larger than the diameter of the enclosed pipe and thermal insulation, vapor barrier, and protective covering for insulated pipe; sleeves for un-insulated pipe will be not less than 25 mm (1 inch) larger than the diameter of the enclosed pipe.

PART 3 - EXECUTION

3.1 GENERAL

A. If an installation is unsatisfactory to the COR, the Contractor will correct the installation at no additional cost or time to the Government.

3.2 ARRANGEMENT OF PIPING

A. The piping arrangement shown is a design based on currently available equipment. The plans show typical equipment to scale and show practical arrangement. Modification will be necessary during construction, at no additional cost or time to the Government, to adapt the equipment layout and piping plans to the precise equipment purchased by the Contractor. Accessibility for operation and maintenance must be maintained.

B. All piping will be installed parallel to walls and column centerlines (unless shown otherwise). Fully coordinate work of each trade to provide the designed systems without interference between systems. All piping will be accurately cut, true, and beveled for welding. Threaded piping will be accurately cut, reamed, and threaded with sharp dies. Copper piping work will be performed in accordance with best practices requiring accurately cut clean joints and soldering in accordance with the recommended practices for the material and solder employed. Compression type fittings are prohibited.

C. All piping will be pitched for drainage at a constant slope of 25 mm in 12 m (1 inch in 40 feet). Steam, condensate, trap discharge, drip, drain, air, gas and blowdown piping will pitch down in direction of flow. Service water, pumped condensate, pumped boiler feedwater, oil, will pitch up in direction of flow. Provide valved air vents at top of rise and valved drains at low points. Gas piping may be run level as it is presumed to be dry, but dirt pockets will be provided at base of risers.

D. Valves will be located, and stems oriented to permit proper and easy operation and access to valve bonnet for maintenance of packing, seat and disc. Valve stems will not be below centerline of pipe. Refer to plans for stem orientation. Where valves are more than 2.1 m (7 feet) above the floor or platform, stems will be horizontal unless shown otherwise. Gate and globe valves more than 3 m (10 feet) above floor or platform, will be accessed using additional permanent work platforms to be provided by contractor. Provide hammer-blow wheel on any valve that cannot be opened or tightly closed by one person. Steam line gate isolation valves 75 mm (3 inch) pipe size and above will have factory or field-fabricated 20 mm or 25 mm (3/4 inch or 1 inch) globe-valved warm-up bypasses if the steam line length is 6.1 m (20 feet) or longer.

E. Provide union adjacent to all threaded end valves.

F. Provide valves as necessary to permit maintenance of a device or sub-system without discontinuing service to other elements of that service or system.

G. Do not install any piping within 600 mm (2 feet) of water tube boiler side or top casings.

3.3 WELDING

A. The contractor is entirely responsible for the quality of the welding and will:

1. Conduct tests of the welding procedures used on the project, verify the suitability of the procedures used, verify that the welds made will meet the required tests, and verify that the welding operators have the ability to make sound welds under standard conditions.
2. Perform all welding operations required for construction and installation of the piping systems.

B. Qualification of Welders: Rules of procedure for qualification of all welders and general requirements for fusion welding will conform with

the applicable portions of ASME B31.1, AWS B2.1/B2.1M, AWS Z49.1, and as outlined below.

C. Examining Welder: Examine each welder at job site, in the presence of the COR, to determine the ability of the welder to meet the qualifications required. Test welders for piping for all positions, including welds with the axis horizontal (not rolled) and with the axis vertical. Each welder will be allowed to weld only in the position in which he has qualified and will be required to identify his welds with his specific code marking signifying his name and number assigned.

D. Examination Results: Provide the COR with a list of names and corresponding code markings. Retest welders who fail to meet the prescribed welding qualifications. Disqualify welders, who fail the second test, for work on the project.

E. Beveling: Field bevels and shop bevels will be done by mechanical means or by flame cutting. Where beveling is done by flame cutting, surfaces will be thoroughly cleaned of scale and oxidation just prior to welding. Conform to specified standards.

F. Alignment: Provide approved welding method for joints on all pipes greater than 50 mm (2 inches) to assure proper alignment, complete weld penetration, and prevention of weld spatter reaching the interior of the pipe.

G. Erection: Piping will not be split, bent, flattened, or otherwise damaged before, during, or after installation. If the pipe temperature falls to 0 degrees C (32 degrees F) or lower, the pipe will be heated to approximately 38 degrees C (100 degrees F) for a length of 300 mm (1 foot) on each side of the weld before welding, and the weld will be finished before the pipe cools to 0 degrees C (32 degrees F).

H. Non-Destructive Examination of Piping Welds:

1. Perform radiographic examination of 50 percent of the first 10 welds made and 10 percent of all additional welds made. The COR reserves the right to identify individual welds for which the radiographic examination must be performed. All welds will be visually inspected by the COR. The VA reserves the right to require testing on additional welds up to 100 percent if more than 25 percent of the examined welds fail the inspection.
2. An approved independent testing firm regularly engaged in radiographic testing will perform the radiographic examination of pipe joint welds. All radiographs will be reviewed and interpreted

by an ASNT Certified Level III radiographer, employed by the testing firm, who will sign the reading report.

3. Comply with ASME B31.1. Furnish a set of films showing each weld inspected, a reading report evaluating the quality of each weld, and a location plan showing the physical location where each weld is to be found in the completed project. The COR and the commissioning agent will be given a copy of all reports to be maintained as part of the project records and will review all inspection records.

I. Defective Welds: Replace and reinspect defective welds. Repairing defective welds by adding weld material over the defect or by peening are prohibited. Welders responsible for defective welds must be requalified prior to resuming work on the project.

J. Electrodes: Electrodes will be stored in a dry heated area and be kept free of moisture and dampness during the fabrication operations. Discard electrodes that have lost part of their coating.

3.4 PIPING JOINTS

A. All butt-welded piping will be welded at circumferential joints, flanges will be weld neck type; slip-on flanges, screwed flanges may be applied only with written approval of the COR.

B. Companion flanges at equipment or valves will match flange construction of equipment or valve. Raised face will be removed at all companion flanges when attached to flanges equipped for flat face construction.

C. Gaskets and bolting will be applied in accordance with the recommendations of the gasket manufacturer and bolting standards of ASME B31.1. Strains will be evenly applied without overstress of bolts. Gaskets will cover entire area of mating faces of flanges.

D. Screw threads will be made up with Teflon tape except gas and oil piping joints will utilize specified joint compound.

E. Solder joints will be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping. The COR or their representative reserves the right to reject any soldered joints based on the appearance of excessive heat, solder build up or not evenly distributed around the joint, or excessive flux build up. In which case, the contractor will remove, clean, and replace joints at no additional cost or time to the Government.

3.5 BRANCH INTERSECTION CONNECTIONS

A. Factory-built reinforced tees and laterals are required.

B. Factory-built integrally-reinforced forged steel branch outlet fittings may be used on reduced size connections upon approval of COR. They must comply with MSS SP-97.

3.6 EXPANSION AND FLEXIBILITY

A. The design includes provision for piping expansion due to pressure, thermal, weight and seismic (where applicable) effects. It is the Contractor's responsibility to avoid reduction in flexibility and increase in stress in piping systems. Major deviation will be shown by submittal for review of scale working drawings and stress calculations for the piping systems. Contractor will provide any necessary additional construction and materials to limit stresses to safe values as directed by the COR and at no additional cost or time to the Government.

3.7 PIPE BENDING

A. Pipe bending will be in accordance with the recommended practices of PFI ES24. Only ASTM A106/A106M seamless pipe may be bent. Sizes below 50 mm (2 inches) may be bent in field; sizes 65 mm (2-1/2 inches) and larger will have factory-fabricated bends. Minimum radii and tangent lengths for field bent piping are shown in the following table:

Size	Minimum Radius	Minimum Tangent
15 mm (1/2 inch)	65 mm (2-1/2 inches)	40 mm (1-1/2 inches)
20 mm (3/4 inch)	70 mm (2-3/4 inches)	45 mm (1-3/4 inches)
25 mm (1 inch)	125 mm (5 inches)	50 mm (2 inches)
32 mm (1-1/4 inches)	159 mm (6-1/4 inches)	50 mm (2 inches)
40 mm (1-1/2 inches)	191 mm (7-1/2 inches)	65 mm (2-1/2 inches)

3.8 SIZE CHANGES

A. Piping size changes will be accomplished by use of line reducers, reducing ell, reducing tee. Apply eccentric reduction in all piping requiring continuous drainage, to include steam, condensate, vacuum, blowdown. Concentric reduction may be applied in run of piping involving pressure water systems except at pump inlets. Use concentric increasers where flow is in direction of increased size. Eccentric reduction, top flat, at all pump connections.

3.9 ADDITIONAL DRIPS AND TRAPS

A. Where additional rises or drops in steam or gas lines are provided, provide additional drip pockets with steam trap assemblies on steam lines and additional dirt pockets on gas lines. All air drops will have

dirt legs and no actuator or other air operated equipment may come off the end of the air line. Airline taps are either from the top of the supplying line if the supply line is horizontal or from the side if the supplying line is vertical. All air operated equipment will have inline moisture separators or dryers.

3.10 MINOR PIPING

A. Minor piping associated with instrumentation and control is generally not shown. Interconnection of sensors, transducers, control devices, instrumentation panels, combustion control panel, burner control panels is the responsibility of the contractor. Small piping associated with water cooling, drips, drains and other minor piping may not be shown to avoid confusion in the plan presentation but will be provided as part of contract work.

3.11 DIELECTRIC CONNECTION

A. Where copper piping is connected to steel piping provide dielectric connections.

3.12 INSTALLATION - BOILER EXTERNAL STEAM PIPING FROM BOILER TO MAIN HEADER

A. From Boiler to Second Stop Valve: Fabricate from boiler nozzle through second stop valve under the rules for boiler external piping of the ASME BPVC Section I. Full compliance will be required, including qualification of welders, Code inspection, and certification with ASME Form P4A. Deliver original of Form P4A properly executed to COR.

B. Construction will include: non-return stop and check valve at the boiler, welding coupling for 20 mm (3/4 inch) vent, second stop valve, steam flowmeter primary element, welding coupling for IPT calorimeter connection located to provide clear space and access for temporary test calorimeter, and header stop valve. Second stop valve may be deleted if the entire steam line from the non-return valve to the header valve is constructed in accordance with the rules for boiler external piping, ASME BPVC Section I.

C. Companion flange at 2070 kPa (300 psig) valves will be 2070 kPa (300 psig) weld neck; at 1034 kPa (150 psig) valves will be 1034 kPa (150 psig) weld neck.

D. Equip header stop valve with factory applied warm-up bypass connected to drilled and tapped bosses in valve body located above and below valve wedge. Connect valved drain to header valve body boss located above valve wedge.

E. Equip steam pipe with 20 mm (3/4 inch) vent, 1380 kPa (200 psig) steel gate valve, as specified.

F. Support and slope boiler steam line to drain; apply variable spring hangers (MSS-SP58, Type 51 or 53).

G. Provide screwed fitting for calorimeter (temporary test instrument) on side of pipe as shown. Allow 600 mm (2 feet) horizontal and vertical clearance for calorimeter.

H. Handwheel and drain valve on non-return stop check valve will be within easy reach of boiler platform.

I. Disassemble, clean, and reassemble entire mechanism of non-return stop check valve after conclusion of boiler testing.

3.13 INSTALLATION - MAIN STEAM HEADER

A. The header will be the connection point for steam piping from all boilers and for steam distribution piping. The boiler plant steam pressure control transmitter will be connected to the header.

B. Steam header will be assembly of tees, pipe sections, and weld neck flanges.

C. Factory-fabricated forged steel integrally reinforced branch outlet welding fittings, standard weight, ASTM A105/A105M Grade 2, may be applied in lieu of tees for all branch outlets less than the full size of the header. Comply with fitting manufacturer's recommendations and requirements of ASME B31.1 and MSS SP-97.

D. Provide header supports and anchor as shown; apply insulation saddles for insulation thickness as required in Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

E. Weld neck flange bolt position will conform to required valve, stem, and bypass orientation as shown.

F. Header construction as specified includes the entire header and branches to first valve.

G. Anchor and guide header to resist thermal and weight forces and seismic forces where required.

H. All valves must be accessible without the use of ladders or chain-wheels.

3.14 INSTALLATION - BOILER BOTTOM BLOWOFF PIPING

A. Fabricate with long swiping radius ells, Y-form laterals. Tees and crosses are prohibited.

3.15 INSTALLATION – EXHAUST HEAD MOUNTED ABOVE ROOF

A. Provide drain line from connection on exhaust head to roof drain. Provide pipe size same as drain connection size.

3.16 INSTALLATION – SIGHT FLOW INDICATORS

A. Locate to permit view from floor or platform.

3.17 INSTALLATION – PRESSURE AND TEMPERATURE REGULATORS, CONTROL VALVES, SAFETY SHUT-OFF VALVES

A. Provide sufficient clearance on all sides of valve to permit replacement of working parts without removing valve from pipeline.

B. Maintain access.

3.18 INSTALLATION – FLEXIBLE CONNECTORS

A. Install units for water and compressed air service in a straight run of pipe. Units for atomizing media service may be installed with bends if necessary. Designer of atomizing media piping must coordinate hose connection points with allowable bend radius of hose.

3.19 INSTALLATION – SAFETY VALVES, RELIEF VALVES AND SAFETY-RELIEF VALVES

A. Orient valves so that lifting levers are accessible from nearest walkway or access platform. Valves must be removable without requiring disassembling of vents, except where otherwise specifically provided.

B. Provide a drip pan elbow at discharge of each steam or economizer valve with slip joint in vent discharge line, arranged to prevent vent line from imposing any force on valve and to prevent any moisture accumulation in valve. Connected drip pan ell drains to drain piping to floor drain. Provide flexible connector on drain line, adjacent to drip pan ell.

C. Support vent line from above. Each steam valve must have separate vent line to atmosphere unless shown otherwise.

1. Vent lines will have no more than a total of 180 degrees of directional changes and any one change is limited to 45 degrees to limit back pressure. The COR may reject any vent based on back pressure and blow by during testing.
2. Use stainless steel Schedule 40 piping for horizontal sections of vent piping. Use dielectric unions or flange gaskets at each dissimilar material vent joint.

D. Relief valves in steam piping will have a manual valve downstream of the relief valve to allow for testing of the valve in place without risk of over pressurizing downstream equipment.

3.20 INSTALLATION - Y-TYPE STRAINERS ON STEAM SERVICE

A. Install with basket level with the steam pipe so that condensate is not trapped in the strainer.

3.21 INSTALLATION - QUICK COUPLE HOSE CONNECTORS

A. Install male plugs on each piping drain. Connect socket to one end of steam hose.

3.22 INSTALLATION - VIBRATION ISOLATORS IN PIPING

A. Install on all air lines and water supply lines to air compressors.

B. Also install on pump connections as shown.

3.23 INSTALLATION - PIPE SLEEVES

A. Accurately locate and securely fasten sleeves to forms before concrete is poured; install in walls or partitions during the construction of the walls.

B. Sleeve ends will be flush with finished faces of walls and partitions.

C. Pipe sleeves passing through floors will project 25 mm (1 inch) minimum above the finished floor surface and the bottom of the sleeve will be flush with the underside of the floor slab.

3.24 INSTALLATION - PIPE SUPPORT SYSTEMS

A. Coordinate support locations with building structure prior to erection of piping. Also refer to approved shop drawings of equipment and approved piping layout and hanger layout drawings when locating hangers. Arrangement of supports will facilitate operating, servicing and removal of valves, strainers, and piping specialties. Hanger parts must be marked at the factory with a numbering system keyed to hanger layout drawings. Layout drawings must be available at the site.

B. Upper attachments to Building Structure:

1. New Reinforced Concrete Construction: Concrete inserts.
2. Existing Reinforced Concrete Construction: Upper attachment welded or clamped to steel clip angles (or other construction shown on the drawings) which are expansion-bolted to the concrete. Expansion bolting will be located so that loads place bolts in shear.
3. Steel Deck and Structural Framing: Upper attachments welded or clamped to structural steel members.

C. Expansion Fasteners and Power Set Fasteners: In existing concrete floor, ceiling and wall construction, expansion fasteners may be used for hanger loads up to 1/3 the manufacturer's rated strength of the expansion fastener. Power set fasteners may be used for loads up to 1/4 of rated load. When greater hanger loads are encountered, additional

fasteners may be used and interconnected with steel members combining to support the hanger.

D. Special Supports:
   1. Secure horizontal pipes where necessary to prevent vibration or excess sway.
   2. Where hangers cannot be adequately secured as specified, (for example, support for flow metering sensing lines, control piping) special provisions will be made for hanging and supporting pipe as directed by the COR.
   3. Pipe supports, hangers, clamps or anchors will not be attached to equipment unless specifically permitted by the specifications for that equipment or unless COR gives written permission. Attachments to boiler casings are prohibited.

E. Spring Hangers: Locate spring units within one foot of the pipe, breeching or stack attachment except in locations where spring assemblies interfere with pipe insulation. Adjust springs to loads calculated by hanger manufacturer.

3.25 CLEANING OF PIPING AFTER INSTALLATION

A. Flush all piping sufficiently to remove all dirt and debris. Fill piping completely. Velocity will be equivalent to that experienced during normal plant operation at maximum loads. During flushing, all control valves, steam traps and pumps must be disconnected from the system. After cleaning is complete, remove, clean, and replace all strainer baskets and elements. Reconnect all equipment. Provide safe points of discharge for debris blown from pipes. Flushing of the systems will be witnessed by the COR or their representative. Provide documentation of system flow rates to flushing flow rates and for how long was the flow maintained.

3.26 TESTING

A. Testing of piping components is not required prior to installation. Valves and fittings will be capable of withstanding hydrostatic shell test equal to twice the primary design service pressure except as modified by specifications on fittings, ASME B16.5. This test capability is a statement of quality of material. Tests of individual items of pipe, fittings or equipment will be required only on instruction of COR and at Government cost, except where required by the specifications for specific equipment such as the boilers.

B. After erection, all piping systems will be capable of withstanding a hydrostatic test pressure of 1.5 times design pressure, as stipulated in ASME B31.1. Hydrostatic tests will be required only on boiler external steam piping, utilizing water as the test medium. Hydrostatic tests will be required on other piping when operating tests described are unsatisfactory, or when inspection of welds shows poor workmanship and is subject to question by the COR. When hydrostatic tests show leaks, the COR will require necessary welding repairs, in accordance with ASME B31.1, at the Contractor's cost.

C. Perform operating test as follows:

1. All steam piping prior to insulation will be subjected to steam at final operating pressure. Inspect all joints for leaks and workmanship. Corrections will be made as specified. If insulation is installed prior to these tests the contractor will be required to remove and reinstall insulation after the test has been completed at no additional cost or time to the Government.
2. Test main gas piping and LP gas piping at 2 times their respective design pressure up to a maximum of 103 kPa (15 psig), with compressed air for 2 hours with pressure source disconnected and with decay in pressure not to exceed 5 percent. Corrections to the readings are permissible to compensate for significant ambient temperature changes during the test period. Test joints with soap solution, check thoroughly for leaks.
3. Test boiler feedwater, condensate, vacuum, and service water systems under service conditions and prove tight.
4. Test oil and compressed air systems under service conditions at pressure equal to highest setting of safety and relief valves in the individual systems.
5. Make corrections and retests to establish systems that have no leaks. Replace or recut any defective fittings or defective threads. Soldered material will be thoroughly cleaned prior to resoldering. Back welding of threads is prohibited.

D. Hydrostatically test boiler external steam piping from boiler to header in approved manner with water at same time boiler is hydrostatically tested under the supervision of COR. Prior to hydrostatic test, remove all valves not rated for hydrostatic test pressure. Replace valves after tests are satisfactorily completed. Hydrostatic test pressure

will be 1.5 times design pressure and performed in accordance with ASME BPVC Section I.

E. Prepare and submit test and inspection reports to the COR within 5 working days of test completion and prior to covering the pipe.

F. All tests will be witnessed by the COR, their representative, or the commissioning agent and be documented by each section tested, date tested, and list or personnel present.

G. Generally, insulation work should not be performed prior to testing of piping. Contractor may, at own option and hazard, insulate piping prior to test, but any damaged insulation will be replaced with new quality as specified for original installation at Contractor's cost and time.

H. Safety, Safety-Relief, Relief Valves: After installation, test under pressure in presence of COR. Test operation, including set pressure, flow, and blowdown in accordance with ASME BPVC. Install relief valve set at pressure no more than 1/3 higher than test pressure and replace safety valves of the appropriate pressure. Reset pressure setpoint of all relief valves to the appropriate pressures and replace safety valves after all tests have been completed. Contractor to provide written report of the reset with date and time stamp for each relief valve and replacement of the safety valves. Any deficiencies must be corrected and retest performed. Refer to Section 23 52 39, FIRE-TUBE BOILERS or Section 23 52 33 for boiler safety valve test requirements.

3.27 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment will be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

3.28 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.29 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

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SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Steam, condensate and vent piping inside buildings.

B. Boiler plant and outside steam distribution piping is covered in specification Section 33 63 00, STEAM ENERGY DISTRIBUTION and Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

C. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 09 91 00, PAINTING.

E. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

G. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

H. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

K. Section 23 22 23, STEAM CONDENSATE PUMPS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

B1.20.1-2013(R2108).....Pipe Threads, General Purpose (Inch)

B16.5-2022.....Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard

B16.9-2018.....Factory Made Wrought Buttwelding Fittings

B16.11-2021.....Forged Fittings, Socket-Welding and Threaded

B16.42-2021.....Ductile Iron Pipe Flanges and Flanged Fittings: Classes 150 and 300

B31.1-2022.....Power Piping

B31.9-2020/.....Building Services Piping

B40.100-2013.....Pressure Gauges and Gauge Attachments

ASME Boiler and Pressure Vessel Code (BPVC) -

BPVC Section II-2021 Materials

BPVC Section VIII-2021/ Rules for Construction of Pressure Vessels, Division 1

BPVC Section IX-2021/Welding, Brazing, and Fusing Qualifications

C. American Society for Testing and Materials (ASTM):

A53/A53M-2022.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A106/A106M-2019a.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service

A216/A216M-2021.....Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High-Temperature Service

A285/A285M-2017.....Standard Specification for Pressure Vessel Plates, Carbon Steel, Low-and Intermediate-Tensile Strength

A307-2021.....Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength

A516/A516M-2017.....Standard Specification for Pressure Vessel Plates, Carbon Steel, for Moderate- and Lower-Temperature Service

A536-1984(R2019e).....Standard Specification for Ductile Iron Castings

B62-2017.....Standard Specification for Composition Bronze or Ounce Metal Castings

D. American Welding Society (AWS):

B2.1/B2.1M-2021.....Specification for Welding Procedure and Performance Qualifications

Z49.1-2021.....Safety in Welding and Cutting and Allied Processes

E. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-80-2019.....Bronze Gate, Globe, Angle, and Check Valves

F. Military Specifications (Mil. Spec.):

MIL-S-901D-2017.....Shock Tests, H.I. (High Impact) Shipboard Machinery, Equipment, and Systems

G. National Board of Boiler and Pressure Vessel Inspectors (NB):

Relieving Capacities of Safety Valves and Relief Valves

H. Tubular Exchanger Manufacturers Association (TEMA):

TEMA Standards-2019.....10th Edition

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 22 13, STEAM AND CONDENSATE HEATING PIPING”, with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Pipe and equipment supports.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Valves of all types.
6. Strainers.
7. Pipe alignment guides.
8. Expansion joints.
9. Expansion compensators.
10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.
11. All specified steam system components.
12. Gauges.
13. Thermometers and test wells.

D. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:

1. Flash tanks.

E. Coordination Drawings: Refer to paragraph, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

F. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
   1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
   2. One set of reproducible drawings.

G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

H. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

I. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.

B. The products and execution of work specified in this section shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.

C. Welding Qualifications: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
   1. Qualify welding processes and operators for piping according to ASME BPVC Section IX, AWS Z49.1 and AWS B2.1/B2.1M.

2. Comply with provisions in ASME B31.1.
3. Certify that each welder and welding operator has passed AWS qualification tests for welding processes involved and that certification is current and recent. Submit documentation to the COR.
4. All welds shall be stamped according to the provisions of the American Welding Society.

D. ASME Compliance: Comply with ASME B31.1 for materials, products, and installation. Safety valves and pressure vessels shall bear appropriate ASME labels.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.

2. As-built drawings are to be provided, with a copy of them on AutoCAD version 2022 provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

PART 2 – PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 PIPE AND TUBING

A. Steam Piping: Steel, ASTM A53/A53M, Grade B, seamless or ERW; ASTM A106/A106M Grade B, seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping: Steel, ASTM A53/A53M, Grade B, seamless or ERW; or ASTM A106/A106M Grade B, seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53/A53M, Grade B, seamless or ERW; ASTM A106/A106M Grade B, seamless; Schedule 40.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded.

1. Cast iron fittings or piping is not acceptable for steam and steam condensate piping. Bushing reduction or use of close nipples is not acceptable.
2. Forged steel, socket welding or threaded: ASME B16.11, 13,790 kPa (2000 psig) class with ASME B1.20.1 threads. Use Schedule 80 pipe and fittings for threaded joints. Lubricant or sealant shall be oil and graphite or other compound approved for the intended service.
3. Unions: Forged steel, 13,790 kPa (2000 psig) class or 20,685 kPa (3000 psig) class on piping 50 mm (2 inches) and under.
4. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.

1. Cast iron fittings or piping is not acceptable for steam and steam condensate piping.
2. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
3. Welding flanges and bolting: ASME B16.5:
   a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 400 degrees C (750 degrees F) and 10,342 kPa (1500 psig).
   b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gauge connections.

2.4 DIELECTRIC FITTINGS

A. Provide where dissimilar metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union.

C. 65 mm (2-1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.

D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.

E. Contractor's option: On pipe sizes 50 mm (2 inches) and smaller, screwed end steel gate valves or dielectric nipples may be used in lieu of dielectric unions.

2.5 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2.1 m (7 feet) or more above the floor or operating platform.

D. Shut-Off Valves:

1. Gate Valves:

a. 50 mm (2 inches) and smaller: Forged steel body, rated for 1380 kPa (200 psig) saturated steam, 2758 kPa (400 psig) WOG, bronze wedges and Monel or stainless-steel seats, threaded ends, rising stem, and union bonnet.

b. 65 mm (2-1/2 inches) and larger: Flanged, outside screw and yoke.

1) High pressure steam 110 kPa (16 psig) and above system): Cast steel body, ASTM A216/A216M grade WCB, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.

2) All other services: Forged steel body, Class B, rated for 850 kPa (123 psig) saturated steam, 1380 kPa (200 psig) WOG, bronze or bronze face wedge and seats, 850 kPa (123 psig) ASME flanged ends, OS&Y, rising stem, bolted bonnet, and renewable seat rings.

E. Globe and Angle Valves:

1. Globe Valves:

a. 50 mm (2 inches) and smaller: Forged steel body, rated for 1380 kPa (200 psig) saturated steam, 2758 kPa (400 psig) WOG, hardened stainless steel disc and seat, threaded ends, rising stem, union bonnet, and renewable seat rings.

b. 65 mm (2-1/2 inches) and larger:

1) Globe valves for high pressure steam 110 kPa (16 psig): Cast steel body, ASTM A216/A216M grade WCB, flanged, OS&Y, 1035 kPa

(150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

2) All other services: Steel body, rated for 850 kPa (123 psig) saturated steam, 1380 kPa (200 psig) WOG, bronze or bronze-faced disc (Teflon or composition facing permitted) and seat, 850 kPa (123 psig) ASME flanged ends, OS&Y, rising stem, bolted bonnet, and renewable seat rings.

2. Angle Valves:

a. 50 mm (2 inches) and smaller: Cast steel 1035 kPa (150 psig), union bonnet with metal plug type disc.

b. 65 mm (2-1/2 inches) and larger:

1) Angle valves for high pressure steam 110 kPa (16 psig): Cast steel body, ASTM A216/A216M grade WCB, flanged, OS&Y, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

2) All other services: 861 kPa (125 psig), flanged, cast steel body, and bronze trim.

F. Swing Check Valves:

1. 50 mm (2 inches) and smaller: Cast steel, 1035 kPa (150 psig), 45-degree swing disc.

2. 65 mm (2-1/2 inches) and Larger:

a. Check valves for high pressure steam 110 kPa (16 psig) and above system: Cast steel body, ASTM A216/A216M grade WCB, flanged, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

b. All other services: 861 kPa (125 psig), flanged, cast steel body, and bronze trim.

G. Manual Radiator/Convector Valves: Brass, packless, with position indicator.

2.6 STRAINERS

A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.

B. High Pressure Steam: Rated 1035 kPa (150 psig) saturated steam.

1. 50 mm (2 inches) and smaller: Cast steel, rated for saturated steam at 1034 kPa (150 psig) threaded ends.

2. 65 mm (2-1/2 inches) and larger: Cast steel rated for 1034 kPa (150 psig) saturated steam with 1034 kPa (150 psig) ASME flanged ends or forged steel with 1724 kPa (250 psig) ASME flanged ends.

C. All Other Services: Rated 861 kPa (125 psig) saturated steam.
   1. 50 mm (2 inches) and smaller: Cast steel body.
   2. 65 mm (2-1/2 inches) and larger: Flanged, cast steel body.

D. Screens: Bronze, Monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
   1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
   2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (1/8 inch) diameter perforations for liquids.

2.7 PIPE ALIGNMENT

A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

2.8 EXPANSION JOINTS

A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.

B. Minimum Service Requirements:
   1. Pressure Containment:
      a. Steam Service 35-200 kPa (5-29 psig): Rated 345 kPa (50 psig) at 148 degrees C (298 degrees F).
      b. Steam Service 214-850 kPa (31-123 psig): Rated 1035 kPa (150 psig) at 186 degrees C (366 degrees F).
      c. Steam Service 869-1035 kPa (126-150 psig): Rated 1380 kPa (200 psig) at 194 degrees C (381 degrees F).
      d. Condensate Service: Rated 690 kPa (100 psig) at 154 degrees C (309 degrees F).
   2. Number of Full Reverse Cycles without failure: Minimum 1000.
   3. Movement: As shown on drawings plus recommended safety factor of manufacturer.

C. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.

D. Bellows – Internally Pressurized Type:
   1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
   2. Internal stainless-steel sleeve entire length of bellows.
   3. External cast iron equalizing rings for services exceeding 345 kPa (50 psig).
   4. Welded ends.
   5. Design shall conform to standards of EJMA and ASME B31.1.
   6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
   7. Integral external cover.

E. Bellows – Externally Pressurized Type:
   1. Multiple corrugations of Type 304 stainless steel.
   2. Internal and external guide integral with joint.
   3. Design for external pressurization of bellows to eliminate squirm.
   4. Welded ends.
   5. Conform to the standards of EJMA and ASME B31.1.
   6. Threaded connection at bottom, 25 mm (1 inch) minimum, for drain or drip point.
   7. Integral external cover and internal sleeve.

F. Expansion Joint Identification: Provide stamped brass or stainless-steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

2.9 STEAM SYSTEM COMPONENTS

A. Steam Pressure Reducing Valves in PRV Stations:
   1. Type: Single-seated, diaphragm operated, spring-loaded, external or internal steam pilot-controlled, normally closed, adjustable set pressure. Pilot shall sense controlled pressure downstream of main valve.
   2. Service: Provide controlled reduced pressure to steam piping systems.
   3. Pressure control shall be smooth and continuous with maximum drop of 10 percent deviation from set pressure. Maximum flow capacity of each valve shall not exceed capacity of downstream safety valve(s).
   4. Main valve and pilot valve shall have replaceable valve plug and seat of stainless steel, Monel, or similar durable material.

a. Pressure rating for high pressure steam: Not less than 1035 kPa (150 psig) saturated steam.
b. Connections: Flanged for valves 65 mm (2-1/2 inches) and larger; flanged or threaded ends for smaller valves.

B. Safety Valves and Accessories: Comply with ASME BPVC Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown. Valve shall have stainless steel seats and trim.

C. Steam PRV for Individual Equipment: Cast steel body, screwed or flanged ends, rated 861 kPa (125 psig), or 20 percent above the working pressure, whichever is greater. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.

D. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516/A516M or ASTM A285/A285M, for a steam working pressure of 861 kPa (125 psig) to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53/A53M Grade B, seamless or ERW, or ASTM A106/A106M Grade B seamless, Schedule 80. Corrosion allowance of 1.6 mm (1/16 inch) may be provided in lieu of the copper bearing requirement. Provide data Form No. U-1.

E. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.

1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
   a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
   b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.
2. Trap bodies: Steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. The use of raised face flange is required on pipe sizes 1½ inch and above. The use of unions is acceptable for pipe sizes below 1½

inches. For systems without relief valve traps shall be rated for the pressure upstream of the steam supplying the system.

3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or Monel metal.
4. Valves and seats: Suitable hardened corrosion resistant alloy.
5. Mechanism: Brass, stainless steel or corrosion resistant alloy.
6. Floats: Stainless steel.
7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.

F. Thermostatic Air Vent (Steam): Steel body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.

G. Steam Flow Meter/Recorder: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.10 GAUGES, PRESSURE AND COMPOUND

A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide steel, lever handle union cock. Provide steel or stainless-steel pressure snubber for gauges in water service. Provide steel pigtail syphon for steam gauges.

C. Pressure gauge ranges shall be selected such that the normal operating pressure for each gauge is displayed near the midpoint of each gauge’s range. Gauges with ranges selected such that the normal pressure is displayed at less than 30 percent or more than 70 percent of the gauge’s range are prohibited. The units of pressure shall be psig.

2.11 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Provide one each of the following test items to the COR:

1. 6 mm (1/4 inch) FPT by 3.2 mm (1/8 inch) diameter stainless steel pressure gauge adapter probe for extra-long test plug. Pressure/temperature plug is an example.

2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gauge, 762 mm (30 inches) Hg to 690 kPa (100 psig) range.
3. 0 to 104 degrees C (32 to 220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (1 inch) dial, 125 mm (5 inch) long stainless-steel stem, plastic case.

2.12 FIRESTOPPING MATERIAL

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 GENERAL

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost or time to the Government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

C. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

D. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

E. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping and another surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (1 inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

F. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally, locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing.

G. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

H. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

J. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

K. Pipe vents to the exterior. Where a combined vent is provided, the cross-sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping 25 mm (1 inch) in 12 m (40 feet) 0.25 percent in direction of flow. Provide a drip pan elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 300 mm (12 inches) above the roof or through the wall minimum 2.4 m (8 feet) above grade with down turned elbow.

3.2 WELDING

A. The contractor is entirely responsible for the quality of the welding and shall:

1. Conduct tests of the welding procedures used on the project, verify the suitability of the procedures used, verify that the welds made will meet the required tests, and also verify that the welding operators have the ability to make sound welds under standard conditions.
2. Perform all welding operations required for construction and installation of the piping systems.

B. Qualification of Welders: Rules of procedure for qualification of all welders and general requirements for fusion welding shall conform with the applicable portions of ASME B31.1, AWS B2.1/B2.1M, AWS Z49.1, and also as outlined below.

C. Examining Welder: Examine each welder at job site, in the presence of the COR, to determine the ability of the welder to meet the qualifications required. Test welders for piping for all positions, including welds with the axis horizontal (not rolled) and with the axis vertical. Each welder shall be allowed to weld only in the position in which he has qualified and shall be required to identify his welds with his specific code marking signifying his name and number assigned.

D. Examination Results: Provide the COR with a list of names and corresponding code markings. Retest welders who fail to meet the prescribed welding qualifications. Disqualify welders, who fail the second test, for work on the project.

E. Beveling: Field bevels and shop bevels shall be done by mechanical means or by flame cutting. Where beveling is done by flame cutting, surfaces shall be thoroughly cleaned of scale and oxidation just prior to welding. Conform to specified standards.

F. Alignment: Provide approved welding method for joints on all pipes greater than 50 mm (2 inches) to assure proper alignment, complete weld penetration, and prevention of weld spatter reaching the interior of the pipe.

G. Erection: Piping shall not be split, bent, flattened, or otherwise damaged before, during, or after installation. If the pipe temperature falls to 0 degrees C (32 degrees F) or lower, the pipe shall be heated to approximately 38 degrees C (100 degrees F) for a distance of 300 mm (1 foot) on each side of the weld before welding, and the weld shall be finished before the pipe cools to 0 degrees C (32 degrees F).

H. Non-Destructive Examination of Piping Welds:

1. Perform radiographic examination of 50 percent of the first 10 welds made and 10 percent of all additional welds made. The COR reserves the right to identify individual welds for which the radiographic examination must be performed. All welds will be visually inspected by the COR. The VA reserves the right to require testing on additional welds up to 100 percent if more than 25 percent of the examined welds fail the inspection.

2. An approved independent testing firm regularly engaged in radiographic testing shall perform the radiographic examination of pipe joint welds. All radiographs shall be reviewed and interpreted by an ASNT Certified Level III radiographer, employed by the testing firm, who shall sign the reading report.
3. Comply with ASME B31.1. Furnish a set of films showing each weld inspected, a reading report evaluating the quality of each weld, and a location plan showing the physical location where each weld is to be found in the completed project. The COR and the commissioning agent shall be given a copy of all reports to be maintained as part of the project records and shall review all inspection records.

I. Defective Welds: Replace and reinspect defective welds. Repairing defective welds by adding weld material over the defect or by peening are prohibited. Welders responsible for defective welds must be requalified prior to resuming work on the project.

J. Electrodes: Electrodes shall be stored in a dry heated area, and be kept free of moisture and dampness during the fabrication operations. Discard electrodes that have lost part of their coating.

3.3 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1/B2.1M. See Welder’s qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Screwed: Threads shall conform to ASME B1.20.1; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. 125 Pound Cast Steel Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast steel flange.

3.4 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.

B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.

C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding packing.

3.5 STEAM TRAP PIPING

A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (24 pounds) independently of connecting piping.
   1. On pipe size 1 ½ inch and above a raised face flange is required to allow for removal of the steam trap without disturbing surrounding piping.
   2. On pipe size below 1 ½ inch raised face flanges or unions may be used to allow for removal of the traps.

3.6 LEAK TESTING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.
B. An operating test at design pressure, and for hot systems, design maximum temperature.
C. A hydrostatic test at 1.5 times design pressure. For water systems, the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.
D. Prepare and submit test and inspection reports to the COR within 5 working days of test completion and prior to covering the pipe.
E. All tests shall be witnessed by the COR, their representative, or the Commissioning Agent and be documented by each section tested, date tested, and list or personnel present.

3.7 FLUSHING AND CLEANING PIPING SYSTEMS

A. Steam, Condensate and Vent Piping: The piping system shall be flushed clean prior to equipment connection. Cleaning includes pulling all strainer screens and cleaning all scale/dirt legs during startup operation. Contractor shall be responsible for damage caused by inadequately cleaned/flushed systems.

3.8 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

D. Adjust red set hand on pressure gauges to normal working pressure.

3.9 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.10 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 2 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 22 23
STEAM CONDENSATE PUMPS

PART 1 – GENERAL

1.1 DESCRIPTION

A. Steam condensate pumps for Heating, Ventilating and Air Conditioning.

B. Definitions:

1. Capacity: Liters per second (L/s) (Gallons per minute (gpm)) of the fluid pumped.
2. Head: Total dynamic head in kPa (feet) of the fluid pumped.

C. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

F. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

G. Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

H. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

I. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

1.3 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 23 22 23, STEAM CONDENSATE PUMPS”, with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Pumps and accessories.
2. Motors and drives.

D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and if specified, for dual parallel pump operation.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

F. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

G. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.4 QUALITY ASSURANCE

A. Design Criteria:
   1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
   2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
   3. Select pumps so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
   4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve including one pump operation in a parallel or series pumping installation.
   5. Provide all electric-powered pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
   6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in gpm and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
   7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.

8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.
9. Furnish one spare seal and casing gasket for each pump to the COR.

B. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

1.5 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.
   2. As-built drawings are to be provided, with a copy of them on AutoCAD version 2020 provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

B. American Iron and Steel Institute (AISI):

AISI 1045 2013.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416 2016.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B15.1-2000....Safety Standard for Mechanical Power Transmission Apparatus

ANSI B16.1-2020.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-2022.....Standard Specification for Gray Iron Castings

B62-2017.....Standard Specification for Composition Bronze or Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

PART 2 - PRODUCTS

2.1 CONDENSATE PUMP, PAD-MOUNTED

A. General: Factory assembled unit consisting of vented receiver tank, motor-driven pumps, interconnecting piping and wiring, motor controls (including starters, if necessary) and accessories, designed to receive, store, and pump steam condensate.

B. Receiver Tank: Cast iron with threaded openings for connection of piping and accessories and facilities for mounting float switches. Receivers for simplex pumps shall include all facilities for future mounting of additional pump and controls.

C. Furnish seals for condensate pump with a minimum temperature rating of 121 degrees C (250 degrees F).

D. Centrifugal Pumps: Bronze fitted with mechanical shaft seals.

1. Designed to allow removal of rotating elements without disturbing connecting piping or pump casing mounting.
2. Shafts: Stainless steel, Type 416 or alloy steel with bronze shaft sleeves.
3. Bearings: Regreaseable ball or roller type.
4. Casing wearing rings: Bronze.

E. Motors: Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

F. Pump Operation:

1. Float Switches: NEMA 4, mounted on receiver tank, to start and stop pumps in response to changes in the water level in the receiver and adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, bronze or stainless steel.
2. Alternator: Provide for duplex units to automatically start the second pump when the first pump fails in keeping the receiver water level from rising and to alternate the order of starting the pumps to equalize wear. For units 0.25 kW (1/3 hp) and smaller, the alternator may be the mechanical type for use in lieu of float switches.

G. Control Cabinet for 3 Phase (0.37 kW (1/2 hp) and larger) Units: NEMA 4, UL approved, factory wired, enclosing all controls, with indicating lights, manual switches and resets mounted on the outside of the panel.

Attach cabinet to the pump set with rigid steel framework, unless remote mounting is noted on the pump schedule.

1. Motor starters: Magnetic contact types with circuit breakers or combination fusible disconnect switches. Provide low voltage control circuits (120-volt maximum) and HOA switches for each pump.
2. Indicating lights for each pump: Green to show that power is on, red to show that the pump is running.

H. Electric Wiring: Suitable for 94 degrees C (200 degrees F) service; enclosed in liquid-tight flexible metal conduit where located outside of control cabinet.

I. Receiver Accessories:

1. Thermometer: 38 to 216 degrees C (100 to 420 degrees F), mounted below minimum water level.
2. Water level gauge glass: Brass with gauge cocks which automatically stop the flow of water when the glass is broken. Provide drain on the lower gauge cock and protection rods for the glass.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. Follow manufacturer's written instructions for pump mounting and startup. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.

C. Sequence of installation for base-mounted pumps:

1. Level and shim the unit base and grout to the concrete pad.
2. Shim the driver and realign the pump and driver. Correct axial, angular or parallel misalignment of the shafts.
3. Connect properly aligned and independently supported piping.
4. Recheck alignment.

D. Pad-mounted Condensate Pump: Level, shim, bolt, and grout the unit base onto the concrete pad.

E. Sump Type Condensate Pump: Apply two coats of asphalt or bituminous compound on the exterior of the receiver tank, and mount level and flush in the floor with waterproofing gaskets and grouting to prevent ground water from entering the building from around the receiver.

F. Coordinate location of thermometer and pressure gauges as per Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

3.2 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

D. Verify that the piping system has been flushed, cleaned and filled.

E. Lubricate pumps before startup.

F. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.

G. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.

H. Field modifications to the bearings and or impeller (including trimming) are prohibited. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 2 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 23 00
REFRIGERANT PIPING

PART 1 – GENERAL

1.1 DESCRIPTION

A. Field refrigerant piping for direct expansion HVAC systems.

B. Refrigerant piping shall be sized, selected, and designed either by the equipment manufacturer or in strict accordance with the manufacturer's published instructions. The schematic piping diagram shall show all accessories such as, stop valves, level indicators, liquid receivers, oil separator, gauges, thermostatic expansion valves, solenoid valves, moisture separators and driers to make a complete installation.

C. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Definitions:

1. Refrigerating system: Combination of interconnected refrigerant-containing parts constituting one closed refrigeration circuit in which a refrigerant is circulated for the purpose of extracting heat.
   a. Low side means the parts of a refrigerating system subjected to evaporator pressure.
   b. High side means the parts of a refrigerating system subjected to condenser pressure.
2. Brazed joint: A gas-tight joint obtained by the joining of metal parts with alloys which melt at temperatures higher than 449 degrees C (840 degrees F) but less than the melting temperatures of the joined parts.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

C. Section 23 07 11, HVAC, and BOILER PLANT INSULATION.

D. Section 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air Conditioning, Heating, and Refrigeration Institute (ARI/AHRI):

495-2005.....Standard for Refrigerant Liquid Receivers

730-2013.....Flow Capacity Rating of Suction-Line Filters and Suction-Line Filter-Driers

750-2016.....Thermostatic Refrigerant Expansion Valves

760-2014.....Performance Rating of Solenoid Valves for Use with Volatile Refrigerants

C. American Society of Heating Refrigerating and Air Conditioning Engineers (ASHRAE):

15-2022.....Safety Standard for Refrigeration Systems (ANSI)

17-2022.....Method of Testing Capacity of Thermostatic Refrigerant Expansion Valves (ANSI)

63.2-2017.....Method of Testing Liquid Line Filter Drier Filtration Capability (ANSI)

D. American National Standards Institute (ANSI):

A13.1-2020.....Scheme for Identification of Piping Systems

Z535.1-2022.....Safety Color Code

E. American Society of Mechanical Engineers (ASME):

B16.22-/2021.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings (ANSI)

B16.24-2021.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500 (ANSI)

B31.5-2022 .....Refrigeration Piping and Heat Transfer Components (ANSI)

B40.100-2022.....Pressure Gauges and Gauge Attachments

B40.200-2008.....Thermometers, Direct Reading and Remote Reading

F. American Society for Testing and Materials (ASTM)

A126-2019.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

B32-2020.....Standard Specification for Solder Metal

B88-2022.....Standard Specification for Seamless Copper Water Tube

B88M-2022.....Standard Specification for Seamless Copper Water Tube (Metric)

B280-2020.....Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service

G. American Welding Society, Inc. (AWS): Brazing Handbook

A5.8/A5.8M-2019.....Standard Specification for Filler Metals for Brazing and Braze Welding

H. Underwriters Laboratories (UL):

207-2022.....Standard for Refrigerant-Containing Components and Accessories, Nonelectrical

429-2013.....Standard for Electrically Operated Valves

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 23 00, REFRIGERANT PIPING", with applicable paragraph identification.

C. Shop Drawings:

1. Complete information for components noted, including valves and refrigerant piping accessories, clearly presented, shall be included to determine compliance with in the contract documents for components noted below:
   a. Tubing and fittings
   b. Valves
   c. Strainers
   d. Moisture-liquid indicators
   e. Filter-driers
   f. Flexible metal hose
   g. Liquid-suction interchanges
   h. Oil separators (when specified)
   i. Gauges
   j. Pipe and equipment supports
   k. Refrigerant and oil
   l. Pipe/conduit roof penetration cover
   m. Soldering and brazing materials
2. Layout of refrigerant piping and accessories, including flow capacities, valves locations, and oil traps slopes of horizontal runs, floor/wall penetrations, and equipment connection details.

D. Certification: Copies of certificates for welding procedure, performance qualification record and list of welders' names and symbols.

E. Design Manual: Furnish two copies of design manual of refrigerant valves and accessories.

1.5 QUALITY ASSURANCE

A. Refer to specification Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration. The application of this Code is intended to assure the safe design, construction, installation, operation, and inspection of every refrigerating system employing a fluid which normally is vaporized and liquefied in its refrigerating cycle.

C. Comply with ASME B31.5: Refrigerant Piping and Heat Transfer Components.

D. Products shall comply with UL 207 "Refrigerant-Containing Components and Accessories, "Nonelectrical"; or UL 429 "Electrical Operated Valves."

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

A. Refrigerant Piping: For piping up to 100 mm (4 inch) use Copper refrigerant tube, ASTM B280, cleaned, dehydrated and sealed, marked ACR on hard temper straight lengths. Coils shall be tagged ASTM B280 by the manufacturer. For piping over 100 mm (4 inch) use A53 Black SML steel.

B. Water and Drain Piping: Copper water tube, ASTM B88M, Type B or C (ASTM B88, Type M or L). Optional drain piping material: Schedule 80 flame retardant Polypropylene plastic.

C. Fittings, Valves and Accessories:

1. Copper fittings: Wrought copper fittings, ASME B16.22.
   a. Brazed Joints, refrigerant tubing: Cadmium free, AWS A5.8/A5.8M, 45 percent silver brazing alloy, Class BAg-5.
   b. Solder Joints, water and drain: 95-5 tin-antimony, ASTM B32 (95TA).

2. Steel fittings: ASTM wrought steel fittings.
   a. Refrigerant piping – Welded Joints.
3. Flanges and flanged fittings: ASME B16.24.
4. Refrigeration Valves:
   a. Stop Valves: Brass or bronze alloy, packless, or packed type with gas tight cap, frost proof, back seating.
   b. Pressure Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; UL listed. Forged brass with nonferrous, corrosion resistant internal working parts of high strength, cast iron bodies conforming to ASTM A126, Grade B. Set valves in accordance with ASHRAE Standard 15.
   c. Solenoid Valves: Comply with ARI 760 and UL 429, UL-listed, two-position, direct acting or pilot-operated, moisture and vapor-proof type of corrosion resisting materials, designed for intended service, and solder-end connections. Fitted with suitable NEMA 250 enclosure of type required by location and normally closed holding coil.
   d. Thermostatic Expansion Valves: Comply with ARI 750. Brass body with stainless-steel or non-corrosive nonferrous internal parts, diaphragm and spring-loaded (direct-operated) type with sensing bulb and distributor having side connection for hot-gas bypass and external equalizer. Size and operating characteristics as recommended by manufacturer of evaporator and factory set for superheat requirements. Solder-end connections. Testing and rating in accordance with ASHRAE Standard 17.
   e. Electronic Thermostatic Expansion Valves: Electronic thermal expansion valves shall be stepper motor high resolution drive assembly type for precision control. Valve shall not exceed 6 watts max consumption. Compatibility tested with most CFC, HCFC, and HFC refrigerants and oils. Valve pistons and ports to be characterized to provide improved flow resolution and performance. Valves to be interfaced with microprocessor-based controllers by devise manufacturer with temperature feedback loop. Electric expansion valves to be sized with nominal steps of stroke for tonnage application as recommended by valve manufacture ranging from 500 steps on small tonnage (under 5 tons per circuit) to 6300 on large tonnage circuits (over 100 tons per circuit)

f. Check Valves: Brass or bronze alloy with swing or lift type, with tight closing resilient seals for silent operation; designed for low pressure drop, and with solder-end connections. Direction of flow shall be legibly and permanently indicated on the valve body.

5. Strainers: Designed to permit removing screen without removing strainer from piping system and provided with screens 80 to 100 mesh in liquid lines DN 25 (NPS 1) and smaller, 60 mesh in liquid lines greater than DN 25 (NPS 1), and 40 mesh in suction lines. Provide strainers in liquid line serving each thermostatic expansion valve, and in suction line serving each refrigerant compressor not equipped with integral strainer.
6. Refrigerant Moisture/Liquid Indicators: Double-ported type having heavy sight glasses sealed into forged bronze body and incorporating means of indicating refrigerant charge and moisture indication. Provide screwed brass seal caps.
7. Refrigerant Filter-Dryers: UL listed, angle or in-line type, as shown in the contract documents. Conform to ARI Standard 730. Heavy gauge steel shell protected with corrosion-resistant paint; perforated baffle plates to prevent desiccant bypass. Size as recommended by manufacturer for service and capacity of system with connection not less than the line size in which installed. Filter driers with replaceable filters shall be furnished with one spare element of each type and size.
8. Flexible Metal Hose: Seamless bronze corrugated hose, covered with bronze wire braid, with standard copper tube ends. Provide in suction and discharge piping of each compressor. w
9. Oil Separators: If Required by system manufacturer, Provide for condensing units. All welded steel construction with capacity to eliminate a minimum of 95 percent of the oil from the hot gas flowing through it. Provide manufacturer's published ratings for minimum and maximum refrigeration tonnage corresponding to this oil separating efficiency. Separator shall be equipped with a float valve to prevent return of the hot gas to crankcase, and shall have isolating stop valves so it can be opened and services without pumping out any other part of the system. ASME construction or UL listed.

2.2 GAUGES

A. Temperature Gauges: Comply with ASME B40.200. Industrial-duty type and in required temperature range for service in which installed. Gauges shall have Celsius scale in 1-degree (Fahrenheit scale in 2-degree) graduations and with black number on a white face. The pointer shall be adjustable. Rigid stem type temperature gauges shall be provided in thermal wells located within 1525 mm (5 feet) of the finished floor. Universal adjustable angle type or remote element type temperature gauges shall be provided in thermal wells located 1525 to 2135 mm (5 to 7 feet) above the finished floor. Remote element type temperature gauges shall be provided in thermal wells located 2135 mm (7 feet) above the finished floor.

B. Vacuum and Pressure Gauges: Comply with ASME B40.100 and provide with throttling type needle valve or a pulsation dampener and shut-off valve. Gauge shall be a minimum of 90 mm (3-1/2 inches) in diameter with a range from 0 kPa (0 psig) to approximately 1.5 times the maximum system working pressure. Each gauge range shall be selected so that at normal operating pressure, the needle is within the middle-third of the range.

1. Suction: 101 kPa (30 inches Hg) vacuum to 1723 kPa (gauge) (250 psig).
2. Discharge: 0 to 3445 kPa (gauge) (0 to 500 psig).

2.3 THERMOMETERS AND WELLS

A. Thermometers

1. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
2. Case: Chrome plated brass or aluminum with enamel finish.
3. Scale: Not less than 225 mm (9 inches), range as described below, two-degree graduations.
4. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.

B. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.w

2.4 PIPE SUPPORTS

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.5 REFRIGERANTS AND OIL

A. Provide EPA approved refrigerant and oil for proper system operation.

2.6 PIPE INSULATION FOR DX HVAC SYSTEMS

A. Refer to specification Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Install refrigerant piping and refrigerant containing parts in accordance with ASHRAE Standard 15 and ASME B31.5

1. Install piping as short as possible, with a minimum number of joints, elbow and fittings.
2. Install piping with adequate clearance between pipe and adjacent walls and hangers to allow for service and inspection. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Use pipe sleeves through walls, floors, and ceilings, sized to permit installation of pipes with full thickness insulation.
3. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown in the contract documents.
4. Use copper tubing in protective conduit when installed below ground.
5. Install hangers and supports per ASME B31.5 and the refrigerant piping manufacturer's recommendations.

B. Joint Construction:

1. Brazed Joints: Comply with AWS "Brazing Handbook" and with filler materials complying with AWS A5.8/A5.8M.
   a. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper tubing.
   b. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.
   c. Swab fittings and valves with manufacturer's recommended cleaning fluid to remove oil and other compounds prior to installation.
   d. Pass nitrogen gas through the pipe or tubing to prevent oxidation as each joint is brazed. Cap the system with a reusable plug after each brazing operation to retain the nitrogen and prevent entrance of air and moisture.

C. Protect refrigerant system during construction against entrance of foreign matter, dirt and moisture; have open ends of piping and connections to compressors, condensers, evaporators and other equipment tightly capped until assembly.

D. Pipe relief valve discharge to outdoors for systems containing greater than 45 kg (100 lbs) of refrigerant.

E. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, and BOILER PLANT INSULATION.

F. If in the substantiated evaluation of the COR, the installation fails to meet the requirements of the construction documents with respect to function and maintainability, an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 PIPE AND TUBING INSULATION

A. Refer to specification Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

B. Apply two coats of weather-resistant finish as recommended by the manufacturer to insulation exposed to outdoor weather.

3.3 SIGNS AND IDENTIFICATION

A. Each refrigerating system erected on the premises shall be provided with an easily legible permanent sign securely attached and easily accessible, indicating thereon the name and address of the installer, the kind and total number of pounds of refrigerant required in the system for normal operations, and the field test pressure applied.

B. Systems containing greater than 50 kg (110 lb) of refrigerant shall be provided with durable signs, in accordance with ANSI A13.1 and ANSI Z535.1, having letters not less than 13 mm (1/2 inch) in height designating:

1. Valves and switches for controlling refrigerant flow, the ventilation and the refrigerant compressor(s).
2. Signs on all exposed high pressure and low pressure piping installed outside the machinery room, with name of the refrigerant and the letters "HP" or "LP."

3.4 FIELD QUALITY CONTROL

A. Prior to initial operation examine and inspect piping system for conformance to plans and specifications and ASME B31.5. Correct

equipment, material, or work rejected because of defects or nonconformance with plans and specifications, and ANSI codes for pressure piping.

B. After completion of piping installation and prior to initial operation, conduct test on piping system according to ASME B31.5. Furnish materials and equipment required for tests. Perform tests in the presence of COR. If the test fails, correct defects and perform the test again until it is satisfactorily done and all joints are proved tight.

1. Every refrigerant-containing parts of the system that is erected on the premises, except compressors, condensers, evaporators, safety devices, pressure gauges, control mechanisms and systems that are factory tested, shall be tested and proved tight after complete installation, and before operation.
2. The high and low side of each system shall be tested and proved tight at not less than the lower of the design pressure or the setting of the pressure-relief device protecting the high or low side of the system, respectively, except systems erected on the premises using non-toxic and non-flammable Group A1 refrigerants with copper tubing not exceeding DN 18 (NPS 5/8). This may be tested by means of the refrigerant charged into the system at the saturated vapor pressure of the refrigerant at 20 degrees C (68 degrees F) minimum.

C. Test Medium: A suitable dry gas such as nitrogen or shall be used for pressure testing. The means used to build up test pressure shall have either a pressure-limiting device or pressure-reducing device with a pressure-relief device and a gauge on the outlet side. The pressure relief device shall be set above the test pressure but low enough to prevent permanent deformation of the system components.

3.5 SYSTEM TEST AND CHARGING

A. System Test and Charging: As recommended by the equipment manufacturer or as follows:

1. Connect a drum of refrigerant to charging connection and introduce enough refrigerant into system to raise the pressure to 70 kPa (10 psig) gauge. Close valves and disconnect refrigerant drum. Test system for leaks with halide test torch or other approved method suitable for the test gas used. Repair all leaking joints and retest.

2. Connect a drum of dry nitrogen to charging valve and bring test pressure to design pressure for low side and for high side. Test entire system again for leaks.
3. Evacuate the entire refrigerant system by the triplicate evacuation method with a vacuum pump equipped with an electronic gauge reading in mPa (microns). Pull the system down to 665 mPa (500 microns) 665 mPa (2245.6 inches of mercury at 60 degrees F) and hold for 8 hours then break the vacuum with dry nitrogen (or refrigerant). Repeat the evacuation two more times breaking the third vacuum with the refrigeration to be charged and charge with the proper volume of refrigerant.

3.6 STARTUP AND TESTING

A. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum of 7 days prior notice.

B. Provide services of manufacturer’s technical representative for four hours to instruct VA personnel in operation and maintenance of computer room air conditioning equipment.

3.7 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the CxA.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Ductwork and accessories for HVAC including the following:

1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.

B. Definitions:

1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
4. Exposed Duct: Exposed to view in a finished room.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Section 07 84 00, FIRESTOPPING: Fire Stopping Material.

C. Section 08 90 00, LOUVERS and VENTS: Outdoor and Exhaust Louvers.

D. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

E. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Testing and Balancing of Air Flows.

F. Section 23 07 11, HVAC, and BOILER PLANT INSULATION: Duct Insulation.

G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Duct Mounted Instrumentation.

H. Section 23 34 00, HVAC FANS: Return Air and Exhaust Air Fans.

I. Section 23 40 00, HVAC AIR CLEANING DEVICES: Air Filters and Filters' Efficiencies.

J. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Supply Air Fans.

K. Section 28 31 00, FIRE DETECTION and ALARM: Smoke Detectors.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

B. Fire Safety Code: Comply with NFPA 90A.

C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.

D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.

E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Rectangular ducts:
   a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
   b. Duct liner.
   c. Sealants and gaskets.
   d. Access doors.
2. Round and flat oval duct construction details:
   a. Manufacturer's details for duct fittings.
   b. Duct liner.
   c. Sealants and gaskets.
   d. Access sections.
   e. Installation instructions.
3. Volume dampers, back draft dampers.
4. Upper hanger attachments.
5. Fire dampers, fire doors, and smoke dampers with installation instructions.
6. Sound attenuators, including pressure drop and acoustic performance.
7. Flexible ducts and clamps, with manufacturer's installation instructions.
8. Flexible connections.
9. Instrument test fittings.
10. Details and design analysis of alternate or optional duct systems.
11. 23 05 11 COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11-COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Civil Engineers (ASCE):

ASCE 7-22-2022.....Minimum Design Loads for Buildings and Other Structures

C. American Society for Testing and Materials (ASTM):

A167-2009.....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A653-2022.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process

A1011-2018a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

B209-2021a.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C1071-2019.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

E84-2022.....Standard Test Method for Surface Burning Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-2021.....Standard for the Installation of Air Conditioning and Ventilating Systems

96-2021.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

4th Edition - 2021.....HVAC Duct Construction Standards, Metal and Flexible

2nd Edition - 2012.....HVAC Air Duct Leakage Test Manual

8th Edition - 2021.....Fibrous Glass Duct Construction Standards

F. Underwriters Laboratories, Inc. (UL):

181-2013.....Factory-Made Air Ducts and Air Connectors

555-2006 .....Standard for Fire Dampers

555S-2014.....Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.

B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.

D. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards.

1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread, and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally, provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
3. Gaskets in Flanged Joints: Soft neoprene.

E. Approved factory-made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification:

0 to 50 mm (2 inch)

> 50 mm to 75 mm (2 inch to 3 inch)

> 75 mm to 100 mm (3 inch to 4 inch)

Show pressure classifications on the floor plans.

C. Seal Class: All ductwork shall receive Class A Seal

D. Duct for Negative Pressure Up to 750 Pa (3-inch W.G.): Provide for exhaust duct between HEPA filters and exhaust fan inlet including systems for Autopsy Suite exhaust.
   1. Round Duct: Galvanized steel, spiral lock seam construction with standard slip joints.
   2. Rectangular Duct: Galvanized steel, minimum 1.0 mm (20 gage), Pittsburgh lock seam, companion angle joints 32 mm by 3.2 mm (1-1/4 by 1/8 inch) minimum at not more than 2.4 m (8 feet) spacing. Approved pre-manufactured joints are acceptable in lieu of companion angles.

E. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
   1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
   2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
   3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
      a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
      b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
   4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13.

Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Resident Engineer.

F. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.

G. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.

H. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

2.3 DUCT ACCESS DOORS, PANELS AND SECTIONS

A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
   1. Each duct mounted coil and humidifier.
   2. Each fire damper (for link service), smoke damper and automatic control damper.
   3. Each duct mounted smoke detector.
   4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.

B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
   1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
   2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.4 FIRE DAMPERS

A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2-hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent

free opening with no part of the blade stack or damper frame in the air stream.

B. Fire dampers in wet air exhaust shall be of stainless-steel construction, all others may be galvanized steel.

C. Minimum requirements for fire dampers:

1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
2. Submit manufacturer's installation instructions conforming to UL rating test.

2.5 SMOKE DAMPERS

A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).

B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3-inch W.G.) differential pressure.

C. Minimum requirements for dampers:

1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
4. Shafts: Galvanized steel.
5. Bearings: Nylon, bronze sleeve or ball type.
6. Hardware: Zinc plated.
7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.

D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.6 COMBINATION FIRE AND SMOKE DAMPERS

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.7 FIRE DOORS

Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3-hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.8 FLEXIBLE AIR DUCT

A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.

B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.

C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).

D. Application Criteria:

1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
2. Maximum working velocity: 1200 m/min (4000 feet per minute).
3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.

E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless-steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.9 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to ensure that no vibration is transmitted.

2.10 PREFABRICATED ROOF CURBS

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in can't strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level. Roof curbs shall be a minimum of 355 mm (14-inches) tall.

2.11 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.13 DUCT MOUNTED THERMOMETER (AIR)

A. Stem Type Thermometers: ASTM E1, 7-inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.

B. Thermometer Supports:

1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.14 DUCT MOUNTEDTEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.15 INSTRUMENT TEST FITTINGS

A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.

B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.

B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:

1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to

swing against air pressure so that pressure helps to maintain a tight seal.

C. Install duct hangers and supports in accordance with SMACNA Standards.

D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Resident Engineer. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Resident Engineer.

E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.

F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hours. Support ducts SMACNA Standards.

G. Control Damper Installation:

1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.

H. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.

I. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.

B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections. Based upon satisfactory initial duct leakage test results, the scope of the testing may be reduced by the Resident Engineer on ductwork constructed to the 500 Pa (2" WG) duct pressure classification. In no case shall the leakage testing of ductwork constructed above the 500 Pa (2" WG) duct pressure classification or ductwork located in shafts or other inaccessible areas be eliminated.

C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.

D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.

E. All tests shall be performed in the presence of the Resident Engineer and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Resident Engineer and identify leakage source with excessive leakage.

F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to

bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Resident Engineer.

G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.

H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

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SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Fans for heating, ventilating and air conditioning.

B. Product Definitions: AMCA Publication 99, Standard l-66.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

F. Section 23 05 51, NOISE and VIBRATION CONTROL FOR BOILER PLANT.

G. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

I. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

J. Section 23 82 16, AIR COILS.

J. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Fans and power ventilators shall be listed in the current edition of AMCA 26l, and shall bear the AMCA performance seal.

C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).

D. Fans and power ventilators shall comply with the following standards:

1. Testing and Rating: AMCA 2l0.

2. Sound Rating: AMCA 300.

E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

F. Performance Criteria:

1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.

2. Select the fan operating point as follows:

a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point

b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency

G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

H. Corrosion Protection:

1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material. W

I. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturers Literature and Data:

1. Fan sections, motors and drives.
2. Centrifugal fans, motors, drives, accessories and coatings.
   a. In-line centrifugal fans.
3. Prefabricated roof curbs.
4. Power roof and wall ventilators.
5. Propeller fans.
6. Packaged hood make-up air units.

C. Certified Sound power levels for each fan.

D. Motor ratings types, electrical characteristics and accessories.

E. Roof curbs.

F. Belt guards.

G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Movement and Control Association International, Inc. (AMCA):

99-2016.....Standards Handbook

210-2016.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating

261-2017.....Directory of Products Licensed to bear the AMCA Certified Ratings Seal - Published Annually

300-2014.....Reverberant Room Method for Sound Testing of Fans

C. American Society for Testing and Materials (ASTM):

B117-2019.....Standard Practice for Operating Salt Spray (Fog) Apparatus

D1735-2021.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus

D3359-2022.....Standard Test Methods for Measuring Adhesion by Tape Test

G152-2013 (R2021).....Standard Practice for Operating Open Flame Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials

G153-2013 (R2021).....Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials

D. National Fire Protection Association (NFPA):

NFPA 96-2021.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. National Sanitation Foundation (NSF):

37-2020 .....Air Curtains for Entrance Ways in Food and Food Service Establishments

F. Underwriters Laboratories, Inc. (UL):

181-2013.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 PACKAGED MAKE-UP AIR UNITS

A. Air supply unit complete with centrifugal blower and filters.

1. Housing: Galvanized steel with baffled air intake for weather protection and with duct adapter.
2. Blower: Ball bearing utility type with vibration mounts to isolate blower, motor and drive.
4. Filters: Provide four 2” MERV 8 disposable filters

B. Provide easy access to motor and drive.

C. Provide steam heating coil where scheduled.

2.2 PROPELLER FANS

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.

B. Belt-driven or direct-driven fans as indicated on drawings.

C. Square steel panel, deep drawn venturi, arc welded to support arms and fan/motor support brackets, baked enamel finish. Provide wall collar for thru-wall installations.

D. Motor, Motor Base and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS. Motor shall be totally enclosed type.

E. Wall Shutter: Fan manufacturer's standard, steel frame, aluminum blades, heavy duty stall type electric damper motor, spring closed.

F. Wire Safety Guards: Provide on exposed inlet and outlet.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install fan, motor and drive in accordance with manufacturer's instructions.

B. Align fan and motor sheaves to allow belts to run true and straight.

C. Bolt equipment to curbs with galvanized lag bolts.

D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.

B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.

C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.

B. Check vibration and correct as necessary for air balance work.

C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

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SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Roof Curbs

B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Section 08 90 00, LOUVERS and VENTS.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC..

D. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

E. Section 23 05 51, NOISE and VIBRATION CONTROL FOR BOILER PLANT.

F. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

A. Refer to Article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Air intake/exhaust hoods.

2. Diffusers, registers, grilles and accessories.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 10, COMMON WORK RESULTS FOR HVAC.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Diffusion Council Test Code:

1062 GRD-2015.....Certification, Rating, and Test Manual 4th Edition

C. American Society of Civil Engineers (ASCE):

ASCE7-2022.....Minimum Design Loads for Buildings and Other Structures

D. American Society for Testing and Materials (ASTM):

A167-99 2009.....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209-2021.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-2021.....Standard for the Installation of Air Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-2021.....UL Standard for Safety Factory-Made Air Ducts and Connectors

PART 2 - PRODUCTS

2.1 GRAVITY INTAKE/EXHAUST VENTILATORS (ROOF MOUNTED)

A. Aluminum, ASTM B209, louvered, spun, or fabricated using panel sections with roll-formed edges, 13 mm (1/2 inch) mesh aluminum welded wire bird screen, with gravity or motorized dampers where shown, accessible interior, designed for wind velocity specified in paragraph 3.3.

1. Spun intake/exhaust ventilators: spun aluminum structural components shall be constructed of minimum 1.3 mm (16 gauge) marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. The spun aluminum baffle shall have a rolled bead for added strength.

2. Louvered intake/exhaust hoods: louvered hood constructed from 0.081 gauge extruded aluminum tiers welded to a minimum 3.3 mm (8 gauge) aluminum support structure. The aluminum hood shall be constructed of a minimum 0.064 marine alloy aluminum and provided with a layer of anti-condensate coating. The aluminum base shall have continuously welded curb cap corners for maximum leak protection.

3. Low silhouette intake/exhaust ventilator: the unit shall be of bolted and welded construction utilizing corrosion resistant fasteners. The aluminum hood shall be constructed of minimum 1.60 mm (14 gauge) marine alloy aluminum, bolted to a minimum 3.25 mm (8 gauge) aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. Birdscreen constructed of 13 mm (1/2 inch) mesh shall be mounted across the relief opening.

B. See ventilator schedule on the drawings. Sizes shown on the drawings designate throat size. Area of ventilator perimeter opening shall be not less than the throat area.

C. Dampers for gravity ventilators without duct connection: construct damper of the same material as the ventilator and of the design to completely close opening or remain wide open. Hold damper in closed position by a brass chain and catch. Extend chains 300 mm (12 inches) below and engage catch when damper is closed.

E. Provide roof curb by unit manufacturer. Refer to section 23 05 11, common work results for hvac for additional requirements.

2.2 EQUIPMENT SUPPORTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.3 AIR OUTLETS AND INLETS

A. Materials:

1. Steel or aluminum. Provide manufacturer's standard gasket.

2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.

3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
   a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
   b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
   c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.

D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.

1. Finish: Off-white baked enamel for ceiling mounted units.
2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
3. Perforated Face Type: To match supply units.
4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
5. Linear Type: To match supply units.
6. Door Grilles: Are furnished with the doors.
7. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
   a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.

b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

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WSECTION 23 40 00
HVAC AIR CLEANING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Air filters for heating, ventilating and air conditioning.

C. Definitions: Refer to ASHRAE 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE 52.2 for definition of MERV-A.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 37 00, AIR OUTLETS AND INLETS.

E. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

F. Section 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):

850-2013.....Performance Rating of Commercial and Industrial Air Filter Equipment

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

52.2-2017.....Method of Testing General Ventilation Air Cleaning Devices for Removal Efficiency by Particle Size

170-2021.....Ventilation of Health Care Facilities

D. American Society of Mechanical Engineers (ASME):

ASME Boiler and Pressure Vessel Code -

BPVC Section IX-2021....Welding, Brazing, and Fusing Qualifications

E. American Welding Society (AWS):
D9.1/D9.1M-2018.....Sheet Metal Welding Code

F. International Organization for Standardization (ISO):
9001-2015(R2021).....Quality Management Systems - Requirements

G. Underwriters Laboratories, Inc. (UL):
586-2009(R2017).....Standard for High-Efficiency, Particulate, Air Filter Units
900-2015.....Standard for Air Filter Units

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Extended surface filters.
2. Holding frames. Identify locations.
3. Side access housings. Identify locations, verify insulated doors.
5. Magnehelic gauges.

D. Air Filter performance reports.

1.5 QUALITY ASSURANCE

A. Guarantee Performance: The manufacturer shall supply ASHRAE 52.2 test reports on each filter type submitted. Any filter supplied will be required to maintain the minimum efficiency shown on the ASHRAE 52.2 report throughout the time the filter is in service. Within the first 6 to 12 weeks of service a filter may be pulled out of service and sent to an independent laboratory for ASHRAE 52.2 testing for initial efficiency only. If this filter fails to meet the minimum level of efficiency shown in the previously submitted reports, the filter manufacturer/distributor shall take back all filters and refund the owner all monies paid for the filters, cost of installation, cost of freight and cost of testing.

B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no additional cost or time to the Government.

C. Comply with UL 900 for flame test.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED

A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS. Provide one complete set of additional filters to the COR.

B. The COR will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

2.2 EXTENDED SURFACE AIR FILTERS

A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.

B. Filter Classification: UL listed and approved conforming to UL 900.

C. HVAC Filter Types:

HVAC Filter Types			
MERV Value ASHRAE 52.2	Application	Particle Size	Thickness /Type
8	Pre-Filter	3 to 10 Microns	50 mm (2 inch) Throwaway
11	After-Filter	1 to 3 Microns	152 mm (6 inch) or 305 mm (12 inch) Rigid Cartridge

2.3 FILTER HOUSINGS/SUPPORT FRAMES

A. Side Servicing Housings (HVAC Grade):

1. Filter housing shall be two-stage filter system consisting of 1.6 mm (16 gauge) galvanized steel enclosure, aluminum filter mounting track, universal filter holding frame, insulated dual-access doors, static pressure tap, filter gaskets and seals. Inline housing depth shall not exceed 533 mm (21 inches). Sizes shall be as noted on enclosed drawings or other supporting materials.
2. Construction: The housing shall be constructed of 1.6 mm (16 gauge) galvanized steel with pre-drilled standing flanges to facilitate attachment to other system components. Corner posts of Z-channel construction shall ensure dimensional adherence. The housing shall incorporate the capability of two stages of filtration without modification to the housing. A filter track, of aluminum construction shall be an integral component of housing construction. The track shall accommodate a 50 mm (2 inch) deep prefilter, a 152 mm (6 inch) or 305 mm (12 inch) deep rigid final filter, or a pocket filter with header. Insulated dual access doors, swing-open type, shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable positive sealing UV-resistant star-style knobs and replaceable door hinges. A universal holding frame constructed of 1.3 mm (18 gauge) galvanized steel, equipped with centering dimples, multiple fastener lances, and polyurethane filter sealing gasket, shall be included to facilitate installation of high-efficiency filters. The housing shall include a pneumatic pressure fitting to allow the installation of a static pressure gauge to evaluate pressure drop across a single filter or any combination of installed filters.
3. Performance: Leakage at rated airflow, upstream to downstream of filter, holding frame, and slide mechanism shall be less than 1 percent at 750 Pa (3 inches WG). Leakage in to or out of the housing shall be less than one half of 1 percent at 750 Pa (3 inches WG). Accuracy of pneumatic pressure fitting, when to evaluate a single-stage, or multiple filter stages, shall be accurate within ± 3 percent at 150 Pa (0.6 inch WG).

4. Manufacturer shall provide evidence of facility certification to ISO 9001.

2.4 INSTRUMENTATION

A. Magnehelic Differential Pressure Filter Gauges: Nominal 100 mm (4 inch) diameter, 0 to 500 Pa (0 to 2 inches WG). Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.

B. DDC Static (Differential) Air Pressure Measuring Station: Refer to Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC.

C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.

D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

2.5 HVAC EQUIPMENT FACTORY FILTERS

A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.

B. Cleanable filters are prohibited.

C. Automatic roll type filters are prohibited.

PART 3 – EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Install supports, filters, and gauges in accordance with manufacturer's instructions.

3.2 STARTUP AND TESTING

A. Clean and vacuum air handling units and plenums prior to starting air handling systems.

B. Replace pre-filters and install clean filter units prior to final inspection as directed by the COR.

C. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

D. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

E. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

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ADDENDUM #1

SECTION 23 50 11
BOILER PLANT MECHANICAL EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. Feedwater deaerator, condensate and boiler feed pumps, condensate storage tank, fuel oil pumping and heating, compressed air systems, blowoff tank, blowdown heat recovery, chemical treatment systems, steam vent silencer, and other equipment that supports the operation of the boilers.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 09 91 00, PAINTING.

E. Section 22 31 11, WATER SOFTENERS.

F. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

G. Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

H. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

J. Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

K. Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

L. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM OR HVAC.

M. Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

N. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):
B16.9-2018.....Factory-Made Wrought Buttwelding Fittings
B16.34-2020.....Valves Flanged, Threaded and Welding End

PTC 12.3 -1997(R2019)...Performance Test Code on Deaerators

ASME Boiler and Pressure Vessel Code - BPVC Section

VIII-2021.....Rules for Construction of Pressure Vessels, Divisions 1 and 2

C. American Society for Testing and Materials (ASTM):

A53/A53M-2022.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A106/A106M-2019a.....Standard Specification for Seamless Carbon Steel Pipe for High Temperature Service

A234/A234M-2022.....Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

A285/A285M-2017.....Standard Specification for Pressure Vessel Plates, Carbon Steel, Low- and Intermediate-Tensile Strength

A414/A414M-2019.....Standard Specification for Steel, Sheet, Carbon, and High-Strength, Low-Alloy for Pressure Vessels

A515/A515M-2017(2022)...Standard Specification for Pressure Vessel Plates, Carbon Steel, for Intermediate- and Higher-Temperature Service

A516/A516M-2017.....Standard Specification for Pressure Vessel Plates, Carbon Steel, for Moderate- and Lower-Temperature Service

D. Environmental Protection Agency (EPA):

CFR 40,264.193-2021.....Containment and Detection of Releases

E. Department of Health and Human Services, Food and Drug Administration (FDA):

CFR 21,175.300-2021.....Resinous and Polymeric Coatings

F. Society for Protective Coatings (SSPC):

SP 5-2007.....White Metal Blast Cleaning

G. Underwriters Laboratories (UL):

574-2019.....Standard for Electric Oil Heaters

H. Department of Veterans Affairs (VA):

PG-18-10-2022.....Physical Security and Resiliency Design Manual

VHA Boiler Plant Safety Devices Testing Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

D. Feedwater Deaerator with Storage Tank and Accessories:

1. Drawings showing arrangement and overall dimensions of feedwater deaerator including storage tank. Show locations of tank-mounted devices. Show locations and sizes of pipe connections and access openings. Show design of all shell, head and nozzle welds. Show access platforms as required for all maintenance and inspection points.
2. Weight of entire assembly empty and flooded.
3. Catalog data, drawings and specification sheets showing design and construction of feedwater deaerator, storage tank, recycle pumps, water flow control valves, safety valve, overflow control valve, water level and overflow control systems, vent orifice, vacuum breaker, alarm switches and all accessories.
4. Design flow capacity, oxygen removal rate, and other performance data and pressure and temperature limitations of feedwater deaerator, recycle pumps, water flow/level control valve and control system, safety valve, overflow control valve, vent orifice, vacuum breaker, alarm switches and all accessories, to include lockout/tagout points.
5. Catalog data on oxygen test kit.
6. Oxygen sample and chemical feed probe design.
7. Deaerator inlet pressure requirements - steam and water.

E. Condensate Storage Tank and Accessories:

1. Drawings showing arrangement and overall dimensions of tank and supports. Show locations and sizes of all pipe connections and access openings. Access platforms as required for maintenance and inspections and operation of the equipment or parts thereof.

2. Weight of entire assembly empty and flooded.
3. Design and construction (including pressure and temperature limitations) of tank, continuous blowdown heat exchanger (if provided), control valves, water level control system, level alarm switches and all accessories, to include lockout/tagout points.
4. Performance data on control valves and continuous blowdown heat exchanger (if provided). Refer to drawings (Schedules) for requirements.
5. Interior Coating: Material specification, service limitations, instructions for application, experience record under the required service conditions.
6. Continuous blowoff heat exchanger tube bundles: Dimensions, design, construction, heating surface, performance data.

F. Blowoff Tank and Accessories, Flash Tank:
1. Drawing showing outline dimensions, arrangement and weight of tank and accessories. Locations and sizes of all pipe connections and access openings.
2. Design and construction of tank, supports and accessories.
3. Design and performance of blowoff tank temperature control valve.

G. Boiler Feed and Condensate Transfer Pumps:
1. Drawings with dimensions of assemblies of pumps and drivers.
2. Catalog data and specification sheets on design and construction of pumps, drivers and couplings (flexible-coupled units).
3. Motor efficiency and power factor at full load.
4. Performance curves showing discharge head, required flow plus recirculation, net positive suction head required, efficiency, driver power, impeller diameter to be furnished. Refer to drawings for requirements.
5. Pressure and temperature limitations of pump unit and accessories.
6. Size and capacity of recirculation orifice.
7. Data on variable frequency drive (VFD) units and pressure controllers (if VFD specified).

H. Condensate Return Pumps (Electrical and/or Mechanical Types) and Vacuum Heating Pump Units:
1. Drawings with dimensions of entire unit. Drawing shall include locations and sizes of all pipe connections.
2. Catalog data and specification sheets on design and construction of pumps, receiver and accessories.

3. Catalog cuts and schematic diagram of controls.
4. Electric pump performance curves showing discharge head, flow, net positive suction head required, efficiency, motor power and impeller diameter to be furnished. Mechanical pump performance showing discharge head, flow, required inlet head and steam pressure. Refer to drawings for requirements.
5. Pressure and temperature limitations of pump unit.

I. Fuel Oil Pumping Equipment:

1. Drawings with overall dimensions and arrangement of pumps, motors, couplings, bases, drip pans, duplex strainer, relief valves, back-pressure control valve, entire fuel oil heating system (if provided) and supports and all accessories.
2. Catalog data and specification sheets on the design and construction of pumps, motors, couplings, bases, drip pans, duplex strainer, relief valves, back pressure control valves, all valves and accessories.
3. Motor efficiency and power factor at full load.
4. Pressure and temperature limitations of pumps, duplex strainer, relief valves, back pressure control valve and all valves.
5. ASTM number and pressure rating of pipe and fittings.
6. Performance data on pumps including discharge head, flow, suction lift and motor power required at viscosity range shown. Refer to drawings for requirements.
7. Sound level test data on similar pump in similar installation. Refer to Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.
8. Performance data on relief valves and back-pressure control valves.
9. Pump systems below grade or the flood plain shall be 100 percent waterproof and designed for continued operation if submerged.

J. Compressed Air System:

1. Drawing with dimensions and arrangement of air compressor, motor, air dryer, receiver and all accessories.
2. Catalog data and specification sheets on the design and construction of air receiver, compressor, after-cooler, motor, air dryer, all accessories, condensate traps. Solenoid valves and filters.
3. Performance data on compressors, after coolers, air dryer, relief valves.

K. Steam Vent Silencer (Muffler):
   1. Drawings with silencer dimensions and weights, and sizes and types of pipe connections.
   2. Catalog data and specification sheets on the design and construction.
   3. Sound attenuation data at required flow rates.

L. Boiler Water and Deaerator Water Sample Coolers:
   1. Drawings with dimensions, and sizes and location of piping connections.
   2. Catalog data and specification sheets on the design and construction.
   3. Pressure and temperature limitations.
   4. Amount of heat exchange surface.

M. Chemical Feed Systems:
   1. Drawings with dimensions of entire unit which may be field installed or factory packaged prewired/pre-piped on skid. Include locations and sizes of tanks, pumps, control panels, all pipe connections, and injection nozzles or quills at the deaerators.
   2. Catalog data and specification sheets on the design and construction of injection quills, metering pumps, storage tanks, and controls.
   3. Performance data on pump including head, flow, motor power.
   4. Pressure and temperature limitations of unit and accessories.
   5. Information on suitability of materials of construction for chemicals to be utilized.
   6. Each boiler shall have a dedicated metering pump and injection quill for each chemical. No blending of chemical treatments is allowed. Chemicals are to be supplied individually and injected individually to each boiler and to each treatment point to include boiler steam line and deaerators. Chemicals needed for chemical lay-up of the boilers such as an oxygen scavenger shall have one dedicated metering pump that can be valved to inject any boiler directly.

N. Automatic Continuous Blowdown Control System:
   1. Drawings with arrangement and dimensions of entire unit. Include locations and sizes of all pipe connections.
   2. Catalog data and specification sheets on design and construction of conductivity sensor, control valves, controller.
   3. Performance data on control valves.

4. Pressure and temperature limitations of valves and conductivity sensor.

O. Test Data - Acceptance Tests, on-site: Four copies all specified tests.

P. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

Q. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

R. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or

any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.
2. As-built drawings are to be provided, with a copy of them on AutoCAD version 2020 provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

PART 2 - PRODUCTS

2.1 GENERAL

A. Electric motor control cabinets/enclosures including VFDs in the boiler plant shall be minimum NEMA 4 or better. The design AE shall determine at the design stage based on the environmental condition and location. This shall also be indicated on the drawings.

2.2 FEEDWATER DEAERATOR WITH STORAGE TANK AND ACCESSORIES

A. Pressurized 14 to 35 kPa (2 to 5 psig) unit designed to heat and deaerate boiler feedwater by direct contact with low pressure steam.

Spray type deaerating section. Horizontal feedwater storage tank. Provide recycle spray water pumps on spray-type units if necessary to obtain required performance. Provide accessories including vacuum breaker, safety valve, water inlet and overflow controls and control valves, water level indicators and alarms and other devices as specified and shown.

B. Performance and Operating Characteristics:
   1. Oxygen Content of Feedwater Output: 7 ppb maximum over turndown range with minimum and normal feedwater input temperatures as listed.
   2. Turndown: 20/1.
   3. Required Maximum Feedwater Flow Output: Refer to schedule on drawings
   4. No carbon dioxide in feedwater output; maximum steam vent loss 1/2 percent of input steam at maximum load.
   5. Feedwater Input Temperature: Minimum temperature is 15 degrees C (59 degrees F) and normal range is 60 to 82 degrees C (140 to 180 degrees F).
   6. Water Pressure Loss Through Spray Valves: 48 kPa (7 psig) maximum.
   7. Steam Pressure Loss in Unit: 6.9 kPa (1 psig) maximum.

C. Feedwater Storage Capacity to the Overflow Line: Sufficient for twenty minutes operation at maximum required feedwater output with no input water, unless shown otherwise on the drawings. Overflow line (elevation) shall be set by feedwater deaerator manufacturer so that there is no water hammer when water is at this level.

D. Construction:
   1. Storage Tank and Deaerator Pressure Vessels:
      a. Conform to ASME BPVC Section VIII. Design for saturated steam at 345 kPa (50 psig) with 3.2 mm (0.125 inch) corrosion allowance.
      b. Carbon steel, ASTM A285/A285M Grade C or ASTM A516/A516M Grade 70. Weld metal strength shall approximate the strength of the base metal. All welds shall be double-vee type. No single vee welds allowed. Weld undercuts are prohibited. All welding must be constructed to allow future internal weld inspections, utilizing non-destructive-testing methods.
      c. Post Weld Heat Treatment (PWHT) to stress-relieve pressure vessel to 620 degrees C (1148 degrees F) not to exceed ASME hold-time or temperature.

d. Provide 100 percent radiography of all longitudinal and circumferential welded seams. Test nozzle-to-shell welds by wet magnetic-particle method. Hydrostatically test final assembly at 1.3 times design pressure.

e. Furnish completed applicable ASME Forms U-1, U-1A or U-2.

f. Provide a sacrificial magnesium anode for cathodic protection against corrosion.

g. Provide a vacuum breaker.

2. Trays (Tray-Type Units): Stainless steel, Type 430, no spot welds.
3. Column Packing Material (Packed-Column Units): Stainless steel.
4. Spray Valve Assemblies: Spring-loaded, guided stem, stainless steel and Monel, removable. Spring-loaded, guided stem types not required on spray-type units that operate with recycle pumps at constant flow rates through the spray valves.
5. All other parts in deaerator section exposed to undeaerated liquids or gases must be constructed of stainless steel, cupro-nickel or equivalent.
6. Provide two 300 mm (12 inches) x 406 mm (16 inches) elliptical manways in storage tank, located below the normal water level, but near the tank centerline, and away from the deaeration section or internal piping. Manway locations must allow unrestricted access to tank interior with no interference from internal equipment and piping and with easy access from outside the tank. Second manway is to facilitate the annual internal inspections. Provide permanent access platforms as required.
7. Provide access openings in deaeration section to allow inspection and replacement of trays, spray valve assemblies, column packing.
8. Support: Steel saddles or legs welded to storage tank with minimum height to provide for the net positive suction head required of the pumps selected. Coordinate location with structural design of building.
9. Nameplates: Attach to bracket projecting beyond field-applied insulation. Provide all ASME pressure vessel nameplate information as required by the Code along with information identifying the designer and manufacturer of the storage tank and the deaeration section.
10. Pipe Connections:

a. Threaded for sizes 50 mm (2 inches) and under.

b. Flanged, 1035 kPa (150 psig) ASME, for sizes above 50 mm (2 inches).

c. Vortex breaker in boiler feedwater pump suction connection.

d. Overflow Pipe:

1) Overflow pipe inside tank terminating 150 mm (6 inches) below low-level alarm set point. Operation of overflow control system must not allow water level to fall to the level of the overflow pipe inlet.

2) Overflow pipe sizing, based on required maximum feedwater flow output of feedwater deaerator:

Feedwater Flow Rate (kg/sec)	Feedwater Flow Rate (klb/hr)	Overflow Pipe Minimum Size (mm)	Overflow Pipe Minimum Size (in)
0 to 3.8	0 to 30	75	3
3.9 to 7.6	31 to 60	100	4
7.7 to 12.6	61 to 100	150	6

3) The overflow must be piped to an open drain that can handle the elevated temperatures.

E. (ADDENDUM #1 08-09-2024) Steam Safety Valve: Mount on feedwater deaerator pressure vessel. Set pressure ~~103~~ 67 kPa (~~15~~ 10 psig). Capacity as shown. If not shown, minimum capacity 0.11 kg/sec (900 lb/hr). For safety valve construction requirements, refer to Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

F. Oxygen and Non-Condensable Gas Venting: Straight vertical pipe extending through roof from deaeration section. Provide gate valve in vent pipe, with hole drilled in wedge. Hole size selected by feedwater deaerator manufacturer for normal venting with gate valve closed.

G. Thermometers and Pressure Gauges: Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT for construction requirements. Provide thermometers on deaeration section and on storage tank. Provide compound gauge with shut-off valve and siphon on deaerator.

H. Vacuum Breaker: Sized by deaerator manufacturer to protect unit. Bronze body construction with bronze internal trim, chemical resistant silicone seat disc and an atmospheric vent, rated for 1035 kPa (150 psig).

I. Water Sample and Chemical Feed Probes: Type 304 or 316 stainless steel, multi-ported, minimum length 300 mm (1 foot), accessible for removal from exterior of tank.

J. Dissolved Oxygen Test Kit: Provide a colorimetric-comparator type kit, utilizing Rhodazine D methodology, for use during acceptance testing and for future use by the VAMC. The kit shall include self-filling ampoules, color comparator, oxygen-resistant tubing, sampling devices, sealed glass ampoules containing reagent, carrying case, all equipment necessary for complete test. Range 0-20 ppb of dissolved oxygen.

K. Cleaning and Painting: Remove all foreign material to bare metal. Coat exterior of pressure vessel with rust-preventative primer. Refer to Section 09 91 00, PAINTING. Do not coat interior of pressure vessel.

L. Insulation: Field-applied. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

M. Water Level Indicators:

1. Gauge Glasses: Red line type, overlapping glasses if multiple glasses are utilized. Provide automatic offset-type gauge valves that stop the flow if a glass is broken. Drain cock on lower gauge valve. Gauge glass protecting rods.
2. Vertical pipe type header shall be connected to top and bottom of storage tank with tank isolation valves and valved header drain. Viewable gauges shall cover entire diameter of tank.
3. Minimum rating 121 degrees C, 200 kPa (250 degrees F, 29 psig).

N. Low Level Alarm Switch: Float type unit with magnetically actuated switch. Locate external to tank on a vertical header with valved tank connections and valved drain. Switch elevation shall be at the tank centerline. Minimum rating 121 degrees C, 200 kPa (250 degrees F, 29 psig). Provide signals to annunciator system specified in Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

O. High Level Alarm Switch and Overflow Control Switch:

1. Conductivity probe type electronic level switches providing relay contacts for separate high-level alarm operation and overflow control valve operation completely separate from control system for inlet water flow control valves. Overflow control valve shall automatically open when the water level rises approximately 100 mm (4 inches) above the high-water alarm level. Provide high level and overflow signals to annunciator system specified in Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

2. The principle of operation shall be differential resistivity of steam and water at the operating temperatures and pressures. The system shall include electronics unit, electrodes, special cable between the electrodes and electronics unit, and electrode cover. The unit shall be designed to fail safe.
3. Electronics Unit:
   a. Each unit shall be capable for signal discrimination of two electrode channels.
   b. Each electrode and its associated circuitry shall be powered by an independent power source. Power distribution system within the electronics shall be separate for each channel with its own transformer and shall be electrically isolated from other channels.
   c. Input power 110 V, 60 Hz, single phase.
   d. All input power to each electrode shall be a low voltage, low frequency ac voltage. dc voltages are prohibited because this may cause electroplating at the electrodes.
   e. The signal discrimination and fault detection system for each electrode channel shall be independent of the other channel and any fault in the electronics circuitry of one channel shall not be transferred to the other channel.
   f. The system shall have a continuous on-line fault detection system. The following faults shall be detected: Electrode failure, contamination from dirt on electrodes, electrode open circuit failure, electrode cable short to ground, electrode cable ground sense failure, power source failure, any electronic component failure. Electronic circuitry not monitored by the fault detection system shall be provide with triple redundancy, where the circuit shall continue to operate and provide contact output with up to two component failures.
   g. Faults shall be annunciated through separate NO and NC contacts.
   h. The front of the unit shall have a LED display for each electrode channel indicating steam or water and status of each electrode.
   i. NEMA 4 or better enclosure suitable for operating temperature of -20 to 70 degrees C (-4 to 158 degrees F), with up to 100 percent relative humidity.

4. Electrodes:
   a. Suitable for 121 degrees C, 200 kPa (250 degrees F, 29 psig) minimum. Material shall be stainless steel or better, smooth length threaded only allowed on end, and corrosion resistant.
   b. Electrodes without gaskets are preferred.
   c. Teflon insulator media.
   d. Electrodes fitted into shrouded inserts which are directly welded onto the stand-pipe. Design to minimize faulty indication due to falling condensate into the electrodes.
5. Electrode Cable:
   a. Pure nickel wires for at least the first two meters at the electrode end, with pure nickel crimps. PTFE insulation capable of withstanding up to 260 degrees C (500 degrees F).
   b. Continuous cables from the electrodes to the electronic unit. No junction boxes allowed.

P. Overflow Water Control Valve and Controller: Open-shut electric or electronic actuated overflow control valve actuated by conductivity probe-type water level sensor and control system.
1. Performance: When water level reaches the overflow level as set by the feedwater deaerator manufacturer, automatically open the overflow control valve to reduce the water level. Automatically close the overflow valve when the water level has been lowered to a point 100 mm (4 inches) below the high-level alarm set point. Valve operational speed shall not exceed 30 seconds for 90-degree valve movement.
2. Controller: Automatic control shall be from the high-level alarm and overflow control switch system. Provide a manual/auto switch on the main instrument panel that indicates valve position. Communicate valve position with computer work station. Control valve shall fail open. A limit switch on the valve actuator shall initiate alarm on control station and in computer work station when valve is open.
3. Control Valve:
   a. High performance butterfly valve, double offset design.
   b. Carbon steel 17-4PH steel valve body conforming to ASME B16.34, Class 150, lug style, 316 stainless steel nitrided disc.
   c. Self-energizing TFE seat providing bubble-tight shut off service on vacuum and low pressure and pressure sealed for high pressures. Bi-directional seating.

d. Packing adjustable, chevron design with TFE seals.

e. 7 kPa (1 psig) maximum pressure loss at maximum flow rate (120 percent of peak deaerator capacity if valve flow and pressure drop is not scheduled).

4. Valve Actuator:

a. Control module shall accept direct digital control input 4-20 mA or 2-10 VDC from controller. Module to provide 4-20 mA output for feedback, terminal strip, and conduit entries for power and control wiring.

b. Torque output range shall be appropriate for the differential pressure and pressure and temperature conditions. Duty cycle: 50 to 75 percent. Actuator to fail leaving valve in open position.

c. Electric Motors: Totally enclosed, non-ventilated, high starting torque, reversible induction type, and Class F insulation.

d. Electrical Characteristics: As required for the application.

e. Thermal Overload Motor Protection: Auto reset thermal switch embedded in the motor winding to trip when the maximum winding temperature is exceeded.

f. Resolution: 100 to 400 increments through 90-degree travel.

g. Power Gears: Alloy steel spur gears to final stage aluminum bronze worm sector gear.

h. Bearings: High quality alloy steel sleeve and ball bearings.

i. Housing: NEMA 4 or better, water tight, corrosion-resistant, robust aluminum die cast.

j. Equip with two SPDT auxiliary switches, visual position indicator, manual override handle adjustable mechanical stops.

k. Ambient temperature range: -35 to 66 degrees C (-31 to 150 degrees F).

Q. Storage Tank Automatic Water Level Controls:

1. Separate electric or electronic actuated modulating water inlet flow control valves for normal condensate transfer water and for emergency soft water makeup. Actuated by dedicated electronic controller with input signals from water level transmitter. Manual/auto control capability.

2. Performance: Maintain a constant water level, plus or minus 25 mm (1 inch), in the feedwater deaerator storage tank by controlling the flow of condensate transfer water to the deaerator. Normal water level 200 mm (8 inches) below the overflow level. If water level

falls to 100 mm (4 inches) below low water alarm setpoint, automatically operate the emergency soft water makeup valve to bring the water level to 100 mm (4 inches) above low water alarm setpoint.

3. Water Level Transmitter and Controller: Transmitter shall have programmable electronics, sealed diaphragms, direct sensing electronics, no mechanical force or torque transfer devices, external span and zero adjustment. Controller shall have proportional plus reset control, adjustable proportional band, reset rate and level set points. Provide manual-automatic control station on main instrument panel. Control station shall indicate actual water level, normal and emergency level set points and valve positions. Provide same indicating and control features on computer workstation specified in Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT. If new boiler combustion controls are furnished as part of this contract, the water level controller shall be the same make and model as the combustion controls.
4. Condensate Transfer and Soft Water Flow Control Valves and Actuators:
   a. Electric or electronic actuated, globe style.
   b. Bronze or cast-iron bodies, threaded ends for pipe sizes 50 mm (2 inches) and under rated at 1725 kPa (250 psig), ASME flanged ends for pipe sizes over 50 mm (2 inches) rated at 850 kPa (123 psig) or 1035 kPa (150 psig).
   c. Replaceable Type 316 stainless steel plugs and seats. RTFE seal for bubble-tight shut off. Linear flow characteristics.
   d. Flow pressure loss 35 kPa (5 psig) maximum at maximum deaerator output.
   e. Electric or electronic type actuator that accepts input of 4-20 mA or 2-10 VDC signal from controller.
   f. Electronic positioner with 4-20 mA dc control output feedback. Mounted integral with actuator. Digital positioner with capability to self-calibrate. Maintenance diagnostic data retained in memory. Design for 121 degrees C (250 degrees F) continuous service.

2.3 CONDENSATE STORAGE TANK AND ACCESSORIES

A. Horizontal cylindrical welded steel tank, including accessory equipment, suitable for rigging into the available space. Comply with overall dimensions and arrangement of the tank and accessories shown on

contract drawings. Accessories include make-up water controls and control valves, thermometer, water level gauge, and other devices as specified.

B. Service: Receiving and storing steam condensate and make-up water. Vent the tank to the atmosphere. Contents of tank may vary in temperature from 4 to 100 degrees C (40 to 212 degrees F).

C. Construction:

1. Construct tank and appurtenances in accordance with ASME BPVC Section VIII. Tank shall have cylindrical shell and dished heads.
2. Material of construction shall be carbon steel ASTM A285/A285M, ASTM A414/A414M, ASTM A515/A515M, or ASTM A516/A516M.
3. Design tank for 170 kPa (25 psig)working pressure with a minimum material thickness of 10 mm (3/8 inch). Thickness of head material at any point shall not vary more than 10 percent from the nominal thickness. The deaerator overflow is NOT ALLOWED to be piped to the condensate tank
4. Tank joints shall be double-welded butt joints or single-welded butt joints with backing strips.
5. Provide 300 mm by 406 mm (12 inches by 16 inches) elliptical manway located as shown.
6. Provide nozzles for piping connections located as shown. Nozzles shall have threaded pipe connections for pipe sizes 50 mm (2 inches) and under, flanged connections for pipe sizes over 50 mm (2 inches). Flanged nozzles shall have 1035 kPa (150 psig) ASME flanges. Tank opening for pump suction pipes shall include vortex spoilers.
7. Furnish completed ASME Form U-1 or U-1A MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS. Hydrostatically test tank at 1-1/2 times the design pressure.
8. Horizontal tank shall be supported by steel saddles, supplied by the tank manufacturer, welded to tank and anchored to the concrete bases. Design saddles to support tank (full of water), accessories, and portions of connecting piping to first hanger.
9. Affix tank nameplate to bracket that projects beyond the field-applied tank insulation. Nameplate shall include ASME stamp and data to show compliance with design, construction and inspection requirements of the Code, and tank manufacturer information.

D. Provide overflow pipe inside tank with siphon breaker as shown.

E. Overflow and vent pipe sizing (minimums):

Boiler Plant Capacity* (kg/sec)	Boiler Plant Capacity* (klb/hr)	Overflow Pipe Size (mm)	Overflow Pipe Size (in)	Vent Pipe Size (mm)	Vent Pipe Size (in)
0 to 3.8	0 to 30	75	3	65	2.5
3.9 to 8.3	31 to 65	100	4	75	3
8.4 to 12.6	66 to 100	150	6	100	4

*"Boiler Plant Capacity" refers to one boiler on standby and all other boilers at high fire.

F. Cleaning and Painting: Remove all foreign material to bare metal from interior and exterior of tank. In preparation for interior coating, sandblast interior to white metal in accordance with SSPC SP 5. Coat exterior of tank with rust-resisting primer. Refer to Section 09 91 00, PAINTING.

G. Interior Coating: Coat entire interior surface, including nozzles, with water-resistant epoxy polymerized with amine adduct-type curing agent. Coating shall be suitable for continuous service at 100 degrees C (212 degrees F) immersed in demineralized water and exposed to steam vapor. Surface preparation, application of coating, number of coats, and curing shall comply with printed instructions of coating manufacturer. Ingredients of coating shall comply with U.S. Food and Drug Regulations as listed under Title 21, Chapter 1, Part 175.300. Coating shall be smooth, even thickness, with no voids. Holiday test at low voltage with wet sponge method and repair all holidays.

H. Insulation: Field apply insulation as specified in Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

I. Water Level Indicators:

1. Gauge Glasses: Red line type, overlapping glasses if multiple glasses are utilized. Provide automatic offset-type gauge valves that stop the flow if a glass is broken. Drain cock on lower gauge valve. Gauge glass protecting rods.
2. Vertical pipe type header shall be connected to top and bottom of storage tank with tank isolation valves and valved header drain. Viewable gauges shall cover entire diameter of tank.
3. Minimum rating 121 degrees C, 200 kPa (250 degrees F, 29 psig).

J. High and Low-Level Alarm Switches:

1. Low Level Alarm Switch: Integral unit consisting of float, float housing, hermetically sealed mercury switch. Locate external to tank on a vertical header with valved tank connections and valved drain. Switch elevation shall be 150 mm (6 inches) below the soft water make up level.
2. High Level Alarm Switch: Integral unit consisting of conductivity probes, probe housing. Float type not acceptable. Locate external to tank on a vertical header, along with the low-level switch, with valved tank connections and valved drain. High level alarm indication shall occur 100 mm (4 inches) below the overflow level. Probes shall be ac, not dc, stainless steel with virgin Teflon insulation.
3. Provide signals to annunciator system specified in Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.
4. All devices exposed to tank service conditions, including sensing devices and transmitters shall be rated for 121 degrees C, 200 kPa (250 degrees F, 29 psig) minimum.

K. Automatic Water Level Controls:

1. Separate electric or electronic type modulating water inlet flow control valves for normal soft water make-up and for emergency city water makeup. Actuated by electronic controller with input signals from water level transmitter. Manual/auto control capability.
2. Performance: Maintain a minimum water level, plus or minus 25 mm (1 inch), in the tank by controlling the flow of soft water to the tank. Soft water makeup shall be activated if water level falls to 30 percent of tank diameter plus 300 mm (12 inches). If water level falls to 30 percent of tank diameter, automatically operate the emergency city water makeup valve to bring the water level up 150 mm (6 inches).
3. Water Level Transmitter: Programmable electronics, sealed diaphragms, direct sensing electronics, no mechanical force or torque transfer devices, external span and zero adjustment.
4. Controller: Proportional plus reset control, adjustable proportional band, reset rate and level set points. Provide manual-automatic control station on main instrument panel. Control station shall indicate actual water level, soft water and emergency city water level set points and valve positions. Provide same indicating and

control features on computer workstation specified in Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT. If new boiler combustion controls are furnished as part of this contract, the water level controller and transmitter shall be the same makes and models as furnished for the combustion controls.

5. Water Flow Control Valves:
   a. Globe style, bronze or cast-iron bodies, threaded ends for pipe sizes 50 mm (2 inches) and under rated at 1725 kPa (250 psig), ASME flanged ends for pipe sizes over 50 mm (2 inches) rated at 850 kPa (123 psig) or 1035 kPa (150 psig).
   b. Replaceable Type 316 stainless steel plugs and seats. RTFE seal for bubble-tight shut off. Linear flow characteristics.
   c. Flow pressure loss 35 kPa (5 psig) maximum at maximum flow rating. Unless otherwise shown, maximum flow rate shall be equivalent to 50 percent make-up rate with plant at maximum load (2 boilers at high fire).
   d. Electric or electronic type actuator that accepts input of 4-20 mA or 2-10 VDC signal from controller.
   e. Electronic positioner with 4-20 mA dc control output feedback. Mounted integral with actuator. Digital positioner with capability to self-calibrate. Maintenance diagnostic data retained in memory. Design for 121 degrees C (250 degrees F) continuous service.
   f. For valve actuators, comply with Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.4 BOILER BLOWOFF TANK AND ACCESSORIES

A. Type: Cylindrical welded steel tank mounted vertically. Tank shall include accessory equipment and shall be suitable for rigging into the available space. Overall dimensions and arrangement of the tank and accessories shall conform to the drawings. Tank volume shall be twice the volume of a 100 mm (4 inch) blowoff (reduction in boiler water level) from the largest boiler connected to the tank.

B. Service: Suitable for receiving, venting, storing, cooling and discharging into the drain the effluent from the boilers resulting from the intermittent operation of the boiler bottom blowoffs, boiler accessory drains, and the use of continuous blowdowns.

C. Construction:

1. Construct tank and appurtenances in accordance with ASME BPVC Section VIII. Tank shall have cylindrical shell and dished heads.
2. Material of construction shall be carbon steel ASTM A285/A285M, ASTM A414/A414M, ASTM A515/A515M or ASTM A516/A516M.
3. Design tank for 275 kPa (40 psig) working pressure; the minimum material thickness shall be 10 mm (3/8 inch). Thickness of head material at any point shall not vary more than 10 percent from the nominal thickness.
4. All tank joints shall be double-welded butt joints or single-welded butt joints with backing strips.
5. Provide 300 mm by 406 mm (12 inches by 16 inches) elliptical manhole located at the vertical centerline of the tank.
6. Provide 10 mm (3/8 inch) thick carbon steel wear plate welded to interior of tank adjacent to tangential blowoff inlet as shown.
7. Provide nozzles for piping connections and provide tangential blowoff inlet located above the normal water level. Tangential pipe for blowoff inlet shall be Schedule 80, ASTM A53/A53M or ASTM A106/A106M, seamless steel pipe with beveled end for field-welding of blowoff from boilers. All other nozzles shall have threaded pipe connections for pipe sizes 50 mm (2 inches) and under, 1035 kPa (150 psig) ASME flanged connections for pipe sizes over 50 mm (2 inches). Nozzle sizes listed below are based on National Board of Boiler and Pressure Vessel Inspectors recommendations.

Pipe Connection Sizes, mm (inches)

Boiler Blowoff	Water Outlet	Vent
25 (1)	25 (1)	65 (2.5)
32 (1.25)	32 (1.25)	75 (3)
40 (1.5)	40 (1.5)	100 (4)
50 (2)	50 (2)	125 (5)
65 (2.5)	65 (2.5)	150 (6)

8. Furnish completed ASME Form U-1 or U-1A MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS. Hydrostatically test tank at 1.3 times the design pressure.
9. Tank nameplate shall be affixed to bracket which projects beyond the tank insulation that will be applied in the field. Apply ASME data

stamp to nameplate to show compliance with design, construction and inspection requirements of the Code.

10. Support tank by steel legs welded to shell of tank. Design saddles or legs to support tank (full of water), accessories, and portions of connecting piping to first hanger.

D. Cleaning and Painting: Remove all dirt, heavy rust, mill scale, oil, welding debris from interior and exterior of tank. Prime exterior of tank with rust-resisting paint. Refer to Section 09 91 00, PAINTING.

E. Insulation: Field apply insulation as specified in Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

F. Accessories:

1. Install red line type gauge glasses with protecting rods. Provide off set type gauge valves with ball-check feature to automatically prevent flow when glass is broken. Provide drain cock on lower gauge valve. Glass shall be at least 300 mm (12 inches) long and centered at the overflow level.
2. Provide thermometer and pressure gauge. Conform to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.
3. Water Outlet Temperature Control Valve:
   a. Type: Self-contained, reverse-acting thermal bulb-operated water flow control valve.
   b. Performance: Control valve shall operate automatically to control blowoff tank water outlet temperature to 60 degrees C (140 degrees F) maximum by regulating the flow of cold water which mixes with the blowoff water and reduces the temperature of the blow-off water. Provide valve designed for modulating and tight shut-off service. Valve flow rates and pressure drops shall be as shown. Temperature control range shall be adjustable, 38 to 77 degrees C (100 to 170 degrees F) minimum.
   c. Service: Provide valve designed to control the flow of city water with temperature 4 to 27 degrees C (40 to 80 degrees F), and pressure up to 690 kPa (100 psig). Thermal bulb will be inserted in blowoff tank outlet pipe and will be subjected to water temperatures up to 100 degrees C (212 degrees F).
   d. Construction: Cast iron or bronze valve body designed for 850 kPa (123 psig) minimum WOG. Design of valve shall permit access to internal valve parts. Thermal bulb shall be separable socket type with well.

4. Provide blowoff water outlet pipe inside tank as shown to provide a water seal. Locate a 20 mm (3/4 inch) hole in top of this pipe inside tank to act as siphon breaker.

2.5 CENTRIFUGAL MULTI-STAGE BOILER FEEDWATER PUMPS/CONDENSATE TRANSFER PUMPS

A. Type: Two or more stages, centrifugal diffuser type, direct-coupled, vertical shaft, in-line, base-mounted, motor-driven, arranged as shown.

B. Service: Design pumps and accessories for continuous service, 115 degrees C (240 degrees F) water, with flow rates ranging from maximum scheduled on the drawings (plus manufacturer's recommended recirculation) to 10 percent of maximum (plus manufacturer's recommended recirculation). Pumps shall be suitable for parallel operation without surging or hunting.

C. Performance: Refer to schedules on drawings. Pump head-flow performance curve shall slope continuously upward to shut-off.

D. Control - Boiler Feed: Flow rates will be controlled by automatic modulating feedwater valves on each boiler. Pumps shall be started and stopped manually. Pumps shall have variable frequency drives controlled by boiler feed header pressure electronic control system which must be provided. Control the header pressure at 689 kPa (100 psig).

E. Control - Condensate Transfer: Constant speed operation. Flow rate will be controlled by automatic modulating water level control valve on condensate transfer inlet to deaerator.

F. Construction:

1. Rotating elements shall be designed and balanced to conform to sound and vibration limits specified in Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.
2. Mechanical seals shall have sealing face materials of carbon and tungsten or silicon carbide.
3. Design bearings for two-year minimum life with continuous operation at maximum pump operating load. Bearings and shaft seals shall be water-cooled if recommended by pump manufacturer for the service.
4. Materials of Construction:
   a. Chambers: Stainless steel
   b. Impellers: Stainless steel
   c. Diffusers: Stainless steel
   d. Shaft: Stainless steel
   e. Suction-Discharge Chamber: Cast iron or stainless steel

G. Recirculation Orifice: Provide stainless steel recirculation orifice selected by pump manufacturer to protect pump from overheating at shut-off and designed for low noise under the service conditions. Orifices must not exceed sound level limits in Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

H. Spare Parts: Provide complete rotating assembly for each pump size and type suitable for field installation by plant personnel. Assembly shall include impellers, diffusers, chambers, shaft, seals, and bearings.

I. Shaft Couplings: Pump manufacturer's standard. Provide coupling guard.

J. Electric Motors: High efficiency type, open drip proof. Select motor size so that the motor is not overloaded at any point on the pump head-flow performance curve. Design motor for 40 degrees C (104 degrees F) ambient temperature. For efficiency and power factor requirements refer to Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

K. Interface with Computer Workstation: Provide devices to signal computer work station that motor is on or off.

2.6 CONDENSATE RETURN PUMP UNITS (ELECTRIC, PAD-MOUNTED)

A. Type: Factory-assembled units consisting of vented horizontal pad-mounted receiver tank, simplex or duplex motor-driven pumps as shown, interconnecting piping, motor controls, and accessories. Arrangement of pumps, tank and accessories shall be as shown or specified.

B. Service: Unit shall be designed to receive, store, and pump steam condensate having temperature as shown. Pumps and motors shall be suitable for continuous service.

C. Performance: Refer to schedules on the drawings.

D. Pumps: Centrifugal or turbine-type as shown.

1. Centrifugal Pumps: Bronze-fitted, vertical shafts, with mechanical shaft seals. Stainless steel or alloy steel shafts with bronze shaft sleeves. Pump shall be designed to allow removal of rotating elements without disturbing connecting piping or pump casing mounting. Bearings shall be grease-lubricated ball or roller type. Provide casing wearing rings.

2. Turbine-type Pumps: Shall be split-case, base-mounted, flexible-coupled, horizontal shaft, bronze fitted, with mechanical shaft seals. Pumps shall be designed to allow removal of rotating elements without disturbing connecting piping. Bearings shall be grease-lubricated ball or roller type. Provide replaceable channel rings to

protect casing from wear. Shaft coupling shall be flexible type, designed for the service. Provide coupling guard bolted to base plate. Provide relief valves on pump discharge lines ahead of gate valves. Set at 690 kPa (100 psig). Pipe relief vents to receiver tank. Valve capacity shall equal or exceed pump capacity at set pressure.

E. Electric Motors: Open drip proof. Select motor sizes so that the motors are not overloaded at any point on the pump head-flow performance curve. Motor shall be designed for 40 degrees C (104 degrees F) ambient temperature.

F. Receiver Tank: Cast iron or galvanized steel, with storage capacity and height of inlet connection as shown. Provide threaded or flanged openings for all pipe connections and facilities for mounting float switches. Openings for pipe sizes above 50 mm (2 inch) must be flanged. Receivers for simplex pumps shall include all facilities required for future mounting of additional pump and controls.

G. Controls:

1. Pump Operation: Provide float switches mounted on receiver tank to start and stop water pumps in response to changes in the water level in the receiver. Float switches shall be adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, stainless steel or bronze. When a duplex pump unit is used, provide an alternator and a control to automatically start the second pump, when the first pump fails in keeping the receiver water level from rising.
2. Starters: Provide combination magnetic starters with fusible disconnect switches or circuit breakers. Provide low voltage control circuits (120-volt maximum).
3. Indicating Lights: Provide red light for each pump to show that the pump is running, green lights to show power is on.
4. Manual Selector Switches: Provide "on-off-automatic" switch for each pump.
5. Electrical Wiring: Shall be enclosed in liquid-tight flexible metal conduit. Wiring shall be suitable for 93 degrees C (199 degrees F) service.
6. Control Cabinet: NEMA 250, Type 4 or better, enclosing all controls, with manual switches and indicating lights mounted on the outside of

the panel. Attach to pump set with rigid steel framework unless other mounting is shown on the drawings.

H. Accessories Required:

1. Thermometer on receiver below minimum water level. Thermometer must conform to requirements in Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.
2. Basket-type inlet strainer with bolted cover, designed for 275 kPa (40 psig), 99 degrees C (210 degrees F). Provide basket with 3.2 mm (1/8 inch) diameter perforations.
3. Water level gauge on receiver. Provide gauge cocks that automatically stop the flow of water when the glass is broken. Provide gauge glass protection rods, and drain on lower gauge cock.

2.7 FUEL OIL PUMPING EQUIPMENT (BURNER AND GENERATOR FUEL)

A. Pump and Motors (for above flood plain installation):

1. Type: Constant displacement, rotary, spur-gear-type, horizontal shaft, flexible-coupled, motor-driven, base-mounted, arranged as shown.
2. Service: Pumps, motors and accessories shall be designed for continuous fuel oil service as shown on the drawings.
3. Performance: Refer to schedules on the drawings. Vendor shall submit complete data to certify that pumps offered will perform in accordance with requirements for suction lift, discharge pressure, sound level limitations and flow rate at viscosity range shown.
4. Pump Construction:
   a. Pump Casing: Cast iron or steel designed for 1035 kPa (150 psig) minimum. Casing shall have removable bolted sections to allow access to internal parts.
   b. Power Rotor: Alloy steel.
   c. Idler Rotors: Pearlitic Gray Iron.
   d. Shaft Seals and Bearing: Provide mechanical seals and ball bearings as recommended by pump manufacturer for the service.
   e. Internal Relief Valves: Shall not be provided.
5. Electric Motors Drives: High efficiency, open drip proof. Select motor sizes so that motors are not overloaded under all operating conditions. Motors shall be designed for 40 degrees C (104 degrees F) ambient temperature. For efficiency and power factor requirements, refer to Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

6. Mounting - Pumps and Motors: Mount on steel or cast-iron base plates. Align pumps and motors at the factory.
7. Shaft Couplings: Shall be all metal, grid-type, flexible design that permits parallel, angular, and axial misalignment. Coupling shall be sufficiently flexible to reduce transmission of shock loads significantly. Coupling size selection shall be based on manufacturer's recommendation for service. Provide coupling guard bolted to base plate.
8. Sound and Vibration: Each combination of pump and driver shall conform to sound and vibration limits specified in Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

B. Duplex Strainers: Provide duplex, basket-type cast iron strainers designed to allow one basket to be removed for cleaning while the other is in service. Strainer shall include diverter valve with handle that will select the strainer to be in use. Operation of the diverter valve shall not stop the flow of fluid. Basket covers shall be clamp-type. Ratio of free straining area to area of strainer pipe size shall be at least 4 to 1. Strainer baskets shall be brass or stainless steel. Provide 60 mesh basket liners for No. 2 fuel oil. Strainers on suction side of pumps shall be 345 kPa (50 psig), 93 degrees C (199 degrees F) minimum design; discharge side 1380 kPa (200 psig), 93 degrees C (199 degrees F) minimum.

C. Pressure Relief Valves (Overpressure Protection): Provide at discharge of each oil pump. Size valves to relieve the maximum pumping capability of each oil pump furnished, 965 kPa (140 psig) set pressure of the relief valves plus 25 percent accumulation. Pressure settings shall be adjustable. Valves shall have solid ungrooved plug and shall close bubble-tight.

D. Back Pressure Control Valve (Pump Pressure Control): Valve shall operate to maintain an essentially constant pump discharge pressure as required by the burners furnished, with a set pressure as scheduled on the drawings. Pressure rise shall not exceed five percent of set pressure. Flow range shall exceed the flow of the largest oil pump in the set. Set pressure shall be adjustable plus or minus 20 percent of set pressure. Valve shall have stainless steel disc and seat, bronze body. Valve disc and seat shall be renewable. Valve shall be designed for fuel oil service as shown on the drawings.

E. Gate Valves, Globe Valves, Pipe, Pipe Fittings, Pressure Gauges, Thermometers, and Miscellaneous Piping Specialties: Refer to Section 23 21 11, BOILER PLANT PIPING SYSTEMS, and Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

F. Arrangement (Pump Set): Pumps, motors, valves, oil heaters, piping and accessories shall be furnished as a factory-built unit. All items of equipment shall be mounted on a steel drip pan base with an area sufficient to extend beyond the limits of all equipment, constructed of 3.2 mm (1/8 inch) steel with 50 mm (2 inch) high vertical sides. Provide threaded 15 mm (1/2 inch) plugged opening for draining. Arrange valves and piping on rigid steel supports welded to the base. All items of equipment shall be readily accessible for operation and maintenance. Pump set shall be suitable for the space available for rigging and placement. When oil heaters are required, they shall be part of the pump set and located for easy access.

G. Pipe, Valves, Fittings, Miscellaneous Piping Specialties, Pressure Gauges and Thermometers: Refer to specification Section 23 21 11, BOILER PLANT PIPING SYSTEMS, and Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

H. Pressure Relief Valves: Provide on the shell of each oil heater. Size valves to relieve maximum combined pumping capability of all oil pumps at 965 kPa (140 psig) set pressure plus 25 percent accumulation. Pressure settings shall be adjustable. Valves shall close tightly with no leakage.

2.8 STEAM VENT SILENCER (MUFFLER)

A. Type: Residential quality designed to attenuate low and high frequency sound generated by steam vented through a globe valve from a high-pressure header.

B. Service and Performance: Shall be capable of entire maximum steam output of largest boiler in the plant with superheated steam flowing through the silencer at 100 kPa (14.7 psig), 150 degrees C (302 degrees F). Steam in header will be 99.0 to 99.5 percent quality. Venting through globe valve to silencer will cause super-heating and pressure drop to near atmospheric. Unit will be a permanent installation and will be utilized to create steam loads to allow burner adjustments and boiler tests. Pressure loss through unit shall be low. Required

attenuation listed below is the insertion loss. No credit is permitted for air absorption at the outlet.

C. Minimum Attenuation:

1. 12 dB minimum at 63 Hz
2. 17 dB minimum at 125 - 250 Hz
3. 25 dB minimum at 250 - 500 Hz
4. 34 dB minimum at 500 - 8000 Hz

D. Construction: Construct unit of steel with glass fiber or metallic wool acoustical packing. Protect glass fiber acoustical material from damage in high fluid impact areas. Line entire outer shell internally with acoustical material. Provide 1035 kPa (150 psig) ANSI inlet and outlet flanges as shown on the drawings. Where flanges are not shown, provide butt weld connections.

2.9 BOILER WATER AND DEAERATOR WATER SAMPLE COOLERS

A. Type: Factory-built shell and coiled tube heat exchanger with sample in tube, cooling water in shell, designed for wall mounting.

B. Construction:

1. Shell and Head: Iron, steel or stainless-steel shell, bolted or threaded into head. Head shall have wall mounting brackets and piping connections for sample in and out and cooling water out. Minimum design pressure for shell and head, 1035 kPa (150 psig). Shell removable without disturbing piping connections.
2. Sample Coil: Shall be 6 mm (1/4 inch) outside diameter stainless steel tubing, 0.11 square meter (1.2 square feet) minimum heat exchange surface. Minimum design for 1035 kPa (150 psig), 188 degrees C (370 degrees F). Design coil to relieve stresses due to thermal expansion.
3. Arrangement: Shall be as shown on the drawings.

2.10 CHEMICAL FEED SYSTEMS

A. System may be field installed or factory packaged prewired/pre-piped on skid equipment.

B. Each boiler shall have a dedicated metering pump and injection quill for each chemical.

C. Metering pumps shall be positive displacement diaphragm pumps with adjustable flow rate, thermoplastic construction, continuous duty, fully enclosed electric motor and drive, and relief valve. Rated pump discharge pressure shall take into consideration the pressure drop

through the chemical feed lines and injection nozzles and the maximum operating pressure at the point of injection.

D. Chemical Tanks: 190 liter (50 gallon) capacity, polyethylene, self-supporting, 20 liter (5 gallon) graduated markings, molded fiberglass cover and liquid level switch. Each tank shall be provided with molded polyethylene containment basin of volume that can contain liquid spill from a bottom tank leak. Basin shall be one piece, seamless construction, UV stabilized (for outdoor installation), chemical and impact resistance and comply with U.S. Environmental Protection Agency regulations as listed under Title 40, Chapter 1, Part 264.193.

E. Injection quills shall be of the appropriate length and capable of introducing medium to highly corrosive chemicals into a pipeline/equipment without damage to the side port or pipe wall at the point of injection and ensure that chemicals are evenly dispersed into the center of the pipeline/equipment. The materials of construction shall be suitable for use with the chemicals to be handled. The quills shall have threaded connections and rated for pressure at the point of injection. Do not locate quills immediately upstream of steam pipe bends to preclude pipe wall erosion.

F. Controls:

1. Ratio Control: Provide control system that automatically controls output of metering pump in proportion to a variable, such as water flow rate, to maintain a fixed concentration of chemical in the water stream. Controller shall be microprocessor based or use industrial grade programmable logic controllers.
2. Liquid Level Switch: Polypropylene housing with integrally mounted PVC air trap, receptacles for connection to metering pump, and low-level alarm. Electrical characteristics shall be suitable for load served.
3. Conductivity Controller: Packaged monitor controller with solid-state circuiting, five percent accuracy, linear dial adjustment, built in calibration switch, on off switch and light, control function light, output to control circuit. Electrical characteristics shall be as indicated in Division 26 Electrical drawings and specifications.
4. Water Meter: Displacement type cold water meter with sealed, tamper proof magnetic drive, impulse contact register, single pole, and

double throw dry contact switch. Electrical characteristics shall be suitable for use with connected equipment.

5. Solenoid Valves: Forged brass body globe pattern, normally open or closed as required, general purpose solenoid enclosure, and continuous duty coil. Electrical Characteristics shall be as indicated in Division 26 Electrical drawings and specifications.
6. Timers: Electronic timers, infinitely adjustable over full range, 150 second and 5-minute range, mounted together in cabinet with hands off automatic switches and status lights. Electrical characteristics shall be suitable for connected load. Refer to Division 26 Electrical drawings and specifications for power requirements.

G. Relief Valve: Rated for maximum pump capacity, set at 1200 kPa (175 psig).

2.11 AUTOMATIC CONTINUOUS BOILER BLOWDOWN CONTROL SYSTEM

A. Type: One factory-assembled system per boiler to automatically sense boiler water conductivity and operate automatic electric-powered blowdown valve to maintain desired total dissolved solids content in boiler water. Micrometer-type adjustable manual blowdown valve piped to bypass the automatic blowdown valve and conductivity sensor.

B. Service: Design valves, sensors and piping for steam and water at 1035 kPa (150 psig), 186 degrees C (366 degrees F) minimum. Controller shall be suitable for 50 degrees C (120 degrees F) ambient and resist splashing water. Design automatic and manual blowdown valves for maximum blowdown flow rate equivalent to two percent of boiler steam output. System shall automatically maintain boiler water total dissolved solids at any set point between 1000 ppm and 4000 ppm.

C. Operation: Programmable timer cycles to intermittently operate the blowdown valve to obtain conductivity samples, and to maintain the valve open for a time period until the conductivity of the boiler water reaches the set point. Provide an automatic temperature compensating circuit.

D. Controller: Shall be microprocessor-based sealed unit mounted at the boiler.

1. Indicators on Panel Front: One-half inch high digital display showing conductivity and indicating normal or out-of-range conditions. Valve status indicators.

2. Membrane Keypad on Panel Front: Allows manual operation of the blowdown valve, setting of conductivity set points and alarm set points, setting of timers, calibration data input.

E. Automatic Valve Construction: Carbon steel body, Type 316 stainless steel ball and stem, TFE coated stainless steel body seal. Electric actuator with NEMA-4 or better enclosure. Rated for 1035 kPa (150 psig) minimum saturated steam.

F. Manual Valve Construction: Forged steel angle-type body, hardened stainless steel disc and seat, threaded ends, rising stem, union bonnet, graduated micrometer-type dial and pointer showing amount of valve opening. Rated for 1035 kPa (150 psig) minimum saturated steam. Furnish valve blowdown chart showing flow rate versus valve opening based on 861 kPa (125 psig) boiler pressure.

G. Provide gate valves and unions at inlet of conductivity sensor and outlet of automatic control valve so that these items can be removed from the system while maintaining the manual control valve in service. Comply with Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. Feedwater Deaerator with Storage Tank and Accessories, Condensate Storage Tank, Blowoff Tank, Flash Tank.

1. Coordinate location with structural requirements of the building.
2. Location shall permit access to and removal of all internal and external features without removing other items of equipment or piping.
3. Bolt to building as recommended by manufacturer or as shown. Arrange anchorage to allow thermal expansion of unit.
4. Clean interior of equipment before placing in service.
5. Deaerator vent pipes must extend vertically through roof. Horizontal runs are prohibited.
6. All controls, safeties, set points, etc. must conform to the VHA Boiler Plant Safety Devices Testing Manual.

C. Boiler Feed and Condensate Transfer Pumps:

1. For base-mounted horizontal-shaft pumps, connect base drain to 20 mm (3/4 inch) pipe. Extend pipe to nearest open sight or floor drain.

2. Align pumps and drivers at the factory. At job site, a millwright shall level, shim, bolt, and grout the base plates or base frames onto the concrete pads, and shall also check the alignments of flexible-coupled pumps and drivers and make corrections necessary. Check alignment when both pump and driver are at normal operating temperature.
3. Where packaged deaerator-feed pump unit is required, boiler feed pump base plates shall be welded or bolted to deaerator support frame.
4. If water-cooled bearings or quenched or flushed or water-cooled stuffing boxes are provided on pumps, contractor shall install on each pump valved 15 mm (1/2 inch) piping connections to cold water supply, and 15 mm (1/2 inch) drains to nearest open sight drain. Provide unions at all connections to pumps.

D. Mechanical Condensate Pump: Provide sufficient elevation difference between the receiver condensate inlet and outlet and the trap inlet to assure the required head for proper functioning and capacity. Steam supply line shall include gate valve and Y-type strainer.

E. Fuel Oil Pumping Equipment and Fuel Oil Heaters and Accessories: Locate equipment to permit access to all valves and controls, and to permit removal and cleaning of heat exchanger tubes.

F. Compressed Air System: Pipe all drain connections individually to nearest floor drain. Use 15 mm (1/2 inch) piping. Provide union at each drain connection on the equipment.

G. Automatic Continuous Boiler Blowdown Control System: Locate controller on floor-supported angle at four feet above the floor at the boiler adjacent to the continuous blowdown valves. Keypad and indicator must face aisle.

3.2 TESTING AND BALANCING FEEDWATER DEAERATOR WITH STORAGE TANK AND ACCESSORIES

A. Demonstrate the ability of the deaerator to perform as specified in regard to oxygen removal and outlet temperature, over the required output flow range and input temperature range of unit. Test performance at 5 percent and 100 percent of capacity, and at two intermediate points to be selected by the COR. Repeat test two times at each load point.

B. Determine temperatures and pressures by calibrated thermometers and pressure gauges.

C. Utilize the specified colorimetric comparator type dissolved oxygen test kit. After completion of tests, clean the test kit apparatus, replace all ampoules used and parts missing or broken, and deliver the kit to the COR.

D. Various impurities in feed water can interfere with the colorimetric test. When impurities are present, the Contractor shall be prepared to test for dissolved oxygen using the titration test as described in ASME PTC 12.3. COR may permit other test methods.

E. This test shall be performed in conjunction with any boiler tests that are specified.

F. Prior to requesting final tests, pretest unit using method specified for final test. All final tests must include at the minimum the tests listed in the VHA Boiler Plant Safety Devices Testing Manual. Submit test data for review.

G. All permanent work platforms shall be in place before testing. The use of or need for step ladders to perform any inspection, test, or maintenance shall be considered a failure to install the equipment in accordance with specifications that require access to equipment. The contractor shall correct at no additional cost or time to the Government before beneficial use can start.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

C. Comply with Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

- - - E N D - - -

SECTION 23 51 00
BREECHINGS, CHIMNEYS, AND STACKS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies flue gas exhaust system and all accessories from the boiler outlet to the stack outlet to the atmosphere. Flue gas recirculation (FGR) ductwork (if required by burners furnished) is also specified.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 07 60 00, FLASHING AND SHEET METAL: Roof Penetrations.

E. Section 09 91 00, PAINTING.

F. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

G. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

H. Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

I. Section 23 05 93, TESTING, ADJUSTING, AND BALANCKING FOR HVAC: Economizer water flows.

J. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.

K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

L. Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT: Boiler Draft Control System.

M. Section 23 52 39, FIRE-TUBE BOILERS: Economizers.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Institute of Steel Construction (AISC):

325-2017.....Steel Construction Manual, 15th Edition

C. ASTM International (ASTM):

A36/A36M-2019.....Standard Specification for Carbon Structural Steel

A242/A242M-2018.....Standard Specification for High-Strength Low-Alloy Structural Steel

A307-2021.....Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 psi Tensile Strength

A563-2021ae1.....Standard Specification for Carbon and Alloy Steel Nuts

A568/A568M-2019a.....Standard Specification for Steel, Sheet, Carbon, Structural, and High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled

D. American Welding Society (AWS):

D1.1/D1.1M-2020.....Structural Welding Code-Steel

E. Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS):

SP-58-2018.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation

F. National Fire Protection Association (NFPA):

31-2019.....Standard for the Installation of Oil-Burning Equipment

54-2021.....National Fuel Gas Code

211-2019.....Standard for Chimneys, Fireplaces, Vents, and Solid Fuel-Burning Appliances

G. Underwriters Laboratories (UL):

103-2010 (R2021).....Standard for Factory-Built Chimneys for Residential Type and Building Heating Appliances

441-2010 (R2016).....Standard for Gas Vents

641-2010 (R2022).....Standard for Type L Low-Temperature Venting Systems

1738-2010 (R2021).....Standard for Venting Systems for Gas-Burning Appliances, Categories II, III, and IV

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 51 00, BREECHINGS, CHIMNEYS, AND STACKS", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

D. Design, materials, weights, construction, pressure and temperature limitations of breeching and stack systems, and flue gas recirculation system.

E. Drawings showing all components, system arrangement and dimensions.

F. Design, construction, material specifications, allowable movements, movement forces, pressure and temperature limitations of expansion joints.

G. Damper design, construction, pressure and temperature limitations, pressure loss at design flow, and leakage of closed damper.

H. Support designs, locations and loads for entire assembly.

I. Written statement from boiler/burner manufacturer that the design of the system is satisfactory to achieve the required boiler/burner performance.

J. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

A. Provide scale drawings showing nominal dimensions and weight of the systems.

B. Boiler and burner manufacturer shall review complete system from boiler flue gas outlet to stack outlet to atmosphere and advise the Government

of any changes required to meet boiler and burner performance requirements. Note the altitude of plant site.

C. If a double wall, factory-fabricated, positive pressure breeching and stack system is provided, the manufacturer shall completely engineer the entire system and provide all components. Manufacturer's representative shall provide installation instructions prior to start of construction, train the installers and certify in writing to the COR that the entire installation complies with the official standards of the manufacturer and with the project contract documents.

D. Flue gas recirculation ductwork shall be designed and provided by the burner manufacturer.

E. Conform to NFPA 54 and NFPA 31 for sizing, design of flue gas vents, and installation of fuel burning equipment and appliances.

F. Components coming in contact with the products of combustion shall carry the appropriate UL or ULC listing.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.
2. As-built drawings are to be provided, with a copy of them on AutoCAD version 2020 provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

PART 2 – PRODUCTS

2.1 BREECHING, STACKS, FGR DUCTWORK

A. Refer to drawings for arrangement and dimensions, except FGR ductwork shall be designed by the burner manufacturer. FGR ductwork construction, material and gauge thickness shall be the same as in the main chimney/stack. Connections to boilers and economizers must comply with the written recommendations of the boiler and economizer manufacturers. Ninety-degree tee sections are prohibited. Intersections must be made with lateral tees.

B. Service: Design for continuous 315 degrees C (600 degrees F), 12 kPa (50 inches WC) positive and negative internal pressure, for a wind-loading for outside stacks of 93 mph (120 mph 3-second gusts) .

C. Pre-engineered, Pre-Fabricated, Double-Wall System:

1. Complete factory-built system, all components and installation engineered and provided by manufacturer of system.
2. Provide double wall metal stacks, tested to UL 103 and UL 641, and UL-listed, for use with building heating equipment, in compliance with NFPA 211.
3. Corrosion-resistant steel, double-wall, circular cross section, positive pressure, blanket insulation between walls. For stack sections outside the building, air space with no insulation between walls is allowed.
4. Factory-built standard sections, connected in the field with joining system designed and provided by system manufacturer. Designed to be pressure and vacuum-tight, no deformation, at the service conditions specified.
5. System manufacturer's engineered support system, attached to structural members of the building, with expansion joints between rigid supports. Thermal expansion shall be handled by expansion joints and variable spring hangers. Thermal expansion and weight of system shall not impose loads in excess of that allowed by manufacturer of boiler, economizer, or any other equipment, or exceed capabilities of building structure. Spring hangers shall conform to MSS SP-58, Type 51, and variable spring.
6. UL-listed for 50 mm (2 inches) clearance to combustible materials and 25 mm (1 inche) clearance to non-combustible materials.
7. Inner Wall: Stainless steel, Type 304, 0.89 mm (0.035 inch) minimum thickness for diameters 900 mm (36 inches) and smaller and 1.2 mm (0.047 inches) minimum thickness for diameters greater than 900 mm (36 inches) and 1200 mm (48 inches) and less.
8. Outer Wall: Aluminized or galvanized steel except 304 stainless steel outside of building, 0.6 mm (0.024 inch) minimum thickness for inner wall diameter 800 mm (31-1/2 inches) and less, 0.89 mm (0.035 inch) minimum thickness for inner wall diameter over 800 mm (31-1/2 inches) and 1200 mm (48 inches) and less.
9. Uninsulated Air Space between Inner and Outer Walls (Outside the Building Only): 25 mm (1 inch) minimum.
10. Insulation Between Walls: Fiberglass or mineral wool, 315 degrees C (600 degrees F). Minimum thickness 50 mm (2 inches).

11. Bands for Joining Sections: Same material as section being joined. Utilize sealant provided by system manufacturer.
12. Roof and wall penetrations shall be manufacturer's standard ventilated thimble. Conform to Section 07 60 00, FLASHING AND SHEET METAL.
13. Stack Outlet: Provide as shown, double cone rain cap or other type termination designed by manufacturer of the stack system.
14. Drain Section: Provide inside building below roof to drain rain water from stack. Extend drain pipe to floor drain.
15. Guys: Provide stack guy wires above roof, with spring-loaded tensioners, in accordance with printed instructions of stack manufacturer.

2.2 BOILER OUTLET DAMPERS AND ACCESSORIES

A. Type: Multi-blade, opposed horizontal blades, automatically controlled. Open-shut operation. Locate at the outlets of the economizers. Boiler outlet draft control is specified in Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

B. Service: Design for 315 degrees C (600 degrees F), 1.2 kPa (5 inches WG) positive and negative pressure. Maximum leakage, when closed, shall be ten percent of maximum required flow. Maximum pressure loss at maximum boiler steam output, 0.01 kPa (0.04 inches WC).

C. Construction:
   1. Blades: ASTM A242/A242M carbon steel, air foil, dowelled to shafts.
   2. Shafts: Stainless steel. Provide seals at casing penetrations.
   3. Bearings: External to flow stream, carbon, self-contained, bushing, packing-gland assemblies, self-lubricating.
   4. Linkages: Control arms dowelled to shafts. All control arms linked to drive motor. External to flow stream. All steel construction.

D. Accessories:
   1. Interlock Switch Mounting: Rigid mounting located to allow switch to sense damper linkage position. Switch is connected to burner control system specified in Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.
   2. Damper Drive Unit: Electric type that shall operate damper without overload. Provide 100 percent duty cycle maintenance-free motors that never overheat or burnout under stalled conditions. Constant speed coordinated with the controlled process so that performance

parameters remain within requirements. For systems without draft control, the drive unit shall automatically open damper 90 degrees on boiler purge and firing cycle; close damper on boiler shut down. For systems with draft control, the drive unit shall automatically open damper 90 degrees on boiler purge cycle, position damper as required for proper burner ignition, close damper on boiler shut down.

2.3 EXPANSION JOINTS

A. Provide sufficient types, quantities, and locations of expansion joints to completely absorb all thermal expansion of the system without imposing excessive loads on equipment or building structure. Fabric joints shall be used on single-wall stack and breeching system. On factory-fabricated double wall stack or breeching system, use slip-type, bellows-type, or fabric expansion joints engineered by designer of the stack and breeching system.

B. Service: Design for 300 degrees C (572 degrees F), 5 kPa (20 inches WC) positive and negative internal pressure, continuous duty.

C. Construction, Fabric Joints:

1. Fabric: High strength, designed for dewpoint service.
2. Internal Baffles: Carbon steel with stiffeners. Designed to protect interior surfaces of fabric from wiping action of the flue gases.
3. Welded frame, 6 mm (1/4 inch) thick ASTM A568/A568M steel with 100 mm (4 inch) minimum flange height, flat-belt design, fabricated by expansion joint manufacturer. Fabric element bolting, 10 mm (3/8 inch) diameter, 150 mm (6 inch) maximum centers.

D. Construction, Factory-Fabricated Double-Wall System Joints:

1. Materials: Same as factory-fabricated breeching system.
2. Packing Gland: High temperature rating. Provide seal between sliding and fixed portions of joint.

2.4 ACCESSORIES

A. Drains: Provide threaded pipe connection to allow drainage at all low points and drain connections in stack and breeching systems. Slope piping system to the drain. Pipe size shall be 25 mm (1 inch) minimum.

B. Instrument Ports: Locate on individual stack or breeching serving each boiler. Locate in non-turbulent zone within 3600 mm (12 feet) of boiler room floor between boiler and economizer (when economizer is provided) or locate accessible from platform. Provide separate ports for the following:

1. Flue gas oxygen NOx analyzer: Coordinate with analyzer furnished.
2. Stack temperature sensor: Coordinate with sensor furnished.
3. Draft gauge: 25 mm (1 inch) diameter coupling, plugged.
4. Test instruments: 25 mm (1 inch) diameter coupling, plugged.

C. Access Doors: Bolted, gasketed, insulated, with handles. Provide where shown. Minimum opening 400 mm x 400 mm (16 inches x 16 inches).

PART 3 - EXECUTION

3.1 GENERAL

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 INSTALLATION - PRE-ENGINEERED, PRE-FABRICATED DOUBLE WALL SYSTEM

A. Supports: Completely support all systems from the building structure without overloading the building structure or the connected equipment. Support system shall be engineered by the system manufacturer and shall accommodate thermal expansion.

B. Factory-Fabricated Stack or Breeching System:
1. Install in accordance with manufacturer's printed instructions, NFPA 54 and NFPA 31.
2. Deliver a copy of the instructions to the COR prior to commencing the installation.
3. Representative of manufacturer shall provide field training on all installation techniques to all installers.

C. Connect 25 mm (1 inch) minimum pipes with ball valves to breeching and stack drains. Extend to floor drain.

D. Boiler or Economizer Outlet Dampers: Locate so that there is no restriction in the flow of flue gas recirculation (if provided).

E. Pitch breechings with positive slope up from fuel-fired equipment to chimney or stack.

3.3 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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ADDENDUM #1

SECTION 23 52 39
FIRE TUBE BOILERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies packaged fire tube boiler with trim (accessories), dual fuel (natural gas and No. 2 oil) burner, fuel valve and piping trains, flue gas economizer, and other accessories.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

E. Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

G. Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

H. Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

I. Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

J. Section 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT.

K. Section 23 51 00, BREECHINGS, CHIMNEYS, AND STACKS.

L. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. ASTM International (ASTM):

A106/A106M-2019.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service

A178/178M-2019.....Standard Specification for Electric-Resistance-Welded Carbon Steel and Carbon-Manganese Steel Boiler and Superheater Tubes

A254-2019.....Standard Specification for Copper-Brazed Steel Tubing

C612-2019.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

D396-2021.....Standard Specification for Fuel Oils

C. American Society of Mechanical Engineers (ASME):

B31.1-2022.....Power Piping

ASME Boiler and Pressure Vessel Code:

BPVC Section I-2021.....Rules for Construction of Power Boilers

BPVC Section II-2021Materials

BPVC Section VII-2021 Recommended Guidelines for the Care of Power Boilers

BPVC Section VIII-2021 Rules for Construction of Pressure Vessels

BPVC Section IX-2021Welding, Brazing, and Fusing Qualifications

Performance Test Code (PTC):

PTC 4-2013.....Fired Steam Generators

D. Environmental Protection Agency (EPA):

CFR 40, PART 60, Appendix A,

Method 9-2021.....Visual Determination of the Opacity of Emissions from Stationary Sources

E. Department of Health and Human Services, Food and Drug Administration (FDA):

CFR 21, 173.310-2021.....Boiler Water Additives

F. National Fire Protection Association (NFPA):

85-2019.....Boiler and Combustion Systems Hazards Code

G. Department of Veterans Affairs (VA) (ADDENDUM#1 08-09-2024):

VHA Boiler Plant Safety Devices Testing Manual, ~~Third~~ Eighth Edition

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 52 39, FIRE TUBE BOILERS", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

D. Boiler:

1. Complete catalog information and outline drawings of boiler, burner, and accessories with dimensions including tube removal space and access door opening space.
2. Catalog cuts showing arrangement and construction of pressure parts, casing, internals, and support frame.
3. Piping connection sizes, locations, types (threaded or flanged).
4. Technical data including temperature rating and arrangement of refractory and insulation.
5. Steam nozzle construction, including the maximum forces and moments that are allowed to be imposed by connected piping.
6. Amount of heating surface and combustion volume.
7. Weight of boiler empty and flooded including burner and boiler and burner accessories, including corner weights and center of gravity dimensions for coordination with foundation design.
8. Design pressures and temperatures.
9. Recommended anchorage of boiler support frame to foundation.
10. Furnace viewport construction, locations.
11. Dimensioned location of normal water line, lowest and highest permissible water level, set points of water level alarms and cutoffs.
12. Predicted external surface temperature of front, rear and sides of boiler.
13.

E. Boiler Trim: Includes bottom blowoff valves, water level alarm and cutoff devices, water level gauge, low water cutoffs, piping, all valves and fittings furnished by boiler manufacturer, feedwater control system, steam safety valves, steam pressure gauge, stack thermometer, draft gauge, and steam pressure switches.

1. Design, construction, arrangement on the boiler.
2. Pressure and temperature limitations.
3. ASTM numbers and schedule numbers of piping.
4. Type and pressure ratings of pipe fittings.
5. Flow and pressure drop data on feedwater regulating valves.
6. Technical data on water level control system.
7. Scale ranges of gauges, thermometers and pressure switches.

8. Location of water level sensing and indicating device set points in relation to normal water line and lowest and highest permissible water levels of boiler.
9. Set pressure and capacity of safety valves.

F. Burner and Fuel Valve and Piping Trains:

1. Catalog data and drawings showing burner assembly and fuel train arrangement.
2. Outline drawings of flue gas recirculation (FGR) ductwork (if applicable).
3. Outline drawings of sound attenuators on forced draft fan intake or discharge.
4. Drawings showing assembly of throat refractory into furnace.
5. Type and temperature rating of throat refractory.
6. Drawings and catalog data on all equipment in igniter (pilot) train, main fuel trains, and atomizing media train. Include data on pressure and temperature ratings, flow versus pressure drop, performance characteristics. Include complete data on air compressors (for oil atomizing) with sound attenuators and motors.
7. ASTM numbers and schedule numbers on all piping.
8. Type and pressure ratings of pipe fittings.
9. Burner flow and pressure data:
   a. Main burner fuel and atomizing air pressures and flows at maximum required firing rate.
   b. Igniter (pilot) fuel flow and burner pressure.
   c. Natural gas main fuel pressure at inlet and outlet of main burner pressure regulator.
   d. Igniter (pilot) fuel pressures (natural gas and LP gas) at inlet and outlet of burner-mounted pressure regulators.
   e. Forced draft fan static pressure, power and air flow at maximum firing rate.
   f. Oil pressure required at boiler fuel oil pump inlet (if applicable).
10. Full load efficiency and power factor of all motors.
11. Predicted sound level at maximum firing rate on each main fuel.
12. Weight of burner assembly.
13. Steps required to change from one fuel source to another.

G. Burner Management (Flame Safeguard Control) System: Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

H. Flue Gas Economizer:
   1. Drawings showing arrangement and dimensions of unit and all accessories.
   2. Design and construction of unit and accessories including safety relief valve.
   3. Weight of entire unit, empty and flooded.
   4. Pressure and temperature limitations of unit and accessories.
   5. Performance data on safety relief valve.
   6. Manufacturer's support requirements.

I. Boiler, Burner, Economizer Predicted Performance Data:
   1. At Maximum Required Output: On each fuel at site altitude, with and without economizer (if applicable) in service, at 15 percent excess air. Data must include fuel and steam flow, boiler flue gas outlet temperature, economizer (if provided) flue gas outlet temperature, steam quality, boiler efficiency, furnace pressures, and predicted boiler radiation and unaccounted losses, feedwater and flue gas pressure losses in the economizer (if provided).
   2. At low fire, 25 percent, 50 percent, and 75 percent of Maximum Required Output. Excess air, CO ppm, NOx ppm on each fuel.

J. Schematic wiring diagram of boiler control system showing all components, all interlocks, etc. Schematic wiring diagram shall clearly identify factory wiring and field wiring and separation of the burner control system from the Burner Management (Flame Safeguard Control) system.

K. ASME "P" Forms, Manufacturer's Data Report, on boiler and economizer construction – submit after boiler and economizer are fabricated.

L. Pretest Data – Boiler, Burner, Controls: As required by Part 3.

M. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

N. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician

and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

O. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Coordinate all new and existing equipment and conditions. This includes, but is not limited to: boiler, boiler trim, burner, fuel valve and piping trains, gas pressure regulators and available gas pressure, required fuel oil train pressures and fuel oil header back pressure regulator on house oil pump set, compressed air system for oil atomization, control systems, economizer (if provided), breeching and stacks.

B. The model and size of the proposed burner shall have been applied to at least three fire tube boilers which are similar in size, proportion, number of passes and furnace dimensions to the proposed boiler. In each of the three installations, burner performance shall have conformed to requirements specified in the paragraph, BURNER AND FUEL TRAINS, subparagraph, PERFORMANCE of this Section. Provide list of these installations, and name, address, and telephone number of person familiar with each project who will serve as a reference source.

C. Regardless of fuel input rating, the equipment, installation and operation shall conform to NFPA 85. Where conflicts exist between NFPA 85 and this specification, this specification will govern.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished.

Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
   1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.
   2. As-built drawings are to be provided, with a copy of them on AutoCAD version. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
   3. As-built drawings are to be provided, with a copy of them in three-dimensional Building Information Modeling (BIM) software version.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.7 PROJECT CONDITIONS

A. Fuels to be Fired, Main Burner: Natural gas, No. 2 fuel oil.

B. Igniter (Pilot) Fuels: Natural Gas and LP gas (propane).

C. Natural Gas: High heating value is reported as 1000 Btu/cubic foot at gas company base pressure and temperature. Pressure provided to the inlet of the boiler-mounted regulators will be 2 psig as maintained by main regulator station.

D. Fuel Oil: Will be furnished under Government contract. House pumping system is designed to provide 20 kPa (3 psig) gauge nominal to the fuel train entrance on each burner. Pressure will vary in accordance with characteristics of backpressure regulator on oil pump set (Refer to Section 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT. Oil grade (No. 2) refers to ASTM D396. No burner-mounted pump or relief valve is required.

E. Oil Atomizing Media: Low-pressure air atomizing burners are required and each boiler must include a dedicated air compressor system furnished by burner manufacturer.

F. LP Gas: Propane furnished directly to the Government for igniter (pilot) fuel by a local supplier. Regulators at tank area will be set at 34 kPa (5 psig) gauge. Serves as igniter fuel when there is an interruption to the natural gas supply.

PART 2 - PRODUCTS

2.1 BOILER

A. Type: Factory-assembled packaged Scotch marine horizontal fire tube high pressure industrial steam boiler. Four pass wetback design with internal furnace located below center of boiler shell. Designed for natural gas and No. 2 fuel oil firing.

B. Service: Continuous long-term generation of steam throughout the burner firing range in conformance to the specified performance requirements with feedwater supply at 100 degrees C (212 degrees F).

C. Performance:

1. Steam Output Quantity and Pressure: Refer to schedules on drawings.
2. Steam Output Quality: 99 percent minimum at all steam flow rates. Based on water quality in boiler of 2200 ppm maximum total solids, 15 ppm maximum suspended solids, 440 ppm maximum alkalinity.
3. Minimum Efficiency at Required Maximum Output:
   a. Natural Gas Fuel (37.3 MJ/cubic meter) (1000 Btu/cubic foot): 82 percent at 15 percent excess air.

b. Fuel Oil (ASTM D396, Grade 2): 85 percent at 15 percent excess air.

D. Heating Surface: Heating surface is defined as the fireside area of the furnace and combustion chamber plus inside (gas side) circumferential area of all convection tubes. Minimum surface shall be 470 square centimeters per kW (5 square feet per boiler horsepower).

E. Design Pressure: Shall equal the ASME-stamped maximum allowable working pressure of 1380 kPa (200 psig). Purpose of high design pressure is to provide additional corrosion allowance and additional safety margin to perform safety device testing.

F. Construction:

1. Codes: Comply with ASME BPVC Section I, ASME BPVC Section II, ASME BPVC Section VII, and ASME BPVC Section IX.

2. Tubes: ASTM A178/178M, Grade A, smooth wall inside and outside. Minimum thickness 2.7 mm (0.106 inches). Flue gas spinners or turbulators are prohibited.

3. Manway: Cover and yokes shall be forged steel. Manway shall seal tight with no leakage. Provide non-asbestos gaskets.

4. Handholes: Covers and yokes shall be forged steel or cast steel. Handholes shall seal tight with no leakage. Provide non-asbestos gaskets.

5. Access to Tubes and Furnace: Provide hinged and davited doors and access panels to permit access to all tubes, burner head, and furnace for cleaning, repairs and replacement. Doors wider than the radius of the boiler shell shall be davited and shall be operable by one person. Hinges or davits are not required for access panels less than 600 mm (2 feet) in width and height. All doors and panels shall have non-asbestos gaskets and shall be sealed tight with capscrews threaded into brass nuts. Panels shall have handles.

6. Shell Piping Connections: Flanged, except threaded is permitted for pipe sizes less than 65 mm (2-1/2 inches). Connections shall include, but not be limited to:

a. Steam nozzle shall be 2070 kPa (300 psig) ASME flanged. Design nozzle and shell assembly to withstand forces and moments imposed by connected piping. Studding nozzle is prohibited.

b. Locate manual steam vent on top of boiler shell to permit access to vent gate valve from platform located above boiler.

c. Locate safety valve outlets to permit straight run of vents through roof and to permit valve handle access from platform located above boiler.

d. Connections for water level control, alarm and indication devices.

e. Connections for boiler feed water, chemical admission, combined continuous blowdown and water sampling. Locate below normal water level and as shown.

f. Bottom blowoffs. Locate to permit complete collection of sediment and complete drainage.

g. Pressure gauge and pressure switch connections. (May be connected to water level controller steam piping.)

7. Support System: Provide proper support of all elements of the boiler, burner, and accessories during shipment, rigging, and in final installation. Arrange supports to permit thermal expansion. No element of the boiler or accessories shall be overstressed, displaced, have cracks, broken welds, or excessive deflection. All vertical elements of the boiler and accessories shall be plumb, and all horizontal elements shall be level.

   a. Base Frame: Design for mounting on flat concrete base. All elements shall be level. Provide attachments for anchorage to the concrete foundation.

   b. Rigging and Jacking: Provide lifting lugs and provisions for jacking. Painted stencils shall identify jacking locations.

   c. Platform Support Brackets: Provide brackets attached to boiler shell to support field-installed valve and manway access catwalk alongside top of boiler.

8. Refractory and Insulation: Boiler manufacturer's standard and experience proven design except insulation on the boiler shell shall be a minimum of 50 mm (2 inches) thick. No part of the external casing shall exceed 16 degrees C (60 degrees F) above ambient, except for areas within 300 mm (1 foot) of the casing penetrations.

9. Casing: Sheet steel covering all areas of boiler shell. Flash or seal all openings at top of boiler at piping and flue connections to prevent leakage of water into insulation. Provide a 300 mm (1 foot) minimum width section of heavy gauge reinforced casing or heavy density insulation minimum 96 kg per cubic meter (6 pounds per cubic

foot) along the top centerline of the entire length of the boiler to permit walking on top of the boiler without denting the casing.

10. Observation Port: Provide single port at rear of furnace located to permit flame observation. Furnish with one clear and one tinted interchangeable heat resisting glass, gas-tight operable metal closure between furnace and glass, forced air cooling to reduce moisture condensation on glass.

G. Factory Inspection and Certification: Inspect the completed boiler assembly in accordance with the requirements of the ASME BPVC Section I. The boiler inspection shall be certified. Submit four copies of ASME Form P-2 for each boiler.

H. Finish: Provide surface preparation, heat-resistant prime and two finish coats using standard color of the boiler manufacturer.

I. Controls and Safety Devices: In accordance with NFPA 85.

2.2 BOILER TRIM (ACCESSORIES)

A. Conform to ASME BPVC Section I.

B. Steam Safety Valves:

1. Capacities certified by National Board of Boiler and Pressure Vessel Inspectors (NBBI).
2. Type: Cast-steel bodies, side outlet, flanged or threaded inlet and outlet, lifting lever, dual control rings, stainless steel trim, O-ring EPDM seats.
3. Settings and Adjustments: Factory set, sealed, and stamped on nameplate. Set pressures as shown. Set pressure of lowest pressure valve shall not exceed normal boiler plant operating pressure by more than 207 kPa (30 psig). Provide 34 kPa (5 psig) difference in setting between each of the valves.

C. Steam Pressure Gauge:

1. Case: Turret-style, bottom connection, threaded ring, blowout disc in rear.
2. Dial: 200 mm (8 inch) minimum diameter, non-corrosive, black markings on white background.
3. Measuring Element: Bourdon tube designed for steam service.
4. Movement: Stainless steel, rotary.
5. Pointer: Micrometer adjustable, black color.
6. Window: Laminated safety glass, or plastic.
7. Accuracy: One half percent of the full span.
8. Range: 0 - 300 psig gauge.

9. Installation: Stop valve, steel piping, valved blowdown, siphon, union at gauge, and valved connection for inspector's gauge. Refer to Detail, FIRE TUBE BOILER.

D. Water Level Safety and Operating Controls and Indicators:

1. Provide high and low water warning alarms, primary and auxiliary low water burner cutoffs, automatic electronic modulating feedwater level control system, gauge glass.
   a. High and low water warning alarms shall operate bell and separate high and low water level indicating lights on boiler control panel and shall not shut down the burner.
   b. Primary and auxiliary low water burner cutoff devices shall be in two separate water columns, piped individually to the boiler water spaces. One device shall be float-type, the other device shall be conductivity probes. Primary and auxiliary cutoffs shall require separate manual reset. Non-latching shunt switches shall allow blowdown of water columns without shutting down the burner.
   c. Water level set points for all devices shall be as recommended by boiler manufacturer.
   d. Water level control system shall maintain the water level within limits established by boiler manufacturer for normal water level with no tripping of high and low-level alarms with instantaneous load swings of 25 percent of boiler capacity. Feedwater pump will operate continuously.
   e. Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT for detailed operation of all indication, monitoring, alarm and control devices.
2. Water Column Unit with Water Level Controller, Gauge Glass, Water Level Sensor for Primary Low Water Cutoff:
   a. Float-type electric or electronic modulating water level control device and primary low water cutoff. As an option to the float type device, electronic self-checking magnetostrictive or capacitance devices may be provided.
   b. Height of water column and gauge glass shall be sufficient to show water level in the gauge glass at least 15 mm (1/2 inches) above high water alarm set point and at least 15 mm (1/2 inches) below auxiliary low water cutoff set point.
   c. Control system shall automatically modulate an electric feedwater flow control valve. Feedwater pump will operate continuously.

d. Gauge Glass - Prismatic: Single or double (offset) tilted or vertical prismatic tempered borosilicate reflex units of sufficient length to include all low water cutoff points and high-water alarm point without discontinuity. Provide gauge illuminator, mounted vertically, designed to direct light at gauge only. Locate in front of gauge. Do not block view of gauge from personnel standing 1800 mm (6 feet) in front of burner. Provide chain-operated 1/4 turn gauge valves. Extend chains to within 1800 mm (6 feet) of the floor.

3. Auxiliary Water Column with Water Level Sensors for High and Low-Level Alarms and Auxiliary Low Water Cutoff:
   a. Conductivity probe type high and low-level alarm sensors and auxiliary low water cutoff sensor.
   b. UL listed, factory-built probe and chamber unit mounted externally from the boiler.
   c. Stainless steel conductivity probes and grounding probe. Virgin Teflon insulation.
4. Water columns shall be rated for 1380 kPa (200 psig) minimum saturated steam and have boiler and drain connections.
5. Water Column Piping to Boiler and to Drains: ASTM A106/A106M, Grade B, seamless or ERW piping, Schedule 80 threaded. Fittings shall be 300 lb. malleable iron or forged steel. All changes in direction shall be with crosses, no ells. Provide valved drain piping connected to the lowest part of each of the water columns.
6. Electrical: Provide circuit breakers, transformers, all devices for complete control system. All control electronics and relays shall be in waterproof NEMA 4 panels.
7. Modulating Feedwater Control Valve:
   a. Characterized rotary or sliding gate valve. Operated by electric drive unit actuator with top mount integrated digital positioner. Equal-percent valve flow characteristics. Modified linear valve flow characteristics shall be utilized when digital positioner is furnished.
   b. Performance: Refer to schedules on the drawings for pressure, temperature and flow requirements. If not shown on the drawings, the valve shall be designed for maximum flow rate of 125 percent of the maximum boiler steam output with 69 kPa (10 psig) pressure drop, maximum inlet pressure of 2070 kPa (300 psig), maximum

temperature of 138 degrees C (280 degrees F). Shut-off seat leakage less than 0.0001 percent of valve CV.

c. Rotary Valve: Three-piece carbon steel body, 316 stainless steel ball and stem, Polyfil seat, TFE coated stainless steel seal, 2070 kPa (300 psig) 138 degrees C (280 degrees F) minimum ratings. Flanged ends or wafer type for pipe sizes over 50 mm (2 inches), threaded ends for pipe sizes 50 mm (2 inches) and less.

d. Sliding Gate Valve: Stainless steel body, head section, actuator springs valve stem and fixed disc. Tribaloy (STN2) self-aligning sliding disc. Carbon filled PTFE packing. Minimum ratings 2070 kPa (300 psig), 138 degrees C (280 degrees F).

e. Sound Levels: Conform to Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

f. Electric Drive Unit for Rotary Valve: Shall have sufficient power to operate valve under all operating conditions. All parts of linkage between drive unit and valve shall be free-working, securely attached, and shall not distort under all operating conditions.

8. Shunt Switches for Primary Low Water Cutoff and Auxiliary Low Water Cutoff: Provide separate non-latching shunt switches for each of the low water cutouts to allow manual blowdown of water column without tripping burner. Locate each switch adjacent to the drain valve for the low water cutout that is affected by the switch.

9. Low Water Cutout Operation: Manual reset of primary low water cutoff shall be combined with the burner management manual reset. The burner management system annunciator and associated alarm horn shall indicate the primary and auxiliary low water cutoff operation. The manual resets for primary and auxiliary low water cutoffs shall be separate, such that an operator would be alerted to a failure of the primary cutoff.

E. Stack Thermometer:

1. Dial-type, bi-metal element, stainless steel case and stem, adjustable angle, one percent of full scale accuracy, dual scale, 100 to 550 °C and 200 to 1000 °F, minimum diameter 125 mm (5 inches).

2. Electronic temperature sensor with stainless steel sheath, for indication at the BAS.

F. High Steam Pressure Burner Cutouts:

1. Provide two UL listed, FM approved units with different set points. Unit with lowest set point shall be the high pressure limit switch (manual reset); unit with highest set point shall be The High-High pressure limit switch (manual reset).
2. Bellows or bourdon tube actuated sealed snap-acting switch with adjustable set point and switch position indicator.
3. The high pressure limit switch (manual Reset) unit shall have an adjustable differential pressure or dead band so the reset pressure is an adjustable set point and switch position indicator.
4. Rated for 1380 kPa (200 psig) minimum emergency pressure.
5. Set pressure range: To 150 percent of required set pressure.
6. Provide indicators with graduated scales for set point and differential pressure.
7. Mounting: Connect to water column piping. There shall be no valves between cutoff and boiler shell. Provide siphons at each switch to protect bellows from high temperature.
8. Set Points:
   a. High pressure limit switch (manual Reset) Unit: Refer to boiler schedule shown on the drawings. If not shown, set at 34 kPa (5 psig) below the set pressure of the High-High (manual reset) unit.
   b. High pressure limit switch (manual Reset) Unit: rest set point(the point at which a manual reset can be accomplished) shall be by 80 percent of the normal operating pressure of the boiler.(this is the pressure that would allow the boiler to restart)
   c. High-High pressure limit switch (Manual Reset) Unit: 34 kPa (5 psig) below lowest safety valve set pressure. Subtractive differential not to exceed 69 kPa (10 psig).
9. Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT for the operation of the cutouts.

2.3 BURNER AND FUEL TRAINS

A. Burner Type: Integral combination natural gas and fuel oil, packaged, forced draft, modulating firing, and variable speed forced draft fan. Burner shall be manufactured and tested by the boiler manufacturer on the boiler specified herein.

1. Gas Burner: Ring type with multiple ports or spuds.
2. Oil Burner: Gun type, inside mix, low pressure air atomizing.
3. Igniter (Pilot): Interrupted, electrically ignited, natural gas and propane.
4. Change of fuels will not require any disassembly and reassembly of the fuel train on burner fuel nozzles.

B. Service:

1. Continuous operation at all firing rates on each fuel listed under paragraph, PROJECT CONDITIONS of this Section. Design the entire burner and fuel train system for application to the specific boiler furnished and for service at the available fuel pressures.
2. Igniter (Pilot) Fuels: Normal fuel will be natural gas. Propane will be used if there is an interruption in natural gas service.
3. Main Fuels: After boilers are accepted for operation, choice of fuels will be based on cost and availability.

C. Performance:

1. Igniter (pilot) flame on natural gas and propane shall form close to the point of ignition and shall be stable. Ignite both the gas and oil burner with single igniter.
2. Main flame on gas and oil fuels shall ignite at lowest firing rate.
3. Main flame characteristics at all firing rates:
   a. Flame retained at the burner.
   b. Flame stable with no blowoff from the burner or flashback into the burner. Pulsations, rumble, or vibrations are prohibited at any firing rate.
   c. No deposits of unburned fuel or carbon at any location.
   d. No carryover of flame beyond the end of the first pass (furnace tube).
   e. Steady constant direct contact or impingement of the flame on any surface is prohibited.
4. Main Burner Operation:

   a. Minimum turndown 10:1.
   b. Operate at all loads on any one fuel without any manual changes to burners, fuel trains or fuel pressures, atomizing media trains or pressures.
   c. Excess Air in Flue Gases with Oxygen Trim at Null Position:

Boiler Steam Output, Percent of Maximum Required Capacity	Percent Excess Air Allowable Range
Below 25	15 minimum
25 to 39	15 to 35
40 to 100	15 to 25

d. Performance at any load point shall be repeatable after increasing or decreasing the firing rate. Repeatability plus or minus five percent excess air, at 25 percent and higher boiler loading except excess air must remain within ranges specified above.

e. Oxygen trim control set at maximum position shall not blow out the fire at any load point. At minimum position, the combustion shall not go below stoichiometric.

f. Noise and Vibration: Refer to Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT for requirements on forced draft fan and oil atomization system. Burners shall operate without pulsation.

5. Flue Gas Emissions Limits:

a. Carbon Monoxide: Shall not exceed 200 ppm.

b. Smoke: On natural gas and No. 2 oil shall not be visible and shall not exceed No. 1 on the Bacharach smoke scale.

c. NOx: 30 ppm maximum, corrected to 3 percent oxygen, dry basis on natural gas and 60 ppm, maximum low nitrogen No. 2 fuel oil.

D. Construction:

1. Burner Access (Main Burner and Igniter): Arrange fuel valve and piping trains, controls and other devices so that they do not interfere with the removal and replacement of burner parts.

2. Arrangement of Fuel Valve and Piping Trains: All devices shall be accessible for maintenance or replacement without removal of other devices. Do not attach any piping or devices to boiler casings.

3. Coatings: Provide surface preparation, heat resistant prime and two finish coats using standard color of boiler manufacturer.

4. Combustion Air System and Flue Gas Recirculation (FGR) System (if provided):

a. Air flow rates controlled by forced draft fan inlet or outlet dampers and variable speed drive.
b. Symmetrical, balanced distribution of combustion air into the burner.
c. Provide induced type FGR system if FGR is necessary to achieve specified NOx limits. All FGR ductwork shall comply with Section 23 51 00, BREECHINGS, CHIMNEYS, AND STACKS.
d. Forced Draft Fan: Airfoil or backwardly inclined wheel, electric motor driven. Design for required excess air and for static pressure that is based on losses from fan inlet to stack or chimney outlet, including economizer (if provided), at jobsite altitude. Fan shall have no resonant frequencies at all operating speeds.
e. Motor: TEFC or open drip proof, non-overloading under all fan operating conditions, design for 40 degrees C (104 degrees F) ambient, premium efficiency type. Motors for variable speed service shall be rated inverter-ready. Refer to Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.
f. Damper: Design to provide accurate control of excess air with minimum hysteresis. On variable speed systems, the damper shall operate across all firing rates.
g. Motor Starter Panel: Provide motor starter and variable speed drive mounted in NEMA 4 enclosure, readily accessible. Refer to Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION. Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT, for burner management system motor power interlocks.
h. Sound Attenuators: Provide attenuators on forced draft air intakes to reduce sound levels to allowable limits. Refer to Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

5. Provide front and rear viewports, with one clear and one tinted replaceable interchangeable glass. Locate to permit view of main and igniter flames.
6. Burner Throat: Refractory tile, shaped to promote proper combustion, arranged with provisions for expansion and contraction and rated by the refractory manufacturer for the maximum service conditions.
7. Electrical Conduit: Provide liquid-tight flexible metal conduit with sealing fittings for all power and control services to fuel trains

and burners. Flexible metal conduit must be limited to 900 mm (3 feet) in length, unless additional length is required for door or burner swing. Refer to Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

8. Factory Testing: Mount burner and controls on boiler at factory and fire-test to verify proper operation, including Flame Safeguard and safety interlock operation.

E. Natural Gas Main Fuel Train:

1. Arrangement: Comply with typical arrangement in NFPA 85, Annex A, as modified by the following description. Starting at the entrance to the train, the devices are, in sequence: plug valve, filter, pressure gauge, pressure regulator, valved connection to pilot burner fuel train, flow meter (if required), pressure gauge, low pressure switch, two automatic safety shut off valves, valved leak test, high pressure switch, fuel flow control valve, plug valve, pressure gauge, burner. Provide tee connection for vent between the automatic safety shut off valves. Vent line shall include valved leak test connection, automatic vent valve, valved leak test connection, lockable plug valve, vent thru roof. High and low pressure switches shall be located to sense the constant pressure controlled by the burner pressure regulator and not the variable burner pressure.
2. Filter: Replaceable fiberglass or cellulose cartridge, 10 micron or smaller particle retention. Static pressure capability two times the maximum lock-up pressure of nearest upstream pressure regulator. Maximum pressure loss at high fire 1.3 kPa (5 inches WG). Provide vent with cock for relieving pressure in filter.
3. Pressure Regulator:
   a. Single seated, diaphragm-operated, designed for natural gas service. Controlled pressure shall be sensed downstream of main valve. Valve may be self-operated or pilot-operated as necessary to comply with performance requirements.
   b. Service: Provide precisely controlled downstream pressure in fuel train, as required by burner and fuel trains furnished, with upstream pressure as shown or specified. Inlet and outlet emergency pressure rating shall be at least twice the lock-up pressure of the nearest upstream pressure regulator.

c. Performance: Maximum outlet pressure droop 5 percent of the set pressure over the burner firing range. Maximum lock-up pressure 1.5 times regulated pressure. Speed of response to opening of automatic safety shut off valves shall be sufficient to allow set pressure of low pressure switch to be within 20 percent of the normal operating pressure with no nuisance burner trips.

d. Construction, Main Valve: Cast steel body, replaceable plug and seat. Downstream pressure-sensing line.

4. Automatic Safety Shut-Off Valves:

a. Type: Motorized-opening, spring closing, controlled by burner control system. Two valves required.

b. Service: Provide open-shut control of fuel flow to burner. Valves shall shut bubble tight and be suitable for operation with upstream pressure of two times the highest pressure at entrance to boiler-mounted regulators.

c. Performance: Timed opening of six seconds or less to safely and smoothly ignite main flame, and close within one second.

d. Construction: Valves 65 mm (2-1/2 inches) and greater, flanged ends; valves 50 mm (2 inches) and less threaded ends; position indicator showing open and shut, visible from front or side of boiler. Aluminum seating surfaces are prohibited. Closed position interlock switch on each valve. Valved leak test fittings before and after each valve.

e. Approval: FM approved, UL listed for burner service.

f. Proof of Closure Test: Provide non-latching push button controls in the proof of closure circuit to interrupt the circuit when the valves are closed.

5. Automatic Vent Valve:

a. Type: Motorized or solenoid closing, spring opening, full port, controlled by burner control system.

b. Service: Provide open-shut control of vent line that is connected between the two safety shut-off valves. Valves shall shut bubble-tight and be suitable for operation with upstream pressure of two times the highest pressure at entrance to boiler-mounted regulators. Valve shall be open whenever safety shut-off valves are closed.

c. Approval: UL listed for burner service.

6. Vent System Manual Plug Valve for Leak Tests: Located on vent line on outlet side of automatic vent valve. Provide locking device and lock wrench to lock valve to open position. Provide cylinder padlock keyed to VA Engineering key. Provide valved leak test connections between automatic vent valve and plug valve and ahead of the automatic vent valve.
7. Pressure Switches: Refer to paragraph, BURNER MANAGEMENT (FLAME SAFEGUARD CONTROL) SYSTEM WITH SAFETY INTERLOCKS AND ACCESSORIES in Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT. Switch settings must be within 20 percent of the controlled pressure. High pressure switches shall have lockable service isolating valves and valved connections for pressurizing the switches and testing the set and trip points.
8. Fuel Flow Control Valve:
   a. Type: Throttling, controlled by combustion control system. Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.
   b. Performance and Service: Control fuel flow in exact proportion to combustion airflow over the entire firing range of the burner. Static pressure rating shall exceed the lockup pressure of the boiler-mounted regulator.
   c. Valve Requirement for Single Point Positioning Jackshaft Control Systems: Valve shall have adjustable characterization cam shaped by at least twelve adjustment screws.
   d. Gas turn down capability shall be a minimum of 4:1 for boilers up to 2 MW (200 hp) and 10:1 from 2.45 MW (250 hp) and above.
9. Pressure Gauges, Flow Meter: Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

F. Fuel Oil Train:

1. Arrangement: Comply with typical arrangement in NFPA 85, Annex A, as modified by the following description. Starting at the entrance to the train, the devices are, in order: manual shut off valve, filter, pressure gauge, pressure regulator (if required by burner furnished), low pressure switch, high pressure switch, flow meter (if specified), oil flow control valve, valved drain, automatic safety shut off valve, valved leak test, automatic safety shut off valve, valved leak test, manual shut off valve, pressure gauge, burner. Provide retractable nozzle with flexible hoses.

2. Filter: Permanent edge-type elements, cleanable by rotation of a handle without interruption of flow. Filter element spacing 0.1 mm (0.004 inch). Pressure rating shall exceed upstream safety relief valve set pressure plus accumulation. Maximum pressure loss 21 kPa (3 psig) at high fire. Provide plugged drain.
3. Pressure Regulator: Do not provide unless required by the burner furnished. Pressure control is provided by a back pressure control valve on the house fuel oil pump set.
4. Automatic Safety Shut-Off Valves:
   a. Type: Motorized-opening, spring closing, controlled by burner control system. Two valves required.
   b. Service: Provide open-shut control of fuel flow to burner. Valves shall shut bubble-tight and be suitable for operation with upstream pressure exceeding upstream safety relief valve set pressure plus accumulation.
   c. Performance: Timed opening of six seconds or less to safely and smoothly ignite oil burner, one-second closure.
   d. Construction: Threaded ends, valve position indicator visible from front or side of boiler. Closed position interlock switch on each valve.
   e. Approval: FM approved, UL listed for burner service.
   f. Provide valved leak test connections between the two safety shut-off valves and after the second safety shut-off valve.
   g. Proof of Closure Test: Provide non-latching push button controls in the proof of closure circuit to interrupt the circuit when the valves are closed.
5. Pressure Switches: Refer to paragraph, BURNER MANAGEMENT (FLAME SAFEGUARD CONTROL) SYSTEM WITH SAFETY INTERLOCKS AND ACCESSORIES in Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT. Switch settings must be within 20 percent of the controlled pressure. High pressure switches shall have lockable service isolating valves and valved connections for pressurizing the switches and testing the set and trip points.
6. Fuel Flow Control Valve:
   a. Type: Throttling, controlled by combustion control system. Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

b. Performance and Service: Control fuel flow in exact proportion to combustion airflow over the entire firing range of the burner. Static pressure rating shall exceed the lockup pressure of the boiler-mounted regulator.

c. Valve Requirement for Single Point Positioning Jackshaft Control Systems: Valve shall have adjustable characterization cam shaped by at least twelve adjustment screws.

d. Fuel oil turn down capability shall be a minimum of 4:1 for boilers up to 2 MW (200 hp) and 8:1 from 2.45 MW (250 hp) and above.

7. Pressure Gauges, Thermometers, Flow Meter: Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

8. Boiler/Burner-Mounted Oil Pump and Relief Valve: Do not provide. House pumps are provided that include relief valves.

G. Low Pressure Air Atomizing System:

1. Complete system for each burner, furnished by burner manufacturer, including compressor and drive, air filter, low pressure switches and all piping systems.
2. Motor: Premium efficiency type. Refer to the Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.
3. Motor Controls: Provide motor starter in NEMA 4 enclosure. Refer to Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION. Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT, for burner management control interlock proving power supply to motor.
4. Sound Attenuators: Provide compressor enclosure, air intake silencer, or other means to reduce sound levels to those required. Refer to the Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.
5. Pressure Gauges and Pressure Switches: Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

H. Igniter (Pilot) Fuel Train, Burner and Ignition System:

1. Arrangement: Comply with typical arrangement in NFPA 85, Annex A, as modified by the following description. Arrange the system to allow selection of either natural gas or propane for the ignition fuel. Provide separate piping with plug valve, pressure gauge, filter and pressure regulator for natural gas and for propane. Connect to the

main burner natural gas service downstream of the main burner pressure regulator. Join the natural gas and propane services by means of a three-way plug valve. Continue with one pipe line including a low pressure switch, pressure gauge, automatic safety shut off valve, automatic vent, automatic safety shut off valve, igniter.

2. Filters: Replaceable elements, five micron or smaller particle retention. Static pressure capability two times the maximum lockup pressure of nearest upstream pressure regulator. Maximum pressure loss, at full flow, 1.3 kPa (5 inches WG). Provide unions for filter removal.
3. Pressure Regulators:
   a. Type: Single-seated, diaphragm-operated. Provide separate regulators for natural gas service and for LP gas service.
   b. Service: Provide controlled pressure in igniter train as required by igniter, with upstream pressures as shown or specified. Inlet and outlet emergency pressure rating shall be at least twice the lockup pressure of the nearest upstream pressure regulator. As an alternate to the outlet emergency pressure rating, provide internal relief valve vented to outside set at pressure that will avoid overpressure on regulator outlet that could damage the regulator.
   c. Performance: Lockup pressure shall not exceed 1.5 times the regulated pressure.
   d. Construction: Propane regulator must be designed for LP gas.
4. Automatic Safety Shut-Off and Vent Valves:
   a. Type: Solenoid-type, two normally closed shut-off valves and one normally-open vent valve, arranged as shown, controlled by the burner control system. Provide threaded leak-test ports with threaded plugs on each shut-off valve body.
   b. Service: Provide open-shut control of fuel flow to igniter and vent between shut-off valves. Design for 138 kPa (20 psig) differential at shut-off.
   c. Approval: Safety shut-off valves UL listed, FM approved for burner service. Vent valves UL listed for burner service.
5. Vent System Manual Plug Valve for Leak Tests: Located on vent line on outlet side of automatic vent valve. Provide locking device and lock wrench to lock valve to open position. Provide cylinder padlock

keyed to VA Engineering key. Provide valved leak test connections between automatic vent valve and plug valve and ahead of the automatic vent valve.

6. Igniter and Ignition System: Provide removable igniter, ignition electrodes, ignition transformer, high voltage cable. Provide shield at ignition area so that spark is not visible to flame scanner from any position on its mounting.
7. Igniter fuel train pipe and fittings: ASME B31.1 requirements do not apply. Refer to Section 23 21 11, BOILER PLANT PIPING SYSTEMS.

8. Pressure Switch and Pressure Gauges: Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

2.4 BURNER MANAGEMENT AND FLAME SAFEGUARD CONTROL SYSTEMS AND ACCESSORIES

A. Provide in accordance with NFPA 85.

B. Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.

C. Control Panel: Controls shall be mounted in NEMA 4 enclosure on side of boiler or on burner. There shall be no power wiring in this enclosure.

D. Factory Testing: Install controls on boiler and burner at factory and test operation of all devices.

2.5 FLUE GAS ECONOMIZER

A. Heat exchangers to transfer heat from boiler flue gases to boiler feedwater.

B. Type: Rectangular configuration, replaceable finned tubes, up flow flue gas, parallel flow water, insulated casing with removable panels allowing access to all tubes for cleaning and replacement.

C. Performance: Refer to schedules on drawings. Coordinate input flue gas temperatures with data from boiler manufacturer.

D. Construction:

1. Comply with ASME BPVC Section VIII. Design unit to permit operation with no water in the tubes at the temperature listed below.
2. Design Pressure:
   a. Water Tubes, 2070 kPa (300 psig) minimum.
   b. Inner Casings, 2.5 kPa (10 inches WG) minimum.
3. Design Temperature, 371 degrees C (700 degrees F).
4. Tubes and Headers: ASTM A254, Type 316 Stainless steel. Helically wound non-serrated stainless steel fins continuously welded to

tubes. 2070 kPa (300 psig) flanged piping connections. Drainable by gravity. Return bend areas shall be exposed to the bulk temperature of the flue gas. Headers shall be external to the casing. Fin density shall not exceed 157 fins per meter (48 fins per foot). Maximum fin height, 15 mm (1/2 inches).

5. Casing: Double wall, removable panels, with insulation between walls. 75 mm (3 inch) angle flanges on flue gas inlet and outlet for attachment of breeching and stack.
   a. Inner Casing, stainless steel, all welded. Steel angles for breeching attachment to casing. Entire casing systems must be gas tight.
   b. Insulation: Mineral fiber, ASTM C612, 50 mm (2 inches) thick.
   c. Outer Casing: Galvanized or painted steel, 0.4 mm (0.016 inches) thick.

E. Accessories (ADDENDUM #1 08-09-24):
   1. Safety Relief Valve: Valve designed for steam and water service, ASME National Board certified, selected by economizer manufacturer in accordance with ASME Code requirements. Set pressure ~~1896~~ 1138 kPa (~~275~~ 165 psig) gauge.
   2. Inlet and Outlet Transitions: Designed and furnished by economizer manufacturer.

F. Factory Test and Inspections: Inspect the completed economizer assembly in accordance with the ASME BPVC Section I. Certify the inspection and submit four copies of completed ASME Form P-3 for each economizer.

2.6 TOOLS

A. Oil Burner Vise and Wrenches: Deliver to COR for mounting by VA personnel. Furnish only if burners require vise and wrenches not stocked by local tool suppliers.

B. Boiler Tube Brushes: Furnish hand brushes of sizes, and with handle lengths, to clean full length of all tubes in boiler. Provide handle and extension sections 1800 mm (6 feet) long or less to permit storage. Coupled lengths shall be suitable for use from front of boiler.

2.7 SPARE PARTS

A. Fuel Trains:
   1. One of each type and size of main and pilot fuel motorized and solenoid automatic safety shut-off valves and automatic vent valves.

2. Complete set of filter elements and gaskets for each gas filter for each boiler.
3. Complete set of all gaskets for each edge-type oil filter for each boiler.

B. Boiler, Burner, Trim, Feedwater Control System:

1. One assembly of electrodes, transformer, and high voltage lead with end connectors for igniters.
2. Two complete sets of gaskets, for each boiler, to fit all doors, handholes, manholes.
3. One clear lens and one tinted lens for each furnace and burner observation port on each boiler.
4. Sufficient tubular glass inserts and gaskets to re-equip water level gauge glasses on each boiler.
5. One set of drive belts for each belt-driven apparatus for each boiler.
6. One gallon oil for atomizing air compressor.
7. Complete set of air compressor intake filter elements for each compressor, for each boiler, if disposable filters are provided.
8. One complete feedwater control valve and actuator.

PART 3 – EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. Boiler and Burner Access Openings: Arrange all equipment and piping to allow access to openings without disassembly of equipment or piping. Provide space that permits full opening of all boiler and burner doors, panels and other access openings. Provide space for pulling full length of all boiler tubes directly from their installed location.

C. Drainage Facilities for Boiler Water Column, Gauge Glass, Low Water Cutoffs, Water Level Alarms:

1. Refer to Detail, FIRE TUBE BOILER.
2. Locate and orient sight flow indicators so that one person can view the fluid flow while simultaneously operating drain valves and low water cutoff shunt switches.

D. Boiler Flue Gas Outlet Location: Drawings show a location based on an assumption on the number of passes of the boilers. If the boilers submitted have a different flue gas outlet location, redesign and

relocate the stack and breeching systems, at no additional cost or time to the Government.

E. Boiler Casing Flashing: Flash or seal all openings in the casing at the top of the boiler at the piping and the flue penetrations to prevent leakage of water into the boiler insulation.

3.2 CLEANING AND PROTECTION FROM CORROSION

A. Refer to Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

B. Boiler Cleaning:

1. Upon completion of installation, the initial firing of the burner shall be performed to boil out, under supervision of boiler manufacturer, all internal surfaces with chemical solution recommended by boiler manufacturer, to remove all mill scale, corrosion products and other foreign material. Following boil out, boiler shall be washed and flushed until water leaving the boiler is clear. Drain boiler, inspect internal surfaces for cleanliness, then refill boiler with softened and treated water.
2. Refer to the paragraph, INSPECTIONS AND TESTS for requirements for cleaning boiler after operational tests are completed.

C. Protection from Corrosion:

1. Protect the boilers from fire-side and water-side corrosion at all times.
2. Dry Storage: When the boilers are not filled with water, protect the water-sides and fire-sides with a dry storage method recommended by either the boiler manufacturer or the ASME BPVC Section VII.
3. Wet Storage: If, after water is placed in the boilers, they are not fired for equipment adjustment or testing for more than two weeks, the boilers shall be protected with a wet storage method recommended either by the boiler manufacturer or the ASME BPVC Section VII.
4. Chemical Treatment: The quality of the water in the boilers shall be maintained by a professional water treatment organization. This organization shall provide onsite supervision to maintain the required water quality during periods of boiler storage, operating, standby and test conditions. Furnish monthly reports by the water treatment organization, to the COR. The Contractor shall provide all chemicals, labor and professional services until the boilers have been accepted by the Government for operation. All chemicals

utilized must conform to FDA Regulation CFR 21, 173.310, guidelines applicable for steam used in food preparation.

3.3 INSPECTIONS AND TESTS

A. The following tests and demonstrations must be witnessed by the COR or his/her representative, and must prove that boilers, economizers, burners, controls, instruments, and accessories comply with requirements. Refer to Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT for general requirements. When test results are not acceptable, make corrections and repeat tests at no additional cost or time to the Government. All safety devices shall be tested in accordance with the VHA Boiler Plant Safety Devices Testing Manual and all construction documents. The VA will not take beneficial use of equipment until all safety devices pass the required tests. Pretests do not require the presence of the COR. Evidence of the tests shall include completed sign-in sheet and test checklists from the VHA Boiler Plant Safety Devices Testing Manual, which shall be filled out completely for all equipment that has been provided by, or directly or indirectly affected by, the project.

B. Manufacturer Certification at Start-Up: The boiler manufacturer shall certify that the equipment furnished has been installed, connected, and tested in accordance with the manufacturer’s installation and operating instructions.

C. Condition of Boiler and Economizer (if provided) After Delivery, Rigging, Placement: After setting boiler on foundation and placing economizer on supports, and prior to making any connections to boiler and economizer, the Contractor and COR shall jointly inspect interior and exterior for damage. Correct all damage by repair or replacement to achieve a like new condition.

D. Hydrostatic Tests:

1. Boiler, Economizer : Contractor shall provide inspector certified by National Board of Boiler and Pressure Vessel Inspectors (NBBI) to conduct tests after equipment is installed and connected for operation and prior to initial firing. Test pressure shall be 1-1/2 times the design pressure of the boiler for a period required by the inspector. Provide written certification of the satisfactory test, signed by the inspector. Correct any deficiencies discovered during the testing, and retest equipment until satisfactory results are

achieved and are accepted by the inspector. The COR or his/her representative shall be present for inspections and tests.

2. Boiler External Piping (as defined by ASME B31.1):
   a. Refer to Section 23 21 11, BOILER PLANT PIPING SYSTEMS.
   b. Test may be conducted concurrently with boiler and economizer testing.
3. Identify and remove any connecting equipment which is not rated for the test pressure. Cap the openings left by the disconnected equipment. Reinstall the equipment after tests are completed.

E. Boiler Steam Safety Valves:
1. Test each valve set pressure and blowdown pressure with boiler steam pressure. Perform accumulation test by operating burner at high fire to verify that safety valve flow capacity is sufficient to handle the maximum boiler steaming rate. Tests shall be performed with boiler isolated from the main steam header and all generated steam exhausting through the safety valves.
2. Valve Popping Tolerance: Plus or minus three percent of set pressure for set pressures over 480 kPa (70 psig) gauge.
3. Valve Blowdown Tolerance: Reset at not less than 6 percent below set pressure of valve with the lowest set pressure. Minimum blowdown two percent of the set pressure.
4. Accumulation Test: With burner at high fire, the boiler pressure shall not rise more than six percent above the set pressure of the safety valve with highest pressure setting and shall remain below the maximum allowable working pressure of the boiler.

F. Burner Management (Flame Safeguard Control) System:
1. Demonstrate operation of all control, interlock and indicating functions. Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.
2. Prior to scheduling final test submit certification that all control, indicating, and interlock functions have been pretested.
3. Conduct final test immediately prior to boiler-burner tests.
4. Experienced personnel representing the manufacturer of the system shall conduct the tests.

G. Performance Testing of Boiler, Burner, Economizer, Combustion Control, Boiler Plant Instrumentation:
1. Perform tests on each boiler on all main burner fuels.

2. If required by local emissions authorities, provide services of testing firm to determine NOx and carbon monoxide. Test firm shall be acceptable to emissions authorities.
3. Test No. P-1:
   a. Operate boiler on each fuel, with economizer in service and record data for at least ten evenly spaced steam loads from low fire start to 100 percent of full steam output, and in the same sequence back to low fire. Demonstrate performance and efficiency required by paragraphs, BOILER, BURNER AND FUEL TRAINS, and FLUE GAS ECONOMIZER and by boiler and economizer equipment lists on drawings.
   b. Demonstrate proper operation of combustion controls, draft control (if provided), feedwater level controls, and instrumentation systems. Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.
   c. When flue gas oxygen trim is provided, conduct tests with trim control on manual at the zero trim (null) position. Refer to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT. After completion of tests with trim control on manual control, repeat the tests on one fuel with the trim control on automatic control.
4. Test No. P-2:
   a. Demonstrate sound level of fans and burner systems and atomizing air compressor.
   b. Test point shall be at 100 percent of maximum boiler load.
   c. Refer to sound level requirements in Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.
5. Test No. P-3:
   a. Check current draw of forced draft fan motor at prepurge and at 100 percent of maximum boiler load.
   b. Current draw shall not exceed full load current stamped on motor nameplate.
   c. This test may be combined with Test No. P-1.
6. Test Methods:
   a. Utilize permanent instrumentation systems for data. All systems shall be operable and in calibration.

b. Utilize portable thermocouple pyrometer furnished and retained by Contractor to measure stack temperature as a verification of permanent stack temperature recorder.
c. Use portable electronic flue gas analyzer to determine constituents of flue gas. Analyzer shall be capable of measuring oxygen in per cent with accuracy of plus or minus 0.5 percent oxygen and carbon monoxide in ppm with accuracy of plus or minus 5 percent of reading (Range 0 to 1000 ppm). Obtain oxygen and carbon monoxide readings at each test point. Calibrate instrument with certified test gases within three months prior to use and immediately after analyzer cell replacement.
d. In Test No. P-1 retain boiler at each load point for a time period sufficient to permit stabilization of flue gas temperature and other parameters.
e. Steam loads for tests may be furnished by the hospital systems, by operation of the steam silencer vent system, or by a combination of the above. If variable hospital loads interfere with testing, conduct tests at night or on weekends when loads are more stable.
f. Utilize dry bulb and wet bulb thermometers furnished and retained by Contractor for checking combustion air.
g. Smoke testing shall be by visual observation of the stack and by smoke density monitor (permanent instrument - if provided). If smoke density monitor is not provided, utilize Bacharach Model 21-7006 Smoke Test Kit. If there is disagreement with the results of these tests, provide qualified observation person and tests in compliance with EPA Reference Method 9 (CFR 40, Part 60, Appendix A).
h. Sound level instruments will be Government furnished.
i. NOx emissions shall be tested with electronic analyzer reading in ppm. Analyzer shall be calibrated with certified test gas within three months prior to use. Analyzer shall be accurate to plus or minus 5 percent of reading.
j. An additional efficiency test will be required, conforming to ASME PTC 4, if the boiler efficiency determined in the Test P-1 above, does not comply with requirements. Utilize ASME Test Forms and the abbreviated input-output and heat balance methods.

7. Pretesting:
   a. Perform pretest at the final stage of the burner fine-tuning process.
   b. Prior to scheduling final test, submit evidence of pretest. Evidence shall consist of start-up data sheets signed and dated by personnel representing burner manufacturer, combustion controls manufacturer, burner controls manufacturer. Evidence of the tests shall also include completed sign-in sheet and test checklists from the VHA Boiler Plant Safety Devices Testing Manual, which shall be filled out completely for all equipment that has been provided by, or directly or indirectly affected by, the project.
   c. Pretest data sheets shall list the following data for each fuel and at each fuel valve controller position, starting at minimum position, proceeding to the maximum position and returning to the minimum position.
      1) Fuel flow and air flow controller position.
      2) Fuel pressures: At burner and also upstream of fuel flow control valve.
      3) Fuel flow rate.
      4) Boiler feed pressure, upstream of feedwater regulator (at minimum, 50 percent, maximum firing positions only).
      5) Boiler feed temperature (at minimum, 50 percent, maximum firing positions only.
      6) Stack temperature: Boiler outlet, economizer (if provided) outlet.
      7) Flue gas oxygen and carbon monoxide (utilize flue gas analyzer which has been calibrated with certified test gases).
      8) Steam flow rate (at minimum, 50 percent, maximum firing position only).
      9) Steam pressure - Boiler, Header (at minimum, 50 percent, maximum positions only).
      10) Opacity of flue gas.
      11) Flue gas NOx (if limit specified).
      12) Combustion air temperature - dry bulb and wet bulb.
      13) Barometric pressure (one reading).
   d. Calibrate all pressure gauges prior to pretest.

H. Internal Inspection of Pressure Parts and Furnace:

1. After all operational tests are satisfactorily completed, a Government retained, licensed boiler inspector will determine if the boiler is free from corrosion, deposits, and any other type of damage or defect.
2. In preparation for the inspection, open all manways, handholes, and access doors or panels at the ends of the boiler. Drain and clean the interior of all pressure parts and clean all soot and debris from furnace and fire tubes.
3. Any corrosion, damage or defect shall be corrected to a like new condition in the judgment of the boiler inspector.
4. After the boiler inspector has approved the boiler, all manways, handholes, and the access doors shall be closed with new gaskets.

I. If burner operation results in deposits of carbonaceous materials in the furnace or tubes clean the furnace and tubes, modify the burners as necessary, and retest the burner performance and safety devices, as the safety device settings can be affected by burner adjustments.

J. Any retests required as a result of failed tests shall be performed at no additional cost to the Government. Costs incurred by the Government as a result of witnessing failed tests shall become the responsibility of the contractor, and the Government may choose to withhold contract payment equal to the value of such costs.

3.4 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

3.5 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.6 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in the operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 73 00
INDOOR CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air handling units including integral components specified herein.

B. Definitions: Air Handling Unit (AHU): A factory fabricated and tested assembly of modular sections consisting of housed-centrifugal fan with V-belt drive, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES,

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 09 91 00, PAINTING.

E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

F. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

H. Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

I. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

J. Section 23 07 11, HVAC, AND BOILER PLANT INSULATION.

K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

L. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

M. Section 23 31 00, HVAC DUCTS and CASINGS.

N. Section 23 34 00, HVAC FANS.

O. Section 23 40 00, HVAC AIR CLEANING DEVICES.

P. Section 23 82 16, AIR COILS.

Q. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR.

B. Air Handling Units Certification

1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.

2. Air Handling Units with Plenum Fans:
   a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
   b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.

C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.

D. Performance Criteria:
   1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
   2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
   3. Select the fan operating point as follows:
      a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
      b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
   4. Operating Limits: AMCA 99 and Manufacturer’s Recommendations.

E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4. SUBMITTALS:

A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.

B. Manufacturer's Literature and Data:
   1. Submittals for AHUs shall include fans, drives, motors, coils, mixing box with outside/return air dampers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points,

unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc).

2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions. In absence of sound power ratings refer to Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.
4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute).
5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.

C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.

D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.

E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.

1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been

verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.

3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):

410-2001.....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils

430-2020.....Central Station Air Handling Units

C. Air Movement and Control Association International, Inc. (AMCA):

210-2016.....Laboratory Methods of Testing Fans for Rating

D. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):

170-2022.....Ventilation of Health Care Facilities

E. American Society for Testing and Materials (ASTM):

B117-2019.....Standard Practice for Operating Salt Spray (Fog) Apparatus

D1654-2016.....Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments

D1735-2021.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus

D3359-2022.....Standard Test Methods for Measuring Adhesion by Tape Test

F. Military Specifications (Mil. Spec.):

P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing Repair (Metric)

G. National Fire Protection Association (NFPA):

90A-2021.....Standard for Installation of Air Conditioning and Ventilating Systems, 2009

H. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 AIR HANDLING UNITS

A. General:

1. AHUs shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing shall be fabricated as specified in section 2.1.C.2. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units, subject to VA approval, may be used in place of galvanized steel. The unit manufacturer shall provide published documentation confirming that the structural rigidity of aluminum air-handling units is equal or greater than the specified galvanized steel.
2. The contractor and the AHU manufacturer shall be responsible for ensuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. AHUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested, and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.

4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a factory-trained and qualified local representative at the job site to supervise the assembly and to assure that the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation to the Contracting Officer that the local representative has provided services of similar magnitude and complexity on jobs of comparable size. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 PA (8 inch WG) or higher.

B. Base:

1. Provide a heavy duty steel base for supporting all major AHU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for steam coil condensate return trap as shown on drawings.
2. AHUs shall be completely self supporting for installation on concrete housekeeping pad, steel support pedestals, or suspended as shown on drawings.
3. The AHU bases not constructed of galvanized steel shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: AHU casing shall be constructed as solid double wall, galvanized steel insulated panels without any perforations, integral of or attached to a structural frame. The thickness of insulation, mode of application and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU located in the non-conditioned spaces.
2. Casing Construction:

Table 2.1.C.2

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation Thickness Density	Foam 50 mm (2 inch) Minimum 48 kg/m^3 (3.0 lb/ft^3) Minimum
Total R Value	2.3 m^2.K/W (13.0 ft^2.^{O}F.hr/Btu) Minimum

3. Casing Construction (Contractor's Option):

Table 2.1.C.3

Outer Panel	1.3 mm (18 Gage) Minimum
Inner Panel	1.0 mm (20 Gage) Minimum
Insulation Thickness Density	Fiberglass 50 mm (2 inch) Minimum 24 kg/m^3 (1.5 lb/ft^3) Minimum
Total R Value	1.4 m^2.K/W (8.0 ft^2.^{O}F.hr/Btu) Minimum

4. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
5. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
6. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2

inch) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section and coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.

a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 lb) weight hung on latch side of door.

b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inch WG).

c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.

7. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.

C. Floor:

1. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 lbs per square foot) distributed load without permanent deformation or crushing of

internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.

2. Where indicated, furnish and install floor drains, flush with the floor, with nonferrous grate cover and stub through floor for external connection.

D. Housed Centrifugal Fan Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B (10) life of not less than 50,000 hours and an L (50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT, for additional requirements.
3. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

E. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):

1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION, on drawings and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
2. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide additional drive(s) if required during balancing, to achieve desired airflow.

F. Plenum Fans – Single and/or Multiple Fans in an Array:
1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.
5. Fan Accessories
   a. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.

J. Fan Motor, Drive, and Mounting Assembly (Plenum Fans):
Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT, on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

G. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.
1. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for AHU testing.
2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

H. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.

1. Epoxy Immersion Coating - Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty.
2. The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:
   a. Humidity Resistance (Minimum 1,000 Hours)
   b. Water Immersion (Minimum 260 Hours)
   c. Cross-Hatch Adhesion (Minimum 4B-5B Rating)
   d. Impact Resistance (Up to 160 Inch/Pound)

   Integral Face and Bypass Steam Coils: Provide integral vertical face and bypass dampers. Electric damper operators shall be furnished and mounted by the AHU manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

O. Discharge Section:

Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install air handling unit in conformance with ARI 435.

B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized

areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.

D. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.

F. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.

B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.

C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 81 00
DECENTRALIZED UNITARY HVAC EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies split-systems and room-type, air conditioners.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

C. Definitions:

1. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions (Btu hour/Watt).
2. Seasonal Energy Efficiency Ratio (EER): The ratio of the total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period (Btu hour/Watt).
3. Unitary: A Unitary Air Conditioner consists of one or more factory-made assemblies which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function as well.
4. Where such equipment is provided in greater than one assembly the separated assemblies are to be designed to be used together and the requirements of rating are based upon use of matched assemblies.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 03 30 00, CAST-IN-PLACE CONCRETE.

D. Section 07 72 00, ROOF ACCESSORIES.

E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

F. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

G. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

H. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

I. Section 23 07 11, HVAC and BOILER PLANT INSULATION.

J. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

K. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

L. Section 23 11 23, FACILITY NATURAL-GAS PIPING.

M. Section 23 23 00, REFRIGERANT PIPING.

N. Section 23 31 00, HVAC DUCTS and CASINGS.

O. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

P. Section 23 82 16, AIR COILS.

Q. Section 28 31 00, FIRE DETECTION and ALARM.

1.3 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 81 00, DECENTRALIZED UNITARY HVAC EQUIPMENT", with applicable paragraph identification.

C. Manufacturer's literature and data Including:

1. Sufficient information, including capacities, pressure drops, and piping connections clearly presented, shall be included to determine compliance with contract documents for units noted below:

a. Unitary air conditioners:

1) Split systems

2. Unit Dimensions required clearances, operating weights accessories and start-up instructions.

3. Electrical requirements, wiring diagrams, interlocking and control wiring showing factory installed and portions to be field installed.

4. Mounting and flashing of the roof curb to the roofing structure with coordinating requirements for the roof membrane system.

D. Certification: Submit proof of specified ARI Certification.

E. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, integrated energy efficiency ratio (IEER), and coefficient of performance (COP).

F. Operating and Maintenance Manual: Submit three copies of Operating and Maintenance manual to COR three weeks prior to final inspection.

G. Completed System Readiness Checklists provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 QUALITY ASSURANCE

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Safety Standards: ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):

210/240-(2020).....Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment

270-2020.....Sound Rating of Outdoor Unitary Equipment

310/380-2020.....Standard for Packaged Terminal Air-Conditioners and Heat Pumps (CSA-C744-04)

340/360-2022.....Performance Rating of Commercial and Industrial Unitary Air-Conditioning and Heat Pump Equipment

520-2004.....Performance Rating of Positive Displacement Condensing Units

C. Air Movement and Control Association (AMCA):

210-2016.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating (ANSI)

410-1996.....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

D. American National Standards Institute (ANSI):

S12.51-2012(R2020).....Acoustics - Determination of Sound Power Levels of Noise Sources Using Sound Pressure - Precision Method for Reverberation Rooms (same as ISO 3741:1999)

E. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

Handbook 2020.....HVAC Systems and Equipment

15-2019.....Safety Standard for Refrigeration Systems (ANSI)

62.1-2022.....Ventilation for Acceptable Indoor Air Quality (ANSI)

F. American Society of Testing and Materials (ASTM):

B117-2019.....Standard Practice for Operating Salt Spray (Fog) Apparatus

G. Military Specifications (Mil. Specs.):

MIL-PRF-26915D-2006.....Primer Coating, for Steel Surfaces

H. National Electrical Manufacturer's Association (NEMA):

ICS 1-2005.....Industrial Controls and Systems: General Requirements

MG 1- (R2021).....Motors and Generators (ANSI)

I. National Fire Protection Association (NFPA) Publications:

90A-2021.....Standard for the Installation of Air-Conditioning and Ventilating Systems

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in Paragraph “AS-BUILT DOCUMENTATION” in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 UNITARY AIR CONDITIONERS - GENERAL

A. Applicable ARI Standards:

1. Cooling Capacity 39.6 kW (135,000 Btu/hour) and greater: AHRI 340/360.
2. Cooling Capacity Less Than 39.6 kW (135,000 Btu/hour): AHRI 210/240. Units shall be listed in the ARI Directory of Certified Unitary Air-Conditioners.

B. Performance Rating: Cooling capacity of units shall meet the sensible heat and total heat requirements shown in the contract documents. In selecting unit size, make true allowance for "sensible to total heat ratio" to satisfy required sensible cooling capacity.

C. Machinery Guards: Provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor. Drive guards may be excluded where motors and drives are inside factory fabricated casings.

D. Corrosion Prevention: Unless specified otherwise, equipment fabricated from ferrous metals that do not have a zinc coating or a duplex coating of zinc and paint shall be treated for prevention of rust with a factory coating or paint system that will withstand 125 hours in a salt-spray fog test, except that equipment located outdoors shall be tested for 500 hours. The salt-spray fog test shall be in accordance with ASTM B117 using a 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no signs of blistering, wrinkling or cracking, no loss of adhesion, and the specimen shall show no signs of rust beyond 3 mm (1/8-inch) on both sides from the scratch mark.

2.2 SPLIT-SYSTEM AIR CONDITIONERS

A. Description: Factory assembled and tested, walland ceiling mounted unit, with an air-cooled remote condensing unit, and field-installed refrigeration piping. Unit shall include an electric-resistance heating coil and a evaporative coil condensate removal pump.

B. Concealed Evaporator Components:

1. Chassis: Galvanized steel with flanged edges, removable panels for servicing, and insulation on back of panel.
2. Insulation: Factory-applied duct liner.
3. Drain Pans: Galvanized steel, with connection for drain; insulated and complying with ASHRAE 62.1.
4. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.
6. Electric-Resistance Heating Coil: Helical, nickel-chrome, resistance-wire heating elements with refractory ceramic support bushings; automatic-reset thermal cutout; built-in magnetic contactors; manual-reset thermal cutout; airflow proving device; and one-time fuses in terminal box for overcurrent protection. Provide minimum two-stage SCR control of electric heating coils as indicated.
7. Fan: Forward-curved, double-width wheel of galvanized steel; directly connected to motor.
8. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.
9. Disposable Filters: 25 mm (1 inch) thick, in fiberboard frames with MERV rating of 7 or higher according to ASHRAE 52.2.
10. Wiring Terminations: Connect motor to chassis wiring with plug connection.

C. Wall-Mounting, Evaporator-Fan Components:

1. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect, and discharge drain pans with drain connection.
2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

3. Drain Pan and Drain Connection: Comply with ASHRAE 62.1. Include evaporative coil condensate removal pump automatic on/off.
4. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.
5. Electric-Resistance Heating Coil: Helical, nickel-chrome, resistance-wire heating elements with refractory ceramic support bushings; automatic-reset thermal cutout; built-in magnetic contactors; manual-reset thermal cutout; airflow proving device; and one-time fuses in terminal box for overcurrent protection.
6. Fan: Direct drive, centrifugal fan.
7. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.
8. Filters: Disposable, with MERV rating of 7 or higher according to ASHRAE 52.2.

D. Ceiling-Mounting, Evaporator-Fan Components:
1. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect, and discharge drain pans with drain connection.
2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
3. Drain Pan and Drain Connection: Comply with ASHRAE 62.1. Include evaporative coil condensate removal pump automatic on/off.
4. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.
5. Electric-Resistance Heating Coil: Helical, nickel-chrome, resistance-wire heating elements with refractory ceramic support bushings; automatic-reset thermal cutout; built-in magnetic contactors; manual-reset thermal cutout; airflow proving device; and one-time fuses in terminal box for overcurrent protection.
6. Fan: Direct drive, centrifugal fan, and integral condensate pump.
7. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.
8. Filters: Disposable, with MERV rating of 7 or higher according to ASHRAE 52.2.

E. Air-Cooled, Compressor-Condenser Components:

1. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Service valves, fittings, and gauge ports shall be brass and located outside of the casing.
2. Compressor: Hermetically sealed reciprocating scroll with crankcase heater and mounted on vibration isolation. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
3. Compressor motor with manual-reset, high-pressure switch and automatic-reset, low-pressure switch.
4. Refrigerant: R-410A unless otherwise indicated.
5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with liquid subcooler.
6. Fan: Aluminum, propeller type, directly connected to motor.
7. Motor: Permanently lubricated, with integral thermal-overload protection.
8. Low Ambient Kit: Permit operation down to minus 18 degrees C (0 degrees F).
9. Mounting Base: Polyethylene.
10. Minimum Energy Efficiency: Comply with ASHRAE/IESNA 90.1 "Energy Standard for Buildings except Low-Rise Residential Buildings."

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install units level and plumb maintaining manufacturer’s recommended clearances and tolerances.

B. Install floor-mounting, compressor-condenser components on 100 mm (4-inch) thick, reinforced concrete base; 100 mm (4 inches) greater on each side than unit. Concrete, reinforcement, and formwork are specified in Section 03 30 00, CAST-IN-PLACE CONCRETE. Coordinate anchor installation with concrete base.

C. Install compressor-condenser components on restrained, spring isolators with a minimum static deflection of 25 mm (1 inch) unless otherwise indicated. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

D. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

A. Verify condensate drainage requirements.

B. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.

C. Install piping adjacent to units to allow service and maintenance.

D. Connect supply ducts to units with flexible duct connectors specified in Section 23 31 00, HVAC DUCTS and CASINGS.

E. Install normal-weight, 20.7-MPa (3000-psi), compressive strength (28-day) concrete mix curb, 100 mm (4 inches) thick.

F. Ground equipment and install power wiring, switches, and controls for self-contained and split systems.

G. Connect refrigerant piping to coils with shutoff valves on the suction and liquid lines at the coil and a union or flange at each connection at the coil and condenser.

H. Install ducts to the units with flexible duct connections.

I. Connect piping with shutoff duty valves on the supply and return side of the coil and unions at all connections and with a throttling valve on the return piping near the coil.

J. Connect piping with shutoff duty valves on the supply and return side of the water-cooled condenser and unions at all connections and with a throttling valve on the return piping near the condenser

K. Connect piping with shutoff duty valves and unions on the steam supply and condensate side of the steam coil. On the condensate line near the coil provide a strainer, trap and shutoff valve.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections and prepare test reports.

B. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

3.4 STARTUP AND TESTING

A. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum of 7 days prior notice.

B. Provide services of manufacturer’s technical representative for four hours to instruct VA personnel in operation and maintenance of units.

3.5 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the CxA.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.6 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS.

---END---

SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

A. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Heating and cooling coils for air handling units and duct applications.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEMS for HVAC.

G. Section 23 31 00, HVAC DUCTS AND CASINGS.

H. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.

B. Air Conditioning and Refrigeration Institute (AHRI):
Directory of Certified Applied Air Conditioning Products
AHRI 410-2023.....Forced-Circulation Air-Cooling and Air-Heating Coils

C. American Society for Testing and Materials (ASTM):
B75/75M-2020.....Standard Specifications for Seamless Copper Tube

D. National Electric Manufacturers Association (NEMA):
250-2020.....Enclosures for Electrical Equipment (1,000 Volts Maximum)

E. National Fire Protection Association (NFPA):
70-2020.....National Electric Code

F. Underwriters Laboratories, Inc. (UL):
1996-2021.....Electric Duct Heaters

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 XX XX, SECTION TITLE", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Submit type, size, arrangements, and performance details. Present application ratings in the form of tables, charts, or curves.

D. Provide installation, operating and maintenance instructions.

E. Certification Compliance: Evidence of listing in current AHRI Directory of Certified Applied Air Conditioning Products.

F. Coils may be submitted with Section 23 36 00, AIR TERMINAL UNITS, Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation, and maintenance.

1.5 QUALITY ASSURANCE

A. Refer to paragraph QUALITY ASSURANCE of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI 410 and shall bear the AHRI certification label.

C. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit http://www.biopreferred.gov.

D. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

1.6 AS-BUILT DOCUMENTATION

A. Comply with requirements in paragraph AS-BUILT DOCUMENTATION of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

A. Conform to ASTM B75/75M and AHRI 410.

B. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.

C. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.

D. Headers: Copper, welded steel or cast-iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.

E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.

F. Coil Casing: 1.6 mm (l6 gauge) galvanized steel with tube supports at 1219 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.

G. Pressures kPa (PSIG):

Pressure	Water Coil		Refrigerant Coil
Test	2070 (300)		2070 (300)
Working	1380 (200)		1724 (250)

H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.

I. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.

PART 3 - EXECUTION

3.1 INSTALLATION

A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

B. Follow coil manufacturer's instructions for handling, cleaning, installation, and piping connections.

C. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

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The United States Department of Veterans Affairs

VHA Boiler and Associated Plant Safety Device Testing Manual
Eighth Edition

By
Thomas Burch
David F. Dyer
Glennon Maples

Boiler Efficiency Institute, LLC
P.O. Box 2255
Auburn, Alabama 36831-2255

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PURPOSE

This document was prepared for use in training and conducting safety reviews for the United States Department of Veterans Affairs.

Eighth Edition, 2024

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1 INTRODUCTION

1.1 OBJECTIVE

This manual represents a minimum standard for boiler and associated plant safety device functionality and testing. The purpose of this manual is to support the development of an individual boiler and associated plant safety device testing program for your specific facility as required by the VA. The text presents a concise and thorough treatment of boiler safety as applied to automatically-fired gas and oil, heating and process boilers and boiler support equipment servicing healthcare facilities. The text includes a description of each boiler safety device's function and purpose. Device testing guidance, and failure consequences are also given. Safety devices are organized by category in four chapters: Water Level Control, Pressure Containment, Fuel Train Safety Devices, and Burner and Air Train Safety Devices. Appendix A provides general procedures for testing every device covered for steam boilers and many of those devices required for hot water boilers. Devices not applicable to hot water boilers are noted in Appendix A. Appendix B contains four test procedures that are specific to hot water boilers. Appendices A and B can be used as a checklist and guide for safety testing and as a template for developing a site-specific test procedure. It is important to understand that VA directive calls for each facility to develop a written, site specific safety testing procedure. Some boilers will not include all devices explained in Appendix A.

The text does not replace existing standards. It succinctly states the main import of the standards. The final guide to safety should include all applicable standards. However, the testing envisioned in this text is generally more rigorous than current industrial practice or standards. In situations where adherence to this manual would adversely affect the operation of the boiler, special authority may be requested to deviate from the manual through the Director, Office of Healthcare Engineering (19HEFE).

1.2 BACKGROUND INFORMATION

One must understand that the use of the term "boiler" may refer to the system that includes the generation of steam, hot water, or hot oil. There are many safety devices such as level alarms, safety valves, relief valves, etc. that are found on the components involved in the distribution and use of steam. These safety checks are necessary and must be conducted on **all devices in the system** to ensure that the system is safe.

It is important that one has the manufacturer's manuals and wiring diagrams on all equipment to be tested before beginning the tests described herein and have a customized testing procedure specific to the boiler plant.

1.3 REQUIREMENTS FOR SAFETY TESTING

1.3.1 Properly test and analyze each safety device to determine VA Compliance

There are three questions that the person conducting the safety test must be able to answer affirmatively for a safety device to be VA compliant. **IN THE TEST PROCEDURES GIVEN IN APPENDICES A AND B, THIS SET OF QUESTIONS IS CALLED THE "3 QUESTION CRITERIA". IT IS SUCCINTLY STATED IN THE BOX ON THE NEXT PAGE.**

If any of the three questions <u>are not answered affirmatively</u> for a safety device, the device in question <u>FAILS</u> to be VA compliant. If there is a failure of any safety device that can't be fixed immediately, the boiler must be removed from service or an Interim Safety Measure (ISM) developed, approved, and instituted until the repair is completed. In this situation, the Medical Center Director must be notified of the situation.

THE 3 QUESTION CRITERIA

1. **Is there proper device installation?**
   - A device approved by the VA that meets all VA requirements and standards.
   - The device is in the right location as defined by VA requirements and standards.
   - The device is set up to accommodate testing.
   - Any valve isolating the device is lockable only in open position.
   - If the device is a switch, it must open when it actuates.
   - Any signal used in process control cannot be used as an input to a safety system.
   - Independent safety control includes the fact that the safety control must be located in an enclosure that contains no other type of control.
   - Any shunt on low water cutoffs (bypass switch) must be a non-latching device. No other shunts are allowed.
   - The use of a snubber, dampener, pneumatic accumulator or other such device to dampen the pressure provided to a safety switch or gage used in testing the switch is not VA compliant.

2. **Does the device activate at the proper set point that is in accordance with the criteria for the set point as defined herein and VA standards?**

3. **Does the device produce the proper result for its intended purpose (i.e. device must result in actions defined herein)?**

1.3.2 REQUIRED CERTIFICATIONS FOR EACH SAFETY DEVICE TEST REPORT

A VA compliant test report will contain the following certification on the first page following the cover page of the report.

I certify that I have properly tested all applicable safety devices listed in this report for boiler #_____and its associated equipment and I certify that all of these tests confirm that every device tested "passed" as defined by the following question: Did the device fail or pass the 3 question criteria?

_____	_____	_____
PRINTED NAME	**SIGNATURE**	**DATE**

_____	_____
Position Title	**Company**

I certify that I have properly witnessed all applicable safety device tests listed in this report for boiler #_____and its associated equipment and I certify that all of these tests confirm that every device tested "passed" as defined by the following question: Did the device fail or pass the 3 question criteria?

_____	_____	_____
PRINTED NAME	**SIGNATURE**	**DATE**

_____
Position Title

I certify that I have properly tested all applicable safety devices listed in this report for boiler #_____ and its associated equipment and I certify that some of these tests failed as defined by the following question: Did the device fail or pass the 3 question criteria? More details of these failures are given in Appendix H (Comments on each individual test)

_____	_____	_____
PRINTED NAME	**SIGNATURE**	**DATE**

_____	_____
Position Title	**Company**

I certify that I have properly witnessed all applicable safety device tests listed in this report for boiler #_____ and its associated equipment and I certify that some of these tests failed as defined by the following question: Did the device fail or pass the 3 question criteria? More details of these failures are given in Appendix H (Comments on each individual test)

_____	_____	_____
PRINTED NAME	**SIGNATURE**	**DATE**

_____
Position Title

1.3.3 Confirming That All Devices Actually Function for Intended Purpose

In testing any safety device, it is paramount that the testing procedure verifies compliance with the 3 Question Criteria.

1.3.4 Lockable Valve Requirements

To facilitate testing of some types of safety devices, it is sometimes necessary to temporarily isolate the safety device and provide test ports by means of manual valves. These modifications cannot be allowed to increase risk by locking out a safety device during normal operation and must clearly indicate test and normal position. Any such manual valve that could isolate a safety device from its normal operating circuit must be lockable and the lock must be lockable **only** in the correct operating position. It is most important that in normal operation the valve is actually locked.

1.3.5 Confirming That Jumpers Are Removed and Valves Properly Locked

In many cases to test a device, it will be necessary to either electrically jumper (bypass) a device or to valve out the device. The safety testing personnel should only carry a fixed number of jumpers and should make sure that at the end of a test that all jumpers being used are accounted for and that all lockable valves are locked in their correct position.

1.3.6 Adherence to Electrical Safety

The VA complies with NFPA 70E Electrical Code. In executing the safety procedures described herein, it is sometimes necessary to open an electrical panel with a voltage sufficient to require various levels of protection. No personnel should perform such operations without being qualified with the proper training and gear. While this requirement will not be listed for each safety test, **it must be understood that all personnel must rigidly adhere to the requirements of NFPA 70E.**

1.4 NOMENCLATURE

AFOSV	Automatic Fuel Oil Shutoff Valves
ALWCO	Auxiliary Low Water Cutoff on steam boilers
ALWCOHW	Auxiliary Low Water Cutoff on Hot Water Boilers
APFGSOV	Automatic Pilot Fuel Gas Shutoff Valves
APFGSVV	Automatic Pilot Fuel Gas Solenoid Vent Valve
AMSOV	Atomizing Media Shut Off Valve
BMS	Burner Management System
CAPA	Control Air Pressure Alarm
CAPS	Combustion Air Pressure Switch
DA	Deaerator
DAODS	Deaerator Overflow Drain System
DASV	Deaerator Safety Valve
ESPB	Emergency Stop/Panic Button
FDDWOPS	Forced Draft Damper Wide-Open Pre-Purge Proving Switch
FDMIS	Forced Draft Motor Interlock Switches
FGRDI	Flue Gas Recirculation Damper Interlock
AFGSOV	Automatic Fuel Gas Shutoff Valves and Solenoid Vent Valve
AFGSVV	Automatic Fuel Gas Shutoff Solenoid Vent Valve
FPI	Furnace Pressure Interlock
FS	Flow Switch on Hot Water Boilers

FSMFO	Flame Scanner-for main flame out
FSNSIS	Flame Scanner Not Sensing Igniter Spark
HFGPAMG	High Fuel Gas Pressure Alarm Main Gas Line
HFGPALP	High Fuel Gas Pressure Alarm Propane
HFGPCS	High Fuel Gas Pressure Cutoff Switch
HFOPCS	High Fuel Oil Pressure Cutoff Switch
HWAB	High Water Alarm on Boiler
HWACT	High Water Alarm on Condensate Tank
HWTS	High Water Temperature Switch on Hot Water Boiler
HWADT	High Water Alarm on Deaerator Tank
IT	Igniter Timing
LAMDPS	Low Atomizing Media Differential Pressure Switch
LAMPS	Low Atomizing Media Pressure Switch
LFGOLI	Low Flue Gas Oxygen Level Interlock
LFGPCS	Low Fuel Gas Pressure Cutoff Switch
LFOPCS	Low Fuel Oil Pressure Cutoff Switch
LFPS	Low-Fire Proving Switch
LPFGPCS	Low Pilot Fuel Gas Pressure Cutoff Switch
LOOP	Lockable ONLY in OPEN Position
LRVE	Liquid Relief Valve on Economizer
LRVE\HW	Liquid Relief Valve on Hot Water Boiler
LRVOPS	Liquid Relief Valve on Oil Pump Set
LWA	Low Water Alarm
LWACT	Low Water Alarm on Condensate Tank
LWADT	Low Water Alarm on Deaerator Tank
LWCO	Low Water Cutoff on Steam Boiler
LWCOHW	Low Water Cutoff on Hot Water Boiler
MFIT	Main Flame Ignition Timing
MV	Manual Valve
HHBSPLS	High High Boiler Steam Pressure Limit Switch
OADIA	Outside Air Damper Interlock with Alarm
OAMUIA	Outside Air Make Up Unit Interlock with Alarm
OBPS	Oil Burner Position Switch
OSDPI	Outlet Stack Damper Position Interlock Switch
PAPS	Purge Airflow Proving Switch
POC_AFOSV	Proof of Closure on Automatic Fuel Oil Shutoff Valves
POC-AFGSOV	Proof of Closure on Automatic Fuel Shutoff Valves
PPT	Pre-Purge and Post-Purge Timing
PRV	Pressure Reducing Valve
HBSPLS	High Boiler Steam Pressure Limit Switch
SLAMPS	Secondary Low Atomizing Media Pressure Switch
SVB	Steam Safety Valves on Boiler
SVFPRV	Safety Valve Following PRV
TP	Test Port

1.5 PREPARATION OF SYSTEM FOR SAFETY TESTING

The normal boiler installation does not generally allow easy access and control for testing. Safety testing is an ongoing activity for safe boiler plant operation. In this section a discussion

is given of system design considerations that will allow easy testing. The discussion is organized around classes of different safety devices. For detailed drawings illustrating an appropriate test setup for each device, refer to the safety testing procedures given in the Appendices A and B. A list of test equipment that is satisfactory for conducting the safety tests is given in Appendix E. The list is an example, but many other comparable instruments could be utilized.

1.5.1 Setup for testing a Steam Safety Valve Following a PRV

To test a safety valve following a PRV, a manual isolation valve must be installed downstream of the safety valve so that the valve can be tested without raising the pressure on the system downstream of the valve. (See Figure 1.1)

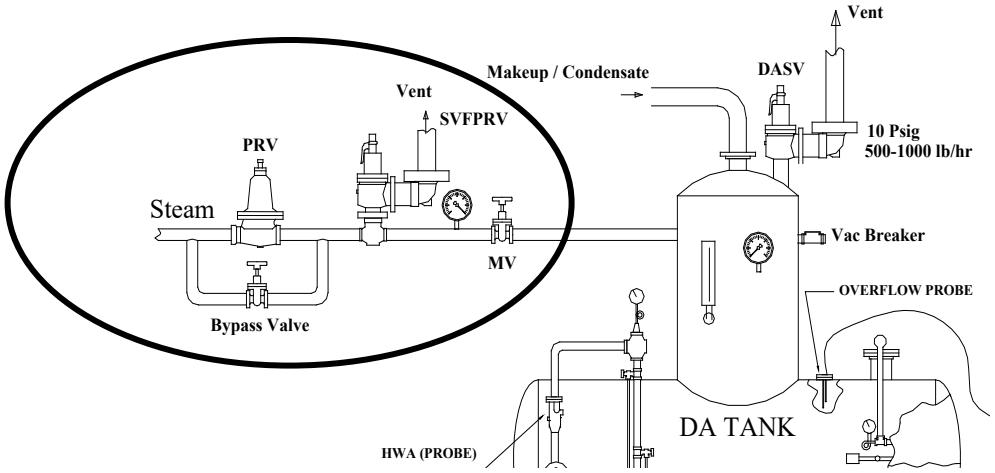

Figure 1.1 Example of Steam Safety Valve Following a PRV

1.5.2 Setup for Testing a Combustion Air Pressure Switch, Purge Air Proving Switch, Furnace Pressure Interlock, Control Air Pressure Interlock, High Fuel Gas Pressure Cutoff Switch, High Fuel Oil Pressure Cutoff Switch, Low Fuel Gas Pressure Cutoff Switch, and Low Fuel Oil Pressure Cutoff Switch.

To test these switches, it is necessary to be able to temporarily isolate these switches from the normal pressure source and either increase or decrease the pressure applied to the switch using the test port to determine the switch trip point. At the same time the piping must be such that the actual pressure that the switch senses can also be measured. The arrangement is pictorially shown in Figures 1.2 for the case of a Combustion Air Pressure Switch. The other switches listed above should be set up in a similar manner as indicated in the respective test procedures in Appendix A.

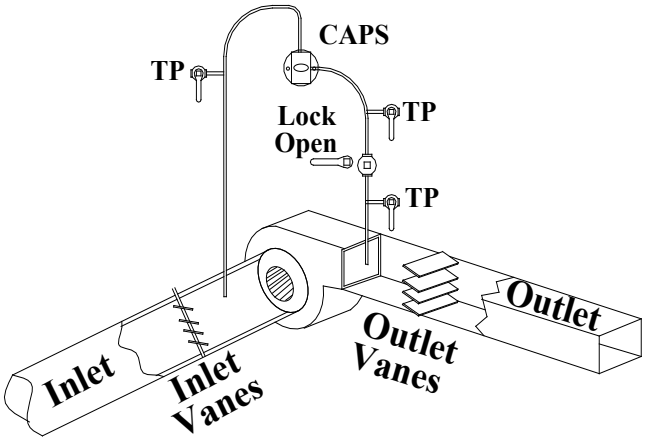

Figure 1.2 Combustion Air Pressure Switch (CAPS) Setup

1.5.3 Setup for Leak Checking Oil and Gas Block Valves and Gas Bleed Vent Valve

To easily test for leaks in the block valves, a test port (TP) and calibrated pressure gage must be available both in the line between the valves and downstream of the second valve. Also, in the case of gas, a lockable manual valve downstream of the solenoid bleed vent valve is required. A port and pressure gage in the line between the solenoid valve and lockable manual valve is also needed as shown in Figure 1.3. Note, there are two test ports (TP) for determining normal operating pressures and one test port (TP) for testing the automatic fuel gas vent valve for leaks. This arrangement is schematically shown for natural gas in Figure 1.3. The arrangement for testing the automatic fuel oil valves is the same with the exception the vent line is absent with its attendant test arrangement as shown in the test procedure for oil leaks in Appendix A. (Note that some boiler manufacturers do include a liquid relief valve between the two automatic fuel shut off valves. If this relief valve is included, it must be tested.)

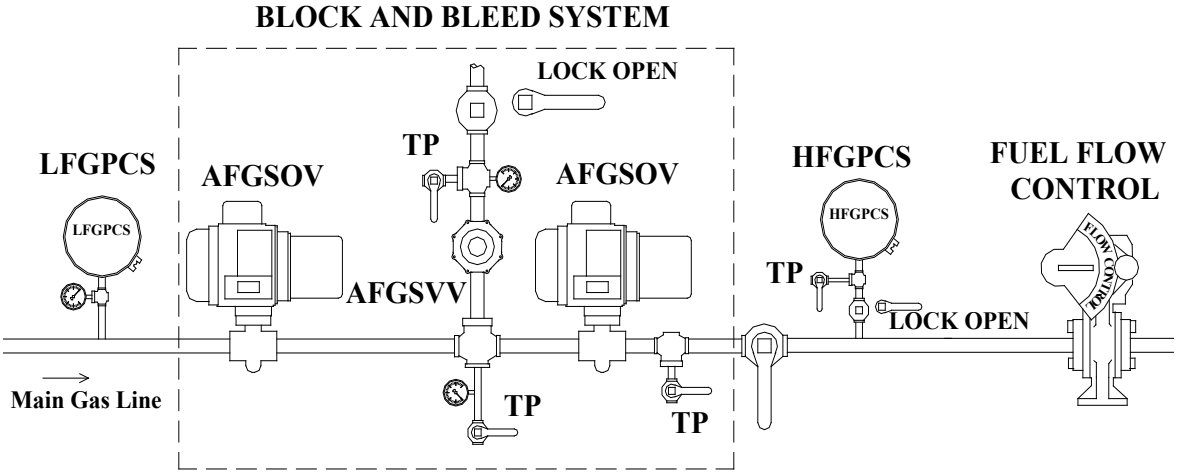

Figure 1.3 Test setup for leak testing the two Automatic Fuel Gas Shut Off Valves and the Automatic Fuel Gas Vent Valve

1.5.4 Setup for Checking Dangerous Gas Detection System for the Building

Sample gas with a level of CO and combustibles equal to the sensor set points should be available with a means to supply the gas to the sensor per the manufacturers test procedures.

1.5.5 Setup for Checking the Deaerator Overflow System and Oil Liquid Relief Valve

A sight glass with turbine wheel should be installed downstream of the valve to visually confirm that flow exists. The oil liquid relief valve also requires a pressure gage at the pump discharge.

1.5.6 Setup for Checking Proof of Closure Switches, Low Fire Proving Switches, Force Draft Damper Vane Interlock, Outlet Stack Damper Interlock, High Steam Pressure Switch, High High Pressure Switch, and Recirculation Damper Interlock

It is necessary to electrically isolate or jumper these switches for testing. Although not necessary, it may be convenient to have the two electrical leads from each of these switches wired into an electrical control panel where it is easy to either remove one lead from the terminal block to isolate the switch or to jumper across the two leads to simulate a switch in the closed position.

1.5.7 Setup for Testing Low Water Cutoffs

A low water cutoff can be treated in the same way as those switches in section 1.5.6. It is required to have independent, non-latching shunt test switches (Momentary bypass switch) for isolating the two low water cutoffs for steam boilers and hot water boilers that are fitted with two low water cutoffs. This shunt test switch is required for each low water cutoff by VA standards for boilers fitted with two low water cutoffs.

1.5.8 Setup for Hydrostatic Testing

To hydrostatically test any device, it is necessary that valves are available to isolate the device, a test port is available to apply the test pressure, and a pressure gage is available to monitor the pressure in the device (See Figure 1.4 as an example). All devices that could be damaged by the test pressure must be removed or properly isolated prior to conducting the hydrostatic testing. If it is desired to use a hydrostatic test pressure above the pressure at which the safety valve or liquid relief valve opens, it is necessary to remove the valves and blank off the opening.

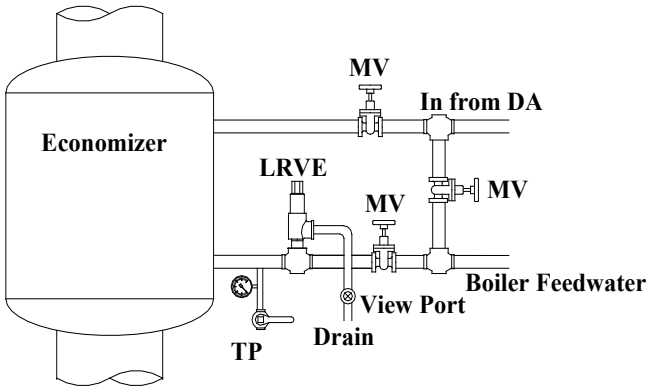

Figure 1.4 Hydro Testing

2 WATER LEVEL CONTROL

2.1 LOW WATER CUTOFFS

2.1.1 Description

A low water cutoff is a device that causes the automatic fuel safety shutoff valves to close if the water level in the boiler drops below a pre-set safe level. Low water causes about 50 percent of all boiler incidents. Low water can cause the boiler to overheat which could lead to the failure of the pressure vessel with enormous potential damage (explosion). Two low water cutoffs are required for steam boilers while hot water boilers are required to have at least one low water cutoff. Acceptable Low water cutoffs operate either on a "float" system or electrode system (probe) for steam boilers. Any low water cutoff for hot water boilers must be a probe. In the float system there is a pipe connection to the boiler high and low connection points. Between these connection points there is a vertical section containing a volume sufficient to house the float. If the water level falls below a prescribed level, the falling float will cause a switch to actuate causing the automatic fuel valves to close. (See Figure 2.1)

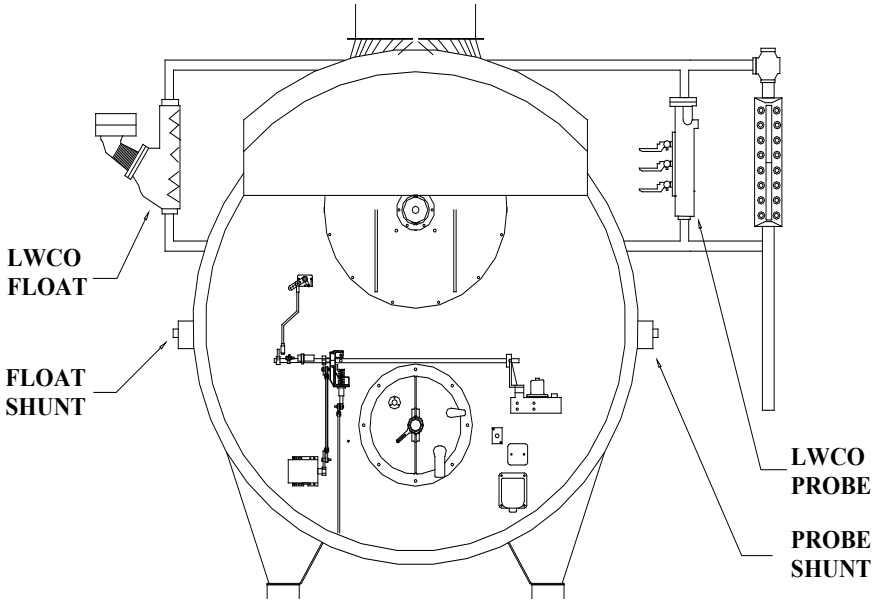

Figure 2.1 Low Water Cutoff

In the electrode system, there is a similar piping arrangement as in the float system. Probes extend vertically downward into the vertical pipe connecting the piping to the high and low boiler connection points or for hot water boilers directly into the boiler. The electrodes are located at the bottom of the probe and are used to measure the conductivity of the media in which the electrodes are immersed. The conductivity of water is much higher than steam. Hence, if the water level drops below the probe, a drastic change in conductivity occurs. This change is used in an electrical circuit to cause the automatic fuel shut-off valves to close. Most safety codes require at least one float system be included to protect against low water for steam boilers. This is shown in Figure 2.1. The VA requires one float and one probe for steam boilers. True redundancy requires that the low water cutoffs be in two separate piping arrangements as shown. Placing both low water cutoffs in a single piping arrangement could

lead to a situation in which blockage in the piping arrangement renders both level control safety devices useless.

Some low-water cutoffs are provided with non-latching "shunt" test switches by which the low water cutoff switch is bypassed. A non-latching shunt test switch means that the test switch must be manually held open to bypass the low water cutoff switch. The VA requires individual shunt test switches for both low water cutoffs for steam boilers. Operators can use the shunt test switch in "testing" each low-water cutoff by simply by-passing one low water cutoff by holding in the other low water cutoff shunt test switch and allowing the active low-water cutoff to shut down the boiler. This procedure is then repeated for the other low water cutoff. Operators electrically check the low water cutoff using this method.

A boiler control system should never allow the boiler to automatically restart after a low-water cutoff has actuated to stop boiler operation and all trip points must occur with water clearly in the sight glass.

A detailed test procedure is given in Appendix A for steam boilers and Appendix B for hot water boilers.

2.1.2 Consequences of Low Water Cutoff Failure

If the low water cutoffs both fail, the boiler would then be fired with no water in the boiler. This will cause the metal temperatures to rise rapidly and the metal strength to be significantly decreased. In fire tube boilers the main Morrison tube typically collapses which could allow steam onto the boiler fireside. The steam pressure has been known to blow the ends out of the boiler through concrete block walls a distance of hundreds of feet. Similar catastrophes could occur in water tube boilers.

2.1.3 Testing a Low Water Cutoff

Low-water cutoffs must be tested in a mode in which they fail. Testing is basically done by allowing the water level to decrease in a "slow drain". To be in a realistic mode, one must not follow a procedure that actuates the cutoff by rapidly blowing off a volume of water from the water column containing the switch. This is very important in testing a float type cutoff. The rate of decrease in water level is required to be a maximum of 1 inch/minute.

A detailed procedure is given in Appendix A for steam boilers and Appendix B for hot water boilers.

2.2 LOW WATER ALARM

2.2.1 Description

The low water alarm provides audible and visual warnings that the water level is approaching a dangerously low level. These alarms are based either on a conductivity probe or float as described in the previous section. These alarms are required on the steam boiler, deaerator, and condensate receiver tanks. On the boiler, the low water alarm must be set to activate before either of the low water level cutoffs shuts off the boiler. On the deaerator and condensate receiver tanks, the alarm is the only indication of a low water problem. On these devices the setting should be at or above 1/3rd of the tank diameter and with visible water in

the sight glass. The alarm should not be set so high that it causes excessive alarm activation. Lack of water in the deaerator or condensate receiver will quickly result in loss of water to the boiler with the problems described in the section of low water level control.

2.2.2 Consequence of Water Level Alarm Failure

Low water in a condensate or deaerator tank is a precursor to low water failure in a steam boiler with the problems described above. There is also the hazard of damage to a condensate transfer or boiler feed pump from running dry. A low water alarm on a boiler is a warning to operators of an impending potential problem of a "boil out" of water.

2.2.3 Testing Low Water Alarms

The low water alarm is tested by causing a drop in water level in the vessel being tested. The alarm should activate at the desired set point (the set point must be above the level at which the first low water cutout activates, at a level allowing operators time to restore the proper level, and visible in the appropriate sight glass).

A step by step procedure is given in Appendix A for three situations: steam boilers, deaerators, and condensate tanks.

2.3 HIGH WATER ALARM

2.3.1 Description

A high water alarm is required on a steam boiler, deaerator, and condensate tanks to aid in preventing overfilling. Due to the failure rate of float type devices used for this purpose, **high water alarms must always be conductivity probe type devices for VA compliance.**

2.3.2 Consequence of High Water Alarm Failure

High water in a condensate tank could lead to backup of condensate in condensate lines. High water in a deaerator will result in poor deaeration but also leads to violent shaking of the vessel. High water in a steam boiler could result in pushing liquid into the steam line. Slugs of water in the steam system can move at high velocity due to the motive force of steam causing water hammer. Water hammer can cause valves and other fittings to explode and steam piping to rupture. Death and injury from these events are a regular occurrence. This same effect could produce high water levels in the steam supply to a steam powered appliance connected to the system with detrimental effects on the process.

2.3.3 Testing the High Water Alarm

The high water alarm must be tested off-line. Slowly fill the vessel with water, observe the water level in the sight glass, and note the point at which the alarm sounds. Be careful not to overfill the system, above the level at which the alarm should actuate.

A step by step procedure is given in Appendix A for three situations: steam boilers, deaerators, and condensate tanks.

2.4 OVERFLOW DRAIN SYSTEM

2.4.1 Description

Deaerator tanks and condensate storage tanks have overflow systems to prevent overfilling. The deaerator overflow is shown in Figure 2.2. The overflow system on the condensate tank also helps guarantee that the condensate tank remains at atmospheric pressure and consists of a drain line connected to the vessel. The drain line from a deaerator includes a device that opens if the water level is too high and allows water to go to drain. DA overflow into the condensate tank is not allowed in the VA. If an existing installation allows DA overflow to be routed to the condensate tank or drain, it must be configured such that the overflow is routed completely to drain. The VA requires that the condensate tank be a pressure vessel with the same basic requirements as the deaerator if the deaerator overflows into the condensate tank. The proper device setup is an electronic valve which is operated by a conductivity probe indicating that water level is too high. The signal used to control makeup water into the deaerator must not be used to control the overflow valve.

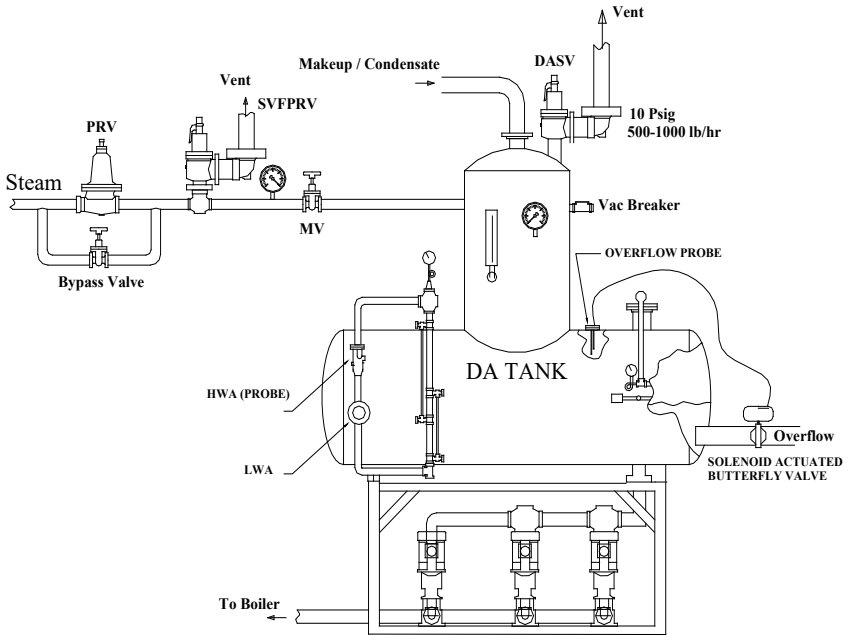

Figure 2.2 Overflow Drain System

2.4.2 Consequence of Overflow Drain Failure

The consequence of an overflow drain failure is the same as that discussed in section 2.3.2.

2.4.3 Testing the Overflow Drain System on a Deaerator

The purpose of the test is to determine if the system is capable of draining water from the deaerator at a rate equal to or greater than the maximum potential supply of water to the deaerator. The system can be tested with the deaerator out of service (steam valved out and feedwater pumps off). To test the drain system, fill the deaerator with water at a rate equivalent to the maximum rate that could possibly be supplied to the deaerator. Observe the water level in the sight glass. Use the sight glass to confirm that the drain system is capable of maintaining the water level at the drain level.

A step by step procedure is given in Appendix A.

3 PRESSURE CONTAINMENT

3.1 STEAM SAFETY VALVES

3.1.1 Description

The steam safety valves are connected to a steam boiler, steam line, or other device that must be protected from over-pressure. Each steam safety valve discharges into a drip pan ell which discharges through a slip joint into an oversized vent pipe that extends to outside the building. By utilizing drip pan ells, there is no direct connection between the vent pipe and the safety valve so that there is no stress imposed on the safety valve from the thermal expansion of the vent pipe. Additionally, any liquid that accumulates due to condensation drains and does not impact relief capacity. Correct installation includes leaving about a one-inch gap between the drip pan and the bottom of the vent pipe. Steam safety valves must be present on a steam boiler, deaerator, any pressurized condensate receiver, and at all points in steam lines just downstream of any pressure-reducing valves. Each safety valve must have a dedicated separate vent line and drain (See Figure 3.1). All steam safety relief valves exposed to or with the potential to be exposed to steam pressure of 15 psig or more must be of **steel** construction. All steam safety valves must be lifted by steam pressure at least semi-annually.

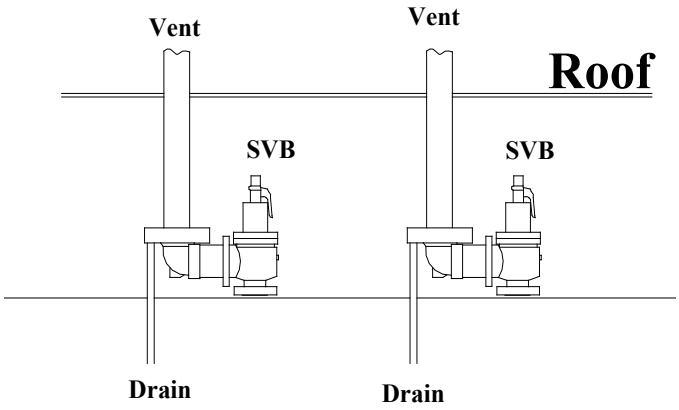

Figure 3.1 Boiler Safety Valves

3.1.2 Consequences of a Steam Safety Valve Failure

Steam safety valves are the last line of defense against the over-pressurization of a steam boiler or steam system components. If these valves fail along with all the other measures designed to prevent over-pressurization, a violent explosion could occur. Such an explosion could damage buildings and injure or kill people within several hundred feet of the boiler or system component.

3.1.3 Checking a Steam Safety Valve

The steam safety valves are checked by closing the main steam stop and allowing pressure to build up (The high and high-high switches are bypassed) until the safety lifts. By continuing firing the boiler in high fire all the safeties should be able to be tested.

Some authorities recommend doing all steam safety valve testing on a test stand. However, there is a chance that the valves could be mixed up or damaged in installation so that this test

method is not as reliable as testing the valves in situ and is not allowed by the VA to satisfy compliance. Also, some authorities check a steam safety valve by lifting the handle by hand. This test does not confirm that the valve opens at its proper setting. It does confirm that the valve can vent steam (is not blocked). Lifting of a safety valve by hand does not meet the VA requirement for compliance. Gagging of a safety valve for test purposes is prohibited and should never be used. Steam Safety Valves must be lifted / tested in-situ with steam pressure.

A detailed test procedure is given in Appendix A for three situations: boilers, deaerators, and piping following a PRV station**.**

3.2 RELIEF VALVES

3.2.1 Description

Relief valves are spring-loaded valves that open if the liquid pressure in the system that they control increases above a pre-set limit. They are similar to safety valves with the exception that they do not exhibit "popping" action or blowdown. (Relief valves do not incorporate the "huddling" chamber found on safety valves). These valves are connected directly to an exhaust pipe that conveys the fluid to the building exterior or storage tank. Three important pieces of equipment requiring relief valves in boiler applications are economizers, hot water boilers, and oil pump sets.

3.2.2 Consequences of a Relief Valve Failure

Failure of a relief valve could lead to a pressure vessel explosion with serious consequences. Failure could also lead to equipment damage due to overheating-e.g. in operation of an oil pump.

3.2.3 Checking a Relief Valve

A testing procedure for the relief valve on an oil pump set and economizer is given in Appendix A. A test procedure for hot water boilers is given in Appendix B.

3.3 HIGH STEAM PRESSURE LIMIT SWITCHES

3.3.1 Description

A steam boiler must be fitted with two, high-steam-pressure-limit switches (HSPLS). Both switches have the function of causing the two automatic fuel shut off valves to close if a preset pressure limit is exceeded. Both steam limit switches must be non-recycle and require manual reset after activation. Per VA Directive 1810 no boiler is permitted to start automatically. The pressure settings of the steam limit switches must be staggered as defined in this manual, but lower than the lowest lift pressure for the safety valves. The required differences in the settings described above should be sufficient to allow the boiler to operate without excessive nuisance trips or blowing of safety valves and are enumerated in Appendix A.

3.3.2 Consequences of High Steam Pressure Limit Switch Failure

If both HSPLS switches were to fail, the safety valve becomes the last line of defense against a pressure vessel explosion. A tendency of boiler operators is to not worry about the performance of the HSPLS because the safety valve is still available to save the operation. This thinking represents the "slippery slope" in safety because true safety relies on redundant measures. In

looking at accidents in industry, one can almost always find several unsafe factors that led to the particular accident. Ignoring the first warning escalates the risk.

3.3.3 Checking High Steam Pressure Limit Switches

These switches are checked by closing the main steam valve and firing the boiler until the pressure is elevated to a point that the safety activates. The first safety must be electrically bypassed or jumped to test the second switch.

These tests are described in Appendix A.

3.4 BOILER HYDROSTATIC TESTING

3.4.1 Description

A hydrostatic test is performed on a boiler, deaerator, pressurized condensate receiver and economizer to determine if it is capable of withstanding the potential operating pressure. It is very important to understand that any leak is a sign of weakness in the vessel and should be thoroughly inspected by a professional and properly repaired before the vessel is put back into operation. (These leaks could represent small cracks or metal thinning/corrosion/etc. that is not discernable to the eye).

3.4.2 Consequences of Failure to Hydrostatic Test

If weak spots are present and the vessel is operated, a significant chance exists that a pressure vessel explosion could occur with tremendous loss of property and life. Failure to perform a proper hydrostatic test would allow a weakened vessel to be operated with the associated dangers of such operation.

3.4.3 Performing a Hydrostatic Test

To perform a hydrostatic test, fill the vessel completely full of water below 200 F. Remove and/or isolate all safety and relief valves. Close all supply and discharge lines. The boiler must be completely locked and tagged out from all energy sources following OSHA requirements and the fireside opened for inspection. The hydrostatic pressure for the test should be 1.5 times normal pressure applied for several hours. The dry side must be checked for any sign of leaks. Any leaks must be professionally evaluated in terms of whether the vessel can be operated safely without repair. In applying the hydrostatic pressure, care must be exercised not to overpressure the vessel. If the vessel were pressurized above its elastic limit, the vessel would not be fit for further use and should be scrapped!

4 FUEL TRAIN SAFETY DEVICES

4.1 LOW PRESSURE FUEL CUTOFF SWITCH

4.1.1 Description

The low-pressure fuel cutoff switch causes the automatic fuel shutoff valves to close if the fuel pressure is below the lower limit for safe operation. Low pressure fuel cutoff switches are found on the main gas line, main oil line, and pilot gas line. The switch in all three of these applications senses the supply fuel pressure after the pressure regulating valve and upstream of any fuel control valve (See Figure 4.1). For the main oil and gas supply lines, the switch is in continuous operation once the boiler is in the run mode. For the pilot gas supply, the switch operates continuously while the pilot flame is on. A common operational problem with a low pressure cutoff switch occurs due to the PRV allowing a "dip" in fuel pressure on startup. Some facilities have installed a snubber or accumulator between the fuel line and switch to prevent the switch from activating. Snubbers and accumulators are not allowed by VA requirements and standards.

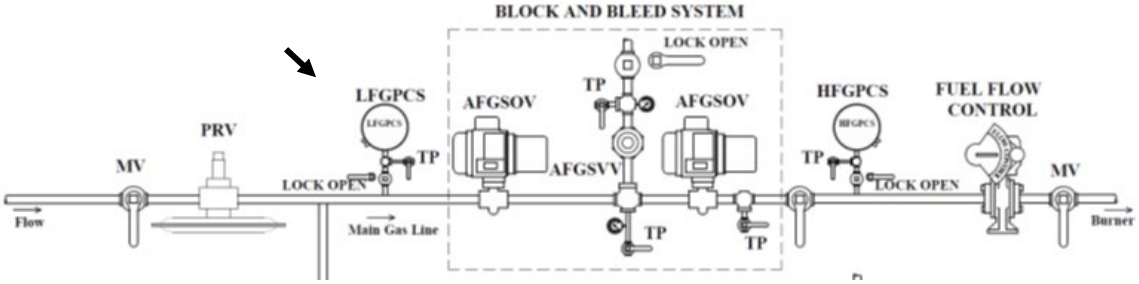

Figure 4.1 Low Pressure Fuel Cutoff

4.1.2 Consequences of Low Pressure Fuel Cutoff Switch Failure

Low fuel pressure can result in unstable burning or flameout conditions. When fuel pressure returns to normal, the combustion chamber can overfill with fuel before igniting. This can easily result in combustion explosions that are violent enough to blow the "ends" of the boiler and even through surrounding structures. Extensive property damage, injury, and even death can result.

4.1.3 Checking the Low Pressure Fuel Cutoff Switch

This switch is checked by isolating the switch and slowly venting gas until the switch activates. Switch activation must generate a safety shutdown and subsequent lockout of the flame safeguard system and generate a proper annunciation. A step by step test procedure for the low pressure fuel cut out switch for the main gas and main oil supply systems as well as the pilot gas system is given in Appendix A.

4.2 HIGH PRESSURE FUEL GAS CUTOFF SWITCH

4.2.1 Description

The high fuel gas pressure cutoff switch is used to cause the automatic fuel shutoff valves to close if fuel pressure is above a given higher limit for safe operation. These switches are used for both the main gas and main oil fuel supply systems (See Figure 4.2). In both applications the switch should be located after the pressure regulating valve and upstream of the fuel control valve. The switch is in continuous operation once the boiler is in the run mode.

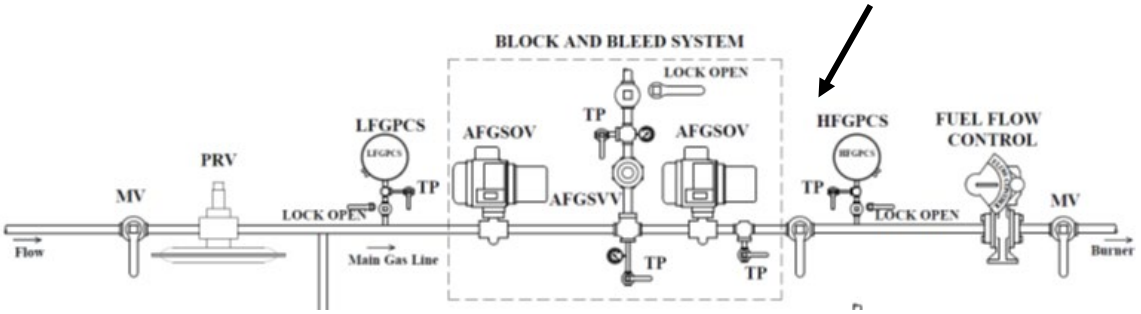

Figure 4.2 High Pressure Fuel Cutoff

4.2.2 Consequences of High Pressure Fuel Cutoff Switch Failure

High fuel pressure can cause unstable flame conditions but more importantly it can result in over-firing the boiler. Over-firing can damage burner/boiler materials to the point of meltdown and explosion. The generation of steam can be so intense that a pressure vessel explosion can occur. High fuel pressure can easily occur if a pressure regulator and high-pressure cutoff switch were to fail.

4.2.3 Checking the High Pressure Fuel Cutoff Switch

The switch is checked by isolating the switch and using a hand pump or equivalent device (see Appendix E for equipment list) to raise the pressure until the switch activates. Switch activation must generate a safety shutdown and subsequent lockout of the flame safeguard system and generate a proper annunciation. A step by step test procedure for the high pressure fuel cut out switch for the main gas and main oil supply systems is given in Appendix A.

4.3 VENTING BETWEEN AUTOMATIC GAS SHUTOFF VALVES

4.3.1 Description

The volume between the automatic fuel gas shutoff valves should be vented to the atmosphere with a system as shown in Figure 4.3 for both the main gas and pilot line automatic shut off valves. While the boiler is running the solenoid valve is shut and gas flows through the two automatic shutoff valves to the burner. When the fuel shut-off valves close, the solenoid valve opens and vents any residual gas in the space between the valve and any leakage of gas through the first automatic shutoff valve. The purpose of the vent system is to ensure that even if the first automatic shutoff valve leaks, the gas is vented rather than allowed to move through the second automatic fuel-shutoff valve and then into boiler. The vent line must be vented to the atmosphere outside of the building.

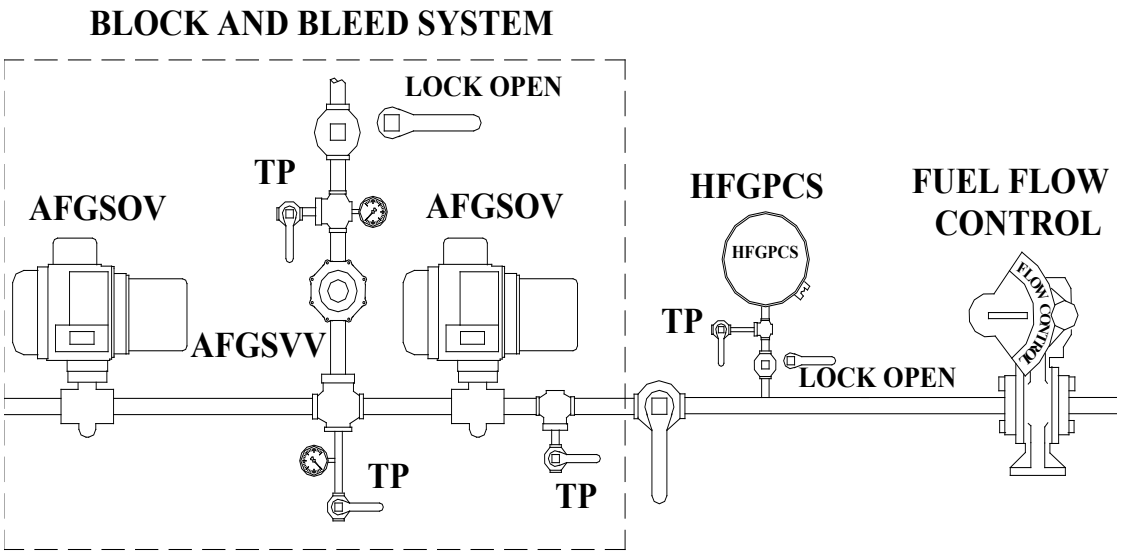

Figure 4.3 Gas Train Vent Valve

4.3.2 Consequences of a Failed Vent Valve

Fuel leaks into the boiler are obviously dangerous because if both automatic shut off valves leak, gas would fill the boiler furnace while the boiler is off. Fuel mixed with air is a potentially explosive mixture that with any source of ignition could result in disaster. On ignition if purging did not adequately vent this gas, a tremendous explosion would result when lighting the burner. This combustion explosion could easily wipe out all property and personnel within several hundred feet of the boiler.

4.3.3 Testing the Gas Train Vent Valve (solenoid valve)

Testing of the vent system includes doing a bubble test with the boiler running by attaching a tube to the test port downstream of the AFGSVV as shown in Figure 4.3 and letting the other tube end be slightly immersed in water with the manual valve above the AFGSVV closed. The other test is to see if the pressure between the two automatic shut off valves goes to zero when the boiler stops running and the manual valve is open.

A detailed step by step procedure to check all these aspects of the vent valve are given in Appendix A.

4.4 LEAK TEST OF AUTOMATIC FUEL SHUT OFF VALVES

4.4.1 Description

A block and bleed system is provided as discussed in section 4.3 to prevent fuel from entering and potentially collecting in the boiler while the boiler is off. This system is used on the main oil and gas supply lines to the burner as well as the pilot gas supply. (On the main oil supply line, a vent is not required. However, some manufacturers do use a vent and if one is provided, it must be equipped for testing and must be tested.) The two automatic shut off valves used in either case are the means by which the boiler is automatically shut down in case any operating limit is not satisfied. It is essential that these valves do not leak when closed. For both oil and gas, NFPA code requires two automatic shut off valves.

4.4.2 Consequences of Leaking Automatic Shut Off Valves

If both automatic fuel shut off valves leak and the vent system does not function (in the case of gas), fuel would be introduced into the burner and into the boiler furnace while the boiler is off. This fuel would produce a combustible mixture in the boiler. Fuel leaks into the boiler are obviously dangerous because it allows the presence of a combustible air-fuel mixture that could explode when the fuel is ignited on startup. This combustion explosion could easily wipe out all property and personnel within several hundred feet of the boiler.

4.4.3 Testing the Automatic Fuel Shut Off Valves for Leaks

The testing for leaks can be done when the boiler is off. The test procedure for natural gas is measuring for a leak with a "bubble test". This method involves connecting a tube to a confined space downstream of the valve being tested with positive pressure on the upstream side of the valve. The tube is placed approximately $1/16^{th}$ of an inch below a water surface in order to have negligible back pressure. Any leak will show up as a bubble generated in the water at the tube exit. For oil a test port can be provided to visually observe whether oil drains from the test port.

A step by step procedure is given in Appendix A for both oil and gas.

4.5 OIL LOW ATOMIZING MEDIA PRESSURE AND DIFFERENTIAL PRESSURE SWITCHES

4.5.1 Description

An atomizing fluid (compressed air or steam) is usually used to aid in the combustion of the oil fuel (See Figure 4.4). A safety switch is required that shuts the boiler off in case of low atomizing media pressure. This switch measures pressure in the atomizing fluid line immediately after the pressure regulating system and causes the automatic fuel control valves to close if the atomizing pressure falls below its set point. If there is a differential pressure regulator, the switch must be located upstream of that regulator.

In some cases, no atomizing media differential pressure regulator is used. For this case the low atomizing media pressure switch described above is needed located near the atomizing media source along with a second switch located near the burner inlet to help ensure that atomizing media is flowing into the burner. For the case in which the atomizing media pressure at the burner is greater than the oil pressure for all firing rates, a differential pressure switch is needed and will serve as a second proof. The differential pressure switch must be located as shown in the figure. For the case where the atomizing media is less than oil pressure at some firing rates ("crossover"), a differential switch cannot be used and the second atomizing proof must be a second low atomizing media pressure switch. A second atomizing media pressure switch must be in the atomizing media line before it enters the burner.

For cases where a dedicated onboard atomizing media air compressor is used, two atomizing media proofs must be used. A low atomizing media pressure switch located near the burner inlet downstream of any valves must be used along with a secondary low atomizing media pressure switch located near the atomizing media source.

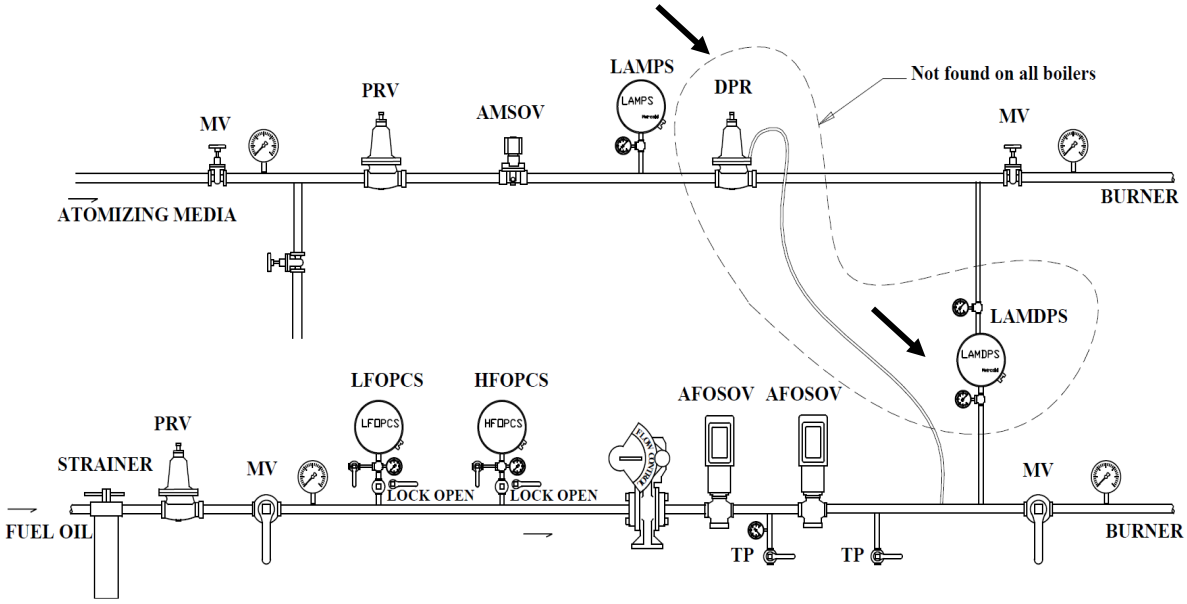

Figure 4.4 Low Atomizing Media and Differential Pressure Switches

4.5.2 Consequences of Low Atomizing Media Pressure, Inadequate Atomizing Media Differential Pressure

Low atomizing media pressure or low atomizing media differential pressure could cause poor combustion leading to the production of carbon monoxide, flame instability, and possible combustion explosions leading to serious loss of property and injury/death.

4.5.3 Testing the Oil Low Atomizing Media Pressure Switch

The set point on the oil low atomizing pressure switch must not allow the atomizing media pressure to fall below 80% of the lowest measured atomizing media pressure. Testing is accomplished on-line by slowly lowering the oil atomizing media pressure and observing that the switch operates at the correct set point. The switch must shut off the boiler at an atomizing media pressure lower than 80% of the regulated pressure up stream of the switch. The switch must generate a safety shutdown and subsequent lockout of the flame safeguard system and generate a proper annunciation.

4.5.4 Testing the Low Atomizing Media Differential Pressure Switch

The set point on the oil low atomizing media differential pressure switch must not allow the atomizing media differential pressure to fall below 80% of the minimum differential pressure seen by the switch from low fire to high fire. Testing is accomplished on-line at low fire by slowly closing the manual valve in the atomizing media line upstream of the low atomizing media differential pressure switch and observing the differential pressure at which the switch closes. The switch must generate a safety shutdown and subsequent lockout of the flame safeguard system and generate a proper annunciation.

4.6 AUTOMATIC FUEL SHUTOFF VALVE PROOF OF CLOSURE SWITCH

4.6.1 Description

The function of an automatic fuel shutoff valve is essential. All safety devices that require fuel shutdown rely on the two automatic fuel shutoff valves to perform this task. Proof of Closure switches must be present in both automatic shut off valves. Both oil and gas automatic shut off valves require proof of closure switches. The switches in the two valves should be wired in series so that an indicated failure in either valve will prevent the boiler from starting. The proof of closure switch is an integral part of the automatic fuel shutoff valve. It has a simple function to guarantee that the automatic fuel shutoff valve is closed before allowing the boiler to go through the burner startup sequence. If the automatic fuel shutoff valve is not closed, the proof of closure switch will be open, breaking the circuit and not allowing the burner to start.

4.6.2 Consequences of a Failed Proof of Closure Switch

If either proof of closure switch fails, the switch could "stick" closed even with the valve open. This malfunction would present a false signal to the burner management system indicating that the valve is closed when it might not be closed. This malfunction could allow the fuel to be ignited with a large quantity of fuel in the furnace. Under this scenario, a combustion explosion would occur. The result could be a tremendous loss of property and death as well as physical harm to personnel within in the boiler area.

4.6.3 Testing the Automatic Fuel Shutoff Valve (Proof of Closure) Switch

The proof of closure switch for the gas valves is tested by simultaneously looking at pressure downstream of the valve and the resistance across the switch that is isolated during the light off sequence. The resistance should change from a zero reading to an infinite reading before pressure is observed. This indicates that the switch is open prior to fluid being allowed to flow through the valve ensuring the proof of closure switch activation point is satisfactory.

A detailed step by step procedure to testing the proof of closure switches is given in Appendix A.

5 BURNER AND AIR TRAIN SAFETY DEVICES

5.1 THE FLAME SCANNER

5.1.1 Description

A flame scanner is a device that continually monitors the flame to determine whether a flame is present in the combustion chamber. If the flame is extinguished for any reason, the scanner causes the two automatic fuel shutoff valves to close. Modern flame scanners work by converting either the ultraviolet (UV) or infrared (IR) portion of the thermal radiation produced by the flame to an electrical signal. The UV scanner has some disadvantage in that it can sometimes see the igniter spark as a flame. The IR scanner has a disadvantage in that it can mistake glowing refractory for a flame. A self-checking UV scanner is required to be in compliance with VA specifications. The "self-checking" feature detects a scanner failure and immediately shuts down the burner." The strength of the electrical scanner signal is then the indication as to whether an adequate flame is present.

5.1.2 Consequences of a Failed Flame Scanner

If the flame scanner allows fuel to be supplied to the combustion zone when no flame exists, combustion explosions can occur. The combination of a spark due to some type of "glowing" material and a "pocket" of fuel/air mixture at an explosive ratio can result in an explosion. Another scenario is relighting the boiler with an explosive mixture of fuel and air present. There have been numerous accidents in which the front or back of the boiler have blown off and through masonry walls with loss of life and property damage.

5.1.3 Checking a Flame Scanner

There are many potential tests for a flame scanner depending on the situation. The guiding principle is to try to check the scanner operating in the same mode that a potential failure might occur. The required test is then to cause the flame to extinguish by shutting off the fuel supply and to determine whether the flame scanner then causes the two automatic fuel shut-off valves to close. It is very important that the flame scanner be checked on both oil and gas firing.

A detailed step by step procedure is given for testing the flame scanner in Appendix A.

5.2 LOW FIRE PROVING SWITCH

5.2.1 Description

In the startup procedure for the boiler, the safest way to light the main burner is with a minimum of fuel input. Low fire proving switches are required by the VA to be position switches that are closed only if the fuel valves and air damper are in the low fire position. These low-fire proving switches have the function of not allowing the main flame to be ignited if the firing positions for fuel and air are not a minimum. A low fire proving switch can be located in the drive motor that causes the movement of the fuel valve or air damper but, in that case, all linkages between the drive motor and valve/damper must be drilled and pinned. In some electronic control systems, a potentiometer is used to determine the position of the inlet damper by the output of a voltage level to the controller. This potentiometer is not compliant with VA requirements. Parallel position systems require separate position proving switches for the low fire position for air and both fuels while single point positioning systems require only one position proving switch on the fuel valve if linkages are properly drilled and pinned.

5.2.2 Consequences of a Failed Low Fire Proving Switch

Failure of the low-fire proving switch could allow the boiler to start in a high fire position. This result could easily lead to a violent combustion explosion with property loss as well as injury and death to individuals in the boiler area.

5.2.3 Testing the Low-Fire Proving Switch

The low-fire proving switch should be tested during the boiler startup sequence. The switch is electrically isolated and the switch set point is determined by an electrical continuity measurement across the switch. A check to see if the boiler will attempt to light with the switch open is the final part of the test.

A detailed step by step procedure for testing the low fire proving switch is given in Appendix A.

5.3 COMBUSTION AIR PRESSURE SWITCH

5.3.1 Description

A combustion air pressure switch is used for the purpose of causing the two automatic fuel shutoff valves to close if the forced draft fan is not producing proper air pressure (See Figure 5.1). This switch uses a differential pressure measurement across the fan. The switch is in the safety control circuit anytime the boiler is in the run position. For a constant speed fan, the set point for the switch is established by measuring the minimum pressure differential seen by the switch over the firing range and setting its switch trip point at approximately 80% or more of the minimum differential pressure. For a variable speed forced draft fan, the set point is set by measuring the pressure differential across the fan during purge and setting the trip point at 35% or more of the pressure difference during purge. VFD applications must be set up so that the pressure difference measured across the fan is at least 43% of the pressure difference across the fan at wide open purge. This minimum pressure difference must be maintained at all firing rates.

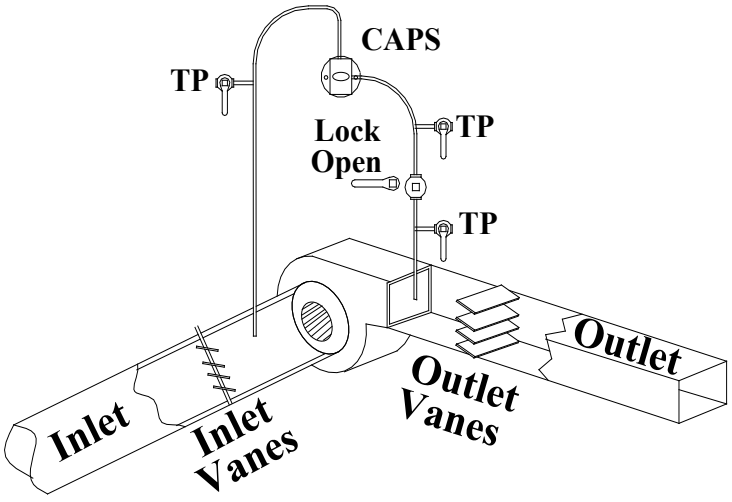

Figure 5.1 Combustion Air Pressure Switch

5.3.2 Consequences of a Failed Combustion Air Switch

If the fan fails to produce adequate combustion air, incomplete combustion will occur. Incomplete combustion can result in a combustion explosion and the production of carbon monoxide with its attendant toxicity can easily cause death for operators.

5.3.3 Testing Combustion Air Flow Switch

The first step in the test procedure is to establish the pressure difference on which to base the switch trip point. Separate procedures in Appendix A are given for the cases of constant and variable speed forced draft fans. Once this pressure difference has been established, the high pressure side of the switch can be isolated as shown in Figure 5.1. The pressure is then bled / decreased and the set point determined.

A detailed step by step procedure for testing the combustion air flow switch is given in Appendix A.

5.4 PURGE AIR FLOW PROVING SWITCH

5.4.1 Description

The purpose of the purge airflow-proving switch (PAPS) is to ensure sufficient air volume is moved through the boiler during purge. Four air changes are required for fire tube boilers and eight air changes are required for water tube boilers. Hence, the PAPS serves the role of proving airflow rate during purging. The PAPS works by measuring pressure change across a boiler. The switch should see a small pressure change at low fire with a much larger pressure change in the purge (high fire) position. This pressure should be measured across the boiler without variable restrictions.

5.4.2 Consequences of a Failed Purge Airflow Proving Switch

If this switch were to malfunction, it would be possible to ignite the pilot or main flame with combustible gas mixtures present in the boiler. This could result in a combustion explosion.

5.4.3 Testing the Purge Airflow Proving Switch

The purge air flow proving switch should be tested during the boiler startup sequence. It is tested by measuring the maximum pressure difference across the boiler during purge. The switch must be isolated and pressurized to determine its setpoint. With the switch isolated and the pressure bled, ensure the boiler purge count does not progress.

A detailed step by step procedure for testing the purge air flow proving switch is given in Appendix A.

5.5 BURNER POSITION SWITCH

5.5.1 Description

Some manufacturers of oil burners require a position switch to indicate that the burner is in the correct position before firing. The switch is generally a simple proximity or position switch that is electrically closed by depression of the switch by the burner as it is fully inserted into the boiler. For those boilers utilizing this switch it must be tested.

5.5.2 Consequences of Burner Position Switch Failure

If the boiler could fire on oil with the burner partly retracted, fire, production of carbon monoxide, flame instability, and combustion explosions could result.

5.5.3 Testing the Burner Position Switch

The switch is tested by determining if the boiler would fire on oil with the burner partially retracted. If the switch is properly set up, the boiler control will not allow the boiler to leave purge with the burner out of position.

A detailed step by step testing procedure is given in Appendix A.

5.6 FORCED DRAFT MOTOR INTERLOCK

5.6.1 Description

The forced draft motor interlock provides an extra level of safety relative to proving "purge air flow" and "combustion air flow" and protects the fan motor from running with an inadequate power supply such as single phasing. There are three types of interlocks currently being used. The simplest interlock is an auxiliary contact which is a single pole switch that "makes" when the main switch supplying 3-phase power to the fan is closed. One could cut any or all of the power leads going to the motor and this switch would indicate acceptable operation. For this reason, this interlock is not acceptable. A second design utilizes phase monitors on all three legs that look at the incoming power characteristics that is able to detect a loss of incoming power to the panel. However, the fan motor could be disconnected electrically and the phase monitor would indicate acceptable operation. Again, this interlock is not acceptable. The VA approved interlock is based on current relays in which current in all three legs supplying power to the motor is measured (See Figure 5.2). This interlock involves encircling each power lead with a current pickup. The lack of sufficient current through any of these current pickups will stop boiler operation. For testing, the VA requires the use of a type of current pickup around each lead that can be opened and removed without disconnecting the power lead from its terminal strip. The devices must be set up in a separate electrical enclosure with no exposure to uninsulated high voltage to facilitate safe testing.

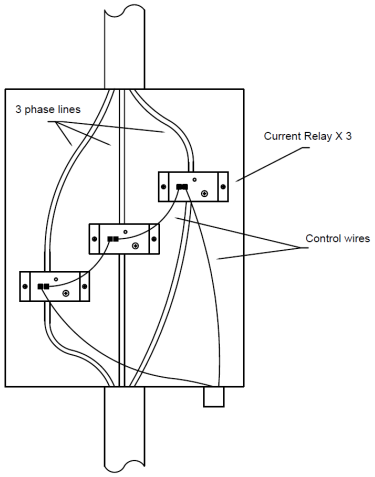

Figure 5.2 Forced Draft Motor Interlock

5.6.2 Consequences of a Failed Forced Draft Fan Motor Interlock

If the fan fails to run or runs at a lower speed, the boiler will produce combustibles leading to the same problems discussed in section 5.5.2.

5.6.3 Testing the Forced Draft Fan Motor Interlock

The test for this interlock consists of determining whether the right type of switch (current relays as shown in Figure 5.2) is in place and then removing the current pickups, one at a time, and determining if the boiler shuts down.

A detailed step by step procedure is given in Appendix A.

5.7 FURNACE PRESSURE INTERLOCK

5.7.1 Description

The purpose of the high furnace pressure interlock (FPI) is to ensure that the furnace pressure does not exceed an acceptable limit due to impeded flow. The FPI works by measuring pressure in the boiler furnace while the boiler is running. A pressure that exceeds the required FPI set point must cause the boiler to shut down.

5.7.2 Consequences of High Furnace Pressure Interlock Failure

A blockage in the exit portion of the boiler combustion gas circuit, leads to high furnace pressure and incomplete combustion. Under this condition carbon monoxide is generated and the combustion gases are potentially highly explosive. If the FPI were to malfunction two highly undesirable consequences might occur. First, high furnace pressure would cause incompletely combusted gasses internal to the boiler furnace to be expelled into the boiler room. Carbon monoxide levels in the boiler room could reach dangerous levels. Secondly, these incomplete combustion gases could explode if a supply of oxygen became available (For example the flame was temporary extinguished, and then explosively re-ignited by a "hot spot" in the boiler.) Therefore, the consequences of a failed FPI could be dangerous atmospheric conditions for the occupants of the plant and potential explosion.

5.7.3 Testing the Furnace Pressure Interlock

The FPI is tested by first determining the furnace pressure at high fire in order to establish a proper set point for the interlock. It can then be tested on line by isolating the switch and pressurizing the interlock with an air hand pump to determine its set point and action towards shutting off the boiler.

A detailed step by step procedure for testing the FPI is given in Appendix A.

5.8 OUTLET STACK DAMPER POSITION INTERLOCK

5.8.1 Description

The purpose of the outlet stack damper position interlock (OSDPI) is to ensure that the outlet damper is open during purge and, if the damper is non-modulating, that the damper remains open during boiler firing. Therefore, it is a pre-ignition interlock for a modulating damper. For a non-modulating damper, an open OSDPI must shut down the boiler in any phase of operation. The non-modulating damper can be welded into open position negating the need for an OSDPI. The OSDPI is a displacement electrical switch that should be activated by movement of the outlet damper into the correct position for purging. (In many cases this interlock is on the jackshaft drive motor that is linked to the damper; however, this arrangement only meets VA specifications if all linkages are drilled and pinned.)

5.8.2 Consequences of Outlet Damper Position Interlock

A blockage in the exit portion of the boiler combustion gas circuit due to a closed or partially closed outlet damper, leads to inadequate flow of combustion air. Under this condition there is the potential for highly combustible gases to be present in the boiler furnace after purging is complete because the air flow restriction reduces the volume of purge gases to the point that combustible gases remain in the boiler or exhaust system. In the case of a non-modulating damper that is not welded open, the OSDPI helps prevent a situation of high levels of combustible gases in the furnace during boiler firing. If the OSDPI were to fail in this case, these incomplete combustion gases could explode.

5.8.3 Testing the Outlet Damper Position Interlock

The OSDPI is tested by determining the point at which the interlock "makes". This point should be with the outlet damper more than 80% open. A wire can then be disconnected from the switch or electrical isolation jumper could be used which would simulate a failed switch. The boiler should not prove purge under this condition. For a non-modulating damper, the OSDPI should cause the boiler to shut down during firing if the damper is not at least 80% open.

A detailed step by step procedure for testing the OSDPI is given in Appendix A.

5.9 FORCED DRAFT DAMPER WIDE OPEN PRE-PURGE PROVING SWITCH

5.9.1 Description

The FDDWOPS is required to show that the inlet vanes are wide open for purge for either a modulating or manually adjustable forced draft damper. A FDDWOPS is not required if the force draft damper is welded in the open position. This switch is of the proximity type. The VA required system is a switch actuated by the damper itself or the switch can be in the drive motor for a modulating damper if all linkages are drilled and pinned.

5.9.2 Consequences of a Failed FDDWOPS

If this switch failed, the boiler and stack could contain a highly explosive mixture of combustible gases due to inadequate purge. This gas mixture could explode when either the pilot or main flame are operated.

5.9.3 Testing the FDDWOPS

If required, the FDDWOPS should be tested during the boiler startup sequence. In addition, for a non-modulating damper that is not welded open, it must be tested as a running interlock with the boiler firing.

A detailed step by step procedure for testing the FDDWOPS is given in Appendix A.

5.10 PRE-PURGE AND POST-PURGE TIMERS

5.10.1 Description

There is a purge cycle at start up and also when the boiler shuts down. The purpose of purging is to make sure that no combustible gas is present in an unfired boiler upon shutdown or

startup. It is necessary to prove that the purge cycle extends for the correct duration to achieve the required air changes, as determined by the applicable codes. A timer in the burner management system accomplishes this function. Older timers, no longer acceptable, can be adjusted in the field to any purge time duration. Timers that are acceptable are adjusted when the burner is commissioned and then the setting is "burned in" so that subsequent changes cannot be made without replacing the timer. Codes require that fire tube boilers have a minimum pre-purge of four air changes and water tube boilers a minimum of eight air changes. Before testing, one must verify the correct duration of the purge cycle. The US NFPA85 code requires a minimum of 15 second post purge time at the air flow present at time of shutdown.

5.10.2 Consequences of Improper Purge Timing

If the timer does not function correctly, the boiler and stack could contain a highly explosive mixture of combustible gases due to inadequate purge. This gas mixture could explode when either the pilot or main flame are operated.

5.10.3 Testing the Pre and Post Purge Timer

The test is simple in that the duration of purge can be measured simply with a stopwatch. The amount of purge air moved is more difficult to determine. The test procedure given in Appendix A gives a formula for calculating the rate of purge air. This volume of purge air should exceed four times the fireside volume of a fire tube boiler and eight times the fireside volume of a water tube boiler.

A detailed step by step test procedure is given in Appendix A.

5.11 IGNITER TIMER AND MAIN FLAME IGNITION TIMER

5.11.1 Description

The igniter serves as a spark to light the pilot flame. Moving quickly from an ignition source to pilot light to main flame does not allow a large amount of combustible gas in the boiler without the presence of an ignition source at any time during light off. The igniter and main flame ignition time is controlled by the burner management system and must not be adjustable in the field. Upon initiation of pilot trial for ignition, the igniter energizes and the automatic pilot valves open. After a short duration (5 sec on most systems), the flame scanner becomes active to detect the presence of a pilot flame. The flame scanner is configured with a minimum signal threshold. The pilot flame is proven if its intensity signal is above the minimum threshold. If no flame is present, then pilot trial for ignition must be terminated by closing the pilot automatic shutoff valves. The system must lock out on pilot flame failure. The total time for proving a pilot flame must be limited by the system. NFPA currently sets the maximum igniter spark duration of 10 seconds. Pilot automatic valve open duration cannot exceed 10 seconds during pilot trial for ignition if no flame is detected. If the minimum threshold is met thus proving a pilot flame, then the system will progress to main flame trial for ignition. At the initiation of main flame trial for ignition, the main gas automatic shutoff valves will open and remain open for a set duration. For natural gas or light oil, the time allowed from the time that the two automatic shut off valves open until they close is 14 seconds (this is 10 sec for main flame ignition and 4 seconds for valves to close). The pilot gas valves will remain open with the main gas valves for a set duration. This is called "overlap". After the 10 second main flame trial for ignition has elapsed the pilot valves must close and the flame scanner will check for a flame. Flame scanner systems must have a 3 seconds or less detection threshold. If the flame signal is below the minimum

threshold then the main flame is not proven and the main gas automatic shutoff valves must close. The close time for automatic shutoff valves must be no more than 1 sec. The system must shutdown and lock out on "flame failure". If the flame scanner detects an adequate flame then light off is successful and the system progresses to automatic operation.

5.11.2 Consequences of Excessive Igniter or Main Flame Ignition Timing

If the igniter stays on too long and the pilot flame fails to ignite, an excessive amount of pilot gas could enter the boiler leading to a boiler explosion. Similarly, if the trial time for main flame ignition is excessive, large amounts of fuel could enter the boiler and subsequently explode

5.11.3 Testing the Igniter Timer or Main Flame Ignition Time

The test of igniter time requires that one close both the main and pilot fuel supplies and measure the time the igniter is on during startup of the boiler. To test the time for trial for main flame, pilot gas is supplied to the boiler with the main fuel line manual valve closed. With this set up, a stopwatch can be used to measure the time that the main fuel valves remain open during an attempt to start the boiler.

A detailed step by step procedure for these tests is given in Appendix A.

5.12 AUTOMATIC FUEL SHUTOFF VALVE CLOSURE TIME AFTER MAIN FLAME FAILURE

5.12.1 Description

When the main flame is extinguished for any reason, the flame scanner should sense a lack of flame and, through the burner management control system, cause the automatic fuel shutoff valves to close. It is essential that these valves close quickly to prevent large amounts of combustible fuel from entering the furnace without a flame present. It should take less than four seconds for the automatic fuel valves to close.

5.12.2 Consequences of Excessive Time to Close Main Fuel Valves

If large amounts of combustible fuel were present without a flame due to the automatic shut off valves remaining open too long after a flame failure, and subsequently ignition sources were applied, a massive boiler explosion would result.

5.12.3 Testing the Automatic Fuel Shutoff Valves Closure Time After a Main Flame Failure

The automatic fuel shutoff valve closure time can be tested at the same time the flame scanner is tested. The test is conducted with the boiler running. The fuel supply to the boiler is cut off by the manual valve located just before the burner and the time for the automatic fuel shut off valves to close is measured after the flame is observed to go out.

A detailed step by step test procedure is given in Appendix A.

5.13 AUTOMATIC FUEL SHUTOFF VALVE CLOSURE TIME AFTER PILOT FLAME FAILURE

5.13.1 Description

If the pilot flame fails during the ignition period, the flame scanner should sense a lack of flame and, through the burner management control system, close the automatic fuel shutoff valves. The pilot valve open duration must be no more than 10 seconds.

5.13.2 Consequences of Excessive Automatic Fuel Shutoff Valve Closure Time

It is essential that these valves close quickly to prevent large amounts of combustible fuel from entering the furnace without a flame present. If large amounts of combustible fuel were present without a flame and subsequently ignition sources were applied, a massive boiler explosion would result.

5.13.3 Testing the Automatic Fuel Shutoff Valve Closure Time

See 5.12.3

5.14 MINIMUM PILOT FLAME TEST

5.14.1 Description

The startup sequence begins with an electronic spark that is used to ignite the gas pilot. The gas pilot in turn is used to start the main flame. The pilot flame is crucial to smooth ignition of the main flame. The length of the pilot flame is crucial to reliable ignition. The pilot flame needs to be of a length such that it will ignite the main flame very quickly to prevent the buildup of combustible fuel in the furnace. The pilot flame length increases with gas pressure supplied to it. The minimum possible gas pressure supplied to the pilot is guaranteed by the set point on the low gas pressure cutoff switch in the pilot fuel train. This set point should be equal to or more than 80% of the regulated pilot gas pressure. The shortest pilot flame that will reliably ignite the main flame occurs at this minimum pilot gas pressure. Hence, a test to determine if the pilot length is adequate should be done at this minimum pilot gas pressure.

A complication exists in many situations for the backup fuel source for the pilot. Many systems normally use natural gas for the pilot fuel with propane or propane-air mixtures as the backup fuel. Natural gas and propane-air mixes should exhibit about the same burning characteristics. Propane has more energy per unit volume than natural gas and hence will have a different flame shape. Testing should be done to prove that the pilot flame is acceptable with either natural gas or propane. This test will also verify that the pilot can be successfully operated on either fuel.

5.14.2 Consequences of Inadequate Pilot Flame

Accidents commonly occur when boiler operators make multiple unsuccessful tries to ignite the fuel. Typically, these accidents involve introducing significant amounts of fuel into the boiler in several attempts to fire the main burner. If purging is not adequate, an explosive mixture of fuel can be ignited. It must be remembered that that even in the case of one attempt for main flame ignition, failure to quickly ignite the flame because of inadequate pilot flame length can cause a devastating explosion.

5.14.3 Testing for Minimum Pilot Flame

The test involves setting the pilot gas pressure to a level slightly above the set point pressure on the low pilot gas cutoff switch. Then a trial is made to see if the pilot can smoothly light both gas and oil. Three subsequent light off attempts should be made on primary and backup fuels to establish reliable pilot operation. Do not exceed three unsuccessful trials.

A detailed step by step procedure is given in Appendix A.

5.15 CONTROL AIR PRESSURE ALARM

5.15.1 Description

Some older control systems use compressed air to operate various boiler controls. If air pressure is lost, the ability to regulate air and fuel flow into the boiler, feedwater flow, etc. is lost. A control air pressure alarm switch that continuously measures air pressure in the air supply lines to the boiler controls is required. If the air pressure drops below a level necessary to operate the controls, the switch will trip and trigger an alarm. The person testing this switch should know the required air pressure specified by the control manufacturer and should adjust the set point pressure on the alarm to 120% of the minimum allowed pressure.

5.15.2 Consequences of Failed Control Air Pressure Alarm Switch

Low control air pressure could easily result in a situation in which the air/fuel ratio moves into a situation where a furnace explosion could occur or dangerous levels of carbon monoxide are generated. The explosion and toxic fumes that can be generated in this way could easily damage property and injure/kill people. Also, if the feedwater control valve is pneumatically operated, low control air pressure could result in the boiler running out of water with the problems described in section 2.1.2.

5.15.3 Testing the Control Air Pressure Interlock

The test can be done with the boiler off. The control air pressure supplied to the switch can be reduced to define the set point. At this condition the alarm should sound.

A detailed step by step procedure is given in Appendix A.

5.16 FLUE GAS RE-CIRCULATION DAMPER SET FOR PRE-PURGE

5.16.1 Description

Some boilers are fitted with flue gas re-circulation in order to decrease NO_x levels produced in the combustion process. This system consists of a duct connected to the stack that re-circulates some flue gas into the incoming combustion air stream. Recirculation may also be accomplished internal to the boiler. There is a damper to control the amount of flue gas that is re-circulated. Boiler manufacturers have different requirements for the position of this damper on startup (Some manufacturers require it to be closed while others require it to be open. If the damper is to be open, the manufacturer should be contacted to determine if the manufacturer has a recommendation for additional purging.). The VA requires that a proximity /position switch be provided to ensure the damper is in the manufacturers recommended position during purge. The switch can be at the damper or in the drive motor if all linkages are drilled and pinned.

5.16.2 Consequences of an Incorrectly Positioned Flue Gas Recirculation Damper During Purge

If the pre-purge cycle does not eliminate all combustible gases from the system before the ignition sequence, a massive explosion could occur.

5.16.3 Testing the Re-Circulation Damper Interlock Switch

The re-circulation damper interlock switch should be tested during the boiler startup sequence. The test procedure is similar to the test of the outlet damper position switch.

A detailed step by step procedure for testing the recirculation damper interlock switch is given in Appendix A.

5.17 LOW FLUE GAS OXYGEN LEVEL INTERLOCK

5.17.1 Description

The VA requires that all boilers have a low flue gas oxygen level alarm and interlock, which protects against firing with a "rich" fuel/air mixture. This system consists of using a zirconium oxide sensor in the stack to continuously measure oxygen. This signal is used to provide an alarm and interlock if the percent oxygen level falls below a set point. The set point should be as low as practical without the possibility of excessive CO and combustibles. The VA requires that less than 200 ppm of CO and combustibles are present in the exhaust gas from the boiler. This interlock is electronically integrated into the burner management system for the boiler.

5.17.2 Consequences of a Failed Low Oxygen Alarm and Interlock

Insufficient combustion air results in flue gas with low oxygen and high combustibles which represent two very significant safety hazards. First, carbon monoxide will be a significant portion of the combustibles and can be fatal if breathed by humans at a sufficient level. Second, these combustible gases can produce a violent explosion if air is introduced in the presence of an ignition source.

5.17.3 Testing a Low Oxygen Alarm and Interlock

The low oxygen alarm is tested by supplying the interlock with test gas at a percent oxygen level above the minimum percent oxygen required to prevent excessive CO and combustibles with the boiler firing. This minimum percent oxygen level is determined during the required six month tuning of the boiler.

A detailed step by step procedure for the required test is given in Appendix A.

5.18 OUTSIDE AIR DAMPER INTERLOCK with ALARM / MAKEUP UNIT

5.18.1 Description

Air for combustion must be available from the outside atmosphere (outside air) in the amount necessary to burn the fuel. Natural gas and oil require about 15 lb. of air to burn 1 lb. of fuel. The safety issue in this situation involves a scenario in which the outside air openings are closed to the point that insufficient air is supplied to the boiler. For any outside air supply equipped with a moveable damper, a proximity switch to provide an interlock in the case that the damper is not in its open position must be provided. Makeup air / ventilation unit(s) that provide combustion air supply to boiler(s) must be interlocked with boiler(s) to prevent boiler operation in the event the unit is not operational and stop boiler operation in the event the unit becomes disabled. The system must prove makeup unit operation via a differential pressure switch measuring the differential pressure across the unit fan. The DP switch must be plumbed across the fan with appropriate test ports and lock open only isolation valve shown below. To mitigate the impact of boiler outage due to a secondary device failure, facilities must install parallel interlocks on alternate air openings - provided the alternate air opening(s) are an equivalently

sized combustion air opening. For example, a garage door fitted with a similar interlock switch to satisfy the required combustion air supply, to allow the boiler(s) to operate while the make-up air unit / louver operator is repaired. In areas where the outside temperatures are relatively mild, a cheaper solution is to permanently install sufficient area to provide the necessary outside air for all boilers by either welding or locking windows open or replacing windows with fixed air intake louvers. An audible alarm and annunciation are required for both the louver and/or the makeup unit setup.

5.18.2 Consequences of Inadequate Outside Air

This situation will cause high levels of combustibles in the boiler. High combustibles represent two very significant safety hazards. First, carbon monoxide will be a significant portion of the combustibles and can be fatal if breathed by humans at a sufficient level. Second, these combustible gases can produce a violent explosion if air is introduced.

5.18.3 Testing the Outside Air Damper Interlock

Basically, the test involves determining whether sufficient outside air openings are guaranteed and sufficiently sized. If an outside air damper alarm is used to make that guarantee, it can be simply tested by slowly closing the outside air damper and noting the position at which the interlock activated.

A detailed step by step procedure is given in Appendix A.

Appendix A.

STEP BY STEP TEST PROCEDURES FOR STEAM BOILERS AND APPLICABLE HOT WATER BOILER SAFETY DEVICES

Appendix A.1. INTRODUCTION

Appendix A presents step by step test procedures for each safety device. The appendix provides forms for obtaining and recording all necessary data for each safety device being tested. It begins with tables that allow a thorough definition of the testing agency/personnel, responsible parties at the site, and boiler/burner data. This base data is followed by overarching requirements for safety testing. This information is then followed by one or two sheets for each device being tested to be used by the testing agency personnel as a check list and data form. These procedures must be made site specific in compliance with VA requirements. It is very important that all data required in these procedures are taken each time a test is made. Forms that contain pre-filled data lead to mistakes. Also, it is important not to use a "check list form" because a reviewer cannot verify that the test has been done correctly due to absence of data.

Appendix A.2. ASSUMPTIONS FOR TEST PROCEDURE

The test procedures in Appendix A make certain assumptions that are listed below. **PLEASE NOTE THAT THESE ITEMS ARE NOT ALWAYS REPEATED IN EACH TEST PROCEDURE BUT APPLY TO ALL TESTS.**

- After each test, equipment should be returned to normal operating condition and the boiler should be fired to confirm its operability.
- "Jumping" means disabling the switch electrically.
- Any electric "jumper" application requires that all power to the device being "jumped" be shut off and only personnel that are trained and qualified to the correct level by NFPA 70E perform such tests.
- Pressure gages used in a test must be calibrated within prior 6 months.
- The set point is the value at which the safety device indicator is set. The trip point is the actual value at which the safety device activates. Some language used in the test procedures assumes that the set point equals the trip point.

Appendix A.3. BASIC INFORMATION

The final report should include the information required in Table A.3.1

Table A.3.1 Basic Information

SITE INFORMATION

VISN	
VA Medical Center Location	
Contact Information	
Email	
Evaluators	
Date	

BOILER DESCRIPTION

Boiler #	
Manufacturer	
Model and Capacity	
Serial #:National Board #	
Typical Operating Pressure	
Design Pressure	
Date of Manufacture	

BOILER CONTROL DESCRIPTION

Manufacturer	
Model	
Date of Manufacture	

BURNER DESCRIPTION

Manufacturer	
Model #	
Fuels	
Date of Manufacture	

DA TANK DESCRIPTION

Manufacturer	
Type	
Maximum Allowable Working Pressure (MAWP)	
Operating Pressure	
Date of Manufacture	

CONDENSATE TANK

Manufacturer	
Maximum Allowable Working Pressure (MAWP)	
Date of Manufacture	

Appendix A.4. PRETEST DOCUMENTATION REVIEW & REQUIRED CERTIFICATION

A VA compliant test report must contain the completed certification shown in section 1.3.2 on the first page following the cover page of the test report.

Table: A.4.1 Pretest Documentation Review

Checklist Items:	Y/N
Are any active Interim Safety Measures in place on any boiler or ancillary plant device to be tested?	
Are all boilers in operation current (within the last year) with annual internal pressure vessel inspection performed by a National Board certified inspector?	
Are all boilers in operation current (within the last year) with annual external pressure vessel inspection performed by a National Board certified inspector?	
Is the Deaerator tank current (within last 6 years) with required Non-Destructive Testing (NDT- Wet mag and ultrasonic thickness) performed by qualified inspector?	
Is the Deaerator tank current with required annual visual inspection and cleaning?	
Is the Condensate tank current with required annual visual inspection and cleaning?	
Are all boilers within their useful life thresholds? (30yr - Firetube, 40 yr - Watertube, 15 yr – Flex tube / other)	
If boilers are outside useful life, has a boiler life / condition study been performed by qualified third party national board certified inspector?	

Notes:

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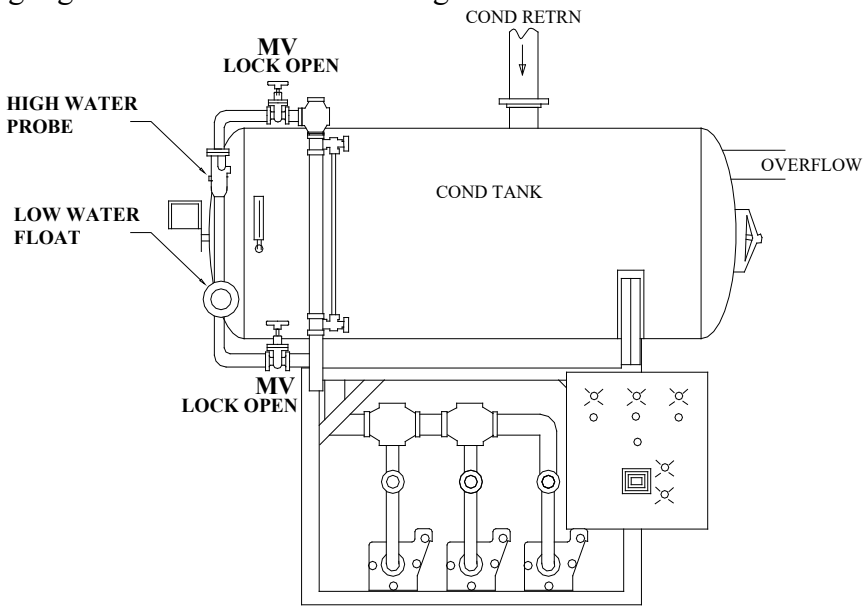
Checklist for High Water Alarm on Condensate Tank (HWACT)
(For Steam Boiler System only)

Item	Make/model	Device Type	Alarm Set point	Condensate Tank Diameter, Inches
HWACT				

*Alarm set point is required to be at or below 2/3rds of tank height & at least 4" below the overflow actuation point. Alarm type is required to be a probe independent of water level control. Tank sight glass must cover full tank height.



- Verify sight glass in clean and water is clearly visible. Drain sight glass without draining alarm column. Quickly close drain valve. Water level should quickly rise in sight glass indicating good communication with tank.
- If poor communication, clean lines and begin with the step above.
- Use soft water bypass valve to add water to the condensate tank at a rate not to exceed 1 inch per minute. Use water level sight glass to observe point that alarm sounds. Tank can be either offline or online. At no point should water level be allowed to go above the tank.
- Put maximum water supply to condensate tank and verify overflow can maintain water level. If water level continues to rise abort test.

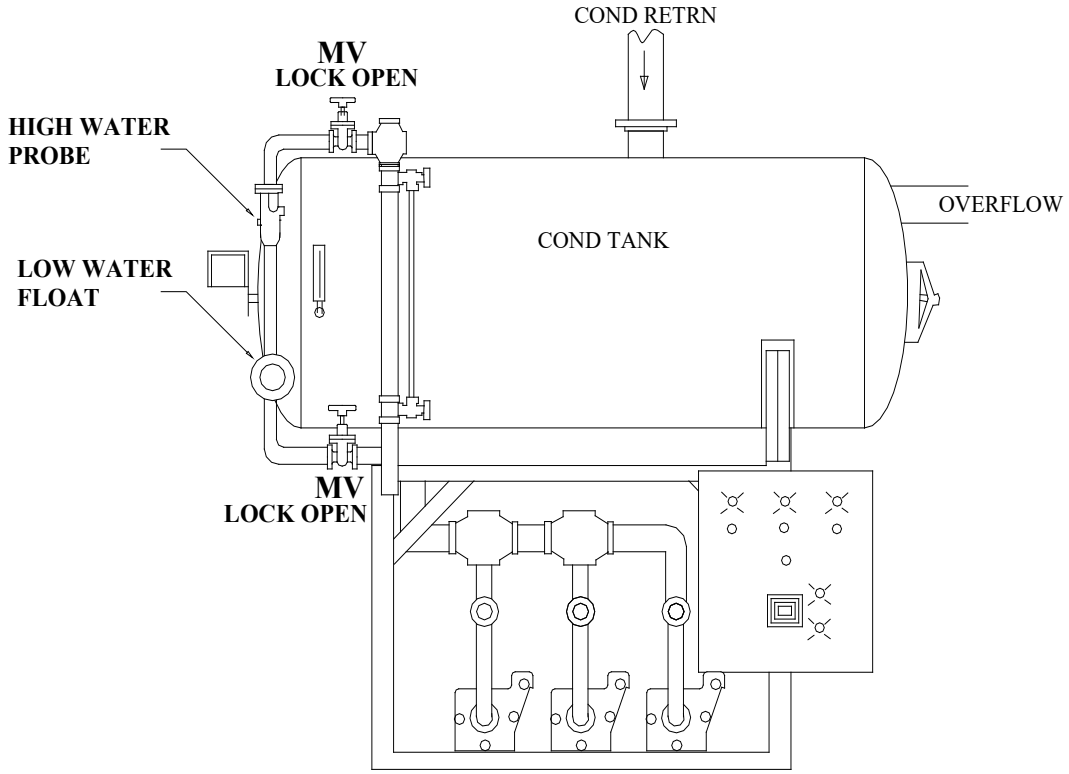
Result	Y/N	Water Level
Correct device installation? Are any valves that can isolate alarm device LOOP?		
Did the alarm work correctly? Record water level		
Did Overflow maintain water level? (Water level did not continue to rise.)		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Low Water Alarm on Condensate Tank (LWACT)
(For Steam Boiler System only)

Item	Make/model	Device Type	Alarm Set point	Condensate Tank Diameter, inches
LWACT				

*Alarm set point is required to be at or above 1/3rd of tank height. Device type is required to be a probe or float independent of water level control.



- Verify sight glass in clean and water is clearly visible. Drain sight glass without draining alarm column and then quickly close drain valve. Water level should quickly rise in sight glass indicating good communication with tank.
- If poor communication, clean lines and begin with the step above.
- Drain the water from the condensate tank at a rate not to exceeded 1 inch per minute. Use water level sight glass to observe alarm point. DO NOT ALLOW WATER LEVEL TO LEAVE SIGHT GLASS. Tank can be either offline or online.

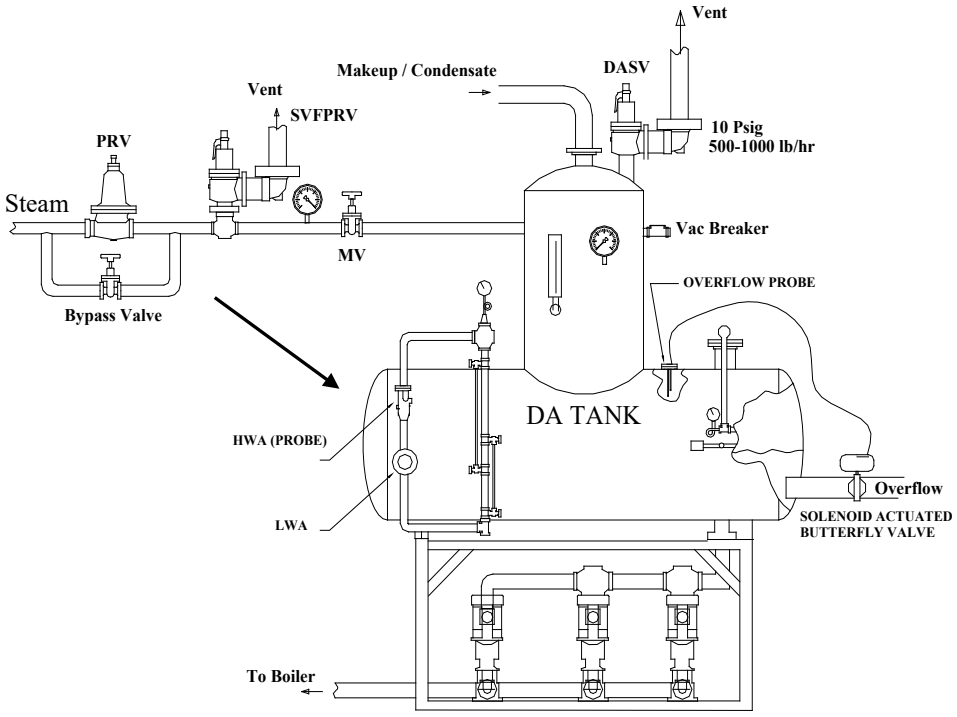
Result	Y/N	Water Level
Correct device installation? Are any valves that can isolate alarm device LOOP?		
Did the alarm work correctly? Record water level		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for High Water Alarm on Deaerator Tank (HWADT)
(For Steam Boiler System only)

Item	Make / Model	Device Type	Alarm Set point	DA Tank Diameter, inches
HWADT				

*Alarm set point is required to be at or below 2/3rds of tank height & at least 4" below the level at which the overflow valve actuates. Alarm type is required to be a probe independent of water level control. Tank sight glass must cover full tank height.



- Verify sight glass in clean and water is clearly visible. Drain sight glass without draining alarm column and then quickly close drain valve. Water level should quickly rise in sight glass indicating good communication with tank.
- If poor communication, clean lines and begin with the step above.
- Use makeup or soft water bypass valve to add water to the deaerator at a rate not to exceed 1 inch per minute. Use water level sight glass to observe point that alarm sounds. DO NOT ALLOW WATER LEVEL TO LEAVE SIGHT GLASS.

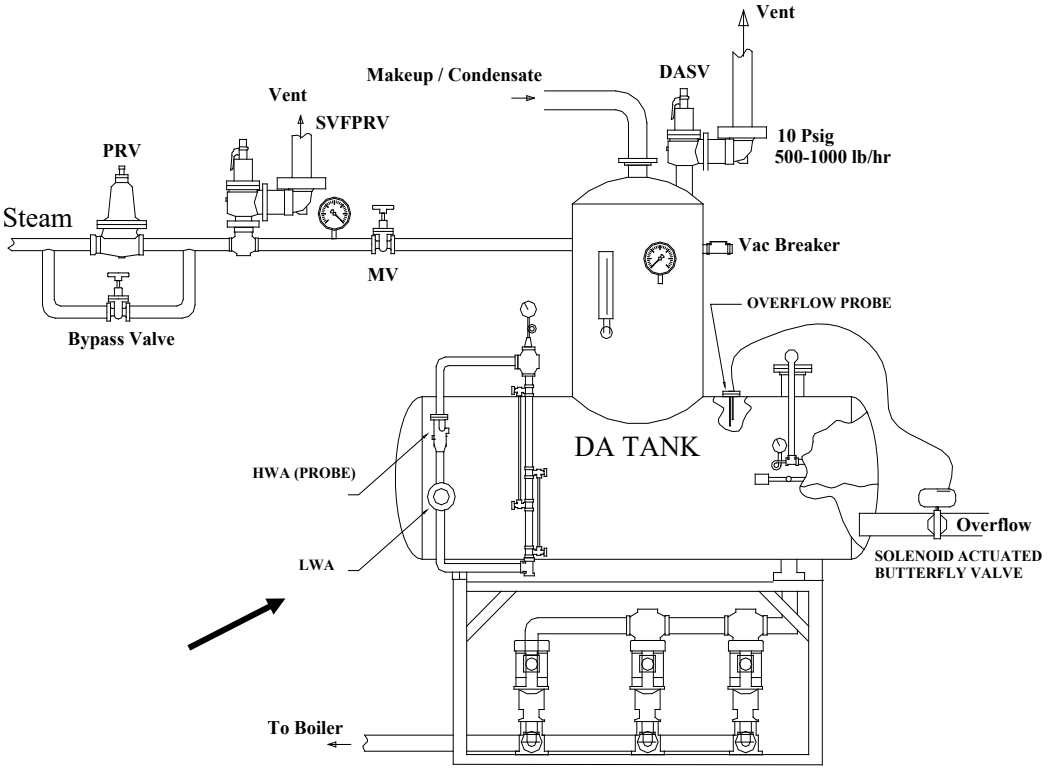
Result	Y/N	Water Level
Correct device installation? Are any valves that can isolate alarm device LOOP?		
Did the alarm work correctly? Record Water Level.		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Low Water Alarm on Deaerator Tank (LWADT)
(For Steam Boiler System only)

Item	Make / Model	Device Type	Alarm Set point	DA Tank Diameter, inches
LWADT				

*Alarm set point is required to be at or above 1/3rd of tank height. Device type is required to be a probe or float independent of water level control.



- Verify sight glass in clean and water is clearly visible. Drain sight glass without draining alarm column and then quickly close drain valve. Water level should quickly rise in sight glass indicating good communication with tank.
- If poor communication, clean lines and begin with the step above.
- Drain the water from the deaerator tank at a rate not to exceeded 1 inch per minute. Use water level sight glass to observe alarm point. DO NOT ALLOW WATER LEVEL TO LEAVE SIGHT GLASS.

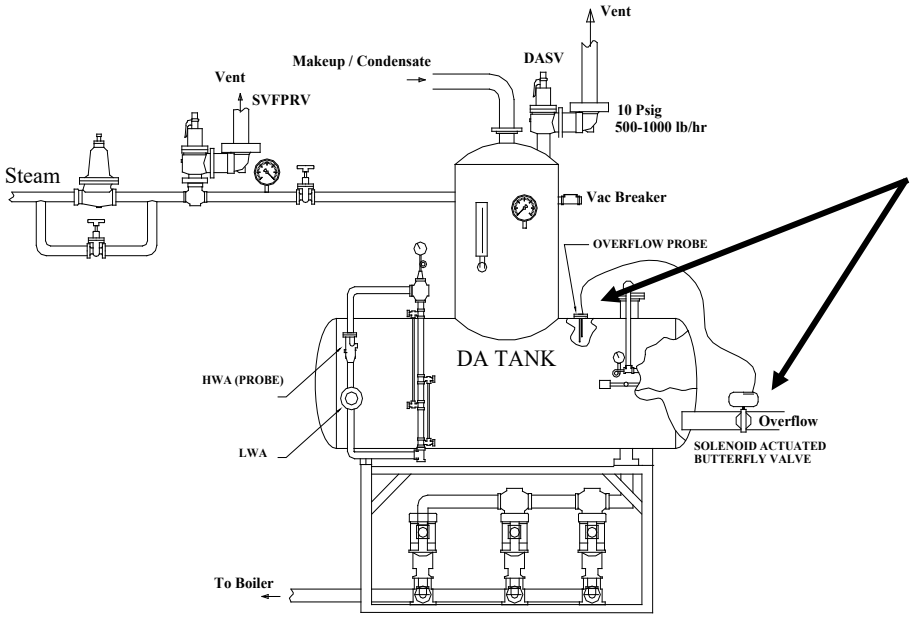
Result	Y/N	Water Level
Correct device installation? Are any valves that can isolate alarm device LOOP?		
Did alarm work correctly? Record water level.		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Deaerator Overflow Drain System (DAODS)
(For Steam Boiler System only)

Item	Make / Model	Device Type	Overflow Setpoint	Tank Diameter inches
DAODS				

*Overflow system is required to be a conductivity probe connected to an electronic valve that is not used in level control. Setpoint is required to be at least 4" below top of tank and 4 in higher than HWA. Overflow must be routed to adequate safe floor drain and tempered if necessary.



- Verify sight glass in clean and water is clearly visible. Drain the sight glass and quickly close drain valve. Water level should quickly rise in sight glass indicating good communication with tank.
- Open manual bypass valve to supply feedwater at maximum rate.
- Determine that overflow valve has opened by using sight glass in drain line or visually observing drain. Use water level in sight glass on tank to observe whether overflow valve maintains water level visible in sight glass. DO NOT ALLOW WATER LEVEL TO LEAVE SIGHT GLASS.

Result	Y/N	Water Level
Correct device installation? Are any valves that can isolate alarm device LOOP?		
Did the overflow system work correctly? (Water level does not continue to rise after overflow opens?) Record Water level.		
View port in place to view overflow?		

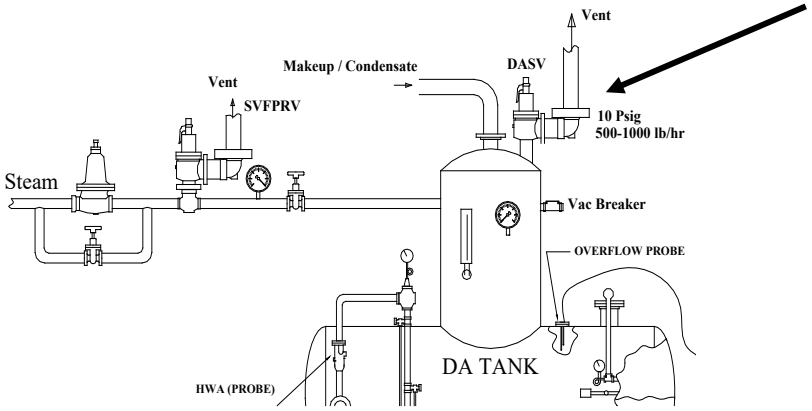
Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Deaerator Safety Valve (DASV)
(For Steam Boiler System only)

Item	Make	Capacity (lb/hr)	Range	DASV Set point	DA PRES (psig)
DASV					
Pressure Gage					

*Setpoint is required to be 5 psig higher than normal DA pressure and no more than 15 psig. Capacity is required to be approximately (1000 lb/hr). DASV is required to be directly vented outside. Vent line is required not to contact drip pan ells when hot. Maximum lift pressure shall not exceed 2 psig above set pressure. Reseat pressure shall not exceed 4 psig below setpoint pressure.

Item	Make	Type	MAWP	NDT (date)
Deaerator				



- Is NDT current within six years. If not obtain inspection before proceeding.
- Test the drains on the safety valve drip pan ells by pouring water into them and noting that water flows freely. Unstop drains before proceeding.
- Slowly open steam PRV bypass valve to raise pressure until safety lifts. DO NOT RAISE PRESSURE MORE THAN 2 PSIG ABOVE SET POINT PRESSURE.
- Record lift pressure.
- After lifting valve, close bypass valve and allow safety to reseat. Record reseat pressure.

Result	Y/N	Pressure
Correct installation?		
Did the safety valve work correctly?		
What was the safety valve relief pressure?		
What is the re-seat pressure?		
Is vacuum breaker present (VA requirement)?		
Is NDT current within the 6 year window?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

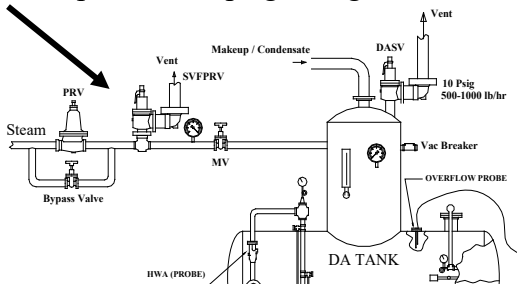
Checklist for Steam Safety Valve Following PRV (SVFPRV)-Deaerator (For Steam Boiler System only)

Item	Make	Capacity (lb/hr)	Range	SVFPRV Set point	DA PRES (psig)
SVFPRV					
Pressure Gage					

*Setpoint must be 5 psig higher than DA safety set pressure and at least 5 psig below MAWP of DA tank. Maximum lift pressure shall not exceed 2 psig above set pressure. Reseat pressure shall not exceed 4 psig below set pressure.

Item	Make/ Type	Size (in)	Pressure upstream	Pressure downstream	*Wide Open Flow Capacity lb/hr
PRV					
Bypass					

*SVFPRV is required to relieve largest of wide open flow capacity, PRV (combined total if parallel PRV setup) or bypass valve. Manual valve downstream of SVFPRV is required. SVFPRV is required to be directly vented outside. Vent line is required not to contact drip pan ell when hot. Any valves with a setpoint of 15 psig or higher must be of steel construction.



- Test the drains on the safety valve drip pan ells by pouring water into them and noting that water flows freely. Unstop drains before proceeding.
- Close the manual valve in steam line following the safety valve.
- Slowly open bypass valve to raise pressure until safety lifts. DO NOT RAISE PRESSURE MORE THAN 2 PSIG ABOVE SETPOINT PRESSURE.
- Use manufacturer data to determine wide open capacity of PRV and bypass valve.
- Open the bypass valve completely and perform accumulation test. The pressure should rise no more than 6% above the setpoint pressure. After lifting valve, close bypass valve, open manual valve in steam line after PRV and allow safety to reseat,

Result	Y/N	Pressure
Correct installation?		
Did the safety valve work correctly? Record relief Pressure.		
What was the re-seat pressure?		
Did the steam pressure continue to rise with the safety valve lifted and the bypass valve wide open?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Steam Safety Valve Following PRV (SVFPRV) –Other*
(For Steam Boiler System only)

*NOTE: Perform this test of all steam safety valves following a PRV in boiler room.

Item	Make	Capacity (lb/hr)	Range	SVFPRV Set point	Upstream (psig)
SVFPRV					
Pressure Gage					

*Setpoint must be 5 psig higher than normal delivered pressure. If valve setpoint is 15 psig or less, then maximum lift pressure shall not exceed 2 psig above set pressure and reseat pressure shall not exceed 4 psig below set pressure. If safety valve setpoint is greater than 15 psig, then maximum lift pressure shall not exceed 3% of set pressure and reseat pressure shall not exceed 6% of set pressure. Any valve with setpoint of 15 psig or more must be of steel construction.

Item	Make/ Type	Size (in)	Pressure upstream	Pressure downstream	*Wide Open Flow Capacity lb/hr
PRV					
Bypass					

*SVFPRV is required to relieve largest wide open flow capacity, PRV or bypass valve.
*Manual valve downstream SVFPRV is required
*SVFPRV is required to be directly vented outside.
*Vent line is required not to contact drip pan ell when hot.

- Test the drains on the safety valve drip pan ells by pouring water into them and noting that water flows freely. Unstop drains before proceeding.
- Close the manual valve in steam line following the safety valve.
- Slowly open bypass valve to raise pressure until safety lifts. DO NOT RAISE PRESSURE MORE THAN 2 PSIG ABOVE SETPOINT PRESSURE.
- Use manufacturer data to determine wide open capacity of PRV and bypass valve.
- Open larger of the bypass valve or PRV completely and perform accumulation test. The pressure should rise no more than 6% above the set point pressure if greater than 15 psig.
- After lifting valve, close bypass valve, open manual valve in steam line after PRV and allow safety to reseat.

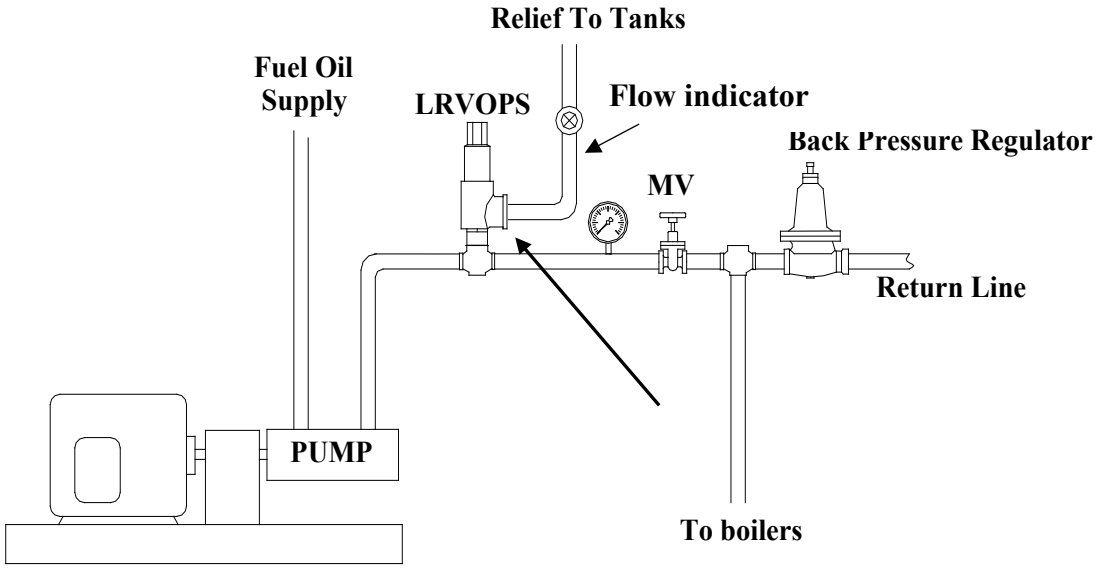
Result	Y/N	Pressure
Correct installation?		
Did the safety valve work correctly? Record relief Pressure.		
What was the re-seat pressure?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required.
Describe safety device failure/remedy in Appendix H.

Checklist for Liquid Relief Valve on Oil Pump Set (LRVOPS)

Item	Make	Capacity (gal/hr)	Range	LRVOPS Set point	Oil Supply Pressure
LRVOPS					
Pressure Gage					

*Setpoint is required to be less than the max allowable pump pressure and less than 10 psig above normal regulated oil supply pressure.
* LRVOPS is required not to be used as a backpressure regulator.



- Slowly close manual valve in oil line after relief valve or raise pressure regulator set pressure until relief valve lifts (use view port to determine if valve is open).
- The pressure should rise no more than 10 psig above normal regulated oil supply pressure.

Result	Y/N	Pressure
Correct installation?		
Are there any valves that can isolate the relief path not locked only in the open position?		
Did the relief valve work correctly? Record Lift Pressure		
Did valve re-seat? List reseat pressure.		
View port in place to view oil flow thru relief valve?		
Is a back pressure regulator present?		

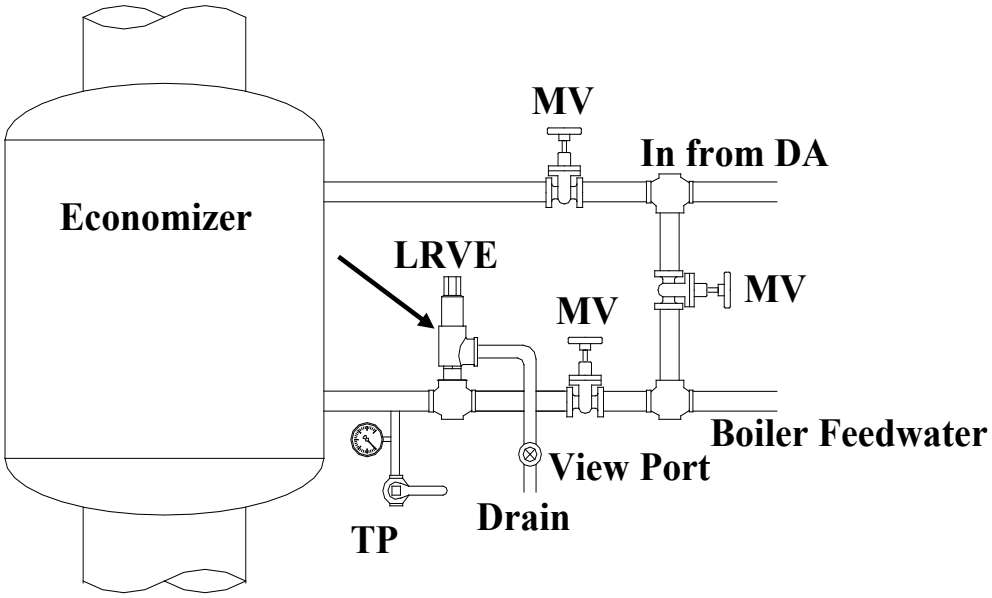
Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required.
Describe safety device failure/remedy in Appendix H.

Checklist for Liquid Relief Valve on Economizer (LRVE)

Item	Make	Capacity (gal/hr)	Range	LRVE Set point	Feedwater Pressure
LRVE					
Pressure Gage					

*Setpoint is required to be less than 90% of max allowable economizer pressure and at least 10% above the maximum feedwater pressure. The relief valve must lift in the range of $\pm 3\% \; of$ of the setpoint pressure of the relief valve.

Item	Make	Max Stack Temp	MAWP
Economizer			



- With boiler offline use manual valves shown in above figure to isolate economizer and relief valve. Use hydrostatic test pump to raise pressure and open relief valve (use view port to determine when valve is open). DO NOT RAISE PRESSURE MORE THAN ALLOWABLE ECONOMIZER PRESSURE!!!

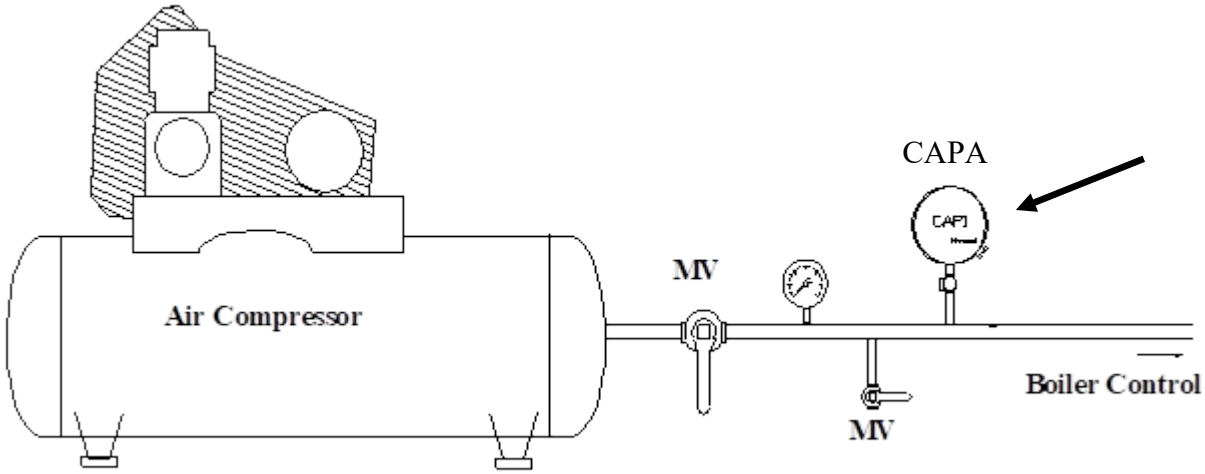
Result	Y/N	Pressure, psig
Correct installation?		
What is the stamped relief valve lift pressure on the LRVE?		
What was the relief valve lift pressure?		
Maximum allowable economizer pressure?		
Maximum feedwater pump pressure?		
Did the LRVE work correctly within required pressure limits?		
View port in place to view water flow thru relief valve?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Control Air Pressure Alarm (CAPA)

Item	Make	Range (psig)	Switch Set point	Regulated Pressure	Minimum Required Pressure
CAPA					
Pressure Gage					

*Setpoint is required to be more than minimum pressure required to actuate any pneumatic control device.
*CAPA is required to be after any pressure regulator in line serving pneumatic devices.



- Slowly close manual test valve to lower air supply pressure. Observe the pressure at which boiler shuts down. DO NOT LOWER PRESSURE BELOW REQUIRED PRESSURE TO ACTUATE ANY PNEUMATIC CONTROL DEVICE!

Result	Y/N	Trip Point Pressure
Correct location?		
Did the CAPA work correctly?		
Is a lockable manual test valve in place?		
What was the alarm trip point pressure?		
Is the setpoint higher than pressure required to actuate any pneumatic control device		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Propane Pilot Backup System

Note: This test ensures that backup fuel can be fired in the case of loss of natural gas to plant. This test is to determine the reliability of the backup pilot system in its ability to light the boiler when firing on fuel oil. The same safety devices as those used for a natural gas pilot are used to ensure the safety of this operation.

- Connect and/or align propane system to boiler.
- Attempt to light boiler FIRING ON FUEL OIL.

Result	Y/N
Is Propane Pilot Backup System in place and operable?	

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required.
Describe safety device failure/remedy in Appendix H.

Checklist for Carbon Monoxide and Combustible Gas Alarms in the Boiler Plant

Item	Make	Number of Alarms	Alarm Set point
Combustible Alarm			
CO Alarm			

*CO setpoint is required to be 50 ppm or less.
*Combustible set points are required to be 10% or less of the LEL.
*Test gasses for CO is required to be 50 ppm or less and for combustibles is required to be 10% or less of the Lower Explosive Limit (LEL).
*Location and number of CO and combustible sensors defined by VA Design Manual
.

- Use test gases in accordance with manufacturer's recommendation to test alarms.

Result	Y/N	Alarm Point
Correct test gas?		
Did the combustibles alarm work correctly?		
Did the CO alarm work correctly?		
Are the number and locations of the sensors adequate?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required.
Describe safety device failure/remedy in Appendix H.

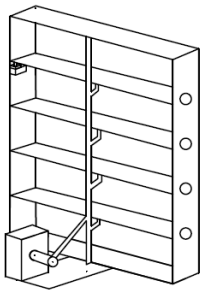
Checklist for Outside Air Damper Interlock with Alarm (OADIA)

*Reference VA Steam, Heating Hot Water, and Outside Distribution Systems design manual for proper combustion air opening sizing requirements.
*Any moveable damper / louver used to supply outside air to a boiler requires an OADI. The OADI must prevent the boiler(s) from starting if the damper is not open and stop boiler operation in the event the damper becomes closed during operation.
To mitigate the impact of boiler outage due to a secondary device failure, facilities must install parallel interlocks on alternate air openings - provided the alternate air opening(s) are an equivalently sized combustion air opening. For example, a garage door fitted with a similar interlock switch to satisfy the required combustion air supply, to allow the boiler(s) to operate while the make-up air louver operator is repaired.
*Outside air damper interlocks must be installed to prove the combustion air damper is at least 80% open to permit boiler operation.
*All interlocks and alarms must alarm locally and to the Building Management System for increased awareness and visibility.

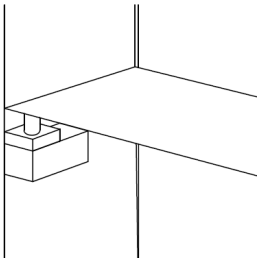
- Measure the opening area used to supply air to boilers (either fixed or damper operated)

Result	Boiler HP Served	Required outside air Opening area, ft^2	Fixed Opening Area, ft^2	Damper Operated Opening Area, ft^2

- If OADI is installed, close outside air damper and prove that interlock activates with damper more than 80% open.
- With OADI louvers closed and secondary opening closed, attempt to fire boiler and prove that secondary interlock activates and prevent boiler from firing.



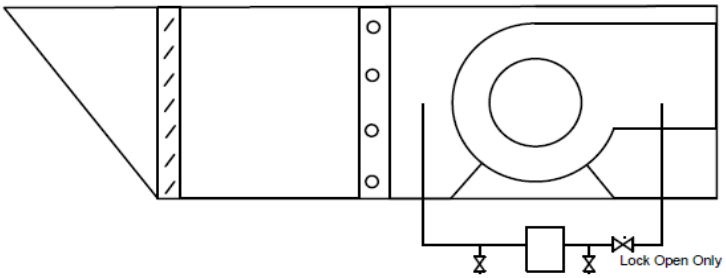
Result	Y/N
Is there adequate opening to supply combustion air for all boilers?	
Is there an OADI on all moveable dampers used to supply outside air to boilers and a secondary interlock installed on a secondary opening?	
If OADI exists, did it prevent boiler operation with damper(s) not at least 80% open.	
Did secondary interlock prevent boiler operation?	
Did audible alarm sound and annunciate properly when interlock activated?	



Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required.

Checklist for Outside Air Makeup Unit Interlock with Alarm (OAMUIA)

*Makeup air / ventilation unit(s) that provide combustion air supply to boiler(s) must be interlocked with boiler(s) to prevent boiler operation in the event the unit is not operational and stop boiler operation in the event the unit becomes disabled.
*The system must prove makeup unit operation via a differential pressure switch measuring the differential pressure across the unit fan. The DP switch must be plumbed across the fan with appropriate test ports and lock open only isolation valve shown below. The differential pressure switch must be set to activate the interlock at 80% or more of the minimum pressure difference measured across the fan during operation.
*To mitigate the impact of boiler outage due to a secondary device failure, facilities must install parallel interlocks on alternate air openings - provided the alternate air opening(s) are an equivalently sized combustion air opening. For example, a garage door fitted with a similar interlock switch to satisfy the required combustion air supply, to allow the boiler(s) to operate while the make-up unit is repaired.
*All interlocks and alarms must alarm locally and to the Building Management System for increased awareness and visibility.



Differential Pressure Switch

- Connect flex tubing / tee -bleed setup to high pressure test port closest to switch and high pressure side of monometer. Connect tubing from low pressure test port to low pressure side of manometer. Pinch / close off bleed line. Open test ports.
- With Make unit and boilers in operation determine the minimum differential pressure across the fan.
- With unit and boilers in operation close lockable only open isolation valve and slowly bleed pressure from switch until boiler trips offline. Record the activation pressure.
- With Makeup unit interlock switch isolated and open, close secondary outdoor air opening and verify boiler operation is prevented.

Result	Y/N	Pressure in wc
Correct installation with Lockable Only Open Valve in place?		
What is the Minimum Pressure Difference across fan?		
Did the OAMUIA activate at 80% or more of min pressure difference across fan?		
Did OAMUIA activation prevent boiler operation?		
Did secondary OAMUIA prevent boiler operation?		
Did Alarm sound and annunciate properly when both interlocks activated?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required.

Checklist for Emergency Stop/Panic Buttons (ESPB)

*An ESPB is required at each egress point from the plant or boiler room and in the control room. Signage to identify the purpose of the ESPB is required. The ESPB is required to be protected from accidental activation. The ESPB is required to close the natural gas and propane shutoff valve to the plant and de-energize all fuel oil pumps within 3 seconds of activation. All ESPB's are required to be tested annually.

- Perform the following test <u>for each</u> of the required ESPB. (Perform test when a short steam outage will not deleteriously affect hospital operation.)
- Turn on fuel oil pumps.
- Fire one boiler on natural gas.
- Have an observer present at the natural gas / propane shutoff valve to the plant and a second observer at the fuel oil pumps.
- Activate the ESPB.
- Verify that the natural gas shut off valve to the plant closes within 3 seconds.
- Verify that the propane gas shut off valve to the plant closes within 3 seconds.
- Verify that the fuel oil pumps shut off within 3 seconds.

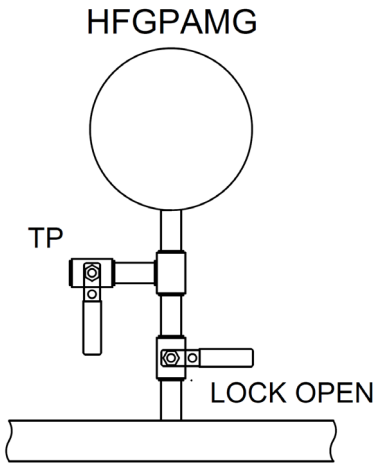
Result	Y/N
Are ESPB present at each egress point from plant or boiler room and in the control room?	
Is proper signage to identify the purpose of the ESPB present at the location of each ESPB?	
Are all ESPB protected from accidental activation?	
Did all ESPB shut off main gas valve to plant within 3 seconds?	
Did all ESPB shut off the fuel oil pumps within 3 seconds?	
Did all ESPB shut off the propane shutoff valve within 3 seconds?	
Did all the required switches work correctly?	

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for High Fuel Gas Pressure Alarm on Main Gas Line (HFGPAMG)

Item	Make	Range (inwc/psig)	Switch Setpoint (inwc/ psig)	Regulated Pressure (inwc/psig)
HFGPAMG				
Pressure Gage				

*A high gas pressure alarm is required on the main gas line coming into the boiler plant. Switch must be located downstream of utility gas regulator and upstream of all boilers. Switch must activate an audible alarm and properly annunciate at a setpoint of 120% of regulated main gas pressure serving all boilers. A lockable only isolation valve and test port must be installed to facilitate testing.



- Locate HFGPAMG and isolate switch by closing lockable valve.
- Connect pump/pressure gage setup to test port. Slowly pressurize the switch until the alarm activates. Record pressure at which alarm activates.

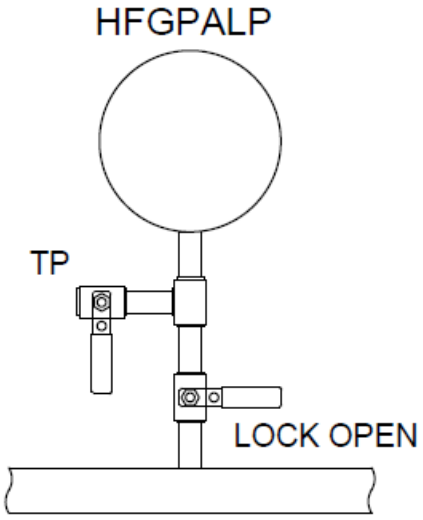
Result	Y/N	Switch Trip Point
Correct installation? Is LOOP Valve and test port in place?		
Did switch work correctly? Record Pressure		
Is switch trip point 120% or less of regulated pressure?		
Did alarm activate and annunciate properly?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for High Fuel Gas Pressure Alarm on Propane Line (HFGPALP)

Item	Make	Range (inwc/psig)	Switch Setpoint (inwc/ psig)	Regulated Pressure (inwc/psig)
HFGPAMG				
Pressure Gage				

*A high propane gas pressure alarm is required on the propane gas line coming into the boiler plant. Switch must be located downstream of utility gas regulator and upstream of all boilers. Switch must activate an audible alarm and properly annunciate at a setpoint of 120% of regulated propane gas pressure serving all boilers. A lockable only isolation valve and test port must be installed to facilitate testing.



- Locate HFGPALP and isolate switch by closing lockable valve.
- Connect pump/pressure gage setup to test port. Slowly pressurize the switch until alarm activates. Record pressure at which alarm activates.

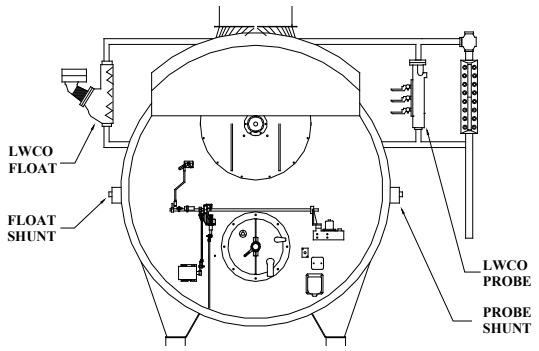
Result	Y/N	Switch Trip Point
Correct installation? Is LOOP Valve and test port in place?		
Did switch work correctly? Record Pressure		
Is switch trip point 120% or less of regulated pressure?		
Did alarm activate and annunciate properly?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Low Water Alarm and Cutoffs on Boiler (LWA/LWCO/ALWCO) (For Steam Boiler System only)

Item	Make	Float / Probe
LWA		
LWCO		
ALWCO		

*An Independent shunt (bypass) switch is required to be installed for each LWCO. The VA requires one float and one probe low water cutoff. No automatic re-start after a low water cut out is allowed by the VA. Visible separation of water level in sight glass between all alarms is required. Water level in sight glass is required to be visible for all alarms and cutouts.



- IN PERFORMING TEST NEVER LET WATER LEVEL LEAVE SIGHT GLASS!!!
- Drain sight glass without draining alarm column. Quickly close drain valve. Water level should quickly rise in sight glass indicating good communication with boiler.
- If poor communication, clean lines and begin with the step above.
- With boiler in manual at low fire, close the feedwater valve to generate a slow drain. You may "crack" the blowdown valve but do not exceed a drain rate of 1 inch per minute. Use water level in sight glass to observe alarm point. The alarm should sound first.
- Continue to drain until the low water cutoff activates.
- Verify that each shunt device **ONLY** isolates its respective LWCO.
- Shunt (use bypass switch) the low water cutoff, restart the boiler, and set up drain as described above until the auxiliary low water cutoff activates. Record water level.

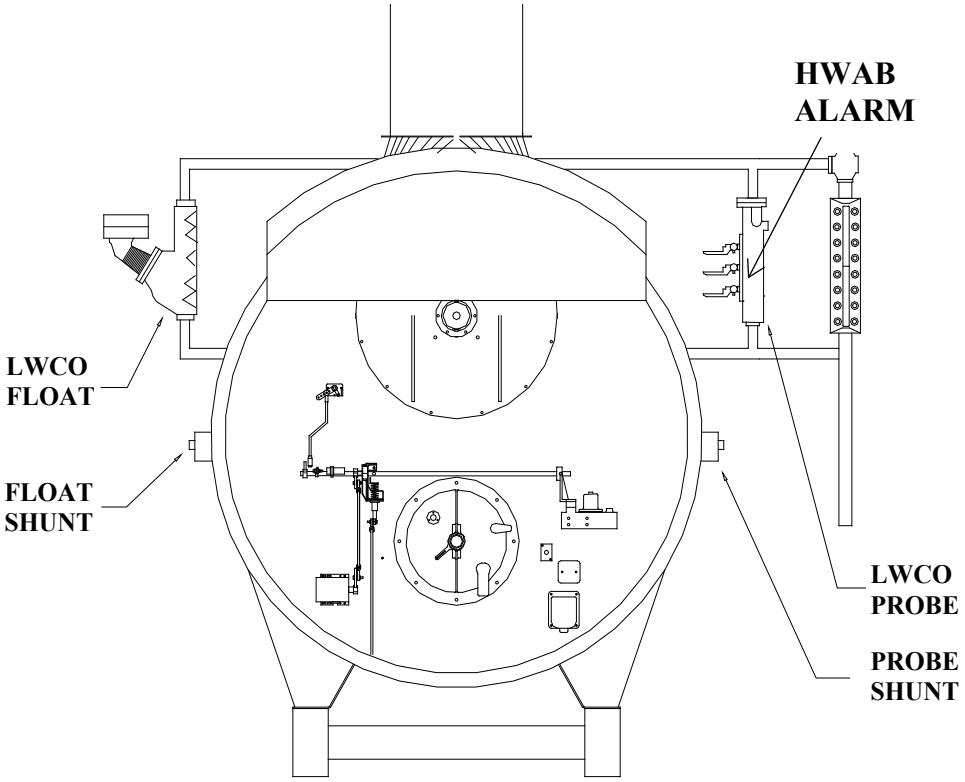
Result	Y/N	Water Level
Correct installation including shunts?		
Did the LWA work correctly? Record Level.		
Did the low water cutoff work correctly and require manual reset of BMS? Record Level.		
Did the auxiliary low water cutoff work correctly and require manual reset of BMS? Record Level		
Was the alarm point above the primary and secondary cutoff point?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required.
Describe safety device failure/remedy in Appendix H.

Checklist for High Water Alarm on Boiler (HWAB)
(For Steam Boiler System only)

Item	Make	Float / Probe
HWAB		

*High water alarm must activate with burner switch in the OFF position. Sight glass water level is required to be 1" or more below top of sight glass at alarm. Alarm device is required to be a probe type device independent of water level control.



- Drain sight glass without draining alarm column and quickly close drain valve. Water level should quickly rise in sight glass indicating good communication with boiler.
- If poor communication, clean lines and begin with the step above.
- With boiler off, open the bypass feedwater valve to fill the boiler. Use water level in sight glass to observe alarm point. The alarm should sound before water level leaves sight glass. DO NOT ALLOW WATER LEVEL TO LEAVE SIGHT GLASS.
- Close the bypass on feedwater line

Result	Y/N	Water Level
Correct Installation?		
Did the high water alarm work correctly? Record Level.		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for High Boiler Steam Pressure Limit and High High Boiler Steam Pressure Limit Switches (HBSPLS & HHBSPLS) (For High Pressure Steam Boiler System)

Item	Make	Range (psig)	Switch Setpoint	Normal Steam Pressure (psig)	Lowest SVB Setpoint (psig)
HBSPLS					
HHBSPLS					
Pressure Gage					

*HBSPLS setpoint is required to be 10 psig or more above normal steam pressure. HHBSPLS setpoint is required to be 5 psig or more above the HBSPLS pressure setpoint & 5 psig or more less than the lowest SVB setpoint. No boiler shall restart automatically after activation of either steam limit switch. Manual reset is required after activation of either steam limit switch.

HBSPLS TEST

- Never exceed the boiler MAWP during this test.
- Place boiler in minimum fire and manually close the steam supply valves from the boiler.
- Raise the steam pressure slowly by firing the boiler.
- Raise until HBSPLS activates – record activation pressure in table below.

HHBSPLS TEST

- Jumper the high steam limit switch out of the circuit.
- Fire boiler and raise the steam pressure slowly.
- Raise until HHSBPLS activates – record activation pressure in table below.

Result	Y/N	Trip Pressure
Is the HBSPLS setpoint 10 psig or more above normal steam pressure.? Record Pressure.		
Is the HHBSBPLS setpoint 5 psig or more above the HBSPLS pressure setpoint & 5 psig or more less than the lowest SVB setpoint? Record Pressure.		
Did both switches shut the boiler down and require a manual reset?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail

If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for High Boiler Steam Pressure Limit and High High Boiler Steam Pressure Limit Switches (HBSPLS & HHBSPLS) (For Low Pressure Steam Boiler System)

Item	Make	Range (psig)	Switch Setpoint	Normal Steam Pressure (psig)	Lowest SVB Setpoint (psig)
HBSPLS					
HHBSPLS					
Pressure Gage					

*HBSPLS setpoint is required to be 1 psig or more above normal steam pressure. HHBSPLS setpoint is required to be 1 psig or more above the HBSPLS pressure setpoint & 1 psig or more less than the lowest SVB setpoint. No boiler shall restart automatically after activation of either steam limit switch. Manual reset is required after activation of either steam limit switch.

HBSPLS TEST

- Never exceed the boiler MAWP during this test.
- Place boiler in minimum fire and manually close the steam supply valves from the boiler.
- Raise the steam pressure slowly by firing the boiler.
- Raise until HBSPLS activates – record activation pressure in table below.

HHBSPLS TEST

- Jumper the high steam limit switch out of the circuit.
- Fire boiler and raise the steam pressure slowly.
- Raise until HHSBPLS activates – record activation pressure in table below.

Result	Y/N	Trip Pressure
Is the HBSPLS setpoint 1 psig or more above normal steam pressure.? Record Pressure.		
Is the HHBSBPLS setpoint 1 psig or more above the HBSPLS pressure setpoint & 1 psig or more less than the lowest SVB setpoint? Record Pressure.		
Did both switches shut the boiler down and require a manual reset?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail

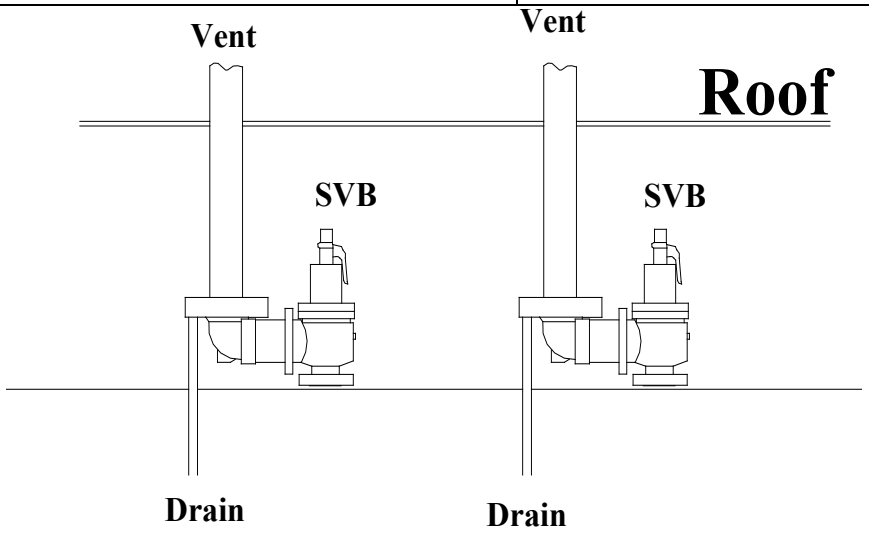
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Steam Safety Valves on Boiler (SVB)
(For High Pressure Steam Boiler System)

Item	Make	Capacity (lb/hr)	Range	SVB Setpoint	Normal Steam Pressure
SVB 1					
SVB 2					
SVB 3					
Pressure Gage					

*SVB1 is required to be set 5 psig higher than HHBSPLS & no more than 30 psig higher than normal operating pressure. SVB2 is required to be set 5 psig or higher than SVB1 & at least 5 psig or more below boiler MAWP. Each SVB is required to be separately and directly vented outside. Vent lines are required not to contact drip pan ells when hot. Drip Pan ell drains must be piped separately not combined. Steam safety valves on high pressure boilers must be of steel construction.

Item	MAWP (psig)	Capacity (lb/hr)
Boiler		



- NEVER ALLOW BOILER PRESSURE TO EXCEED MAWP
- With boiler off, jumper high and high high steam pressure switches.
- Close the steam supply valves from the boiler and test the drains on the safety valve drip pan ells by pouring water into them and noting that water flows freely. Unstop drains before proceeding.
- Raise the steam pressure slowly by firing the boiler at low fire.
- Note the pressure that the first & subsequent safety valves opened. (may require increasing firing rate).
- Place boiler in high fire and determine if steam pressure rises with both SVB open (Accumulation Test).
- Shut boiler off and note the pressures that the safety valves close.

Checklist for Steam Safety Valves on Boiler (SVB) (Continued)

Result	Y/N	Lift (P)	Reseat (P)
Is the Lift & Reseat Pressure correct for #1 SVB? Record Pressures. (See info below for correct values)			
Is the Lift & Reseat Pressure correct for #2 SVB? Record Pressures. (See info below for correct values)			
Is the Lift & Reseat Pressure correct #3 SVB? Record Pressures. (See info below for correct values			
Did annual accumulation test meet requirement listed below? Maximum pressure during accumulation test?			
Is SVB vent and drain plumbing separate and venting adequate?			

*Max lift pressure of 3% higher than rated lift pressure. Reseat pressure must be prior to reset point of the first steam limit switch.
*Maximum accumulation pressure seen with all SVB's open and boiler in high fire should not exceed 110% of highest SVB setpoint and never exceed boiler rated pressure.
*The safety relief valve with the lowest setpoint must have a relief capacity of approximately 80% of boiler steam capacity. The safety valve with the higher set pressure must have a relief capacity of at least 100% of boiler steam generating capacity.

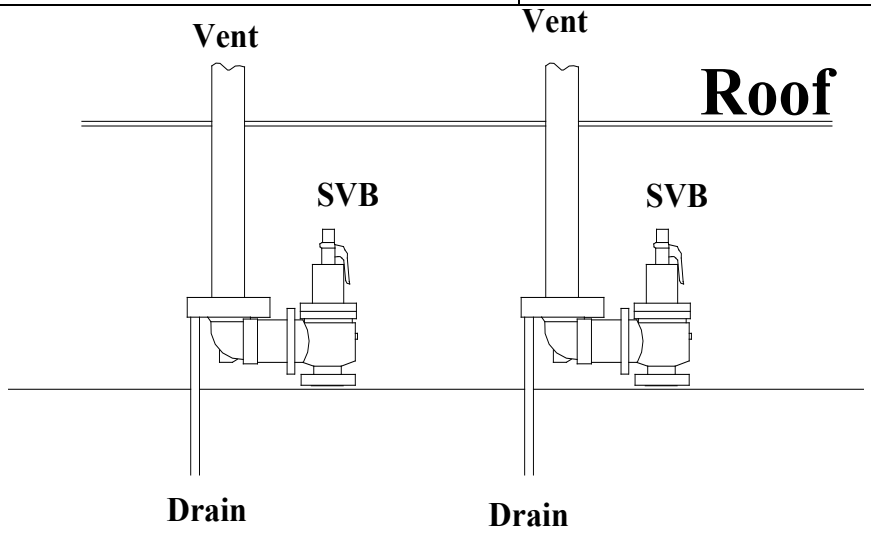
Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Steam Safety Valves on Boiler (SVB)
(For Low Pressure Steam Boiler System)

Item	Make	Capacity (lb/hr)	Range	SVB Setpoint	Normal Steam Pressure
SVB 1					
SVB 2					
SVB 3					
Pressure Gage					

*SVB1 is required to be set 1 psig higher than HHBSPLS. SVB2 is required to be set 1 psig or higher than SVB1 & at least 1 psig or more below boiler MAWP if MAWP is 15 psig. If boiler MAWP exceeds 15 psig then last safety valve can be set at 15 psig. Each SVB is required to be separately and directly vented outside. Vent lines are required not to contact drip pan ells when hot. Drip Pan ell drains must be piped separately not combined.

Item	MAWP (psig)	Capacity (lb/hr)
Boiler		



- NEVER ALLOW BOILER PRESSURE TO EXCEED MAWP
- With boiler off, jumper high and high high steam pressure switches.
- Close the steam supply valves from the boiler and test the drains on the safety valve drip pan ells by pouring water into them and noting that water flows freely. Unstop drains before proceeding.
- Raise the steam pressure slowly by firing the boiler at low fire.
- Note the pressure that the first & subsequent safety valves opened. (may require increasing firing rate).
- Place boiler in high fire and determine if steam pressure rises with both SVB open (Accumulation Test).
- Shut boiler off and note the pressures that the safety valves close.

Checklist for Steam Safety Valves on Boiler (SVB) (Continued)

Result	Y/N	Lift (P)	Reseat (P)
Is the Lift & Reseat Pressure correct for #1 SVB? Record Pressures. (See info below for correct values)			
Is the Lift & Reseat Pressure correct for #2 SVB? Record Pressures. (See info below for correct values)			
Is the Lift & Reseat Pressure correct #3 SVB? Record Pressures. (See info below for correct values			
Did annual accumulation test meet requirement listed below? Maximum pressure during accumulation test?			
Is SVB vent and drain plumbing separate and venting adequate?			

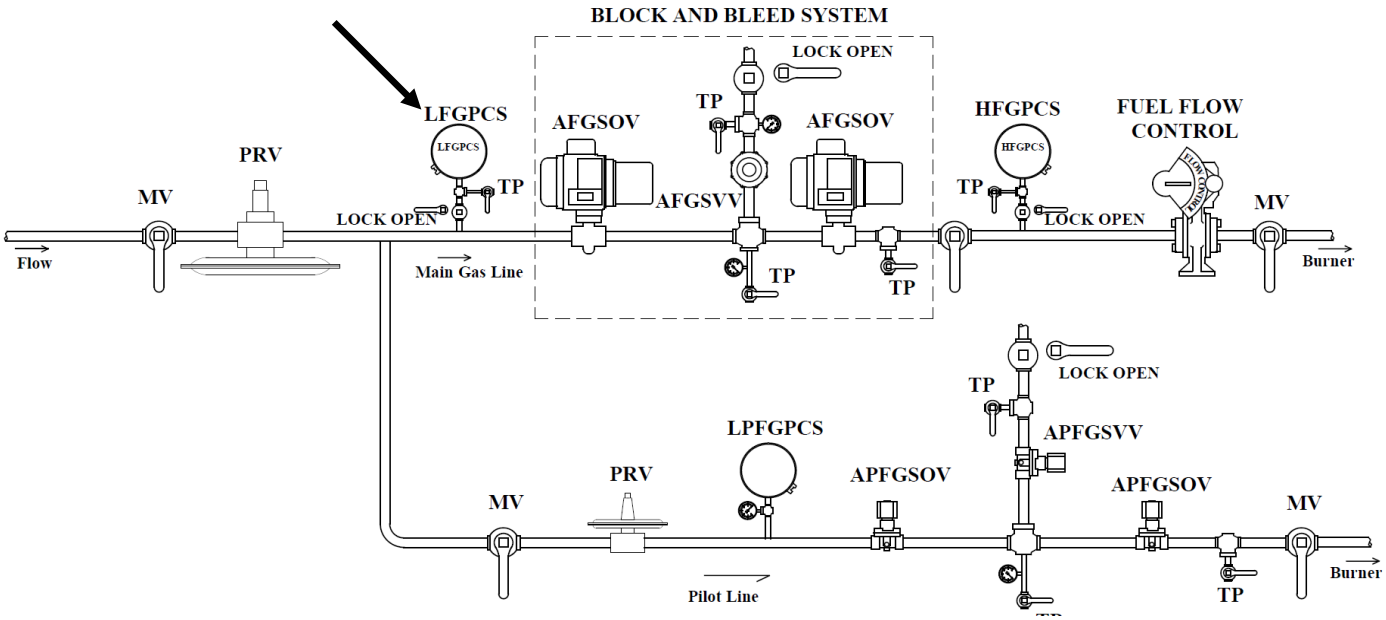
*Max lift pressure of 2 psig higher than rated lift pressure. **Any safety valve lift points must not exceed MAWP of boiler**. Reseat pressure must be prior to reset point of the first steam limit switch.
*Maximum accumulation pressure seen with all SVB's open and boiler in high fire should not exceed 110% of highest SVB setpoint and never exceed boiler rated pressure.
*The safety relief valve with the lowest setpoint must have a relief capacity of approximately 80% of boiler steam capacity. The safety valve with the higher set pressure must have a relief capacity of at least 100% of boiler steam generating capacity.
*Note: VA specification requires low pressure steam boilers to have a MAWP of 50 psig.

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Low Fuel Gas Pressure Cutoff Switch (LFGPCS)

Item	Make	Range (inwc/psig)	Switch Setpoint (inwc/ psig)	Regulated Pressure (inwc/psig)
LFGPCS				
Pressure Gage				

*LFGPCS is required to be downstream of PRV and upstream of AFGSOV with a setpoint of 80% or higher than regulated pressure. The use of snubbers or dampeners on LFGPCS is prohibited. LFGPCS activation must generate a boiler safety shutdown, annunciate, and require manual reset of the flame safeguard or burner management system.



- Connect a line containing a test pressure gage followed by a manual needle or globe bleed valve to the test port. The manual valve should be closed.
- Open test port valve.
- With boiler in low fire, close lockable manual valve isolating the LFGPCS.
- Slowly open manual bleed valve to reduce pressure until boiler trips offline.

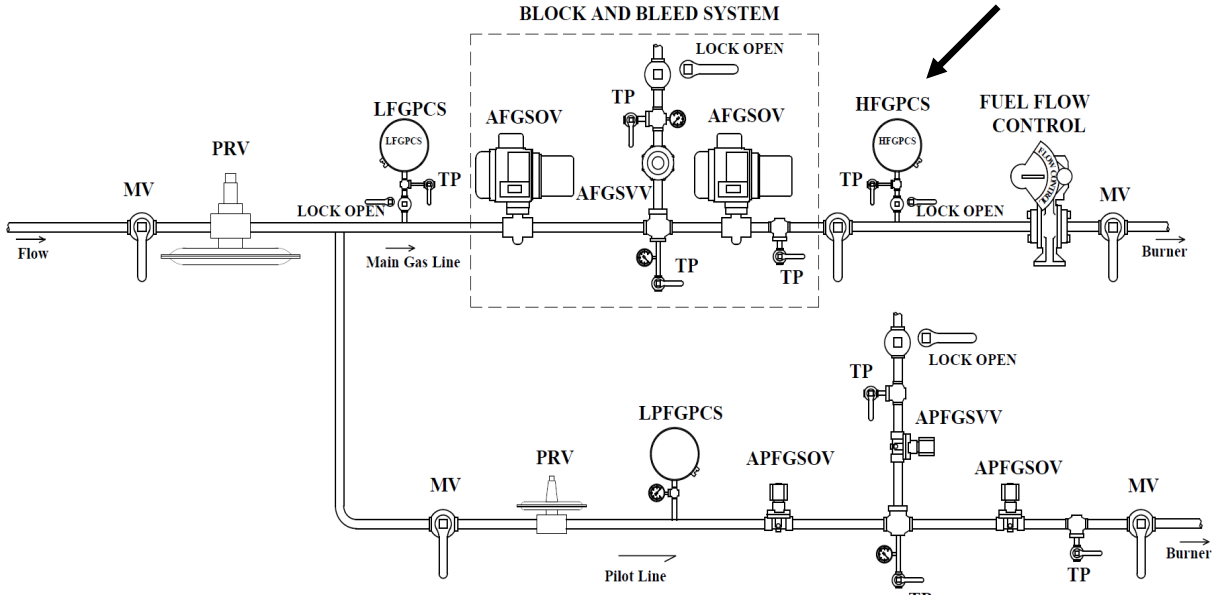
Result	Y/N	Pressure
Correct installation? Is LOOP Valve and test port in place?		
Did the switch work correctly? Record trip pressure.		
Is switch trip point 80% or more of regulated pressure?		
Are snubbers or dampeners **not** used?		
Did boiler shutdown, annunciate, and require manual reset of system?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for High Fuel Gas Pressure Cutoff Switch (HFGPCS)

Item	Make	Range (inwc/psig)	Switch Setpoint (inwc/ psig)	Regulated Pressure (inwc/psig)
HFGPCS				
Pressure Gage				

*HFGPCS is required to be downstream of PRV & upstream of flow control with setpoint less than 120% of regulated pressure. HFGPCS activation must generate a boiler safety shutdown, annunciate, and require manual reset of the flame safeguard or burner management system.



- Connect a line containing a test pressure gage and pump setup to the test port.
- Open test port valve and manual valve in the line connected to test port.
- With boiler in low fire close lockable manual valve isolating the HFGPCS.
- Use a hand air pump to slowly raise the pressure on the HFGPCS but NO HIGHER THAN 120% OF REGULATED PRESSURE.

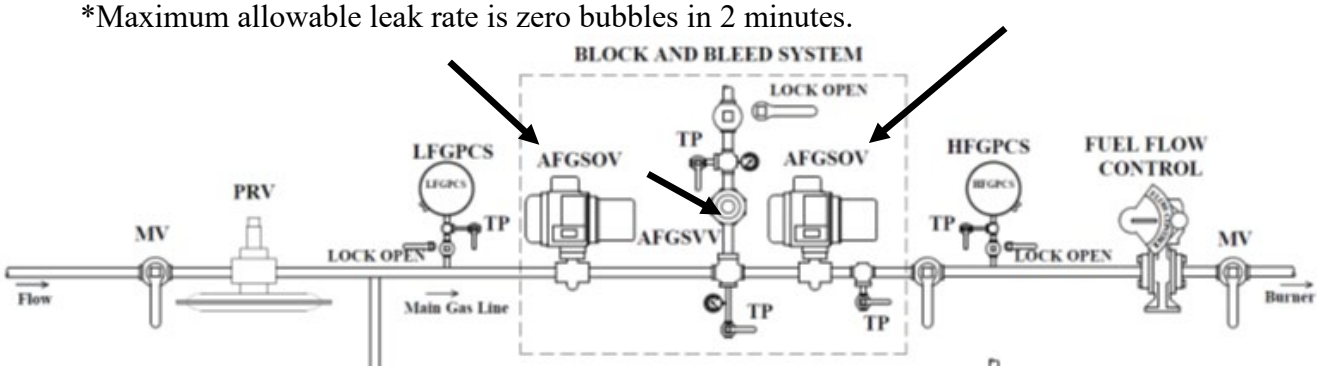
Result	Y/N	Switch Trip Point
Correct installation? Is LOOP Valve and test port in place?		
Did switch work correctly? Record Pressure		
Is switch trip point 120% or less of regulated pressure?		
Did boiler shutdown, annunciate, and require manual reset of system?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Automatic Fuel Gas Shutoff Valves and Solenoid Vent Valve Seat Leakage (AFGSOV & AFGSVV) – Main Gas Line

Item	Make	Range (inwc/psig)
AFGSOV		
AFGSVV		
Pressure Gage		

*Maximum allowable leak rate is zero bubbles in 2 minutes.



Vent Valve Leak Test

- Connect flexible tubing (approximately ¼ inch diameter and approximately 3 feet long) to the test port in the vent line. Place the open end of the flexible tubing approximately ¼ inch deep in a cup of water.
- With the boiler running in low fire, close the manual lockable valve in the vent line and open the test port valve. If no bubbles appear in the water within a two-minute time period, the vent valve passes.

Upstream AFGSOV Leak Test

- Connect a pressure gage to the test port downstream of the two AFGSOV's and open the test port valve. With the boiler running in low fire, close the manual lockable valve in the vent line and then quickly close the manual valve in the main gas line downstream of the two AFGSOV's. Observe the pressure gage to make sure the manual valve does not leak. Bleed the pressure by briefly opening and then re-closing both the manual vent valve and the manual main gas line valves.
- Connect flexible tubing to the test port located between the AFGSOV's and place the open end of the tubing approximately ¼ inch deep in a cup of water.
- Open the test port valve and observe for bubbles in the water. If there are no bubbles in a two-minute time period, the upstream AFGSOV passes the leak test.
- With the boiler off line, close the manual lockable valve on the vent line and the manual valve in the main gas line downstream of the second AFGSOV.

Checklist for Automatic Fuel Gas Shutoff Valves and Solenoid Vent Valve Seat Leakage (AFGSOV & AFGSVV) – Main Gas Line (Continued)

Downstream AFGSOV Leak Test

- Connect flexible tubing to the test port on the main gas line downstream of the second AFGSOV and place the open end of the tubing approximately ¼ inch deep in a cup of water.
- Pressurize the space between the two AFGSOV's to approximately the normal gas pressure by using an air pump with pressure gage connected to the test port between the two AFGSOV's.
- Open the test port valve and observe for bubbles in the water. If there are no bubbles in two minutes, the downstream AFGSOV passes the leak test.

Result	Y/N
Correct Installation? Is LOOP Valve and test ports in place?	
Did upstream AFGSOV leak?	
Did downstream AFGSOV leak?	
Did AFGSVV leak?	
Did AFGSVV open with boiler off	

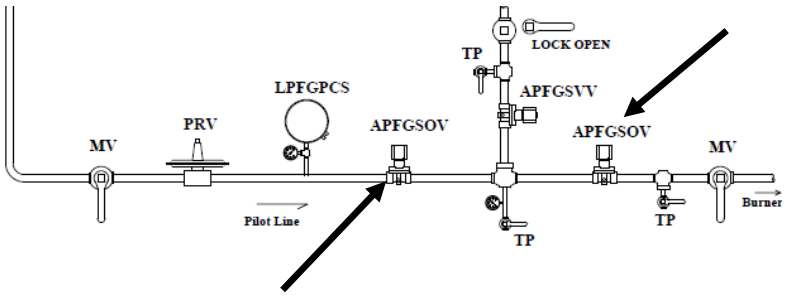
Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail

If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Automatic Pilot Fuel Gas Shutoff Valves and Automatic Pilot Fuel Gas Solenoid Vent Valve Seat Leakage (APFGSOV & APFGSVV) – Pilot Line

Item	Make	Range (inwc/PSIG)
APFGSOV		
APFGSVV		
Pressure Gage		

*Maximum allowable leak rate is zero bubbles in 2 minutes.



Vent Valve Leak Test

- Connect flexible tubing (approximately ¼ inch diameter and approximately 3 feet long) to the test port in the vent line. Place the open end of the flexible tubing approximately ¼ inch deep in a cup of water.
- During boiler pilot trial for ignition place boiler in pilot hold, close the manual lockable valve in the vent line and open the test port valve. If no bubbles appear in the water within a two-minute time period, the vent valve passes.

Upstream APFGSOV Leak Test

- Connect a pressure gage to the test port downstream of the two APFGSOV's and open the test port valve. With the boiler running in low fire, close the manual lockable valve in the vent line and then quickly close the manual valve in the main gas line downstream of the two APFGSOV's. Observe the pressure gage to make sure the manual valve does not leak. Bleed the pressure by briefly opening and then re-closing both the manual vent valve and the manual main gas line valves.
- Connect flexible tubing to the test port located between the APFGSOV's and place the open end of the tubing approximately ¼ inch deep in a cup of water.
- Open the test port valve and observe for bubbles in the water. If there are no bubbles in a two-minute time period, the upstream APFGSOV passes the leak test.

Downstream APFGSOV Leak Test

- Connect flexible tubing to the test port on the main gas line downstream of the second APFGSOV and place the open end of the tubing approximately ¼ inch deep in a cup of water.

Checklist for Automatic Pilot Fuel Gas Shutoff Valves and Automatic Pilot Fuel Gas Solenoid Vent Valve Seat Leakage (APFGSOV & APFGSVV) – Pilot Line (Continued)

- Pressurize the space between the two APFGSOV's to approximately the normal gas pressure by using an air pump with pressure gage connected to the test port between the two APFGSOV's.
- Open the test port valve and observe for bubbles in the water. If there are no bubbles in two minutes, the downstream APFGSOV passes the leak test.

Result	Y/N
Correct Installation? Is LOOP Valve and test port in place?	
Did upstream APFGSOV leak?	
Did downstream APFGSOV leak?	
Did APFGSVV leak?	
Did APFGSVV open with boiler off	

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required.
Describe safety device failure/remedy in Appendix H.

Checklist for Proof of Closure on Automatic Fuel Shutoff Valves (POC-AFGSOV) – Natural Gas

Item	Make
POC-AFGSOV	

*Switch is required to open with a very slight opening of the valve (no indicated pressure). Switches are required to be wired in series.

- Close manual fuel valve downstream of AFGSOV. Perform the following test on each AFGSOV separately. Disconnect power.
- Remove cover on both automatic shut off valves to provide access to two wires connected across proof of closure switch. Wires can also be accessed in appropriate junction box. Disconnect both leads from switch/terminals going to control circuit.
- Temporarily connect the two wires that were disconnected from the POC switch/terminals to a toggle switch jumper in order to electrically bypass the switch. Place toggle switch in ON / closed position. Place multimeter across POC switch terminals and set to continuity (OHMS). Place pressure gage or connect tubing into test port immediately downstream of AFGSOV. Restore power to system.
- Start boiler and verify that switch opens before the AFGSOV opens to the point of allowing flow by measuring resistance across switch. Verifying that switch opens before the AFGSOV allows flow can be done by measuring pressure or flow immediately downstream of switch. Infinite resistance (OL) across the switch should occur before pressure is measured or flow is detected.
- Shut boiler down and switch toggle switch to OFF / open position. Try to start boiler and verify that the boiler does not allow start up sequence to begin.
- Repeat procedure for switch on 2nd valve.

Result	Y/N
Is POC present in both valves and wired in series?	
Did either POC being open prevent the boiler from firing?	
Did POC switch on each AFGSOV open before the AFGSOV opened (no indicated pressure /flow)?	

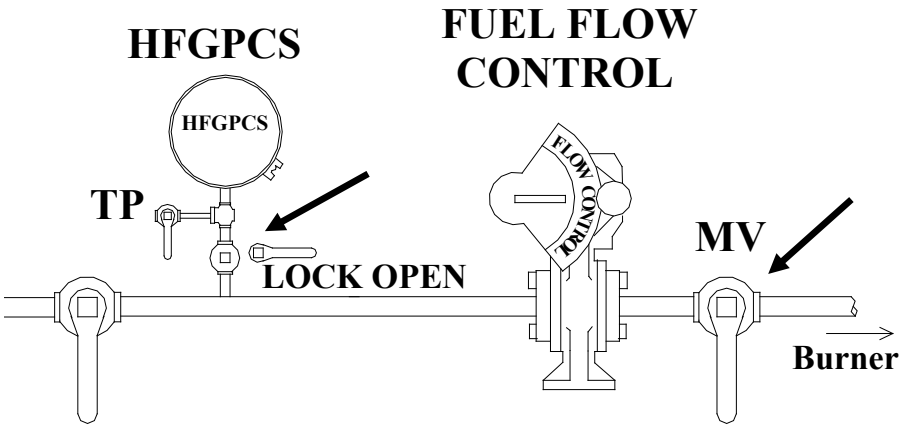
Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail

If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Flame Scanner-for main flame out (FSMFO)

Item	Make	Model
Flame Scanner		

*Maximum allowable timing is 4 sec. Only a UV– Self checking scanner is VA compliant. The scanner is required to <u>not</u> be rebuilt.



- Operate boiler in low fire.
- Close the lockable manual valve between the fuel line and the HFGPCS.
- Quickly close the manual valve in fuel line before burner.
- Observe the time required for the flame scanner to close the automatic fuel gas shutoff valves. (Valves should close within 3 to 4 seconds from the time the flame goes out in the firebox).

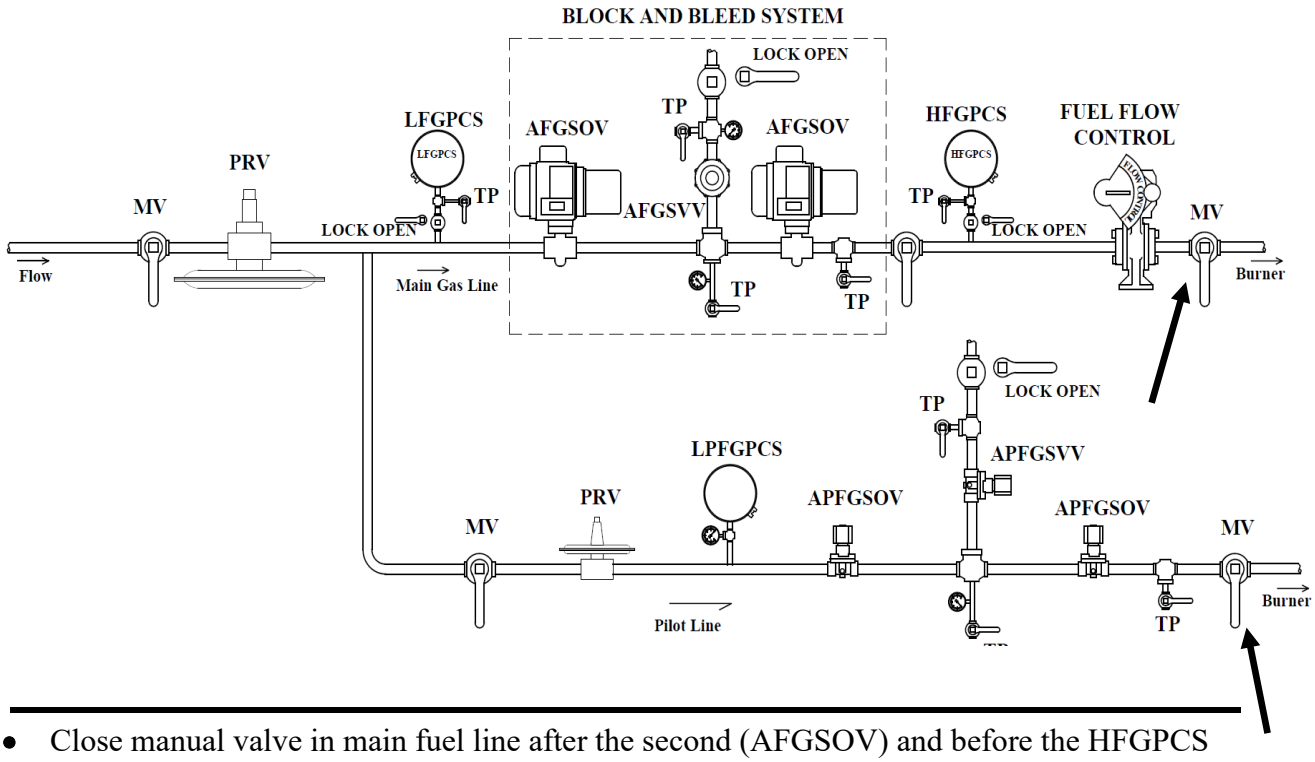
Result	Y/N	Time (seconds)
Is scanner UV, self-checking and not rebuilt?		
Did the scanner work correctly?		
Time to close fuel valves?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Flame Scanner Not Sensing Igniter Spark (FSNSIS)

Item	Make	Model
Programmer		

*The scanner is required to not indicate a voltage /flame signal for duration igniter spark is on, Voltage /flame signal indicates that scanner senses spark. Only a UV– Self checking scanner is VA compliant. The scanner is required to not be rebuilt.



- Close manual valve in main fuel line after the second (AFGSOV) and before the HFGPCS and the manual valve in the pilot gas line downstream of the second APFGSOV.
- Attempt to start boiler. The boiler should go through pilot trial for ignition.
- Determine if the scanner output indicates a voltage / flame signal during pilot trial for ignition.

Result	Y/N
Is scanner UV, self-checking and not rebuilt?	
Did the scanner work correctly? (No voltage /flame signal indicated.)	

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Igniter Timing (IT)

Item	Make	Model
Programmer		

* Maximum allowable duration is 10 sec.

- Close manual valve in main fuel line after the second (AFGSOV) and the manual valve in the pilot gas line downstream of the second APFGSOV.
- Attempt to Start boiler.
- View igniter by means of furnace front or back view port and time the ignition spark. (You can hear the igniter click on and off so that it may not be necessary to view the spark if not easily visible).
- Observe the duration of the ignition spark with a stopwatch.
- Reset BMS and restart boiler.
- Observe the duration of the pilot valves open to close during pilot trial for ignition. Note time.

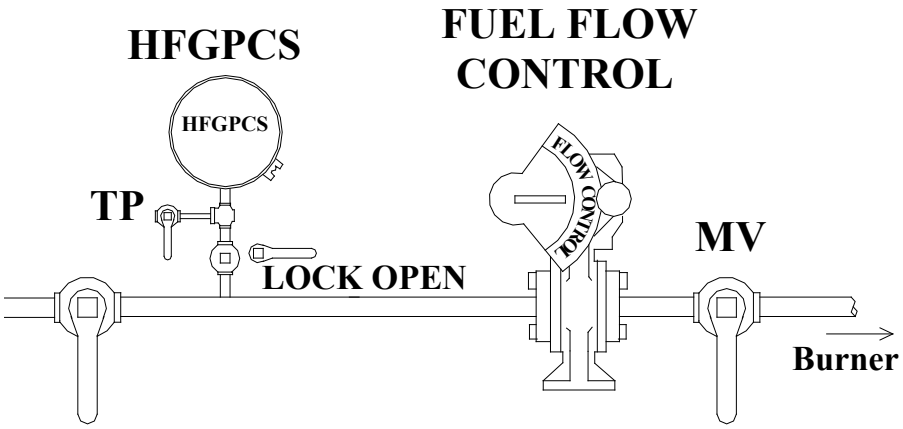
Result	Y/N	Time (seconds)
Did the BMS/flame safeguard work correctly by locking out on flame failure?		
Igniter timing?		
Was ignitor timing 10 secs or less?		
What was the pilot valve timing?		
Did the pilot valves close in 10 seconds or less?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required.
Describe safety device failure/remedy in Appendix H.

Checklist for Main Flame Ignition Timing (MFIT)

Item	Make	Model
Programmer		

* Maximum timing is required to be 14 seconds from attempt to start boiler until AFGSOVs close.



- Close the lockable manual valve in the fuel line after the second (AFGSOV) and before the HFGPCS.
- Close manual valves in main fuel line.
- Attempt to start boiler.
- Time the AFGSOV from the time they begin to open until they close with a stopwatch.

Result	Y/N	Time (seconds)
Did the programmer work correctly?		
Time to AFGSOVs?		
Was ignition timing 14 secs or less?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Pre-Purge and Post-Purge Timing (PPT)

Item	Make	Model
Purge Timer		

Boiler make	Fire Tube / Water tube	Boiler Fireside Volume (ft^3)

* Eight air changes are required for a water tube boiler and 4 air changes for a fire tube boiler.
The method to calculate required purge time is:
Let $V_{fireside}$ = volume of boiler fireside measured in **cubic feet**. (Obtain from boiler manufacturer) = _____cubic feet

Let m = maximum boiler capacity in lb/hr of steam = _____ lb/hr

Let AC = required air changes (4 for a fire tube boiler and 8 for a water tube boiler) = _____

Then required minimum purge time = (AC x $V_{fireside}$ x 270) / m = _____ sec

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- Start up boiler and record the pre-purge time in the table below.
- Repeat this step for post purge cycle.

Result	Time (sec)	Y/N
Adjustable Timing?		
Low fire to high fire?		
Time in high fire?		
High fire to low fire?		
Time in post purge?		
Equivalent High Purge Time?		
Is purge adequate?		

*Equivalent pre-purge is all time spent at high fire plus half of the time spent in getting to high fire and returning to low fire.

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Low-Fire Proving Switch (LFPS)

Item	Make	Model
LFPS of gas valve position		
LFPS on oil valve position		
LFPS on forced draft damper		

*The LFPS is required to be open at a position no more than 10% above the light off position. Potentiometer feedback is not allowed to be used to prove low fire position.
*For single point positioning control systems, only one LFPS is required to determine the position of the fuel flow control valves and air damper. (To use one LFPS for this situation, all linkages to the oil valve and air damper are required to be drilled and pinned. If the LFPS is mounted in the drive motor or on linkages connecting the drive motor to the LFPS, the linkage to the gas valve must be drilled and pinned.). For parallel positioning systems (with no mechanical connection between the fuel flow control valves and the inlet air damper) a LFPS is required on the gas flow control valve, the oil flow control valve, and the inlet air damper. Actuator connections to valve/damper must be square connection, keyed, or drilled and pinned to prevent slip. Any cam, lever, or linkage that is used to actuate a low fire proving switch must be drilled and pinned.

- Perform the following test <u>for each</u> of the required LFPS.
- Disconnect power from boiler. Access wires across the low fire proving switch. Remove wires going to the control circuit. Place a toggle switch jumper across the wires going back to BMS. Place toggle switch jumper to on position. Place multimeter across switch terminals. Set multimeter to continuity (Ohms).
- Restore power and start boiler. Note light off position. Slowly increase firing rate. Measure the resistance across the switch as boiler load is increased. Increase firing rate until switch opens (OL). Note position.
- Turn boiler off, set toggle switch to off position, and try to restart boiler. Boiler should not allow pilot ignition sequence to begin.

Result	Y/N	Y/N	Y/N
	Gas	Oil	Air
Correct switch for all required valve/damper positions? Are Linkages / connections square, keyed, or drilled and pinned?			
Did all the required switches work correctly? Did boiler not allow the ignition sequence to begin?			

Result	Switch Trip Point
What was the switch trip point for gas valve position?	
What was the switch trip point for oil valve position?	
What was the switch trip point for the forced draft damper position?	

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required.

Checklist for Forced Draft Damper Wide-Open Pre-Purge Proving Switch (FDDWOPS)

Item	Make	Model
FDDWOPS		

* Is required to be open at positions with damper vanes less than 90% wide open. All connections in linkages must be square, keyed or drilled and pinned.

- Disconnect power from boiler. Access wires across the FDDWOPS. Remove wires going to the control circuit. Place a toggle switch jumper across the wires going back to BMS. Place toggle switch jumper to off position. Place multimeter across switch terminals. Set multimeter to continuity (Ohms).
- Restore power and start boiler. As the forced draft damper moves to the wide open purge position, measure the resistance across the FDDWOPS. Note position at which the FDDWOPS closes (circuit makes).
- The purge count should not commence. Set toggle switch to on position and purge count should begin. Switch toggle switch to off again, purge count should stop.

Result	Y/N	% Load that switch closes.
Are all required connections square, keyed, or drilled and pinned?		
Did the switch work correctly? Did purge count hold with switch circuit open? Record % damper position.		

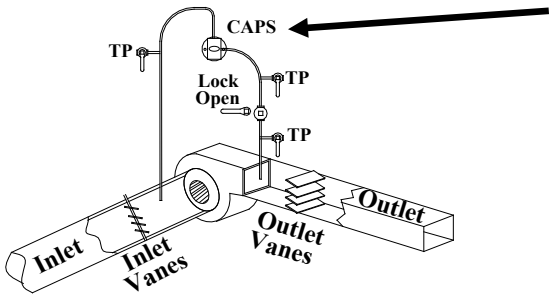
Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Combustion Air Pressure Switch (CAPS)

THIS TEST IS APPLICABLE ONLY TO A VARIABLE SPEED FORCED DRAFT FAN SETUP

Item	Make	Low Pressure Tap Location	High Pressure Tap Location	Switch Range (inwc)	Switch Setpoint (inwc)
CAPS					

*CAPS is required to activate if pressure drops to less than 35% of the pressure difference measured at purge. It will be necessary to limit the fan speed turndown to achieve this requirement. VFD applications must be set up so that the pressure difference measured across the fan is at least 43% of the pressure difference across the fan at wide open purge. This minimum pressure difference must be maintained at all firing rates. Upon switch activation boiler must shut down and lock out. Switch taps are required to be across fan with no variable damper between as shown.



- Connect flex tubing / tee -bleed setup to high pressure test port closest to switch and high pressure side of monometer. Connect tubing from low pressure test port to low pressure side of manometer. Pinch / close off bleed line. Open test ports.
- Start the boiler and record the pressure difference read by manometer during purge.
- With boiler running, close the lockable manual valve to isolate the CAPS. Decrease the pressure in the high pressure leg by slowly opening the bleed line and observe the pressure at which the switch opens and shuts off boiler. It may be necessary to apply suction/vacuum to the line.
- Record value of pressure difference at which switch tripped.

Result	Pressure (inwc)	Y/N
Pressure Difference during purge?		
Record Switch Trip (Break) Point. Is it more than 35% of purge pressure.		
Proper installation with test ports and LOOP valve?		
Did switch shut boiler down, lockout, and properly annunciate?		

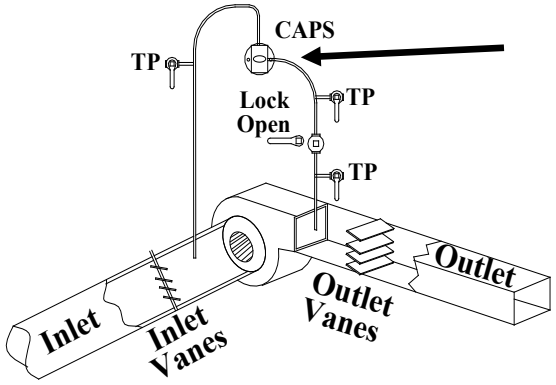
Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail

If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Combustion Air Pressure Switch (CAPS)
THIS TEST IS APPLICABLE ONLY TO A CONSTANT SPEED FORCED DRAFT FAN SETUP

Item	Make	Low Pressure Tap Location	High Pressure Tap Location	Switch Range (inwc)	Switch Setpoint (inwc)
CAPS					

*CAPS should activate if pressure drops to 80% of minimum pressure difference. Boiler must shut down and lock out. Switch taps are required to be across fan with no variable damper between as shown.



- Connect flex tubing / tee -bleed setup to high pressure test port closest to switch and high pressure side of monometer. Connect tubing from low pressure test port to low pressure side of manometer. Pinch / close off bleed line. Open test ports.
- Start the boiler and record the minimum pressure difference read by manometer during purge.
- With boiler running, close the lockable manual valve to isolate the CAPS. Decrease the pressure in the high pressure leg by slowly opening the bleed line and observe the pressure at which the switch opens and shuts off boiler. It may be necessary to apply suction/vacuum to the line.
- Record value of pressure difference at which switch tripped.

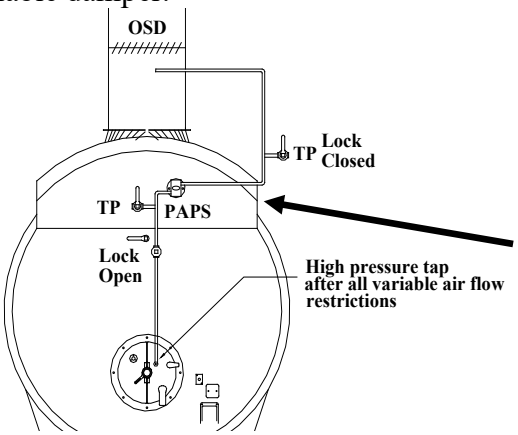
Result	Pressure (inwc)	Y/N
Minimum Pressure Difference during purge?		
Record Switch Trip (Break) Point. Is it 80% or more of purge pressure.		
Proper installation with test ports and LOOP valve?		
Did switch shut boiler down, lockout, and properly annunciate?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Purge Airflow Proving Switch (PAPS)

Item	Make	Low Pressure Tap Location	High Pressure Tap Location	Switch Range (inwc)	Switch Setpoint (inwc)
PAPS					

*PAPS is required to make at 80% or more of maximum differential pressure signal at high fire. Switch taps are required to be in inlet to combustion chamber after any variable damper and in the boiler stack before any variable damper.



- Connect flex tubing / tee setup to high pressure test port closest to switch and high pressure side of monometer. Connect tubing from low pressure test port to low pressure side of manometer. Bleed line should be open. Open test ports. Close lockable isolation valve in high pressure leg to isolate PAPS.
- Start boiler. Observe that boiler purge count does not begin.
- Open lockable isolation valve and pinch / close bleed line. Observe maximum stable pressure seen on the manometer.
  Stop boiler. Place multimeter across PAPS switch terminals (Common/ Normally Open). Close lockable isolation valve and use bleed line to slowly pressurize the switch. Place manometer beside multimeter. Observe the pressure at which the PAPS switch makes by observing on the multimeter when the switch closes. (Shows no voltage or shows continuity on multimeter).

Result	Pressure (inwc)	Y/N
Maximum Pressure Difference from low to high fire		
Record Switch Trip (make) Point. Is switch make point 80% or more of Max pressure difference above?		
Is switch installed correctly with test ports and LOOP valve in place.		
Did switch work correctly by not allowing purge count to begin or continue?		

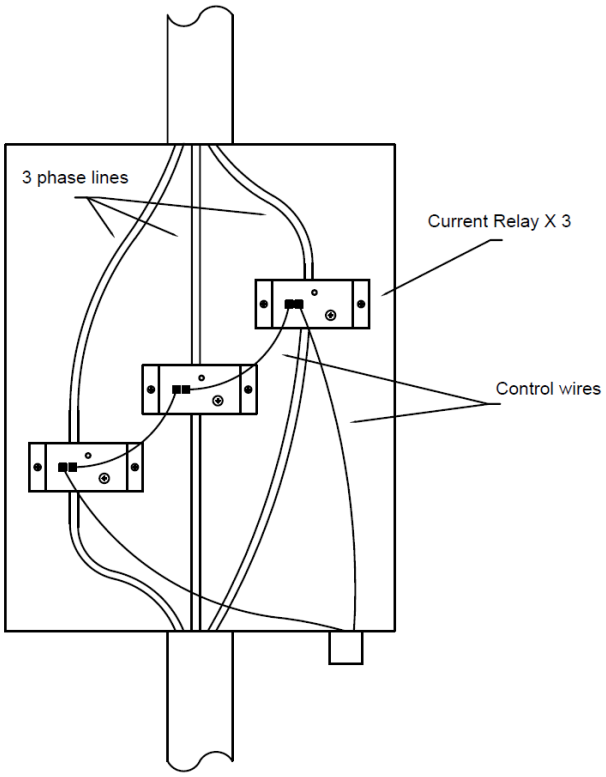
Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Forced Draft Motor Interlock Switches (FDMIS)

Item	Make	Type of Current Relay
FDMIS		

*The FDMIS are required to be current relays (one on each of the three phase legs) that can be unlatched and removed for testing (split-core, hinged, clamp-on). Current relays must be located in a separate enclosure with no exposed 3 phase contacts.

- Be certain to follow NFPA 70E requirements as the forced draft power supply has significant shock and potential arc flash.
- With power to fan off, unclamp and remove one current relay from around one power lead feeding the fan. When complete, restore power.
- Attempt to start boiler. Boiler should shut down.
- Replace the current transformer and repeat above process for each of three power leads to fan.



Result	Y/N
Correct switch type?	
Did the boiler shutdown, lockout, and annunciate properly?	

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Outlet Stack Damper Position Interlock Switch (OSDPI)

Item	Make	Modulating Damper Y/N
OSDPI		

*The OSDPI is required to be open if damper is not at least 80% open. For a modulating damper, the OSDPI is required to prevent start of and interrupt purge if the damper is not at least 80% open. For a non-modulating, operable damper, an open OSDPI is required to shut down the boiler during any mode of operation. No OSDPI is required if the damper is welded or locked in the in the open position. Any linkages between the switch and damper must be square, keyed, or drilled and pinned,

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- Disconnect power to boiler. Locate OSDPI switch and remove wires from switch. Place a toggle switch jumper across the wires removed from switch. Place toggle switch to On or closed position.
- Place multimeter across switch terminals (C, NO). Set multimeter to continuity (OHMs).
- Restore power and start boiler. During purge note and record damper position at which switch closes. (multimeter shows continuity). During purge switch toggle switch to OFF /Open position. If a non modulating damper is used boiler should shut down. If a modulating damper is used purge count should stop.

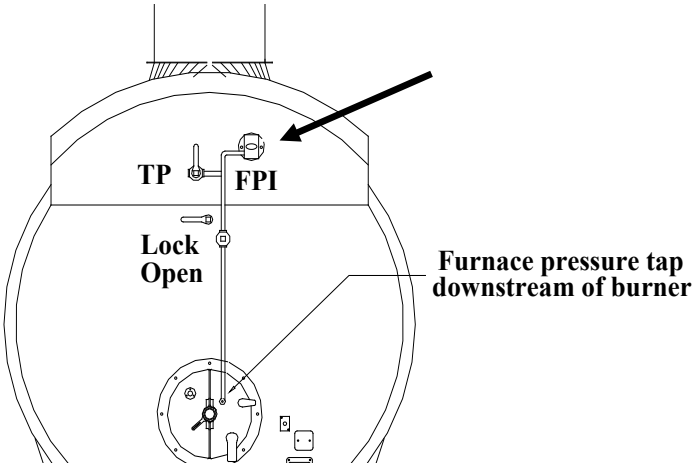
Result	Y/N	Trip Position
If OSDPI is required, is it present?		
Are any linkages drilled and pinned?		
Did the switch work correctly? Record trip position.		
Is switch close /make position 80% or more of wide open damper position?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Furnace Pressure Interlock (FPI)

Item	Make	Low Pressure Tap Location	High Pressure Tap Location	Switch Setpoint (inwc)
FPI				

*FPI is only required on boilers with a modulating outlet stack damper.
*Required trip point is less than the greater of 1 inwc or 120% of maximum boiler furnace pressure measured during operation.



- Connect a manometer using appropriate flex tubing to the high pressure test port with other side of manometer open to atmosphere. Open TP valve.
- Start the boiler and record the pressure sensed by the switch over the entire firing rate.
- Return the boiler to low fire.
- Close manual lockable valve isolating switch from furnace pressure.
- Test rig must provide means to pressurize system and a manometer to read the gage pressure.
- Slowly pressurize the switch.
- Note the pressure that the boiler trips off line.

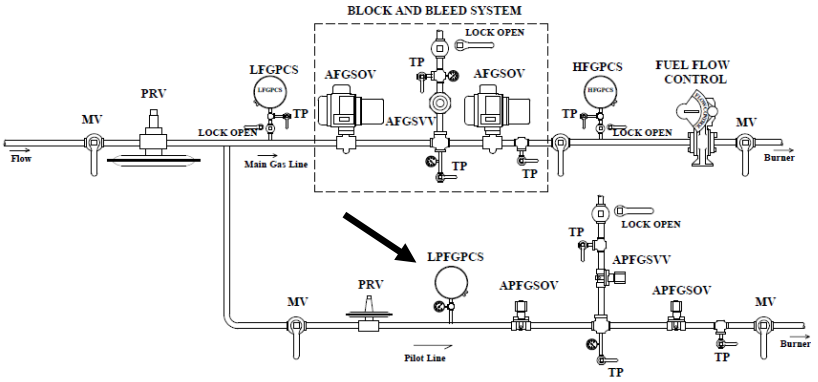
Result	Pressure (inwc)	Y/N
Maximum Furnace Pressure from low to high fire		
Switch Trip (Break) Point		
Is switch installed correctly? Are test port and LOOP valve in place?		
Is setpoint 120% or less of maximum furnace pressure?		
Did switch work correctly? Did boiler shut down, lockout, and properly annunciate?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Low Pilot Fuel Gas Pressure Cutoff Switch (LPFGPCS)

Item	Make	Range (inwc/psig)	Switch Setpoint	Regulated Pressure
LPFGPCS				
Pressure Gage				

*LPFGPCS Switch setpoint is required to be 80% of regulated pressure and switch is required to be after the PRV as shown. No dampeners, snubbers, or other such devices are allowed. LPFGPCS may **not** be wired in series with the pilot automatic shut off valves.



- Close the manual valve in the gas line after the fuel control valve and allow the pilot burner to light. Place programmer in check mode while holding in the pilot cycle.
- In low fire throttle manual valve upstream of the LPFGPCS slowly until switch trips the boiler offline due to low pilot fuel pressure.
- Open the manual valve upstream of the LPFGPCS and again put boiler in check mode with pilot lit. Slowly close manual valve upstream of the LPFGPCS and regulate the pilot gas pressure to a value of less than 10% above trip point pressure.
- Open the manual valve in the gas line after the fuel control valve, place the programmer in the "run" mode, and carefully observe that the main burner ignites immediately and smoothly. Repeat light off for three consecutive smooth light offs to prove a stable pilot lightoff.
- Be prepared to stop the burner immediately with E Stop if this does not occur.

Result	Y/N	Switch Trip point
Correct switch location/installation?		
Is switch trip point 80% of regulated pilot pressure or higher?		
Did boiler shutdown, lockout, and properly annunciate?		
Did the boiler light smoothly 3 times with low pilot gas pressure?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Flue Gas Recirculation Damper Interlock (FGRDI)

Item	Make	Manufacturer Required FGRDI Position on Purge
FGRDI		

*Open FGRDI switch is required to prevent completion of the pre purge cycle.
*Dampers are required to be at least 80% open on purge if manufacturer requires an open damper on purge or it should be at least 80% closed if the manufacturer requires a closed damper on purge.
*If manufacturer requires an open damper on purge, consult manufacturer to determine if additional purge time is recommended.
*All linkages between the switch and damper must be square, keyed, or drilled and pinned.

- Connect a multi-meter across the switch and measure voltage.
- Start the boiler and monitor voltage across the switch. If damper moves during purge note the position at which the switch opens. If not raise the firing rate to get FGR damper to move so that trip point can be attained. Record damper position at which switch opens.
- Stop boiler and turn off power to controls.
- Disconnect one lead from switch. Start boiler. The boiler should not complete purge sequence.

Result	Y/N	Position that switch closes.
Are all connections square, keyed, or drilled and pinned?		
Did the switch work correctly by not allowing boiler purge count to commence or resume? Record switch trip point.		
Is switch open within 20% of FGR damper purge position?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Low Flue Gas Oxygen Level Interlock (LFGOLI)

Item	Make
LFGOLI	

*LFGOLI is required to be an alarm and interlock. LFGOLI is required to prevent boiler from operating with more than 200 ppm CO or combustibles in the flue gas.

- During the required 6 month tuning of boiler combustion by a qualified individual, this qualified individual must determine the minimum % Oxygen possible to hold the carbon monoxide and combustibles below 200 ppm. This value must consider both oil and gas firing.
- Start the boiler. Supply calibrated test gas through the sensor calibration test port at the minimum % oxygen concentration (determined in the six-month testing) per manufacturer's instructions.
- Verify that the LFGOLI alarms and shuts down the boiler.

Min % Oxygen from 6 month tuning	CO at minimum % Oxygen from 6 month tuning

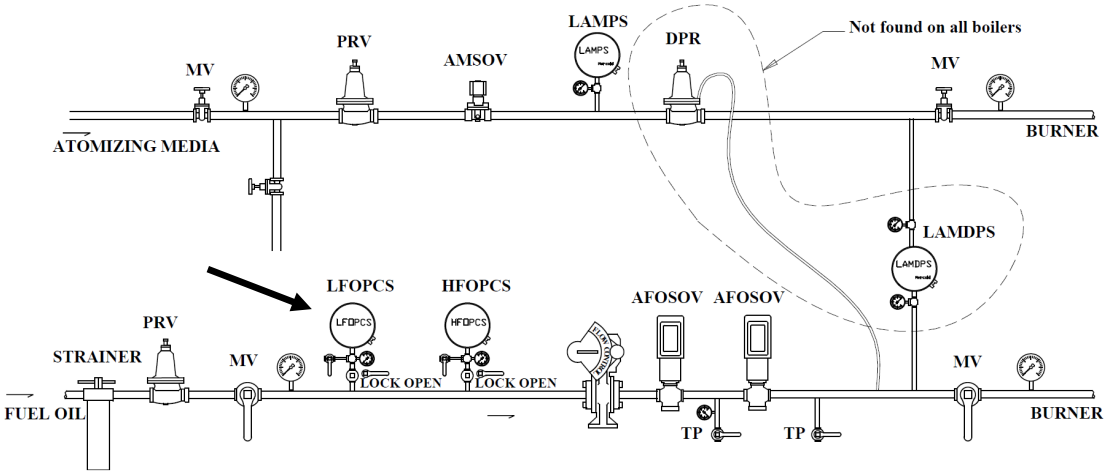
Result	Y/N	Trip point $\%O_2$
Correct Device with test gas ports and plumbing?		
Is the proper test gas with correct O2 concentration available onsite?		
Did the interlock work correctly? Did boiler shut down, lockout, and properly annunciate? Record % O_2 at trip point.		
Did the LFGOLI activate with less than 200 ppm of CO/Combustibles?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Low Fuel Oil Pressure Cutoff Switch (LFOPCS)

Item	Make	Range (inwc/psig)	Switch Setpoint	Regulated Pressure
LFOPCS				
Pressure Gage				

*The LFOPCS location is required to be downstream of PRV and upstream of flow control valve with test setup shown. Trip point of LFOPCS is required to be equal to or greater than 80% of regulated pressure. LFOPCS activation must generate a boiler safety shutdown, annunciate, and require manual reset of the flame safeguard or burner management system. The use of snubbers or dampeners on LFOPCS is prohibited.



- Close lock open manual valve isolating the LFOPCS. Install appropriate tubing on test port. Bleed oil from space between lockable manual valve and LFOPCS into a container for proper disposal.
- Install hand pump or equivalent to the test port capable of supplying air or nitrogen pressure to space. Pressurize the space to above the switch setpoint.
- Start the boiler. At low fire, slowly bleed pressure from the LFOPCS until it trips boiler offline measuring pressure at trip point.

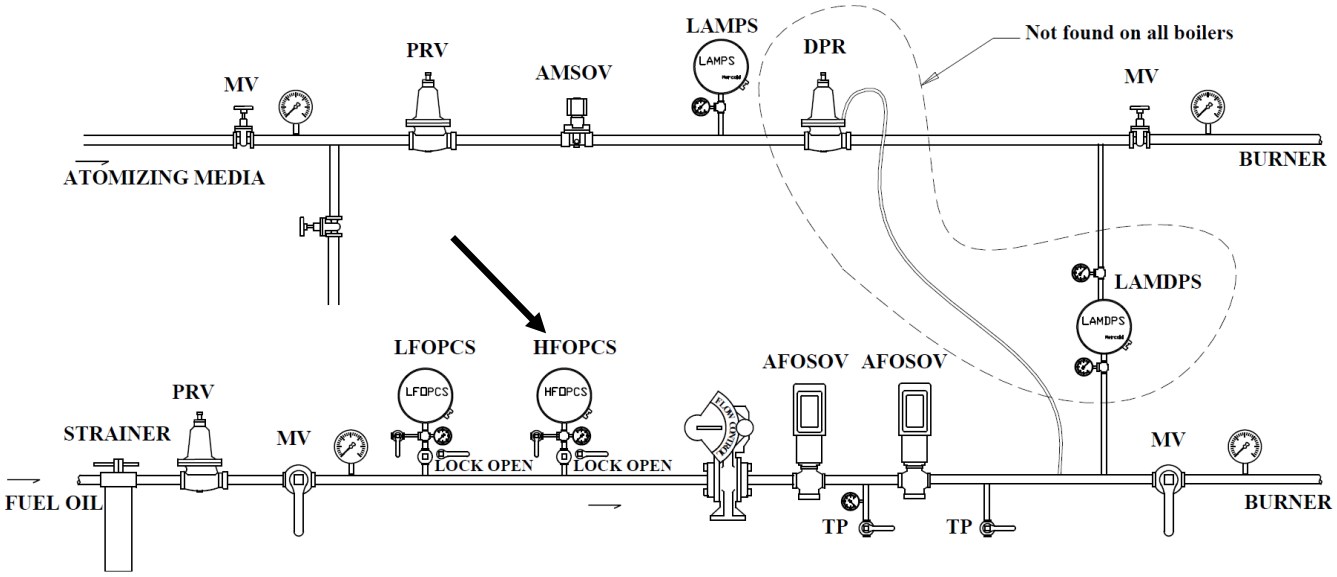
Result	Y/N	Switch Trip point Pressure
Snubber or dampeners **not** used?		
Correct switch location/test setup with LOOP in place?		
Did the switch work correctly? Record trip point pressure.		
Is switch setpoint 80% or more of regulated pressure?		
Did boiler shutdown, lockout, and properly annunciate?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for High Fuel Oil Pressure Cutoff Switch (HFOPCS)

Item	Make	Range (inwc/psig)	Switch Setpoint	Regulated Pressure
HFOPCS				
Pressure Gage				

*The HFOPCS location is required to be downstream of PRV and upstream of flow control valve with test setup shown. Trip point of HFOPCS is required to be equal to or less than 120% of regulated pressure. HFOPCS activation must generate a boiler safety shutdown, annunciate, and require manual reset of the flame safeguard or burner management system.



- Close lock open manual valve isolating the HFOPCS. Install appropriate tubing on test port. Bleed oil from space between lockable manual valve and HFOPCS into a container for proper disposal.
- Install hand pump or equivalent to the test port capable of supplying air or nitrogen pressure to space. Pressurize the space to above the switch setpoint.
- Start the boiler. At low fire, slowly raise pressure to the HFOPCS until it trips boiler offline measuring pressure at trip point.

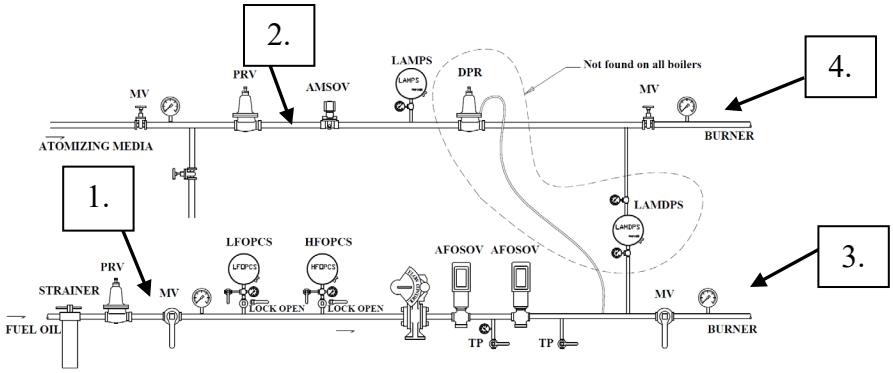
Result	Y/N	Switch Trip Point Pressure
Correct switch location/test setup with LOOP valve in place?		
Did the switch work correctly? Record trip point pressure.		
Is switch trip point 120% or less of regulated pressure?		
Did boiler shutdown, lockout, and properly annunciate?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Low Atomizing Media Pressure Switch (LAMPS) (Applications with differential pressure regulation or flow control on atomizing media)

Item	Make	Range (inwc/psig)	Switch Setpoint	Regulated Pressure
LAMPS				
Pressure Gage				

*LAMPS setpoint is required to be 80% or more of the lowest atomizing media pressure upstream of the LAMPS seen during normal operation. LAMPS activation must generate a boiler safety shutdown, annunciate, and require manual reset of the flame safeguard or burner management system. LAMPS must be located downstream of any PRV and before any flow control device or differential pressure regulator.



- Operate boiler and determine data in following table.

Item	Minimum Fire (psig)	Mid Fire (psig)	High Fire (psig)
Oil pressure at burner-state 3			
Atomizing Pressure at burner-state 4			
Oil pressure downstream PRV-state 1			
Atomizing pressure downstream PRV-state 2			
Differential Pressure at burner-state 4-state 3			

In purge throttle manual valve in atomizing media line or bleed pressure before the switch slowly until switch trips the boiler offline due to low atomizing media pressure.

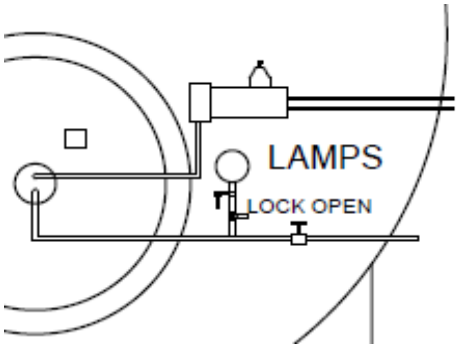
Result	Y/N	Switch Trip Point
Correct switch location?		
Did the switch work correctly? Record trip point pressure.		
Is switch setpoint 80% or more of lowest recorded regulated pressure?		
Did boiler shutdown, lockout, and properly annunciate?		

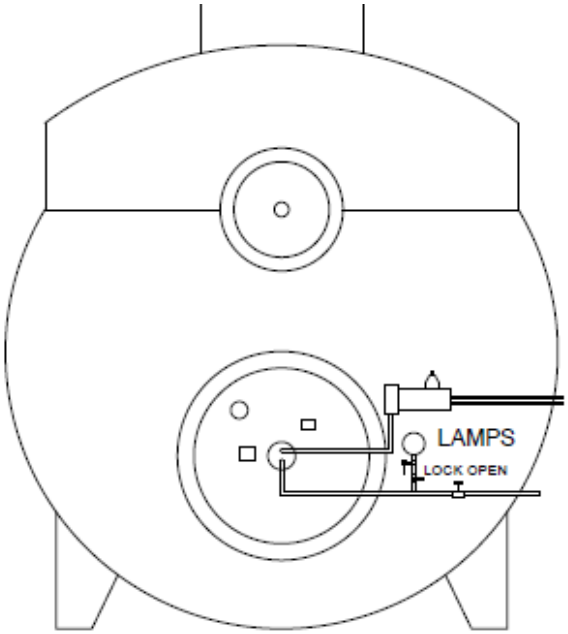
Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Low Atomizing Media Pressure Switch (LAMPS)
(Dedicated Onboard Atomizing Media Compressor)

Item	Make	Range (inwc/psig)	Switch Setpoint	Regulated Pressure
LAMPS				
Pressure Gage				

* In dedicated onboard compressor applications, the LAMPS must be located near the burner downstream of any valve. LAMPS setpoint is required to be no less than 80% of the lowest atomizing media pressure upstream seen during all modes of operation at the burner. LAMPS activation must generate a boiler safety shutdown, annunciate, and require manual reset of the flame safeguard or burner management system.





- Insert pressure gage into LAMPS test port if needed.
- Start Boiler. Record the atomizing media pressure at LAMPS switch during Purge and Low Fire.
- With boiler firing, isolate lockable only open isolation valve. Slowly bleed pressure until the LAMPS trips offline. Record activation pressure.

Result	Y/N	Switch Trip Point
Correct switch location? Is LOOP Valve in place?		
Did the switch work correctly? Record trip point pressure.		
Is switch setpoint 80% or more of lowest recorded regulated pressure?		
Did boiler shutdown, lockout, and properly annunciate?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Low Atomizing Media Differential Pressure Switch (LAMDPS)

Item	Make	Range (inwc/PSIG)	Switch Setpoint	Minimum Diff Pressure
LAMDPS				
Pressure Gage Fuel Oil Burner				
Pressure Gage Atomizing media				

*The VA does not require a LAMPDS if, at some firing rates, the oil pressure is higher than the atomizing pressure (crossover). For crossover, a second atomizing media switch is required. If crossover does not occur, the VA required LAMDPS is a differential pressure switch that has the high pressure leg connected downstream of the differential pressure regulator and its low pressure leg in the oil supply line after the fuel flow control valve. Setpoint should be 80% or more of minimum differential pressure between oil and atomizing media.

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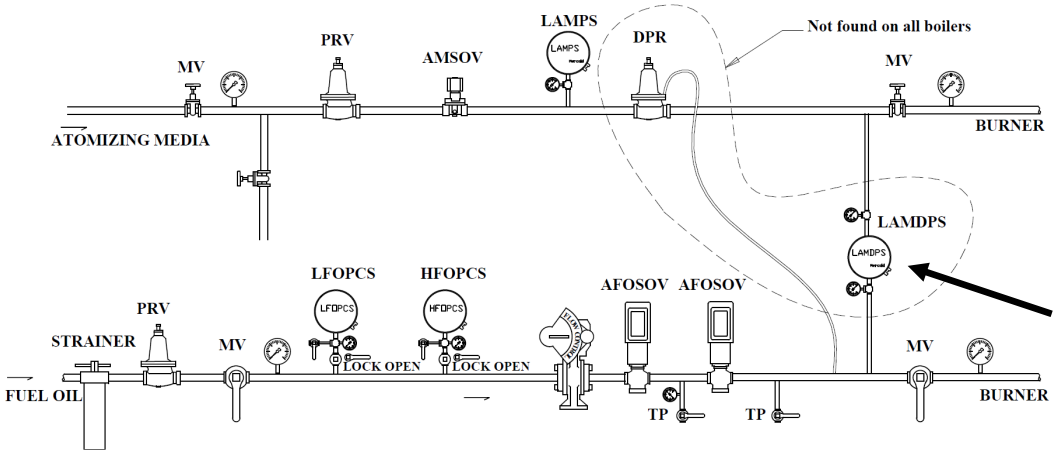


- Determine the minimum differential pressure from data table in LAMPS checklist and record in above table.
- In low fire throttle manual valve in atomizing media line before the LAMDPS slowly until switch trips the boiler offline due to low differential pressure but NO LOWER THAN 80% OF MINIMUM DIFFERENTIAL PRESSURE between oil and atomizing media.

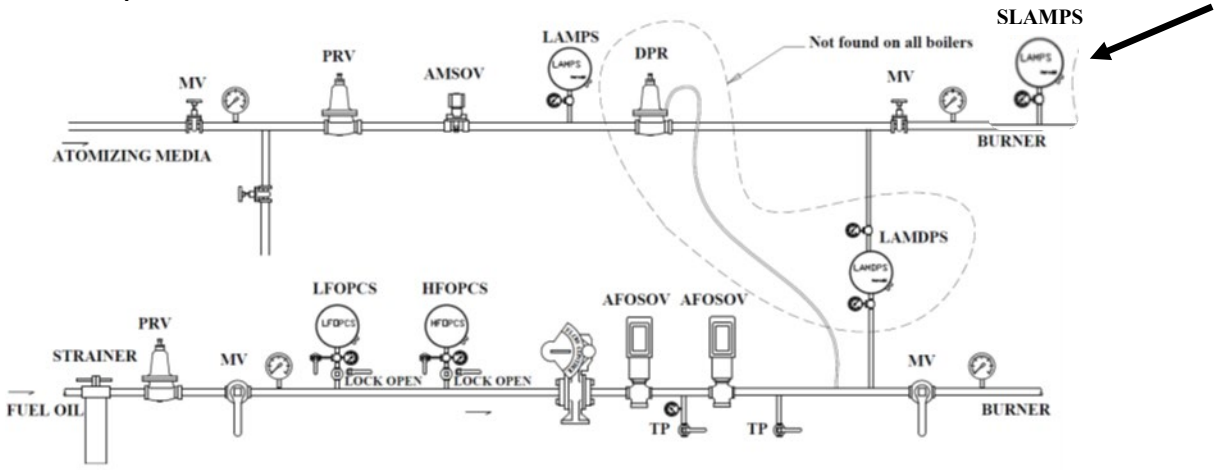
Result	Y/N	Switch Trip point
Correct location/installation?		
Did the switch work correctly? Record Trip Point differential pressure		
Did boiler shutdown, lockout, and properly annunciate?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Secondary Low Atomizing Media Pressure Switch (SLAMPS) (Applications with Differential Pressure Regulation and Crossover)

Item	Make	Range (inwc/PSIG)	Switch Setpoint	Minimum Diff Pressure
SLAMPS				

* In all applications at which oil pressure exceeds atomizing pressure (crossover) or atomizing media flow control is utilized, the VA requires a SLAMPS located in the atomizing media line downstream of any valves near the burner inlet. If the primary LAMPS switch is located near the burner downstream of any valves then the SLAMPS must be located near the atomizing media source. Setpoint should be no less than 80% of the minimum pressure measured at the switch in all modes of operation.



- In purge throttle manual valve in atomizing media line or bleed pressure before the SLAMPS slowly until switch trips the boiler offline due to low atomizing pressure. It may be necessary to place electrical jumper across other atomizing media switch to make sure the switch being tested is causing the shutdown.

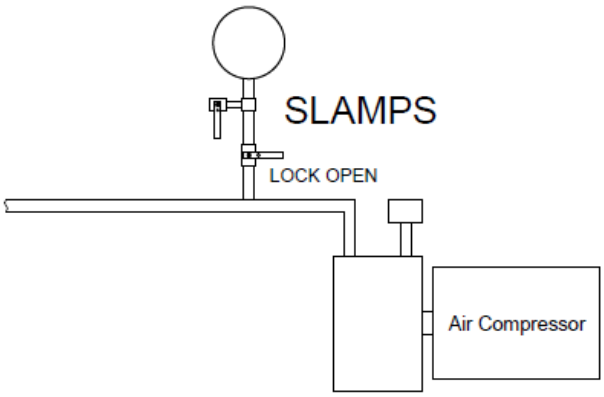
Result	Y/N	Switch Trip Point Pressure
Correct Location/installation?		
Did the switch work correctly? Record trip point pressure.		
Is switch setpoint 80% or more of lowest recorded regulated pressure at switch?		
Did boiler shutdown, lockout, and properly annunciate?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Secondary Low Atomizing Media Pressure Switch (SLAMPS) (Dedicated Onboard Atomizing Compressor)

Item	Make	Range (inwc/PSIG)	Switch Setpoint	Minimum Pressure
SLAMPS				

* In applications with a direct onboard atomizing air compressor with no pressure regulation or flow control device then a SLAMPS must be located near the atomizing media source / compressor. Setpoint must be no less than 80% of the minimum pressure measured at the switch in all modes of operation. LAMPS activation must generate a boiler safety shutdown, annunciate, and require manual reset of the flame safeguard or burner management system.



- Insert pressure gage into test port if needed.
- Start Boiler.
- Record the atomizing media pressure at the switch during purge and low fire. Note lowest pressure.
- With boiler online and firing isolate the switch by closing the Lockable only Open valve. Slowly bleed the pressure until boiler trips offline. Record activation pressure.

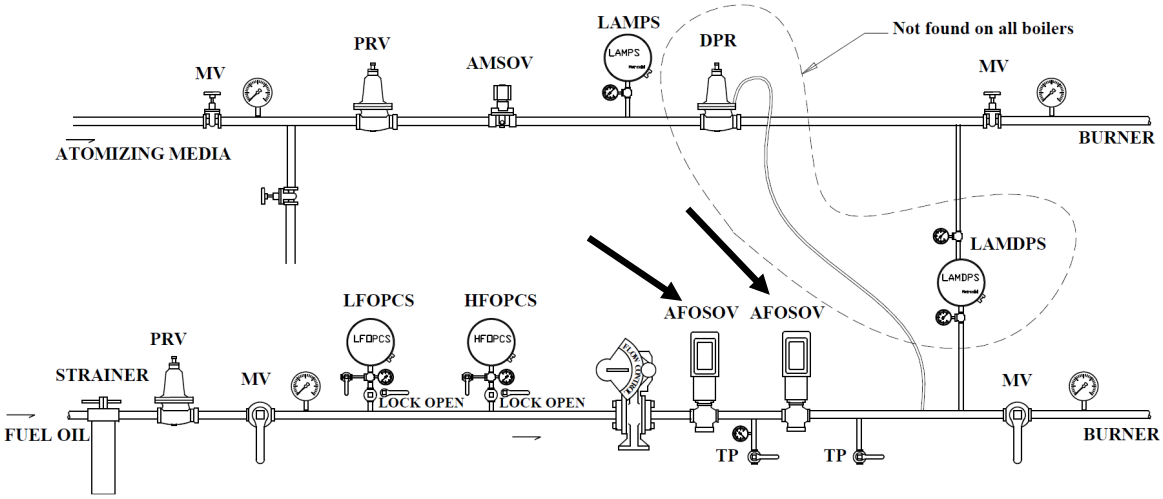
Result	Y/N	Switch Trip Point Pressure
Correct Location/installation? Is LOOP valve in place?		
Did the switch work correctly? Record trip point pressure.		
Is switch setpoint 80% or more of lowest recorded regulated pressure at switch?		
Did boiler shutdown, lockout, and properly annunciate?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Automatic Fuel Oil Shutoff Valves (AFOSV) - for Seat Leakage

Item	Make	Range (inwc/psig)
AFOSV		
Pressure Gage		

*After drip rate is steady, leak rate is required to be less than one drop in 10 seconds.



- While the boiler is firing quickly close the manual valve in oil line located after the automatic shut off valves.
- Place a container under the test port downstream of both automatic shut off valves. Open the test port valve and observe oil flow. In order to consider the valve as not leaking, oil flow should be less than 1 drop in 10 seconds. Some time is needed to establish a steady drip rate. Make sure that the pressure gage between the 2 auto shut off valves indicates pressure approximately equal to regulated pressure or higher.
- Place a container under the test port between the automatic shut off valves. Open the downstream test port valve between the automatic shut off valves and observe oil flow. In order to consider the valve as not leaking, oil flow should be less than 1 drop in 10 seconds. Some time is needed to establish a steady drip rate.
- Some manufacturers use a vent line between the two AFOSOV's (not required and not shown). If the valve in this vent line is leaking and the two AFOSOV's are not leaking, the pressure between the two AFOSOV's will fall.

Result	Y/N
Did upstream AFOSV leak?	
Did downstream AFOSF leak?	

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Proof of Closure on Automatic Fuel Oil Shutoff Valves (POC-AFOSV) – Oil

Item	Make
POC-AFOSV	

*Switch should open with a very slight opening of the valve. Switches on the two valves must be wired in series.

- Close manual fuel valve downstream of both AFOSOV. Perform the following test on each AFOSOV separately.
- Disconnect power and remove cover on both automatic shut off valves to provide access to two wires connected across proof of closure switch. Can also access wires in appropriate junction box. Disconnect both leads from switch going to control circuit.
- Connect the two wires that were disconnected from the POC switch to toggle switch jumper, Set toggle switch to ON / closed position. Connect multimeter to switch terminals and set to continuity. Restore power.
- Start boiler and verify that switch opens before the AFOSOV opens to the point of allowing flow by measuring continuity across switch. Verifying that switch opens before the AFOSOV opens can be done by measuring pressure downstream of switch. Infinite (OL) resistance across the switch should occur before pressure or flow is measured.
- Shut boiler down and set toggle switch to OFF / open position. Try to start boiler and verify that the boiler does not allow ignition sequence to begin.
- Repeat procedure for switch on 2nd valve.

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Result	Y/N
Is proof of closure present in both valves wired in series?	
Did either valve being open allow the boiler to fire?	
Did switch on each AFOSOV open with a very slight opening of AFOSOV?	

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail

If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Oil Burner Position Switch (OBPS)

Item	Make
OBPS	

*If no switch is present this test is not required and test is complete.

- Retract the gun enough to disengage the switch. Attempt to start the boiler. The boiler controls must cause a boiler shutdown before purge count completes.

Result	Y/N
Did the switch work correctly?	

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Appendix B.

ADDITIONAL SAFETY DEVICE TEST PROCEDURES FOR HOT WATER BOILERS

Appendix B.1 INTRODUCTION

Appendix B presents step by step test procedures for safety devices that are specific to hot water boilers. The appendix provides forms for obtaining and recording all necessary data for each safety device being tested. This Appendix is a supplement to Appendix A to be used in testing a hot water boiler.

The assumptions for the test procedures given in this Appendix are first listed. This information is then followed by one sheet for each device being tested to be used by the testing agency personnel as a check list and data form. These procedures must be made site specific to be in compliance with VA requirements. It is very important that all data required in these procedures are taken each time a test is made. Forms that contain pre-filled data lead to mistakes. Also, it is important not to use a "check list form" because a reviewer cannot verify that the test has been done correctly due to absence of data.

Appendix B.2. ASSUMPTIONS FOR TEST PROCEDURE

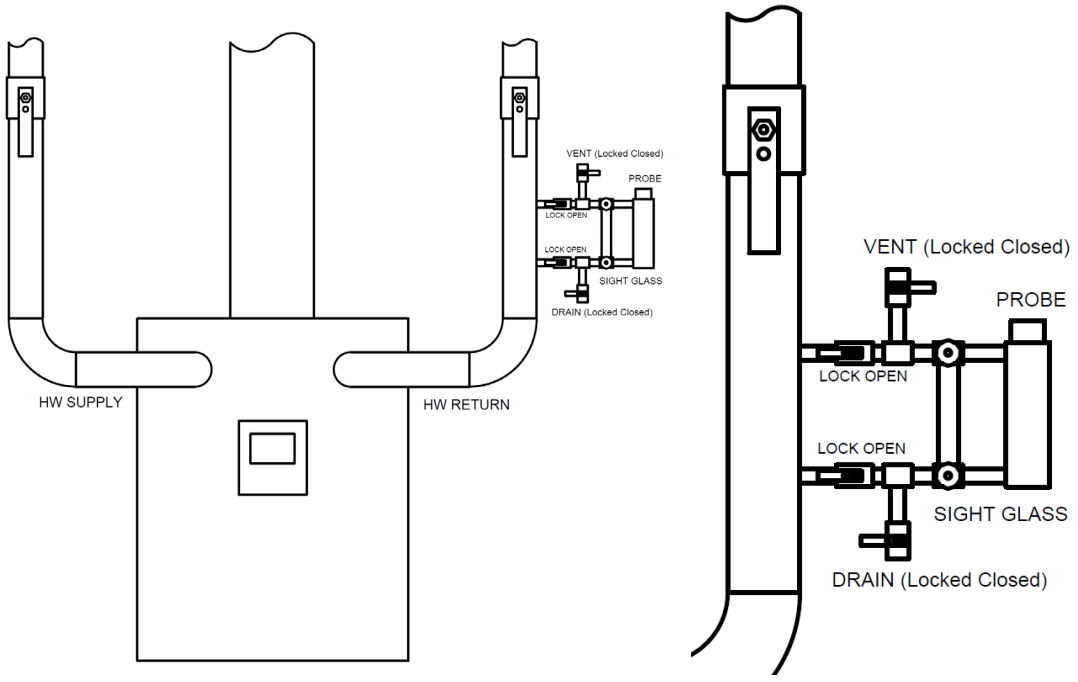
The test procedures in Appendix B makes certain assumptions that are listed below. **PLEASE NOTE THAT THESE ITEMS ARE NOT ALWAYS REPEATED IN EACH TEST PROCEDURE BUT APPLY TO ALL TESTS.**

- After each test, equipment should be returned to normal operating condition and the boiler should be fired to confirm its operability.
- "Jumping" means disabling the switch electrically.
- Any electric "jumper" application requires that all power to the device being "jumped" be shut off and only personnel that are trained and qualified to the correct level by NFPA 70E perform such tests.
- Pressure gages used in a test must be calibrated within prior 6 months.
- The set point is the value at which the safety device indicator is set. The trip point is the actual value at which the safety device activates. Some language used in the test procedures assumes that the set point equals the trip point.

Checklist for Low Water Cutout Hot Water (LWCOHW)

Item	Manufacturer	Probe Y/N	Sight Glass in External Water Column (Y/N)
LWCOHW			

***** If factory setup has a water column containing a low water cutoff device and/or has points to install a sight glass, a sight glass must be installed. If factory setup is testable and utilized, then the LWCOHW device must shut the boiler down and lock out through the BMS at a water level visible in the sight glass and above the manufacturer designated minimum water level. One external probe water level cutout is required (LWCOHW) if there is no sight glass and method to test the factory unit provided by the manufacturer by draining the boiler water to verify activation. The external LWCOHW setup is shown below. The LWCOHW setup must be mounted in an accessible location in the hot water return line above the boiler and downstream (boiler side) of any isolation valve. It must contain a conductivity probe, a visible water level indicator, lockable only open isolation valves, a lock closed drain, and lock closed vent as shown below. This external setup will be independent of any factory installed low water device and must utilize a conductivity probe setup that upon activation must disconnect power to the boiler and require manual reset of relay to reenergize and operate boiler. The probe set point should activate and shutdown power to boiler with water level visible in the sight glass provided the bottom of the sight glass is higher than the min water level for the boiler.



- If using factory unit refer to manufacturer provided procedure for proper test method. (Simply using factory test circuit button is inadequate).
- If using external unit, locate external LWCOHW water column in HW return piping.

Checklist for Low Water Cutouts (LWCOHW) (Continued)

- Remove locks and close external water column isolation valves to isolate water column.
- Slowly open column vent valve to allow column to be drained. **(HOT WATER, USE APPOPRIATE PPE !!!!)**
- With boiler online, slowly open column drain valve and slowly drain water column until LWCOHW activates. Close drain.
- Upon activation record the water level in the sight glass at which the probe activates.
- Verify the boiler shuts off and has no power by verifying control panel is dead. (Use multimeter if no power light indication)
- Slowly and slightly open bottom isolation valve to fill water column until water flows out of vent. Once water flows from vent, close vent, and open top isolation valve.
- Replace locks on isolation valves. Reset LWCOHW relay and return to normal operation.

Result	Y/N	Water Level
Correct installation?		
Did the LWCOHW work correctly? Record Level.		
Did the LWCOHW shut down and lockout boiler if using factory setup or shutoff power to boiler and require manual reset if using external setup?		
Was water level visible in sight glass and more than 1 inch above bottom of sight glass at activation point?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, a properly approved ISM is required. Describe safety device failure/remedy in Appendix H.

Checklist for Liquid Relief Valves (LRVHW)

Item	Make	Capacity (gal/hr)	Range	Set point psig	Normal Boiler Pressure, psig
Liquid Relief Valve, LRVHW					
Pressure Gage					

Item	Make	MAWP, psig
Boiler		

*One liquid relief valve stamped with an ASME certification must be installed on the boiler. The LRVHW must be plumbed to drain to sewer while meeting local codes for sewer drain conditions. The drain line must be hard piped with a diameter equal to or greater than the outlet diameter of the LRVHW. A view port or other means to determine when the LRVHW opens must be available as well as a test port for connecting a hydrostatic test pump.
*The activation point of the LRVHW must be above normal boiler operating pressure and below the maximum allowable working pressure of boiler. The LRVHW must activate within +/-5% of set value or +/-2 psi whichever is higher.
*LOOP Isolation valves must be in place to isolate the incoming and exit water flow to and from boiler.

- With boiler offline close manual valves on inlet and exit water flow to isolate boiler. Use hydrostatic test pump to raise pressure in the boiler and open LRVHW. Note the pressure at which the LRVHW opens. DO NOT RAISE PRESSURE MORE THAN MAXIMUM ALLOWABLE BOILER PRESSURE!
- Open the two isolation valves, disconnect the hydrostatic pump and verify that the boiler is operational and that the LRVHW reseated.

Result	Y/N	Pressure, psig
Correct installation?		
Did the LRVHW work correctly?		
What was the lift pressure for the LRVHW?		
Did the LRVHW reseat?		
View port or other means in place to view water flow thru relief valve and proper venting line and conditions?		
Drain line proper?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, is a properly approved ISM in place?
Describe safety device failure/remedy in Appendix H.

Checklist for High Water Temperature Switch (HWTS)

Item	Make	Set point F	Normal Boiler Temperature, F	Manufacturer Recommended Maximum Allowable Temperature, F
High Water Temperature Switch				

*A switch mounted high in the boiler near the boiler water outlet to cutout the boiler in case of excessive temperature. The device must be separate from any device used to control temperature.

*The switch set point for shutting down the boiler should be no higher than 15 F above the normal boiler temperature and lower than the recommended maximum temperature set by manufacturer. Boiler must shutdown and require manual reset.

*LOO Isolation valves must be in place to isolate the incoming and exit water flow to and from boiler. The boiler must be fitted with a temperature readout that measures the internal water temperature near boiler outlet.

- With boiler running, use an auxiliary means such as a contact thermometer to verify that the temperature readout on boiler water is accurate as compared to the auxiliary reading taken externally on the boiler water outlet. (An alternate approach is to use a recent calibration of the boiler water temperature readout.) Proceed only if the boiler water temperature reading is known to be accurate.
- Shut the boiler down and close the inlet and exit isolation valves and electrically by pass the flow switch.
- Fire the boiler and slowly raise the water temperature. NEVER ALLOW THE WATER TEMPERATURE TO REACH THE MAXIMUM ALLOWABLE TEMPERATURE PROVIDED BY MANFACTURER!
- Note the temperature at which the switch shuts down the boiler.
- Remove flow switch jumper, open isolation valves, and verify the boiler is operational.

Result	Y/N	Switch Trip Point, F
Switch has correct location and is independent of Temperature control?		
Did switch work correctly? Record Temperature		
Is switch trip point correct?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail

If boiler is to be operated with failed safety device, is a properly approved ISM in place? Describe safety device failure/remedy in Appendix H.

Checklist for Flow Switch (FS)

Item	Make	Minimum Flow required by boiler manufacturer, gpm
Flow Switch		

*A flow switch that is normally open and activates without a delay is required.
*The set point flow rate for the FS for shutting down the boiler should be 10% or more above the manufacturer's required minimum flow.
*A method to measure flow of water through the boiler is required, such as a strap on flow meter or equivalent.

---

1. With the boiler in low fire, use the inlet or exit isolation valve to slowly throttle the flow of water through the boiler. (If a VFD pump control is available, it is preferable to place the VFD in manual and use the VFD control to slow the water flow rather than throttling the water with a valve.)
2. Monitor the water temperature to be sure it does not exceed the manufacturer's maximum allowable temperature.
3. Observe the flow rate that causes the boiler to trip off line due to low flow.
4. Open the isolation valve used to throttle the flow (or place VFD in automatic) and start boiler to prove operable.

Result	Y/N	Flow Rate, gpm
Correct installation including non-adjustable set point?		
Did the FS activate to shutdown and lockout boiler?		
What was the trip point flow rate for the FS?		

Did the device fail or pass the 3 Question Criteria (section 1.3.1)? Pass Fail
If boiler is to be operated with failed safety device, is a properly approved ISM in place?
Describe safety device failure/remedy in Appendix H.

Appendix C.
SAFETY DEVICE TESTING FREQUENCY REQUIREMENTS

Per Directive 1810, the following table lists the testing frequencies for each safety device given herein. All safety devices must be tested at the prescribed frequency at a minimum. Any deviation from given frequencies must be authorized in writing by OHE.

Table C.1: Safety Device Testing Frequencies

Inspection	HP Frequency	LPSB Frequency	HWB Frequency	EHWB Frequency	ESB Frequency
High Water Alarm on Condensate Tank **(HWACT)**	6M	6M	N/A	N/A	N/A
Low Water Alarm on Condensate Tank **(LWACT)**	6M	6M	N/A	N/A	N/A
High Water Alarm on Deaerator Tank **(HWADT)**	6M	6M	N/A	N/A	N/A
Low Water Alarm on Deaerator Tank **(LWADT)**	6M	6M	N/A	N/A	N/A
Deaerator Overflow Drain System **(DAODS)**	6M	6M	N/A	N/A	N/A
Deaerator Safety Valve **(DASV)**	6M	6M	N/A	N/A	N/A
Steam Safety Valve Following PRV **(SVFPRV)-Deaerator**	6M	6M	N/A	N/A	N/A

Inspection	HP Frequency	LPSB Frequency	HWB Frequency	EHWB Frequency	ESB Frequency
Steam Safety Valve Following PRV **(SVFPRV) – Other**	6M	6M	N/A	N/A	N/A
Liquid Relief Valve on Oil Pump Set **(LRVOPS)**	6M	6M	6M	N/A	N/A
Liquid Relief Valve on Economizer **(LRVE)**	6M	6M	N/A	N/A	N/A
Control Air Pressure Alarm **(CAPA)**	6M	6M	6M	N/A	N/A
Carbon Monoxide and Combustible Gas Alarms in the Boiler Plant **(CMCGABP)**	6M	6M	6M	N/A	N/A
Outside Air Damper Interlock with Alarm **(OADIA)**	6M	6M	6M	N/A	N/A
Outside Air Make Up Unit Interlock with Alarm **(OAMUIA)**	6M	6M	6M	N/A	N/A
Emergency Stop/Panic Buttons **(ESPB)**	Y	Y	Y	Y	Y

Inspection	HP Frequency	LPSB Frequency	HWB Frequency	EHWB Frequency	ESB Frequency
High Fuel Gas Pressure Alarm on Main Gas Line **(HFGPAMG)**	6M	6M	6M	N/A	N/A
Low-water cutoff (slow drain) **(LWCO)**	M	M	N/A	N/A	M
Fire each boiler and the pilot on the alternate fuel for 1 hour	M	M	M	N/A	N/A
Auxiliary low-water cut-off (slow drain) **(ALWCO)**	M	M	N/A	N/A	M
High-water alarm on Boiler **(HWAB)**	M	M	N/A	N/A	M
Low-water alarm **(LWA)**	M	M	N/A	N/A	M
High Boiler Steam Pressure Limit Switch **(HBSPLS)**	6M	6M	N/A	N/A	6M
High High Boiler Steam Pressure Limit Switch **(HHBSPLS)**	6M	6M	N/A	N/A	6M
Steam safety valves lift test **(SVB)**	6M	6M	N/A	N/A	6M

Inspection	HP Frequency	LPSB Frequency	HWB Frequency	EHWB Frequency	ESB Frequency
Steam safety valves (accumulation test at high fire)	Y	Y	N/A	N/A	Y
Low Fuel Gas Pressure Cutoff Switch **(LFGPCS)**	6M	6M	6M	N/A	N/A
High Fuel Gas Pressure Cutoff Switch **(HFGPCS)**	6M	6M	6M	N/A	N/A
Automatic Fuel Gas Shutoff Valves and Solenoid Vent Valve Seat Leakage **(AFGSOV & AFGSVV) – Main Gas Line**	6M	6M	6M	N/A	N/A
Automatic Pilot Fuel Gas Shutoff Valves and Automatic Pilot Fuel Gas Solenoid Vent Valve Seat Leakage **(APFGSOV & APFGSVV) – Pilot Line**	6M	6M	6M	N/A	N/A

Inspection	HP Frequency	LPSB Frequency	HWB Frequency	EHWB Frequency	ESB Frequency
Proof of Closure on Automatic Fuel Shutoff Valves **(POC-AFGSOV) – Natural Gas**	6M	6M	6M	N/A	N/A
Flame Scanner-for main flame out **(FSMFO)**	M	M	M	N/A	N/A
Flame Scanner Not Sensing Igniter Spark **(FSNSIS)**	6M	6M	6M	N/A	N/A
Igniter Timing **(IT)**	6M	6M	6M	N/A	N/A
Main Flame Ignition Timing **(MFIT)**	6M	6M	6M	N/A	N/A
Pre-Purge and Post-Purge Timing **(PPT)**	6M	6M	6M	N/A	N/A
Low-Fire Proving Switch **(LFPS)**	6M	6M	6M	N/A	N/A
Forced Draft Damper Wide-Open Pre-Purge Proving Switch **(FDDWOPS)**	6M	6M	6M	N/A	N/A
Combustion Air Pressure Switch **(CAPS)**	6M	6M	6M	N/A	N/A

Inspection	HP Frequency	LPSB Frequency	HWB Frequency	EHWB Frequency	ESB Frequency
Purge Airflow Proving Switch **(PAPS)**	6M	6M	6M	N/A	N/A
Forced Draft Motor Interlock Switches **(FDMIS)**	6M	6M	6M	N/A	N/A
Outlet Stack Damper Position Interlock Switch **(OSDPI)**	6M	6M	6M	N/A	N/A
Furnace Pressure Interlock **(FPI)**	6M	6M	6M	N/A	N/A
Low Pilot Fuel Gas Pressure Cutoff Switch **(LPFGPCS)**	6M	6M	6M	N/A	N/A
Flue Gas Recirculation Damper Interlock **(FGRDI)**	6M	6M	6M	N/A	N/A
Low Flue Gas Oxygen Level Interlock **(LFGOLI)**	6M	6M	6M	N/A	N/A
Low Fuel Oil Pressure Cutoff Switch **(LFOPCS)**	6M	6M	6M	N/A	N/A
High Fuel Oil Pressure Cutoff Switch **(HFOPCS)**	6M	6M	6M	N/A	N/A

Inspection	HP Frequency	LPSB Frequency	HWB Frequency	EHWB Frequency	ESB Frequency
Low Atomizing Media Pressure Switch **(LAMPS)**	6M	6M	6M	N/A	N/A
Low Atomizing Media Differential Pressure Switch **(LAMDPS)**	6M	6M	6M	N/A	N/A
Secondary Low Atomizing Media Pressure Switch **(SLAMPS)**	6M	6M	6M	N/A	N/A
Automatic Fuel Oil Shutoff Valves **(AFOSV) - for Seat Leakage**	6M	6M	6M	N/A	N/A
Proof of Closure on Automatic Fuel Oil Shutoff Valves **(POC-AFOSV) – Oil**	6M	6M	6M	N/A	N/A
Oil Burner Position Switch **(OBPS)**	6M	6M	6M	N/A	N/A
Low Water Cutout Hot Water **(LWCOHW)**	N/A	N/A	M	M	N/A

Inspection	HP Frequency	LPSB Frequency	HWB Frequency	EHWB Frequency	ESB Frequency
Liquid Relief Valves **(LRVHW)**	N/A	N/A	6M	6M	N/A
High Water Temperature Switch **(HWTS)**	N/A	N/A	M	M	N/A
Flow Switch **(FS)**	N/A	N/A	M	M	N/A

M- Monthly
6M- Semi Annual (every 6 months)
Y-Yearly
N/A – Not Applicable
HP- High Pressure (Steam), LPSB-Low Pressure Steam Boiler, HWB-Hot Water Boiler, EHWB-Electric Hot Water Boiler, ESB-Electric Steam Boiler

NOTE: The preceding safety devices are essential for ensuring the safest possible operation. Any boilers not so equipped must be immediately programmed for retrofit, with priority given to providing two low water cutoffs per boiler and two fuel safety shut off valves per fuel per boiler.

Appendix D.

INTERIM SAFETY MEASURE GUIDANCE

Per VA Boiler Directive, Interim Safety Measures or ISMs are intended to be created and implemented in the event that a boiler or plant device must be operated with a safety device in a failed condition. If a boiler with a failed safety device can be shut down and taken out of service without compromising N+1, it must be until it can be repaired. Interim Safety Measures are not intended to be long term solutions. Failures must be repaired per Directive 1810 timeframe. Interim Safety Measures must be approved by boiler personnel, engineering staff, and the Medical Center Director. The general criterion for an acceptable ISM is it must provide an equivalent or best achievable level of safety as would be provided if the safety device(s) in question were in satisfactory condition. An Interim Safety Measure is generally a temporary operational procedure that consists of appropriate steps to mitigate the enhanced risk of the failed safety device. The ISM must be formally communicated to all boiler plant personnel and operators must document that the ISM procedure is performed. An example ISM form is provided.

Boiler Safety Device Interim Safety Measure Form

Created By: John Q. Operator

ISM Number: XXXXXXXX

Status: Active/Inactive

Date Effective: X/X/XXXX

Safety Device: Device X

Description of Deficiency: The Device X on boiler #X does not meet the functional and testing requirements of VHA Directive 1810 and the VHA Boiler Plant Safety Device Testing Manual 8th Edition.

Risk: Potentially dangerous boiler operating conditions that could result in property loss and personnel injury.

Impacted Personnel: Boiler Plant Operator Personnel and Supervision

Interim Safety Measure Description/Procedure: Boiler Plant Personnel will do X conditions at X frequency to verify safe operation conditions are present. May require detailed procedure, if so reference procedure X.

Signatures required as indicated below. Completed form will be maintained in the Boiler Plant and Engineering Office.

Boiler Plant Supervisor: _____ **Date:** _____

Chief Engineer: _____ **Date:** _____

Medical Center Director: _____ **Date:** _____

Appendix E.
WATER TREATMENT CHECKLISTS

Poor water treatment leads to scale and corrosion which obviously impacts safety. Of course, poor water treatment detrimentally affects efficiency, decreases equipment life, decreases reliability, and increases the cost of maintenance. Provide following data:
Type of Softener (circle): None Ion exchange Reverse Osmosis
Provide Location for Feeding:
Phosphate/polymer_____ Sulfite_____ Amines_____
How many times per day do you do mud blowdown? _____
In Table E.1 record the control range specified by chemical vendor in spaces provided.

Table E.1 Chemical Vendor Control Ranges for Water Quality Parameters

	Boiler	Feedwater	Condensate	Makeup
TDS, micromhos/cm				
Sulfite, ppm				
Phosphate or polymer, ppm				
Total Alkalinity, ppm				
Hardness, ppm				
pH				
Iron, ppm				

In Table E.2 estimate the percentage of time that parameters are actually within control range. Base the answers on data taken over the last 6 months.

Table E.2 Percent Time in Compliance Within Control Range

	Boiler	Feedwater	Condensate	Makeup
TDS, micromhos/cm				
Sulfite, ppm				
Phosphate or polymer, ppm				
Total Alkalinity, ppm				
Hardness, ppm				
pH				
Iron, ppm				

Based on Table E.1, Calculate the blowdown percentage and makeup percentage using following formulas:

$$\%Makeup = \frac{Conductivity\_of\_Feedwater - Conductivity\_of\_Condensate}{Conductivity\_of\_MU - Conductivity\_of\_Condensate} * 100$$

=_____%

$$\%Blowdown = \frac{Conductivity\_of\_Feedwater}{Conductivity\_of\_Boiler - Conductivity\_of\_Feedwater} * 100$$

= _____%

ANSWER THE FOLLOWING QUESTIONS:	Pass	Fail
Is your makeup less than 10%?.....	YES OR NO	
Is your blowdown less than 1%?.....	YES OR NO	
Overall were your all water quality parameters in compliance with specified ranges more than 90%? of time?	YES OR NO	
Was the iron in your condensate less than .1 ppm more than 99% of time?..	YES OR NO	
Was the hardness leaving the softener = 0 more than 99% of time?.....	YES OR NO	
Is hardness in the condensate = 0 more than 99% of time?.....	YES OR NO	
Is the TDS in your boiler more than 3500 micro mhos/cm more than 90% of time?.....	YES OR NO	
Do you do mud blowdown **only** on actively fired boilers?.....	YES OR NO	
Do you do mud blowdown no more than once per day?	YES OR NO	
Are chemicals fed continuously?.....	YES OR NO	
Do you use Continuous Blowdown as primary means to control TDS?	YES OR NO	
*Do you feed phosphate/polymer in feed water or boiler?.....	YES OR NO	
*Do you feed the sulfite in the sump of the deaerator?	YES OR NO	
*Do you feed amines in the boiler or steam lines?	YES OR NO	
Does your chemical vendor regularly measure pH in condensate at remote locations in order to determine the desirable blend of amines?.....	YES OR NO	

See Figure E.1 for chemical feed system diagram

While an answer of "NO" to any of above questions does not necessarily mean that you are out of compliance with VA requirements, it is a very strong indication that your water treatment program can be improved in regard to safety, reliability, maintenance costs, and efficiency.

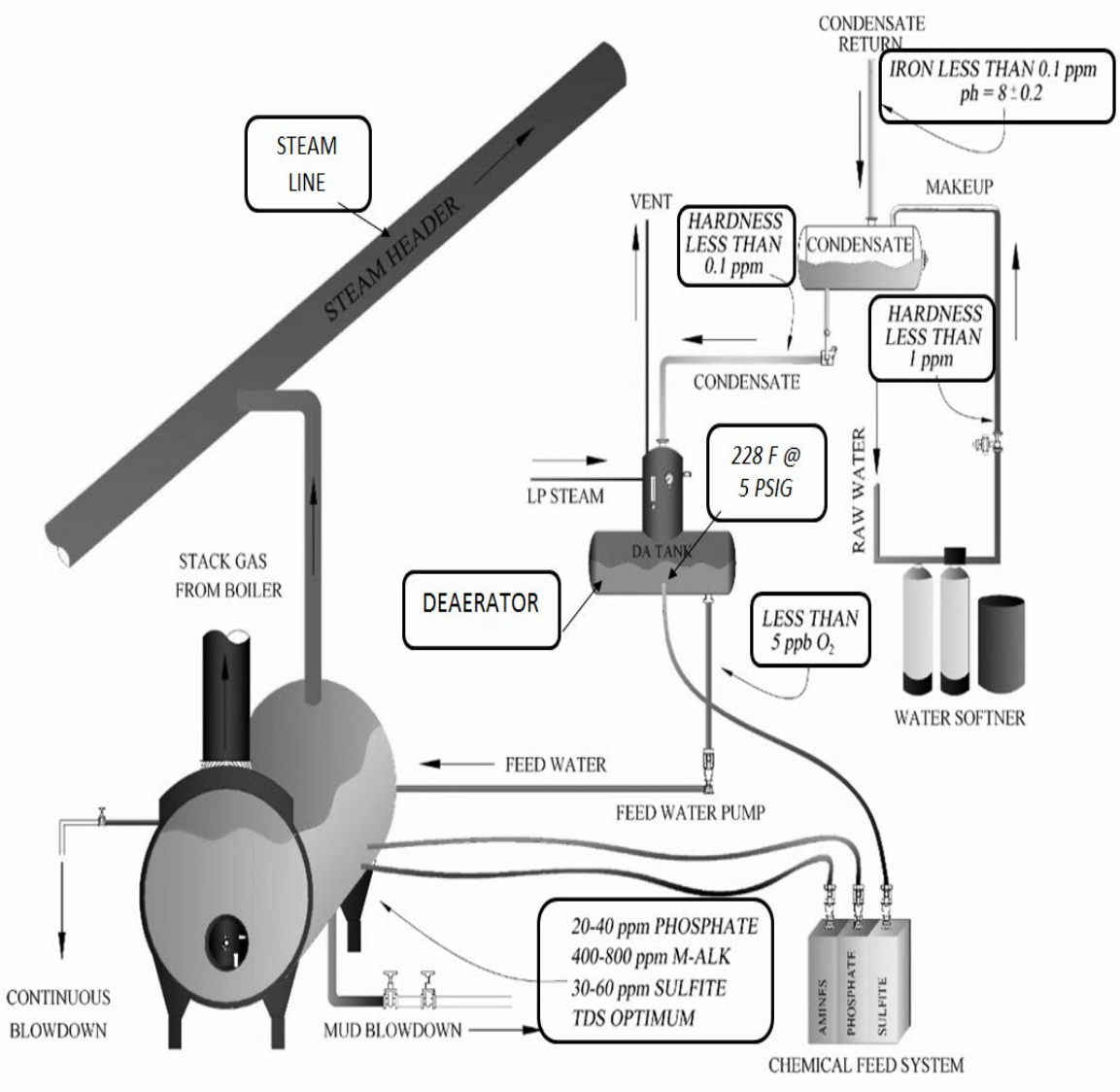


Figure E.1 Chemical Feed System Diagram

Appendix F.
CHECKLIST FOR GENERAL PLANT SAFETY AND RELIABILITY

Most of the questions below are related to reliability. However, a decrease in reliability inevitably leads to increased safety risk.

The following questions must be answered based on actual experience and knowledge.

RESULTS: CIRCLE ANSWER PASS FAIL

1. Is there a deaerator tank bypass? ..... YES OR NO
2. Is there a condensate tank bypass? ..... YES OR NO
3. Is there a softener bypass? .....YES OR NO
4. Is there auxiliary makeup to deaerator? .....YES OR NO
5. Is there an adequate supply of emergency water available for boilers? ..... YES OR NO
6. Is there a high oil alarm on oil tanks? .....YES OR NO
7. Is there a high gas pressure alarm on main gas line and propane line entering boiler? .....YES OR NO
8. Is there an emergency kill switch (**oil and gas**) in office and all points of egress?.....YES OR NO

Appendix G.
TYPICAL EQUIPMENT USED IN BOILER SAFETY TESTING

Note:

1. This list is not intended to promote a particular item or vendor. Other comparable products and vendors are available. The user must verify any required chemical compatibility and specification/rating for the intended use of the item.
2. Numbers appearing in bold and underlined after an item are McMaster Carr numbers

TOOLS

Greenlee 56341 Heavy-Duty 4 Pocket Leather Pouch

GB GS-385 6-1/2-Inch Long Nose Electrical Plier with Cutter and Crimper

Tongue and Groove Pliers - 6" - 426, by Channellock

Klein Tools 11045 Flat Design Wire Stripper-Cutter for 10-18 AWG Solid Wire

Klein 5-in-1 Screwdriver/Nut Driver - 32476

DORCY 41-4260 1 WATT- 3AAA LED ALUMINUM FLASHLIGHT W/ BATTERIES

12" pipe wrench

6" pipe wrench

Crescent Adjustable Wrench with Cushioned Grip 6 Inch

Klein Tools 85071 2-Piece Stubby Cushion-grip Screwdriver

6 PC SCREWDRIVER SET Stanley Model: 66-052

Craftsman 3 pc. Screwdriver Set, Finger Bit Item# 00941390000 Model# 41390

Greenlee 55482 9 Piece Folding, Ball-End, Hex-Key Wrench Set (0254-12)

Test Cord With Alligator Clips, 8 Ft, 16 Gauge, 2 Conductor, 13 Amp, 300 Volt

Probe Master DMM Test Lead Kit, Softie, Standard Banana

Fluke 114 Electrical Multimeter

Fluke TPAK Meter Hanging Kit

C25, Soft Case For Fluke-25/27/8025a

Testo 510 Differential Pressure Manometer OR Dwyer Instruments 475-2

ACCUSPLIT AX605 Event Stopwatch

Military Grade Pipe Thread Sealant Tape Premium, 43' Length X 1/2" Width, Light Yellow

44945K35

electrical tape

Greenlee GT-12 Non-Contact Voltage Detector

Toggle switch with test leads (Lowes Serv-A-Lite Double Pole Insulated Switch Item #: 75706 Model: 91086U)

PATCH CORD, INSULATED ALLIGATOR CLIP ON EACH END, 24"L, RED (jumpers)
6927K34

TEST GAGES (THE GAGES LISTED ARE ASHCROFT)

XB1 BOOT (protective rubber boot)

25-D1005PS-02L-300# (0-300psi)

25D1005PS-02l (0-30 psi)

25D1005PS-02l (0-60 psi)

FITTINGS (NPT)

Brass reducing bushing 3/4 x ½	**4429k414**
Brass reducing bushing 1/2 x 3/8	**4429k413**
Brass reducing bushing 3/8 x ¼	**4429k412**
Brass reducing bushing 1/4 x 1/8	**4429k411**
Brass coupling 1/4 x ¼	**4978k132**
Brass coupling 3/8 x 3/8	**9162k313**
Iron coupling 1/2 x ½	**4638k114**

CONNECTORS (PUSH TO CONNECT)

Nickel-Plated Brass Push-to-Connect Tube Fitting Adapter for 1/4" Tube OD X 1/4" NPT Female Pipe **51495K264**

Nickel-Plated Brass Push-to-Connect Tube Fitting Adapter for 1/4" Tube OD X 1/4" NPTF Male Pipe **51495K191**

Moisture-Resistant Acetyl Push-to-Connect Barb-to-Stem Coupling for 3/16" Tube ID X 1/4" Stem OD **51055K57**

White Polypropylene Push-to-Conn Tube Fitting Tee for 1/4" Tube OD **9087K81**

High-Pressure Polyethylene Vacuum Tubing .17" ID, 1/4" OD, .04" Wall Thickness, White **50375K43**

SOFT TUBING

Super Soft Latex Rubber Tubing 1/2" ID, 5/8" OD, 1/16" Wall, Opaque Black
5234K262

Super Soft Latex Rubber Tubing 3/8" ID, 1/2" OD, 1/16" Wall, Opaque Black
5234K81

Super Soft Latex Rubber Tubing 1/4" ID, 3/8" OD, 1/16" Wall Opaque Black
5234K74

Super Soft Latex Rubber Tubing 1/8" ID, 1/4" OD, 1/16" Wall, Opaque Black
5234K71

SEMI-SOFT TUBING

High-Temperature Silicone Rubber Tubing Firm, 1/2" ID, 5/8" OD, 1/16" Wall, White
51135K84

High-Temperature Silicone Rubber Tubing Firm, 3/8" ID, 1/2" OD, 1/16" Wall, White
51135K82

High-Temperature Silicone Rubber Tubing Firm, 1/4" ID, 3/8" OD, 1/16" Wall, White
51135K77

High-Temperature Silicone Rubber Tubing Firm, 1/8" ID, 1/4" OD, 1/16" Wall, White
51135K73

TUBING COUPLING

Durable Nylon Single-Barbed Tube Fitting Reducing Coupling for 1/4" X 1/8" Tube ID, Black **5463K149**

Durable Nylon Single-Barbed Tube Fitting Reducing Coupling for 3/8" X 1/4" Tube ID, Black **5463K221**

Durable Nylon Single-Barbed Tube Fitting Reducing Coupling for 1/2" X 3/8" Tube ID, Black **5463K225**

Appendix H.

COMMENTS ON EACH INDIVIDUAL SAFETY TEST

Use the spaces below each test title to discuss the test results.

High Water Alarm on Condensate Tank (HWACT)

Low Water Alarm on Condensate Tank (LWACT)

High Water Alarm on Deaerator Tank (HWADT)

Low Water Alarm on Deaerator Tank (LWADT)

Deaerator Overflow Drain System (DAODS)

Deaerator Safety Valve (DASV)

Safety Valve Following PRV (SVFPRV) – Deaerator

Safety Valve Following PRV (SVFPRV) – Other

Liquid Relief Valve on Oil Pump Set (LRVOPS)

Liquid Relief Valve on Economizer (LRVE)

Control Air Pressure Alarm (CAPA)

Propane Pilot Backup System

Carbon Monoxide and Combustible Gas Alarms in the Boiler Plant

Outside Air Damper Interlock with Alarm (OADIA)

Outside Air Makeup Unit Interlock with Alarm (OAMUIA)

Emergency Stop Panic Buton (ESPB)

High Fuel Gas Pressure Alarm on Main Gas Line (HFGPAMG)

Low Water Alarm and Cutoffs on Boiler (LWA/LWCO/ALWCO)

High Water Alarm on Boiler (HWAB)

High / High High Boiler Steam Pressure Limit Switches (HBSPLS & HHSBPLS)

Steam Safety Valves on Boiler (SVB)

Low Fuel Gas Pressure Cutoff Switch (LFGPCS)

High Fuel Gas Pressure Cutoff Switch (HFGPCS)

Automatic Fuel Gas Shutoff Valves and Solenoid Vent Valve Seat Leakage (AFGSOV & AFGSVV) - Main Gas

Automatic Pilot Fuel Gas Shutoff Valves and Solenoid Vent Valve Seat Leakage (APFGSOV & APFGSVV) – Pilot Line

Proof of Closure on Automatic Fuel Shutoff Valves (POC-AFGSOV)- Natural Gas

Flame Scanner-for main flame out (FSMFO)

Flame Scanner Not Sensing Igniter Spark (FSNSIS)

Igniter Timing (IT)

Main Flame Ignition Timing (MFIT)

Pre-Purge and Post-Purge Timing (PPT)

Low-Fire Proving Switch (LFPS)

Forced Draft Damper Wide-Open Pre-Purge Proving Switch(FDDWOPS)

Combustion Air Pressure Switch (CAPS) -Variable Speed Fan

Combustion Air Pressure Switch (CAPS) - Constant Speed Fan

Purge Airflow Proving Switch (PAPS)

Forced Draft Motor Interlock Switches (FDMIS)

Outlet Stack Damper Position Interlock Switch (OSDPI)

Furnace Pressure Interlock (FPI)

Low Pilot Fuel Gas Pressure Cutoff Switch (LPFGPCS)

Flue Gas Recirculation Damper Interlock (FGRDI)

Low Flue Gas Oxygen Level Interlock (LFGOLI)

Low Fuel Oil Pressure Cutoff Switch (LFOPCS)

High Fuel Oil Pressure Cutoff Switch (HFOPCS)

Low Atomizing Media Pressure Switch (LAMPS)

Low Atomizing Media Differential Pressure Switch (LAMDPS)

Secondary Low Atomizing Media Pressure Switch (SLAMPS)

Automatic Fuel Oil Shutoff Valves (AFOSV) - for Seat Leakage

Proof of Closure on Automatic Fuel Oil Shutoff Valves (POC-AFOSV)

Oil Burner Position Switch (OBPS)

Hot Water Boilers

Low Water Cutouts (LWCOHW and ALWCOHW)

Liquid Relief Valve (LRCHW)

High Water Temperature Switch (HWTS)

Flow Switch (FS)

SECTION 25 10 10
ADVANCED UTILITY METERING SYSTEM

PART 1 - ENERAL

1.1 DESCRIPTION

A. This Section includes the following for the advanced metering of the systems of the facility. The metered systems include the electrical power, natural gas distribution, fuel gas and fuel oil, steam, steam condensate, chilled water, heating water, domestic water, recovered water and makeup water systems. The metering systems in each facility are part of a Corporate-Wide utility metering system, rendering the VA accurate and automated metering of its facilities' energy and water flows. Metering systems are comprised of:

1. PC-based workstation(s) or server(s) and software.
2. Communication network and interface modules for RS-232, RS-485, Modbus TCP/IP, IEEE 802.3 data transmission protocols.
3. Electric meters.
4. Volumetric flowmeters, temperature sensors and pressure transducers.
5. Mass flowmeters.

1.2 RELATED WORK

B. Section 22 05 19 METERS AND GAGES FOR PLUMBING PIPING: meters and gages.

D. Section 22 34 00 FUEL-FIRED DOMESTIC WATER HEATERS: references meters.

F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements, common to more than one section in mechanical.

G. Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT: Flowmeters

H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Flowmeters and communications

I. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

J. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low voltage cable.

K. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

L. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

N. Section 26 13 13, MEDIUM-VOLTAGE SWITCHGEAR

T. Section 33 10 00 WATER UTILITIES: references meters.

U. Section 33 51 00 NATURAL GAS DISTRIBUTION: references meters.

V. Section 33 63 00 STEAM ENERGY DISTRIBUTION: references meters.

1.3 DEFINITIONS

A. AMR: Automatic meter reading is the technology of automatically collecting consumption, diagnostic, and status data from water and energy metering devices (water, gas, electric, steam) and transferring that data to a central database for billing, troubleshooting, and analyzing.

B. AUMS: Advanced Utility Metering System: the system described by this Section.

C BACnet: BACnet is a Data Communications Protocol for Building Automation and Control Networks. It is defined by ASHRAE/ANSI Standard 135 (ISO 16484-5) standard protocol.

D. Data Over Cable Service Interface Specification (DOCSIS): an international standard defining communications and operation support interface requirements for a data over cable system, by the Cable Television Laboratories, Inc. consortium

E. Data Head (on meters): converts analog and pulse signals to digital signals for transmission to the Site Data Aggregation Device. Also provides for limited storage of the digital signals.

F. Device Accuracy: accuracy in this section is based on actual flow, not full scale or full range. Device accuracy measures the conversion of flow information to analog or pulse signals.

G. Ethernet: Local area network, based on IEEE 802.3 standards.

H. Firmware: Software (programs or data) that has been written onto read-only memory (ROM). Firmware is a combination of software and hardware. Storage media with ROMs that have data or programs recorded on them are firmware.

I. Gateway: Bi-directional protocol translator connecting control systems that use different communication protocols.

J. GB: gigabyte. When used to describe data storage, "GB" represents 1024 megabytes.

K. HTML: Hypertext markup language.

L. I/O: Input/output.

M. KB: Short for kilobyte. When used to describe data storage, "KB" represents 1024 bytes.

N. KY Pulse: A term used by the metering industry to describe a method of measuring consumption of electricity that is based on a relay changing status in response to the rotation of the disk in the meter.
O. LAN: Local area network. Sometimes plural as "LANs."
P. LCD: Liquid crystal display.
Q. LonMark: An association comprising of suppliers and installers of LonTalk products. The Association provides guidelines for the implementation of the LonTalk protocol to ensure interoperability through Standard implementation.
R. LonTalk: An open standard protocol developed by the Echelon Corporation that uses a “Neuron Chip” for communication.
S. LonWorks: Network technology developed by the Echelon Corporation.
T. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less that 50 V or remote-control, signaling and power-limited circuits.
U. MB: megabyte. When used to describe data storage, "MB" represents 1024 kilobytes.
V. Mbps: Megabytes per second, equal to 8 megabits per second
W. Modbus TCP/IP: An open protocol for exchange of process data.
X. Monitoring: Acquisition, processing, communication, and display of equipment status data, metered electrical parameter values, power quality evaluation data, event and alarm signals, tabulated reports, and event logs.
Y. OTDR: Optical Time Domain Reflectometer. A test instrument that analyzes the light loss in an optical fiber. Used to find faults, splices and bends in the line, it works by sending out a light pulse and measuring its reflection. Such devices can measure fiber lines that are longer than 150 miles
Z. PC: Personal computer
AA. PICS, Protocol Implementation Conformance Statement: A written document that identifies the particular options specified by BACnet that are implemented in a device.
BB. REO: Resident Engineer Office: the VA office administering the construction contract.
CC. Reporting Accuracy: this is the root-mean-square sum of all of the metering devices’ inaccuracies: measurement inaccuracy, mechanical inaccuracy, analog-to-digital or pulse integration inaccuracy, etc., up to the meter’s data head.

DD. rms: Root-mean-square value of alternating voltage, which is the square root of the mean value of the square of the voltage values during a complete cycle.

EE. Router: A device that connects two or more networks at the network layer.

FF. RS-232: A Telecommunications Industry Association standard for asynchronous serial data communications between terminal devices.

GG. RS-485: A Telecommunications Industry Association standard for multipoint communications using two twisted-pairs.

HH. TB: terrabyte. When used to describe data storage, "TB" represents 1024 gigabytes.

II. TCP/IP: Transport control protocol/internet protocol.

JJ. Turn-down: the maximum flow divided by the minimum flow through a meter; used along with accuracy requirements. For example, a meter shall be accurate to within 2% of actual flow with throughout a 20:1 turndown

KK. THD: Total harmonic distortion.

LL. UPS: Uninterruptible power supply; used both in singular and plural context.

MM. UTP: Unshielded twisted pair cabling, used to limit crosstalk and electromagnetic interference from the environment

NN. WAN: Wide area network.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.

B. Manufacturer Qualifications: A firm experienced at least three years in manufacturing and installing power monitoring and control equipment similar to that indicated for this Project and with a record of successful in-service performance.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency, and marked for intended use.

D. System Modifications: Make recommendations for system modification in writing to the VA. No system modifications shall be made without prior written approval of the VA. Any modifications made to the system shall be incorporated into the Operations and Maintenance Instructions, and other documentation affected. Provide to the VA software updates for

all software furnished under this specification during this contract's construction and verification periods and for the first two years after government acceptance. All updated software shall be verified as part of this contract.

1.5 PERFORMANCE

A. The advanced utility metering system shall conform to the following:

1. Site Data Aggregation Device Graphic Display: The system shall display up to 4 graphics on a single screen with a minimum of (20) dynamic points per graphic. All current data shall be displayed within (10) seconds of the request.
2. Site Data Aggregation Device Graphic Refresh: The system shall update all dynamic points with current data within ten seconds. Data refresh shall be automatic, without operator intervention.
3. Meter Scan: All changes of metered values shall be transmitted over the high-speed network such that any data used or displayed at a controller or Site Data Aggregation Device will be current, within the prior ten seconds.
4. Alarm Response Time: The maximum time from when meter goes into alarm to when it is annunciated at the workstation shall not exceed ten seconds.
5. Reporting Accuracy: Listed below are minimum acceptable reporting accuracies for all values within the below minimum turn-down envelope reported by the meters:

Measured Variable	**Units Measured**	**Minimum Turn-Down of Meter**	**Reporting Accuracy (Note 1)**
Electricity	V, A, W, etc.	n/a	±0.5% of measured value
Natural Gas	l/s (CFH)	10:1	±2%
Steam	kW (MBH)	20:1	±2%
Condensate	kW (MBH)	20:1	±2%
Domestic Water flow	l/s (GPH)	20:1	±2%
Reclaimed Water flow	l/s (GPH)	20:1	±2%
Make-up Water to Boilers flow	l/s (GPH)	10:1	±2%
No. 6 Heating Oil	l/s (GPH)	10:1	±2%
Outside Air Temperature	°C (°F)	n/a	±2%
Outside Air Relative Humidity	% rh	n/a	±2.5%

Table 1.5: Meter Performance Criteria

Table Notes:

1. This table shows reporting accuracy, not merely the meter's accuracy. Reporting accuracy includes meter accuracy and data conversion accuracy. See Article 1.3 in this Section for definition. Accuracy is shown against the measured value, not against the full range of the meter.
2. l/s: liter per second
   CFH: cubic feet per hour
   kW: kilowatt
   MBH: 1000's British Thermal Units per hour
   GPH: gallons per hour

1.6 WARRANTY

A. Labor and materials for advanced utility metering systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.

B. Advance utility metering system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and metering devices.

1.7 SUBMITTALS

A. Product Data: for each type of product indicated, Attach copies of approved Product Data submittals for products (such as flowmeters, temperature sensors and pressure transmitters, switchboards and switchgear) that describe advance utility metering features to illustrate coordination among related equipment and utility metering and control.

B. Shop Drawings: include plans, elevations, sections, details, and attachments to other work.

   1. Outline Drawings: Indicate arrangement of meters, components and clearance and access requirements. Clearly identify system components, internal connections, and all field connections.
   2. Block Diagram: Show interconnections between components specified in this Section and devices furnished with power distribution system components. Indicate data communication paths and identify networks, data buses, data gateways, concentrators, and other devices to be used. Describe characteristics of network and other data communication lines.

3. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
4. Wiring Diagrams: Power, signal, and communications wiring. Coordinate nomenclature and presentation with a block diagram. Show all communications network components and include a communications single-line diagram indicating device interconnection and addressing information for all system devices. Identify terminal blocks used for interconnections and wire type to be used.
5. UPS sizing calculations for workstation.

C. Software and Firmware Operational Documentation:
1. Self-study guide describing the process for setting equipment's network address; setting Owner's options; procedures to ensure data access from any PC on the network, using a standard Web browser; and recommended firewall setup.
2. Software operating and upgrade manuals.
3. Software Backup: On a compact disc, complete with Owner-selected options.
4. Device address list and the set point of each device and operator option, as set in applications software.
5. Graphic file and printout of graphic screens and related icons, with legend.
6. "Quick-Start" guide to describe a simple, three-step commissioning process for setting the equipment’s Ethernet address, and ensuring trouble-free data access from any PC on the network, using a standard web browser.

D. Software Upgrade Kit: For Owner to use in modifying software to suit future utility metering system revisions.

E. Firmware Upgrade Kit: For Owner to use in modifying firmware to suit future power system revisions or advanced utility metering system revisions. Firmware updates, and necessary software tools for firmware updates, shall be downloadable from the internet. VA shall be able to update firmware, in equipment, without removing device from the equipment. VA shall be capable of updating firmware over the utility metering communication network or through local communication ports on the device.

F. Software licenses and upgrades required by and installed for operating and programming digital and analog devices.

G. Qualification Data: For installer and manufacturer

H. Other Informational Submittals:

1. System installation and setup guides, with data forms to plan and record options and setup decisions.

I. Revise and update the Contract Drawings to include details of the system design. Drawings shall be on 17 by 11 inches sheets. Details to be shown on the Design Drawing include:

1. Details on logical structure of the network. This includes logical location of all network hardware.
2. Manufacturer and model number for each piece of computer and network hardware.
3. Physical location for each piece of network or computer hardware.
4. Physical routing of LAN cabling.
5. Physical and qualitative descriptions of connectivities.

1.8 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For advanced utility metering system components and meters, to include in emergency, operation, and maintenance manuals. Include the following:

1. Operating and applications software documentation.
2. Software licenses.
3. Software service agreement.
4. PC installation and operating documentation, manuals, and software for the PC and all installed peripherals. Software shall include system restore, emergency boot compact disks, and drivers for all installed hardware. Provide separately for each PC.
5. Hard copies of manufacturer's specification sheets, operating specifications, design guides, user's guides for software and hardware, and PDF files on CD-ROM of the hard-copy submittal.
6. In addition to the copies required by 01 00 00, provide 5 bound paper copies of the Operation and Maintenance Data and two compact disks (CD), with all Instructions as Acrobat PDF files. The pdf files shall identical to the paper copies and shall Acrobat navigation tools including Bookmarks for each Chapter.
7. The advanced utility metering system Operation and Maintenance Instructions shall include:
   a. Procedures for the AUMS system start-up, operation and shut-down.
   b. Final As-Built drawings, including actual LAN cabling routing shown on architectural backgrounds.

1) IP address(es) as applicable for each piece of network hardware.
2) IP address for each computer server, workstation and networked printer.
3) Network identifier (name) for each printer, computer server and computer workstation.
4) CEA-709.1B address (domain, subnet, node address) for each CEA-709.1B TP/FT-10 to IP Router.

c. Routine maintenance checklist, rendered in a Microsoft Excel format. The routine maintenance checklist shall be arranged in a columnar format. The first column shall list all installed devices, the second column shall list each device's node identifier/address, the third column shall describe each device's physical location, the fourth column shall state the maintenance activity or state no maintenance required, the fifth column shall state the frequency of the maintenance activity, frequency of calibration and the sixth column for additional comments or reference.
d. Qualified service organization list.
e. In addition to the requirements in Section 01 33 23, the submittal shall include manufacturer Installation Requirements.
f. Include complete instructions for calibration of each meter type and model.
g. Start-Up and Start-Up Testing Report.
h. Performance verification test procedures and reports.
i. Preventive Maintenance Work Plan.
j. In addition to factory-trained manufacturers' representatives requirements in 01 00 00, provide signed letter by factory-trained manufacturers' representatives stating that the system and components are installed in strict accordance with the manufacturers' recommendations.

B. Field quality-control test reports.

1.9 LICENSING AGREEMENT

A. Licenses procured as part of this work become the property of the government upon acceptance of the work. Licenses shall have no expiration.
B. Technical Support: Beginning with Government Acceptance, provide software support for two years.

C. Upgrade Service: Update software to latest version at Project completion. Install and program software upgrades that become available within two years from date of Government Acceptance. Upgrading software shall include the operating systems. Upgrade shall include new or revised licenses for use of software.
   1. Provide 30-day notice to Owner to allow scheduling and access to system and to allow Owner to upgrade computer equipment if necessary.

1.10 MAINTENANCE AND SERVICE

A. Preventive Maintenance Requirements: provide a preventative maintenance plan with attached procedures indicated by meter and component manufacturers. Perform maintenance procedures for a period of 1 year after government acceptance, at frequencies and using procedures required by the meter and component manufacturers. At a minimum and if the manufacturer is silent on its preventative maintenance requirements, frequencies, deliverables and activities shall comply with the following:
   1. Preventive Maintenance Work Plan: prepare a Preventive Maintenance Work Plan to schedule all required preventive maintenance. VA approval of the Work Plan shall be obtained. Adhere to the approved work plan to facilitate VA verification of work. If the Contractor finds it necessary to reschedule maintenance, a written request shall be made to the VA detailing the reasons for the proposed change at least five days prior to the originally scheduled date. Scheduled dates shall be changed only with the prior written approval of the REO.
   2. Semiannual Maintenance: perform the following Semiannual Maintenance as specified:
      a. Perform data backups on all Server Hardware.
      b. Run system diagnostics and correct diagnosed problems.
      c. Perform fan checks and filter changes for AUMS hardware.
      d. Perform all necessary adjustments on printers.
      e. Resolve all outstanding problems.
      f. Install new ribbons, ink cartridges and toner cartridges into printers, and ensure that there is at least one spare ribbon or cartridge located at each printer.
   3. Maintenance Procedures

a. Maintenance Coordination: Any scheduled maintenance event by Contractor that will result in component downtime shall be coordinated with the VA as follows. Time periods shall be measured as actual elapsed time from beginning of equipment off-line period, including working and non-working hours.
   1) For non-redundant computer server hardware, provide 14 days notice, components shall be off-line for no more than 8 hours.
   2) For redundant computer server hardware, provide 7 days notice, components shall be off-line for no more than 36 hours.
   3) For active (powered) network hardware, provide 14 days notice, components shall be off-line for no more than 6 hours.
   4) For cabling and other passive network hardware, provide 21 days notice, components shall be off-line for no more than 12 hours.

b. Software/Firmware: Software/firmware maintenance shall include operating systems, application programs, and files required for the proper operation of the advanced utility metering system regardless of storage medium. User- (project site-) developed software is not covered by this contract, except that the advanced utility metering system software/firmware shall be maintained to allow user creation, modification, deletion, and proper execution of such user-developed software as specified. Perform diagnostics and corrective reprogramming as required to maintain total advanced utility metering system operations as specified. Back up software before performing any computer hardware and software maintenance. Do not modify any parameters without approval from the VA. Any approved changes and additions shall be properly documented, and the appropriate manuals shall be updated.

c. Network: Network maintenance shall include testing transmission media and equipment to verify signal levels, system data rates, errors and overall system performance.

B. Service Call Reception

1. A VA representative will advise the Contractor by phone or in person of all maintenance and service requests, as well as the classification of each based on the definitions specified. A description of the problem or requested work, date and time notified, location, classification, and other appropriate

information will be placed on a Service Call Work Authorization Form by the VA.

2. The Contractor shall have procedures for receiving and responding to service calls during regular working hours. A single telephone number shall be provided for receipt of service calls during regular working hours. Service calls shall be considered received by the Contractor at the time and date the telephone call is placed by the VA.
3. Separately record each service call request, as received on the Service Call Work Authorization form.Complete the Service Call Work Authorization form for each service call. The completed form shall include the serial number identifying the component involved, its location, date and time the call was received, nature of trouble, names of the service personnel assigned to the task, instructions describing what has to be done, the amount and nature of the materials to be used, the time and date work started, and the time and date of completion.
4. Respond to each service call request within two working hours. The status of any item of work must be provided within four hours of the inquiry during regular working hours, and within sixteen hours after regular working hours or as needed to repair equipment.

1.11 SPARE PARTS

A. Furnish spare parts described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
   1. Addressable Relays: One for every ten installed. Furnish at least one of each type.
   2. Data Line Surge Suppressors: One for every ten of each type installed. Furnish at least one of each type.
B. Furnish spare parts shall not be used for any warranty-required remediation.

1.12 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced, unless otherwise noted. Publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

B16.1-2020.....Cast Iron Pipe Flanges and Flanged Fittings
B31.1-2022.....Power Piping
B31.8-2022.....Gas Transmission and Distribution Piping Systems
B31.9-2021.....Building Services Piping
B40.100-2022.....Pressure Gauges and Gauge Attachments

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers
ASHRAE 135-2022.....A Data Communication Protocol for Building Automation and Control Networks (ANSI)

D. American Society for Testing and Materials (ASTM)
A53-2022.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
A106-2021.....Seamless Carbon Steel Pipe for High Temperature Service

E. Consumer Electronics Association (CEA)
709.1B-2002.....Control Network Protocol Specification
709.3-1999.....Free-Topology Twisted-Pair Channel Specification
852-A-2014.....Tunneling Component Network Protocols Over Internet Protocol Channels

F. Federal Communications Commission (FCC)
EMC-2002.....FCC Electromagnetic Compliance Requirements

G. Institute of Electrical and Electronics Engineers, Inc. (IEEE)
81-2012.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System
100-2000.....The Authoritative Dictionary of IEEE Standards Terms
802.1D-2013.....Media Access Control Bridges
802.2-2003.....Standards for Local Area Networks: Logical Link Control
802.3-2022.....Information Technology - Telecommunications and Information Exchange between Systems. Local and Metropolitan Area Networks - Specific Requirements - Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD)

Access Method and Physical Layer Specifications (ANSI)

1100-2005.....Recommended Practice for Powering and Grounding Electronic Equipment (ANSI)

C37.90.1-2012.....Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus

C57.13-2016.....Standard Requirements for Instrument Transformers

C62.41.1-2002.....Guide on the Surges Environment in Low-Voltage(1000 V and Less) AC Power Circuits

C62.41.2-2002.....Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits

H. International Electrotechnical Commission (IEC)

IEC 61000-2022.....Electromagnetic Compatibility (EMC)- Part 4-5: Testing and Measurement Techniques; Surge Immunity Test

I. National Electrical Contractors Association

NECA 1-2020.....Good Workmanship in Electrical Construction

J. National Electrical Manufacturers Association (NEMA)

250-2021.....Enclosures for Electrical Equipment (1000 Volts Maximum)

C12.1-2022.....Electric Meters; Code for Electricity Metering

C12.20-2022.....Electricity Meter - 0.2 and 0.5 Accuracy Classes

C62.61-1993.....Gas Tube Surge Arresters on Wire Line Telephone Circuits

ICS 1-2022.....Standard for Industrial Control and Systems General Requirements

K. National Institute of Standards and Technology (NIST)

800, Part 39-2020.....[DRAFT] Managing Risk from Information Systems: An Organizational Perspective

800, Part 46-2020.....Guide to Enterprise Telework and Remote Access Security

800, Part 52-2020.....Recommended Security Controls for Federal Information Systems and Organizations

(FIPS) 200-2006.....Minimum Security Requirements for Federal Information and Information Systems

L. National Fire Protection Association (NFPA)

30-21.....Flammable and Combustible Liquids Code

70-2020.....National Electrical Code (NEC)

54-2021.....National Fuel Gas Code

85-2019.....Boiler and Combustion Systems Hazard Code

101-2021.....Life Safety Code

262-2019.....Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces

M. NSF International

14-2021.....Plastics Piping Components and Related Materials

61-2016.....Drinking Water System Components-Health Effects (Sections 1-9)

N. Telecommunications Industry Association, (TIA/EIA)

H-088C3.....Pathway Design Handbook

232-F-2002.....Interface Between Data Terminal Equipment and Data Circuit-Terminating Equipment Employing Serial Binary Data Interchange

485-A-2003.....Electrical Characteristics of Generators and Receivers for Use in Balanced Digital Multipoint System

568-C.1-2009.....Commercial Building Telecommunications Cabling Standard

606-A-2002.....Administration Standard for the Telecommunications Infrastructure

607-A-2002.....Commercial Building Grounding (Earthing) and Bonding Requirements for Telecommunications

O. Underwriters Laboratories, Inc. (UL):

916-2021.....Energy Management Equipment

5085-3-2022.....UL Standard for Safety Standard Low Voltage

1244-2000.....Electrical and Electronic Measuring and Testing Equipment

1581-2022.....Electrical Wires, Cables, and Flexible Cords

PART 2 - PRODUCTS

2.1 ADVANCED UTILITY METERING SYSTEM

A. Functional Description

1. Meter and record load profiles. Chart energy and water consumption patterns.
   a. Calculate and record the following:
      1) Load factor.
      2) Peak demand periods.
      3) Consumption correlated with facility activities.
   b. Measure and record metering data for the following:
      1) Electricity.
      2) Steam and condensate
      3) Domestic water.
      4) Natural gas.
      5) Oil.
   c. Software: calculate allocation of utility costs.
      1) Verify utility bills and analyze alternate energy rates.
   d. Electric Power Quality Monitoring: Identify power system anomalies and measure, display, capture waveforms, and record trends and alarms of the following power quality parameters:
      1) Voltage regulation and unbalance.
      2) Continuous three-phase rms voltage.
      3) Periodic max./min./avg. samples.
      4) Harmonics.
      5) Voltage excursions.

B. Communications Components and Networks
   1. Site Data Aggregation Device and its networked meters shall communicate using BACNet protocol. Backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing as specified in ASHRAE/ANSI 135-2008, BACnet Annex J.
      a. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.
      b. Each controller shall have a communication port for connection to an operator interface.
   2. Network Configuration: High-speed, multi-access, open nonproprietary, industry standard LAN and WAN and Internetworked LAN.

3. Communication protocol; LANs complying with RS-485 or RS-485 accessed through Ethernet, 100 Base-TX Ethernet, and Modbus TCP/IP.
4. Network Hardware
   a. Building Point of Connection Hardware
      1) Active equipment and communication interfaces.
      2) Switches, hubs, bridges, routers and servers.
   b. IP Network Hardware
      1) Wire and Cables, copper connectivity devices.
      2) Fiber Optic Patch Panel.
      3) Fiber Optic Media Converter
      4) Ethernet Switch
      5) IP Router
5. Communication Security
   a. Remote teleworking and remote access of the network shall be through a firewall, at the Site Data Aggregation Device, complying with the requirements associated with Level 1 security in the Federal Information Processing Standard 140-2 (2002), Security Requirements for Cryptographic Modules.
   b. Direct access to network shall be restricted as described in

2.2 SITE DATA AGGREGATION DEVICE – PERSONAL COMPUTER WORKSTATION

A. Hardware
   1. Rack-Mounted Server Hardware
      a. Environmental Conditions: System components shall be capable of withstanding Indoor installation in spaces that have environmental controls to maintain ambient conditions of 36 to 140 deg F dry bulb temperature and 20 to 95% relative humidity, noncondensing environmental conditions without mechanical or electrical damage or degradation of operating capability.
      b. Computer: Commercial rack-mounted with supporting 32- or 64-bit hardware (as limited by the advanced utility metering system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 4GB DDR3 SDRAM (minimum 1333 Mhz) memory, minimum 1 TB 7200 rpm SATA hard drive with 16 MB cache, and 16 speed high density DVD-RW+/- optical drive.
      c. Real-Time Clock:

1) Accuracy: Plus or minus 1 minute per month.
2) Time Keeping Format: 24-hour time format including seconds, minutes, hours, date, day, and month; automatic reset by software.
3) Clock shall function for one year without power.
4) Provide automatic time correction once every 24 hours by synchronizing clock with the Time Service Department of the U.S. Naval Observatory.

d. Serial Ports: Four USB ports and two RS-232-F serial ports for general use, with additional ports as required. Data transmission rates shall be selectable under program control.
e. Parallel Port: Enhanced.
f. Removable Disk Storage: Include minimum 1 TB removable hard disk, maximum average access time of 10 ms, with appropriate controller:
g. Network Interface Card (NIC): integrated 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector.
h. Cable Modem: 42.88 Mbps, DOCSIS 2.0 Certified, also backwards compatible with DOCSIS 2.0 and DOCSIS 1.1/1.0 standards. Provide Ethernet or USB connectivity.
i. Optical Modem: full duplex link, for use on 10 GBase-R single-mode and multi-mode fiber with a XENPAK module.
j. Modem: 56,600 bits per second, full duplex for asynchronous communications. With error detection, auto answer/autodial, and call-in-progress detection. Modem shall comply with requirements in ITU-T v.34, ITU-T v.42, ITU-T v.42 Appendix VI for error correction, and ITU-T v.42 BIS for data compression standards; and shall be suitable for operating on unconditioned voice-grade telephone lines complying with 47 CFR 68.
k. Audible Alarm: Manufacturer's standard.

2. RS-232 ASCII Interface
   a. ASCII interface shall allow RS-232 connections to be made between a meter or circuit monitor operating as the host PC and any equipment that will accept RS-232 ASCII command strings, such as local display panels, dial-up modems, and alarm transmitters.
   b. Pager System Interface: Alarms shall be able to activate a pager system with customized message for each input alarm.

c. RS-232 output shall be capable of connection to a pager interface that can be used to call a paging system or service and send a signal to a portable pager. System shall allow an individual alphanumeric message per alarm input to be sent to paging system. This interface shall support both numeric and alphanumeric pagers.

d. Alarm System Interface: RS-232 output shall be capable of transmitting alarms from other monitoring and alarm systems to workstation software.

e. Cables: provide Plenum-Type, RS-232 Cable: Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, plastic insulation, and individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage; plastic jacket. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.

1) NFPA 70, Type CMP.

2) Flame Resistance: NFPA 262, Flame Test.

B. Software

1. Operating System (OS)

a. For a Site Data Aggregation Device connected to multiple utility meters, software shall reside on the Workstation or Server PC connected to a network able to poll and support over 1000 utility metering devices; software shall be web-enabled with the option to add custom graphics displays and additional web-enabled clients. BACNet, Ethernet, Modbus TCP/IP, RS-232, and RS-485 digital communications.

b. Operating System Software: Based on 32- or 64-bit, Microsoft Windows operating system, as required by the metering and database software. Software shall have the following features:

1) Multiuser and multitasking to allow independent activities and monitoring to occur simultaneously at different workstations.

2) Graphical user interface to show pull-down menus and a menu tree format.

3) Capability for future additions within the indicated system size limits.

2. Office Automation Software shall consist of the e-mail, spreadsheet and word processing portions of the project site's standard office automation software.

3. Virus Protection Software shall consist of the project site's standard virus protection software complete with a virus definition update subscription.
4. Configuration server shall meet the requirements of CEA-852-A.
5. Network configuration tool shall meet the following minimum requirements:
   a. It shall allow configuration of the network while off-line such that an operator may set up changes to the network while disconnected from the network, and then execute all of them once connected.
   b. It shall have a graphics-based user interface, and be able to display and print a graphical representation of the control network.
   c. It shall be capable of generating and printing a table containing domain/subnet/node address and node identifier for the entire network or any subset thereof, selected by the User.
   d. It shall be capable of merging two existing standard databases into a single standard database.
6. Metering Software
   a. Basic Requirements:
      1) Fully compatible with and based on the approved operating system.
      2) Password-protected operator login and access; three levels, minimum.
      3) Password-protected setup functions.
      4) Context sensitive on-line help.
      5) Capability of creating, deleting, and copying files; and automatically maintaining a directory of all files, including size and location of each sequential and random-ordered record.
      6) Capability for importing custom icons into graphic views to represent alarms and I/O devices.
      7) Automatic and encrypted backups for database and history; automatically stored at the Site Data Aggregation Device and encrypted with a nine-character alphanumeric password, which must be used to restore or read data contained in backup.
      8) Operator audit trail for recording and reporting all changes made to user-defined system options.

b. Workstation and Server Functions:
   1) Support other client PCs on the LAN and WAN.
   2) Maintain recorded data in databases accessible from other PCs on the LAN and WAN.

c. Data Formats:
   1) User-programmable export and import of data to and from commonly used Microsoft Windows spreadsheet, database, billing, and other applications; using dynamic data exchange technology.
   2) Option to convert reports and graphics to HTML format.
   3) Interactive graphics.
   4) Option to send preprogrammed or operator designed e-mail reports.
   5) Option to serve information to third-party applications via Object Linking and Embedding for Process Control using open standards.

d. Metered data: Display metered values in real time with a rigid time-stamp. Couple all metered data with measured outside air conditions at the relevant facility.

e. Metered Data alarms: Provide generic alarm modules to notify Users and highlight metered data gaps, data spikes outside of range, and data timestamp errors.
   1) Customize the generic alarm modules to the application.
   2) Modules shall allow for user adjustment of alarm criteria.
   3) Alarm notices shall be shown via hyperlinks on the graphical User interface, and shall also be shown by flags within the data set.

f. Automatic Data Scrubbing: Provide tools for User-programming of rules to scrub the data of the followings errors: data gaps, data spikes outside of range, and data timestamp errors. Use these rules to scrub the raw metered data. Flag all data which has been so scrubbed.

g. Equipment Documentation: Database for recording of equipment ratings and characteristics; with capability for graphic display on monitors.

h. User-Defined Events: Display and record with date and time stamps accurate to 0.1 second, and including the following:
   1) Operator log on/off.

2) Attempted operator log on/off.
3) All alarms.
4) Equipment operation counters.
5) Out-of-limit, pickup, trip, and no-response events.

i. (for electrical power monitoring) Waveform Data: Display and record waveforms on demand or automatically on an alarm or programmed event; include the graphic displays of the following, based on user-specified criteria:
1) Phase voltages, phase currents, and residual current.
2) Overlay of three-phase currents, and overlay each phase voltage and current.
3) Waveforms ranging in length from 2 cycles to 5 minutes.
4) Disturbance and steady-state waveforms up to 512 points per cycle.
5) Transient waveforms up to 83,333 points per cycle on 60-Hz base.
6) Calculated waveform on a minimum of four cycles of data of the following:
a) THD.
b) rms magnitudes.
c) Peak values.
d) Crest factors.
e) Magnitude of individual harmonics.

j. Data Sharing: Allow export of recorded displays and tabular data to third-party applications software on the local server.

k. Activity Tracking Software:
1) Automatically compute and prepare activity demand and energy-use statements based on metering of energy use and peak demand integrated over user-defined interval.
2) Intervals shall be same as used by electric utilities, including current vendor.
3) Import metered data from saved records that were generated by metering and monitoring software.
4) Maintain separate directory for each activity's historical billing information.
5) Prepare summary reports in user-defined formats and time intervals.

l. Passwords

m. Protocol Drivers

n. System Graphic Displays: provide interactive color-graphics platform with pull-down menus and mouse-driven generation of power system graphics, in formats widely used for such drafting; to include the following:

1) Site plan.

2) Floor plans.

3) Equipment elevations.

4) Single-line diagrams.

5) Custom graphic screens configured, not programmed, using drag-and-drop tools available within the software.

o. Alarms: display and record alarm messages from discrete input and controls outputs, according to user programmable protocol.

1) Functions requiring user acknowledgment shall run in background during computer use for other applications and override other presentations when they occur.

p. Trending: display and record data acquired in real-time from different meters or devices, in historical format over user-defined time; unlimited as to interval, duration, or quantity of trends.

1) Spreadsheet functions of sum, delta, percent, average, mean, standard deviation, and related functions applied to recorded data.

2) Charting, statistical, and display functions of standard Windows-based spreadsheet.

q. Report Generation: User commands initiate the reporting of a list of current alarm, supervisory, and trouble conditions in system or a log of past events.

1) Print a record of user-defined alarm, supervisory, and trouble events on workstation printer.

a) Sort and report by device name and by function.

b) Report type of signal (alarm, supervisory, or trouble), description, date, and time of occurrence.

c) Differentiate alarm signals from other indications.

d) When system is reset, report reset event with same information concerning device, location, date, and time.

7. BACnet: Site Data Aggregation Device shall have demonstrated interoperability during at least one BMA Interoperability Workshop

and shall substantially conform to BACnet Operator Workstation (B-OWS) device profile as specified in ASHRAE/ANSI 135-2001, BACnet Annex L

8. Site Data Aggregation Device shall periodically upload metered data to the VA Corporate-wide server:
   a. The metering software shall provide periodic upload (adjustable interval, initially set on 15-minute intervals) of the scrubbed and collected data.
   b. The VA's Corporate wide server accepts the following data structures:
      1) Information structured using the 2005 and 2008 SQL server database engine.
      2) The following data stores are acceptable:
         a) Databases: SQL Server, DB2, Oracle, Access, Sybase, MySQL.
         b) Flat files: .CSV, .XLS, .TXT, .XML, .PQDIF
   c. The minimum data to be uploaded (per meter) includes:
      1) A time stamp
      2) A device identifier
      3) A flow (power or water flow) value
      4) A flow order of magnitude
      5) Description of the flow's units
      6) The outside air drybulb temperature at the time stamp
      7) The outside air wetbulb temperature at the time stamp
      8) A "scrubbed data" flag
      9) An irregular data alarm stamp

C. Self-contained uninterruptible power supply (UPS):
   1. Size: Provide a minimum of six hours of operation of workstation station equipment, including two hours of alarm printer operation.
   2. Batteries: Sealed, valve regulated, recombinant, lead calcium.
   3. Accessories:
      a. Transient voltage suppression.
      b. Input-harmonics reduction.
      c. Rectifier/charger.
      d. Battery disconnect device.
      e. Static bypass transfer switch.
      f. First six subparagraphs below are optional accessories.
      g. Internal maintenance bypass/isolation switch.
      h. External maintenance bypass/isolation switch.

i. Output isolation transformer.

j. Remote UPS monitoring.

k. Battery monitoring.

l. Remote battery monitoring.

2.3 CABLE SYSTEMS - TWISTED PAIR AND FIBER OPTIC

A. General:

1. All metallic cable sheaths, etc. (i.e.: risers, underground, station wiring, etc. shall be grounded.
2. Install temporary cable and wire pairs so as to not present a pedestrian safety hazard. Provide for all associated work for any temporary installation and for removal when no longer necessary. Temporary cable installations are not required to meet Industry Standards; but, must be reviewed and approved by the VA prior to installation.
3. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
4. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
5. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
6. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges specified. The cable tests shall demonstrate the operation of this cable at not less than 10 mega (m) Hertz (Hz) full bandwidth, fully channel loaded and a Bit Error Rate of a minimum of 10-6 at the maximum rate of speed. Make available all cable installation and test records at acceptance testing by the VA and shall thereafter be maintained in the Facility's Telephone Switch Room. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.

7. Coordinate with the Electrical Contractor to install the telephone entrance cable to the nearest point of entry into the Facility and as shown on the drawings. Coordinate with the VA and the Electrical Contractor to provide all cable pairs/circuits from the Facility point of entry to the Telephone Switch Room all telephone, FTS, DHCP, ATM, Frame Relay, data, pay stations, patient phones, and any low voltage circuits as described herein.
8. Provide all cable pairs/circuits from the Server Room and establish circuits throughout the Facility for all cabling as described herein.
9. Provide proper test equipment to demonstrate that cable pairs meet each OEM's standard transmission requirements, and guarantee the cable will carry data transmissions at the required speeds, frequencies, and fully loaded bandwidth.

B. LAN COPPER CABLES
1. Comply with Section 27 15 00 "Communications Horizontal Cabling."
2. RS-485 Cable:
   a. PVC-Jacketed, RS-485 Cable: Paired, 2 pairs, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors, PVC insulation, unshielded, PVC jacket, and NFPA 70, Type CMG.
3. Unshielded Twisted Pair Cables: Category 6a as specified for horizontal cable for data service in Section 27 15 00 "Communications Horizontal Cabling."
4. Cabling products shall be tested and certified for use at data speeds up to at least 100 Mbps. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media. Short lengths of media and transceivers may be used in these applications. Provide separately orderable media, taps and connectors.
5. Ethernet Switch shall be IEEE Std 802.3 bridges which shall function as the center of a distributed-star architecture and shall be "learning" bridges with spanning tree algorithms in accordance with IEEE Std 802.1D. The switch shall support the connected media types and shall have a minimum of 150% the required ports and no fewer than 4 ports. One port shall be switch selectable as an uplink port.
6. Provide IP router network equipment. The routers shall be fully configurable for protocol types, security, and routing selection of sub-networks. The router shall meet all requirements of RFC 1812.

C. LAN FIBER OPTICAL CABLES

1. Interior Fiber Optic Cable: Interior Fiber Optic Cable shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00 "Communications Horizontal Cabling." The data communications equipment shall use the 850-nm range of multimode or 1310-nm range of singlemode fiber-optic cable. Fiber-optic cable shall be suitable for use with the 100Base-FX standard as defined in IEEE Std 802.3.
2. Exterior Fiber Optic Cable: Exterior Fiber Optic Cable shall be Multimode or Singlemode Fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00 "Communications Horizontal Cabling.". The data communications equipment shall use the 850-nm range of multimode or 1310-nm range of singlemode fiber-optic cable. Fiber-optic cable shall be suitable for use with the 100Base-FX standard as defined in IEEE Std 802.3.
3. Fiber Optic Patch Panels shall be wall or rack mountable and designed to provide termination facilities for up to 24 fibers. Unit shall also have capability to be equipped with spliced trays, six packs (for adapters), and blank panels for easy termination of the fiber bundles and tube cables. Fiber-optic terminating equipment shall provide for mounting of ST or SC connectors on an optical patch panel. Provide fiber-cable management and cable-routing hardware to assure conformance to minimum fiber and cable bend radii. Connectors on the patch panel shall be ST or SC feed through. Provide access to both sides of the panel. The patch panel for the connectors shall be mounted to facilitate rearrangement and identification. Each apparatus shall have cabling and connection instructions associated with it.
4. Fiber Optic media converter shall provide media conversion between layer 1 copper and fiber media to support data rates equal to the greater of the physical layer or 100 Mbps as specified in IEEE Std 802.3.

D. LOW-VOLTAGE WIRING

1. Low-Voltage Control Cable: Multiple conductor, color-coded, No. 20 AWG copper, minimum.
   a. Sheath: PVC; except in plenum-type spaces, use sheath listed for plenums.
   b. Ordinary Switching Circuits: Three conductors, unless otherwise indicated.
   c. Switching Circuits with Pilot Lights or Locator Feature: Five conductors, unless otherwise indicated.

2.4 GROUNDING

A. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with VA 27 05 26 Grounding and Bonding for Communications Systems and with VA 26 05 26 Grounding and Bonding for Electrical Systems.

2.5 METER COMMUNICATION

A. Provide a BACNet network allowing communication from the meters' data heads to the Site Data Aggregation Device.

B. Provide data heads at each meter, converting analog and pulsed information to digital information. Data heads shall allow for up to 24 hours of data storage (including time stamp, measured value, and scaling factor).

1. Each data head shall reside on a BACnet network using the MS/TP Data Link/Physical layer protocol. Each data head shall have a communication port for connection to an operator interface.
2. Environment: Data Head hardware shall be suitable for the conditions ranging from -29°C to 60°C (-20°F to 140°F). Data Heads used outdoors and/or in wet ambient conditions shall be mounted within waterproof enclosures and shall be rated for operation at conditions ranging from -29°C to 60°C (-20°F to 140°F).
3. Provide a local keypad and display for interrogating and editing data. An optional system security password shall be available to prevent unauthorized use of the keypad and display.
4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.

5. Memory. The building controller shall maintain all BIOS and data in the event of a power loss for at least 72 hours.
6. Immunity to power and noise. Controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

2.6 ELECTRICAL POWER METERS AND SUB-METERS

A. ELECTRICAL METER APPLICATIONS

1. Energy meters in the advanced utility metering system shall have models available for amperage ranges of 100-2400 amperes.
   a. The RS-485 communications shall provide communications links up to 10,000 feet long.
2. Power meters shall be installed as part of the advanced utility metering system.
   a. All setup parameters required by the power meter shall be stored in nonvolatile memory and retained in the event of a control power interruption.
   b. The power meter may be applied in three-phase, three- or four-wire systems.
   c. The power meter shall be capable of being applied without modification at nominal frequencies of 50, 60, or 400 Hz.
   d. The power meter shall provide for onboard data logging, able to log data, alarms, waveforms and events.

B. Physical and Common Requirements

1. Electrical power meters shall be separately mounted, and enclosed in a NEMA 250, Type 1 enclosure. Environmental Conditions: System components shall be capable of withstanding the following environmental conditions without mechanical or electrical damage or degradation of operating capability:
   a. Ambient conditions of 0 to 140 deg F dry bulb and 20 to 95 percent relative humidity, noncondensing.

C. Current and voltage ratings:

1. Designed for use with current inputs from standard instrument current transformers with 5-A secondary and shall have a metering range of 0-10 A.

2. Withstand ratings shall be not less than 15 A, continuous; 50 A, lasting over 10 seconds, no more frequently than once per hour; 500 A, lasting 1 second, no more frequently than once per hour.
3. Voltage inputs from standard instrument potential transformers with 120 volt secondary output. The power meter shall support PT primaries through 3.2 MV.
4. The power meter shall operate properly over a wide range of control power including 90-457 VAC or 100-300 VDC.

D. Electrical measurements and calculated values

1. Power meters shall include the following rms Real-Time Measurements:
   a. Current: Each phase, neutral, average of three phases, percent unbalance.
   b. Voltage: Line-to-line each phase, line-to-line average of three phases, line-to-neutral each phase, line-to-neutral average of three phases, line-to-neutral percent unbalance.
   c. Power: Per phase and three-phase total.
   d. Reactive Power: Per phase and three-phase total.
   e. Apparent Power: Per phase and three-phase total.
   f. True Power Factor: Per phase and three-phase total.
   g. Displacement Power Factor: Per phase and three-phase total.
   h. Frequency.
   i. THD: Current and voltage.
   j. Accumulated Energy: Real kWh, reactive kVARh, apparent kVAh (signed/absolute).
   k. Incremental Energy: Real kWh, reactive kVARh, apparent kVAh (signed/absolute).
   l. Conditional Energy: Real kWh, reactive kVARh, apparent kVAh (signed/absolute).
2. Power meters shall perform the following demand current calculations, per phase, three-phase average and neutral:
   a. Present.
   b. Running average.
   c. Last completed interval.
   d. Peak.
3. Power meters shall perform the following demand real power calculations, three-phase total:
   a. Present.
   b. Running average.

c. Last completed interval.
d. Predicted.
e. Peak.
f. Coincident with peak kVA demand.
g. Coincident with kVAR demand.

4. Power meters shall perform the following demand reactive power calculations, three-phase total:
   a. Present.
   b. Running average.
   c. Last completed interval.
   d. Predicted.
   e. Peak.
   f. Coincident with peak kVA demand.
   g. Coincident with kVAR demand.
5. Power meters shall perform the following demand apparent power calculations, three-phase total:
   a. Present.
   b. Running average.
   c. Last completed interval.
   d. Predicted.
   e. Peak.
   f. Coincident with peak kVA demand.
   g. Coincident with kVAR demand.
6. Power meters shall perform the following average true power factor calculations, demand coincident, three-phase total:
   a. Last completed interval.
   b. Coincident with kW peak.
   c. Coincident with kVAR peak.
   d. Coincident with kVA peak.
7. Power Analysis Values:
   a. THD, Voltage and Current: Per phase, three phase, and neutral.
   b. Displacement Power Factor: Per phase, three phase.
   c. Fundamental Voltage, Magnitude and Angle: Per phase.
   d. Fundamental Currents, Magnitude and Angle: Per phase.
   e. Fundamental Real Power: Per phase, three phase.
   f. Fundamental Reactive Power: Per phase.
   g. Harmonic Power: Per phase, three phase.
   h. Phase rotation.

i Unbalance: Current and voltage.

j. Harmonic Magnitudes and Angles for Current and Voltages: Per phase, up to 31st harmonic.

8. Power meters shall perform one of the following demand calculations, selectable by the User; meters shall be capable of performance of all of the following demand calculations.

a. Block interval with optional subintervals: Adjustable for 1-minute intervals, from 1 to 60 minutes. User-defined parameters for the following block intervals:

1) Sliding block that calculates demand every second, with intervals less than 15 minutes, and every 15 seconds with an interval between 15 and 60 minutes.

2) Fixed block that calculates demand at end of the interval.

3) Rolling block subinterval that calculates demand at end of each subinterval and displays it at end of the interval.

b. Demand calculations initiated by a Utility-furnished synchronization signal:

1) Signal is a pulse from an external source. Demand period begins with every pulse. Calculation shall be configurable as either a block or rolling block calculation.

2) Signal is a communication signal. Calculation shall be configurable as either a block or rolling block calculation.

3) Demand can be synchronized with clock in the power meter.

c. Minimum and maximum values: Record monthly minimum and maximum values, including date and time of record. For three-phase measurements, identify phase of recorded value. Record the following parameters:

1) Line-to-line voltage.

2) Line-to-neutral voltage.

3) Current per phase.

4) Line-to-line voltage unbalance.

5) Line-to-neutral voltage unbalance.

6) Power factor.

7) Displacement power factor.

8) Total power.

9) Total reactive power.

10) Total apparent power.

11) THD voltage L-L.

12) THD voltage L-N.

13) THD current.

14) Frequency.

d. Harmonic calculation: display and record the following:

1) Harmonic magnitudes and angles for each phase voltage and current through 31st harmonic. Calculate for all three phases, current and voltage, and residual current. Current and voltage information for all phases shall be obtained simultaneously from same cycle.

2) Harmonic magnitude reported as a percentage of the fundamental or as a percentage of rms values, as selected by the VA.

E. Waveform Capture:

1. Capture and store steady-state waveforms of voltage and current channels; initiated manually. Each capture shall be for 3 cycles, 128 data points for each cycle, allowing resolution of harmonics to 31st harmonic of basic 60 Hz.

2. Capture and store disturbance waveform captures of voltage and current channels, initiated automatically based on an alarm event. Each capture shall be fully configurable for duration with resolution of at least 128 data points per cycle, for all channels simultaneously. Waveform shall be configurable to capture pre-event cycles for analysis.

3. Store captured waveforms in internal nonvolatile memory; available for PC display, archiving, and analysis.

F. Meter accuracy:

1. Comply with ANSI C12.20, Class 0.5; and IEC 60687, Class 0.5 for revenue meters.

2. Accuracy from Light to Full Rating:

a. Power: Accurate to 0.5 percent of reading.

b. Voltage and Current: Accurate to 0.5 percent of reading.

c. Power Factor: Plus or minus 0.005, from 0.5 leading to 0.5 lagging.

d. Frequency: Plus or minus 0.01 Hz at 45 to 67 Hz.

G. Meter input, sampling, display, output, recording and reading Capabilities

1. Input: One digital input signal.

a. Normal mode for on/off signal.

b. Demand interval synchronization pulse, accepting a demand synchronization pulse from a utility demand meter.
c. Conditional energy signal to control conditional energy accumulation.
d. GPS time synchronization.

2. Sampling:
a. Current and voltage shall be digitally sampled at a rate high enough to provide accuracy to 63rd harmonic of 60-Hz fundamental.
b. Power monitor shall provide continuous sampling at a rate of 128 samples per cycle on all voltage and current channels in the meter.

3. Display Monitor:
a. Backlighted LCD to display metered data with touch-screen or touch-pad selecting device.
b. Touch-screen display shall be a minimum 12-inch diagonal, resolution of 800 by 600 RGB pixels, 256 colors; NEMA 250, Type 1 display enclosure.
c. Display four values on one screen at same time.
1) Coordinate list below with meter capabilities specified in subparagraphs above.
2) Current, per phase rms, three-phase average and neutral.
3) Voltage, phase to phase, phase to neutral, and three-phase averages of phase to phase and phase to neutral.
4) Real power, per phase and three-phase total.
5) Reactive power, per phase and three-phase total.
6) Apparent power, per phase and three-phase total.
7) Power factor, per phase and three-phase total.
8) Frequency.
9) Demand current, per phase and three-phase average.
10) Demand real power, three-phase total.
11) Demand apparent power, three-phase total.
12) Accumulated energy (MWh and MVARh).
13) THD, current and voltage, per phase.
d. Reset: Allow reset of the following parameters at the display:
1) Peak demand current.
2) Peak demand power (kW) and peak demand apparent power (kVA).
3) Energy (MWh) and reactive energy (MVARh).

4. Outputs:

a. Operated either by user command sent via communication link, or set to operate in response to user-defined alarm or event.
b. Closed in either a momentary or latched mode as defined by user.
c. Each output relay used in a momentary contact mode shall have an independent timer that can be set by user.
d. One digital KY pulse to a user-definable increment of energy measurement. Output ratings shall be up to 120-V ac, 300-V dc, 50 mA, and provide 3500-V rms isolation.
e. One relay output module, providing a load voltage range from 20- to 240-V ac or from 20- to 30-V dc, supporting a load current of 2 A.
f. Output Relay Control:
    1) Relay outputs shall operate either by user command sent via communication link or in response to user-defined alarm or event.
    2) Normally open and normally closed contacts, field configured to operate as follows:
        a) Normal contact closure where contacts change state for as long as signal exists.
        b) Latched mode when contacts change state on receipts of a pickup signal; changed state is held until a dropout signal is received.
        c) Timed mode when contacts change state on receipt of a pickup signal; changed state is held for a preprogrammed duration.
        d) End of power demand interval when relay operates as synchronization pulse for other devices.
        e) Energy Pulse Output: Relay pulses quantities used for absolute kWh, absolute kVARh, kVAh, kWh In, kVARh In, kWh Out, and kVARh Out.
        f) Output controlled by multiple alarms using Boolean-type logic.

5. Onboard Data Logging:
    a. Store logged data, alarms, events, and waveforms in 2 MB of onboard nonvolatile memory.
    b. Stored Data:
        1) Billing Log: User configurable; data shall be recorded every 15 minutes, identified by month, day, and 15-minute interval.

Accumulate 24 months of monthly data, 32 days of daily data, and between 2 to 52 days of 15-minute interval data, depending on number of quantities selected.

2) Custom Data Logs: three user-defined log(s) holding up to 96 parameters. Date and time stamp each entry to the second and include the following user definitions:
   a) Schedule interval.
   b) Event definition.
   c) Configured as "fill-and-hold" or "circular, first-in first-out."
3) Alarm Log: Include time, date, event information, and coincident information for each defined alarm or event.
4) Waveform Log: Store captured waveforms configured as "fill-and-hold" or "circular, first-in first-out."

c. Default values for all logs shall be initially set at factory, with logging to begin on device power up.

6. Alarms.
   a. User Options:
      1) Define pickup, dropout, and delay.
      2) Assign one of four severity levels to make it easier for user to respond to the most important events first.
      3) Allow for combining up to four alarms using Boolean-type logic statements for outputting a single alarm.
   b. Alarm Events:
      1) Over/undercurrent.
      2) Over/undervoltage.
      3) Current imbalance.
      4) Phase loss, current.
      5) Phase loss, voltage.
      6) Voltage imbalance.
      7) Over kW demand.
      8) Phase reversal.
      9) Digital input off/on.
      10) End of incremental energy interval.
      11) End of demand interval.

2.7 WATER, OIL, GAS METER DEVICES

A. Water, oil and gas meter applications:

1. Steam Meters: provide vortex-shedding flowmeters, along with temperature sensors and pressure transducers to develop the energy flow.
2. Steam Condensate Meters: provide a magnetic flowmeter in new installations; provide an ultrasonic or vortex-shedding flowmeter in existing installations which service interruption is not allowed. Provide temperature and pressure transducers to develop the energy flow.
3. Potable (Domestic) Water: provide a magnetic flowmeter in new installations; provide an ultrasonic or vortex-shedding flowmeter with pressure sensor in existing installations which service interruption is not allowed.
4. Reclaimed (storm or gray): provide a magnetic flowmeter in new installations; provide a vortex-shedding flowmeter with pressure sensor in existing installations which service interruption is not allowed.
5. Make-up Water Meters to Boiler Systems: provide a magnetic flowmeter in new installations; provide a vortex-shedding flowmeter with pressure sensor in existing installations which service interruption is not allowed.
6. Oil Meters
   a. No. 2 Oils and other Light Oils (less than 60 SSU viscosity at 38 degrees C (100 degrees F)): use screw-type or positive-displacement (such as rotating piston or oscillating piston) flowmeters.

B. Associated Devices (to provide outside air conditions as well as energy metering, not merely flow metering):
   1. Temperature Sensors: Resistance Temperature Device (RTD) with an integral transmitter type.
      a. Immersion sensors shall be provided with a separable thermowell. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
      b. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
      c. Output Signal: 4-20 ma or digital.
   2. Humidity Sensors: Bulk polymer sensing element type.

a. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.

b. Output Signal: 4-20 ma continuous output signal.

3. Pressure sensors.

a. Gas Pressure Transmitter: Nondirectional sensor with suitable range for expected input, and temperature compensated.

b. Water Pressure Transmitters: Stainless-steel diaphragm construction, suitable for service; minimum 150-psig operating pressure and tested to 300-psig; linear output 4 to 20 mA.

4. Thermowells.

a. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting. Stepped shank unless straight or tapered shank is indicated. ASME B40.200. Bore diameter required to match thermometer bulb or stem. Insertion length required to match thermometer bulb or stem. Provide a lagging extension on thermowells for insulated piping and tubing. Provide bushings. Use a mixture of graphite and glycerin for the thermowell's heat transfer medium.

1) Material for Use with Copper Tubing: copper nickel (90-10).

2) Material for Use with Steel Piping: stainless steel.

C. Turbine flowmeters (natural gas duty).

1. Flowmeter shall be as specified in Section 23 09 11, in the "Turbine-Type Natural Gas Flow Meters" paragraph. Provide data head on meter as specified in this section.

5. Performance:

a. Transmitted signal from flowmeter and its transmitter shall have a total (rms) accuracy plus or minus 0.5% of flow rate.

b. Flowmeter accuracy shall be no more than plus or minus 0.1%. Flowmeter repeatability shall be no more than 0.3% of actual flow rate. Meter shall be designed to minimize vibration effect and to provide elimination of this effect.

c. Minimum turndown capability shall be 10:1.

d. Pressure drop shall not exceed 1.25 kPa (5 inches WC).

6. Calibration: Factory calibrated. Furnish three-point curve spanning required flow range on actual meter furnished.

a. This meter requires annual re-calibration.

7. Accessories:

a. Filter: Shall have replaceable glass-fiber or cellulose cartridge with ten micron or smaller particle retention. Filter enclosure shall be the pipe size of the meter or larger as required by pressure drop considerations. Static pressure capability shall be at least twice lockup pressure of service supply regulators. Maximum pressure loss 1.25 kPa (5 inches WC) at maximum design flow rate of meter. Plug all drains or instrumentation outlets. Provide vent with cock for relieving pressure in filter.

D. Turbine flowmeters (water duty).
   1. Flowmeter shall be as specified in Section 23 09 23, in the “water flow sensors” paragraph. Provide data head on meter as specified in this section.
   2. Performance:
      a. Transmitted signal from flowmeter and its transmitter shall have a total (rms) accuracy plus or minus 1% of actual flow rate.
      b. Flowmeter accuracy shall be no more than plus or minus 0.1% of actual flow rate. Flowmeter repeatability shall be no more than 0.3% of actual flow rate. Meter shall be designed to minimize vibration effect and to provide elimination of this effect.
      c. Minimum turndown capability shall be 20:1.
      d. Pressure drop shall be as scheduled, maximum 1% of line pressure in lines sized 4 inches and larger.
      e. Ambient temperature effects, less than 0.005 percent calibrated span per degree C (degree F) temperature change.
      f. RFI effect - flow meter shall not be affected by RFI.
      g. Power supply effect less than 0.02 percent of actual flow rate for a variation of plus or minus 10 percent power supply.
   3. Provide a data head on the meter.
      a. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet)..
   4. Straightening Vanes: Provide as recommended by the meter manufacturer for the actual installation arrangement.

E. Screw type flowmeters (No. 2 oil duty)
   1. Flowmeter shall be as specified in Section 23 09 23, in the “Fuel Oil Meters” paragraph. Provide data head on meter as specified in this section.

2. Performance:
   a. Transmitted signal from flowmeter and its transmitter shall have a total (rms) accuracy plus or minus 1% of flow rate.
   b. Flowmeter accuracy shall be no more than plus or minus 0.1%, over the required flow range. Flowmeter repeatability shall be no more than 0.2% of actual flow rate. Meter shall be designed to minimize vibration effect and to provide elimination of this effect.
   c. Minimum turndown capability shall be 10:1. Its maximum fluid pressure drop through meter shall be as scheduled.

F. Vortex-shedding flowmeters.
1. Meter shall have an all-welded flanged 316 stainless steel meter body with no seals. No sensor parts shall be exposed to the flow stream. Provide a 316 stainless steel trapezoidal shedder bar, sensing by detecting stresses in the shedder bar caused by vortices, and dual piezoelectric crystals located outside the process flow sense the shed vortices (dual crystal alignment cancels effects of noise and vibration). Design meter for Schedule 40 piping.
   a. Meter shall be suitable for 25% warmer than the fluid operating temperature and for 25% higher than either the fluid's operating pressure or 25% higher than the piping system's safety valve set pressure, whichever is higher.
   b. Meter flanges shall be Class 300 or higher, if required by the piping system's temperature and pressure Class.
   c. Meter shall be suitable for installation in ambient conditions ranging from -29 to 60 degrees C (-20 to 140 degrees F).
2. Provide meter data head.
   a. Meters shall have digital readout of pressure-compensated flow rate and totalization located at transmitter and transmit flow rate and totalization digital signals to the Site Data Aggregation Device. As an option, pressure compensation and the compensated flow rate may be performed and displayed by the Site Data Aggregation Device receiving signals from the flow meter and from a pressure transmitter.
   b. Provide programmable microprocessor electronics with on-board programming. Output signals shall be immune to ambient temperature swings. Processor shall include continuous self-diagnostic routines that identify electronics problems and

provide a warning. Electronics shall be replaceable in the field without affecting metering accuracy. Provide power supply as recommended by meter manufacturer. Mount electronics in a NEMA 4 enclosure separate from meter body in position accessible from platform or floor without the use of a portable ladder.

1) Power supply to meter and transmitter shall be 120V/60hz. Provide a Class 2 control voltage transformer for 24VDC power to meter as needed.
2) Provide an internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.

3. Performance:
   a. Transmitted signal from flowmeter and its transmitter shall have a total (rms) accuracy plus or minus 1.5% of flow rate.
   b. Flowmeter accuracy shall be no more than plus or minus 1% of span for gasses and plus or minus 0.7% of span for liquids. Flowmeter repeatability shall be no more than 0.2% of actual flow rate. Meter shall be designed to minimize vibration effect and to provide elimination of this effect.
   c. Minimum turndown ratio shall be 20:1 for gasses and liquids. Maximum fluid pressure drop shall be as scheduled.

G. Ultrasonic (Doppler and time of travel) flowmeters.
   1. Provide a clamp-on flowmeter precluding the requirement of penetrating into the process pipe. The flowmeter shall be completely microprocessor based utilizing the transit-time flow measurement technique. The flowmeter shall employ the phase detection multiple pulse transmit principle in conjunction with multiple frequency axial beam transducer technology to insure operation on liquids with solids and or bubbles. In addition, the flowmeter shall incorporate an alternate Doppler method measurement mode for highly aerated or heavy solid bearing liquids.
   2. Provide a meter data head.
      a. The flowmeter shall provide automatic transducer spacing for clamp-on transducers utilizing a prefabricated mounting frame or mounting track (ruler scales shall not be acceptable), the meter shall also support in-line transducers. The meter shall also provide automatic Reynolds Number and liquid sonic velocity variation compensation and live zero flow measurement.

1) By use of either transit-time or Doppler modes of operation, the flowmeter shall be capable of measuring all liquids in full sonically conductive pipes.

b. The flowmeter shall have the ability to indicate flow rate, flow velocity, total flow, signal strength, liquid sonic velocity, Reynolds Number and liquid aeration level.

c. The flowmeter shall be equipped with an integral front panel keypad and multifunction 240 X 128 pixel LCD display. In addition, the flowmeter shall provide self and application diagnostics to isolate any fault conditions to either equipment failure or abnormal process conditions.

d. The flowmeter shall have full HELP menu routines corresponding to all levels of programming and operation.

e. The flowmeter electronics shall be housed in a NEMA 4X enclosure and powered by 90-240VAC, 50-60Hz. Two isolated 4 to 20 maDC and two 0 to 5000 Hz pulse outputs proportional to flow shall be provided. The current outputs must be capable of driving a 1000-ohm resistive load. In addition, the unit shall provide two 0 to 10 volt outputs and four SPDT alarm relays assignable to flow velocity, liquid sonic velocity, signal strength or liquid aeration.

f. Provide an internal 1 MB data logger shall be provided to allow storage of all measured and calculated variables and alarms in intervals of 10 minutes.

g. Two each bi-directional communications ports shall be provided.

1) One each RS-485 with Modbus RTU or BACnet protocol.

3. Performance:

a. The flowmeter shall have an accuracy of plus or minus 1% of flow over span. Repeatability shall be 0.25% of flow.

b. Meter shall have a flow sensitivity of 0.001 fps at any flow rate including no flow conditions.

H. Magnetic flowmeters.

1. Meter shall have an all-welded flanged 316 stainless steel engineered flow tube with no seals. No sensor parts shall be exposed to the flow stream. Design meter for mating with Schedule 40 piping.

a. Meter shall be suitable for 25% warmer than the fluid operating temperature and for 25% higher than either the fluid’s operating

pressure or 25% higher than the piping system's safety valve set pressure, whichever is higher.

b. Meter flanges shall be Class 150 or higher, if required by the piping system's temperature and pressure Class.

c. Meter shall be suitable for installation in ambient conditions ranging from -29 to 60 degrees C (-20 to 140 degrees F).

2. Provide meter data head.

a. Meters shall have digital readout of pressure-compensated flow rate and totalization located at transmitter and transmit flow rate and totalization digital signals to the Site Data Aggregation Device. As an option, pressure compensation and the compensated flow rate may be performed and displayed by the Site Data Aggregation Device receiving signals from the flow meter and from a pressure transmitter.

b. Provide programmable microprocessor electronics with on-board programming. Output signals shall be immune to ambient temperature swings. Processor shall include continuous self-diagnostic routines that identify electronics problems and provide a warning. Electronics shall be replaceable in the field without affecting metering accuracy. Provide power supply as recommended by meter manufacturer. Mount electronics in a NEMA 4 enclosure separate from meter body in position accessible from platform or floor without the use of a portable ladder.

1) Power supply to meter and transmitter shall be 120V/60hz. Provide a Class 2 control voltage transformer for 24VDC power to meter as needed.

3. Performance:

a. Transmitted signal from flowmeter and its transmitter shall have a total (rms) accuracy plus or minus 1.5% of flow rate.

b. Flowmeter accuracy shall be no more than plus or minus 1.5% of actual flow rate for gasses and plus or minus 1% of actual flow rate for liquids. Flowmeter repeatability shall be no more than 0.2% of actual flow rate. Meter shall be designed to minimize vibration effect and to provide elimination of this effect.

c. Minimum turndown ratio shall be 20:1 for gasses and liquids. Maximum fluid pressure drop shall be as scheduled.

I. Positive-displacement oil flowmeters.

1. Meter shall be a rotating- or oscillating-piston meter with a and aluminum piston, cast bronze body, safety filter, viton o-rings and Class 150 flanges mating with Schedule 40 piping. Meter shall transmit pulse signals to meter's data head.
2. Provide meter data head.
   a. Meters shall have digital readout flow rate and totalization located at transmitter and transmit flow rate and totalization digital signals to the Site Data Aggregation Device as an option,
   b. Provide programmable microprocessor electronics with on-board programming. Output signals shall be immune to ambient temperature swings. Processor shall include continuous self-diagnostic routines that identify electronics problems and provide a warning. Electronics shall be replaceable in the field without affecting metering accuracy. Provide power supply as recommended by meter manufacturer. Mount electronics in a NEMA 4 enclosure separate from meter body in position accessible from platform or floor without the use of a portable ladder.
      1) Power supply to meter and transmitter shall be 120V/60hz. Provide a Class 2 control voltage transformer for 24VDC power to meter as needed.
3. Performance:
   a. Flowmeter accuracy shall be no more than plus or minus 1.5% of actual flow rate.
   b. Minimum turndown ratio shall be 10:1.

PART 3 - EXECUTION

3.1 INSTALLATION REQUIREMENTS

A. Cabling

1. Install Category 6a UTP, Category 6 UTP, and optical fiber cabling system as detailed in TIA-568-C.1, TIA/EIA-568-B.2, or TIA-568-C.3.
2. Screw terminals shall not be used except where specifically indicated on plans.
3. Use an approved insulation displacement connection (IDC) tool kit for copper cable terminations.
4. Do not untwist Category 6a, Category 6a UTP cables more than 12 mm (1/2 inch) from the point of termination to maintain cable geometry.
5. Provide service loop on each end of the cable, 3 m (10 feet) at the server rack and 304 mm (12 inches) at the meter.

6. Do not exceed manufacturers' cable pull tensions for copper and optical fiber cables.
7. Provide a device to monitor cable pull tensions. Do not exceed 110 N (25 pounds) pull tension for four pair copper cables.
8. Do not chafe or damage outer jacket materials.
9. Use only lubricants approved by cable manufacturer.
10. Do not over cinch cables, or crush cables with staples.
11. For UTP cable, bend radii shall not be less than four times the cable diameter.
12. Cables shall be terminated; no cable shall contain unterminated elements.
13. Cables shall not be spliced.
14. Label cabling in accordance with paragraph Labeling in this section.

B. Labeling
1. Labels: Provide labeling in accordance with TIA/EIA-606-A. Handwritten labeling is unacceptable. Stenciled lettering for all circuits shall be provided using laser printer.
2. Cables: Cables shall be labeled using color labels on both ends with identifiers in accordance with TIA/EIA-606-A.

C. Grounding: ground exposed, non-current-carrying metallic parts of electrical equipment, metallic raceway systems, grounding conductor in metallic and nonmetallic raceways, telecommunications system grounds, and grounding conductor of nonmetallic sheathed cables, as well as equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with VA 27 05 26 GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS and with VA 26 05 26 GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

D. Surge Protection
1. Provide surge protective devices on all metallic cables entering and leaving an interior environment to an exterior environment or vice versa, i.e. surge protective device at each interior location of a penetration to the exterior environment.

E. Network Hardware
1. System components and appurtenances shall be installed in accordance with the manufacturer's instructions and as shown. Necessary interconnections, services, and adjustments required for a complete and operable wired or wireless data transmission system shall be

provided and shall be fully integrated with the configured network chosen for the project.

F. Computer Hardware

1. Provide the server(s) or personal computer workstation(s) where shown on the plans or indicated diagrammatically.

G. Computer Software

1. User friendly software shall be suitable for operation on computer workstations which serve as site data aggregation devices by monitoring the meters in the system, recording events, indicating alarm conditions, and logging and displaying system reports.
2. The software shall be developed by the manufacturer of the monitoring devices, and shall be designed specifically for energy, power monitoring and control. Additional utilities, i.e. water, air gas, electric and steam shall also be easily integrated.
3. The software shall be configured, not programmed. All software shall be configured by the vendor and delivered ready to use. This configuration shall include preparation of all graphics, displays, and interactive one-line diagrams required as a part of this project.
   a. Configuration shall be to the point that when monitoring devices are required to be added, the user shall only convey to the software the communications address and type of device.
4. The software shall be a standard product offering with no customization required and clients shall interface with the server or computer workstation via Internet Explorer browser.
   a. The web-enabled interactive graphics client shall only reside on the server PC, client PC not required to host any application software other than Internet Explorer 6.0 SP1 or higher browser to become a fully functional system.

H. Electrical Meters

1. Power monitoring and control components shall all be factory installed, wired and tested prior to shipment to the job site.
2. All control power, CT, PT and data communications wire shall be factory wired and harnessed within the equipment enclosure.
3. Where external circuit connections are required, terminal blocks shall be provided and the manufacturer’s drawings must clearly identify the interconnection requirements including wire type to be used.

4. All wiring required to externally connect separate equipment lineups shall be furnished and installed at the site as part of the contractor’s responsibility.
5. Contractor interconnection wiring requirements shall be clearly identified on the power monitoring and control system shop drawings.

I. Water, Oil and Gas Meters

1. Thermowells
   a. Install thermowells with socket extending a minimum of 2 inches into fluid or one-third of pipe diameter and in vertical position in piping tees.
   b. Install thermowells of sizes required to match temperature sensor connectors. Include bushings if required to match sizes.
   c. Install thermowells with extension on insulated piping.
   d. Fill thermowells with heat-transfer medium.
2. Provide a test plug beside each temperature sensor.
3. Flow meters, general
   a. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.
   b. Connect flowmeter-system elements to meters, connect flowmeter transmitters to meters, and connect thermal-energy meter transmitters to meters.
   c. Assemble and install connections, tubing, and accessories between flow-measuring elements and flowmeters according to manufacturer's written instructions.
   d. Install flowmeter elements in accessible positions in piping systems.
   e. Install flowmeter, with minimum 20 x pipe diameter straight lengths of pipe upstream and minimum 10 x pipe diameter straight lengths of pipe downstream from flowmeter unless otherwise indicated by manufacturer’s written instructions.
   f. Mount thermal-energy meters on wall if accessible; if not, provide brackets to support meters.

3.2 ADJUSTING AND IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

3.3 FIELD QUALITY CONTROL

A. The power monitoring and control system vendor must be able to provide development, integration and installation services required to complete and turn over a fully functional system including:
   1. Project management to coordinate personnel, information and on-site supervision for the various levels and functions of suppliers required for completion of the project.
   2. All technical coordination, installation, integration, and testing of all components.
   3. Detailed system design and system drawings.

B. Cabling, equipment and hardware manufacturers shall have a minimum of 5 years experience in the manufacturing, assembly, and factory testing of components which comply with EIA TIA/EIA-568-B.1, EIA TIA/EIA-568-B.2 and EIA TIA/EIA-568-B.3.

C. The network cabling contractor shall be a firm which is regularly and professionally engaged in the business of the applications, installation, and testing of the specified network cabling systems and equipment. The contractor shall demonstrate experience in providing successful systems within the past 3 years. Submit documentation for a minimum of three and a maximum of five successful network cabling system installations.
   1. Supervisors and installers assigned to the installation of this system or any of its components shall be Building Industry Consulting Services International (BICSI) Registered Cabling Installers, Technician Level. Submit documentation of current BICSI certification for each of the key personnel.

3.4 ACCEPTANCE TESTING

A. Develop testing procedures to address all specified functions and components of the Advanced Utility Metering System (AUMS). Testing shall demonstrate proper and anticipated responses to normal and abnormal operating conditions.
   1. Provide skilled technicians to start and operate equipment.
   2. Coordinate with equipment manufacturers to determine specific requirements to maintain the validity of the warranty.
   3. Correct deficiencies and make necessary adjustments to O&M manuals and as-built drawings for issues identified in testing.
   4. Provide all tools to start, check-out and functionally test equipment and systems.

5. Correct deficiencies and make necessary adjustments to O&M manuals and as-built drawings for issues identified in any testing
6. Review test procedures, testing and results with Government.

B. Testing checklists: Develop project-specific checklists to document the systems and all components are installed in accordance with the manufacturers recommendation and the Contract Documents.

C. Before testing, the following prerequisite items must be completed.
1. All related equipment has been started and start-up reports and checklists submitted and approved as ready for testing:
2. All associated system functions for all interlocking systems are programmed and operable per contract documents.
3. All punchlist items for the AUMS and equipment are corrected.
4. The test procedures reviewed and approved.
5. Safeties and operating ranges reviewed.

D. The following testing shall be included:
1. Demonstrate reporting of data and alarm conditions for each point and ensure that alarms are received at the assigned location, including Site Data Collection Device.
2. Demonstrate ability of software program to function for the intended application.
3. Demonstrate via graphed trends to show the reports are executed in correct manner.
4. Demonstrate that the meter readings are accurate using portable NIST traceable portable devices and calibrated valves in the piping system
5. Demonstrate that the systems perform during power loss and resumption of power.

E. Copper cables: Contractor shall provide all necessary testing equipment to test all copper network circuit cables. Tests shall conform to EIA/TIA 568B Permanent Link testing criteria. All testers are to be EIA/TIA 568B, Level IIe compliant. The primary field test parameters are:
1. Wire map: The wire map test is intended to verify pair to pin termination at each end and check for installation connectivity errors. For each of the conductors in the cable, the wire map indicates:
a. Continuity to the remote end
b. Shorts between any two or more conductors

c. Crossed pairs
d. Reversed pairs
e. Split pairs
f. Any other mis-wiring

2. Length requirements: The maximum physical length of the basic link shall be 94 meters (including test equipment cords).
3. Insertion Loss: Worst case insertion loss relative to the maximum insertion loss allowed shall be reported.
4. Near-end crosstalk (NEXT) loss: Field tests of NEXT shall be performed at both ends of the test configuration.
5. Power sum near-end crosstalk (PSNEXT) loss
6. Equal-level far-end crosstalk (ELFEXT: Field tests of ELFEXT shall be performed at both ends of the test configuration
7. Power sum equal-level far-end crosstalk (PSELFEXT): Must be determined from both ends of the cable. Power sum Near End Crosstalk is not a category 3 parameter. For all frequencies from 1 to 100 MHz, the category 5e PSELFEXT of the cabling shall be measured in accordance with annex E of ANSI/TIA/EIA-568-B.2 and shall meet the values determined using equations (12) and (13) for the permanent link. PSELFEXT is not a required category 3 measurement parameter.
8. Return loss: Includes all the components of the link. The limits are based on the category of components and cable lengths. Return loss must be tested at both ends of the cable. Cabling return loss is not a required measurement for category 3 cabling.
9. Propagation delay and delay skew: Propagation delay is the time it takes for a signal to propagate from one end to the other. Propagation delay shall be measured in accordance with annex D of ANSI/TIA/EIA-568 B.2. The maximum propagation delay for all category permanent link configurations shall not exceed 498 ns measured at 10 MHz. Delay skew is a measurement of the signaling delay difference from the fastest pair to the slowest. Delay skew shall be measured in accordance with annex D of ANSI/TIA/EIA-568-B.2. The maximum delay skew for all category permanent link configurations shall not exceed 44 ns.
10. Administration: In addition to Pass/Fail indications, measured values of test parameters should be recorded in the administration system. Any reconfiguration of link components after testing may change the performance of the link and thus invalidates previous

test results. Such links shall require retesting to regain conformance.

11. Test equipment connectors and cords: Adapter cords that are qualified and determined by the test equipment manufacturer to be suitable for permanent link measurements shall be used to attach the field tester to the permanent link under consideration.
12. Test setup: The permanent link test configuration is to be used by installers and users of data telecommunications systems to verify the performance of permanently installed cabling. A schematic representation of the permanent link is illustrated in figure 1. The permanent link consists of up to 90 m (295 ft) of horizontal cabling and one connection at each end and may also include an optional transition/consolidation point connection. The permanent link excludes both the cable portion of the field test instrument cord and the connection to the field test instrument.
13. Replace or repair and cables, connectors, and/or terminations found to be defective.
14. Repair, replace, and/or re-work any or all defective components to achieve cabling tests which meet or exceed 568B permanent link requirements prior to acceptance of the installation or payment for services.

F. Optical Fiber cables: Contractor shall provide all necessary testing equipment to test all optical fiber cables.

1. Attenuation Testing:
   a. Singlemode testing shall conform to TIA/EIA 526-7 Method A.1 single jumper reference and TIA/EIA 568-B-1 requirements for link segment testing.
   b. Multimode testing shall conform to TIA/EIA 526-14-A Method B single jumper reference and TIA/EIA 568-B-1 requirements for link segment testing.
   c. Attenuation testing shall be performed in one direction at each operating wavelength.
   d. Testing of backbone fiber optic cabling shall be performed from main telecommunications room to each telecommunications room.
   e. Testing of horizontal fiber optic cabling shall be performed from telecommunications room to station outlet location.
   f. Tester shall be capable of recording and reporting test reading in an electronic format.

2. OTDR Testing:
   a. OTDR testing is required on all backbone fiber optic cables
   b. The test shall be preformed as per the EIA/TIA 455-61.
   c. Multimode testing shall be performed with a minimum 80 meter launch cable.
   d. Singlemode testing shall be performed with a minimum of 500 meter launch cable.
   e. Tests shall be performed on each fiber in each direction at both operating wavelengths.
3. Test report data shall reference cables by cable labeling standards. Tests shall be submitted on a 1.5mb, 3.5" DOS formatted floppy disk. Contractor shall provide tests in the native file format of the tester. Contractor shall provide all software needed to view, print, and edit tests.
4. Replace or repair and defective cables, connectors, terminations, etc.
5. Mated connector pairs shall have no more than 0.5dB loss. Fusion splices shall have no more than .15dB loss per splice. Cable attenuation shall be no more than 2% more than the attenuation of the cable on the reel as certified at the factory. Repair, replace, and/or rework any or all defective components to achieve specified test results prior to acceptance of the installation or payment for services.

G. Wireless Modems: Test system by sending 100,000 commands. Frame error rate shall not be greater than 5 out 100,000 commands.

3.5 DEMONSTRATION AND INSTRUCTION

A. Furnish the services of a factory-trained engineer or technician for a total of two four-hour classes to instruct designated Facility Information Technologies personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the wired network system and connectivity equipment.

B. Before the System can be accepted by the VA, this training must be provided and executed. Training will be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

C. On-site start-up and training of the advanced utility metering system shall include a complete working demonstration of the system with simulation of possible operating conditions that may be encountered.

1. Include any documentation and hands-on exercises necessary to enable electrical and mechanical operations personnel to assume full operating responsibility for the advanced utility monitoring system after completion of the training period.

D. Include 6 days on-site start-up assistance and 3 days on-site training in two sessions separated by minimum 1 month.

E. Regularly schedule and make available factory training for VA staff training on all aspects of advanced utility metering system including:
   1. Comprehensive software and hardware setup, configuration, and operation.
   2. Advanced monitoring and data reporting.
   3. Advanced power quality and disturbance monitoring.

F. Before the system is accepted by the VA, the contractor shall walk-through the installation with the VA's representative and the design engineer to verify proper installation. The contractor may be requested to open enclosures and terminal compartments to verify cable labeling and/or installation compliance.

G. As-built drawings shall be provided noting the exact cable path and cable labeling information. Drawings in .DWG format will be available to the contractor. As-builts shall be submitted to the VA on disk saved as .DXF or .DWG files. Redline hardcopies shall be provided as well. CAD generated as-built information shall be shown on a new layer named AS_BUILT.

----- END -----

SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section applies to all sections of Division 26.

B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.

C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company’s system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company’s system and obtain electric utility company approval for sizes and settings of these devices.

D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

A. The latest International Building Code (IBC), Underwriters Laboratories, Inc. (UL), Institute of Electrical and Electronics Engineers (IEEE), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.

B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified, or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts,

certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by who's labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
   a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
   b. Are periodically inspected by a NRTL.
   c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.

B. Product Qualification:

1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.

2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

A. Applicable publications listed in all Sections of Division 26 shall be the latest issue, unless otherwise noted.

B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available. Materials and equipment furnished shall be new and shall be of superior quality and freshness.

B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Tests are specified, Factory Tests shall be performed in the factory by the equipment manufacturer and witnessed by the contractor. In addition, the following requirements shall be complied with:

1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the COR (Contracting Officer Representative) a minimum of thirty (30) days prior to the manufacturer's performing of the factory tests.
2. When factory tests are successful, contractor shall furnish four (4) copies of the equipment manufacturer's certified test reports to the COR (Contracting Officer Representative) fourteen (14) days prior to shipment of the equipment, and not more than ninety (90) days after completion of the factory tests.
3. When factory tests are not successful, factory tests shall be repeated in the factory by the equipment manufacturer and witnessed by the Contractor. The Contractor shall be liable for all additional expenses for the Government to witness factory re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels, and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold, freeze and rain.
   1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
   2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
   3. Damaged equipment shall be repaired or replaced, as determined by the COR (Contracting Officer Representative).
   4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
   5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

A. All electrical work shall comply with requirements of the latest NFPA 70 (NEC), NFPA 70B, NFPA 70E, NFPA 99, NFPA 110, NFPA 780, OSHA Part 1910 subpart J – General Environmental Controls, OSHA Part 1910 subpart K – Medical and First Aid, and OSHA Part 1910 subpart S – Electrical, in addition to other references required by contract.

B. Job site safety and worker safety is the responsibility of the Contractor.

C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. However, energized electrical work may be performed only for the non-destructive and non-invasive diagnostic testing(s), or when scheduled outage poses an imminent hazard to patient care, safety, or physical security. In such case, all aspects of energized electrical work, such as the availability of appropriate/correct personal protective equipment (PPE) and the use of PPE, shall comply with the latest NFPA 70E, as well as the following requirements:

1. Only Qualified Person(s) shall perform energized electrical work. Supervisor of Qualified Person(s) shall witness the work of its entirety to ensure compliance with safety requirements and approved work plan.
2. At least two weeks before initiating any energized electrical work, the Contractor, and the Qualified Person(s) who is designated to perform the work shall visually inspect, verify, and confirm that the work area and electrical equipment can safely accommodate the work involved.
3. At least two weeks before initiating any energized electrical work, the Contractor shall develop and submit a job specific work plan, and energized electrical work request to the Resident Engineer COR, and Medical Center’s Chief Engineer or his/her designee. At the minimum, the work plan must include relevant information such as proposed work schedule, area of work, description of work, name(s) of Supervisor and Qualified Person(s) performing the work, equipment to be used, procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
4. Energized electrical work shall begin only after the Contractor has obtained written approval of the work plan, and the energized

electrical work request from the COR (Contracting Officer Representative) and Medical Center's Chief Engineer or his/her designee. The Contractor shall make these approved documents present and available at the time and place of energized electrical work.

5. Energized electrical work shall begin only after the Contractor has invited and received acknowledgment from the COR (Contracting Officer Representative) and Medical Center's Chief Engineer or his/her designee to witness the work.

D. For work that affects existing electrical systems, arrange, phase, and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

E. New work shall be installed and connected to existing work neatly, safely, and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Working spaces or working clearances shall comply with NEC's requirements, at a minimum.

C. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.

2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit, and raceways.

D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility

company's system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.

B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.

C. Install adhesive arc flash warning labels on all equipment as required by the latest NFPA 70E. Label shall show specific and correct information for specific equipment based on its arc flash calculations. Label shall show the followings:

1. Nominal system voltage.
2. Equipment/bus name, date prepared, and manufacturer name and address.
3. Arc flash boundary.
4. Available arc flash incident energy and the corresponding working distance.
5. Minimum arc rating of clothing.
6. Site-specific level of PPE.

1.12 SUBMITTALS

A. Submit to the COR (Contracting Officer Representative) in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or

installation of materials and equipment which has not had prior approval will not be permitted.

C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion, etc.) associated with equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so that appropriate mounting and securing provisions may be designed and attached to the equipment.
3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.

F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation instructions.
   e. Safety precautions for operation and maintenance.
   f. Diagrams and illustrations.
   g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
   h. Performance data.
   i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
   j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.

G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.

H. After approval and prior to installation, furnish the COR (Contracting Officer Representative) with one sample of each of the following:

1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
2. Each type of conduit coupling, bushing, and termination fitting.
3. Conduit hangers, clamps, and supports.
4. Duct sealing compound.
5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire, and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

A. The Contractor shall furnish the instruments, materials, and labor for tests.

B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer’s representatives and technicians so that a complete, functional, and operational system is delivered to the Government.

C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment and repeat the tests for the equipment. Repair, replacement, and re-testing shall be accomplished at no additional cost to the Government.

1.15 WARRANTY

A. All work performed, and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.16 INSTRUCTION

A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.

B. Furnish the services of competent and factory-trained instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation and shall be factory-trained in operating theory as well as practical operation and maintenance procedures.

C. A training schedule shall be developed and submitted by the Contractor and approved by the COR (Contracting Officer Representative) at least 30 days prior to the planned training.

---END---

SECTION 26 05 13
MEDIUM-VOLTAGE CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of medium-voltage cables, indicated as cable or cables in this section, and medium-voltage cable splices and terminations.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for medium-voltage cables.

D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes and ducts for medium-voltage cables.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. Factory Tests shall be required.

B. Factory Tests shall be in accordance with Paragraph, MANUFACTURED PRODUCTS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirement:

1. A representative sample of Medium-voltage cables from each lot shall be factory tested per NEMA WC 74 to ensure that there are no electrical defects in that specific lot of cable.

1.5 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:

a. Submit sufficient information to demonstrate compliance with drawings and specifications.

b. Submit the following data for approval:

1) Complete electrical ratings.

2) Installation instructions.

2. Samples:

a. After approval of submittal and prior to installation, Contractor shall furnish sample in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

3. Certifications:

a. Factory Test Reports: Submit certified factory production test reports for approval.

b. Field Test Reports: Submit field test reports for approval.

c. Compatibility: Submit a certificate from the cable manufacturer that the splices and terminations are approved for use with the cable.

d. Two weeks prior to final inspection, submit the following.

1) Certification by the manufacturer that the cables, splices, and terminations conform to the requirements of the drawings and specifications.

2) Certification by the Contractor that the cables, splices, and terminations have been properly installed and tested.

3) Certification by the Contractor that each splice and each termination were completely installed in a single continuous work period by a single qualified worker without any overnight interruption.

4. Qualified Worker Approval:

a. Qualified workers who install cables, splices, and terminations shall have a minimum of five years of experience splicing and terminating cables, including experience with the materials in the approved splices and terminations. Qualified workers who perform cable testing shall have a minimum of five years of experience performing electrical testing of medium-voltage cables, including the ability to understand, interpret test results and develop test report.

b. Furnish satisfactory proof of such experience for each qualified worker who splices or terminates the cables.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the

extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B3-13(2018).....Standard Specification for Soft or Annealed Copper Wire

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

48-20.....Test Procedures and Requirements for Alternating-Current Cable Terminations Used on Shielded Cables Having Laminated Insulation Rated 2.5 kV through 765 kV or Extruded Insulation Rated 2.5 kV through 500 kV.

386-16.....Separable Insulated Connector Systems for Power Distribution Systems above 600 V

400-12.....Guide for Field Testing and Evaluation of the Insulation of Shielded Power Cable Systems

400.2-13.....Guide for Field Testing of Shielded Power Cable Systems Using Very Low Frequency (VLF)

404-12.....Extruded and Laminated Dielectric Shielded Cable Joints Rated 2500 V to 500,000 V

D. National Electrical Manufacturers Association (NEMA):

WC 71-14.....Non-Shielded Cables Rated 2001-5000 Volts for Use in the Distribution of Electric Energy

WC 74-17.....5-46 KV Shielded Power Cable for Use in the Transmission and Distribution of Electric Energy

E. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

F. Underwriters Laboratories (UL):

1072-06 .....Medium-Voltage Power Cables

1.7 SHIPMENT AND STORAGE

A. Cable shall be shipped on reels such that it is protected against physical, mechanical, and environmental damage. Each end of each length of cable shall be hermetically sealed with manufacturer’s end caps and securely attached to the reel.

B. Cable stored and/or cut on site shall have the ends turned down, and sealed with cable manufacturer’s standard cable end seals, or field-installed heat-shrink cable end seals.

PART 2 - PRODUCTS

2.1 CABLE

A. Cable shall be in accordance with ASTM, IEEE, NEC, NEMA and UL, and as shown on the drawings.

B. Single conductor stranded copper conforming to ASTM B3.

C. Voltage Rating:

1. 15,000 V cable shall be used on all distribution systems with voltages ranging from 5,000 V to 15,000 V.

D. Insulation:

1. Insulation level shall be 133%.
2. Types of insulation:
   a. Cable type abbreviation, EPR: Ethylene propylene rubber insulation shall be thermosetting, light and heat stabilized.
   b. Cable type abbreviation, XLP, XLPE, or TR-XLPE: cross-linked polyethylene insulation shall be thermosetting, light and heat stabilized, and chemically cross-linked.

E. Insulation shield shall be semi-conducting. Conductor shield shall be semi-conducting.

F. Insulation shall be wrapped with copper shielding tape, helically applied over semi-conducting insulation shield.

G. Heavy duty, overall protective polyvinyl chloride jacket shall enclose every cable. The manufacturer's name, cable type and size, and other pertinent information shall be marked or molded clearly on the overall protective jacket.

H. Cable temperature ratings for continuous operation, emergency overload operation, and short circuit operation shall be no less than the NEC, NEMA WC 71, or NEMA WC 74 standard for the respective cable.

2.2 TERMINATIONS

A. Terminations:

1. Load-break terminations for indoor and outdoor use: 200 A load-break pre-molded rubber elbow connectors with bushing inserts, suitable for submersible applications. Separable connectors shall comply with the requirements of IEEE 386 and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.

2. Ground metallic cable shields with a device designed for that purpose, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly.
3. Provide insulated cable supports to relieve any strain imposed by cable weight or movement. Ground cable supports to the grounding system.

2.3 FIREPROOFING TAPE

A. Fireproofing tape shall be flexible, non-corrosive, self-extinguishing, arc-proof, and fireproof intumescent elastomer. Securing tape shall be glass cloth electrical tape not less than (7 mils) thick, and (0.75 inch) wide.

PART 3 - EXECUTION

3.1 GENERAL

A. Installation shall be in accordance with the NEC, as shown on the drawings, and the manufacturer’s instructions.
B. Cable shall be installed in conduit above grade and duct bank below grade.
C. All cables of a feeder shall be pulled simultaneously.
D. Conductors of different systems (e.g., 5kV and 15kV) shall not be installed in the same raceway.
E. Splice the cables only in manholes and pull-boxes.
F. Ground shields in accordance with Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
G. Cable maximum pull length, maximum pulling tension, and minimum bend radius shall conform with the recommendations of the manufacturer.
H. Use suitable lubricating compounds on the cables to prevent pulling damage. Provide compounds that are not injurious to the cable jacket and do not harden or become adhesive.
I. Seal the cable ends prior to pulling, to prevent the entry of moisture or lubricant.

3.2 PULLING CABLES IN DUCTS AND MANHOLES

A. Cables shall be pulled into ducts with equipment designed for this purpose, including power-driven winches, cable-feeding flexible tube guides, cable grips, pulling eyes, and lubricants. A sufficient number of qualified workers and equipment shall be employed to ensure the careful and proper installation of the cable.
B. Cable reels shall be set up at the side of the manhole opening and above the duct or hatch level, allowing cables to enter through the

opening without reverse bending. Flexible tube guides shall be installed through the opening in a manner that will prevent cables from rubbing on the edges of any structural member.

C. Cable shall be unreeled from the top of the reel. Pay-out shall be carefully controlled. Cables to be pulled shall be attached through a swivel to the main pulling wire by means of a suitable cable grip and pulling eye.

D. Woven-wire cable grips shall be used to grip the cable end when pulling small cables and short straight lengths of heavier cables.

E. Pulling eyes shall be attached to the cable conductors to prevent damage to the cable structure.

F. Cables shall be liberally coated with a suitable lubricant as they enter the tube guide or duct. Rollers, sheaves, or tube guides around which the cable is pulled shall conform to the minimum bending radius of the cable.

G. Cables shall be pulled into ducts at a reasonable speed. Cable pulling using a vehicle shall not be permitted. Pulling operations shall be stopped immediately at any indication of binding or obstruction and shall not be resumed until the potential for damage to the cable is corrected. Sufficient slack shall be provided for free movement of cable due to expansion or contraction.

H. Splices in manholes shall be firmly supported on cable racks. Cable ends shall overlap at the ends of a section to provide sufficient undamaged cable for splicing.

I. Cables cut in the field shall have the cut ends immediately sealed to prevent entrance of moisture.

3.3 FIREPROOFING

A. Cover all cable segments exposed in manholes and pull-boxes with fireproofing tape.

B. Apply the tape in a single layer, wrapped in a half-lap manner, or as recommended by the manufacturer. Extend the tape not less than (1 inch) into each duct.

C. At each end of a taped cable section, secure the fireproof tape in place with glass cloth tape.

3.4 CIRCUIT IDENTIFICATION OF FEEDERS

A. In each manhole and pull-box, install permanent identification tags on each circuit's cables to clearly designate the circuit identification and voltage. The tags shall be embossed brass type, (1.5 inches) in

diameter and 40 mils thick. Attach tags with plastic ties. Position the tags so they will be easy and clear to read after the fireproofing tape is installed.

3.5 ACCEPTANCE CHECKS AND TESTS

A. General:

1. Perform tests in accordance with the latest IEEE 400 and 400.2, manufacturer's recommendations, and as specified in this specification.
2. Contractor shall make arrangements to have tests witnessed by the COR (Contracting Officer Representative). The contractor shall proceed with tests only after obtaining approval from the COR (Contracting Officer Representative).

B. Visual Inspection: Perform visual inspection prior to electrical tests.

1. Inspect exposed sections of cables for physical damage.
2. Inspect shield grounding, cable supports, splices, and terminations.
3. Verify that visible cable bends meet manufacturer’s minimum bending radius requirement.
4. Verify installation of fireproofing tape and identification tags.
5. At the time of final acceptance, Contractor shall provide the COR (Contracting Officer Representative) visual field inspection notes, findings, and photographs detailing accessible inspection locations.

C. Electrical Tests - New Cables: Perform preparation and tests in order shown below:

1. Preparation Prior to Testing: Splices and terminations applied to new cables shall be completed prior to testing. For renovation installation, ends of new cables intended to be spliced to existing service-aged cables shall be prepared (cut back) to allow testing without flashover or tracking. Cables shall not be connected to other equipment while under test.
2. Perform Insulation-Resistance Test. Test all cables with respect to ground and adjacent cables. All adjacent cables shall be grounded during testing.
   a. Apply test voltage for a period sufficient to stabilize output voltage and insulation resistance measurement.
   b. Test data shall include megohm, applied test voltage, and leakage current readings.

c. Further testing shall not continue unless the insulation resistance test results meet or exceed the values listed below. Test voltages and minimum acceptable resistance values shall be:

Voltage Class	Test Voltage	Min. Insulation Resistance
15kV	2,500 VDC	5,000 megohms

3. Perform Tan Delta test. Review test readings with the COR (Contracting Officer Representative) prior to proceeding with the Very Low Frequency (VLF) Withstand test.
4. Perform Very Low Frequency (VLF) Withstand test. Utilize test voltages in accordance with IEEE 400.2.

D. Electrical Tests - Service-Aged Cables: Tests shall be performed for serviced-age cables before inter-connecting to new cables. Perform tests in order shown below:

1. Preparation Prior to Testing: Splices and terminations applied to cables shall be completed prior to testing. Ends of cables intended to be spliced to existing service-aged cables shall be prepared (cut back) to allow testing without flashover or tracking. Cables shall not be connected to other equipment while under test.
2. Perform Insulation-Resistance Test. Test all cables with respect to ground and adjacent cables. All adjacent cables shall be grounded during testing.
   a. Apply test voltage for a period sufficient to stabilize output voltage and insulation resistance measurement.
   b. Test data shall include megohm, applied test voltage, and leakage current readings.
   c. Further testing shall not continue unless the insulation resistance test results meet or exceed the values listed below. Test voltages and minimum acceptable resistance values shall be:

Voltage Class	Test Voltage	Min. Insulation Resistance
15kV	2,500 VDC	5,000 megohms

3. Perform Tan Delta test. Review test readings with the COR (Contracting Officer Representative) prior to proceeding with the VLF Withstand test.
4. Perform VLF Withstand test. Utilize test voltages in accordance with IEEE 400.2.

F. Field Test Report: Submit a field test report to the COR (Contracting Officer Representative) that includes the following information:

1. Project Name, Location, Test Date.
2. Name of Technician and Company performing the test.
3. Ambient temperature and humidity at time of test.
4. Name, Model Number and Description of Test Equipment used.
5. Circuit identification, cable length, cable type and size, insulation type, cable manufacturer, service age (if any), voltage rating, description of splices or terminations.
6. Visual field inspection notes, findings, and photographs.
7. Insulation Resistance Test results:
   a. Test voltage.
   b. Measurement in Megohms.
   c. Leakage current.
8. Tan Delta results:
   a. Test voltage.
   b. Waveform (sinusoidal or cosine-rectangular).
   c. Mean Tan Delta at V_0.
   d. Stability measured by Standard Deviation at V_0.
   e. Differential Tan Delta.
   f. IEEE Condition Assessment Rating.
9. VLF Withstand results:
   a. Test voltage.
   b. Waveform (sinusoidal or cosine-rectangular).
   c. Pass/Fail Rating.
10. Conclusions. If any deficiency is discovered based on test results, provide recommendations for corrective action.

G. Final Acceptance: Final acceptance shall depend upon the satisfactory performance of the cables under test. No cable shall be put into service until all tests are successfully passed, and field test reports have been approved by the COR (Contracting Officer Representative).

---END---

SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.

E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit the following data for approval:
      1) Electrical ratings and insulation type for each conductor and cable.
      2) Splicing materials and pulling lubricant.
2. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.

b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.

B. American Society of Testing Material (ASTM):

D2301-10.....Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

D2304-18.....Test Method for Thermal Endurance of Rigid Electrical Insulating Materials

D3005-17.....Low-Temperature Resistant Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

C. National Electrical Manufacturers Association (NEMA):

WC 70-21.....Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy

D. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-18.....Thermoset-Insulated Wires and Cables

83-17.....Thermoplastic-Insulated Wires and Cables

467-13.....Grounding and Bonding Equipment

486A-486B-18.....Wire Connectors

486C-18.....Splicing Wire Connectors

486D-15.....Sealed Wire Connector Systems

486E-15.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-18.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cables

514B-12.....Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

A. Conductors and cables shall be in accordance with ASTM, NEMA, NFPA, UL, as specified herein, and as shown on the drawings.

B. Conductors shall be copper.

C. Single Conductor:

1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
2. No. 8 AWG and larger: Stranded.
3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.

D. Conductor Color Code:

1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
2. No. 8 AWG and larger: Color-coded using one of the following methods:
   a. Solid color insulation or solid color coating.
   b. Stripes, bands, or hash marks of color specified.
   c. Color using (0.75 inches) wide tape.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

6. Lighting circuit “switch legs”, and 3-way and 4-way switch “traveling wires,” shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR (Contracting Officer Representative).
7. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 CONNECTORS AND TERMINATIONS

A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.

B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.

C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.3 CONTROL WIRING

A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG, or as required by the control wiring equipment manufacturer.

B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.4 WIRE LUBRICATING COMPOUND

A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Install conductors in raceway systems.

C. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.

D. For conductors installed in vertical raceways, provide conductor support (also known as cable support), to counter gravity pull on conductor weight. Conductor support shall be split-wedge conductor support type. Prior to installing the conductor support plug, remove all pulling compound from conductors where they pass through the conductor support body. After installing the conductor support plug, tap the conductor support plug firmly in the conductor support body.

E. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic “zip” ties.

F. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.

G. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.

H. Conductor Pulling:

1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
2. Use nonmetallic pull ropes.
3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
4. All conductors in a single conduit shall be pulled simultaneously.
5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

I. Number of conductors for branch circuits shall not exceed more than three branch circuits in any one conduit.

J. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 INSTALLATION IN MANHOLES

A. Train the conductors around the manhole walls, but do not bend to a radius less than six times the overall conductor diameter.

B. Fireproofing:

1. Install fireproofing on low-voltage conductors where the low-voltage conductors are installed in the same manholes with medium-voltage conductors.
2. Use fireproofing tape as specified in Section 26 05 13, MEDIUM-VOLTAGE CABLES, and apply the tape in a single layer, half-lapped, or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than (1 inch) into each duct.
3. Secure the fireproofing tape in place with a random wrap of glass cloth tape.

3.3 CONDUCTOR IDENTIFICATION

A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of (3 inches) from terminal points, and in junction boxes, pull-boxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where markings are covered by tape, apply tags to conductors, stating size and insulation type.

3.4 FEEDER CONDUCTOR IDENTIFICATION

A. In each interior pull-box and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.5 EXISTING CONDUCTORS

A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.6 CONTROL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.

B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.7 CONTROL WIRING IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.8 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests: Inspect physical condition.
2. Electrical tests:
   a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
   b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.

c. Perform phase rotation test on all three-phase circuits.

---END---

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.

B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.

C. The terms "connect", and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

D. Section 26 13 13, MEDIUM-VOLTAGE CIRCUIT BREAKER SWITCHGEAR: Medium-voltage circuit breaker switchgear.

E. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low-voltage transformers.

F. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.

G. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.

H. Section 26 32 13, ENGINE GENERATORS: Engine generators.

I. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:

a. Submit sufficient information to demonstrate compliance with drawings and specifications.

b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.

2. Test Reports:

a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COR (Contracting Officer Representative).

3. Certifications:

a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B1-13.....Standard Specification for Hard-Drawn Copper Wire

B3-13(R2018).....Standard Specification for Soft or Annealed Copper Wire

B8-11(R2017).....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-12.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements

D. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

70E-21.....National Electrical Safety Code

99-21.....Health Care Facilities

E. Underwriters Laboratories, Inc. (UL):

44-18 .....Thermoset-Insulated Wires and Cables

83-17 .....Thermoplastic-Insulated Wires and Cables

467-13 .....Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.

B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.

C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

D. Insulation: THHN-THWN and XHHW-2.

2.2 GROUND RODS

A. Copper (0.75 inch) diameter by (10 feet) long.

B. Quantity of rods shall be as shown on the drawings, and as required to obtain the specified ground resistance.

2.3 CONCRETE ENCASED ELECTRODE

A. Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 GROUND CONNECTIONS

A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.

B. Above Grade:

1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with

zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of (0.25 inch) thick x (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.6 GROUND TERMINAL BLOCKS

A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.7 GROUNDING BUS BAR

A. Pre-drilled rectangular copper bar with stand-off insulators, minimum (0.25 inch) thick x (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 MEDIUM-VOLTAGE EQUIPMENT AND CIRCUITS

A. Switchgear: Provide a bare grounding electrode conductor from the switchgear ground bus to the grounding electrode system.

B. Duct Banks and Manholes: Provide an insulated equipment grounding conductor in each duct containing medium-voltage conductors, sized per NEC except that minimum size shall be No. 2 AWG. Bond the equipment grounding conductors to the switchgear ground bus, to all manhole grounding provisions and hardware, to the cable shield grounding provisions of medium-voltage cable splices and terminations, and to equipment enclosures.

C. Pad-Mounted Transformers:

1. Provide a driven ground rod and bond with a grounding electrode conductor to the transformer grounding pad.
2. Ground the secondary neutral.

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):

1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.

C. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers, Engine-Generators, Automatic Transfer Switches, and other electrical equipment:

1. Connect the equipment grounding conductors to the ground bus.
2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

D. Transformers:

1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system.

3.5 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with an equipment grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and all branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:
1. Bond the equipment grounding conductor to each pull-box, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:
1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every (50 feet).
3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every (49 feet).

E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

H. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

3.6 CORROSION INHIBITORS

A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.7 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

B. In operating rooms and at intensive care and coronary care type beds, bond the medical gas piping and medical vacuum piping at the outlets directly to the patient ground bus.

3.8 MAIN ELECTRICAL ROOM GROUNDING

A. Provide ground bus bar and mounting hardware at each main electrical room where incoming feeders are terminated, as shown on the drawings. Connect to pigtail extensions of the building grounding ring, as shown on the drawings.

3.9 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

B. Grounding system resistance shall comply with the electric utility company ground resistance requirements.

3.10 GROUND ROD INSTALLATION

A. For outdoor installations, drive each rod vertically in the earth, until the top of rod is (24 inches) below final grade.

B. For indoor installations, leave (4 inches) of each rod exposed.

C. Where buried or permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.

D. Where rock or impenetrable soil prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified ground resistance.

3.11 ACCEPTANCE CHECKS AND TESTS

A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system, and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.

B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

C. Below-grade connections shall be visually inspected by the COR (Contracting Officer Representative) prior to backfilling. The Contractor shall notify the COR (Contracting Officer Representative) 24 hours before the connections are ready for inspection.

---END---

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

C. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.

D. Section 31 20 00, EARTHWORK: Bedding of conduits.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Size and location of main feeders.
   b. Size and location of panels and pull-boxes.
   c. Layout of required conduit penetrations through structural elements.
   d. Submit the following data for approval:
      1) Raceway types and sizes.
      2) Conduit bodies, connectors and fittings.
      3) Junction and pull boxes, types and sizes.

2. Certifications: Two weeks prior to final inspection, submit the following:
   a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Iron and Steel Institute (AISI):

S100-16.....North American Specification for the Design of Cold-Formed Steel Structural Members

C. National Electrical Manufacturers Association (NEMA):

C80.1-20.....Electrical Rigid Steel Conduit

C80.3-20.....Steel Electrical Metal Tubing

C80.6-18.....Electrical Intermediate Metal Conduit

FB1-14.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

FB2.10-21.....Selection and Installation Guidelines for Fittings for use with Non-Flexible Conduit or Tubing (Rigid Metal Conduit, Intermediate Metallic Conduit, and Electrical Metallic Tubing)

FB2.20-21.....Selection and Installation Guidelines for Fittings for use with Flexible Electrical Conduit and Cable

TC-2-20.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit

TC-3-21.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

D. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

1-05.....Flexible Metal Conduit
5-16.....Surface Metal Raceway and Fittings
6-07.....Electrical Rigid Metal Conduit - Steel
50-15.....Enclosures for Electrical Equipment
360-13.....Liquid-Tight Flexible Steel Conduit
467-13.....Grounding and Bonding Equipment
514A-13.....Metallic Outlet Boxes
514B-12.....Conduit, Tubing, and Cable Fittings
514C-14.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-11.....Schedule 40 and 80 Rigid PVC Conduit and Fittings
651A-11.....Type EB and A Rigid PVC Conduit and HDPE Conduit
797-07.....Electrical Metallic Tubing
1242-06.....Electrical Intermediate Metal Conduit - Steel

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than (0.75-inch) unless otherwise shown. Where permitted by the NEC, (0.75-inch) flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:

1. Size: In accordance with the NEC, but not less than (0.75-inch).
2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and NEMA C80.1.
3. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and NEMA C80.3. Maximum size not to exceed (4 inches) and shall be permitted only with cable rated 600 V or less.
4. Flexible Metal Conduit: Shall conform to UL 1.

C. Conduit Fittings:

1. Rigid Steel and Intermediate Metallic Conduit Fittings:
   a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
   b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.

c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.

d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.

e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.

f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

2. Electrical Metallic Tubing Fittings:

a. Fittings and conduit bodies shall meet the requirements of UL 514B, NEMA C80.3, and NEMA FB1.

b. Only steel or malleable iron materials are acceptable.

c. Compression Couplings and Connectors: Concrete-tight and rain-

d. Indent-type connectors or couplings are prohibited.

e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

4. Flexible Metal Conduit Fittings:

a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.

b. Clamp-type, with insulated throat.

4. Expansion and Deflection Couplings:

a. Conform to UL 467 and UL 514B.

b. Accommodate a (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.

c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.

d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:

1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple Conduit (Trapeze) Hangers: Not less than (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than (0.375-inch) diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:

1. Comply with UL-50 and UL-514A.
2. Rustproof cast metal where required by the NEC or shown on drawings.
3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR (Contracting Officer Representative) prior to drilling through structural elements.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the COR (Contracting Officer Representative) where working space is limited.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. In accordance with NEC, NEMA, UL, as shown on drawings, and as specified herein.

B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.

C. Install conduit as follows:

1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
5. Cut conduits square, ream, remove burrs, and draw up tight.
6. Independently support conduit at (8 feet) on centers with specified materials and as shown on drawings.
7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs. Support within (12 inches) of changes of direction, and within (12 inches) of each enclosure to which connected.
9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
10. Conduit installations under fume and vent hoods are prohibited.
11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
13. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

D. Conduit Bends:
   1. Make bends with standard conduit bending machines.
   2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
   3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:
   1. Install conduit with wiring, including homeruns, as shown on drawings.
   2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR (Contracting Officer Representative).

3.3 CONCEALED WORK INSTALLATION

A. Above Furred or Suspended Ceilings and in Walls:
   1. Conduit for Conductors 600 V and Below: Rigid steel or EMT. Mixing different types of conduits in the same system is prohibited.
   3. Align and run conduit parallel or perpendicular to the building lines.
   4. Connect recessed lighting fixtures to conduit runs with maximum (6 feet) of flexible metal conduit extending from a junction box to the fixture.
   5. Tightening set screws with pliers is prohibited.
   6. For conduits running through metal studs, limit field cut holes to no more than 70% of web depth. Spacing between holes shall be at least (18 inches). Cuts or notches in flanges or return lips shall not be permitted.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.
B. Conduit for Conductors 600 V and Below: Rigid steel Or EMT. Mixing different types of conduits in the system is prohibited.
D. Align and run conduit parallel or perpendicular to the building lines.
E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
F. Support horizontal or vertical runs at not over (8 feet) intervals.
G. Surface Metal Raceways: Use only where shown on drawings.
H. Painting:
   1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.

2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using (2 inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

3.5 HAZARDOUS LOCATIONS

A. Use rigid steel conduit only.

B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

3.6 WET OR DAMP LOCATIONS

A. Use rigid steel CO unless as shown on drawings.

B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.

C. Use rigid steel conduit within (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every (8 feet) with (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

3.7 MOTORS AND VIBRATING EQUIPMENT

A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.

B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.

C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

3.8 EXPANSION JOINTS

A. Conduits (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

B. Provide conduits smaller than (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a (5 inch) vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.

C. Install expansion and deflection couplings where shown.

3.9 CONDUIT SUPPORTS

A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional (200 lbs). Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
   a. Steel expansion anchors not less than (0.25-inch) bolt size and not less than (1.125 inch) in embedment.
   b. Power set fasteners not less than (0.25-inch) diameter with depth of penetration not less than (3 inch).
   c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.

F. Hollow Masonry: Toggle bolts.

G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.

L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.10 BOX INSTALLATION

A. Boxes for Concealed Conduits:
   1. Flush-mounted.
   2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.

C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.

D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum (24 inch) center-to-center lateral spacing shall be maintained between boxes.

F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.

G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is (4 inches) square x (2.125 inches) deep, with device covers for the wall material and thickness involved.

H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "ELECTRICAL PB No. 1."

I. On all branch circuit junction box covers, identify the circuits with black marker.

- - - E N D - - -

SECTION 26 05 41
UNDERGROUND ELECTRICAL CONSTRUCTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of underground ducts and raceways, and precast manholes and pullboxes to form a complete underground electrical raceway system.

B. The terms "duct" and "conduit" are used interchangeably in this section.

1.2 RELATED WORK

A. Section 07 92 00, JOINT SEALANTS: Sealing of conduit penetrations.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Coordinate layout and installation of ducts, manholes, and pullboxes with final arrangement of other utilities, site grading, and surface features.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:

a. Submit sufficient information to demonstrate compliance with drawings and specifications.

b. Submit information on manholes, pull-boxes, ducts, and hardware. Submit manhole plan and elevation drawings, showing openings, pulling irons, cable supports, cover, ladder, sump, and other accessories.

c. Proposed deviations from the drawings shall be clearly marked on the submittals. If it is necessary to locate manholes, pullboxes, or duct banks at locations other than shown on the drawings, show the proposed locations accurately on scaled site drawings, and

submit to the COR (Contracting Officer Representative) for approval prior to construction.

2. Certifications: Two weeks prior to the final inspection, submit the following.
   a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Concrete Institute (ACI):
Building Code Requirements for Structural Concrete
318-19/318M-19.....Building Code Requirements for Structural Concrete & Commentary
MNL-66-20.....ACI Detailing Manual

C. American National Standards Institute (ANSI):
77-17.....Underground Enclosure Integrity

D. American Society for Testing and Materials (ASTM):
C478/C478M-20.....Standard Specification for Precast Reinforced Concrete Manhole Sections
C858-19.....Underground Precast Concrete Utility Structures
C990/C990M-09.....Joints for Concrete Pipe, Manholes and Precast Box Sections Using Preformed Flexible Joint Sealants.

E. National Electrical Manufacturers Association (NEMA):
TC 2-20.....Electrical Polyvinyl Chloride (PVC) Conduit
TC 3-21.....Polyvinyl Chloride (PVC) Fittings for Use With Rigid PVC Conduit And Tubing
TC 6 & 8-20.....Polyvinyl Chloride (PVC) Plastic Utilities Duct For Underground Installations
TC 9-20.....Fittings For Polyvinyl Chloride (PVC) Plastic Utilities Duct For Underground Installation

F. National Fire Protection Association (NFPA):
70-23.....National Electrical Code (NEC)
70E-21.....National Electrical Safety Code

G. Underwriters Laboratories, Inc. (UL):

6-07.....Electrical Rigid Metal Conduit-Steel

467-13.....Grounding and Bonding Equipment

651-11.....Schedule 40, 80, Type EB and A Rigid PVC Conduit and Fittings

651A-11.....Schedule 40 and 80 High Density Polyethylene (HDPE) Conduit

PART 2 - PRODUCTS

Cable arms shall be (0.1875 inch) gauge, hot-rolled, hot-dipped galvanized sheet steel, pressed to channel shape. Arms shall be approximately (2.5 inches) wide x (14 inches) long.

3. Insulators for cable supports shall be porcelain and shall be saddle type or type that completely encircles the cable.

2.1 PULLBOXES

A. General: Size as indicated on the drawings. Provide pull-boxes with weatherproof, non-skid covers with recessed hook eyes, secured with corrosion- and tamper-resistant hardware. Cover material shall be identical to pull-box material. Covers shall have molded lettering, ELECTRIC, as applicable. Pull-boxes shall comply with the requirements of ANSI 77 Tier 5 loading. Provide pulling irons, (0.875 inch) diameter galvanized steel bar with exposed triangular-shaped opening.

2.2 DUCTS

A. Number and sizes shall be as shown on the drawings.

B. Ducts (concrete-encased):

1. Plastic Duct:

a. NEMA TC6 & 8 and TC9 plastic utilities duct UL 651 and 651A Schedule 40 PVC conduit.

b. Duct shall be suitable for use with 90˚ C (194˚ F) rated conductors.

2. Conduit Spacers: Prefabricated plastic.

2.3 GROUNDING

A. Ground Rods and Ground Wire: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

2.4 WARNING TAPE

A. 4-mil polyethylene (3 inches) wide detectable tape, red with black letters, imprinted with “CAUTION - BURIED ELECTRIC CABLE BELOW” or similar.

2.5 PULL ROPE FOR SPARE DUCTS

A. Plastic with (200 lb) minimum tensile strength.

PART 3 - EXECUTION

3.1 MANHOLE AND PULLBOX INSTALLATION

A. Assembly and installation shall be per the requirements of the manufacturer.
   1. Install manholes and pull-boxes level and plumb.
   2. Units shall be installed on a (12 inches) thick level bed of 90% compacted granular fill, well-graded from the (1 inch) sieve to the No. 4 sieve. Granular fill shall be compacted with a minimum of four passes with a plate compactor.

B. Access: Ensure the top of frames and covers are flush with finished grade.

C. Grounding in Manholes:
   1. Ground Rods in Manholes: Drive a ground rod into the earth, through the floor sleeve, after the manhole is set in place. Fill the sleeve with sealant to make a watertight seal. Rods shall protrude approximately (4 inches) above the manhole floor.
   2. Install a No. 3/0 AWG bare copper ring grounding conductor around the inside perimeter of the manhole and anchor to the walls with metallic cable clips.
   3. Connect the ring grounding conductor to the ground rod by an exothermic welding process.
   4. Bond the ring grounding conductor to the duct bank equipment grounding conductors, the exposed non-current carrying metal parts of racks, sump covers, and like items in the manholes with a minimum No. 6 AWG bare copper jumper using an exothermic welding process.

3.2 TRENCHING

A. Refer to Section 31 20 00, EARTH MOVING Section 31 20 11 EARTH MOVING (SHORT FORM) for trenching, backfilling, and compaction.

B. Before performing trenching work at existing facilities, a Ground Penetrating Radar Survey shall be carefully performed by a certified technician to reveal all existing underground ducts, conduits, cables, and other utility systems.

C. Work with extreme care near existing ducts, conduits, and other utilities to avoid damaging them.

D. Cut the trenches neatly and uniformly.

E. For Concrete-Encased Ducts:

1. After excavation of the trench, stakes shall be driven in the bottom of the trench at (4 feet) intervals to establish the grade and route of the duct bank.
2. Pitch the trenches uniformly toward manholes or both ways from high points between manholes for the required duct line drainage. Avoid pitching the ducts toward buildings wherever possible.
3. The walls of the trench may be used to form the side walls of the duct bank, provided that the soil is self-supporting and that the concrete envelope can be poured without soil inclusions. Forms are required where the soil is not self-supporting.
4. After the concrete-encased duct has sufficiently cured, the trench shall be backfilled to grade with earth, and appropriate warning tape installed.

F. Individual conduits to be installed under existing paved areas and roads that cannot be disturbed shall be jacked into place using rigid metal conduit, or bored using plastic utilities duct or PVC conduit, as approved by the COR (Contracting Officer Representative).

3.3 DUCT INSTALLATION

A. General Requirements:

1. Ducts shall be in accordance with the NEC, as shown on the drawings, and as specified.
2. Join and terminate ducts with fittings recommended by the manufacturer.
3. Slope ducts to drain towards manholes and pull-boxes, and away from building and equipment entrances. Pitch not less than (4 inches) in (100 feet).
4. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be galvanized rigid metal conduit half-lap wrapped with PVC tape and shall extend a minimum of (5 feet) outside the building foundation. Tops of conduits below building slab shall be minimum (24 inches) below bottom of slab.
5. Stub-ups and sweeps to equipment mounted on outdoor concrete slabs shall be galvanized rigid metal conduit half-lap wrapped with PVC tape and shall extend a minimum of (5 feet) away from the edge of slab.
6. Install insulated grounding bushings on the conduit terminations.
7. Radius for sweeps shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter.

8. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of (3 inches) above the bottom of the trench during the concrete pour. Spacer spacing shall not exceed (5 feet). Secure spacers to ducts and earth to prevent floating during concrete pour. Provide nonferrous tie wires to prevent displacement of the ducts during concrete pour. Tie wires shall not act as substitute for spacers.
9. Duct lines shall be installed no less than (12 inches) from other utility systems, such as water, sewer, chilled water.
10. Clearances between individual ducts:
    a. For similar services, not less than (3 inches).
    b. For power and signal services, not less than (6 inches).
11. Duct lines shall terminate at window openings in manhole walls as shown on the drawings. All ducts shall be fitted with end bells.
12. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
13. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.
14. Spare Ducts: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.
15. Duct Identification: Place continuous strip of warning tape approximately (12 inches) above ducts before backfilling trenches. Warning tape shall be preprinted with proper identification.
16. Duct Sealing: Seal ducts, including spare ducts, at building entrances and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of foreign objects and material, moisture, and gases.
17. Use plastic ties to secure cables to insulators on cable arms. Use minimum two ties per cable per insulator.

B. Concrete-Encased Ducts:

1. Install concrete-encased ducts for medium-voltage systems, low-voltage systems, and signal systems, unless otherwise shown on the drawings.
2. Duct banks shall be single or multiple duct assemblies encased in concrete. Ducts shall be uniform in size and material throughout the installation.

3. Tops of concrete-encased ducts shall be:
   a. Not less than (24 inches) and not less than shown on the drawings, below finished grade.
   b. Not less than (30 inches) and not less than shown on the drawings, below roads and other paved surfaces.
   c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
   d. Conduits crossing under grade slab construction joints shall be installed a minimum of (4 feet) below slab.
4. Extend the concrete envelope encasing the ducts not less than (3 inches) beyond the outside walls of the outer ducts.
5. Within 3 M (10 feet} of building and manhole wall penetrations, install reinforcing steel bars at the top and bottom of each concrete envelope to provide protection against vertical shearing.
6. Install reinforcing steel bars at the top and bottom of each concrete envelope of all ducts underneath roadways and parking areas.
7. Where new ducts and concrete envelopes are to be joined to existing manholes, pull-boxes, ducts, and concrete envelopes, make the joints with the proper fittings and fabricate the concrete envelopes to ensure smooth durable transitions.
8. Duct joints in concrete may be placed side by side horizontally, but shall be staggered at least (6 inches) vertically.
9. Pour each run of concrete envelope between manholes or other terminations in one continuous pour. If more than one pour is necessary, terminate each pour in a vertical plane and install (0.75 inch) reinforcing rod dowels extending (18 inches) into concrete on both sides of joint near corners of envelope.
10. Pour concrete so that open spaces are uniformly filled. Do not agitate with power equipment unless approved by COR (Contracting Officer Representative).

D. Connections to Manholes: Ducts connecting to manholes shall be flared to have an enlarged cross-section to provide additional shear strength. Dimensions of the flared cross-section shall be larger than the corresponding manhole opening dimensions by no less than (12 inches) in each direction. Perimeter of the duct bank opening in the manhole shall be flared toward the inside or keyed to provide a positive interlock between the duct and the wall of the manhole. Use vibrators when this

portion of the encasement is poured to ensure a seal between the envelope and the wall of the structure.

E. Connections to Existing Manholes: For duct connections to existing manholes, break the structure wall out to the dimensions required and preserve the steel in the structure wall. Cut steel and extend into the duct bank envelope. Chip the perimeter surface of the duct bank opening to form a key or flared surface, providing a positive connection with the duct bank envelope.

F. Connections to Existing Ducts: Where connections to existing ducts are indicated, excavate around the ducts as necessary. Cut off the ducts and remove loose concrete from inside before installing new ducts. Provide a reinforced-concrete collar, poured monolithically with the new ducts, to take the shear at the joint of the duct banks.

G. Partially-Completed Ducts: During construction, wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable plugs. Fit concrete envelope of a partially completed ducts with reinforcing steel extending a minimum of (2 feet) back into the envelope and a minimum of (2 feet) beyond the end of the envelope. Provide one No. 4 bar in each corner (3 inches) from the edge of the envelope. Secure corner bars with two No. 3 ties, spaced approximately (12 inches) apart. Restrain reinforcing assembly from moving during pouring of concrete.

3.4 ACCEPTANCE CHECKS AND TESTS

A. Duct Testing and Cleaning:

1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct, and to test for out-of-round conditions.
2. The mandrel shall be not less than (12 inches) long, and shall have a diameter not less than (0.5 inch) less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.
3. If testing reveals obstructions or out-of-round conditions, the Contractor shall replace affected section(s) of duct and retest to the satisfaction of the COR (Contracting Officer Representative).

4. Mandrel pulls shall be witnessed by the COR (Contracting Officer Representative).

---END---

SECTION 26 05 73
OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the overcurrent protective device coordination study, related calculations and analysis, indicated as the study in this section.

B. A short-circuit and selective coordination study, and arc flash calculations and analysis shall be prepared for the electrical overcurrent devices to be installed under this project.

C. The study shall present a well-coordinated time-current analysis of each overcurrent protective device from the individual device up to the utility source and the on-site generator source.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 13 13, MEDIUM-VOLTAGE CIRCUIT BREAKER SWITCHGEAR: Medium-voltage circuit breaker switchgear.

c. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.

d. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.

e. Section 26 32 13, ENGINE GENERATORS: Engine generators.

f. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. The study shall be prepared by the equipment manufacturer and performed by the equipment manufacturer’s licensed electrical engineer.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Product data on the software program to be used for the study. Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.
2. Complete study as described in paragraph 1.6. Submittal of the study shall be well-coordinated with submittals of the shop drawings for equipment in related specification sections.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the Contractor that the overcurrent protective devices have been set in accordance with the approved study.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Institute of Electrical and Electronics Engineers (IEEE):

241-90.....Recommended Practice Electrical Systems in Commercial Buildings

242-01.....Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems

399-97.....Recommended Practice for Industrial and Commercial Power Systems Analysis

1584-18.....Performing Arc-Flash Hazards Calculations

C. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

70E-21.....Standard for Electrical Safety in the Workplace

99-21.....Health Care Facilities Code

1.6 STUDY REQUIREMENTS

A. The study shall be in accordance with IEEE and NFPA standards.

B. The study shall include one line diagram, short-circuit and ground fault analysis, protective coordination plots for all overcurrent protective devices, and arc flash calculations and analysis.

C. One Line Diagram:

1. Show all electrical equipment and wiring to be protected by the overcurrent devices.
2. Show the following specific information:

a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
b. Relay, circuit breaker, and fuse ratings.
c. Generator kW/kVA and transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
d. Voltage at each bus.
e. Identification of each bus, matching the identification on the drawings.
f. Conduit, conductor, and busway material, size, length, and X/R ratios.

D. Short-Circuit Study:
1. The study shall be performed using computer software designed for this purpose. Pertinent data and the rationale employed in developing the calculations shall be described in the introductory remarks of the study.
2. Calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus. Incorporate applicable motor and/or generator contribution in determining the momentary and interrupting ratings of the overcurrent protective devices.
3. Present the results of the short-circuit study in a table. Include the following:
a. Device identification.
b. Operating voltage.
c. Overcurrent protective device type and rating.
d. Calculated short-circuit current.

E. Coordination Study:
1. Prepare the coordination curves to determine the required settings of overcurrent protective devices to demonstrate selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between devices, including the utility company upstream device if applicable. Plot the specific time-current characteristics of each overcurrent protective device in such a manner that all devices are clearly depicted.
2. The following specific information shall also be shown on the coordination curves:
a. Device identification.
b. Potential transformer and current transformer ratios.

c. Three-phase and single-phase ANSI damage points or curves for each cable, transformer, or generator.

d. Applicable circuit breaker or protective relay characteristic curves.

e. No-damage, melting, and clearing curves for fuses.

f. Transformer in-rush points.

3. Develop a table to summarize the settings selected for the overcurrent protective devices. Include the following in the table:

a. Device identification.

b. Protective relay or circuit breaker potential and current transformer ratios, sensor rating, and available and suggested pickup and delay settings for each available trip characteristic.

c. Fuse rating and type.

F. Arc Flash Calculations and Analysis:

1. Arc flash warning labels shall comply with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

2. Arc flash calculations shall be based on actual over-current protective device clearing time. Maximum clearing time shall be in accordance with IEEE 1584.

3. Arc flash analysis shall be based on the lowest clearing time setting of the over-current protective device to minimize the incident energy level without compromising selective coordination.

4. Arc flash boundary and available arc flash incident energy at the corresponding working distance shall be calculated for all electrical power distribution equipment specified in the project, and as shown on the drawings.

5. Required arc-rated clothing and other PPE shall be selected and specified in accordance with NFPA 70E.

1.7 ANALYSIS

A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose solutions to effectively protect the underrated equipment.

1.8 ADJUSTMENTS, SETTINGS, AND MODIFICATIONS

A. Final field settings and minor modifications of the overcurrent protective devices shall be made to conform with the study, without additional cost to the Government.

---END---

SECTION 26 08 00

COMMISSIONING OF ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 26.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Facility electrical systems, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 26 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 26, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility electrical systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of Electrical systems will require inspection of individual elements of the electrical systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule electrical systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING

REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 26 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 26 Sections for additional Contractor training requirements.

----- END -----

SECTION 26 09 23
LIGHTING CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of the lighting controls.

1.2 RELATED WORK

A. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Interface of lighting controls with HVAC control systems.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

E. Section 26 24 16, PANELBOARDS: Panelboard enclosure and interior bussing used for lighting control panels.

F. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

G. Section 26 51 00, INTERIOR LIGHTING: Luminaire ballast and drivers used in control of lighting systems.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:

a. Submit the following information for each type of lighting controls.

b. Material and construction details.

c. Physical dimensions and description.

d. Wiring schematic and connection diagram.

e. Installation details.

2. Manuals:
   a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the Contractor that the lighting control systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturer's Association (NEMA):

C136.10-17.....	American National Standard for Roadway and Area Lighting Equipment—Locking-Type Photocontrol Devices and Mating Receptacles—Physical and Electrical Interchangeability and Testing
ICS-1-00(R2015).....	Standard for Industrial Control and Systems General Requirements
ICS-2-00(R2020).....	Standard for Industrial Control and Systems Controllers, Contractors, and Overload Relays Rated 600 Volts
ICS-6-93(R2016).....	Standard for Industrial Controls and Systems Enclosures

C. National Fire Protection Association (NFPA):

70-23.....	National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

20-18.....	Standard for General-Use Snap Switches
98-16.....	Enclosed and Dead-Front Switches
773-16.....	Standard for Plug-In Locking Type Photocontrols for Use with Area Lighting
773A-16.....	Nonindustrial Photoelectric Switches for Lighting Control

916-15.....Standard for Energy Management Equipment

917-06.....Clock Operated Switches

924-16.....Emergency Lighting and Power Equipment

PART 2 - PRODUCTS

2.1 OUTDOOR PHOTOELECTRIC SWITCHES

A. Solid state, with SPST, DPST dry contacts rated for 1800 VA tungsten or 1000 VA inductive, complying with UL 773A.

1. Light-Level Monitoring Range: 16.14 to 108 lx (1.5 to 10 fc), with adjustable turn-on and turn-off levels.
2. Time Delay: 15-second minimum.
3. Surge Protection: Metal-oxide varistor.
4. Mounting: Twist lock, with base-and-stem mounting or stem-and-swivel mounting accessories as required.

2.2 ELECTROMECHANICAL-DIAL TIME SWITCHES

A. Electromechanical-dial time switches; complying with UL 917.

1. Contact Configuration: SPST.
2. Contact Rating: 30-A inductive or resistive, 120-277 volt 20-A ballast load, 120-277 volt.
3. Wound-spring reserve carryover mechanism to keep time during power failures.

2.3 INDOOR OCCUPANCY SENSORS

A. Wall- or ceiling-mounting, solid-state units with a power supply and relay unit, suitable for the environmental conditions in which installed.

1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a 1 to 15 minute adjustable time delay for turning lights off.
2. Sensor Output: Contacts rated to operate the connected relay. Sensor shall be powered from the relay unit.
3. Relay Unit: Dry contacts rated for 20A ballast load at 120 volt and 277 volt, for 13A tungsten at 120 volt, and for 1 hp at 120 volt.
4. Mounting:
   a. Sensor: Suitable for mounting in any position on a standard outlet box.
   b. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.

6. Bypass Switch: Override the on function in case of sensor failure.
7. Manual/automatic selector switch.
8. Automatic Light-Level Sensor: Adjustable from 21.5 to 2152 lx (2 to 200 fc); keep lighting off when selected lighting level is present.
9. Faceplate for Wall-Switch Replacement Type: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

B. Dual-technology Type: Ceiling mounting; combination PIR and ultrasonic detection methods, field-selectable.
1. Sensitivity Adjustment: Separate for each sensing technology.
2. Detector Sensitivity: Detect occurrences of (6-inch) minimum movement of any portion of a human body that presents a target of not less than (36 sq. in) and detect a person of average size and weight moving not less than (12 inches) in either a horizontal or a vertical manner at an approximate speed of (12 inches/s).

C. Detection Coverage: Shall be sufficient to provide coverage as required by sensor locations shown on drawing.

2.4 LIGHTING CONTROL SYSTEM – RELAY PANEL TYPE (STAND ALONE)

A. System Description:
1. The lighting control system shall be with lighting relay panels. Lighting control devices connect to the relay panels and communicate via the panel controller. The system includes all interfaces and wiring, relay panels, control modules, input modules, panel processors, relays, photocells, switches, dimmers, time clock, and occupancy sensors.
2. System shall include the capability of BACnet IP communication with other systems as described. System communication protocol shall be compatible with the building automation system specified in Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
3. Panel Controller shall provide programmable operation of lights connected via system relays and controlled with system devices. System software shall provide control of relays and control devices, time, and sequence scheduling, timed out and blink light operation and monitoring and reporting of system events and components. Initial programming shall be as shown on plans and schedules.

B. Panel Controller: Comply with UL 508; programmable, solid-state, astronomic 365-day control unit with non-volatile memory, mounted in preassembled relay panel with low-voltage-controlled, latching-type,

single-pole lighting circuit relays. The controller shall be capable of receiving inputs from control devices and other sources. Where indicated, a limited number of digital or analog, low-voltage control-circuit outputs shall be supported by control unit and circuit boards associated with relays.

C. Cabinet: Steel with hinged, locking door. Barriers separate low-voltage and line-voltage components.

D. Directory: Identifies each relay as to load controlled.

E. System Power Supply: Transformer and full-wave rectifier with filtered dc output for panel, controllers, and control devices. Feed from an equipment emergency circuit at a minimum.

F. Single-Pole Relays: Mechanically held unless otherwise indicated; split-coil, momentary-pulsed type, rated 20 A, 125 volt AC for tungsten filaments and 20 A, 277 volt AC for electronic ballasts, 50,000 cycles at rated capacity.

G. Control Devices: All photocells, switches and timers shall be provided with system and designed to operate on system network. Supplemental power packs shall be provided as required for multiple control devices. This equipment shall be identified in shop drawing submission.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, manufacturer's instructions, as shown on the drawings, and as specified.

B. Aim outdoor photoelectric sensor according to manufacturer's recommendations. Set adjustable window slide for 1 footcandle turn-on.

C. Aiming for wall-mounted and ceiling-mounted motion sensor switches shall be per manufacturer’s recommendations.

D. Set occupancy sensor "on" duration to 515 minutes.

E. Locate photoelectric sensors as indicated and in accordance with the manufacturer's recommendations. Adjust sensor for the available light level at the typical work plane for that area.

F. Label time switches and contactors with a unique designation.

G. Program lighting control panels per schedule on drawings.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations.

B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.

C. Test occupancy sensors for proper operation. Observe for light control over entire area being covered.

D. Upon completion of the installation, the system shall be commissioned by the manufacturer's factory-authorized technician who will verify all adjustments and sensor placements.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are in good operating condition and properly performing the intended function in the presence of COR (Contracting Officer Representative).

3.4 INSTRUCTION

A. Furnish the services of a factory-trained technician for one 8-hour training period for instructing personnel in the maintenance and operation of the lighting control system on the dates requested by the COR (Contracting Officer Representative).

B. Contractor shall submit written instructions on training and maintenance as reviewed in training session.

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SECTION 26 12 19
PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of the pad-mounted, liquid-filled, medium-voltage transformers, indicated as transformers in this section.

1.2 RELATED WORK

A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.

B. Section 09 06 00, SCHEDULE FOR FINISHES: Finishes for electrical equipment.

C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

D. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables.

E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.

F. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes, pull-boxes, and ducts for underground raceway systems.

G. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. Factory Tests shall be required.

B. Factory Tests shall be in accordance with Paragraph, MANUFACTURED PRODUCTS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirement:

1. Transformers shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted as per IEEE Standards. Factory tests shall be certified. The following tests shall be performed:

a. Perform insulation-resistance tests, winding-to-winding, and each winding-to-ground.

b. Perform turns-ratio tests at all tap positions.

1.5 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:

a. Submit sufficient information to demonstrate compliance with drawings and specifications.

b. Include electrical ratings, nameplate data, impedance, outline drawing with dimensions and front, top, and side views, weight, mounting details, decibel rating, termination information, temperature rise, no-load and full-load losses, regulation, overcurrent protection, connection diagrams, and accessories.

c. Complete nameplate data, including manufacturer’s name and catalog number.

2. Manuals:

a. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.

1) Identify terminals on wiring diagrams to facilitate installation, maintenance, and operation.

2) Indicate on wiring diagrams the internal wiring for each piece of equipment and interconnections between the pieces of equipment.

3) Approvals will be based on complete submissions of manuals, together with shop drawings.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

1) Update the manual to include any information necessitated by shop drawing approval.

2) Show all terminal identification.

3) Include information for testing, repair, troubleshooting, assembly, disassembly, and recommended maintenance intervals.

4) Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.

B. Certifications:

1. Two weeks prior to the final inspection, submit the following certifications.
   a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the transformers have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

D3487-16.....Standard Specification for Mineral Insulating Oil Used in Electrical Apparatus

C. Institute of Electrical and Electronic Engineers (IEEE):

48-20.....Test Procedures and Requirements for Alternating-Current Cable Terminations Used on Shielded Cables Having Laminated Insulation Rated 2.5kV Through 765kV or Extruded Insulation Rated 2.5kV Through 500kV

386-16.....Separable Insulated Connector Systems for Power Distribution Systems Above 600 V

592-18.....Insulation Shields on Medium-Voltage (15 kV - 35 kV) Cable Joints and Separable Connectors

C2-17.....National Electrical Safety Code

C37.42-16.....Specifications for High-Voltage (>1000 V) Fuses and Accessories

C57.12.00-21.....Liquid-Immersed Distribution, Power, and Regulating Transformers

C57.12.10-17.....Liquid-Immersed Power Transformers

C57.12.25-90.....Pad-Mounted, Compartmental-Type, Self-Cooled, Single-Phase Distribution-Transformers with Separable Insulated High Voltage Connectors; High Voltage, 34500 Grd Y/19920 Volts and

Below; Low-Voltage 240/120 Volts; 167 kVA and Smaller Requirements

C57.12.28-14.....Pad-Mounted Equipment - Enclosure Integrity

C57.12.29-14.....Pad-Mounted Equipment – Enclosure Integrity for Coastal Environments

C57.12.34-15.....Pad-Mounted, Compartmental-Type, Self-Cooled, Three-Phase Distribution Transformers, 5 MVA and Smaller; High Voltage, 34.5 kV Nominal System Voltage and Below; Low Voltage, 15kV Nominal System Voltage and Below

C57.12.90-21.....Test Code for Liquid-Immersed Distribution, Power, and Regulating Transformers

C62.11-20.....Metal-Oxide Surge Arresters for AC Power Circuits

D. International Code Council (ICC):

IBC-21.....International Building Code

E. National Electrical Manufacturers Association (NEMA):

TR 1-13(R2019).....Transformers, Regulators, and Reactors

F. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

G. Underwriters Laboratories Inc. (UL):

467-13.....Grounding and Bonding Equipment

H. United States Department of Energy (DOE):

10 CFR Part 431.....Energy Efficiency Program for Certain Commercial and Industrial Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Transformers shall be in accordance with ASTM, IEEE, NFPA, UL, as shown on the drawings, and as specified herein. Each transformer shall be assembled as an integral unit by a single manufacturer.

B. Transformers shall be complete, outdoor type, continuous duty, integral assembly, grounded, tamper-resistant, and with liquid-immersed windings.

C. Ratings shall not be less than shown on the drawings.

D. Completely fabricate transformers at the factory so that only the external cable connections are required at the project site.

E. Thoroughly clean, phosphatize, and finish all the metal surfaces at the factory with a rust-resistant primer and dark green enamel finish coat,

except where a different color is specified in Section 09 06 00, SCHEDULE FOR FINISHES. All surfaces of the transformer that will be in contact with the concrete pad shall be treated with corrosion-resistant compounds and epoxy resin or a rubberized sealing compound.

2.2 COMPARTMENTS

A. Construction:

1. The medium- and low-voltage compartments shall be separated with a steel barrier that extends the full height and depth of the compartments.
3. The compartments shall be constructed of sheet steel (gauge to meet ANSI requirements) with bracing and with reinforcing gussets using jig welds to assure rectangular rigidity.
4. All bolts, nuts, and washers shall be zinc-plated steel.
5. Sufficient space shall be provided for equipment, cabling, and terminations within the compartments.
6. Affix transformer nameplate permanently within the low-voltage compartment. Voltage and kVA rating, connection configuration, impedance, date of manufacture, and serial number shall be shown on the nameplate.

B. Doors:

1. Provide a separate door for each compartment with provisions for a single padlock to secure all doors. Provide each compartment door with open-position doorstops and corrosion-resistant tamperproof hinges welded in place. The medium-voltage compartment door shall be mechanically prevented from opening unless the low-voltage compartment door is open.
2. The secondary compartment door shall have a one-piece steel handle and incorporate three-point locking mechanisms.

2.3 BIL RATING

A 15 kV class equipment shall have a minimum 95 kV BIL rating.

2.4 TRANSFORMER FUSE ASSEMBLY

A. The primary side of the transformer shall be a three position switch to switch from Loop “A”, Loop “B” and “Off”.

2.5 PRIMARY CONNECTIONS

A. Primary connections shall be live-front bushings with NEMA spades or eyebolt terminals suitable for cable sizes shown on the drawings.

2.6 MEDIUM-VOLTAGE SWITCH

A. The transformer primary disconnect switch shall be an oil-immersed, internal, gang-operated, load-interrupter type, rated at ampacity and system voltage as shown on the drawings, with a minimum momentary withstand rating of not less than the calculated available fault current shown on the drawings.

A. For loop feeds, the switch shall be a four-position, T-blade manual switch located in the medium-voltage compartment and hot-stick-operated.

2.7 MEDIUM-VOLTAGE TERMINATIONS

A. Terminate the medium-voltage cables in the primary compartment with 200 A loadbreak premolded rubber elbow connectors, suitable for submersible applications. Elbow connectors shall have a semi-conductive shield material covering the housing. The separable connector system shall include the loadbreak elbow, the bushing insert, and the bushing well. Separable connectors shall comply with the requirements of IEEE 386 and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.

B. Ground metallic cable shield with a cable shield grounding adapter, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly, bleeder wire, and ground braid.

2.8 LOW-VOLTAGE EQUIPMENT

A. Mount the transformer secondary main molded case circuit breaker, low-voltage bushings, and hot stick in the low-voltage compartment.

B. The low-voltage leads shall be brought out of the tank by epoxy pressure tight bushings and shall be standard arrangement.

C. Tin-plate the low-voltage neutral terminal and isolate from the transformer tank. Provide a removable ground strap sized in accordance with the NEC and connect between the secondary neutral and ground pad.

2.9 TRANSFORMERS

A. Transformer ratings shall be as shown on drawings. kVA ratings shown on the drawings are for continuous duty without the use of cooling fans.

B. Temperature rises shall not exceed the NEMA TR 1 of 65˚ C (149˚ F) by resistance.

C. Transformer impedance shall be not less than 4-1/2% for sizes 150 kVA and larger. Impedance shall be as shown on the drawings.

D. Sound levels shall conform to NEMA TR 1 standards.

R. Primary and Secondary Windings for Three-Phase Transformers:

1. Primary windings shall be delta-connected.
2. Secondary windings shall be wye-connected, except where otherwise indicated on the drawings. Provide isolated neutral bushings for secondary wye-connected transformers.
3. Secondary leads shall be brought out through pressure-tight epoxy bushings.

F. Primary windings shall have four 2-1/2% full-capacity voltage taps; two taps above and two taps below rated voltage.

G. Core and Coil Assemblies:

1. Cores shall be grain-oriented, non-aging, silicon steel to minimize losses.
2. Core and coil assemblies shall be rigidly braced to withstand the stresses caused by rough handling during shipment, and stresses caused by any possible short-circuit currents.
3. Coils shall be continuous-winding type without splices except for taps. Material shall be copper.
4. Coil and core losses shall be optimum for efficient operation.
5. Primary, secondary, and tap connections shall be brazed or pressure type.
6. Provide end fillers or tie-downs for coil windings.

H. The transformer tank, cover, and radiator gauge thickness shall not be less than that required by ANSI.

I. Accessories:

1. Provide standard NEMA features, accessories, and the following:
   a. No-load tap changer. Provide warning sign.
   b. Lifting, pulling, and jacking facilities.
   c. Globe-type valve for oil filtering and draining, including sampling device.
   d. Pressure relief valve.
   e. Liquid level gauge and filling plug.
   f. A grounding pad in the medium- and low-voltage compartments.
   g. A diagrammatic nameplate.
   h. Dial-type liquid thermometer with a maximum reading pointer and an external reset.
   i. Hot stick. Securely fasten hot stick within low-voltage compartment.

2. The accessories shall be made accessible within the compartments without disassembling trims and covers.

J. Transformers shall meet the energy conservation standards for transformers per the United States Department of Energy 10 CFR Part 431.

2.10 CABLE FAULT INDICATORS (LOOP SYSTEM ONLY):

A. Provide each incoming and outgoing cable within the medium-voltage compartment with a single-phase cable fault indicator with in-rush restraint. Mount the indicator on the cable support member.

1. The sensor assembly shall have a split-core for easy installation over the incoming and outgoing cable. The core shall be laminated, grain-oriented silicon steel, and encapsulated. Provide a clamp to secure the two coil halves around the cable.
2. Select the coil to the pick-up at the current setting shown on the drawings.
   a. The coil setting shall be accurate to within 10% of the pick-up.
   b. The coil current-time curve shall coordinate with the primary current-limiting fuse.

B. Upon restoration of the system to normal operating conditions, the cable fault indicator shall automatically reset to normal and be ready to operate.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install transformers outdoors, as shown on the drawings, in accordance with the NEC, and as recommended by the manufacturer.

B. Anchor transformers with rustproof bolts, nuts, and washers not less than (1/2 inch) diameter, in accordance with manufacturer’s instructions, and as shown on drawings.

D. Mount transformers on concrete slab. Unless otherwise indicated, the slab shall be at least (8 inches) thick, reinforced with a by (6 by 6 inches) No. 6 mesh placed uniformly (4 inches) from the top of the slab. Slab shall be placed on a (6 inches) thick, well-compacted gravel base. The top of the concrete slab shall be approximately (4 inches) above the finished grade. Edges above grade shall have (1/2 inch) chamfer. The slab shall be of adequate size to project at least (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking

or sealant. Cut off and bush conduits (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

E. Grounding:

1. Ground each transformer in accordance with the requirements of the NEC. Install ground rods per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS, to maintain a maximum resistance of 5 ohms to ground.
2. Connect the ground rod to the ground pads in the medium- and low-voltage compartments.
3. Install and connect the cable shield grounding adapter per the manufacturer’s instructions. Connect the bleeder wire of the cable shield grounding adapter to the load-break or dead-break elbow grounding point with minimum No. 14 AWG wire and connect the ground braid to the grounding system with minimum No. 6 AWG bare copper wire. Use soldered or mechanical grounding connectors listed for this purpose.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer’s required field tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical and mechanical condition. Check for damaged or cracked bushings and liquid leaks.
   c. Verify that control and alarm settings on temperature indicators are as specified.
   d. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections, and perform thermographic survey after energization under load.
   e. Vacuum-clean transformer interior. Clean transformer enclosure exterior.
   f. Verify correct liquid level in transformer tank.
   g. Verify correct equipment grounding per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
   h. Verify the presence and connection of transformer surge arresters, if provided.

i. Verify that the tap-changer is set at rated system voltage.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the transformers are in good operating condition and properly performing the intended function.

3.4 SPARE PARTS

A. Deliver the following spare parts for the project to the COR (Contracting Officer Representative) two weeks prior to final inspection:

1. Six insulated protective caps.
2. One spare set of medium-voltage fuses for each size and type of fuse used in the project.

3.5 INSTRUCTION

A. The Contractor shall instruct maintenance personnel, for not less than one 2-hour period, on the maintenance and operation of the equipment on the date requested by the COR 9Contracting Officer Representative).

---END---

SECTION 26 13 13
MEDIUM-VOLTAGE CIRCUIT BREAKER SWITCHGEAR

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of medium-voltage circuit breaker switchgear, indicated as switchgear in this section.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables and terminations.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

E. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

F. Section 26 13 16, MEDIUM-VOLTAGE FUSIBLE INTERRUPTER SWITCHES: Medium-voltage fusible interrupter switches.

G. Section 26 24 16, PANELBOARDS: For panelboards integral to the switchgear.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. Factory Tests shall be required.

B. Factory Tests shall be in accordance with Paragraph, MANUFACTURED PRODUCTS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Switchgear shall be tested, with the circuit breakers in the connected position in their cubicles. Tests shall be in accordance with NEMA C37.54 and C37.55, and IEEE C37.09. Factory tests shall be certified, and shall include the following tests:

a. Design tests.

b. Production tests.

c. Conformance tests.

2. The following additional tests shall be performed:

a. Verify that circuit breaker sizes and types correspond to drawings, and the Overcurrent Protective Device Coordination Study.

b. Verify that current and voltage transformer ratios correspond to drawings.

c. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.

d. Confirm correct operation and sequencing of key-type mechanical interlock systems for multiple circuit breakers by attempting closure on locked-open devices, and attempting to open locked-closed devices, and making key exchange with devices operated in off-normal positions.

e. Verify correct barrier and shutter installation and operation.

f. Exercise all active components.

g. Inspect indicating devices for correct operation.

h. Perform an insulation-resistance test, phase to ground, on each bus section with phases not under test grounded, in accordance with manufacturer's published data.

i. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 V DC for 300-volt rated cable and 1000 V DC for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.

j. If applicable, verify correct function of control transfer relays located in the switchgear with multiple control power sources.

k. Perform phasing checks on double-ended or dual-source switchgear to insure correct bus phasing from each source.

1.5 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:

a. Switchgear shop drawings shall be submitted simultaneously with or after the Overcurrent Protective Device Coordination Study.

b. Submit sufficient information to demonstrate compliance with drawings and specifications.

c. Prior to fabrication of switchgear, submit the following data for approval:

1) Complete electrical ratings.
2) Circuit breaker sizes.
3) Interrupting ratings.
4) Safety features.
5) Accessories and nameplate data.
6) Switchgear one line diagram, showing ampere rating, number of bars per phase and neutral in each bus run (horizontal and vertical), bus spacing, equipment ground bus, and bus material.
7) Elementary and interconnection wiring diagrams.
8) Technical data for each component.
9) Dimensioned exterior views of the switchgear.
10) Dimensioned section views of the switchgear.
11) Floor plan of the switchgear.
12) Foundation plan for the switchgear.
13) Provisions and required locations for external conduit and wiring entrances.
14) Approximate design weights.

2. Manuals:

a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.

1) Three-line diagrams showing device terminal numbers.
2) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the switchgear.
3) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
4) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Test Reports:
   a. Submit certified factory design and production test reports for approval.
   b. Two weeks prior to the final inspection, submit certified field test reports and data sheets.
4. Certifications: Two weeks prior to final inspection, submit four copies of the following.
   a. Certification by the manufacturer that switchgear conforms to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the switchgear has been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. Institute of Electrical and Electronics Engineers (IEEE):

C37.04-18.....Rating and Requirements for AC High-Voltage Circuit Breakers

C37.06.1-17.....Recommended Practice for Preferred Ratings for High-Voltage AC Circuit Breakers

C37.09-18.....Test Procedure for AC High-Voltage Circuit Breakers with Rated Max Voltage Above 1000 V

C37.2-08.....Electrical Power System Device Function Numbers, Acronyms, and Contact Designations

C37.20.2-15.....Metal-Clad Switchgear

C37.23-15.....Metal Enclosed Bus

C37.90-11.....Relays and Relay Systems Associated with Electric Power Apparatus

C57.13-16.....Requirements for Instrument Transformers

C62.11-20.....Metal-Oxide Surge Arresters for AC Power Circuits (>1 kV)

C. International Code Council (ICC):

IBC-21.....International Building Code

D. National Electrical Manufacturers Association (NEMA):

C37.54-20.....Indoor Alternating Current High-Voltage Circuit Breakers Applied as Removable Elements in Metal-Enclosed Switchgear – Conformance Test Procedures

C37.55-20.....Medium-Voltage Metal-Clad Switchgear Assemblies – Conformance Test Procedures

C37.57-10.....Switchgear-Metal-Enclosed Interrupter Switchgear Assemblies - Conformance Testing

SG 4-13.....Alternating-Current High-Voltage Circuit Breakers

E. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Switchgear shall be in accordance with IEEE, NEMA, NFPA, as shown on the drawings, and have the following features:

1. Switchgear shall be a complete, grounded, continuous-duty, integral assembly, metal clad, dead-front, dead-rear, self-supporting, indoor type switchgear assembly, tamperproof, with metal housing and a walk-in protected aisle. Incorporate devices shown on the drawings and all related components required to fulfill operational and functional requirements.
2. Ratings shall not be less than shown on the drawings. Short circuit ratings shall not be less thanas indicated o0n drawings.
3. Switchgear shall conform to the arrangements and details shown on the drawings.
4. Switchgear shall be assembled, connected, and wired at the factory so that only external circuit connections are required at the construction site. Split the structure only as required for shipping and installation. Circuit breakers and accessories shall be packaged and shipped separately. Packaging shall provide adequate protection against rough handling during shipment.
5. All non-current-carrying parts shall be grounded per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS, for additional requirements.

2.2 HOUSING

A. Shall have the following features:

1. Frames and enclosures:

a. The assembly shall be braced with reinforcing gussets using bolted connections to assure rectangular rigidity.
b. The enclosure shall be steel, leveled, and not less than the gauge required by applicable publications.
c. Die-pierce the holes for connecting adjacent structures to ensure proper alignment, and to allow for future additions.
d. All bolts, nuts, and washers shall be zinc-plated steel.

2. Cubicles:
   a. An individual cubicle shall be supplied for each circuit breaker and each future circuit breaker as shown on the drawings. Cubicles shall be provided with isolated wireways for control wiring between devices.
      1) Compartment each cubicle so that the circuit breaker, buses, and cable terminations are in separate compartments with steel partitions or barriers of approved and properly installed insulation.
      2) Each cubicle furnished with a circuit breaker (active or spare) shall be fully equipped as noted on drawings and specified below.
      3) Each cubicle noted as space for future circuit breaker shall be fully equipped for positioning and connecting the breakers. Provide all equipment required to implement the future breaker installation, except the relays and meters on the cubicle doors and the associated current transformers.
   b. Conveniently locate test blocks within each cubicle for circuit breaker wiring connections.
3. Auxiliary compartments:
   a. Cubicles shall be provided for auxiliaries, metering, and transition or termination sections as required by the manufacturer, and as shown on drawings. Cubicles shall be provided with isolated wireways for control wiring between devices.
4. Cubicle doors:
   a. The doors shall permit convenient removal and interchanging of the circuit breakers between cubicles. The doors shall be capable of a swing approaching 180 degrees and shall be provided with intermediate doorstops.

b. Each door shall include suitable handles and padlocking provisions. Concealed or semi-concealed hinges shall be provided to attach the doors. Weld the hinges to the equipment structure and to the cubicle doors.

c. The following equipment shall be mounted on the door of circuit breaker cubicles:

1) A breaker control switch.

2) Breaker-position-indicator lamps.

3) Protective relays and/or metering as indicated on the drawings or other sections of the specifications.

4) Any additional components indicated on the drawings.

C. Finish:

1. All metal surfaces shall be thoroughly cleaned, phosphatized and factory primed prior to applying baked enamel or lacquer finish.

2. Provide a light gray finish for indoor switchgear.

2.3 BUS

A. Bus Bars and Interconnections:

1. Provide copper buses, fully rated for the amperage shown on the drawings for entire length of the switchgear.

2. Fully insulate and totally enclose the buses within the bus compartment of switchgear cubicles.

3. Mount the buses on appropriately spaced insulators and brace to withstand the available short circuit currents.

4. The bus and bus compartment shall be designed so that the acceptable NEMA standard temperature rises are not exceeded.

5. Install a copper ground bus the full length of the switchgear assembly.

6. All bolts, nuts, and washers shall be zinc-plated steel. Bolts shall be torqued to the values recommended by the manufacturer.

7. Make provisions for future bus extensions by means of bolt holes or other approved method.

B. Insulation: The insulation shall be a high flame-retardant, self-extinguishing, high track-resistant material that complies with the IEEE C37.23 65 degree C (149 degree F) temperature rise.

C. Control Bus: Extend the control buses to all of the circuit breaker cubicles including spare and spaces for future circuit breakers.

2.4 CIRCUIT BREAKERS

A. Breakers that have the same ratings shall be interchangeable with other breakers in that line-up.

B. Circuit breakers shall have the following features:

1. Draw-out, interrupter type.
2. Operating mechanism:
   a. The mechanism shall operate in a quick-make, quick-break manner and shall be charged by a small universal motor to provide stored-energy for breaker operation. Breaker tripping, closing, and indicating lamps shall be DC operated.
   b. The speed of the contacts during the operation shall be independent of the control voltage and the operator's movements.
   c. Equip the mechanism for manual opening and closing of the contacts during loss of normal control power.
3. Relays: Comply with IEEE C37.90, integrated digital type with test blocks and plugs. Provide relay functions per the IEEE C37.2, and as shown on the drawings.
4. Draw-out rails:
   a. Design the rails to guide the breakers to their disconnected, test, and connected positions. Provide a positive stop at each of the positions by a levering mechanism.
   b. The breaker shall maintain contact with ground in all positions through flexible connections and ground shoes.
   c. Make provisions for padlocking the breaker in the test and disconnected position.
5. Power line and load disconnecting contact fingers and springs:
   a. The contact fingers shall be silver-plated, full-floating, self-aligning, self-coupling, and designed for cleaning action during engaging and disengaging movements.
   b. Provide adequate flexibility between stationary and movable components to assure proper meeting of the contact fingers, while also providing adequate pressure on the contact surfaces.
6. The stationary contacts for the line and load breaker contact fingers shall be isolated from the breaker compartment by shutters when the breaker is removed from the connected position.
7. The control and auxiliary contacts of the breaker shall be silver plated, multi-contact, self-coupling, plug and socket type. The

contacts shall connect the circuits through terminal blocks that shall be conveniently mounted on the breaker for visual inspection.

8. Mechanical interlocks:
   a. Shall prevent the breaker from movement, except when the breaker contacts are in the open position.
   b. Shall prevent the breaker from closing the contacts while in the connected position, except when the power line and load disconnecting contacts are completely connected.

C. The interrupting ratings of the breakers shall be not less than indicated on floor plans.

2.5 OTHER EQUIPMENT

A. Furnish tools and accessories required for circuit breaker and switchgear test, inspection, maintenance, and proper operation.

B. Cable terminations:
   1. Cable terminations shall conform to the requirements in Section 26 05 13, MEDIUM-VOLTAGE CABLES.
   2. Coordinate cable terminations with the switchgear being furnished.

C. Medium-voltage surge arresters:
   1. Distribution class, metal-oxide-varistor type. Comply with IEEE C62.11.
   2. Provide each ungrounded conductor of each incoming circuit with an appropriate arrester for the application voltage.
   3. Provide each phase of each circuit breaker with an appropriate surge arrester for application voltage.

D. Panelboards: Requirements for panelboards shown to be installed in the switchgear shall be as shown on the drawings and in Section 26 24 16, PANELBOARDS.

E. Circuit breaker removal equipment: Furnish a portable circuit breaker removal lift and carriage for installation and removal of circuit breakers.

2.6 CONTROL WIRING

Switchgear control wiring shall not be less than No. 14 AWG copper 600 volt rated. Install wiring complete at the factory, adequately bundled and protected. Provide separate control circuit fuses in each breaker compartment and locate for ease of access and maintenance.

2.7 NAMEPLATES AND MIMIC BUS

A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with (1/2 inch) engraved lettered nameplates next

to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with (1/2 inch) engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers.

B. Mimic Bus: Provide an approved mimic bus on front of each switchgear assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Anchor switchgear with rustproof bolts, nuts, and washers not less than (1/2 inch) diameter, in accordance with manufacturer’s instructions, and as shown on drawings.

C. Interior Location. Mount switchgear on concrete slab. Unless otherwise indicated, the slab shall be at least (4 inches) thick. The top of the concrete slab shall be approximately (4 inches) above the finished floor. Edges above floor shall have (1/2 inch) chamfer. The slab shall be of adequate size to project at least (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

A. An authorized representative of the switchgear manufacturer shall technically supervise and participate during all of the field adjustments and tests. Major adjustments and field tests shall be witnessed by the COR (Contracting Officer Representative). The manufacturer’s representative shall certify in writing that the equipment has been installed, adjusted and tested in accordance with the manufacturer’s recommendations.

B. Perform manufacturer’s required field tests in accordance with the manufacturer’s recommendations. In addition, include the following:

1. Visual Inspection and Tests:
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Confirm correct application of manufacturer's recommended lubricants.
   d. Verify appropriate anchorage, required area clearances, and correct alignment.
   e. Verify that circuit breaker sizes and types correspond to approved shop drawings.
   f. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
   g. Verify appropriate equipment grounding.
   h. Vacuum-clean enclosure interior. Clean enclosure exterior.
   i. Inspect insulators for evidence of physical damage or contaminated surfaces.
   j. Verify correct shutter installation and operation.
   k. Exercise all active components.
   l. Verify the correct operation of all sensing devices, alarms, and indicating devices.
   m. Verify that vents are clear.
   n. Inspect control power transformers.
2. Electrical tests:
   a. Perform insulation-resistance tests on each bus section.
   b. Perform overpotential tests.
   c. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
   d. Perform phasing check on double-ended switchgear to ensure correct bus phasing from each source.
   e. Circuit breakers shall be tripped by operation of each protective device.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the medium-voltage circuit

breaker switchgear is in good operating condition and properly performing the intended function.

3.4 TEMPORARY HEATING

A. Apply temporary heat to switchgear, according to manufacturer's written instructions, throughout periods when switchgear environment is not controlled for temperature and humidity within manufacturer's stipulated service conditions.

3.5 WARNING SIGN

A. Mount on each entrance door of the switchgear room approximately (5 feet) above grade or floor, a clearly lettered warning sign for warning personnel. The sign shall be attached with rustproof metal screws.

3.6 ONE LINE DIAGRAM AND SEQUENCE OF OPERATION

A. At final inspection, an as-built one line diagram shall be laminated or mounted under acrylic glass, and installed in a frame mounted in the switchgear room or in the outdoor switchgear enclosure.

B. Furnish a written sequence of operation for the switchgear and connected line side/load side electrical distribution equipment. The sequence of operation shall be laminated or mounted under acrylic glass, and installed in a frame mounted in the switchgear room or in the outdoor switchgear enclosure.

C. Deliver an additional four copies of the as-built one line diagram and sequence of operation to the COR (Contracting Officer Representative).

3.7 AS-LEFT RELAY SETTINGS, AND FUSE RATINGS FOR CONTROL EQUIPMENT

A. The relay settings shall be set in the field by an authorized representative of the switchgear manufacturer per the approved Overcurrent Protective Device Coordination Study in accordance with Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY.

C. Post a durable copy of the "as-left" relay settings, and fuse ratings for control equipment in a convenient location in the switchgear room enclosure. Deliver four additional copies of the settings and fuse ratings to the COR (Contractors Officer Representative). Furnish this information prior to the activation of the switchgear.

3.8 INSTRUCTION

A. Furnish the services of a factory-trained technician for one 4-hour training period for instructing personnel in the maintenance and operation of the switchgear, on the dates requested by the COR (Contracting Officer Representative).

---END---

SECTION 26 13 16
MEDIUM-VOLTAGE FUSIBLE INTERRUPTER SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of medium-voltage fusible interrupter switches, indicated as switches in this section.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables and terminations.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

D. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. Factory Tests shall be required.

B. Factory Tests shall be in accordance with Paragraph, MANUFACTURED PRODUCTS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Switches shall be tested to assure that there are no electrical or mechanical defects. Tests shall be conducted as per UL and ANSI Standards. Factory tests shall be certified. The following tests shall be performed:

   a. Verify that fuse sizes and types are in accordance with drawings and

   Overcurrent Protective Device Coordination Study.

   b. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer’s published data.

c. Verify operation of mechanical interlocks.
d. Verify correct operation of all indicating and control devices.
e. Verify appropriate lubrication on moving current-carrying parts and on moving and sliding surfaces.
f. Exercise all active components.
g. Perform an insulation-resistance test, phase to ground, on each bus section, with phases not under test grounded, in accordance with manufacturer's published data.

1.5 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Shop drawings shall be submitted simultaneously with or after the Overcurrent Protective Device Coordination Study.
   b. Submit sufficient information to demonstrate compliance with drawings and specifications.
   c. Provide information such as complete electrical ratings, dimensions and approximate design weights, enclosure types, mounting details, materials, required clearances, cable terminations, fuse sizes and class, interrupting ratings, wiring diagrams, front, side and rear elevations, sectional views, safety features, accessories, and nameplate data.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals to the Resident Engineer or COR two weeks prior to the final inspection.
3. Certification: Two weeks prior to the final inspection, submit the following.
   a. Certification by the manufacturer that switches conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that switches have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

C37.57-10.....Metal-Enclosed Interrupter Switchgear Assemblies - Conformance Testing

C37.58-20.....Indoor AC Medium-Voltage Switches for Use in Metal-Enclosed Switchgear - Conformance Test Procedures

C. International Code Council (ICC):

IBC-21.....International Building Code

D. Institute of Electrical and Electronics Engineers (IEEE):

C37.20.3-13.....Metal-Enclosed Interrupter Switchgear (1kV – 38kV)

C37.22-03.....Preferred Ratings and Related Required Capabilities for Indoor AC Medium Voltage Switches Used in Metal-Enclosed Switchgear

C37.42-16.....Specifications for High Voltage (>1000 V)Fuses and Accessories

C37.48-20.....Guide for Application, Operation and Maintenance of High Voltage Fuses, Distribution Enclosed Single Pole Air Switches, Fuse Disconnecting Switches, and Accessories

E. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

PART 2 - PRODUCTS

2.1 MEDIUM-VOLTAGE FUSIBLE INTERRUPTER SWITCHES

A. Shall be in accordance with ANSI, IEEE, NFPA, as shown on the drawings, and have the following features:

1. Deadfront air break, three-pole gang-operated, interrupter type.
2. Copper blades.
3. Interphase barriers for the full length of each pole.
4. Protective shield to cover the cable connections on the line terminals.
5. Quick-make, quick-break, manual stored-energy type operation mechanism. The mechanism shall enable the switch to close against a

fault equal to the momentary rating of the switch without affecting its continuous current carrying or load interrupting ability.

7. External manual operating handle with lock-open padlocking provisions.
8. When the switches are open, the fuses shall be de-energized.
10. Enclosures:
    a. NEMA type shown on the drawings. Where the types of switch enclosures are not shown, they shall be the NEMA types which are most suitable for the environmental conditions where the switches are being installed.
    b. Doors:
        1) Concealed or semi-concealed hinges shall be used to attach doors. Weld hinges to the enclosure and door.
        2) A separate door for the fuse section. A mechanical interlock shall prevent opening the door unless the switch blades are open and prevent closing the switch if the door is open.
        3) Three-point door locking mechanism with suitable handles and padlocking provisions.
        4) Safety-glass window for viewing the switch blades.
        5) Door stops for the open position.
    c. Finish:
        1) All metal surfaces shall be thoroughly cleaned, phosphatized, primed and painted at the factory.
        2) Final finish shall be enamel, lacquer or powder coating. Enamel and powder coatings shall be oven baked. Color shall be light gray.

B. The minimum momentary current rating shall be 101 kA.

C. The minimum short-time 2-second current rating shall be 48 kA.

D. Provide full-length ground bar.

2.2 NAMEPLATES AND MIMIC BUS

A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with (1/2 inch) engraved lettered nameplates next to each switch. For Essential Electrical System, provide laminated red phenolic resin with white core with (1/2 inch) engraved lettered nameplates next to each switch. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of switches.

B. Mimic Bus: Provide an approved mimic bus on front of each switch assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Anchor switches with rustproof bolts, nuts, and washers not less than (1/2 inch) diameter, in accordance with manufacturer’s instructions, and as shown on drawings.

C. Exterior Location: Mount switches on concrete slab. Unless otherwise indicated, the slab shall be at least (8 inches) thick, reinforced with a (6 by 6 inches) No. 6 mesh placed uniformly (4 inches) from the top of the slab. Slab shall be placed on a (6 inches) thick, well-compacted gravel base. The top of the concrete slab shall be approximately (4 inches) above the finished grade. Edges above grade shall have (1/2 inch) chamfer. The slab shall be of adequate size to project at least (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

D. Interior Location: Mount switches on concrete slab. Unless otherwise indicated, the slab shall be at least (4 inches) thick. The top of the concrete slab shall be approximately (4 inches) above finished floor. Edges above floor shall have (1/2 inch) chamfer. The slab shall be of adequate size to project at least (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare switches nameplate data with specifications and approved shop drawings.

b. Inspect physical and mechanical condition.

c. Confirm correct application of manufacturer's recommended lubricants.

d. Vacuum-clean switch enclosure interior. Clean switch enclosure exterior.

e. Verify appropriate anchorage and required area clearances.

f. Verify appropriate equipment grounding.

g. Verify correct blade alignment, blade penetration, travel stops, and mechanical operation.

h. Verify that fuse sizes and types correspond to approved shop drawings.

i. Inspect all field-installed bolted electrical connections, verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization under load.

j. Exercise all active components.

k. Confirm correct operation of mechanical interlocks.

l. Inspect all indicating devices for correct operation.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that switches are in good operating condition, and properly performing the intended function.

3.4 WARNING SIGN

A. Mount on each entrance door of the outdoor switchboard enclosure switchboard room, approximately (5 feet) above grade or floor, a clearly lettered warning sign for warning personnel. The sign shall be attached with rustproof metal screws.

3.5 SPARE PARTS

A. Two weeks prior to the final inspection, provide one (1) set of spare fuses for each switch installed on this project.

3.6 ONE LINE DIAGRAM AND SEQUENCE OF OPERATION

A. At final inspection, an as-built one line diagram shall be laminated or mounted under acrylic glass and installed in a frame mounted in the switchgear room or in the outdoor switchgear enclosure.

B. Furnish a written sequence of operation for the switchgear and connected line side/load side electrical distribution equipment. The sequence of operation shall be laminated or mounted under acrylic glass and installed in a frame mounted in the switchgear room or in the outdoor switchgear enclosure.

C. Deliver an additional four copies of the as-built one line diagram and sequence of operation to the COR (Contracting Officer Representative).

3.7 INSTRUCTION

A. Furnish the services of a factory-trained technician for one 4-hour period for instructing personnel in the operation and maintenance of the switches and related equipment, on the date requested by the COR (Contracting Officer Representative).

---END---

SECTION 26 22 00
LOW-VOLTAGE TRANSFORMERS

PART 1 – GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of low-voltage dry-type general-purpose transformers, indicated as transformers in this section.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, temperature rise, wiring and connection diagrams, plan, front, side, and rear elevations, accessories, and device nameplate data.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets and wiring diagrams.
      1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the transformers.

2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.

b. Certification by the Contractor that the transformers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):
IBC-21.....International Building Code

C. National Fire Protection Association (NFPA):
70-23.....National Electrical Code (NEC)

D. National Electrical Manufacturers Association (NEMA):
TR 1-19.....Transformers, Step Voltage Regulators and Reactors
ST 20-14.....Dry Type Transformers for General Applications

E. Underwriters Laboratories, Inc. (UL):
UL 506-17.....Standard for Safety - Specialty Transformers
UL 1561-11.....Standard for Safety - Dry-Type General Purpose and Power Transformers

F. United States Department of Energy:
10 CFR Part 431.....Energy Efficiency Program for Certain Commercial and Industrial Equipment

PART 2 - PRODUCTS

2.1 TRANSFORMERS

A. Unless otherwise specified, transformers shall be in accordance with NEMA, NFPA, UL and as shown on the drawings.

B. Transformers shall have the following features:

1. Self-cooled by natural convection, isolating windings, indoor dry-type. Autotransformers will not be accepted, except as specifically allowed for buck-boost applications.
2. Rating and winding connections shall be as shown on the drawings.
3. Ratings shown on the drawings are for continuous duty without the use of cooling fans.
4. Copper windings.
5. Insulation systems:
   a. Transformers 30 kVA and larger: UL rated 220 °C (428 °F) system with an average maximum rise by resistance of 150 °C (302 °F) in a maximum ambient of 40 °C (104 °F).
   b. Transformers below 30 kVA: Same as for 30 kVA and larger or UL rated 185 °C (365 °F) system with an average maximum rise by resistance of 115 °C (239 °F) in a maximum ambient of 40 °C (104 °F).
6. Core and coil assemblies:
   a. Rigidly braced to withstand the stresses caused by short-circuit currents and rough handling during shipment.
   b. Cores shall be grain-oriented, non-aging, and silicon steel.
   c. Coils shall be continuous windings without splices except for taps.
   d. Coil loss and core loss shall be minimized for efficient operation.
   e. Primary and secondary tap connections shall be brazed or pressure type.
   f. Coil windings shall have end filters or tie-downs for maximum strength.
7. Average audible sound levels shall comply with NEMA.
8. If not shown on drawings, nominal impedance shall be as permitted by NEMA.
9. All 3-phase, transformers rated 30 kVA and larger shall have two 2.5% full capacity taps.
10. Core assemblies shall be grounded to their enclosures with adequate flexible ground straps.
11. Enclosures:
    a. Comprised of not less than code gauge steel.
    b. Outdoor enclosures shall be NEMA 3R.

c. Temperature rise at hottest spot shall conform to NEMA Standards and shall not bake and peel off the enclosure paint after the transformer has been placed in service.

d. Ventilation openings shall prevent accidental access to live components.

e. The enclosure at the factory shall be thoroughly cleaned and painted with the manufacturer’s prime coat and standard finish.

12. Standard NEMA features and accessories, including ground pad, lifting provisions, and nameplate with the wiring diagram and sound level indicated.

13. Dimensions and configurations shall conform to the spaces designated for their installations.

14. Transformers shall meet the energy conservation standards for transformers per the United States Department of Energy’s 10 CFR Part 431.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation of transformers shall be in accordance with the NEC, as recommended by the equipment manufacturer and as shown on the drawings.

B. Anchor transformers with rustproof bolts, nuts, and washers, in accordance with manufacturer’s instructions, and as shown on drawings.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical and mechanical condition.

c. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections.

d. Perform specific inspections and mechanical tests as recommended by manufacturer.

e. Verify correct equipment grounding.

f. Verify proper secondary phase-to-phase and phase-to-neutral voltage after energization and prior to connection to loads.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition, and properly performing the intended function.

---END---

SECTION 26 24 13
DISTRIBUTION SWITCHBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of the low-voltage circuit-breaker distribution switchboards, indicated as switchboard(s) in this section.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

E. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

F. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective devices for switchboards.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. Factory Tests shall be required.

B. Factory Tests shall be in accordance with Paragraph, MANUFACTURED PRODUCTS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirement:

1. Tests shall be conducted per NEMA PB 2.
2. Verify that circuit breaker sizes and types correspond to drawings, and the Overcurrent Protective Device Coordination Study.
3. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer’s published data.
4. Exercise all active components.

5. Perform an insulation-resistance test, phase to ground, on each bus section, with phases not under test grounded, in accordance with manufacturer's published data.
6. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 V DC for 300-volt rated cable and 1000 V DC for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
7. If applicable, verify the correct function of control transfer relays located in the switchboard with multiple control power sources.
8. Perform phasing checks on double-ended or dual-source switchboards to insure correct bus phasing from each source.

1.5 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Switchboard shop drawings shall be submitted simultaneously with or after the Overcurrent Protective Device Coordination Study.
   b. Submit sufficient information to demonstrate compliance with drawings and specifications.
   c. Prior to fabrication of switchboards, submit the following data for approval:
      1) Complete electrical ratings.
      2) Circuit breaker sizes.
      3) Interrupting ratings.
      4) Safety features.
      5) Accessories and nameplate data.
      6) Switchboard one line diagram, showing ampere rating, number of bars per phase and neutral in each bus run (horizontal and vertical), bus spacing, equipment ground bus, and bus material.
      7) Elementary and interconnection wiring diagrams.
      8) Technical data for each component.
      9) Dimensioned exterior views of the switchboard.
      10) Dimensioned section views of the switchboard.
      11) Floor plan of the switchboard.

12) Foundation plan for the switchboard.

13) Provisions and required locations for external conduit and wiring entrances.

14) Approximate design weights.

2. Manuals:

a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.

1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the switchboard.

2) Include information for testing, repair, trouble shooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.

3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the manufacturer that the switchboards conform to the requirements of the drawings and specifications.

b. Certification by the Contractor that the switchboards have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. Institute of Engineering and Electronic Engineers (IEEE):

C37.13-15.....Low Voltage AC Power Circuit Breakers Used in Enclosures

C57.13-16.....Instrument Transformers

C62.41.1-08.....Surge Environment in Low-voltage (1000V and less) AC Power Circuits

C62.45-08.....Surge Testing for Equipment connected to Low-Voltage AC Power Circuits

C. International Code Council (ICC):

IBC-21.....International Building Code

D. National Electrical Manufacturer's Association (NEMA):

PB 2-11.....Deadfront Distribution Switchboards

PB 2.1-13.....Proper Handling, Installation, Operation, and Maintenance of Deadfront Distribution Switchboards Rated 600 Volts or Less

E. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

F. Underwriters Laboratories, Inc. (UL):

67-18.....Panelboards

489-16.....Molded-Case Circuit Breakers, Molded-Case Switches, and Circuit-Breaker Enclosures

891-19.....Switchboards

PART 2 - PRODUCTS

2.1 GENERAL

A. Shall be in accordance with IEEE, NEMA, NFPA, UL, as shown on the drawings, and have the following features:

1. Switchboard shall be a complete, grounded, continuous-duty, integral assembly, dead-front, dead-rear, self-supporting, indoor type switchboard assembly, tamperproof. Incorporate devices shown on the drawings and all related components required to fulfill operational and functional requirements.
2. Ratings shall not be less than shown on the drawings. Short circuit ratings shall not be less than the available fault current shown in the Overcurrent Protective Device Coordination Study.
3. Switchboard shall conform to the arrangements and details shown on the drawings.
4. Switchboards shall be assembled, connected, and wired at the factory so that only external circuit connections are required at the construction site. Split the structure only as required for shipping and installation. Packaging shall provide adequate protection against rough handling during shipment.
5. All non-current-carrying parts shall be grounded per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS for additional requirements.

6. Series rated switchboards are not allowed.

2.2 BASIC ARRANGEMENT

A. Type 1: Switchboard shall be front accessible with the following features:

1. Device mounting:
   a. Main breaker: Individually mounted and compartmented or group mounted with feeder breakers.
   b. Feeder breakers: Group mounted.
2. Section alignment: As shown on the drawings.
3. Accessibility:
   a. Main section line and load terminals: Front and side.
   b. Distribution section line and load terminals: Front.
   c. Through bus connections: Front and end.
4. Bolted line and load connections.
5. Full height wiring gutter covers for access to wiring terminals.

2.3 HOUSING

A. Shall have the following features:

1. Frames and enclosures:
   a. The assembly shall be braced with reinforcing gussets using jig welds to assure rectangular rigidity.
   b. The enclosure shall be steel, leveled, and not less than the gauge required by applicable publications.
   c. Die-pierce the holes for connecting adjacent structures to ensure proper alignment, and to allow for future additions.
   d. All bolts, nuts, and washers shall be zinc-plated steel.

B. Finish:

1. All metal surfaces shall be thoroughly cleaned, phosphatized and factory primed prior to applying baked enamel or lacquer finish.
2. Provide a light gray finish for the indoor switchboard.

2.4 BUSES

A. Bus Bars and Interconnections:

1. Provide copper phase and neutral buses, fully rated for the amperage as shown on the drawings for the entire length of the switchboard. Bus laminations shall have a minimum of (1/4 inch) spacing.
2. Mount the buses on appropriately spaced insulators and brace to withstand the available short circuit currents.
3. The bus and bus compartment shall be designed so that the acceptable NEMA standard temperature rises are not exceeded.

4. Install a copper ground bus the full length of the switchboard assembly.
5. Main Bonding Jumper: An un-insulated copper bus, size as shown on drawings, shall interconnect the neutral and ground buses, when the switchboard is used to establish the system common ground point.
6. All bolts, nuts, and washers shall be zinc-plated steel. Bolts shall be torqued to the values recommended by the manufacturer.
7. Make provisions for future bus extensions by means of bolt holes or other approved method.

2.5 MAIN CIRCUIT BREAKERS

A. Type I or Type II Switchboards: Provide molded case main circuit breakers as shown on the drawings. Circuit breakers shall be the solid state adjustable trip type.
   1. Trip units shall have field adjustable tripping characteristics as follows:
      a. Long time pickup.
      b. Long time delay.
      c. Short time pickup.
      d. Short time delay.
      e. Instantaneous.
      f. Ground fault pickup.
      g. Ground fault delay.
   2. Breakers with the same frame size shall be interchangeable with each other.
   3. Breakers shall be fully rated.

2.6 FEEDER CIRCUIT BREAKERS

A. Provide molded case circuit breakers as shown on the drawings.
B. Non-adjustable Trip Molded Case Circuit Breakers:
   1. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time characteristics, and instantaneous magnetic trip.
   2. Breaker features shall be as follows:
      a. A rugged, integral housing of molded insulating material.
      b. Silver alloy contacts.
      c. Arc quenchers and phase barriers for each pole.
      d. Quick-make, quick-break, operating mechanisms.

e. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.

f. Electrically and mechanically trip free.

g. An operating handle which indicates ON, TRIPPED, and OFF positions.

h. Line and load connections shall be bolted.

i. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.

2.7 SURGE PROTECTIVE DEVICES

A. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

2.8 OTHER EQUIPMENT

A. Furnish tools and accessories required for circuit breaker and switchboard test, inspection, maintenance, and proper operation.

B. Panelboards: Requirements for panelboards shown to be installed in the switchboard shall be as shown on the drawings and in Section 26 24 16, PANELBOARDS.

2.9 CONTROL WIRING

A. Switchboard control wires shall not be less than No. 14 AWG copper 600 volt rated. Install wiring completely at the factory, adequately bundled and protected. Provide separate control circuit fuses in each breaker compartment and locate for ease of access and maintenance.

2.10 NAMEPLATES AND MIMIC BUS

A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with (1/2 inch) engraved lettered nameplates next to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with (1/2 inch) engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.

B. Mimic Bus: Provide an approved mimic bus on front of each switchboard assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install switchboards in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.

B. Anchor switchboards with rustproof bolts, nuts, and washers not less than (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.

C. Interior Location. Mount switchboard on concrete slab. Unless otherwise indicated, the slab shall be at least (4 inches) thick. The top of the concrete slab shall be approximately (4 inches) above the finished floor. Edges above floor shall have (1/2 inch) chamfer. The slab shall be of adequate size to project at least (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Verify appropriate anchorage, required area clearances, and correct alignment.
   d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
   e. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method or performing thermographic survey after energization.
   f. Vacuum-clean switchboard enclosure interior. Clean switchboard enclosure exterior.
   g. Inspect insulators for evidence of physical damage or contaminated surfaces.
   h. Verify correct shutter installation and operation.
   i. Exercise all active components.

j. Verify the correct operation of all sensing devices, alarms, and indicating devices.

k. Verify that vents are clear.

2. Electrical tests:

a. Perform insulation-resistance tests on each bus section.

b. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.

c. Perform phasing check on double-ended switchboards to ensure correct bus phasing from each source.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchboard is in good operating condition and properly performing the intended function.

3.4 WARNING SIGN

A. Mount on each entrance door of the switchboard room, approximately (5 feet) above grade or floor, a clearly lettered warning sign for warning personnel. The sign shall be attached with rustproof metal screws.

3.5 ONE LINE DIAGRAM AND SEQUENCE OF OPERATION

A. At final inspection, an as-built one line diagram shall be laminated or mounted under acrylic glass and installed in a frame mounted in the switchboard room or in the outdoor switchboard enclosure.

3.6 AS-LEFT TRIP UNIT SETTINGS

A. The trip unit settings shall be set in the field by an authorized representative of the switchboard manufacturer per the approved Electrical System Protective Device Study in accordance with Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY.

B. Post a durable copy of the "as-left" trip unit settings in a convenient location in the switchboard room. Deliver four additional copies of the settings to the COR (Contracting Officer Representative). Furnish this information prior to the activation of the switchboard.

3.7 INSTRUCTION

A. Furnish the services of a factory-trained technician for one, 4-hour training period for instructing personnel in the maintenance and operation of the switchboards, on the dates requested by the COR (Contracting Officer Representative).

---END---

SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

A. Section 09 91 00, PAINTING: Painting of panelboards.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

F. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

G. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective devices integral to panelboards.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.

2. Manuals:
   a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.
      1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
      2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):
IBC-21.....International Building Code

C. National Electrical Manufacturers Association (NEMA):
PB 1-11.....Panelboards
250-20.....Enclosures for Electrical Equipment (1,000V Maximum)

D. National Fire Protection Association (NFPA):
70-23.....National Electrical Code (NEC)
70E-21.....Standard for Electrical Safety in the Workplace

E. Underwriters Laboratories, Inc. (UL):
50-15.....Enclosures for Electrical Equipment
67-09.....Panelboards
489-16.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.

B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.

C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.

D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.

E. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.

F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.

G. Neutral bus shall be 100%rated, mounted on insulated supports.

H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.

I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.

J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with sub-feed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards and have field-installed cable connections to the second section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.

K. Series-rated panelboards are not permitted.

2.2 ENCLOSURES AND TRIMS

A. Enclosures:

1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
2. Enclosures shall not have ventilating openings.

3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
4. Provide manufacturer's standard option for pre-punched knockouts on top and bottom end-walls.
5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:

1. Hinged "door-in-door" type.
2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.

B. Circuit breakers shall be bolt-on type.

C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:

1. 120/208 V Panelboard: 10,000 A symmetrical.
2. 277/480 V Panelboard: 14,000 A symmetrical.

D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame. Circuit breakers with 400 A frames and above shall have magnetic trip, adjustable from 5x to 10x. Breaker trip setting shall be set in the field, based on the approved protective device study as specified in Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY

E. Circuit breaker features shall be as follows:

1. A rugged, integral housing of molded insulating material.
2. Silver alloy contacts.
3. Arc quenchers and phase barriers for each pole.
4. Quick-make, quick-break, operating mechanisms.

5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An operating handle which indicates closed, tripped, and open positions.
8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.

2.4 SURGE PROTECTIVE DEVICES

A. Where shown on the drawings, furnish panelboards with integral surge protective devices. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the manufacturer’s instructions, the NEC, as shown on the drawings, and as specified.
B. Locate panelboards so that the present and future conduits can be conveniently connected.
C. Install a printed schedule of circuits in each panelboard after approval by the COR (Contracting Officer Representative). Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards
E. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed (78 inches).
F. Provide blank cover for each unused circuit breaker mounting space.
G. Panelboard enclosures shall not be used for conductors feeding through, spliced, or tapping off to other enclosures or devices.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
   1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.
b. Inspect physical, electrical, and mechanical condition.
c. Verify appropriate anchorage and required area clearances.
d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

---END---

SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

E. Section 26 51 00, INTERIOR LIGHTING: Fluorescent ballasts and LED drivers for use with manual dimming controls.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.

b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. National Electrical Manufacturers Association (NEMA):
WD 1-99(R2020).....General Color Requirements for Wiring Devices
WD 6-16 .....Wiring Devices – Dimensional Specifications

C. National Fire Protection Association (NFPA):
70-23.....National Electrical Code (NEC)
99-21.....Health Care Facilities

D. Underwriter’s Laboratories, Inc. (UL):
5-16.....Surface Metal Raceways and Fittings
20-18.....General-Use Snap Switches
231-16.....Power Outlets
467-13.....Grounding and Bonding Equipment
498-17.....Attachment Plugs and Receptacles
943-16.....Ground-Fault Circuit-Interrupters
1449-21.....Surge Protective Devices
1472-15.....Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.

1. Mounting straps shall be nickel plated brass, brass, nickel plated steel or galvanized steel with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.

2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.

B. Duplex Receptacles - Hospital-grade: shall be listed for hospital grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.

1. Bodies shall be ivory in color.
2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The lower receptacle shall be unswitched.
3. Duplex Receptacles on Emergency Circuit:
   a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
4. Ground Fault Current Interrupter (GFCI) Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring. GFCI receptacles shall be self-test receptacles in accordance with UL 943.
   a. Ground fault interrupter shall consist of a differential current transformer, self-test, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or – 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
   b. Self-test function shall be automatically initiated within 5 seconds after power is activated to the receptacles. Self-test function shall be periodically and automatically performed every 3 hours or less.
   c. End-of-life indicator light shall be a persistent flashing or blinking light to indicate that the GFCI receptacle is no longer in service.
5. Tamper-Resistant Duplex Receptacles:
   a. Bodies shall be gray in color.
      1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
      2) Screws exposed while the wall plates are in place shall be the tamperproof type.

C. Duplex Receptacles – Non-hospital Grade: shall be the same as duplex receptacles – hospital grade in accordance with sections 2.1A and 2.1B of this specification, except for the hospital grade listing.
   1. Bodies shall be brown nylon.

D. Receptacles - 20, 30, and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip

E. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

2.2 TOGGLE SWITCHES

A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be ivory in color unless otherwise specified or shown on the drawings.
   1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
   2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self-grounding mounting strap with break-off plasters ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
   3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.4 WALL PLATES

A. Wall plates for switches and receptacles shall be type 302 stainless steel. Oversize plates are not acceptable.

B. Color shall be ivory unless otherwise specified.

C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.

D. In areas requiring tamperproof wiring devices, wall plates shall be type 302 stainless steel, and shall have tamperproof screws and beveled edges.

E. Duplex Receptacles on Emergency Circuit: Wall plates shall be red nylon with the word "EMERGENCY" engraved in (1/4 inch) white letters. Wall plates shall be type 302 stainless steel, with the word “EMERGENCY” engraved in (1/4 inch) red letters.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC and as shown as on the drawings.

B. Install wiring devices after wall construction and painting is complete.

C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper and connected to the branch circuit equipment grounding conductor.

D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.

E. Provide barriers in multi-gang outlet boxes to comply with the NEC.

F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.

G. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes, and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.

H. Install wall switches (48 inches) above floor, with the toggle OFF position down.

I. Install wall dimmers (48 inches) above floor.

J. Install receptacles (18 inches) above floor, and (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.

K. Install horizontally mounted receptacles with the ground pin to the right.

L. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.

M. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer’s required field checks in accordance with the manufacturer’s recommendations, and the latest NFPA 99. In addition, include the following:

1. Visual Inspection and Tests:
   a. Inspect physical and electrical conditions.
   b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
   c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace them with new ones, and retest as specified above.
   d. Test GFCI receptacles.
2. Receptacle testing in Patient Care Spaces, such as retention force of the grounding blade of each receptacle, shall comply with the latest NFPA 99.

---END---

SECTION 26 29 11
MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low- and medium-voltage motor controllers and manual motor controllers, indicated as motor controllers in this section, and low-voltage variable speed motor controllers.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables and terminations.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, weights, mounting details, materials, overcurrent protection devices, overload relays, sizes of enclosures, wiring diagrams, starting characteristics, interlocking, and accessories.
2. Manuals:

a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
   1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
   2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
   3) Elementary schematic diagrams shall be provided for clarity of operation.
   4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the motor controllers conform to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the motor controllers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. Institute of Electrical and Electronic Engineers (IEEE):
519-14.....Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems
C37.90.1-12.....Standard Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus

C. International Code Council (ICC):
IBC-21.....International Building Code

D. National Electrical Manufacturers Association (NEMA):
ICS 1-00(R2015).....Industrial Control and Systems: General Requirements

ICS 1.1-84(R2020).....Safety Guidelines for the Application, Installation and Maintenance of Solid State Control

ICS 2-00(R2020).....Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated 600 Volts

ICS 4-15.....Industrial Control and Systems: Terminal Blocks

ICS 6-93(R2016).....Industrial Control and Systems: Enclosures

ICS 7-20.....Industrial Control and Systems: Adjustable-Speed Drives

ICS 7.1-14.....Safety Standards for Construction and Guide for Selection, Installation, and Operation of Adjustable-Speed Drive Systems

E. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

F. Underwriters Laboratories Inc. (UL):

508A-18.....Industrial Control Panels

1449-14.....Surge Protective Devices

61800-5-1-12.....Adjustable Speed Electrical Power Drive Systems

PART 2 - PRODUCTS

2.1 MOTOR CONTROLLERS

A. Motor controllers shall comply with IEEE, NEMA, NFPA, UL, and as shown on the drawings.

B. Motor controllers shall be separately enclosed, unless part of another assembly. For installation in motor control centers, provide plug-in, draw-out type motor controllers up through NEMA size 4. NEMA size 5 and above require bolted connections.

C. Motor controllers shall be combination type, with magnetic controller per Paragraph 2.3 below and with circuit breaker motor circuit protection, disconnecting means, with external operating handle with lock-open padlocking positions and ON-OFF position indicator.

1. Circuit Breakers:

   a. Bolt-on thermal-magnetic type with a minimum interrupting rating as indicated on the drawings.

   b. Equipped with automatic, trip free, non-adjustable, inverse-time, and instantaneous magnetic trips for less than 400A. The magnetic trip shall be adjustable from 5x to 10x for breakers 400A and greater.

   c. Additional features shall be as follows:

1) A rugged, integral housing of molded insulating material.
2) Silver alloy contacts.
3) Arc quenchers and phase barriers for each pole.
4) Quick-make, quick-break, operating mechanisms.
5) A trip element for each pole, a common trip bar for all poles, and one operator for all poles.

2. Motor Circuit Protectors:
   a. Magnetic trip only.
   b. Bolt-on type with a minimum interrupting rating as indicated on the drawings.
   c. Equipped with automatic, adjustable magnetic trip. Magnetic trip shall be adjustable up to 1300% of the motor full load amperes.

D. Enclosures:
1. Enclosures shall be NEMA-type rated 1, or 4X as indicated on the drawings or as required per the installed environment.
2. Enclosure doors shall be interlocked to prevent opening unless the disconnecting means is open. A "defeater" mechanism shall allow for inspection by qualified personnel with the disconnect means closed. Provide padlocking provisions.
3. All metal surfaces shall be thoroughly cleaned, phosphatized, and factory primed prior to applying light gray baked enamel finish.

E. Motor control circuits:
1. Shall operate at not more than 120 Volts.
2. Shall be grounded, except where the equipment manufacturer recommends that the control circuits be isolated.
3. For each motor operating over 120 Volts, incorporate a separate, heavy duty, control transformer within each motor controller enclosure.
4. Incorporate primary and secondary overcurrent protection for the control power transformers.

F. Overload relays:
1. Thermal Temperature Probe Thermal Relay Electronic type. Devices shall be NEMA type.
2. One for each pole.
3. External overload relay reset pushbutton on the door of each motor controller enclosure.

4. Overload relays shall be matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.
5. Thermal overload relays shall be tamperproof, not affected by vibration, manual reset, sensitive to single-phasing, and shall have selectable trip classes of 10, 20 and 30.

G. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular controller. H-O-A switch shall be operable without opening the enclosure door. H-O-A switch is not required for manual motor controllers.

H. Incorporate into each control circuit a 120 Volt, electronic time-delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time-delay relay is not required where H-O-A switch is not required.

I. Unless noted otherwise, equip each motor controller with not less than two normally open (N.O.) and two normally closed (N.C.) auxiliary contacts.

J. Provide green (RUN) and red (STOP) pilot lights.

K. Motor controllers incorporated within equipment assemblies shall also be designed for the specific requirements of the assemblies.

L. Additional requirements for specific motor controllers, as indicated in other specification sections, shall also apply.

2.2 MANUAL MOTOR CONTROLLERS

A. Shall be in accordance with applicable requirements of 2.1 above.

B. Manual motor controllers shall have the following features:
1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
2. Units shall include thermal overload relays, on-off operator, green pilot light, normally open auxiliary contacts.

C. Fractional horsepower manual motor controllers shall have the following features:
1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
2. Units shall include thermal overload relays, red pilot light, and toggle operator.

2.3 MAGNETIC MOTOR CONTROLLERS

A. Shall be in accordance with applicable requirements of 2.1 above.

B. Controllers shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum NEMA size 0.

C. Where combination motor controllers are used, combine controller with protective or disconnect device in a common enclosure.

D. Provide phase loss protection for each controller, with contacts to de-energize the controller upon loss of any phase.

E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action, and opened by gravity. For motors 75 HP and larger, provide reduced-voltage or variable speed controllers as shown on the drawings. Equip controllers with 120 VAC coils and individual control transformer unless otherwise noted.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.

B. Install manual motor controllers in flush enclosures in finished areas.

C. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and electronic overload relay pickup and trip ranges.

D. Program variable speed motor controllers per the manufacturer’s instructions and in coordination with other trades so that a complete and functional system is delivered.

E. Adjust trip settings of circuit breakers and motor circuit protectors with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficiency motors if required). Where these maximum settings do not allow starting of a motor, notify COR (Contracting Officer Representative) before increasing settings.

F. Set the taps on reduced-voltage autotransformer controllers at 50% of line voltage.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical, electrical, and mechanical condition.

c. Verify appropriate anchorage, required area clearances, and correct alignment.

d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.

e. Verify overload relay ratings are correct.

f. Vacuum-clean enclosure interior. Clean enclosure exterior.

g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.

h. Test all control and safety features of the motor controllers.

i. For low-voltage variable speed motor controllers, final programming and connections shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor controllers are in good operating condition and properly performing the intended functions.

3.4 SPARE PARTS

A. Two weeks prior to the final inspection, provide one complete set of spare fuses for each motor controller.

3.5 INSTRUCTION

A. Furnish the services of a factory-trained technician for two 4-hour training periods for instructing personnel in the maintenance and operation of the motor controllers, on the dates requested by the COR (Contracting Officer Representative).

---END---

SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

E. Section 26 24 16, PANELBOARDS: Molded-case circuit breakers.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Submit the following data for approval:
      1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.
2. Manuals:
   a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.

1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
2) Include information for testing, repair, troubleshooting, assembly, and disassembly.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.

b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. International Code Council (ICC):
IBC-21.....International Building Code

C. National Electrical Manufacturers Association (NEMA):
FU l-12.....Low Voltage Cartridge Fuses
KS l-13.....Heavy Duty Enclosed and Dead-Front Switches (600 Volts Maximum)

D. National Fire Protection Association (NFPA):
70-23.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):
98-16.....Enclosed and Dead-Front Switches
248 1-11.....Low Voltage Fuses
489-16.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS

A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.

B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.

C. Shall be horsepower (HP) rated.

D. Shall have the following features:

1. Switch mechanism shall be the quick-make, quick-break type.
2. Copper blades, visible in the open position.
3. An arc chute for each pole.
4. External operating handle shall indicate open and closed positions, and have lock-open padlocking provisions.
5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
6. Fuse holders for the sizes and types of fuses specified.
7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
8. Ground lugs for each ground conductor.
9. Enclosures:
   a. Shall be the NEMA types shown on the drawings.
   b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
   c. Shall be finished with manufacturer’s standard gray baked enamel paint over pretreated steel.

2.2 UNFUSED SWITCHES RATED 600 AMPERES AND LESS

A. Shall be the same as fused switches, but without provisions for fuses.

2.3 FUSED SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES

A. Shall be the same as fused switches, and shall be NEMA classified Heavy Duty (HD).

2.4 MOTOR RATED TOGGLE SWITCHES

A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.

B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.5 CARTRIDGE FUSES

A. Shall be in accordance with NEMA FU 1.

B. Service Entrance: Class L, fast acting time delay Class J fuses.

C. Feeders: Class J time delay fuse.

D. Motor Branch Circuits: Class RK1 time delay.

2.6 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.

B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical, electrical, and mechanical condition.

c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.

d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the COR (Contracting Officer Representative),

---END---

SECTION 26 32 13
ENGINE GENERATORS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of the low voltage engine generators.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

E. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Requirements for secondary distribution switchboards.

F. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Requirements for automatic transfer switches for use with engine generators.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. A factory-authorized representative shall be capable of providing emergency maintenance and repairs at the project site within 4 hours maximum of notification.

1.4 FACTORY TESTS

A. Factory Tests shall be required.

B. Factory Tests shall be in accordance with Paragraph, MANUFACTURED PRODUCTS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirement:

1. Load Test: Shall include two hours while the engine generator is delivering 100% of the specified kW, and four hours while the engine generator is delivering 80% of the specified kW. During this test, record the following data at 20-minute intervals:

Time	Engine RPM	Oil Temperature Out
kW	Water Temperature In	Fuel Pressure
Voltage	Water Temperature Out	Oil Pressure
Amperes	Oil Temperature In	Ambient Temperature

2. Cold Start Test: Record time required for the engine generator to develop specified voltage, frequency, and kW load from a standstill condition with engine at ambient temperature.
3. The manufacturer shall furnish fuel, load banks, testing instruments, and all other equipment necessary to perform these tests.

1.5 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Scaled drawings, showing plan views, side views, elevations, and cross-sections.
2. Diagrams:
   a. Control system diagrams, control sequence diagrams or tables, wiring diagrams, interconnections diagrams (between engine generators, automatic transfer switches, paralleling switchgear, local control cubicles, remote annunciator panels, and fuel storage tanks, as applicable), and other like items.
3. Technical Data:
   a. Published ratings, catalog cuts, pictures, and manufacturer’s specifications for engine generator, governor, voltage regulator, radiator, muffler, dampers, day tank, pumps, fuel tank, batteries and charger, jacket heaters, torsional vibration, and control and supervisory equipment.
   b. Description of operation.
   c. Short-circuit current capacity and sub-transient reactance.
   d. Sound power level data.
4. Calculations:
   a. Calculated performance derations appropriate to installed environment.

5. Manuals:
   a. When submitting the shop drawings, submit complete maintenance and operating manuals, to include the following:
      1) Technical data sheets.
      2) Wiring diagrams.
      3) Include information for testing, repair, troubleshooting, and factory recommended periodic maintenance procedures and frequency.
      4) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
6. Test Reports:
   a. Submit certified factory test reports for approval.
   b. Submit field test reports two weeks prior to the final inspection.
7. Certifications:
   a. Prior to fabrication of the engine generator, submit the following for approval:
      1) A certification in writing that an engine generator of the same model and configuration, with the same bore, stroke, number of cylinders, and equal or higher kW/kVA ratings as the proposed engine generator, has been operating satisfactorily with connected loads of not less than 75% of the specified kW/kVA rating, for not fewer than 2,000 hours without any failure of a crankshaft, camshaft, piston, valve, injector, or governor system.
      2) A certification in writing that devices and circuits will be incorporated to protect the voltage regulator and other components of the engine generator during operation at speeds other than the rated RPM while performing maintenance. Submit thorough descriptions of any precautions necessary to protect the voltage regulator and other components of the system during operation of the engine generator at speeds other than the rated RPM.
      3) A certification from the engine manufacturer stating that the engine exhaust emissions meet the applicable federal, state,

and local regulations and restrictions. At a minimum, this certification shall include emission factors for criteria pollutants including nitrogen oxides, carbon monoxide, particulate matter, sulfur dioxide, non-methane hydrocarbon, and hazardous air pollutants (HPAs).

b. Prior to installation of the engine generator at the job site, submit certified factory test data.

c. Two weeks prior to the final inspection, submit the following.

1) Certification by the manufacturer that the engine generators conform to the requirements of the drawings and specifications.

2) Certification by the Contractor that the engine generators have been properly installed, adjusted, and tested.

1.6 STORAGE AND HANDLING

A. Engine generators shall withstand shipping and handling stresses in addition to the electrical and mechanical stresses which occur during operation of the system. Protect radiator core with wood sheet.

B. Store the engine generators in a location approved by the COR (Contracting Officer Representative).

1.7 JOB CONDITIONS

A. Job conditions shall conform to the arrangements and details shown on the drawings. The dimensions, enclosures, and arrangements of the engine generator system shall permit the operating personnel to safely and conveniently operate and maintain the system in the space designated for installation.

1.8 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society of Testing Materials (ASTM):

A53/A53M-20.....Standard Specification for Pipe, Steel, Black, and Hot-Dipped, Zinc Coated Welded and Seamless

B88-20.....Specification for Seamless Copper Water Tube

B88M-20.....Specification for Seamless Copper water Tube (Metric)

D975-21.....Diesel Fuel Oils

C. Institute of Electrical and Electronic Engineers (IEEE):

C37.13-15.....Low Voltage AC Power Circuit Breakers Used in Enclosures

C37.90.1-12.....Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus

D. International Code Council (ICC):

IBC-21.....International Building Code

E. International Organization for Standardization (ISO):

8528-1-18.....Reciprocating Internal Combustion Engine-Driven Alternate Current Generating Sets – Part 1: Application, Ratings and Performance

F. National Electrical Manufacturers Association (NEMA):

ICS 6-93(R2016).....Enclosures

ICS 4-15.....Application Guideline for Terminal Blocks

MG 1-16.....Motor and Generators

MG 2-14.....Safety Standard and Guide for Selection, Installation and Use of Electric Motors and Generators

PB 2-11.....Dead-Front Distribution Switchboards

250-20.....Enclosures for Electrical Equipment (1000 Volts Maximum)

G. National Fire Protection Association (NFPA):

30-21.....Flammable and Combustible Liquids Code

37-21.....Installations and Use of Stationary Combustion Engine and Gas Turbines

70-23.....National Electrical Code (NEC)

99-21.....Health Care Facilities

110-22.....Standard for Emergency and Standby Power Systems

H. Underwriters Laboratories, Inc. (UL):

50-15.....Enclosures for Electrical Equipment

142-19.....Steel Aboveground Tanks for Flammable and Combustible Liquids

467-13.....Grounding and Bonding Equipment

489-16.....Molded-Case Circuit Breakers, Molded-Case Switches and Circuit-Breaker Enclosures

508-18.....Industrial Control Equipment

891-19.....Switchboards

1236-15.....Battery Chargers for Charging Engine-Starter Batteries

2085-97.....Insulated Aboveground Tanks for Flammable and Combustible Liquids

2200-20.....Stationary Engine Generator Assemblies

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Basis of Design shall be manufactured by: Catepillar, Engine model No. CAT-C18-ATAAC. The engine generator system shall be in accordance with ASTM, ISO, NEMA, NFPA, UL, as shown on the drawings, and as specified herein.

B. Provide a factory-assembled, wired (except for field connections), complete, fully automatic engine generator system, as well as all associated equipment and devices intended for the operating, control, monitoring, and remote manual stop functions.

C. Engine Generator Parameter Schedule:

1. Power Rating: Emergency Standby
2. Voltage: 277/480V
3. Rated Power: 750KVA.
4. Power Factor: .8 lagging
5. Engine Generator Application: Stand Alone with utility source.
6. Fuel: diesel
7. Voltage Regulation: + 2% (maximum) (No Load to Full Load) (standalone applications)
8. Phases: 3-Phase - Wye.

D. Assemble, connect, and wire the engine generator at the factory so that only the external connections need to be made at the construction site.

E. The Engine Generator Unit shall be factory-painted with manufacturer's primer and standard finishes.

F. Connections between components of the system shall conform to the recommendations of the manufacturer.

G. Couplings, shafts, and other moving parts shall be enclosed and guarded. Guards shall be metal, ruggedly constructed, rigidly fastened, and readily removable for convenient servicing of the equipment without disassembling any pipes and fittings.

H. Engine generator shall have the following features:

1. Factory-mounted on a common, rigid, welded, structural steel base.

2. Engine generator shall be statically and dynamically balanced so that the maximum vibration in the horizontal, vertical, and axial directions shall be limited to (0.0059 inch), with an overall velocity limit of (0.866 inch per second) RMS, for all speeds.
3. The isolators shall be constrained with restraints capable of withstanding static forces in any direction equal to twice the weight of the supported equipment.
4. Shall be capable of operating satisfactorily as specified for not fewer than 10,000 hours between major overhauls.

I. The engine generator and the automatic transfer switches shall be fully compatible with one another and shall be capable of communication between the two systems.

2.2 ENGINE

A. The engine shall be coupled directly to a generator.

B. Minimum four cylinders.

C. The engine shall be able to start in a 4.5 ˚C (40 ˚F) ambient temperature while using No. 2 diesel fuel oil without the use of starting aids such as glow plugs and ether injections.

D. The engine shall be equipped with an electric heater for maintaining the coolant temperature between 32-38 ˚C (90-100 ˚F), or as recommended by the manufacturer.

1. Install thermostatic controls, contactors, and circuit breaker-protected circuits for the heaters.
2. The heaters shall operate continuously except while the engine is operating, or the water temperature is at the predetermined level.

2.3 GOVERNOR

A. Isochronous, electronic type.

B. Steady-state speed band at 60 Hz shall not exceed plus or minus 0.33%.

2.4 LUBRICATION OIL SYSTEM

A. Pressurized type.

B. Positive-displacement pump driven by engine crankshaft.

C. Full-flow strainer and full-flow or bypass filters.

D. Filters shall be cleanable or replaceable type and shall remove particles as small as 3 microns without removing the additives in the oil. For bypass filters, flow shall be diverted without flow interruption.

E. Extend lube oil sump drain line out through the skid base and terminate it with a drain valve and plug.

2.5 FUEL SYSTEM

A. Main fuel storage tank(s) shall comply with the requirements of Section 23 10 00, FACILITY FUEL SYSTEMS.

B. Shall comply with NFPA 37 and NFPA 30, and have the following features:

1. Injection pump(s) and nozzles.
2. Plungers shall be carefully lapped for precision fit and shall not require any packing.
3. Filters or screens that require periodic cleaning or replacement shall not be permitted in the injection system assemblies.
4. Return surplus oil from the injectors to the main storage tank by gravity or a pump.
5. Filter System:
   a. Dual primary filters shall be located between the main fuel oil storage and day tank.
   b. Secondary filters (engine-mounted) shall be located such that the oil will be thoroughly filtered before it reaches the injection system assemblies.
   c. Filters shall be cleanable or replaceable type and shall entrap and remove water from oil as recommended by the engine manufacturer.

C. Day Tank:

1. The engine generator shall be provided with a welded steel integral day tank with double-wall fuel containment.
2. Each day tank shall have the capacity to supply fuel to the engine for a 4-hour period at 100% rated load without being refilled, including fuel that is returned to the main fuel storage tank. The calculation of the capacity of each day tank shall incorporate the requirement to stop the supply of fuel into the day tank at 90% of the ultimate volume of the tank.
3. Secure the pipe and connect the tank adequately for maximum protection from fire hazards, including oil leaks.
4. Incorporate a vent, drain cock, shutoff cocks, and gauge glass. Terminate the vent piping outdoors with mushroom vent cap.
5. Incorporate a float switch on the day tank to control the fuel oil transfer pump and to actuate an alarm in the engine generator control cubicle when the oil level in the tank drops below the level at which the transfer pump should start to refill the tank.

a. The float switch contacts controlling the fuel oil transfer pump shall be set to energize the pump when the liquid level in the tank reaches one-third of the total volume of the tank.

b. The float switch contacts that actuate the low fuel oil day tank alarm device shall be set to alarm and energize the second fuel transfer pump when the liquid level in the tank reaches one-quarter of the total volume of the tank.

6. Day tank and engine supply line elevations shall be below the elevation of the injector return outlet on the engine.

D. Fuel Transfer Pump - Main Storage Tank to Day Tank(s):

1. Electric motor-driven, duplex arrangement, close-coupled, single-stage, positive-displacement type with built-in pressure relief valves. When the fuel is used for cooling components of the fuel injection system, the engine's fuel return line shall be returned to the main storage tank, rather than the day tank.
2. Include a heavy-duty automatic alternator and H-O-A switch to alternate sequence of pumps. Pumps shall be controlled with the float switch on the day tank and H-O-A selector switch such that the day tank will be refilled automatically when the oil level lowers to the low limit for the float switch. The H-O-A selector switches shall enable the pumps to be operated manually at any time.
3. For all engines, the related transfer pump and its electrical and plumbing connections shall be sized to provide a flow rate of at least four times the engine's fuel pumping rate.
4. Provide a manually operated, rotary-type transfer pump connected in parallel with the electric motor-driven transfer pumps so that oil can be pumped to the day tank while the electric motor-driven pumps are inoperative.

E. Piping System: Black steel standard weight ASTM A-53 pipe and necessary valves and pressure gauges between:

1. The engine and the day tank as shown on the drawings.
2. The day tank and the supply and return connections at the underground storage tank as shown on the drawings. Connections at the engine shall be made with flexible piping suitable for the fuel furnished.

F. The engine generator shall come furnished with (2) fuel pumps, one shall be for supply, and one shall be for return, the engine

manufacturer shall be responsible for sizing each pump, the two fuel pumps shall come integral with the engine generator.

2.6 COOLING SYSTEM

A. Liquid-cooled, closed loop, with fin-tube radiator mounted on the engine generator, and integral engine driven circulating pump.

B. Cooling capacity shall not be less than the cooling requirements of the engine generator and its lubricating oil while operating continuously at 100% of its specified rating.

C. Coolant shall be extended-life antifreeze solution, 50% ethylene glycol and 50% soft water, with corrosion inhibitor additive as recommended by the manufacturer.

D. Fan shall be driven by multiple belts from engine shaft a totally enclosed electric motor.

F. Coolant hoses shall be flexible, per the manufacturer’s recommendation.

G. Self-contained thermostatic-control valve shall modulate coolant flow to maintain optimum constant coolant temperature, as recommended by the engine manufacturer.

H. Motor-Operated Dampers:

1. Dampers, which are provided under Section 23 31 00, HVAC DUCTS AND CASINGS, shall be two-position, electric motor-operated.
2. Dampers shall open simultaneously with the starting of the diesel engine and shall close simultaneously with the stopping of the diesel engine.

2.7 AIR INTAKE AND EXHAUST SYSTEMS

A. Air Intake:

1. Provide an engine-mounted air cleaner with replaceable dry filter and dirty filter indicator.

B. Exhaust System:

2. Exhaust Muffler:

Shall be critical grade type and capable of the following noise attenuation:

Octave Band Hertz (Mid Frequency)	Minimum db. Attenuation (.0002 Microbar Reference)
31	5
63	10
125	27
500	37

1000	31
2000	26
4000	25
8000	26

3. Pressure drop in the complete exhaust system shall be small enough for satisfactory operation of the engine generator while it is delivering 100% of its specified rating.
4. Exhaust pipe size from the engine to the muffler shall be as recommended by the engine manufacturer. The pipe size from muffler to air discharge shall be two pipe sizes larger than engine exhaust pipe.
5. Connections at the engine exhaust outlet shall be made with a flexible exhaust pipe. Provide bolted type pipe flanges welded to each end of the flexible section.

C. Condensate drain at muffler shall be made with schedule 40 black steel pipe through a petcock.

D. Exhaust Piping and Supports: Black steel pipe, ASTM A-53 standard weight with welded fittings. Spring type hangers, as specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, shall support the pipe.

E. Insulation for Exhaust Pipe and Muffler:
1. Calcium silicate minimum (3 inches) thick.
2. Insulation shall be as specified in Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
3. The installed insulation shall be covered with aluminum jacket (0.016 inch) thick. The jacket is to be held in place by bands of (0.015 inch) thick by (0.5 inch) wide aluminum.
4. Insulation and jacket are not required on flexible exhaust sections.

F. Wall Sleeves: Pipe sleeves (thimble) shall be Schedule 40 standard weight steel pipe. Flash exhaust pipe thimble through roof with 16 oz soft sheet copper, flanged, and made watertight under built-up roofing and extended up around pipe thimble. The exhaust pipe shall be positioned within the thimble by four (6 inches) wide spiders welded to the exhaust pipe.

G. Vertical exhaust piping shall be provided with a hinged, gravity-operated, self-closing rain cover.

2.8 ENGINE STARTING SYSTEM

A. The engine starting system shall start the engine at any position of the flywheel.

B. Electric cranking motor:

1. Shall be engine mounted.
2. Shall crank the engine via a gear drive.
3. Rating shall be adequate for cranking the cold engine at the voltage provided by the battery system, and at the required RPM during five consecutive starting attempts of 10 seconds cranking each at 10-second intervals, for a total of 50 seconds of actual cranking without damage (the fifth starting attempt will be manually initiated upon failure of a complete engine cranking cycle).

C. Batteries shall be nickel-cadmium high discharge rate type.

1. Each battery cell shall have minimum and maximum electrolyte level indicators and a flip-top flame arrestor vent cap.
2. Batteries shall have connector covers for protection against external short circuits.
3. With the charger disconnected, the batteries shall have sufficient capacity so that the total system voltage does not fall below 85% of the nominal system voltage with the following demands:
   Five consecutive starting attempts of 10 seconds cranking at 10 second intervals for a total of 50 seconds of actual cranking (the fifth starting attempt will be manually initiated upon failure of a complete engine cranking cycle).
4. Battery racks shall be metal with an alkali-resistant finish and thermal insulation and secured to the floor.

D. Battery Charger:

1. A current-limiting battery charger, conforming to UL 1236, shall be provided and shall automatically recharge the batteries. The charger shall be capable of an equal charging rate for recharging fully depleted batteries within 24 hours and a floating charge rate for maintaining the batteries at fully charged condition.
2. An ammeter shall be provided to indicate the charging rate. A voltmeter shall be provided to indicate charging voltage.

2.9 LUBRICATING OIL HEATER

A. Provide a thermostatically controlled electric heater to automatically maintain the oil temperature within plus or minus 1.7 °C (3 °F) of the control temperature.

2.10 JACKET COOLANT HEATER

A. Provide a thermostatically controlled electric heater mounted in the engine coolant jacketing to automatically maintain the coolant within plus or minus 1.7 °C (3 °F) of the temperature recommended by the engine manufacturer to meet the starting time specified at the minimum winter outdoor temperature.

2.11 GENERATOR

A. Synchronous, Amortisseur windings, bracket-bearing, self-venting, rotating-field type connected directly to the engine.

B. Lifting lugs designed for convenient connection to and removal from the engine.

C. Integral poles and spider, or individual poles dove-tailed to the spider.

D. Designed for sustained short-circuit currents in conformance with NEMA Standards.

E. Designed for sustained operation at 100% of the RPM specified for the engine generator without damage.

F. Telephone influence factor shall conform to NEMA MG 1.

G. Furnished with brushless excitation system or static-exciter-regulator assembly.

H. Nameplates attached to the generator shall show the manufacturer's name, equipment identification, serial number, voltage ratings, field current ratings, kW/kVA output ratings, power factor rating, time rating, temperature rise ratings, RPM ratings, full load current rating, number of phases and frequency, and date of manufacture.

I. The grounded (neutral) conductor shall be electrically isolated from equipment ground and terminated in the same junction box as the phase conductors.

2.12 GENERATOR OVERCURRENT AND FAULT PROTECTION

A. Generator circuit breaker shall be molded case type. Molded case circuit breaker shall have automatic, trip free, non-adjustable, inverse time and instantaneous magnetic trips for 400 A frame size or less. Magnetic trip shall be adjustable from 5x to 10x for breakers with 400 A frame size and higher. Factory setting shall be LOW unless otherwise noted. Provide shunt trip to trip breaker when engine generator is shut down by other protective devices.

B. Overcurrent protective device cubicle shall contain terminations for neutral and equipment grounding conductors as necessary.

2.13 CONTROLS

A. Shall include Engine Generator Control Cubicle(s).

B. General:

1. Control equipment shall be in accordance with UL 508, NEMA ICS-4, ICS-6, and ANSI C37.90.1.
2. Panels shall be in accordance with UL 50.
3. Cubicles shall be in accordance with UL 891.
4. Coordinate controls with the automatic transfer switches shown on the drawings so that the systems will operate as specified.
5. Cubicles:
   a. Code gauge steel: manufacturer's recommended heavy gauge steel with factory primer and light gray finish.
   b. Doors shall be gasketed, attached with concealed or semi-concealed hinges, and shall have a permanent means of latching in a closed position.
   c. Panels shall be wall-mounted or incorporated in other equipment as indicated on the drawings or as specified.
   d. Door locks for panels and cubicles shall be keyed identically to operate from a single key.
6. Wiring: Insulated, rated at 600 V.
   a. Install the wiring in vertical and horizontal runs, neatly harnessed.
   b. Terminate all external wiring at heavy duty, pressure-type, terminal blocks.
7. The equipment, wiring terminals, and wires shall be clearly and permanently labeled.
8. The appropriate wiring diagrams shall be laminated or mounted under plexiglass within the frame on the inside of the cubicles and panels.
9. All indicating lamps and switches shall be accessible and mounted on the cubicle doors.
10. Meters shall be per the requirements of Section 25 10 10, ADVANCED UTILITY METERING.
11. The manufacturer shall coordinate the interconnection and programming of the generator controls with all related equipment, including automatic transfer switches and generator paralleling controls as applicable, specified in other sections.

C. Engine generator Control Cubicle:

1. Starting and Stopping Controls:
   a. A three-position, maintained-contact type selector switch with positions marked "AUTOMATIC," "OFF," and "MANUAL." Provide flashing amber light for OFF and MANUAL positions.
   b. A momentary contact push-button switch with positions marked "MANUAL START" and "MANUAL STOP."
   c. Selector switch in AUTOMATIC position shall cause the engine to start automatically when a single pole contact in a remote device closes. When the generator's output voltage increases to not less than 90% of its rated voltage, and its frequency increases to not less than 58 Hz, the remote devices shall transfer the load to the generator. An adjustable time delay relay, in the 0 to 15 minute range, shall cause the engine generator to continue operating without any load after completion of the period of operation with load. Upon completion of the additional 0 to 15 minute (adjustable) period, the engine generator shall stop.
   d. Selector switch in OFF position shall prevent the engine from starting either automatically or manually. Selector switch in MANUAL position shall also cause the engine to start when the manual start push-button is depressed momentarily.
   e. With selector switch is in MANUAL position, depressing the MANUAL STOP push-button momentarily shall stop the engine after a cool-down period.
   f. A maintained-contact, red mushroom-head push-button switch marked "EMERGENCY STOP" will cause the engine to stop without a cool-down period, independent of the position of the selector switch.
2. Engine Cranking Controls:
   a. The cranking cycles shall be controlled by a timer that will be independent of the battery voltage fluctuations.
   b. The controls shall crank the engine through one complete cranking cycle, consisting of four starting attempts of 10 seconds each with 10 seconds between each attempt.
   c. Total actual cranking time for the complete cranking cycle shall be 40 seconds during a 70-second interval.
   d. Cranking shall terminate when the engine starts so that the starting system will not be damaged. Termination of the cranking shall be controlled by self-contained, speed-sensitive switch.

The switch shall prevent re-cranking of the engine until after the engine stops.

e. After the engine has stopped, the cranking control shall reset.

3. Supervisory Controls:

a. Overcrank:

1) When the cranking control system completes one cranking cycle (four starting attempts), without starting the engine, the OVERCRANK signal light and the audible alarm shall be energized.

2) The cranking control system shall lock-out and shall require a manual reset.

b. Coolant Temperature:

1) When the temperature rises to the predetermined first stage level, the HIGH COOLANT TEMPERATURE - FIRST STAGE signal light and the audible alarm shall be energized.

2) When the temperature rises to the predetermined second stage level, which shall be low enough to prevent any damage to the engine and high enough to avoid unnecessary engine shutdowns, the HIGH COOLANT TEMPERATURE - SECOND STAGE signal light and the audible alarm shall be energized, and the engine shall stop.

3) The difference between the first and second stage temperature settings shall be approximately -12 ˚C (10 ˚F).

4) Permanently indicate the temperature settings near the associated signal light.

5) When the coolant temperature drops to below 21 ˚C (70 ˚F), the "LOW COOLANT TEMPERATURE" signal light and the audible alarm shall be energized.

c. Low Coolant Level: When the coolant level falls below the minimum level recommended by the manufacturer, the LOW COOLANT LEVEL signal light and audible alarm shall be energized.

d. Lubricating Oil Pressure:

1) When the pressure falls to the predetermined first stage level, the OIL PRESSURE - FIRST STAGE signal light and the audible alarm shall be energized.

2) When the pressure falls to the predetermined second stage level, which shall be high enough to prevent damage to the engine and low enough to avoid unnecessary engine shutdowns,

the OIL PRESSURE - SECOND STAGE signal light and the audible alarm shall be energized, and the engine shall stop.

3) The difference between the first and second stage pressure settings shall be approximately 15% of the oil pressure.

4) The pressure settings near the associated signal light shall be permanently displayed so that the running oil pressure can be compared to the target (setpoint) value.

e. Overspeed:

1) When the engine RPM exceeds the maximum RPM recommended by the manufacturer of the engine, the engine shall stop.

2) Simultaneously, the OVERSPEED signal light and the audible alarm shall be energized.

f. Low Fuel - Day Tank:

When the fuel oil level in the day tank decreases to less than the level at which the fuel oil transfer pump should start to refill the tank, the LOW FUEL DAY TANK light and the audible alarm shall be energized.

g. Low Fuel - Main Storage Tank:

When the fuel oil level in the storage tank decreases to less than one-third of total tank capacity, the LOW FUEL-MAIN STORAGE TANK signal light and audible alarm shall be energized.

h. Reset Alarms and Signals:

Overcrank, Coolant Temperature, Coolant Level, Oil Pressure, Overspeed, and Low Fuel signal lights and the associated audible alarms shall require manual reset. A momentary-contact silencing switch and push-button shall silence the audible alarm by using relays or solid state devices to seal in the audible alarm in the de-energized condition. Elimination of the alarm condition shall automatically release the sealed-in circuit for the audible alarm so that it will be automatically energized again when the next alarm condition occurs. The signal lights shall require manual reset after elimination of the condition which caused them to be energized. Install the audible alarm just outside the engine generator room in a location as directed by the COR (Contracting Officer Representative). The audible alarm shall be rated for 85 dB at (10 feet).

i. Generator Breaker Signal Light:

1) A flashing green light shall be energized when the engine generator circuit breaker is in the OPEN or TRIPPED position.
2) Simultaneously, the audible alarm shall be energized.

4. Monitoring Devices:
   a. Electric type gauges for the cooling water temperatures and lubricating oil pressures. These gauges may be engine mounted with proper vibration isolation.
   b. A running time indicator, totalizing not fewer than 9,999 hours, and an electric type tachometer.
   c. A voltmeter, ammeter, frequency meter, kilowatt meter, manual adjusting knob for the output voltage, and the other items shown on the drawings shall be mounted on the front of the generator control panels.
   d. Install potential and current transformers as required.
   e. Visual Indications:
      1) OVERCRANK
      2) HIGH COOLANT TEMPERATURE - FIRST STAGE
      3) HIGH COOLANT TEMPERATURE - SECOND STAGE
      4) LOW COOLANT TEMPERATURE
      5) OIL PRESSURE - FIRST STAGE
      6) OIL PRESSURE - SECOND STAGE
      7) LOW COOLANT LEVEL
      8) GENERATOR BREAKER
      9) OVERSPEED
      10) LOW FUEL - DAY TANK
      11) LOW FUEL – MAIN STORAGE TANK
   f. Lamp Test: The LAMP TEST momentary contact switch shall momentarily actuate the alarm buzzer and all the indicating lamps.
5. Automatic Voltage Regulator:
   a. Shall correct voltage fluctuations rapidly and restore the output voltage to the predetermined level with a minimum amount of hunting.
   b. Shall include voltage level rheostat located inside the control cubicle.
   c. Provide a 3-phase automatic voltage regulator immune to waveform distortion.

2.14 REMOTE MANUAL STOP STATION

A. Shall be provided per NFPA 101 and shall be a red mushroom-head push-button switch. Refer to drawings for location of EPO (Emergency Push Off) button.

B. Shall be connected to the main generator control panel to provide emergency shutdown of the generator.

C. Shall be located outside the room housing the generator.

D. Shall have permanent label reading “EMERGENCY STOP”.

2.15 REMOTE ANNUNCIATOR PANEL

A. A remote annunciator panel shall be installed (Refer to floor plans for location).

B. The annunciator shall indicate alarm conditions as required by NFPA 99 and 110.

C. Include control wiring between the remote annunciator panel and the engine generator. Wiring shall be as required by the manufacturer.

2.16 SPARE PARTS

A. For each engine generator:

1. Six lubricating oil filters.
2. Six primary fuel oil filters.
3. Six secondary fuel oil filters.
4. Six intake air filters.

B. For each battery charger:

1. Three complete sets of fuses.

C. For each control panel:

1. Three complete sets of fuses, if applicable.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install concrete bases of dimensions shown on the drawings.

B. Installation of the engine generator shall comply with manufacturer's written instructions and with NFPA 110.

C. Mounting:

1. Support the base of engine generator on vibration isolators, each isolator bolted to the floor (pad), and the generator base bolted to isolator.
2. Install sufficient isolators so that the floor (pad) bearing pressure under each isolator is within the floor (pad) loading specification.

3. Install an equal number of isolators on each side of the engine generator's base.
4. Locate isolators for approximately equal load distribution and deflection per isolator. The base of the engine generator shall be drilled at the factory for the isolator bolts.
5. Isolators shall be shipped loose with the engine generator.
6. All connections between the engine generator and exterior systems, such as fuel lines, electrical connections, and engine exhaust system and air exhaust shroud, shall be flexible.

D. Balance:
1. The vibration velocity in the horizontal, vertical, and axial directions shall not exceed (0.65 inch) per second peak at any specific frequency. These limits apply to main structural components such as the engine block and the generator frame at the bearings.

E. Connect all components of the generator system so that they will continue to be energized during failure of the normal electrical power supply system.

F. Install piping between engine generator and remote components of cooling, fuel, and exhaust systems.

G. Flexible connection between radiator and exhaust shroud at the wall damper:
1. Install noncombustible flexible connections made of 20-oz neoprene-coated fiberglass fabric approximately (6 inches) wide.
2. Crimp and fasten the fabric to the sheet metal with screws (2 inches) on center. The fabric shall not be stressed, except by the air pressure.

H. Exhaust System Insulation:
1. Adhesive and insulation materials shall be applied on clean, dry surfaces from which loose scale and construction debris has been removed by wire brushing.
2. Fill all cracks, voids, and joints of applied insulation material with high temperature 1093 °C (2000 °F) insulating cement before applying the outer covering.
3. The installation shall be clean and free of debris, thermally and structurally tight without sag, neatly finished at all hangers or other penetrations, and shall provide a smooth finished surface.
4. Insulation and jacket shall terminate hard and tight at all anchor points.

5. Insulate completely from engine exhaust flexible connection through roof or wall construction, including muffler.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Provide the services of a factory-authorized, factory-trained representative of the engine generator manufacturer to inspect field-assembled components and equipment installation, and to supervise the field tests.

B. When the complete engine generator system has been installed and prior to the final inspection, test all components of the system in the presence of the COR (Contracting Officer Representative) for proper operation of the individual components and the complete system and to eliminate electrical and mechanical defects.

C. Furnish fuel oil, lubricating oil, anti-freeze liquid, water treatment, rust-inhibitor, and load bank for testing of the engine generator.

D. Visual Inspection: Visually verify proper installation of engine generator and all components per manufacturer’s pre-functional installation checklist.

E. Set engine generator circuit breaker protective functions per Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY.

F. Field Tests:

1. Perform manufacturer’s after-starting checks and inspections.
2. Test the engine generator for six hours of continuous operation as follows:
   a. Two hours while delivering 100% of the specified kW.
   b. Four hours while the engine generator is delivering 80% of its specified kW rating.
   c. If during the 6-hour continuous test, an engine generator failure occurs or the engine generator cannot maintain specified power output, the test(s) are null and void. After repair and/or adjustments, the test(s) shall be repeated at no additional cost to the Government until satisfactory results are attained.
3. Record the following test data at 30-minute intervals:
   a. Time of day, as well as reading of running time indicator.
   b. kW.
   c. Voltage on each phase.
   d. Amperes on each phase.
   e. Engine RPM.
   f. Frequency.

g. Coolant water temperature.

h. Fuel pressure.

i. Oil pressure.

j. Outdoor temperature.

k. Average ambient temperature in the vicinity of the engine generator.

4. Demonstrate that the engine generator will attain proper voltage and frequency within the specified time limit from a cold start after the closing of a single contact.

5. Furnish a resistance-type load for the testing of the engine generator. Test loads shall always include adequate resistance to assure stability of the loads and equipment during all of the testing operations. The test load kW rating shall not be less than 100% of the specified kW rating of the engine generator.

G. Starting System Test:

1. Demonstrate that the batteries and cranking motor are capable of five starting attempts of 10 seconds cranking each at 10-second intervals with the battery charger turned off.

H. Remote Annunciator Panel and Remote Manual Stop Tests:
Simulate conditions to verify proper operation of each visual or audible indication, interconnecting hardware, and software, and reset button. Simulate emergency stop of the generator by initiating the remote manual stop station, while the generator is in operation.

I. Fuel systems shall be flushed and tested per Section 23 10 00, FACILITY FUEL SYSTEMS: Fuel supply and storage requirements.

J. Automatic Operation Tests:
Test the engine generator and associated automatic transfer switches to demonstrate automatic starting, loading, and unloading. The load for this test shall be the actual connected loads. Initiate loss of normal source and verify the specified sequence of operation. Restore the normal power source and verify the specified sequence of operation. Verify resetting of controls to normal.

L. At the completion of the field tests, fill the main storage tank and day tank with fuel of grade and quality as recommended by the manufacturer of the engine. Fill all engine fluids to levels as recommended by the manufacturer.

M. When any defects are detected during the tests, correct all the deficiencies, and repeat all or part of the 6-hour continuous test as

requested by the COR (Contracting Officer Representative). at no additional cost to the Government.

N. Provide test and inspection results in writing to the COR (Contracting Officer Representative).

3.3 FOLLOW-UP VERIFICATION

A. After completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the engine generator(s) and control and annunciation components are in good operating condition and properly performing the intended function.

3.4 INSTRUCTIONS AND FINAL INSPECTIONS

A. Laminate or mount under acrylic resin a set of operating instructions for the system and install instructions within a frame mounted on the wall near the engine generator at a location per the COR (Contracting Officer Representative).

B. Furnish the services of a competent and factory-trained technician for one 4-hour period for instructions to VA personnel in operation and maintenance of the equipment, on the date requested by the COR (Contracting Officer Representative).

---END---

SECTION 26 33 53
STATIC UNINTERRUPTIBLE POWER SUPPLY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of the static uninterruptible power supply, indicated in this section as UPS.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

E. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: For low-voltage switchboard required for maintenance bypass of multiple module UPS.

F. Section 26 26 00, POWER DISTRIBUTION UNITS FOR STATIC UNINTERRUPTIBLE POWER SYSTEMS: Power distribution units connected to the output of a UPS.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. UPS shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects.

B. Factory Tests shall be in accordance with Paragraph, MANUFACTURED PRODUCTS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. UPS shall be factory full-load tested to meet the requirements specified using a test battery (not the battery to be supplied with the system) with AC input power and with battery power for a minimum of 8 hours, with meter readings taken every 30 minutes. Should a malfunction occur, the problem shall be corrected and the test shall be repeated. The tests shall encompass all aspects of operation,

such as module failure, static bypass operation, battery failure, input power failure and overload ratings.

1.5 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, plan, front, side, and rear elevations, accessories, and device nameplate data.
   c. Provide detailed and project-specific system diagram, showing maintenance bypass, UPS module(s), battery cabinet(s) and batteries, major circuit protective devices, interconnecting power and control wiring, key-type mechanical interlocks, and connections to power sources and loads, as applicable. Indicate whether interconnections are factory-provided/factory-installed, factory-provided/field-installed, or field-provided/field installed.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
      1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
      2) Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnection between the items of equipment.
      3) Provide a clear and concise description of operation, which gives, in detail, the information required to properly operate the UPS, including but not limited to bypass switchboard, UPS, key-type mechanical interlocks, remote devices, emergency power off buttons, fire alarm interface, and other components as applicable.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
   1) Include complete "As Installed" diagrams that indicate all pieces of equipment and their interconnecting wiring.
   2) Include complete diagrams of the internal wiring for each piece of equipment, including "As Installed" revisions of the diagrams.
   3) The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation, and testing.

3. Test Reports:
   a. Submit certified factory design and production test reports for approval.
   b. Two weeks prior to the final inspection, submit certified field test reports and data sheets to the COR (Contracting Officer Representative).
4. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the UPS conforms to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the UPS has been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata), form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. Institute of Engineering and Electronic Engineers (IEEE):

C57.110-08.....Recommended Practice for Establishing Transformer Capability When Supplying Nonsinusoidal Load Currents

C62.41.1-02.....Surge Environment in Low-Voltage (1000 V and Less) AC Power Circuits

C62.41.2-02.....Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits

450-20.....Maintenance, Testing, and Replacement of Vented Lead-Acid Batteries for Stationary Applications

485-20.....Sizing Lead-Acid Batteries for Stationary Applications

C. International Code Council (ICC):

IBC-18.....International Building Code

D. National Electrical Manufacturers Association (NEMA):

PE 1-12.....Uninterruptible Power Systems - Specification and Performance Verification

E. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. System Capacity: Unless stated otherwise, the parameters listed are under full rated output load at a minimum of 0.9 power factor, with batteries fully charged and floating on the DC bus and with nominal input voltage. Overall 5KW, redundant, at 40 °C.

B. Battery Capacity: Discharge time to end voltage:15 minutes, at 25 °C (77 °F). Battery shall be capable of delivering 125 percent of full rated output load at initial start-up.

C. System Bus Bracing: Braced for amperes symmetrical interrupting capacity as shown on drawings.

D. AC Input:

1. Voltage 208 volts line-to-line.
2. Number of phases: 3-phase, 3-wire, plus ground.
3. Voltage Range: Plus 10 percent, minus 15 percent, without affecting battery float voltage or output voltage.
4. Frequency: 60 Hz, plus or minus 5 percent.
5. Total harmonic current distortion (THD) reflected into the primary line: 5 percent maximum.

E. AC Output

1. Voltage 208 volts line-to-line, 120 volts line-to-neutral.
2. Number of phases: 3-phase, 4-wire, plus ground.
3. Voltage regulation:
   a. Balanced load: Plus or minus 1.0 percent.
   b. 100 percent load imbalance, phase-to-phase: Plus or minus 3 percent.
4. Frequency: 60 Hz.
5. Frequency regulation: Plus or minus 0.05 percent.

6. Harmonic content (RMS voltage): 5 percent maximum total harmonic distortion with 100% nonlinear load.
7. Load power factor operating range: 1.0 to 0.8 lagging.
8. Phase displacement:
   a. Balanced load: Plus or minus 1 degree of bypass input.
9. Overload capability (at full voltage) (excluding battery):
   a. 125 percent load for 10 minutes.
   b. 150 percent load for 1 minute.

F. Voltage Transient Response:
1. 100 percent load step: Plus or minus 5 percent.

2.2 UPS

A. General Description: UPS module shall consist of a rectifier/charger unit and a 3-phase inverter module unit with their associated transformers, synchronizing equipment, input and output circuit breakers, and accessories as required for operation.

B. Rectifier/Charger Unit: Rectifier/charger unit shall be solid state and shall provide direct current to the DC bus.
1. Input Circuit Breaker: Rectifier/charger unit shall be provided with an input circuit breaker. The circuit breaker shall be sized to accept simultaneously the full-rated load and the battery recharge current.
2. Sizing: Rectifier/charger unit shall be sized for the following two simultaneous operating conditions:
   a. Supplying the full rated load current to the inverter.
   b. Recharging a fully-discharged battery to 95 percent of rated ampere-hour capacity within ten times the discharge time after normal AC power is restored, with the input protective device closed.

C. Inverter Unit: Inverter unit shall be a solid-state device capable of accepting power from the DC bus and providing AC power within specified limits.
1. Output Overload: The inverter shall be able to sustain an overload as specified across its output terminals.
2. Synchronism: The inverter shall normally operate in phase-lock and synchronism with the bypass source.
3. Modular Construction: Each control logic printed circuit board shall be electrically and physically packaged on an individual plug-in module with separate indication and adjustments.

4. Output Circuit Breaker: The output circuit breaker shall be capable of shunt tripping and shall have interrupting capacity as specified. Circuit breaker shall have provision for locking in the "off" position.

D. External Protection: UPS module shall have built-in self-protection against undervoltage, overvoltage, overcurrent and surges introduced on the AC input source and/or the bypass source. The UPS system shall sustain input surges without damage in accordance with IEEE C62.41.1 and IEEE C62.41.2. The UPS shall also have built-in self-protection against overvoltage and voltage surges introduced at the output terminals by paralleled sources, load switching, or circuit breaker operation in the critical load distribution system.

E. Internal Protection: UPS module shall be self-protected against overcurrent, sudden changes in output load and short circuits at the output terminals. UPS module shall be provided with output reverse power detection which shall cause that module to be disconnected from the critical load bus when output reverse power is present. UPS module shall have built-in protection against permanent damage to itself and the connected load for predictable types of failure within itself and the connected load. At the end of battery discharge limit, the module shall shut down without damage to internal components.

2.3 STATIC BYPASS TRANSFER SWITCH

A. A static bypass transfer switch shall be provided as an integral part of the UPS and shall consist of a static switch and a bypass protective device or bypass switch. The control logic shall contain an automatic transfer circuit that senses the status of the inverter logic signals and alarm conditions and provides an uninterrupted transfer of the load to the bypass AC power source, without exceeding the transient limits specified herein, when a malfunction occurs in the UPS or when an external overload condition occurs.

1. Static Bypass Transfer Switch Disconnect: A disconnect shall be incorporated to isolate the static bypass transfer switch assembly so it can be removed for servicing. The disconnect shall be equipped with auxiliary contacts and provision for padlocking in either the "on" or "off" position.

2.4 BATTERY SYSTEM

A. General: A storage battery with sufficient ampere-hour rating to maintain UPS output at full capacity for the specified duration shall be provided for each UPS module.

B. Battery Type: Lead calcium.

C. Battery Construction: The battery shall be of the valve-regulated, sealed, non-gassing, recombinant type.

D. Battery Rack: Battery rack shall be steel and shall be protected with electrolyte-resistant paint. No more than three tiers are allowed.

F. Battery Cables: Battery-to-battery connections shall be stranded cable with proper cable supports.

G. Battery Disconnect: Each battery cabinet or rack shall have a fused disconnect switch or circuit breaker, lockable in the “off” position, provided in a NEMA 1 enclosure.

PART 3 - EXECUTION

3.1 INSTALLATION

A. The UPS shall be set in place, wired, and connected in accordance with the approved shop drawings and manufacturer's instructions.

3.2 ACCEPTANCE CHECKS AND TESTS

A. An authorized representative of the UPS manufacturer shall technically supervise and participate during all of the field adjustments and tests. Major adjustments and field tests shall be witnessed by the COR (Contracting Officer Representative). The manufacturer’s representative shall certify in writing that the equipment has been installed, adjusted, and tested in accordance with the manufacturer’s recommendations.

B. Perform manufacturer’s required field tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Verify appropriate anchorage, required area clearances, and correct alignment.
   d. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
   e. Verify grounding connections.

f. Vacuum-clean enclosure interior. Clean enclosure exterior.

g. Verify the correct operation of all alarms and indicating devices.

h. Attach a phase rotation meter to the UPS input, output, and bypass buses, and observe proper phase sequences.

i. Check and test controls for proper operation.

j. Check doors for proper alignment and operation.

k. Check and test each protective device for proper mechanical and

2. Load Test: The UPS shall be load tested for a continuous 24-hour period by means of resistive load banks, sized for full rated output load and provided by the UPS manufacturer. The UPS shall be continuously tested at 1/2 load for 8 hours, 3/4 load for 8 hours and full load for 8 hours. If a failure occurs during the burn-in period, the tests shall be repeated. Instrument readings shall be recorded every half hour for the following:

   a. Input voltage and current (all three phases, for each module).

   b. Input and output frequency.

   c. Battery voltage for each module.

   d. Output voltage and current (all three phases, for each module).

   e. Output kilowatts for each module.

   f. Output voltage and current (all three phases).

   g. Output kilowatts.

3. Full Load Burn In Test: The UPS shall undergo an additional full load burn-in period of 24 continuous hours by means of resistive load banks, sized for full rated output load and provided by the UPS manufacturer. If a failure occurs during the burn-in period, the tests shall be repeated. Instrument readings shall be recorded every half hour as above. The following tests shall be performed:

   a. With the UPS carrying full rated output load and supplied from the normal source, switch 100 percent of load bank capacity on and off a minimum of five times within the burn-in period.

4. Full Load Battery Burn In Test: The UPS shall undergo a full load battery test by means of resistive load banks, sized for full rated output load and provided by the UPS manufacturer. If a failure occurs during the battery discharge time, the tests shall be repeated. Instrument readings shall be recorded every half hour as above.

a. With the UPS carrying full rated output load and operating on battery power, switch 100 percent of load bank capacity on and off a minimum of five times within the battery discharge time.

5. Battery Discharge and Recharge Test: With the battery fully charged, the UPS shall undergo a complete battery discharge test to full depletion followed by a full recharge. Instrument readings shall be recorded every minute during discharge for the following:
   a. Battery voltage and current for each module.
   b. Output voltage and current (all three phases) for each module.
   c. Output kilowatts for each module.
   d. Output voltage and current (all three phases).
   e. Output kilowatts (system).
   f. Output frequency.

3.3 FOLLOW-UP VERIFICATION

A. After completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the UPS is in good operating condition and properly performing the intended function.

3.4 ONE LINE DIAGRAM AND SEQUENCE OF OPERATION

A. At final inspection, an as-built one line diagram shall be laminated or mounted under acrylic glass, and installed in a frame mounted near the UPS.

B. Furnish a written sequence of operation for the UPS and connected line side/load side electrical distribution equipment. The sequence of operation shall be laminated or mounted under acrylic glass, and installed in a frame mounted near the UPS.

C. Deliver an additional four copies of the as-built one line diagram and sequence of operation to the COR (Contracting Officer Representative).

3.5 INSTRUCTION

A. Furnish the services of a factory-trained technician for one 4-hour training period for instructing personnel in the maintenance and operation of the UPS, on the dates requested by the COR (Contracting Officer Representative).

---END---

SECTION 26 36 23
AUTOMATIC TRANSFER SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, connection, and testing of open-transition automatic transfer switches with bypass isolation, indicated as automatic transfer switches or ATS in this section.

1.2 RELATED WORK

A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personal safety and to provide a low impedance path for possible ground fault currents.

E. Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

F. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

G. Section 26 32 13, ENGINE-GENERATORS: Requirements for normal and emergency power generation.

H. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General communications requirements that are common to more than one section in Division 27.

I. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATION SYSTEMS: Raceways for communications cabling.

J. SECTION 27 15 00, COMMUNICATIONS HORIZONTAL CABLING: Communications media for interconnecting automatic transfer switches and remote control and annunciation components.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. A factory-authorized representative shall be capable of providing emergency maintenance and repairs at the project site within 4 hours maximum of notification.

C. Automatic transfer switch, bypass/isolation switch, and annunciation control panels shall be products of the same manufacturer.

1.4 FACTORY TESTS

A. ATS shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects.

B. Factory Tests shall be in accordance with Paragraph, MANUFACTURED PRODUCTS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Perform visual inspection to verify that each ATS is as specified.
2. Perform mechanical test to verify that ATS sections are free of mechanical defects.
3. Perform insulation resistance test to ensure electrical integrity and continuity of entire system.
4. Perform main switch contact resistance test.
5. Perform electrical tests to verify complete system electrical operation.

1.5 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include voltage rating, continuous current rating, number of phases, withstand and closing rating dimensions, weights, mounting details, conduit entry provisions, front view, side view, equipment, and device arrangement, elementary and interconnection wiring diagrams, factory relay settings, and accessories.
   c. For automatic transfer switches that are networked together to a common means of annunciation and/or control, submit interconnection diagrams as well as site and building plans, showing connections for normal and emergency sources of power, load, control and annunciation components, and interconnecting communications paths. Equipment locations on the diagrams and

plans shall match the site, building, and room designations on the drawings.

d. Complete nameplate data, including manufacturer's name and catalog number.

e. A copy of the markings that are to appear on the automatic transfer switches when installed.

2. Manuals:

a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.

1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the automatic transfer switches.

2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.

3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

1) Include complete "As Installed" diagrams that indicate all pieces of equipment and their interconnecting wiring.

2) Include complete diagrams of the internal wiring for each piece of equipment, including "As Installed" revisions of the diagrams.

3) The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation, and testing.

3. Certifications:

a. When submitting the shop drawings, submit a certified test report from a recognized independent testing laboratory that a representative sample has passed UL 1008 prototype testing.

b. Two weeks prior to final inspection, submit the following.

1) Certification by the manufacturer that the ATS conform to the requirements of the drawings and specifications.

2) Certification by the Contractor that transfer switches have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Institute of Electrical and Electronic Engineers (IEEE):

446-95.....Emergency and Standby Power Systems for Industrial and Commercial Applications

C37.90.1-12.....Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus

C62.41.1-02.....Guide on the Surges Environment in Low-Voltage (1000 V and Less) AC Power Circuits

C62.41.2-02.....Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits

C. International Code Council (ICC):

IBC-18.....International Building Code

D. National Electrical Manufacturers Association (NEMA):

250-20.....Enclosures for Electrical Equipment (1000 Volts Maximum)

ICS 6-93.....Enclosures

ICS 4-15.....Application Guideline for Terminal Blocks

MG 1-21.....Motors and Generators

E. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

99-21.....Health Care Facilities

110-22.....Emergency and Standby Power Systems

F. Underwriters Laboratories, Inc. (UL):

50-15.....Enclosures for Electrical Equipment

508-18.....Industrial Control Equipment

891-19.....Switchboards

1008-14.....Transfer Switch Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Automatic transfer switches shall comply with IEEE, NEMA, NFPA, UL, and have the following features:

1. Automatic transfer switches shall be open transition switches, 4-pole, draw-out construction, electrically operated, mechanically held open contact type, without integral overcurrent protection. Automatic transfer switches utilizing automatic or non-automatic molded case circuit breakers, insulated case circuit breakers, or power circuit breakers as switching mechanisms are not acceptable. Basis of Design shall be ASCO 7000 series.
2. Automatic transfer switches shall be completely factory-assembled and wired such that only external circuit connections are required in the field.
3. Each automatic transfer switch shall be equipped with an integral bypass/isolation switch.
4. Ratings:
   a. Phases, voltage, continuous current, poles, and withstand and closing ratings shall be as shown on the drawings.
   b. Transfer switches are to be rated for continuous duty at specified continuous current rating on 60Hz systems.
   c. Maximum automatic transfer switch rating: 800 A.
5. Markings:
   a. Markings shall be in accordance with UL 1008.
6. Tests:
   a. Automatic transfer switches shall be tested in accordance with UL 1008. The contacts of the transfer switch shall not weld during the performance of withstand and closing tests when used with the upstream overcurrent device and available fault current specified.
7. Surge Withstand Test:
   a. Automatic transfer switches utilizing solid-state devices in sensing, relaying, operating, or communication equipment or circuits shall comply with IEEE C37.90.1.
8. Housing:
   a. Enclose automatic transfer switches in wall- or floor-mounted steel cabinets, with metal gauge not less than No. 14, in accordance with UL 508, or in a switchboard assembly in accordance with UL 891, as shown on the drawings.
   b. Enclosure shall be constructed so that personnel are protected from energized bypass-isolation components during automatic transfer switch maintenance.

c. Automatic transfer switch components shall be removable without disconnecting external source or load power conductors.
d. Finish: Cabinets shall be given a phosphate treatment, painted with rust-inhibiting primer, and finish-painted with the manufacturer's standard enamel or lacquer finish.
e. Viewing Ports: Provide viewing ports so that contacts may be inspected without disassembly.

9. Operating Mechanism:
   a. Actuated by an electrical operator.
   b. Electrically and mechanically interlocked so that the main contact cannot be closed simultaneously in either normal or emergency position.
   c. Normal and emergency main contacts shall be mechanically locked in position by the operating linkage upon completion of transfer. Release of the locking mechanism shall be possible only by normal operating action.
   d. Contact transfer time shall not exceed six cycles.
   e. Operating mechanism components and mechanical interlocks shall be insulated or grounded.
10. Contacts:
   a. Main contacts: Silver alloy.
   b. Neutral contacts: Silver alloy, with same current rating as phase contacts continuous current rating not less than twice the rating of the phase contacts.
   c. Current carrying capacity of arcing contacts shall not be used in the determination of the automatic transfer switch rating and shall be separate from the main contacts.
   d. Main and arcing contacts shall be visible for inspection with cabinet door open and barrier covers removed.
11. Manual Operator:
   a. Capable of operation by one person in either direction under no load.
12. Replaceable Parts:
   a. Include the main and arcing contacts individually or as units, as well as relays, and control devices.
   b. Automatic transfer switch contacts and accessories shall be replaceable from the front without removing the switch from the cabinet and without removing main conductors.

13. Sensing Features:
    a. Undervoltage Sensing for Each Phase of Normal Source: Sense low phase-to-ground voltage on each phase. Pickup voltage shall be adjustable from 85 to 100% of nominal, and dropout voltage is adjustable from 75 to 98% of pickup value. Factory set for pickup at 90% and dropout at 85%.
    b. Adjustable Time Delay: For override of normal-source voltage sensing to delay transfer and engine start signals. Adjustable from zero to six seconds, and factory set for one second.
    c. Voltage/Frequency Lockout Relay: Prevent premature transfer to the engine-generator. Pickup voltage shall be adjustable from 85 to 100% of nominal. Factory set for pickup at 90%. Pickup frequency shall be adjustable from 90 to 100% of nominal. Factory set for pickup at 95%.
    d. Time Delay for Retransfer to Normal Source: Adjustable from 0 to 30 minutes, and factory set for 10 minutes to automatically defeat delay on loss of voltage or sustained undervoltage of emergency source, provided normal supply has been restored.
    e. Test Switch: Simulate normal-source failure.
    f. Switch-Position Indication: Indicate source to which load is connected.
    g. Source-Available Indication: Supervise sources via transfer switch normal- and emergency-source sensing circuits.
    h. Normal Power Indication: Indicate "Normal Source Available."
    i. Emergency Power Indication: Indicate "Emergency Source Available."
    j. Transfer Override Control: Overrides automatic retransfer control so that automatic transfer switch shall remain connected to emergency power source regardless of condition of normal source. Control panel shall indicate override status.
    k. Engine Starting Contacts: One isolated and normally closed and one isolated and normally open; rated 5 A at 30 V DC minimum.
    l. Engine Shutdown Contacts: Time delay adjustable from zero to 15 minutes, and factory set for 5 minutes. Contacts shall initiate shutdown at remote engine-generator controls after retransfer of load to normal source.

m. Engine-Generator Exerciser: Programmable exerciser starts engine-generator(s) and transfers load to them from normal source for a preset time, then retransfers and shuts down engine-generator(s) after a preset cool-down period. Initiates exercise cycle at preset intervals adjustable from 7 to 30 days. Running periods are adjustable from 10 to 30 minutes. Factory settings shall be for a 7-day exercise cycle, 20-minute running period, and 5-minute cool-down period.

14. Controls:
    a. Controls shall provide indication of switch status and be equipped with alarm diagnostics.
    b. Controls shall control operation of the automatic transfer switches.
15. Factory Wiring: Train and bundle factory wiring and label either by color-code or by numbered/lettered wire markers. Labels shall match those on the shop drawings.
16. Annunciation, Control, and Programming Interface Components: Devices for communicating with remote programming devices, annunciators, or control panels shall have open-protocol communication capability matched with remote device.

2.2 SEQUENCE OF OPERATION

A. The specified voltage decrease in one or more phases of the normal power source shall initiate the transfer sequence. The automatic transfer switch shall start the engine-generator(s) after a specified time delay to permit override of momentary dips in the normal power source.

B. The automatic transfer switch shall transfer the load from normal to emergency source when the frequency and voltage of the engine-generator(s) have attained the specified percent of rated value.

C. Engine Start: A voltage decrease, at any automatic transfer switch, in one or more phases of the normal power source to less than the specified value of normal shall start the engine-generator(s) after a specified time delay.

D. Transfer to Emergency System Loads: Automatic transfer switches for Emergency System loads shall transfer their loads from normal to emergency source when frequency and voltage of the engine-generator(s) have attained the specified percent of rated value. Only those switches with deficient normal source voltage shall transfer.

E. Transfer to Equipment Branch Loads: Automatic transfer switches for Equipment Branch loads shall transfer their loads to the engine-generator on a time-delayed, staggered basis, after the Emergency System switches have transferred. Only those switches with deficient normal source voltage shall transfer.

F. Retransfer to Normal (All Loads): Automatic transfer switches shall retransfer the load from emergency to normal source upon restoration of normal supply in all phases to the specified percent or more of normal voltage, and after a specified time delay. Should the emergency source fail during this time, the automatic transfer switches shall immediately transfer to the normal source whenever it becomes available. After restoring to normal source, the engine-generator(s) shall continue to run unloaded for a specified interval before shut-down.

2.3 BYPASS-ISOLATION SWITCH

A. Provide each automatic transfer switch with a two-way bypass isolation manual type switch. The bypass-isolation switch shall permit load bypass to either normal or emergency power source and complete isolation of the automatic transfer switch, independent of transfer switch position. Bypass and isolation shall be possible under all conditions including when the automatic transfer switch is removed from service.

B. Operation: The bypass-isolation switch shall have provisions for operation by one person through the movement of a maximum of two handles at a common dead front panel in no more than 15 seconds. Provide a lock, which must energize to unlock the bypass switch, to prevent bypassing to a dead source. Provide means to prevent simultaneous connection between normal and emergency sources.

1. Bypass to normal (or emergency): Operation of bypass handle shall allow direct connection of the load to the normal (or emergency) source, without load interruption or by using a break-before-make design or provide separate load interrupter contacts to momentarily interrupt the load.
   a. Ensure continuity of auxiliary circuits necessary for proper operation of the system.
   b. A red indicating lamp shall light when the automatic transfer switch is bypassed.

c. Bypassing source to source: If the power source is lost while in the bypass position, bypass to the alternate source shall be achievable without re-energization of the automatic transfer switch service and load connections.

2. Isolation: Operation of the isolating handle shall isolate all live power conductors to the automatic transfer switch without interruption of the load.
   a. Interlocking: Provide interlocking as part of the bypass-isolation switch to eliminate personnel-controlled sequence of operation, and to prevent operation to the isolation position until the bypass function has been completed.
   b. Padlocking: Include provisions to padlock the isolating handle in the isolated position.
   c. Visual verification: The isolation blades shall be visible in the isolated position.
3. Testing: It shall be possible to test (normal electrical operation) the automatic transfer switch and engine-generator(s) with the isolation contacts closed and the load bypassed without interruption of power to the load.

C. Ratings: The electrical capabilities and ratings of the bypass-isolation switch shall be compatible with those of the associated automatic transfer switch, including any required additional withstand tests.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install automatic transfer switches and associated remote components in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Anchor automatic transfer switches with rustproof bolts, nuts, and washers not less than (1/2 inch) diameter, in accordance with manufacturer’s instructions, and as shown on drawings.

C. Mount automatic transfer switches on concrete slab. Unless otherwise indicated, the slab shall be at least (4 inches) thick. The top of the concrete slab shall be approximately (4 inches) above finished floor. Edges above floor shall have (1/2 inch) chamfer. The slab shall be of adequate size to project at least (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab

with water- and oil-resistant caulking or sealant. Cut off and bush conduits (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

A. An authorized representative of the automatic transfer switch manufacturer shall technically supervise and participate during all the field adjustments and tests. Major adjustments and field tests shall be witnessed by the COR (Contracting Officer Representative). The manufacturer’s representative shall certify in writing that the equipment has been installed, adjusted, and tested in accordance with the manufacturer’s recommendations.

B. Perform manufacturer’s required field tests in accordance with the manufacturer’s recommendations. In addition, include the following:

1. Visual Inspection and Tests:
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Confirm correct application of manufacturer's recommended lubricants.
   d. Verify appropriate anchorage, required area clearances, and correct alignment.
   e. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method or performing thermographic survey after energization.
   f. Verify grounding connections.
   g. Verify ratings of sensors.
   h. Vacuum-clean enclosure interior. Clean enclosure exterior.
   i. Exercise all active components.
   j. Verify that manual transfer warning signs are properly placed.
   k. Verify the correct operation of all sensing devices, alarms, and indicating devices.
2. Electrical tests:
   a. Perform insulation-resistance tests.
   b. After energizing circuits, demonstrate the interlocking sequence and operational function for each automatic transfer switch at least three times.
      1) Test bypass-isolation unit functional modes and related automatic transfer switch operations.

2) Power failure of normal source shall be simulated by opening upstream protective device. This test shall be performed a minimum of five times.
3) Power failure of emergency source with normal source available shall be simulated by opening upstream protective device for emergency source. This test shall be performed a minimum of five times.
4) Low phase-to-ground voltage shall be simulated for each phase of normal source.
5) Operation and settings shall be verified for specified automatic transfer switch operational feature, such as override time delay, transfer time delay, return time delay, engine shutdown time delay, exerciser, auxiliary contacts, and supplemental features.
6) Verify pickup and dropout voltages by data readout or inspection of control settings.
7) Verify that bypass and isolation functions perform correctly, including the physical removal of the automatic transfer switch while in bypass mode.

c. When any defects are detected, correct the defects, and repeat the tests as requested by the COR (Contracting Officer Representative) at no additional cost to the Government.

3.3 FIELD SETTINGS VERIFICATION

A. The automatic transfer switch settings shall be verified in the field by an authorized representative of the manufacturer.

3.4 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the automatic transfer switches are in good operating condition and properly performing the intended function.

3.5 INSTRUCTION

A. Furnish the services of a factory-trained technician for one 4-hour training period for instructing personnel in the maintenance and operation of the automatic transfer switches, on the dates requested by the COR (Contracting Officer Representative).

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SECTION 26 42 00
CATHODIC PROTECTION

PART 1 – GENERAL

1.1 DESCRIPTION

A. This section specifies complete galvanic sacrificial anode type cathodic protection systems for underground steel tanks and piping. The section also includes devices to electrically isolate the system being protected.

B. The services required include planning, installation, adjusting and testing of a cathodic protection system, using sacrificial anodes for cathodic protection of the steam lines, their connectors and lines under the slab or floor foundation. The cathodic protection system shall include anodes, cables, connectors, corrosion protection test stations, and any other equipment required for a complete operating system providing the NACE criteria of protection as specified. Insulators are required whenever needed to insulate the pipes from any other structure.

1.2 RELATED WORK

A. Section 03 30 00, CAST-IN-PLACE CONCRETE.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

D. Section 26 05 06, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground faults.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. The Contractor shall be regularly engaged in the installation and testing of cathodic protection systems. Contractor's personnel shall be experienced and shall be supervised by an engineer who is accredited as a Corrosion Specialist or Cathodic Protection Specialist by the National Association of Corrosion Engineers (NACE) International.

C. Cathodic protection for underground metal storage tanks shall be designed in accordance with NACE RP0169. Cathodic protection for

underground metal piping tanks shall be designed in accordance with NACE RP0285.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Design Submittal: For cathodic protection system indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the corrosion engineer responsible for their preparation.
   a. Conduct site tests necessary for design, including soil resistivity, close-interval potential surveys, testing during construction, interference testing, and training of Owner's personnel.
   b. Provide system design calculations, stating the maximum recommended anode current output density, and the rate of gaseous production, if any, at that current density.
2. Furnish catalog cuts and shop drawings for the following items:
   a. Anodes.
   b. Cable and wire.
   c. Test stations.
   d. Terminal boxes.
   e. Isolating flanges, unions, coatings, casing seals.
   f. Exothermic welding devices.
   g. Cable splice kits.
   h. Layout drawings, wiring diagrams.
   i. Test instruments.
   j. Dielectric tape.
   k. Test connection points.
3. Detail drawings consisting of a complete list of equipment and material and complete wiring and schematic diagrams, as well as any other details required to demonstrate that the system will function properly.
4. Designer’s accreditation as a Corrosion Specialist or Cathodic Protection Specialist by NACE International.
5. Test reports in booklet form tabulating all field tests and measurements performed, upon completion and testing of the installed system and including close interval potential survey, casing and

interference tests, final system test verifying protection, insulated joint and bond tests, and holiday coating test. A certified test report showing that the connecting method has passed a 120-day laboratory test without failure at the place of connection, wherein the anode is subjected to maximum recommended current output while immersed in a three percent sodium chloride solution.

6. Operation and Maintenance Manual:
   a. Basic system operation.
   b. Instructions for dielectric connections, interference and sacrificial-anode bonds; and precautions to ensure safe conditions during repair of pipe, tank or other metallic systems.
   c. Locations of all anodes, test stations, and insulating joints.
   d. Structure-to-reference cell potentials.
   e. Recommendations for maintenance testing, including instructions for pipe-to-reference cell potential measurements and frequency of testing.
   f. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
7. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the cathodic protection system conforms to the requirements of the drawings and specifications.
   b. Certification by the Contractor that the Cathodic protection system has been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

B8-11.....Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

B843-18.....Magnesium Alloy Anodes for Cathodic Protection

D1248-16.....Polyethylene Plastic Extrusion Materials for Wire and Cable

F1182-07.....Anodes, Sacrificial Zinc Alloy

G57-20.....Measurement of Soil Resistivity Using the Wenner Four-Electrode Method

C. American Society of Mechanical Engineers (ASME):

B16.1-20.....Pipe Flanges and Flanged Fittings

D. National Association of Corrosion Engineers (NACE) International:

SP0169-13.....Control of External Corrosion on Underground or Submerged Metallic Piping Systems

SP0285-21.....Corrosion Control of Underground Storage Tank Systems by Cathodic Protection

PART 2 - PRODUCTS

2.1 ANODES

A. Type: Type II, factory-packed in cloth bag or box containing prepared backfill mixture, with lead wires.

B. Construction:

1. Alloy Specifications:

Element	Percent of Weight
Aluminum	0.010 Max.
Manganese	0.50 - 1.30
Zinc	0.05 Max.
Silicon	0.50 Max.
Copper	0.02 Max.
Nickel	0.001 Max.
Iron	0.03 Max.
Other	0.30 Max.
Magnesium	Remainder

2. Core: Galvanized steel.
3. Lead Wire: Factory installed, No. 12 solid copper, (10 feet) long, with TW or THWN insulation.
4. Lead Wire Attachment to Core: Silver solder the lead wire to the anode core and seal the connection with an epoxy sealing compound. Dielectric material shall extend past the connection and cover the lead wire insulation by not less than (1/2 inch).
5. Packaging: Permeable cloth bag or box with backfill mixture completely surrounding anode (1/2 inch) minimum.

a. Components:

Hydrated Gypsum	75 percent
Powdered Bentonite	20 percent
Anhydrous Sodium Sulphate	5 percent

2.2 INSULATED CABLE

A. Single conductor, stranded, annealed copper, Type HMWPE (high molecular weight polyethylene) insulation.

B. Construction:

1. Thickness of insulation:

AWG-SIZE	(inches)
No. 8	(7/64)
No. 6	(7/64)
No. 4	(7/64)
No. 2	(7/64)
No. 1	(8/64)
No. 1/0	(8/64)

2. Insulation: ASTM D1248, Type 1, Class C, Category 5, Grade E5.

3. Conductors: ASTM B8.

C. Lead wires terminating at a junction box or test station shall have a cable identification tag.

2.3 CABLE CONNECTIONS

A. Connections between cables and tank, pipes, casings, or structures shall be exothermic welding process. Connections between cables and between cables and leads shall be corrosion-resistant split bolts.

B. Insulation of Cable-to-Cable Connections: Epoxy-resin splice kits with two-part resin, mold, sealing mastic.

C. Coating of Cable Connections to Protected Structures: Field-applied coating similar to that on the protected structure.

2.4 CABLE AND WIRE IDENTIFICATION TAGS

A. Laminated plastic material with black letters on a yellow background Brass material with engraved letters. Print letters and numbers a minimum of (3/16 inch) in size. Provide identifier legend in accordance with the drawings.

2.5 TEST STATIONS

A. Type: Weatherproof, located at grade, or aboveground if so shown on the drawings. Enclosed terminals for anode leads, test leads, leads

attached to protected system, and connection points for test instruments.

B. Construction:

1. Housing: The unit shall be of standard design, manufactured for use as a cathodic protection test station, complete with locking cover, terminal board, shunts, and brass or stainless steel hardware.
2. Provide terminal boards for anode junction boxes, bonding boxes, and test stations made of phenolic plastic. Insulated terminal boards shall have the required number of terminals (one terminal required for each conductor). Install solderless copper lugs and copper bus bars, shunts, and variable resistors on the terminal board as indicated. Test station terminal connections shall be permanently tagged to identify each termination of conductors (e.g. identify the conductors connected to the protected structure, anodes, and reference electrodes). Conductors shall be permanently identified by means of tags to indicate termination. Each conductor shall be olor coded as follows:

Anode lead wire - black
Structure lead wire – white
Reference electrode lead wire - red

2.6 PERMANENT REFERENCE ELECTRODES

A. Permanent reference electrodes shall be copper specifically manufactured for underground use, 1-1/4 inch) diameter, by 10 inches) long, plastic tube with an ion trap to minimize contamination of the cell, and a minimum surface sensing area of square centimeters square inches). The cell shall be prepackaged by the manufacturer with a backfill material as recommended by the manufacturer. Provide cells with No. 10 AWG, THHN cable of sufficient length to extend to the test station junction box without splicing. Reference electrodes shall have a minimum 15 year life, and stability of plus or minus 5 millivolts under 3 microampere load.

2.7 DIELECTRIC TAPE

A. Vinyl plastic electrical tape, (7 - 10 mils) thick, pressure-sensitive adhesive.

2.8 WARNING TAPE

A. (2 inches) wide, detectable with metal detector, mylar-encased aluminum, orange color, imprinted "Cathodic Protection Cable Below" or similar.

2.9 DIELECTRIC INSULATION

A. Rubber-based, (0.125 inch) (0.5 inch) thick.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Anodes:

1. Excavate hole to a minimum (3 inches) larger than the packaged anode diameter 3 feet) deep. Excavate lead wire trench to 24 inches) deep, and 12 inches) wide. Install in native soil, (3 feet) minimum from protected structure, below centerline of protected structure, and at locations shown. Backfill shall be native soil. Install anodes adjacent to fuel tanks vertically.
2. Do not lift or support anode by the lead wire. Where applicable, remove manufacturer's plastic wrap/bag from the anode. Exercise care to preclude damaging the cloth bag and the lead wire insulation.
3. Center the packaged anode in the hole with native soil in layers not exceeding (6 inches). Hand tamp each layer to remove voids taking care not to strike the anode lead wire. When the backfill is (6 inches) above the top of the anode, pour not less than ten gallons of water into the hole to saturate the anode backfill and surrounding soil. Anodes shall not be backfilled prior to inspection and approval by the COR (Contracting Officer Representative).

B. Cables and Anode Leads:

1. Burial: (2 feet) minimum below finished grade, (6 inches) minimum separation from other underground structures, backfill material in contact with cable free of rocks and debris. Cover the lead wire trench bottom with a (3 inches) layer of sand or stone free earth. Center wire on the backfill layer, do not stretch or kink the conductor. Place backfill over wire in layers not exceeding (6 inch) deep, and compact each layer thoroughly. Do not place tree roots, wood scrap, vegetable matter and refuse in backfill. Place cable warning tape within 18 inches) of finished grade, above cable and conduit.
2. Continuity Bonds: Use cable to connect adjacent protected structures, and protected structures separated by non-welded connectors. Provide 25 percent additional length as slack to allow differential movement of protected systems.
3. Connections: Provide clean, bright, bare metal surface at all connection points. Connect anode lead wire(s) to the test station

terminal board(s) directly to the protected structure(s) by use of exothermic welds. Clean the structure surface by scraping, filing or wire brushing to produce a clean, bright surface. Weld connections using exothermic kit(s) in accordance with the kit manufacturer's instructions. Check and verify adherence of the bond to the substrate for mechanical integrity by striking the weld with a (2 pound) hammer. Cover connections with an electrically insulating coating which is compatible with the existing coating on the structure. Allow sufficient slack in the lead wire to compensate for movement during backfilling operation.

4. Warning Tape: Install (6 inches) below grade, directly above cables.

C. Test Stations: Provide test stations and permanent reference electrodes as follows:
   1. At 1,000 feet) intervals.
   2. At all insulating joints.
   3. At both ends of casings.
   4. Where the pipe crosses any other metal pipes.
   5. Where the pipe connects to an existing piping system.
   6. Where the pipe connects to a dissimilar metal pipe.

D. Anchor terminal board firmly (2 feet) minimum above grade for above grade units. Connect all anodes and protected structure to the test stations.

E. Dielectric Insulation:
   1. General: Provide complete dielectric insulation between protected and unprotected systems and between protected systems and structures which could ground the cathodic protection. Required insulation points include all pipe entrances to buildings, manholes, and pits.
   2. Flanges: Install in locations open to view after completion of construction. Provide insulating gaskets, insulating sleeves on all bolts, insulating washers under bolt heads and nuts.
   3. Unions: Install in locations open to view after completion of construction. Unions not permitted in pipe sizes over (2 inches).
   4. Wall Penetration Seals: Install in space between pipes and wall sleeves at building and manhole walls.
   5. Coatings: Completely coat all pipe or conduit areas that are in contact with concrete.

F. Permanent Reference Electrode Calibration and Installation:
   1. Provide copper reference electrode(s) as indicated on the drawings.

2. Prior to installation, soak the prepackaged reference electrode in a container of potable water for 30 minutes.
3. Calibrate the permanent reference electrode in the presence of the COR (Contracting Officer Representative) by measuring the potential difference between the permanent reference electrode and an independent (portable) calibrated reference electrode placed in the water adjacent to the permanent reference electrode. Potential differences between the two electrodes of the same generic type should not exceed 15 millivolts when the sensing windows of the two electrodes being compared are not more than (1/16 inch) apart but not touching. Zinc permanent reference electrodes should be within the range of 1000 to 1150 millivolts when calibrated with an independent (portable) calibrated copper-copper sulfate reference electrode with the two electrodes being not more than (1/16 inch) apart but not touching. Permanent reference electrodes not within these potential differences shall be removed and replaced at the Contractor's expense. Prior to completely backfilling over reference electrodes, again verify the accuracy of the reference electrode. The testing provision shall also apply to replacement reference electrodes as well.

3.2 RECONDITIONING OF SURFACES

A. Restoration of Sod: Restore unpaved surfaces disturbed during the installation of anodes and wires to their original elevation and condition. Preserve sod and topsoil carefully and replace after the backfilling is completed. Where the surface is disturbed in a newly seeded area, re-seed the area with the same quality and formula of seed as that used in the original seeding.

B. Restoration of Pavement: Repair pavement, sidewalks, curbs, and gutters where existing surfaces are removed or disturbed for construction. Saw cut pavement edges. Graded aggregate base course shall have a maximum aggregate size of (1-1/2 inches). Prime base course with liquid asphalt, ASTM D 2028, Grade RC-70 prior to paving. Match base course thickness to existing but shall not be less than (6 inches). Asphalt aggregate size shall be (1/2 inch), asphalt cement shall conform to ASTM D 3381, Grade AR-2000. Match asphalt concrete thickness to existing but shall not be less than (2 inches). Repair portland cement concrete pavement, sidewalks, curbs, and gutters using 20.67 MPa 3,000 psi concrete conforming to Section 03 30 00, CAST-IN-

PLACE CONCRETE. Match existing pavement, sidewalk, curb, and gutter thicknesses.

3.3 FIELD QUALITY CONTROL

A. Provide system with a calculated design life exceeding 40 years.

B. Pre-construction Survey: The Corrosion Specialist shall perform a soil resistivity survey using the Wenner Four-Pin Method as described in ASTM G57. Survey entire length of proposed protected system at the structure depth. Also survey native-state structure-to-soil potential, soil pH, and presence of stray currents.

C. Calculations: The Corrosion Specialist shall perform engineering calculations to verify the design of the system shown. Inform the Government of any recommended changes in the system design shown.

D. Field Inspections During Construction: The corrosion specialist shall inspect the work at least twice to ascertain that there is no grounding, short circuits, coating damage, and that installation is in accordance with requirements.

E. Final Inspection:

1. Performed by Corrosion Specialist; witnessed by COR (Contracting Officer Representative).
2. Test Instruments:
   a. Digital Volt-Ammeter with impedance of 7-10 mega-ohms/volt.
   b. Saturated copper-copper sulfate reference electrode.
   c. Other instruments as required.
3. Procedures: Conform to NACE RP0169.
4. Test Results Required for Acceptance:
   a. Potential of minus 0.85 volt between protected structure and reference electrode.
   b. Minimum shift of minus 300 millivolts upon application of protective current. Voltage measured between protected structure and reference electrode.
   c. Minimum shift of minus 100 millivolts upon interruption of protective current. Voltage measured between protected structure and reference electrode.
   d. Amperage value sufficient that anode life 40 years can be calculated. Provide calculations.
5. Test Report: Submit a complete report to (Contracting Officer Representative) showing all test measurements, calculations, list of instruments used. All structure-to-electrolyte measurements,

including initial potentials and anode outputs, shall be recorded on applicable forms. Identification of test locations, test station and anode test stations shall coordinate with the as-built drawings and be provided on system drawings included in the report. The contractor shall locate, correct, and report to the COR (Contracting Officer Representative) any short circuits encountered during the checkout of the installed cathodic protection system.

6. One Year Warranty Period Testing: The Contractor shall inspect, test, and adjust the cathodic protection system semi-annually for one year, 4 interim inspections total, to ensure its continued conformance with the criteria outlined below. The performance period for these tests shall commence upon the completion of all cathodic protection work, including changes required to correct deficiencies identified during initial testing, and preliminary acceptance of the cathodic protection system by the COR (Contracting Officer Representative). Copies of the One Year Warranty Period Cathodic Protection System Field Test Report, including field data, and certified by the Contractor's corrosion engineer shall be submitted to the COR (Contracting Officer Representative).

3.4 AS-BUILT DRAWINGS

A. Provide the COR (Contracting Officer Representative) with one set of as-built drawings in hard copy and CD Rom showing dimensioned locations of all anodes, cables, test stations, and anode weights. Provide identification of test stations and anodes keyed to test reports.

3.5 INSTRUCTION

A. Furnish the services of a factory-trained technician for one 4-hour period to instruct personnel in the operation, maintenance, safety, and emergency procedures of the cathodic protection system on the date requested by the COR (Contracting Officer Representative). The instructions shall cover all items contained in the operation and maintenance manual.

---END---

SECTION 26 43 13
SURGE PROTECTIVE DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of Type 2 Surge Protective Devices, as defined in NFPA 70, and indicated as SPD in this section.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: For factory-installed or external SPD.

C. Section 26 24 16, PANELBOARDS: For factory-installed or external SPD.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit sufficient information to demonstrate compliance with drawings and specifications.
   b. Include electrical ratings and device nameplate data.
2. Manuals:
   a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
   b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
   a. Certification by the manufacturer that the SPD conforms to the requirements of the drawings and specifications.

b. Certification by the Contractor that the SPD has been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplement and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. Institute of Engineering and Electronic Engineers (IEEE):

IEEE C62.41.2-02.....Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits

IEEE C62.45-08.....Surge Testing for Equipment Connected to Low-Voltage (1000 V and Less) AC Power Circuits

C. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

UL 1283-17.....Electromagnetic Interference Filters

UL 1449-21.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 SWITCHGEAR/SWITCHBOARD SPD

A. General Requirements:

1. Comply with IEEE and UL.
2. Modular design with field-replaceable modules, or non-modular design.
3. Fuses, rated at 250 kA interrupting capacity.
4. Bolted compression lugs for internal wiring.
5. Integral disconnect switch.
6. Redundant suppression circuits.
7. LED indicator lights for power and protection status.
8. Audible alarm, with silencing switch, to indicate when protection has failed.
9. Form-C contacts rated at 5 A and 250 V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device.
10. Four-digit transient-event counter.

B. Surge Current per Phase: Minimum 250kA per phase.

C. Basis of Design shall be manufactured by: Current Technology, SL3 series.

2.2 PANELBOARD SPD

A. General Requirements:

1. Comply with UL 1449 and IEEE C62.41.2.
2. Modular design with field-replaceable modules, or non-modular design.
3. Fuses, rated at 200 kA interrupting capacity.
4. Bolted compression lugs for internal wiring.
5. Integral disconnect switch.
6. Redundant suppression circuits.
7. LED indicator lights for power and protection status.
8. Audible alarm, with silencing switch, to indicate when protection has failed.
9. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device.
10. Four-digit transient-event counter.

B. Surge Current per Phase: Minimum 120kA per phase.

C. Basis of Design shall be manufactured by: Current Technology, model No. TG3 Series.

2.3 ENCLOSURES

A. Enclosures: NEMA 1.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer’s instructions.

B. Factory-installed SPD: Switchgear, switchboard, or panelboard manufacturer shall install SPD at the factory.

C. Field-installed SPD: Contractor shall install SPD with conductors or buses between SPD and points of attachment as short and straight as possible. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.

1. Provide a circuit breaker as a dedicated disconnecting means for TVSS as shown on drawings.

D. Do not perform insulation resistance tests on switchgear, switchboards, panelboards, or feeders with the SPD connected. Disconnect SPD before conducting insulation resistance tests and reconnect SPD immediately after insulation resistance tests are complete.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

a. Compare equipment nameplate data with specifications and approved shop drawings.

b. Inspect physical, electrical, and mechanical condition.

c. Verify that disconnecting means and feeder size and maximum length to SPD corresponds to approved shop drawings.

d. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method.

e. Vacuum-clean enclosure interior. Clean enclosure exterior.

f. Verify the correct operation of all sensing devices, alarms, and indicating devices.

3.3 FOLLOW-UP VERIFICATION

A. After completion of acceptance checks and tests, the Contractor shall show by demonstration in service that SPD are in good operating condition and properly performing the intended function.

3.4 INSTRUCTION

A. Provide the services of a factory-trained technician for one 2-hour training period for instructing personnel in the maintenance and operation of the SPD, on the date requested by the COR (Contracting Officer Representative).

---END---

SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms "lighting fixture," "fixture," and "luminaire" are used interchangeably.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.

B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

D. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:

1. Shop Drawings:
   a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
   b. Material and construction details, including information on housing and optics system.
   c. Physical dimensions and description.
   d. Wiring schematic and connection diagram.
   e. Installation details.
   f. Energy efficiency data.
   g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.

h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).

i. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.

2. Manuals:

a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.

b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

a. Certification by the Contractor that the interior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

C635/C635M-22.....Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings

C. Environmental Protection Agency (EPA):

40 CFR 261-21.....Identification and Listing of Hazardous Waste

D. Federal Communications Commission (FCC):

CFR Title 47, Part 15...Radio Frequency Devices

CFR Title 47, Part 18...Industrial, Scientific, and Medical Equipment

E. Illuminating Engineering Society of North America (IESNA):

LM-79-19.....Electrical and Photometric Measurements of Solid-State Lighting Products

LM-80-21.....Measuring Lumen Maintenance of LED Light Sources

LM-82-19.....Characterization of LED Light Engines and LED Lamps for Electrical and Photometric Properties as a Function of Temperature

F. Institute of Electrical and Electronic Engineers (IEEE):

C62.41-91(R1995).....Surge Voltages in Low Voltage AC Power Circuits

G. International Code Council (ICC):

IBC-21.....International Building Code

H. National Electrical Manufacturer's Association (NEMA):

C78.376-14 (R2021).....Chromaticity of Fluorescent Lamps

C82.1-04(S2021).....Lamp Ballasts – Line Frequency Fluorescent Lamp Ballasts

C82.2-02(S2021).....Method of Measurement of Fluorescent Lamp Ballasts

C82.4-17.....Lamp Ballasts - Ballasts for High-Intensity Discharge and Low-Pressure Sodium (LPS) Lamps (Multiple-Supply Type)

C82.11-17.....Lamp Ballasts - High Frequency Fluorescent Lamp Ballasts

LL 9-11.....Dimming of T8 Fluorescent Lighting Systems

SSL 1-16.....Electronic Drivers for LED Devices, Arrays, or Systems

I. National Fire Protection Association (NFPA):

70-23.....National Electrical Code (NEC)

101-21.....Life Safety Code

J. Underwriters Laboratories, Inc. (UL):

496-17.....Lamp holders

542-05.....Fluorescent Lamp Starters

844-12.....Luminaires for Use in Hazardous (Classified) Locations

924-16.....Emergency Lighting and Power Equipment

935-01.....Fluorescent-Lamp Ballasts

1029-94.....High-Intensity-Discharge Lamp Ballasts

1029A-06.....Outline of Investigation for Ignitors and Related Auxiliaries for HID Lamp Ballasts

1574-04.....Standard for Safety Track Lighting Systems

1598-21.....Standard for Safety Luminaires

2108-15.....Standard for Safety Low-Voltage Lighting Systems

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES

A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.

B. Sheet Metal:

1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved), and parallel to each other as designed.
2. Wireways and fittings shall be free of burrs and sharp edges and shall accommodate internal and branch circuit wiring without damage to the wiring.
3. When installed, any exposed fixture housing surface, trim frame, door frame, and lens frame shall be free of light leaks.
4. Hinged door frames shall operate smoothly without binding. Latches shall function easily by finger action without the use of tools.

C. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.

D. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.

E. Metal Finishes:

1. The manufacturer shall apply a standard finish (unless otherwise specified) over a corrosion-resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt, and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping, or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
2. Interior light reflecting finishes shall be white with not less than 85 percent reflectance, except where otherwise shown on the drawing.
3. Exterior finishes shall be as shown on the drawings.

F. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.

G. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Division areas as defined in NFPA 70.

2.2 LED EXIT LIGHT FIXTURES

A. Exit light fixtures shall meet applicable requirements of NFPA and UL.

B. Housing and door shall be die-cast aluminum.

C. For general purpose exit light fixtures, door frame shall be hinged, with latch. For vandal-resistant exit light fixtures, door frame shall be secured with tamper-resistant screws.

D. Finish shall be satin or fine grain brushed aluminum.

E. There shall be no radioactive material used in the fixtures.

F. Fixtures:

1. Inscription panels shall be cast or stamped aluminum a minimum of (0.090 inch) thick, stenciled with (6 inch) high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in the center of letters on red color stable plastic or fiberglass.
2. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
3. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.

G. Voltage: Multi-voltage (120 – 277V).

2.3 LED LIGHT FIXTURES

A. General:

1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.
3. LED drivers shall include the following features unless otherwise indicated:
   a. Minimum efficiency: 85% at full load.
   b. Minimum Operating Ambient Temperature: -20˚ C. (-4˚ F.)
   c. Input Voltage: 120 - 277V (±10%) at 60 Hz.
   d. Integral short circuit, open circuit, and overload protection.
   e. Power Factor: ≥ 0.95.
   f. Total Harmonic Distortion: ≤ 20%.
   g. Comply with FCC 47 CFR Part 15.

4. LED modules shall include the following features unless otherwise indicated:
   a. Comply with IES LM-79 and LM-80 requirements.
   b. Minimum CRI: 80 or higher. Minimum Color Fidelity Index (IES Rf): 80 or higher.
   c. Color temperature between 3500° - 5000°K and as specified in the drawings' LIGHTING FIXTURE SCHEDULE.
   d. Minimum Rated Life: 50,000 hours per IES L70.
   e. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.

B. LED Downlights:
1. Housing, LED driver, and LED module shall be products of the same manufacturer.

C. LED Troffers:
1. LED drivers, modules, and reflectors shall be accessible, serviceable, and replaceable from below the ceiling.
2. Housing, LED driver, and LED module shall be products of the same manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.

B. Align, mount, and level the lighting fixtures uniformly.

C. Wall-mounted fixtures shall be attached to the studs in the walls, or to a 20 gauge metal backing plate that is attached to the studs in the walls. Lighting fixtures shall not be attached directly to gypsum board.

D. Lighting Fixture Supports:
1. Shall provide support for all the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
2. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
3. Surface mounted lighting fixtures:
   a. Fixtures shall be bolted against the ceiling independent of the outlet box at four points spaced near the corners of each unit. The bolts (or stud-clips) shall be minimum (1/4 inch) bolt,

secured to main ceiling runners and/or secured to cross runners. Non-turning studs may be attached to the main ceiling runners and cross runners with special non-friction clip devices designed for the purpose, provided they bolt through the runner, or are also secured to the building structure by 12 gauge safety hangers. Studs or bolts securing fixtures weighing in excess of (56 pounds) shall be supported directly from the building structure.

b. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.

c. Fixtures less than (15 pounds) in weight and occupying less than (two square feet) of ceiling area may, when designed for the purpose, be supported directly from the outlet box when all the following conditions are met.

1) Screws attaching the fixture to the outlet box pass through round holes (not key-hole slots) in the fixture body.

2) The outlet box is attached to a main ceiling runner (or cross runner) with approved hardware.

3) The outlet box is supported vertically from the building structure.

d. Fixtures mounted in open construction shall be secured directly to the building structure with approved bolting and clamping devices.

E. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges, etc.), to match the ceiling system being installed.

F. Bond lighting fixtures to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

G. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform the following:

1. Visual Inspection:

a. Verify proper operation by operating the lighting controls.

b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors,

diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.

2. Electrical tests:

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

---END---

SECTION 26 56 00
EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of exterior fixtures, poles, and supports. The terms "lighting fixtures", "fixture" and "luminaire" are used interchangeably.

1.2 RELATED WORK

A. Section 03 30 00, CAST-IN-PLACE CONCRETE.
B. Section 09 06 00, SCHEDULE FOR FINISHES: Finishes for exterior light poles and luminaires.
C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low voltage power and lighting wiring.
E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings, and boxes for raceway systems.
G. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground handholes and conduits.
H. Section 26 09 23, LIGHTING CONTROLS: Controls for exterior lighting.

1.3 QUALITY ASSURANCE

A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
   1. Shop Drawings:
      a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.

b. Material and construction details, including information on housing and optics system.
c. Physical dimensions and description.
d. Wiring schematic and connection diagram.
e. Installation details.
f. Energy efficiency data.
g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.
h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).
i. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts, and total harmonic distortion (THD).
j. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.
k. Submit site plan showing all exterior lighting fixtures with fixture tags consistent with Lighting Fixture Schedule as shown on drawings. The site plan shall show computer generated point-by-point illumination calculations. Include lamp lumen and light loss factors used in calculations.

2. Manuals:
a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
a. Certification by the Contractor that the exterior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Association of State Highway and Transportation Officials (AASHTO):

LRFDLTS-17.....Structural Supports for Highway Signs, Luminaires and Traffic Signals

C. American Concrete Institute (ACI):

318-19 .....Building Code Requirements for Structural Concrete

D. American National Standards Institute (ANSI):

H35.1/H35 1M-17.....American National Standard Alloy and Temper Designation Systems for Aluminum

E. American Society for Testing and Materials (ASTM):

A123/A123M-17 .....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A153/A153M-16.....Zinc Coating (Hot-Dip) on Iron and Steel Hardware

B108/B108M-19 .....Aluminum-Alloy Permanent Mold Castings

C1089-19 .....Spun Cast Prestressed Concrete Poles

F. Federal Aviation Administration (FAA):

AC 70/7460-IL-20.....Obstruction Marking and Lighting

AC 150/5345-43J-19.....Specification for Obstruction Lighting Equipment

G. Illuminating Engineering Society of North America (IESNA):

RP-8-21.....Roadway Lighting

LM-72-20.....Directional Positioning of Photometric Data

LM-79-19.....Approved Method for the Electrical and Photometric Measurements of Solid-Sate Lighting Products

LM-80-21.....Approved Method for Measuring Luminous Flux and Color Maintenance of LED Packages, Arrays and Modules

TM-15-20.....Luminaire Classification System for Outdoor Luminaires

H. National Electrical Manufacturers Association (NEMA):

C78.41-16.....Electric Lamps – Guidelines for Low-Pressure Sodium Lamps

C78.42-09(R2016) .....Electric Lamps – Guidelines for High-Pressure Sodium Lamps

C78.43-17 .....Electric Lamps – Single-Ended Metal-Halide Lamps

C78.1381-98.....Electric Lamps – 70-Watt M85 Double-Ended Metal-Halide Lamps

C81.61-19 .....Electrical Lamp Bases – Specifications for Bases (Caps) for Electric Lamps

C82.4-17 .....Ballasts for High-Intensity-Discharge and Low-Pressure Sodium Lamps (Multiple-Supply Type)

C136.3-20 .....For Roadway and Area Lighting Equipment – Luminaire Attachments

C136.17-05(S2017).....Roadway and Area Lighting Equipment – Enclosed Side-Mounted Luminaires for Horizontal-Burning High-Intensity-Discharge Lamps – Mechanical Interchangeability of Refractors

ICS 2-00(R2020) .....Controllers, Contactors and Overload Relays Rated 600 Volts

ICS 6-93(R2016) .....Enclosures

I. National Fire Protection Association (NFPA):

70-23 .....National Electrical Code (NEC)

101-21.....Life Safety Code

J. Underwriters Laboratories, Inc. (UL):

496-17 .....Lamp holders

773-16.....Plug-In, Locking Type Photocontrols for Use with Area Lighting

773A-16 .....Nonindustrial Photoelectric Switches for Lighting Control

1029-94.....High-Intensity-Discharge Lamp Ballasts

1598-21 .....Luminaires

8750-15.....Light Emitting Diode (LED) Equipment for Use in Lighting Products

1.6 DELIVERY, STORAGE, AND HANDLING

Provide manufacturer’s standard provisions for protecting pole finishes during transport, storage, and installation. Do not store poles on ground. Store poles so they are at least (12 inches) above ground level and growing vegetation. Do not remove factory-applied pole wrappings until just before installing pole.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

Luminaires, materials, and equipment shall be in accordance with NEC, UL, ANSI, and as shown on the drawings and specified.

2.2 POLES

A. General:

1. Poles shall be as shown on the drawings, and as specified. Finish shall be as specified on the drawings.
2. The pole and arm assembly shall be designed for wind loading of (100 mph) minimum, as required by wind loading conditions at project site, with an additional 30% gust factor and supporting luminaire(s) and accessories such as shields, banner arms, and banners that have the effective projected areas indicated. The effective projected area of the pole shall be applied at the height of the pole base, as shown on the drawings.
3. Poles shall be anchor-bolt type designed for use with underground supply conductors. Poles shall have handhole having a minimum clear opening of (2.5 x 5 inches). Handhole covers shall be secured by stainless steel captive screws.
4. Provide a steel-grounding stud opposite handhole openings, designed to prevent electrolysis when used with copper wire.
5. Provide a base cover that matches the pole in material and color to conceal the mounting hardware pole-base welds and anchor bolts.
6. Hardware and Accessories: All necessary hardware and specified accessories shall be the product of the pole manufacturer.
7. Provide manufacturer's standard finish, as scheduled on the drawings. Where indicated on drawings, provide finishes as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Types:

1. Steel: Provide square steel poles having minimum 11-gauge steel with minimum yield/strength of 48,000 psi and hot-dipped galvanized factory finish.

2.3 FOUNDATIONS FOR POLES

A. Foundations shall be cast-in-place concrete, having 3000 psi minimum 28-day compressive strength.

B. Foundations shall support the effective projected area of the specified pole, arm(s), luminaire(s), and accessories, such as shields, banner arms, and banners, under wind conditions previously specified in this section.

C. Place concrete in spirally wrapped treated paper forms for round foundations, and construct forms for square foundations.

D. Rub-finish and round all above-grade concrete edges to approximately 6 mm (0.25-inch) radius.

E. Anchor bolt assemblies and reinforcing of concrete foundations shall be as shown on the drawings. Anchor bolts shall be in a welded cage or properly positioned by the tie wire to stirrups.

F. Prior to concrete pour, install electrode per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

2.4 LUMINAIRES

A. Luminaires shall be weatherproof, heavy duty, outdoor types designed for efficient light utilization, adequate dissipation of lamp and ballast heat, and safe cleaning and re-lamping.

B. Illumination distribution patterns, BUG ratings and cutoff types as defined by the IESNA shall be as shown on the drawings.

C. Lenses shall be frame-mounted, heat-resistant, borosilicate glass, with prismatic refractors, unless otherwise shown on the drawings. Attach the frame to the luminaire housing by hinges or chain. Use heat and aging-resistant, resilient gaskets to seal and cushion lenses and refractors in luminaire doors.

D. Pre-wire internal components to terminal strips at the factory.

E. Bracket-mounted luminaires shall have leveling provisions and clamp-type adjustable slip-fitters with locking screws.

F. Materials shall be rustproof. Latches and fittings shall be non-ferrous metal.

G. Provide manufacturer's standard finish, as scheduled on the drawings. Where indicated on drawings, match finish process and color of pole or support materials. Where indicated on drawings, provide finishes as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.

H. Luminaires shall carry factory labels, showing complete, specific lamp and ballast information.

2.5 LAMPS

A. LED sources shall meet the following requirements:

1. Operating temperature rating shall be between -40 degrees C (-40 degrees F) and 50 degrees C (120 degrees F).
2. Correlated Color Temperature (CCT): 4000K/.
3. Color Rendering Index (CRI): 80.

4. The manufacturer shall have performed reliability tests on the LEDs luminaires complying with Illuminating Engineering Society (IES) LM79 for photometric performance and LM80 for lumen maintenance and L70 life.

B. Mercury vapor lamps shall not be used.

2.6 LED DRIVERS

A. LED drivers shall meet the following requirements:

1. Drivers shall have a minimum efficiency of 85%.
2. Starting Temperature: -40 degrees C (-40 degrees F).
3. Input Voltage: 120 to 480 (±10%) volt.
4. Power Supplies: Class I or II output.
5. Surge Protection: The system must survive 250 repetitive strikes of "C Low" (C Low: 6kV/1.2 x 50 µs, 10kA/8 x 20 µs) waveforms at 1-minute intervals with less than 10% degradation in clamping voltage. "C Low" waveforms are as defined in IEEE/ASNI C62.41.2-2002, Scenario 1 Location Category C.
6. Power Factor (PF): ≥ 0.90.
7. Total Harmonic Distortion (THD): ≤ 20%.
8. Comply with FCC Title 47 CFR Part 18 Non-consumer RFI/EMI Standards.
9. Drivers shall be reduction of hazardous substances (ROHS)-compliant.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install lighting in accordance with the NEC, as shown on the drawings, and in accordance with manufacturer's recommendations.

B. Pole Foundations:

1. Excavate only as necessary to provide sufficient working clearance for installation of forms and proper use of tamper to the full depth of the excavation. Prevent surface water from flowing into the excavation. Thoroughly compact backfill with compacting arranged to prevent pressure between conductor, jacket, or sheath, and the end of conduit.
2. Set anchor bolts according to anchor-bolt templates furnished by the pole manufacturer.
3. Install poles as necessary to provide a permanent vertical position with the bracket arm in proper position for luminaire location.
4. After the poles have been installed, shimmed, and plumbed, grout the spaces between the pole bases and the concrete base with non-shrink concrete grout material. Provide a plastic or copper tube, of not

less than (0.375-inch) inside diameter through the grout, tight to the top of the concrete base to prevent moisture weeping from the interior of the pole.

C. Install lamps in each luminaire.

D. Adjust luminaires that require field adjustment or aiming.

3.2 GROUNDING

Ground noncurrent-carrying parts of equipment, including metal poles, luminaires, mounting arms, brackets, and metallic enclosures, as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS. Where copper grounding conductor is connected to a metal other than copper, provide specially-treated or lined connectors suitable and listed for this purpose.

3.3 ACCEPTANCE CHECKS AND TESTS

Verify operation after installing luminaires and energizing circuits.

- - - E N D - - -

SECTION 27 05 11
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section includes common requirements to communications installations and applies to all sections of Division 27 and Division 28.

B. Provide completely functioning communications systems.

C. Comply with VAAR 852.236.91 and FAR clause 52.236-21 in circumstance of a need for additional detail or conflict between drawings, specifications, reference standards or code.

1.2 REFERENCES

A. Abbreviations and Acronyms

1. Refer to http://www.cfm.va.gov/til/sdetail.asp for Division 00, ARCHITECTURAL ABBREVIATIONS.

2. Additional Abbreviations and Acronyms:

A	Ampere
AC	Alternating Current
AE	Architect and Engineer
AFF	Above Finished Floor
AHJ	Authority Having Jurisdiction
ANSI	American National Standards Institute
AWG	American Wire Gauge (refer to STP and UTP)
AWS	Advanced Wireless Services
BCT	Bonding Conductor for Telecommunications (also Telecommunications Bonding Conductor (TBC))
BDA	Bi-Directional Amplifier
BICSI	Building Industry Consulting Service International
BIM	Building Information Modeling
BOM	Bill of Materials
BTU	British Thermal Units
BUCR	Back-up Computer Room
BTS	Base Transceiver Station
CAD	AutoCAD
CBOPC	Community Based Outpatient Clinic

CBC	Coupled Bonding Conductor
CBOC	Community Based Outpatient Clinic (refer to CBOPC, OPC, VAMC)
CCS	TIP's Cross Connection System (refer to VCCS and HCCS)
CFE	Contractor Furnished Equipment
CFM	US Department of Veterans Affairs Office of Construction and Facilities Management
CFR	Consolidated Federal Regulations
CIO	Communication Information Officer (Facility, VISN or Region)
cm	Centimeters
CO	Central Office
COR	Contracting Officer Representative
CPU	Central Processing Unit
CSU	Customer Service Unit
CUP	Conditional Use Permit(s) – Federal/GSA for VA
dB	Decibel
dBm	Decibel Measured
dBmV	Decibel per milli-Volt
DC	Direct Current
DEA	United States Drug Enforcement Administration
DSU	Data Service Unit
EBC	Equipment Bonding Conductor
ECC	Engineering Control Center (refer to DCR, EMCR)
EDGE	Enhanced Data (Rates) for GSM Evolution
EDM	Electrical Design Manual
EMCR	Emergency Management Control Room (refer to DCR, ECC)
EMI	Electromagnetic Interference (refer to RFI)
EMS	Emergency Medical Service
EMT	Electrical Metallic Tubing or thin wall conduit
ENTR	Utilities Entrance Location (refer to DEMARC, POTS, LEC)

EPBX	Electronic Digital Private Branch Exchange
ESR	Vendor's Engineering Service Report
FA	Fire Alarm
FAR	Federal Acquisition Regulations in Chapter 1 of Title 48 of Code of Federal Regulations
FMS	VA's Headquarters or Medical Center Facility's Management Service
FR	Frequency (refer to RF)
FTS	Federal Telephone Service
GFE	Government Furnished Equipment
GPS	Global Positioning System
GRC	Galvanized Rigid Metal Conduit
GSM	Global System (Station) for Mobile
HCCS	TIP's Horizontal Cross Connection System (refer to CCS & VCCS)
HDPE	High Density Polyethylene Conduit
HDTV	Advanced Television Standards Committee High-Definition Digital Television
HEC	Head End Cabinets (refer to HEIC, PA)
HEIC	Head End Interface Cabinets (refer to HEC, PA)
HF	High Frequency (Radio Band; Re FR, RF, VHF & UHF)
HSPA	High Speed Packet Access
HZ	Hertz
IBT	Intersystem Bonding Termination (NEC 250.94)
IC	Intercom
ICRA	Infectious Control Risk Assessment
IDEN	Integrated Digital Enhanced Network
IDC	Insulation Displacement Contact
IDF	Intermediate Distribution Frame
ILSM	Interim Life Safety Measures
IMC	Rigid Intermediate Steel Conduit
IRM	Department of Veterans Affairs Office of Information Resources Management

ISDN	Integrated Services Digital Network
ISM	Industrial, Scientific, Medical
IWS	Intra-Building Wireless System
LAN	Local Area Network
LBS	Location Based Services, Leased Based Systems
LEC	Local Exchange Carrier (refer to DEMARC, PBX & POTS)
LED	Light Emitting Diode
LMR	Land Mobile Radio
LTE	Long Term Evolution, or 4G Standard for Wireless Data Communications Technology
M	Meter
MAS	Medical Administration Service
MATV	Master Antenna Television
MCR	Main Computer Room
MCOR	Main Computer Operators Room
MDF	Main Distribution Frame
MH	Manholes or Maintenance Holes
MHz	Megahertz (10^6 Hz)
mm	Millimeter
MOU	Memorandum of Understanding
MW	Microwave (RF Band, Equipment or Services)
NID	Network Interface Device (refer to DEMARC)
NEC	National Electric Code
NOR	Network Operations Room
NRTL	OSHA Nationally Recognized Testing Laboratory
NS	Nurse Stations
NTIA	U.S. Department of Commerce National Telecommunications and Information Administration
OEM	Original Equipment Manufacturer
OI&T	Office of Information and Technology
OPC	VA's Outpatient Clinic (refer to CBOC, VAMC)
OSH	Department of Veterans Affairs Office of Occupational Safety and Health

OSHA	United States Department of Labor Occupational Safety and Health Administration
OTDR	Optical Time-Domain Reflectometer
PA	Public Address System (refer to HE, HEIC, RPEC)
PBX	Private Branch Exchange (refer to DEMARC, LEC, POTS)
PCR	Police Control Room (refer to SPCC, could be designated SCC)
PCS	Personal Communications Service (refer to UPCS)
PE	Professional Engineer
PM	Project Manager
PoE	Power over Ethernet
POTS	Plain Old Telephone Service (refer to DEMARC, LEC, PBX)
PSTN	Public Switched Telephone Network
PSRAS	Public Safety Radio Amplification Systems
PTS	Pay Telephone Station
PVC	Poly-Vinyl Chloride
PWR	Power (in Watts)
RAN	Radio Access Network
RBB	Rack Bonding Busbar
RE	Resident Engineer or Senior Resident Engineer
RF	Radio Frequency (refer to FR)
RFI	Radio Frequency Interference (refer to EMI)
RFID	RF Identification (Equipment, System or Personnel)
RMC	Rigid Metal Conduit
RMU	Rack Mounting Unit
RPEC	Radio Paging Equipment Cabinets (refer to HEC, HEIC, PA)
RTLS	Real Time Location Service or System
RUS	Rural Utilities Service
SCC	Security Control Console (refer to PCR, SPCC)
SMCS	Spectrum Management and Communications Security (COMSEC)

SFO	Solicitation for Offers
SME	Subject Matter Experts (refer to AHJ)
SMR	Specialized Mobile Radio
SMS	Security Management System
SNMP	Simple Network Management Protocol
SPCC	Security Police Control Center (refer to PCR, SMS)
STP	Shielded Balanced Twisted Pair (refer to UTP)
STR	Stacked Telecommunications Room
TAC	VA's Technology Acquisition Center, Austin, Texas
TCO	Telecommunications Outlet
TER	Telephone Equipment Room
TGB	Telecommunications Grounding Busbar (also Secondary Bonding Busbar (SBB))
TIP	Telecommunications Infrastructure Plant
TMGB	Telecommunications Main Grounding Busbar (also Primary Bonding Busbar (PBB))
TMS	Traffic Management System
TOR	Telephone Operators Room
TP	Balanced Twisted Pair (refer to STP and UTP)
TR	Telecommunications Room (refer to STR)
TWP	Twisted Pair
UHF	Ultra High Frequency (Radio)
UMTS	Universal Mobile Telecommunications System
UPCS	Unlicensed Personal Communications Service (refer to PCS)
UPS	Uninterruptible Power Supply
USC	United States Code
UTP	Unshielded Balanced Twisted Pair (refer to TP and STP)
UV	Ultraviolet
V	Volts
VAAR	Veterans Affairs Acquisition Regulation
VACO	Veterans Affairs Central Office

VAMC	VA Medical Center (refer to CBOC, OPC, VACO)
VCCS	TIP's Vertical Cross Connection System (refer to CCS and HCCS)
VHF	Very High Frequency (Radio)
VISN	Veterans Integrated Services Network (refers to geographical region)
VSWR	Voltage Standing Wave Radio
W	Watts
WEB	World Electronic Broadcast
WiMAX	Worldwide Interoperability (for MW Access)
WI-FI	Wireless Fidelity
WMTS	Wireless Medical Telemetry Service
WSP	Wireless Service Providers

B. Definitions:

1. Access Floor: Pathway system of removable floor panels supported on adjustable pedestals to allow cable placement in area below.
2. BNC Connector (BNC): United States Military Standard MIL-C-39012/21 bayonet-type coaxial connector with quick twist mating/unmating, and two lugs preventing accidental disconnection from pulling forces on cable.
3. Bond: Permanent joining of metallic parts to form an electrically conductive path to ensure electrical continuity and capacity to safely conduct any currents likely to be imposed to earth ground.
4. Bundled Microducts: All forms of jacketed microducts.
5. Conduit: Includes all raceway types specified.
6. Conveniently Accessible: Capable of being reached without use of ladders, or without climbing or crawling under or over obstacles such as, motors, pumps, belt guards, transformers, piping, ductwork, conduit, and raceways.
7. Distributed (in house) Antenna System (DAS): An Emergency Radio Communications System installed for Emergency Responder (or first responders and Government personnel) use while inside facility to maintain contact with each respective control point; refer to Section 27 53 19, DISTRIBUTED RADIO ANTENNA (WITHIN BUILDING) EQUIPMENT AND SYSTEMS.

8. DEMARC, Extended DMARC or ENTR: Service provider's main point of demarcation owned by LEC or service provider and establishes a physical point where service provider's responsibilities for service and maintenance end. This point is called NID, in data networks.
9. Effectively Grounded: Intentionally bonded to earth through connections of low impedance having current carrying capacity to prevent buildup of currents and voltages resulting in hazard to equipment or persons.
10. Electrical Supervision: Analyzing a system’s function and components (i.e. cable breaks / shorts, inoperative stations, lights, LEDs, and states of change, from primary to backup) on a 24/7/365 basis; provide aural and visual emergency notification signals to minimum two remote designated or accepted monitoring stations.
11. Electrostatic Interference (ESI) or Electrostatic Discharge Interference: Refer to EMI and RFI.
12. Emergency Call Systems: Wall units (in parking garages and stairwells) and pedestal mounts (in parking lots) typically provided with a strobe, camera, and two-way audio communication functions. Additional units are typically provided in facility’s emergency room, designated nurses stations, director’s office, Disaster Control Center, SCC, ECC.
13. Project 25 (2014) (P25 (TIA-102 Series)): Set of standards for local, state, and Federal public safety organizations and agencies digital LMR services. P25 is applicable to LMR equipment authorized or licensed under the US Department of Commerce National Telecommunications and Information Administration or FCC rules and regulations and is a required standard capability for all LMR equipment and systems.
14. Grounding Electrode Conductor: (GEC) Conductor connected to earth grounding electrode.
15. Grounding Electrode System: Electrodes through which an effective connection to earth are established, including supplementary, communications system grounding electrodes and GEC.
16. Grounding Equalizer or Backbone Bonding Conductor (BBC): Conductor that interconnects elements of telecommunications grounding infrastructure.
17. Head End (HE): Equipment, hardware and software, or a master facility at originating point in a communications system designed

for centralized communications control, signal processing, and distribution that acts as a common point of connection between equipment and devices connected to a network of interconnected equipment, possessing greatest authority for allowing information to be exchanged, with whom other equipment is subordinate.

18. Microducts: All forms of air blown fiber pathways.
19. Ohm: A unit of restive measurement.
20. Received Signal Strength Indication (RSSI): A measurement of power present in a received RF signal.
21. Service Provider Demarcation Point (SPDP): Not owned by LEC or service provider, but designated by Government as point within facility considered the DEMARC.
22. Sound (SND): Changing air pressure to audible signals over given time span.
23. System: Specific hardware, firmware, and software, functioning together as a unit, performing task for which it was designed.
24. Telecommunications Bonding Backbone (TBB): Conductors of appropriate size (minimum 1/0 AWG) stranded copper wire, that connect to Grounding Electrode System and route to telecommunications main grounding busbar (TMGB) and circulate to interconnect various TGBs and other locations shown on drawings.
25. Voice over Internet Protocol (VoIP): A telephone system in which voice signals are converted to packets and transmitted over LAN network using Transmission Control Protocol (TCP)/Internet Protocol (IP). VA'S VoIP is not listed or coded for life and public safety, critical, emergency, or other protection functions. When VoIP system or equipment is provided instead of PBX system or equipment, each TR (STR) and DEMARC requires increased AC power provided to compensate for loss of PBX's telephone instrument line power; and, to compensate for absence of PBX's UPS capability.
26. Wide Area Network (WAN): A digital network that transcends localized LANs within a given geographic location. VA'S WAN/LAN is not nationally listed or coded for life and public safety, critical, emergency, or other safety functions.

1.3 APPLICABLE PUBLICATIONS

A. Applicability of Standards: Unless documents include more stringent requirements, applicable construction industry standards have the same force and effect as if bound or copied directly into the documents to

extent referenced. Such standards are made a part of these documents by reference.

1. Each entity engaged in construction must be familiar with industry standards applicable to its construction activity.
2. Obtain standards directly from publication source, where copies of standards are needed to perform a required construction activity.

B. Government Codes, Standards and Executive Orders: Refer to http://www.cfm.va.gov/TIL/cPro.asp:

1. Federal Communications Commission, (FCC) CFR, Title 47:

Part 15	Restrictions of use for Part 15 listed RF Equipment in Safety of Life Emergency Functions and Equipment Locations
Part 47	Chapter A, Paragraphs 6.1-6.23, Access to Telecommunications Service, Telecommunications Equipment and Customer Premises Equipment
Part 58	Television Broadcast Service
Part 73	Radio and Television Broadcast Rules
Part 90	Rules and Regulations, Appendix C
Form 854	Antenna Structure Registration
Chapter XXIII	National Telecommunications and Information Administration (NTIA, P/O Commerce, Chapter XXIII) the 'Red Book'– Chapters 7, 8 & 9 compliments CFR, Title 47, FCC Part 15, RF Restriction of Use and Compliance in "Safety of Life" Functions & Locations

2. US Department of Agriculture, (Title 7, USC, Chapter 55, Sections 2201, 2202 & 2203: RUS 1755 Telecommunications Standards and Specifications for Materials, Equipment and Construction:

RUS Bull 1751F-630	Design of Aerial Cable Plants
RUS Bull 1751F-640	Design of Buried Cable Plant, Physical Considerations
RUS Bull 1751F-643	Underground Plant Design
RUS Bull 1751F-815	Electrical Protection of Outside Plants,
RUS Bull 1753F-201	Acceptance Tests of Telecommunications Plants (PC-4)
RUS Bull 1753F-401	Splicing Copper and Fiber Optic Cables (PC-2)
RUS Bull 345-50	Trunk Carrier Systems (PE-60)
RUS Bull 345-65	Shield Bonding Connectors (PE-65)

RUS Bull 345-72	Filled Splice Closures (PE-74)
RUS Bull 345-83	Gas Tube Surge Arrestors (PE-80)

3. US Department of Commerce/National Institute of Standards Technology, (NIST):

FIPS PUB 1-1	Telecommunications Information Exchange
FIPS PUB 100/1	Interface between Data Terminal Equipment (DTE) Circuit Terminating Equipment for operation with Packet Switched Networks, or Between Two DTEs, by Dedicated Circuit
FIPS PUB 140/2	Telecommunications Information Security Algorithms
FIPS PUB 143	General Purpose 37 Position Interface between DTE and Data Circuit Terminating Equipment
FIPS 160/2	Electronic Data Interchange (EDI),
FIPS 175	Federal Building Standard for Telecommunications Pathway and Spaces
FIPS 191	Guideline for the Analysis of Local Area Network Security
FIPS 197	Advanced Encryption Standard (AES)
FIPS 199	Standards for Security Categorization of Federal Information and Information Systems

4. US Department of Defense, (DoD):

MIL-STD-188-110	Interoperability and Performance Standards for Data Modems
MIL-STD-188-114	Electrical Characteristics of Digital Interface Circuits
MIL-STD-188-115	Communications Timing and Synchronizations Subsystems
MIL-C-28883	Advanced Narrowband Digital Voice Terminals
MIL-C-39012/21	Connectors, Receptacle, Electrical, Coaxial, Radio Frequency, (Series BNC (Uncabled), Socket Contact, Jam Nut Mounted, Class 2)

5. US Department of Health and Human Services:
   The Health Insurance Portability and Accountability Act of 1996 (HIPAA) Privacy, Security and Breach Notification Rules
6. US Department of Justice:
   2010 Americans with Disabilities Act Standards for Accessible Design (ADAAD).

7. US Department of Labor, (DoL) - Public Law 426-62 – CFR, Title 29, Part 1910, Chapter XVII - Occupational Safety and Health Administration (OSHA), Occupational Safety and Health Standards):

Subpart 7	Approved NRTLs; obtain a copy at https://www.osha.gov/dts/otpca/nrtl/nrtllist.html
Subpart 35	Compliance with NFPA 101, Life Safety Code
Subpart 36	Design and Construction Requirements for Exit Routes
Subpart 268	Telecommunications
Subpart 305	Wiring Methods, Components, and Equipment for General Use
Subpart 508	Americans with Disabilities Act Accessibility Guidelines; technical requirement for accessibility to buildings and facilities by individuals with disabilities

8. US Department of Transportation, (DoT):
   a. Public Law 85-625, CFR, Title 49, Part 1, Subpart C – Federal Aviation Administration (FAA):AC 110/460-ID & AC 707 / 460-2E – Advisory Circulars Standards for Construction of Antenna Towers, and 7450 and 7460-2 – Antenna Construction Registration Forms.
9. US Department of Veterans Affairs (VA): Office of Telecommunications (OI&T), MP-6, PART VIII, TELECOMMUNICATIONS, CHAPTER 5, AUDIO, RADIO, AND TELEVISION (and COMSEC) COMMUNICATIONS SYSTEMS: Spectrum Management and COMSEC Service (SMCS), AHJ for:
   a. CoG, “Continuance of Government” communications guidelines and compliance.
   b. COMSEC, “VA wide coordination and control of security classified communication assets.”
   c. COOP, “Continuance of Operations” emergency communications guidelines and compliance.
   d. FAA, FCC, and US Department of Commerce National Telecommunications and Information Administration, “VA wide RF Co-ordination, Compliance and Licensing.”
   e. Handbook 6100 – Telecommunications: Cyber and Information Security Office of Cyber and Information Security, and Handbook 6500 – Information Security Program.

f. Low Voltage Special Communications Systems "Design, Engineering, Construction Contract Specifications and Drawings Conformity, Proof of Performance Testing, VA Compliance and Life Safety Certifications for CFM and VA Facility Low Voltage Special Communications Projects (except Fire Alarm, Telephone and Data Systems)."

g. SATCOM, "Satellite Communications" guidelines and compliance, and Security and Law Enforcement Systems – "Coordinates the Design, Engineering, Construction Contract Specifications and Drawings Conformity, Proof of Performance Testing, VA Compliance, DEA and Public Safety Certification(s) for CFM and VA Facility Security Low Voltage Special Communications and Physical Security Projects.

h. VHA's National Center for Patient Safety – Veterans Health Administration (VHA) Warning System, Failure of Medical Alarm Systems using Paging Technology to Notify Clinical Staff, July 2004.

i. VA's CEOSH, concurrence with warning identified in VA Directive 7700.

j. Wireless and Handheld Devices, "Guidelines and Compliance,"

k. Office of Security and Law Enforcement: VA Directive 0730 and Health Special Presidential Directive (HSPD)-12.

C. NRTL Standards: Refer to https://www.osha.gov/laws-regs/regulations/standardnumber/1926

1. Canadian Standards Association (CSA); same tests as presented by UL
2. Communications Certifications Laboratory (CEL); same tests as presented by UL.
3. Intertek Testing Services NA, Inc., (ITSNA), formerly Edison Testing Laboratory (ETL) same tests as presented by UL).
4. Underwriters Laboratory (UL):

1-2005	Flexible Metal Conduit
5-2011	Surface Metal Raceway and Fittings
6-2007	Rigid Metal Conduit
44-010	Thermoset-Insulated Wires and Cables
50-1995	Enclosures for Electrical Equipment
65-2010	Wired Cabinets
83-2008	Thermoplastic-Insulated Wires and Cables
96-2005	Lightning Protection Components

96A-2007	Installation Requirements for Lightning Protection Systems
360-2013	Liquid-Tight Flexible Steel Conduit
444-2008	Communications Cables
467-2013	Grounding and Bonding Equipment
486A-486B-2013	Wire Connectors
486C-2013	Splicing Wire Connectors
486D-2005	Sealed Wire Connector Systems
486E-2009	Standard for Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
493-2007	Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable
497/497A/497B/497C	
497D/497E	Protectors for Paired Conductors/Communications Circuits/Data Communications and Fire Alarm Circuits/coaxial circuits/voltage protections/Antenna Lead In
510-2005	Polyvinyl Chloride, Polyethylene and Rubber Insulating Tape
514A-2013	Metallic Outlet Boxes
514B-2012	Fittings for Cable and Conduit
514C-1996	Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-2011	Schedule 40 and 80 Rigid PVC Conduit
651A-2011	Type EB and A Rigid PVC Conduit and HDPE Conduit
797-2007	Electrical Metallic Tubing
884-2011	Underfloor Raceways and Fittings
1069-2007	Hospital Signaling and Nurse Call Equipment
1242-2006	Intermediate Metal Conduit
1449-2006	Standard for Transient Voltage Surge Suppressors
1479-2003	Fire Tests of Through-Penetration Fire Stops
1480-2003	Speaker Standards for Fire Alarm, Emergency, Commercial and Professional use
1666-2007	Standard for Wire/Cable Vertical (Riser) Tray Flame Tests

1685-2007	Vertical Tray Fire Protection and Smoke Release Test for Electrical and Fiber Optic Cables
1861-2012	Communication Circuit Accessories
1863-2013	Standard for Safety, communications Circuits Accessories
1865-2007	Standard for Safety for Vertical-Tray Fire Protection and Smoke-Release Test for Electrical and Optical-Fiber Cables
2024-2011	Standard for Optical Fiber Raceways
2024-2014	Standard for Cable Routing Assemblies and Communications Raceways
2196-2001	Standard for Test of Fire Resistive Cable
60950-1 ed. 2-2014	Information Technology Equipment Safety

D. Industry Standards:

1. Advanced Television Systems Committee (ATSC):

A/53 Part 1: 2013	ATSC Digital Television Standard, Part 1, Digital Television System
A/53 Part 2: 2011	ATSC Digital Television Standard, Part 2, RF/Transmission System Characteristics
A/53 Part 3: 2013	ATSC Digital Television Standard, Part 3, Service Multiplex and Transport System Characteristics
A/53 Part 4: 2009	ATSC Digital Television Standard, Part 4, MPEG-2 Video System Characteristics
A/53 Part 5: 2014	ATSC Digital Television Standard, Part 5, AC-3 Audio System Characteristics
A/53 Part 6: 2014	ATSC digital Television Standard, Part 6, Enhanced AC-3 Audio System Characteristics

2. American Institute of Architects (AIA): 2006 Guidelines for Design & Construction of Health Care Facilities.

3. American Society of Mechanical Engineers (ASME):

A17.1 (2013)	Safety Code for Elevators and Escalators Includes Requirements for Elevators, Escalators, Dumbwaiters, Moving Walks, Material Lifts, and Dumbwaiters with Automatic Transfer Devices
17.3 (2011)	Safety Code for Existing Elevators and Escalators

17.4 (2009)	Guide for Emergency Personnel
17.5 (2011)	Elevator and Escalator Electrical Equipment

4. American Society for Testing and Materials (ASTM):

B1 (2001)	Standard Specification for Hard-Drawn Copper Wire
B8 (2004)	Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
D1557 (2012)	Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort 56,000 ft-lbf/ft3 (2,700 kN-m/m3)
D2301 (2004)	Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape
B258-02 (2008)	Standard Specification for Standard Nominal Diameters and Cross-Sectional Areas of AWG Sizes of Solid Round Wires Used as Electrical Conductors
D709-01(2007)	Standard Specification for Laminated Thermosetting Materials
D4566 (2008)	Standard Test Methods for Electrical Performance Properties of Insulations and Jackets for Telecommunications Wire and Cable

5. American Telephone and Telegraph Corporation (AT&T) - Obtain following AT&T Publications at https://ebiznet.sbc.com/sbcnebs/

ATT-TP-76200 (2013)	Network Equipment and Power Grounding, Environmental, and Physical Design Requirements
ATT-TP-76300(2012)	Merged AT&T Affiliate Companies Installation Requirements
ATT-TP-76305 (2013)	Common Systems Cable and Wire Installation and Removal Requirements - Cable Racks and Raceways
ATT-TP-76306 (2009)	Electrostatic Discharge Control
ATT-TP-76400 (2012)	Detail Engineering Requirements
ATT-TP-76402 (2013)	AT&T Raised Access Floor Engineering and Installation Requirements
ATT-TP-76405 (2011)	Technical Requirements for Supplemental Cooling Systems in Network Equipment Environments

ATT-TP-76416 (2011) Grounding and Bonding Requirements for Network Facilities

ATT-TP-76440 (2005) Ethernet Specification

ATT-TP-76450 (2013) Common Systems Equipment Interconnection Standards for AT&T Network Equipment Spaces

ATT-TP-76461 (2008) Fiber Optic Cleaning

ATT-TP-76900 (2010) AT&T Installation Testing Requirement

ATT-TP-76911 (1999) AT&T LEC Technical Publication Notice

6. British Standards Institution (BSI):

BS EN 50109-2 Hand Crimping Tools - Tools for The Crimp Termination of Electric Cables and Wires for Low Frequency and Radio Frequency Applications – All Parts & Sections. October 1997

7. Building Industry Consulting Service International (BICSI):

ANSI/BICSI 002-2011 Data Center Design and Implementation Best Practices

ANSI/BICSI 004-2012 Information Technology Systems Design and Implementation Best Practices for Healthcare Institutions and Facilities

ANSI/NECA/BICSI 568-2006 Standard for Installing Commercial Building Telecommunications Cabling

NECA/BICSI 607-2011 Standard for Telecommunications Bonding and Grounding Planning and Installation Methods for Commercial Buildings

ANSI/BICSI 005-2013 Electronic Safety and Security (ESS) System Design and Implementation Best Practices

8. Electronic Components Assemblies and Materials Association, (ECA).

ECA EIA/RS-270 (1973) Tools, Crimping, Solderless Wiring Devices – Recommended Procedures for User Certification

EIA/ECA 310-E (2005) Cabinets, and Associated Equipment

9. Facility Guidelines Institute: 2010 Guidelines for Design and Construction of Health Care Facilities.

10. Insulated Cable Engineers Association (ICEA):

ANSI/ICEA S-80-576-2002 Category 1 & 2 Individually Unshielded Twisted-Pair Indoor Cables for Use in Communications Wiring Systems

ANSI/ICEA S-84-608-2010	Telecommunications Cable, Filled Polyolefin Insulated Copper Conductor, S-87-640(2011) Optical Fiber Outside Plant Communications Cable
ANSI/ICEA S-90-661-2012	Category 3, 5, & 5e Individually Unshielded Twisted-Pair Indoor Cable for Use in General Purpose and LAN Communication Wiring Systems
S-98-688 (2012)	Broadband Twisted Pair Cable Aircore, Polyolefin Insulated, Copper Conductors
S-99-689 (2012)	Broadband Twisted Pair Cable Filled, Polyolefin Insulated, Copper Conductors
ICEA S-102-700 (2004)	Category 6 Individually Unshielded Twisted Pair Indoor Cables (With or Without an Overall Shield) for use in Communications Wiring Systems Technical Requirements

11. Institute of Electrical and Electronics Engineers (IEEE):

ISSN 0739-5175	March-April 2008 Engineering in Medicine and Biology Magazine, IEEE (Volume: 27, Issue:2) Medical Grade-Mission Critical-Wireless Networks
IEEE C2-2012	National Electrical Safety Code (NESC)
C62.41.2-2002/ Cor 1-2012 IEEE	Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits 4)
C62.45-2002	IEEE Recommended Practice on Surge Testing for Equipment Connected to Low-Voltage (1000 V and Less) AC Power Circuits
81-2012 IEEE	Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Grounding System
100-1992	IEEE the New IEEE Standards Dictionary of Electrical and Electronics Terms
602-2007	IEEE Recommended Practice for Electric Systems in Health Care Facilities

1100-2005	IEEE Recommended Practice for Powering and Grounding Electronic Equipment

12. International Code Council:

AC193 (2014)	Mechanical Anchors in Concrete Elements

13. International Organization for Standardization (ISO):

ISO/TR 21730 (2007)	Use of Mobile Wireless Communication and Computing Technology in Healthcare Facilities - Recommendations for Electromagnetic Compatibility (Management of Unintentional Electromagnetic Interference) with Medical Devices

14. National Electrical Manufacturers Association (NEMA):

NEMA 250 (2008)	Enclosures for Electrical Equipment (1,000V Maximum)
ANSI C62.61 (1993)	American National Standard for Gas Tube Surge Arresters on Wire Line Telephone Circuits
ANSI/NEMA FB 1(2012)	Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing EMT) and Cable
ANSI/NEMA OS 1(2009)	Sheet-Steel Outlet Boxes, Device Boxes, Covers, and Box Supports
NEMA SB 19 (R2007)	NEMA Installation Guide for Nurse Call Systems
TC 3 (2004)	Polyvinyl Chloride (PVC) Fittings for Use with Rigid PVC Conduit and Tubing
NEMA VE 2 (2006)	Cable Tray Installation Guidelines

15. National Fire Protection Association (NFPA):

70E-2015	Standard for Electrical Safety in the Workplace
70-2014	National Electrical Code (NEC)
72-2013	National Fire Alarm Code
75-2013	Standard for the Fire Protection of Information Technological Equipment
76-2012	Recommended Practice for the Fire Protection of Telecommunications Facilities
77-2014	Recommended Practice on Static Electricity
90A-2015	Standard for the Installation of Air Conditioning and Ventilating Systems
99-2015	Health Care Facilities Code
101-2015	Life Safety Code

241	Safeguarding construction, alternation, and Demolition Operations
255-2006	Standard Method of Test of Surface Burning Characteristics of Building Materials
262 - 2011	Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces
780-2014	Standard for the Installation of Lightning Protection Systems
1221-2013	Standard for the Installation, Maintenance, and Use of Emergency Services Communications Systems
5000-2015	Building Construction and Safety Code

16. Society for Protective Coatings (SSPC):
    SSPC SP 6/NACE No.3 (2007) Commercial Blast Cleaning
17. Society of Cable Telecommunications Engineers (SCTE):

ANSI/SCTE 15 2006	Specification for Trunk, Feeder and Distribution Coaxial Cable

18. Telecommunications Industry Association (TIA):

TIA-120 Series	Telecommunications Land Mobile communications (APCO/Project 25) (January 2014)
TIA TSB-140	Additional Guidelines for Field-Testing Length, Loss, and Polarity of Optical Fiber Cabling Systems (2004)
TIA-155	Guidelines for the Assessment and Mitigation of Installed Category 6a Cabling to Support 10GBASE-T (2010)
TIA TSB-162-A	Telecommunications Cabling Guidelines for Wireless Access Points (2013)
TIA-222-G	Structural Standard for Antenna Supporting Structures and Antennas (2014)
TIA/EIA-423-B	Electrical Characteristics of Unbalanced Voltage Digital Interface Circuits (2012)
TIA-455-C	General Requirements for Standard Test Procedures for Optical Fibers, Cables, Transducers, Sensors, Connecting and Terminating Devices, and other Fiber Optic Components (August 2014)

TIA-455-53-A	FOTP-53 Attenuation by Substitution Measurements for Multimode Graded-Index Optical Fibers in Fiber Assemblies (Long Length) (September 2001)
TIA-455-61-A	FOTP-61 Measurement of Fiber of Cable Attenuation Using an OTDR (July 2003)
TIA-472D000-B	Fiber Optic Communications Cable for Outside Plant Use (July 2007)
ANSI/TIA-492-B	62.5-µ Core Diameter/125-um Cladding Diameter Class 1a Graded-Index Multimode Optical Fibers (November 2009)
ANSI/TIA-492AAAB-A	50-um Core Diameter/125-um Cladding Diameter Class IA Graded-Index Multimode Optically Optimized American Standard Fibers (November 2009
TIA-492CAAA	Detail Specification for Class IVa Dispersion-Unshifted Single-Mode Optical Fibers (September 2002)
TIA-492E000	Sectional Specification for Class IVd Nonzero-Dispersion Single-Mode Optical Fibers for the 1,550 nm Window (September 2002)
TIA-526-7-B	Measurement of Optical Power Loss of Installed Single-Mode Fiber Cable Plant – OFSTP-7 (December 2008)
TIA-526.14-A	Optical Power Loss Measurements of Installed Multimode Fiber Cable Plant – SFSTP-14 (August 1998)
TIA-568	Revision/Edition: C Commercial Building Telecommunications Cabling Standard Set: (TIA-568-C.0-2 Generic Telecommunications Cabling for Customer Premises (2012), TIA-568-C.1-1 Commercial Building Telecommunications Cabling Standard Part 1: General Requirements (2012), TIA-568-C.2 Commercial Building Telecommunications Cabling Standard—Part 2: Balanced Twisted Pair Cabling Components (2009), TIA-568-C.3-1 Optical Fiber Cabling Components Standard, (2011) AND TIA-568-C.4

	Broadband Coaxial Cabling and Components Standard (2011) with addendums and errata's
TIA-569	Revision/Edition C Telecommunications Pathways and Spaces (March 2013)
TIA-574	Position Non-Synchronous Interface between Data Terminal equipment and Data Circuit Terminating Equipment Employing Serial Binary Interchange (May 2003)
TIA/EIA-590-A	Standard for Physical Location and Protection of Below Ground Fiber Optic Cable Plant (July 2001)
TIA-598-D	Optical Fiber Cable Color Coding (January 2005)
TIA-604-10-B	Fiber Optic Connector Intermateablility Standard (August 2008)
ANSI/TIA-606-B	Administration Standard for Telecommunications Infrastructure (2012)
TIA-607-B	Generic Telecommunications Bonding and Grounding (Earthing) For Customer Premises (January 2013)
TIA-613	High Speed Serial Interface for Data Terminal Equipment and Data Circuit Terminal Equipment (September 2005)
ANSI/TIA-758-B	Customer-owned Outside Plant Telecommunications Infrastructure Standard (April 2012)
ANSI/TIA-854	A Full Duplex Ethernet Specification for 1000 Mb/s (1000BASE-TX) Operating over Category 6a Balanced Twisted-Pair Cabling (2001)
ANSI/TIA-862-A	Building Automation Systems Cabling Standard (April 2011)
TIA-942-A	Telecommunications Infrastructure Standard for Data Centers (March 2014)
TIA-1152	Requirements for Field Testing Instruments and Measurements for Balanced Twisted Pair Cabling (September 2009)
TIA-1179	Healthcare Facility Telecommunications Infrastructure Standard (July 2010)

1.4 SINGULAR NUMBER

A. Where any device or part of equipment is referred to in singular number (such as "rack"), reference applies to as many such devices as are required to complete installation.

1.5 RELATED WORK

A. Specification Order of Precedence: FAR Clause 52.236-21, VAAR Clause 852.236-71.

1. Field Cutting and Patching: Section 09 91 00, PAINTING.
2. Additional submittal requirements: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
3. Availability and source of references and standards specified in applicable publications: Section 01 42 19, REFERENCE STANDARDS.
4. Control of environmental pollution and damage for air, water, and land resources: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
5. Requirements for non-hazardous building construction and demolition waste: Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
6. General requirements and procedures to comply with various federal mandates and U.S. Department of Veterans Affairs (VA) policies for sustainable design: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
7. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction: Section 07 84 00, FIRESTOPPING.
8. Sealant and caulking materials and their application: Section 07 92 00, JOINT SEALANTS.
9. General electrical requirements that are common to more than one section of Division 26: Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
10. Electrical conductors and cables in electrical systems rated 600 V and below: Section 26 05 21, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
11. Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
12. Conduit and boxes: Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS.
13. Wiring devices: Section 26 27 26, WIRING DEVICES.

14. Underground ducts, raceways, precast manholes and pull boxes: Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.
15. General requirements common to more than one section in Division 28: Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.
16. Conductors and cables for electronic safety and security systems: Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY.
17. Low impedance path to ground for electronic safety and security system ground fault currents: Section 28 05 26, GROUNDING AND BONDING FOR SECURITY SYSTEMS.
18. Conduits and partitioned telecommunications raceways for Electronic Safety and Security systems: Section 28 05 28.33, CONDUITS AND BACK BOXES FOR ELECTRONIC SAFETY AND SECURITY.
19. Physical Access Control System field-installed controllers connected by data transmission network: Section 28 13 00, PHYSICAL ACCESS DETECTION.
20. Intrusion sensors and detection devices, and communication links to perform monitoring, alarm, and control functions: Section 28 16 11, INTRUSION DETECTION EQUIPMENT AND SYSTEMS.
21. Video surveillance system cameras, data transmission wiring, and control stations with associated equipment: Section 28 23 00, VIDEO SURVEILLANCE EQUIPMENT AND SYSTEMS.
22. Alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring: Section 28 31 00, FIRE DETECTION AND ALARM.

1.6 ADMINISTRATIVE REQUIREMENTS

A. Assign a single communications project manager to serve as point of contact for Government, contractor, and design professional.

B. Be proactive in scheduling work.

1. Use of premises is restricted at times directed by COR (Contracting Officer Representative).
2. Movement of materials: Unload materials and equipment delivered to site. Pay costs for rigging, hoisting, lowering, and moving equipment on and around site, in building or on roof.
3. Coordinate installation of required supporting devices and sleeves to be set in poured-in-place concrete and other structural components, as they are constructed.

4. Sequence, coordinate, and integrate installations of materials and equipment for efficient flow of Work. Plan for large equipment requiring positioning prior to closing in building.
5. Coordinate connection of materials, equipment, and systems with exterior underground and overhead utilities and services. Comply with requirements of governing regulations, franchised service companies, and controlling agencies; provide required connection for each service.
6. Initiate and maintain discussion regarding schedule for ceiling construction and install cables to meet that schedule.

C. Contact the Office of Telecommunications, Special Communications Team (005OP2H3) (202)461-5310 to have a government accepted telecommunications COR (Contracting Officer Representative) assigned to project for telecommunications review, equipment and system approval and coordination with other VA personnel.

D. Communications Project Manager Responsibilities:
1. Assume responsibility for overall telecommunications system integration and coordination of work among trades, subcontractors, and authorized system installers.
2. Coordinate with related work indicated on drawings or specified.
3. Manage work related to telecommunications system installation in a manner approved by manufacturer.

1.7 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Provide parts list including quantity of spare parts.

C. Provide manufacturer product information. The government reserves the right to require a list of installations where products have been in operation.

D. Provide Source Quality Control Submittal:
1. Submit written certification from OEM indicating that proposed supervisor of installation and proposed provider of warranty maintenance are authorized representatives of OEM. Include individual's legal name, contact information and OEM credentials in certification.
2. Submit written certification from OEM that wiring, and connection diagrams meet Government Life Safety Guidelines, NFPA, NEC, NRTL, these specifications, and Joint Commission requirements and

instructions, requirements, recommendations, and guidance set forth by OEM for the proper performance of system.

3. Pre-acceptance Certification: Certification in accordance with procedure outlined in Section 01 00 00, GENERAL REQUIREMENTS, and specific Division 27 qualification documentation.

E. Installer Qualifications: Submit three installations of similar size and complexity furnished and installed by installer; include:

1. Installation location and name.
2. Owner’s name and contact information including address, telephone, and email.
3. Date of project start and date of final acceptance.
4. System project number.
5. Three paragraph description of each system related to this project; include function, operation, and installation.

F. Provide delegated design submittals (e.g. seismic support design).

G. Submittals are required for all equipment anchors and supports. Include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations, and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or conduit. Anchors and supports to resist seismic load based on seismic design categories per section 4.0 of VA seismic design requirements H-18-8 dated August 2013.

H. Test Equipment List:

1. Supply test equipment of accuracy better than parameters to be tested.
2. Submit test equipment list including make and model number:
   a. ANSI/TIA-1152 Level IIIe twisted pair cabling test instrument.
   b. Fiber optic insertion loss power meter with light source.
   c. Optical time domain reflectometer (OTDR).
   d. Volt-Ohm meter.
   e. Digital camera.
   f. Bit Error Test Set (BERT).
   g. Signal level meter.
   h. Time domain reflectometer (TDR) with strip chart recorder (Data and Optical Measuring).
3. Supply only test equipment with a calibration tag from Government-accepted calibration service dated not more than 12 months prior to test.
4. Provide sample test and evaluation reports.

I. Submittal Drawings:

1. Telecommunications Space Plans/Elevations: Provide enlarged floor plans of telecommunication spaces indicating layout of equipment and devices, including receptacles and grounding provisions. Submit detailed plan views and elevations of telecommunication spaces showing racks, termination blocks, and cable paths. Include following rooms:
   a. Telecommunications rooms.
   b. Building Entrance Facility/Demarcation rooms.
   c. Server rooms/Data Center.
   d. Equipment rooms.
   e. Antenna Head End rooms.
2. Logical Drawings: Provide logical riser or schematic drawings for all systems.
   a. Provide riser diagrams systems and interconnection drawings for equipment assemblies; show termination points and identify wiring connections.
3. Access Panel Schedule on Submittal Drawings: Coordinate and prepare a location, size, and function schedule of access panels required to fully service equipment.

J. Provide sustainable design submittals.

K. Furnish electronic certified test reports to COR (Contracting Officer Representative) prior to final inspection and not more than 90 days after completion of tests.

1.8 CLOSEOUT SUBMITTALS

A. Provide following closeout submittals prior to project closeout date:
1. Warranty certificate.
2. Evidence of compliance with requirements such as low voltage certificate of inspection.
3. Project record documents.
4. Instruction manuals and software that are a part of system.

B. Maintenance and Operation Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
1. Prepare a manual for each system and equipment specified.
2. Furnish on portable storage drive in PDF format or equivalent accepted by COR (Contracting Officer Representative).
3. Furnish complete manual as specified in specification section, fifteen days prior to performance of systems or equipment test.

4. Furnish remaining manuals prior to final completion.
5. Identify storage drive "MAINTENANCE AND OPERATION MANUAL" and system name.
6. Include name, contact information and emergency service numbers of each subcontractor installing system or equipment and local representatives for system or equipment.
7. Provide a Table of Contents and assemble files to conform to Table of Contents.
8. Operation and Maintenance Data includes:
   a. Approved shop drawing for each item of equipment.
   b. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of equipment.
   c. A control sequence describing start-up, operation, and shutdown.
   d. Description of function of each principal item of equipment.
   e. Installation and maintenance instructions.
   f. Safety precautions.
   g. Diagrams and illustrations.
   h. Test Results and testing methods.
   i. Performance data.
   j. Pictorial "exploded" parts list with part numbers. Emphasis to be placed on the use of special tools and instruments. Indicate sources of supply, recommended spare parts, and name of servicing organization.
   k. Warranty documentation indicating end date and equipment protected under warranty.
   l. Appendix; list qualified permanent servicing organizations for support of equipment, including addresses and certified personnel qualifications.

C. Record Wiring Diagrams:
1. Red Line Drawings: Keep one E size 91.44 cm x 121.92 cm (36 inches x 48 inches) set of floor plans, on site during work hours, showing installation progress marked and backbone cable labels noted. Make these drawings available for examination during construction meetings or field inspections.
2. General Drawing Specifications: Detail and elevation drawings to be D size (24 inches x 36 inches) with a minimum scale of (1/4 inch = 12 inches). ER, TR and other enlarged detail floor plan drawings to be D size (24” x 36”) with a minimum scale of (1/4 inch = 12

inches). Building composite floor plan drawings to be D size (24 inches x 36 inches) with a minimum scale of (1/8 inch = 1’ 0 inch).

3. Building Composite Floor Plans: Provide building floor plans showing work area outlet locations and configuration, types of jacks, distance for each cable, and cable routing locations.
4. Floor plans to include:
   a. Final room numbers and actual backbone cabling and pathway locations and labeling.
   b. Inputs and outputs of equipment identified according to labels installed on cables and equipment.
   c. Device locations with labels.
   d. Conduit.
   e. Head-end equipment.
   f. Wiring diagram.
   g. Labeling and administration documentation.
5. Submit Record Wiring Diagrams within five business days after final cable testing.
6. Deliver Record Wiring Diagrams as CAD files in dwg formats as determined by COR (Contracting Officer Representative).
7. Deliver four complete sets of electronic record wiring diagrams to COR (Contracting Officer Representative) on portable storage drive.

D. Service Qualifications: Submit name and contact information of service organizations providing service to this installation within four hours of receipt of notification service is needed.

1.9 MAINTENANCE MATERIAL SUBMITTALS

A. After approval and prior to installation, furnish COR (Contracting Officer Representative) with the following:
   1. A (12 inch) length of each type and size of wire and cable along with tag from coils of reels from which samples were taken.
   2. One coupling, bushing and termination fitting for each type of conduit.
   3. Samples of each hanger, clamp and supports for conduit and pathways.
   4. Duct sealing compound.

1.10 QUALITY ASSURANCE

A. Manufacturer’s Qualifications: Manufacturer must produce, as a principal product, the equipment and material specified for this project, and have manufactured item for at least three years.

B. Product and System Qualification:

1. OEM must have three installations of equipment submitted presently in operation of similar size and type as this project, that have continuously operated for a minimum of three years.
2. The government reserves the right to require a list of installations where products have been in operation before approval.
3. Authorized representative of OEM must be responsible for design, satisfactory operation of installed system, and certification.

C. Trade Contractor Qualifications: Trade contractors must have completed three or more installations of similar systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identify these installations as a part of submittal.

D. System Supplier Qualifications: System supplier must be authorized by OEM to warranty installed equipment.

E. Telecommunications technicians assigned to the system must be trained and certified by OEM on installation and testing of system; provide written evidence of current OEM certifications for installers.

F. Manufactured Products:
1. Comply with FAR clause 52.236-5 for material and workmanship.
2. When more than one unit of the same class of equipment is required, units must be the product of a single manufacturer.
3. Equipment Assemblies and Components:
   a. Components of an assembled unit need not be products of the same manufacturer.
   b. Manufacturers of equipment assemblies, which include components made by others, assume complete responsibility for the final assembled unit.
   c. Provide compatible components for assembly and intended service.
   d. Constituent parts which are similar must be the product of a single manufacturer.
4. Identify factory wiring on equipment being furnished and on wiring diagrams.

G. Testing Agencies: Government reserves the option of witnessing factory tests. Notify COR (Contracting Officer Representative) minimum 15 working days prior to manufacturer performing the factory tests.
1. When equipment fails to meet factory test and re-inspection is required, the contractor is liable for additional expenses, including expenses of Government.

1.11 DELIVERY, STORAGE, AND HANDLING

A. Delivery and Acceptance Requirements:

1. Government's approval of submittals must be obtained for equipment and material before delivery to job site.
2. Deliver and store materials to job site in OEM's original unopened containers, clearly labeled with OEM's name and equipment catalog numbers, model and serial identification numbers for COR (Contracting Officer Representative) to inventory cable, patch panels, and related equipment.

B. Storage and Handling Requirements:

1. Equipment and materials must be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
   a. Store and protect equipment in a manner that precludes damage or loss, including theft.
   b. Protect painted surfaces with factory installed removable heavy kraft paper, sheet vinyl or equivalent.
   c. Protect enclosures, equipment, controls, controllers, circuit protective devices, and other like items, against entry of foreign matter during installation; vacuum clean both inside and outside before testing and operating.

C. Coordinate storage.

1.12 FIELD CONDITIONS

A. Where variations from documents are requested in accordance with GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, connecting work and related components must include additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels, and installation methods.

B. A contract adjustment or additional time will not be granted because of field conditions pursuant to FAR 52.236-2 and FAR 52.236-3; a contract adjustment or additional time will not be granted for additional work required for complete and usable construction and systems pursuant to FAR 52.246-12.

1.13 WARRANTY

A. Comply with FAR clause 52.246-21

1. Warranty material and equipment to be free from defects, workmanship, and remain so for a period of one year for Emergency Systems from date of final acceptance of system by Government;

provide OEM's equipment warranty document to COR (Contracting Officer Representative).

2. Government maintenance personnel must have the ability to contact OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time; contractor and OEM must provide this capability.

PART 2 - PRODUCTS

2.1 PERFORMANCE AND DESIGN CRITERIA

A. Provide communications spaces and pathways conforming to TIA 569, at a minimum.

B. Modification to administrative issues requires written approvals from COR (Contracting Officer Representative) with concurrence from SMCS 005OP2H3, OEM, contractor, and local authorities.

2.2 EQUIPMENT IDENTIFICATION

A. Provide laminated black phenolic resin with a white core nameplate with minimum (1/4 inch) high engraved lettering.

B. Nameplates furnished by manufacturer as standard catalog items unless other method of identification is indicated.

2.3 UNDERGROUND WARNING TAPE

A. Underground Warning: Standard 4-Mil polyethylene (3 inch) wide tape detectable type; red with black letters imprinted with "CAUTION BURIED ELECTRIC LINE BELOW", orange with black letters imprinted with "CAUTION BURIED TELEPHONE LINE BELOW" or orange with black letters imprinted with "CAUTION BURIED FIBER OPTIC LINE BELOW", as applicable.

2.4 WIRE LUBRICATING COMPOUND

A. Provide non-hardening or forming adhesive coating cable lubricants suitable for cable jacket material and raceway.

2.5 FIREPROOFING TAPE

A. Provide flexible, conformable fabric tape of organic composition and coated one side with flame-retardant elastomer.

B. Tape must be self-extinguishing and cannot support combustion; arc-proof and fireproof.

C. Tape cannot deteriorate when subjected to water, gases, salt water, sewage, or fungus; and tape must be resistant to sunlight and ultraviolet light.

D. Application must withstand a 200-ampere arc for a minimum of 30 seconds.

E. Securing Tape: Glass cloth electrical tape minimum (7 mils) thick and (3/4 inch) wide.

2.6 UNDERGROUND CABLES

A. Provide buried closure suitable for enclosing a straight, butt, and branch splice in a container into which can be poured an encapsulating compound.

B. Provide closure of adequate strength to protect splice and maintain cable shield electrical continuity in buried environment.

C. Provide re-enterable encapsulating compound maintaining chemical stability of closure.

D. Provide filled splice cases in accordance with RUS Bull 345-72.

E. Provide gel filled cable meeting requirements of ICEA S-99-689 and RUS 1755.390

F. In Vault or Manhole:

1. Provide underground closure suitable to house a straight, butt, and branch splice in a protective housing into which can be poured an encapsulating compound.
2. Closure must be suitable thermoplastic, thermo-set, or stainless steel material supplying structural strength to pass mechanical and electrical requirements in a vault or maintenance hole (manhole) environment.

G. Re-Enterable Encapsulating Compound: Product maintaining chemical stability of closure.

H. Provide gel-filled splice cases in accordance with RUS Bull 345-72.

2.7 AERIAL (ABOVEGROUND) ENCLOSURES

A. Provide aboveground enclosures constructed of minimum (14 gauge) steel or ultraviolet resistant PVC and acceptable for pole mounting in accordance with RUS 1755.

B. Size enclosures and install marker.

C. Secure covers to prevent unauthorized entry.

D. Provide gel filled cable meeting requirements of ICEA S-99-689 or ICEA S-98-688, and RUS 1755.390; except, Figure 8 distribution wire suitable for aerial installation with:

1. 26,700 N (6,000 pound); or
2. 6,000 pound Class A galvanized steel; or
3. 26,700 N (6,000 pound) aluminum-clad steel strand.

2.8 TEMPORARY TIP PATHS (OVERHEAD TRACKS, ROAD/PATH BRIDGES, ETC.)

A. Provide copper, fiber optic, RF, coaxial and designated electronic system cables to maintain facility communications service during construction and install to not present a pedestrian and traffic (including construction) safety hazard.

B. TIP temporary cable installations are not required to meet industry standards; but each must be reviewed and accepted, in writing, by COR (Contracting Officer Representative) with concurrences from SMCS 005OP2H3, OI&T and facility safety officer, prior to installation.

1. Be responsible for work associated with each temporary TIP path installation, required by system design and its removal when determined no longer necessary.
2. Survey outside TIP locations usually encountered, including roads, driveways, marked paths, high traffic passageways or personnel walkways, and provide COR (Contracting Officer Representative) with a plan for temporary paths.

2.9 ACCESS PANELS

A. Panels: (12 inches by 12 inches) or size allowed by location to provide optimum access to equipment for maintenance and service.

B. Provide access panels and doors as required to allow service of materials and equipment that require inspection, replacement, repair, or service.

C. Provide access panels where items installed require access and are concealed in floor, wall, furred space, or above ceiling; ceilings consisting of lay-in, or removable splined tiles do not require access panels.

D. Provide access panels with the same fire rating classification as surface penetrated.

PART 3 - EXECUTION

3.1 PREPARATION

A. Penetrations and Sleeves:

1. Lay out penetration and sleeve openings in advance, to permit provision in work.
2. Set sleeves in forms before concrete is poured.
3. Set sleeves prior to installation of structure for passage of pipes, conduit, ducts, etc.
4. Provide sleeves and packing materials at penetrations of foundations, walls, slabs, partitions, and floors.

5. Make sleeves that penetrate outside walls, basement slabs, footings, and beams waterproof.
6. Fill slots, sleeves and other openings in floors or walls if not used.
   a. Fill spaces in openings after installation of conduit or cable.
   b. Provide fill for floor penetrations to prevent passage of water, smoke, fire, and fumes.
   c. Provide fire resistant fill in rated floors and walls, to prevent passage of air, smoke, and fumes.
7. Install sleeves through floors watertight and extend minimum 50.8 mm (2 inches) above floor surface.
8. Match and set sleeves flush with adjoining floor, ceiling, and wall finishes where raceways passing through openings are exposed in finished rooms.
9. Annular space between conduit and sleeve must be minimum 6 mm (1/4 inch).
10. Do not provide sleeves for slabs-on-grade, unless specified or indicated otherwise.
11. Comply with requirements for firestopping, for sleeves through rated fire walls and smoke partitions.
12. Do not support piping risers or conduit on sleeves.
13. Identify unused sleeves and slots for future installation.
14. Provide core drilling if walls are poured or otherwise constructed without sleeves and wall penetration is required; do not penetrate structural members.

B. Core Drilling:
1. Avoid core drilling whenever possible.
2. Coordinate openings with other trades and utilities and prevent damage to structural reinforcement.
3. Investigate existing conditions in vicinity of required opening prior to coring, including an x-ray of floor if determined necessary by competent person or COR (Contracting Officer Representative).
4. Protect areas from damage.

C. Verification of In-Place Conditions:
1. Verify location, use and status of all material, equipment, and utilities that are specified, indicated, or determined necessary for removal.

a. Verify materials, equipment, and utilities to be removed are inactive, not required, or in use after completion of project.
b. Replace with equivalent any material, equipment and utilities that were removed by the contractor that are required to be left in place.

2. Existing Utilities: Do not interrupt utilities serving facilities occupied by Government or others unless permitted under following conditions and then only after arranging to provide temporary utility services, according to requirements indicated:
a. Notify COR (Contracting Officer Representative) in writing at least 14 days in advance of proposed utility interruptions.
b. Do not proceed with utility interruptions without the Government's written permission.

D. Provide suspended platforms, strap hangers, brackets, shelves, stands or legs for floor, wall and ceiling mounting of equipment as required.
E. Provide steel supports and hardware for installation of hangers, anchors, guides, and other support hardware.
F. Obtain and analyze catalog data, weights, and other pertinent data required for coordination of equipment support provisions and installation.
G. Verify site conditions and dimensions of equipment to ensure access for proper installation of equipment without disassembly that would void warranty.

3.2 INSTALLATION - GENERAL

A. Coordinate systems, equipment, and materials installation with other building components.
B. Install systems, materials, and equipment to conform with approved submittal data, including coordination drawings.
C. Conform to VAAR 852.236.91 arrangements indicated, recognizing that work may be shown in diagrammatic form or have been impracticable to detail all items because of variances in manufacturers' methods of achieving specified results.
D. Install systems, materials, and equipment level and plumb, parallel, and perpendicular to other building systems and components, where installed in both exposed and un-exposed spaces.
E. Install equipment according to manufacturers' written instructions.
F. Install wiring and cabling between equipment and related devices.

G. Install cabling, wiring, and equipment to facilitate servicing, maintenance, and repair or replacement of equipment components. Connect equipment for ease of disconnecting, with minimum interference of adjacent other installations.

H. Provide access panel or doors where units are concealed behind finished surfaces.

I. Arrange for chases, slots, and openings in other building components during progress of construction, to allow for wiring, cabling, and equipment installations.

J. Where mounting heights are not detailed or dimensioned, install systems, materials, and equipment to provide maximum headroom and access for service and maintenance as possible.

K. Install systems, materials, and equipment giving priority to systems required to be installed at a specified slope.

L. Avoid interference with structure and with work or other trades, preserving adequate headroom and clearing doors and passageways to satisfaction of COR (Contracting Officer Representative) and code requirements.

M. Install equipment and cabling to distribute equipment loads on building structural members provided for equipment support under other sections; install and support roof-mounted equipment on structural steel or roof curbs as appropriate.

N. Provide supplementary or miscellaneous items, appurtenances, devices, and materials for a complete installation.

3.3 EQUIPMENT INSTALLATION

A. Locate equipment as close as practical to locations shown on drawings.

B. Note locations of equipment requiring access on record drawings.

C. Access and Access Panels: Verify access panel locations and construction with COR (Contracting Officer Representative).

D. Inaccessible Equipment:

1. Where the Government determines that contractor has installed equipment not conveniently accessible for operation and maintenance, equipment must be removed and reinstalled as directed and without additional cost to Government.
2. Refer to Section 27 11 00, TELECOMMUNICATIONS ROOM FITTINGS for communication equipment cabinet assembly.
3. Refer to Section 27 11 00, TELECOMMUNICATIONS ROOM FITTINGS for equipment labeling.

3.4 EQUIPMENT IDENTIFICATION

A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.

B. Secure identification signs with screws.

3.5 CUTTING AND PATCHING

A. Perform cutting and patching according to contract general requirements and as follows:

1. Remove samples of installed work as specified for testing.
2. Perform cutting, fitting, and patching of equipment and materials required to uncover existing infrastructure in order to provide access for correction of improperly installed existing or new work.
3. Remove and replace defective work.
4. Remove and replace non-conforming work.

B. Cut, remove, and legally dispose of selected equipment, components, and materials, including removal of material, equipment, devices, and other items indicated to be removed and items made obsolete by new work.

C. Provide and maintain temporary partitions or dust barriers adequate to prevent the spread of dust and dirt to adjacent areas.

D. Protect adjacent installations during cutting and patching operations.

E. Protect structure, furnishings, finishes, and adjacent materials not indicated or scheduled to be removed.

F. Patch finished surfaces and building components using new materials specified for original installation and experienced installers.

3.6 FIELD QUALITY CONTROL

A. Provide work according to VAAR 852.236.91 and FAR clause 52.236-5.

B. Provide minimum clearances and work required for compliance with NFPA 70, National Electrical Code (NEC), and manufacturers' instructions; comply with additional requirements indicated for access and clearances.

C. Verify all field conditions and dimensions that affect selection and provision of materials and equipment, and provide any disassembly, reassembly, relocation, demolition, cutting, and patching required to provide work specified or indicated, including relocation and reinstallation of existing wiring and equipment.

1. Protect facility, equipment, and wiring from damage.

D. Submit written notice that:

1. Project has been inspected for compliance with documents.

2. Work has been completed in accordance with documents.

E. Non-Conforming Work: Conduct project acceptance inspections, final completion inspections, substantial completion inspections, and acceptance testing and demonstrations after verification of system operation and completeness by Contractor.

F. For project acceptance inspections, final completion inspections, substantial completion inspections, and testing/demonstrations that require more than one site visit by COR (Contracting Officer Representative) or design professional to verify project compliance for same material or equipment, Government reserves right to obtain compensation from contractor to defray cost of additional site visits that result from project construction or testing deficiencies and incompleteness, incorrect information, or non-compliance with project provisions.

1. COR (Contracting Officer Representative) will notify contractor, of hourly rates and travel expenses for additional site visits and will issue an invoice to Contractor for additional site visits.
2. Contractor is not eligible for extensions of project schedule or additional charges resulting from additional site visits that result from project construction or testing deficiencies/incompleteness, incorrect information, or non-compliance with Project provisions.

G. Tests:

1. Interim inspection is required at approximately 50 percent of installation.
2. Request inspection ten working days prior to interim inspection start date by notifying COR (Contracting Officer Representative) in writing; this inspection must verify equipment and system being provided adheres to installation, mechanical and technical requirements of construction documents.
3. Inspection to be conducted by OEM and factory-certified contractor representative, and witnessed by COR (Contracting Officer Representative), facility and SMCS 0050P2H3 representatives.
4. Check each item of installed equipment to ensure appropriate NRTL listing labels and markings are fixed in place.
5. Verify cabling terminations in DEMARC, MCR, TER, SCC, ECC, TRs and head end rooms, workstation locations and TCO adhere to color code for T568B or T568A pin assignments and cabling connections are in compliance with TIA standards, verify with COR which one to use.

6. Visually confirm minimum Category 6a cable marking at TCOs, CCSs locations, patch cords and origination locations.
7. Review entire communications circulating ground system, each TGB and grounding connection, grounding electrode and outside lightning protection system.
8. Review cable tray, conduit, and path/wire way installation practice.
9. OEM and contractor to perform:
   a. Fiber optical cable field inspection tests via attenuation measurements on factory reels; provide results along with OEM certification for factory reel tests.
   b. Coaxial cable field inspection tests via attenuation measurements on factory reels; provide results along with OEM certification for factory reel tests.
   c. Baseband cable field inspection tests via attenuation measurements on factory reels and provide results along with OEM certification for factory reel tests.
10. Relocate failed cable reels to a secured location for inventory, as directed by COR (Contracting Officer Representative), and then remove from project site within two working days; provide COR (Contracting Officer Representative) with written confirmation of defective cable reels removal from project site.
11. Provide results of interim inspections to COR (Contracting Officer Representative).
12. If major or multiple deficiencies are discovered, additional interim inspections could be required until deficiencies are corrected, before permitting further system installation.
    a. Additional inspections are scheduled at direction of COR (Contracting Officer Representative).
    b. Re-inspection of deficiencies noted during interim inspections must be part of system’s Final Acceptance Proof of Performance Test.
    c. The interim inspection cannot affect the system’s completion date unless directed by COR (Contracting Officer Representative).
13. Facility COR (Contracting Officer Representative) will ensure test documents become a part of system’s official documentation package.

H. Pretesting: Re-align, re-balance, sweep, re-adjust and clean entire system and leave system working for a “break-in” period, upon completing installation of system and prior to Final Acceptance Proof

of Performance Test. System RF transmitting equipment must not be connected to keying or control lines during “break-in” period.

1. Pretesting Procedure:
   a. Verify systems are fully operational and meet performance requirements, utilizing accepted test equipment and spectrum analyzer.
   b. Pretest and verify system functions and performance requirements conform to construction documents and, that no unwanted physical, aural, and electronic effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise are present.
2. Measure and record signal, aural and control carrier levels of each DAS RF, voice, and data channel, at each of the following minimum points in system:
   a. Utility provider entrance.
   b. Buried conduit duct locations.
   c. ENTR or DEMARC.
   d. PBX interconnections.
   e. MCR interconnections.
   f. MCOR interconnections.
   g. TER interconnections.
   h. TOR interconnections.
   i. Control room interconnections.
   j. TR interconnections.
   k. System interfaces in locations listed herein.
   l. HE interconnections.
   m. Antenna (outside and inside) interconnections.
   n. Communications circulating ground system.
   o. UPS areas.
   p. Emergency generator interconnections.
   q. Each general floor areas.
   r. Others as required by AHJ (SMCS 005OP2H3).
3. Provide recorded system pretest measurements and certification that the system is ready for formal acceptance test to COR (Contracting Officer Representative).

I. Acceptance Test:

1. Schedule an acceptance test date after system has been pretested, and pretest results and certification submitted to COR (Contracting Officer Representative).

2. Give COR (Contracting Officer Representative) fifteen working days written notice prior to date test is expected to begin; include expected duration of time for test in notification.
3. Test in the presence of the following:
   a. COR (Contracting Officer Representative).
   b. OEM representatives.
   c. VACO:
      1) CFM representative.
      2) AHJ-SMCS 005OP2H3, (202)461-5310.
   d. VISN-CIO, Network Officer and VISN representatives.
   e. Facility:
      1) FMS Service Chief, Bio-Medical Engineering, and facility representatives.
      2) OI&T Service Chief and OI&T representatives.
      3) Safety Officer, Police Chief, and facility safety representatives.
   f. Local Community Safety Personnel:
      1) Fire Marshal representative.
      2) Disaster Coordinator representative.
      3) EMS Representatives: Police, Sherriff, City, County or State representatives.
4. Test system utilizing accepted test equipment to certify proof of performance and Life and Public Safety compliance, FCC, NRTL, NFPA and OSHA compliance.
   a. Rate system as acceptable or unacceptable at conclusion of test; make only minor adjustments and connections required to show proof of performance.
      1) Demonstrate and verify that system complies with performance requirements under operating conditions.
      2) Failure of any part of system that precludes completion of system testing, and which cannot be repaired within four hours, terminates acceptance test of that portion of system.
      3) Repeated failures that result in a cumulative time of eight hours to affect repairs is cause for entire system to be declared unacceptable.
      4) If the system is declared unacceptable, retesting must be rescheduled at the convenience of the Government and costs borne by the contractor.

J. Acceptance Test Procedure:

1. Physical and Mechanical Inspection: The test team representatives must tour major areas to determine system and sub-systems are completely and properly installed and are ready for acceptance testing.
2. A system inventory including available spare parts must be taken at this time.
3. Each item of installed equipment must be re-checked to ensure appropriate NRTL (i.e. UL) certification listing labels are affixed.
4. Confirm that deficiencies reported during Interim Inspections and Pretesting are corrected prior to start of Acceptance Test.
5. Inventory system diagrams, record drawings, equipment manuals, pretest results.
6. Failure of system to meet installation requirements of specifications is grounds for terminating testing and to schedule re-testing.

K. Operational Test:

1. Individual Item Test: VACO AHJ representative (SMCS 005OP2H3) may select individual items of DAS equipment for detailed proof of performance testing until 100 percent of system has been tested and found to meet requirements of the construction documents.
2. Government’s Condition of Acceptance of System Language:
   a. Without Acceptance: Until the system fully meets conditions of construction documents, system’s ownership, use, operation, and warranty commences at Government’s final acceptance date.
   b. With Conditional Acceptance: Stating conditions that need to be addressed by contractor or OEM and stating system’s use and operation to commence immediately while its warranty commences only at Government’s agreed final extended acceptance date.
   c. With Full Acceptance: Stating system’s ownership, use, operation, and warranty to immediately commence at Government’s agreed to date of final acceptance.

L. Acceptance Test Conclusion: Reschedule testing on deficiencies and shortages with COR (Contracting Officer Representative), after COR (Contracting Officer Representative) and SMCS AHJ jointly agree to results of the test, using the generated punch list or discrepancy list. Perform retesting to comply with these specifications at contractor's expense.

M. Proof of Performance Certification:

1. If the system is declared acceptable, AHJ (SMCS 005OP2H3) provides COR (Contracting Officer Representative) notice stating system processes to required operating standards and functions and is Government accepted for use by facility.
2. Validate items with COR (Contracting Officer Representative) needing to be provided to complete project contract (i.e. charts & diagrams, manuals, spare parts, system warranty documents executed, etc.). Once items have been provided, COR (Contracting Officer Representative) contacts FMS service chief to turn over system from CFM oversight for beneficial use by facility.
3. If the system is declared unacceptable without conditions, rescheduled testing expenses are to be borne by contractor.

3.7 CLEANING

A. Remove debris, rubbish, waste material, tools, construction equipment, machinery and surplus materials from project site and clean work area, prior to final inspection and acceptance of work.

B. Put the building and premises in neat and clean condition.

C. Remove debris on a daily basis.

D. Remove unused material during progress of work.

E. Perform cleaning and washing required to provide acceptable appearance and operation of equipment to satisfaction of COR (Contracting Officer Representative).

F. Clean exterior surface of all equipment, including concrete residue, dirt, and paint residue, after completion of project.

G. Perform final cleaning prior to project acceptance by COR (Contracting Officer Representative).

H. Remove paint splatters and other spots, dirt, and debris; touch up scratches and mars of finish to match original finish.

I. Clean devices internally using methods and materials recommended by manufacturer.

J. Tighten wiring connectors, terminals, bus joints, and mountings, to include lugs, screws and bolts according to equipment manufacturer’s published torque tightening values for equipment connectors. In absence of published connection or terminal torque values, comply with torque values specified in UL 486A-486B.

3.8 TRAINING

A. Provide training in accordance with subsection, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

B. Provide training for equipment or system as required in each associated specification.

C. Develop and submit training schedule for approval by COR (Contracting Officer Representative) at least 30 days prior to planned training.

3.9 PROTECTION

A. Protection of Fireproofing:

1. Install clips, hangers, clamps, supports and other attachments to surfaces to be fireproofed, if possible, prior to start of spray fireproofing work.
2. Install conduits and other items that would interfere with proper application of fireproofing after completion of spray fire proofing work.
3. Patch and repair fireproofing damaged due to cutting or course of work must be performed by installer of fireproofing and paid for by trade responsible for damage.

B. Maintain equipment and systems until final acceptance.

C. Ensure adequate protection of equipment and material during installation and shutdown and during delays pending final test of systems and equipment because of seasonal conditions.

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SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section identifies common and general grounding and bonding requirements of communication installations and applies to all sections of Divisions 27 and 28.

1.2 RELATED WORK

A. Low voltage wiring: Section 27 10 00, STRUCTURED CABLING.

1.3 SUBMITTALS

A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

B. Provide a plan indicating the location of system grounding electrode connections and routing of aboveground and underground grounding electrode conductors.

C. Closeout Submittals: In addition to Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS provide the following:

1. Certified test reports of ground resistance.
2. Certifications: Two weeks prior to final inspection, submit following to COR:
   a. Certification materials and installation are in accordance with construction documents.
   b. Certification complete installation has been installed and tested.

PART 2 - PRODUCTS

2.1 COMPONENTS

A. Grounding and Bonding Conductors:

1. Provide UL 83 insulated stranded copper equipment grounding conductors, with the exception of solid copper conductors for sizes (10 AWG) and smaller. Identify all grounding conductors with continuous green insulation color, except identify wire sizes (4 AWG) and larger per NEC.
2. Provide ASTM B8 bare stranded copper bonding conductors, with the exception of ASTM B1 solid bare copper for wire sizes (10 AWG) and smaller.

B. Ground Rods:

1. Copper clad steel, (3/4-inch) diameter by (10 feet) long, conforming to UL 467.

2. Provide quantity of rods required to obtain specified ground resistance.

C. Telecommunication System Ground Busbars:

1. Telecommunications Main Grounding Busbar (TMGB):
   a. (1/4 inch) thick solid copper bar.
   b. Minimum (4 inches) high and length sized in accordance application requirements and future growth of minimum (20 inches) long.
   c. Minimum thirty predrilled attachment points (two rows of fifteen each) for attaching standard sized two-hole grounding lugs.
      1) 27 lugs with (5/8 inch) hole centers.
      2) 3 lugs with (1 inch) hole centers.
   d. Wall-mount stand-off brackets, assembly screws and insulators for (4 inches) standoff from wall.
   e. Listed as grounding and bonding equipment.
2. Telecommunications Grounding Busbar (TGB):
   a. (1/4 inch) thick solid copper bar.
   b. Minimum (2 inches) high and length sized in accordance application requirements and future growth of minimum long (12 inches) long.
   c. Minimum nine predrilled attachment points (one row) for attaching standard sized two-hole grounding lugs.
      1) 6 lugs with (5/8 inch) hole centers.
      2) 3 lugs with (1 inch) hole centers.
   d. Wall-mount stand-off brackets, assembly screws and insulators for (4 inches) standoff from wall.
   e. Listed as grounding and bonding equipment.

D. Equipment Rack and Cabinet Ground Bars:

1. Solid copper ground bars designed for horizontal mounting to framework of open racks or enclosed equipment cabinets:
   a. (3/16 inch) thick by (3/4 inch) high hard-drawn electrolytic tough pitch 110 alloy copper bar.
   b. (19 inches) or (23 inches) EIA/ECA-310-E rack mounting width (as required) for mounting on racks or cabinets.
   c. Eight 6-32 tapped ground mounting holes on (1 inch) intervals.
   d. Four (0.281 inch) holes for attachment of two-hole grounding lugs.

e. Copper splice bar of same material to transition between adjoining racks.
f. Two each (3/4 inch) copper-plated steel screws and flat washers for attachment to rack or cabinet.
g. Listed as grounding and bonding equipment.

2. Solid copper ground bars designed for vertical mounting to framework of open racks or enclosed equipment cabinets:
a. (0.05 inch) thick by (0.68 inch) wide tinned copper strip.
b. (78 inches) high for mounting vertically on full height racks.
c. Holes punched on (5/8”-5/8”-1/2”) alternating vertical centers to match EIA/ECA-310-E Universal Hole Pattern for a 45 RMU rack.
d. Three #12-24 zinc-plated thread forming hex washer head installation screws, an abrasive pad and antioxidant joint compound.
e. NRTL listed as grounding and bonding equipment.

E. Ground Terminal Blocks: Provide screw lug-type terminal blocks at equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted.
1. Electroplated tin aluminum extrusion.
2. Accept conductors ranging from #14 AWG through 2/0.
3. Hold conductors in place by two stainless steel set screws.
4. Two (1/4 inch) holes spaced on (5/8 inch) centers to allow secure two-bolt attachment.
5. Listed as a wire connector.

F. Splice Case Ground Accessories: Provide splice case grounding and bonding accessories manufactured by splice case manufacturer when available. Otherwise, use (6 AWG) insulated ground wire with shield bonding connectors.

G. Irreversible Compression Lugs:
1. Electroplated tinned copper.
2. Two holes spaced on (5/8 inch) or (1 inch) centers.
3. Sized to fit the specific size conductor.
4. Listed as wire connectors.

H. Antioxidant Joint Compound: Oxide inhibiting joint compound for copper-to-copper, aluminum-to-aluminum, or aluminum-to-copper connections.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Exterior Equipment Grounding: Bond exterior metallic components (including masts and cabinets), antennas, satellite dishes, towers, raceways, primary telecommunications protector/arresters, secondary surge protection, waveguides, cable shields, down conductors, and other conductive items to directly to Intersystem Bonding Termination.

B. Install telecommunications bonding backbone conductor throughout building via telecommunications backbone pathways effectively bonding all interior telecommunications grounding busbars in telecommunications rooms, main tele-communications room to telecommunications main grounding busbar in Demarc room after testing bond to verify bonding conductor for telecommunications from grounding electrode conductor is installed per NEC. Size telecommunications bonding backbone conductor as specified in TIA-607-B.

C. Inaccessible Grounding Connections: Utilize exothermic welding for bonding of buried or otherwise inaccessible connections with the exception of connections requiring periodic testing.

D. Conduit Systems:
   1. Bond ferrous metallic conduit to ground.
   2. Bond grounding conductors installed in ferrous metallic conduit at both ends of conduit using grounding bushing with #6 AWG conductor.

E. Boxes, Cabinets, and Enclosures:
   1. Bond each pull box, splice box, equipment cabinet, and other enclosures through which conductors pass (except for special grounding systems for intensive care units and other critical units shown) to ground.

F. Corrosion Inhibitors: Apply corrosion inhibitor for protecting connection between metals used to contact surfaces, when making ground and ground bonding connections.

G. Telecommunications Grounding System:
   1. Bond telecommunications grounding systems and equipment to facility’s electrical grounding electrode at Intersystem Bonding Termination.
   2. Provide hardware as required to effectively bond metallic cable shields communications pathways, cable runway, and equipment chassis to ground.

3. Install bonding conductors without splices using the shortest length of conductor possible to maintain clearances required by NEC.
4. Provide paths to ground that are permanent and continuous with a resistance of 1 ohm or less from each raceway, cable tray, and equipment connection to telecommunications grounding busbar.
5. Below-Grade Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with manufacturer's recommendations. After welds have been made and cooled, brush slag from weld area and thoroughly clean joint areas. Notify COR (Contracting Officer Representative) prior to backfilling at ground connections.
6. Above-Grade Bolted or Screwed Grounding Connections:
   a. Remove paint to expose the entire contact surface by grinding.
   b. Clean all connector, plate, and contact surfaces.
   c. Apply corrosion inhibitor to surfaces before joining.
7. Bonding Jumpers:
   a. Assemble bonding jumpers using insulated ground wire of size and type shown on drawings or use a minimum of 16 mm^2 (6 AWG) insulated copper wire terminated with compression connectors of proper size for conductors.
   b. Use connector manufacturer's compression tool.
8. Bonding Jumper Fasteners:
   a. Conduit: Connect bonding jumpers using lugs on grounding bushings or clamp pads on push-type conduit fasteners. Where appropriate, use zinc-plated external tooth lock-washers or Belleville Washers.
   b. Wireway and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lock-washers or Belleville washers and nuts. Install protective covers, e.g., zinc-plated acorn nuts, on bolts extending into wireway or cable tray to prevent cable damage.
   c. Grounding Busbars: Fasten bonding conductors using two-hole compression lugs. Use 300 series stainless steel bolts, Belleville Washers, and nuts.
   d. Slotted Channel Framing and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and Belleville washers or external tooth lock washers.

H. Telecommunications Room Bonding:
   1. Telecommunications Grounding Busbars:
      a. Install busbar hardware no less than (18 inches) A.F.F.
      b. Where other grounding busbars are in same room, e.g. electrical panelboard for telecommunications equipment, bond busbars together as indicated on grounding riser diagrams.
      c. Make conductor connections with two-hole compression lugs sized to fit busbar and conductors.
      d. Attach lugs with stainless steel hardware after preparing bond according to manufacturer recommendations and treating bonding surface on busbar with antioxidant to help prevent corrosion.
   2. Telephone-Type Cable Rack Systems:
      a. The aluminum pan installed on telephone-type cable rack serves as primary ground conductor within communications room.
      b. Make ground connections by installing bonding jumpers:
         1) Install minimum (6 AWG) bonding between telecommunications ground busbars and the aluminum pan installed on cable rack.
         2) Install (6 AWG) bonding jumpers across aluminum pan junctions.

I. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:
   1. Install rack-mount horizontal busbar or vertical busbar to provide multiple bonding points,
   2. At each rack or cabinet containing active equipment or shielded cable terminations:
      a. Bond busbar to ground as part of overall telecommunications bonding and grounding system.
      b. Bond copper ground bars together using solid copper splice plates manufactured by same ground bar manufacturer when ground bars are provided at rear of lineup of bolted together equipment racks.
      c. Bond non-adjacent ground bars on equipment racks and cabinets with (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.
      d. Provide (6 AWG) bonding jumpers between rack and cabinet ground busbars and overhead cable runway or raised floor stringers, as appropriate.

J. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near top of backboards used for communications cross-connect systems. Connect backboard ground terminals to cable runway using an insulated (6 AWG) bonding jumper.

K. Other Communication Room Ground Systems: Ground metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to cable tray or telecommunications ground busbar, whichever is closer, using insulated (6 AWG) ground wire bonding jumpers.

L. Communications Cable Grounding:

1. Bond all metallic cable sheaths in multi-pair communications cables together at each splicing or terminating location to provide 100 percent metallic sheath continuity throughout communications distribution system.
2. Install a cable shield bonding connector with a screw stud connection for ground wire, at terminal points. Bond cable shield connector to ground.
3. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or splice case manufacturer's splice case grounding and bonding accessories. When an external ground connection is provided as part of splice closure, connect to an effective ground source, and bond all other metallic components and equipment at that location.

M. Communications Cable Tray Systems:

1. Bond metallic structures of cable tray to provide 100 percent electrical continuity throughout cable tray systems.
2. Where metallic cable tray systems are mechanically discontinuous:
   a. Install splice plates provided by cable tray manufacturer between cable tray sections so resistance across a bolted connection is 0.010 ohms or less, as verified by measuring across splice plate connection.
   b. Install (6 AWG) bonding jumpers across each cable tray splice or junction where splice plates cannot be used.
3. Bond cable tray installed in same room as telecommunications grounding busbar to busbar.

N. Communications Raceway Grounding:

1. Conduit: Use insulated (6 AWG) bonding jumpers to bond metallic conduit at both ends and intermediate metallic enclosures to ground.
2. Cable Tray Systems: Use insulated (6 AWG) grounding jumpers to bond cable tray to column-mounted building ground plates (pads) at both ends and approximately (50 feet) on centers.

O. Ground Resistance:

1. Install telecommunications grounding system so resistance to grounding electrode system measures 5 ohms or less.
2. Measure grounding electrode system resistance using an earth test meter, clamp-on ground tester, or computer-based ground meter as defined in IEEE 81. Record ground resistance measurements before electrical distribution system is energized.
3. Backfill only after below-grade connection has been visually inspected by COR Contracting Officer Representative). Notify COR (Contracting Officer Representative) twenty-four hours before below-grade connections are ready for inspection.

3.2 FIELD QUALITY CONTROL

A. Perform tests per BICSI's Information Technology Systems Installation Methods Manual (ITSIMM), Recommended Testing Procedures and Criteria.

B. Perform two-point bond test using trained installers qualified to use test equipment.

C. Conduct continuity test to verify that metallic pathways in telecommunications spaces are bonded to TGB or TMGB.

D. Conduct an electrical continuity test to verify that TMGB is effectively bonded to grounding electrode conductor.

E. Visually inspect to verify that screened and shielded cables are bonded to TGB or TMGB.

F. Perform a resistance test to ensure patch panel, rack, and cabinet bonding connection resistance measures less than 5 Ohms to TGB or TMGB.

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SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for communications cabling unless shown or specified otherwise.

1.2 RELATED WORK

A. Bedding of conduits: Section 31 20 00, EARTH MOVING.

B. Mounting board for Telecommunication Rooms: Section 06 10 00, ROUGH CARPENTRY.

C. Sealing around penetrations to maintain integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.

D. Sealing around conduit penetrations through building envelope to prevent moisture migration into building: Section 07 92 00, JOINT SEALANTS.

E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

A. In accordance with Section 27 50 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, submit the following:

1. Size and location of cabinets, splice boxes and pull boxes.
2. Layout of required conduit penetrations through structural elements.
3. Catalog cuts marked with specific item proposed and area of application identified.

B. Certification: Provide letter prior to final inspection, certifying material is in accordance with construction documents and properly installed.

PART 2 - PRODUCTS

2.1 MATERIAL

A. Minimum Conduit Size: (1-1/4 inch).

B. Conduit:

1. Rigid Galvanized Steel: Conform to UL 6, ANSI C80.1.
2. Electrical Metallic Tubing (EMT):
   a. Maximum Size: (4 inches).
   b. Install only for cable rated 600 volts or less.
   c. Conform to UL 797, ANSI C80.3.

3. Flexible Galvanized Steel Conduit: Conform to UL 1.
4. Wireway, approved “Basket”: Provide "Telecommunications Service” rated with approved length way partitions and cable straps to prevent wires and cables from changing from one partitioned pathway to another.

C. Conduit Fittings:

1. Rigid Galvanized Steel Conduit Fittings:
   a. Provide fittings meeting requirements of UL 514B and ANSI/ NEMA FB 1.
   b. Sealing: Provide threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water and vapor. In concealed work, install sealing fittings in flush steel boxes with blank cover plates having same finishes as other electrical plates in room.
   c. Standard Threaded Couplings, Locknuts, Bushings, and Elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   d. Locknuts: Bonding type with sharp edges for digging into metal wall of an enclosure.
   e. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into metallic body of fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
   f. Erickson (union-type) and Set Screw Type Couplings:
      1) Couplings listed for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete.
      2) Use set screws of case hardened steel with hex head and cup point to seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
   g. Provide OEM approved fittings.
2. Electrical Metallic Tubing Fittings:
   a. Conform to UL 514B and ANSI/ NEMA FB1; only steel or malleable iron materials are acceptable.
   b. Couplings and Connectors: Concrete tight and rain tight, with connectors having insulated throats.
      1) Use gland and ring compression type couplings and connectors for conduit sizes (2 inches) and smaller.
      2) Use set screw type couplings with four set screws each for conduit sizes over (2 inches).

3) Use set screws of case-hardened steel with hex head and cup point to seat in wall of conduit for positive grounding.

c. Indent type connectors or couplings are not permitted.

d. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are not permitted.

e. Provide OEM approved fittings.

3. Flexible Steel Conduit Fittings:

a. Conform to UL 514B; only steel or malleable iron materials are acceptable.

b. Provide clamp type, with insulated throat.

c. Provide OEM approved fittings.

4. Expansion and Deflection Couplings:

a. Conform to UL 467 and UL 514B.

b. Accommodate (3/4 inch) deflection, expansion, or contraction in any direction, and allow 30-degree angular deflections.

c. Include internal flexible metal braid sized to ensure conduit ground continuity and fault currents in accordance with UL 467, and NEC code tables for ground conductors.

d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

e. Locknuts and Bushings: As specified for rigid steel conduit.

f. Indent type connectors or couplings are prohibited.

g. Die-cast or pressure-cast zinc-alloy fittings or fittings made of “pot metal” are not permitted.

h. Provide OEM approved fittings.

5. Wireway Fittings: As recommended by wireway OEM.

D. Conduit Supports:

1. Parts and Hardware: Provide zinc-coat or equivalent corrosion protection.

2. Individual Conduit Hangers: Designed for the purpose of having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.

3. Multiple Conduit (Trapeze) Hangers: Minimum (1-1/2 by 1-1/2 inch), (12 gage) steel, cold formed, lipped channels; with minimum (3/8 inch) diameter steel hanger rods.

4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Splice, and Pull Boxes:

1. Conform to UL-50 and UL-514A.
2. Cast metal where required by NEC or shown and equipped with rustproof boxes.
3. Sheet Metal Boxes: Galvanized steel, except where otherwise shown.
4. Install flush mounted wall or ceiling boxes with raised covers so that front face of raised cover is flush with wall.
5. Install surface mounted wall or ceiling boxes with surface style flat or raised covers.

F. Wireways: Equip with hinged covers, except where removable covers are shown.

G. Warning Tape: Standard, 4-Mil polyethylene (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED COMMUNICATIONS CABLE BELOW".

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Raceways typically required for cabling systems unless otherwise indicated:

System	Specification Section	Installed Method
Grounding	27 05 26	Conduit Not Required
Control, Communication and Signal Wiring	27 10 00	Complete Conduit Allowed in Non-Partitioned Cable Tray or Cable Ladders
Communications Structured Cabling	27 15 00	Conduit to Cable Tray Partitioned Cable Tray
Grounding and Bonding for Electronic Safety and Security	28 05 26	Conduit Not Required Unless Required by Code
Physical Access Control System	28 13 00	Conduit to Cable Tray Partitioned Cable Tray
Physical Access Control System and Database Management	28 13 16	Conduit to Cable Tray Partitioned Cable Tray
Security Access Detection	28 13 53	Complete Conduit
Intrusion Detection System	28 16 00	Conduit to Cable Tray, Partitioned Cable Tray
Video Surveillance	28 23 00	Complete Conduit
Fire Detection and Alarm	28 31 00	Complete Conduit

B. Penetrations:

1. Cutting or Holes:

a. Locate holes in advance of installation. Where they are proposed in structural sections, obtain approval of structural engineer and COR (Contracting Officer Representative) prior to drilling through structural sections.

b. Make holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not permitted; COR (Contracting Officer Representative) may grant limited permission by request, in condition of limited working space.

c. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

1) Fill and seal clearances between raceways and openings with fire stop material.

2) Install only retrofittable, non-hardening, and reusable firestop material that can be removed and reinstalled to seal around cables inside conduits.

d. Waterproofing at Floor, Exterior Wall, and Roof Conduit Penetrations:

1) Seal clearances around conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS or directed by waterproofing manufacturer.

2) Where work to be performed by _____.

C. Conduit Installation:

1. The minimum conduit size for Tele-communication shall be (1-1/4 inch), but not less than size required for 40 percent fill.
2. Install insulated bushings on all conduit ends.
3. Install pull boxes after every 180 degrees of bends (two 90 degree bends). Size boxes per TIA 569.
4. Extend vertical conduits/sleeves through floors minimum (3 inches) above floor and minimum (3 inches) below ceiling of floor below.
5. Terminate conduit runs to and from a backboard in a closet or interstitial space at top or bottom of backboard. Install conduits

to enter telecommunication rooms next to wall and flush with backboard.

6. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections.
7. Seal empty conduits located in telecommunications rooms or on backboards with a standard non-hardening putty compound to prevent entrance of moisture and gases and to meet fire resistance requirements.
8. Minimum radius of communication conduit bends:

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	(6)
1	(9)
1-1/4	(14)
1-1/2	(17)
2	(21)
2-1/2	(25)
3	(31)
3-1/2	(36)
4	(45)

9. Provide (3/4 inch) thick fire retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on wall of communication closets where shown on drawings. Mount plywood with bottom edge (12 inches) above finished floor and top edge (9 feet) A.F.F.
10. Provide pull wire in all empty conduits; sleeves through floor are exceptions.
11. Complete each entire conduit run installation before pulling in cables.
12. Flattened, dented, or deformed conduit is not permitted.
13. Ensure conduit installation does not encroach into ceiling height head room, walkways, or doorways.
14. Cut conduit squares with a hacksaw, ream, remove burrs, and draw tight.
15. Install conduit mechanically continuous.
16. Independently support conduit at (8 feet) on center; do not use other supports (i.e., suspended ceilings, suspended ceiling

supporting members, luminaires, conduits, mechanical piping, or mechanical ducts).

17. Support conduit within (1 foot) of changes of direction, and within (1 foot) of each enclosure to which connected.
18. Close ends of empty conduit with plugs or caps to prevent entry of debris, until cables are pulled in.
19. Attach conduits to cabinets, splice cases, pull boxes and outlet boxes with bonding type locknuts. For rigid conduit installations, provide a locknut on inside of enclosure, made up wrench tight. Do not make conduit connections to box covers.
20. Unless otherwise indicated on drawings or specified herein, conceal conduits within finished walls, floors, and ceilings.
21. Conduit Bends:
    a. Make bends with standard conduit bending machines; observe minimum bend radius for cable type and outside diameter.
    b. Conduit hickey is permitted only for slight offsets, and for straightening stubbed conduits.
    c. Bending conduits with a pipe tee or vise is not permitted.
22. Layout and Homeruns - Deviations: Make only where necessary to avoid interferences and only after drawings showing proposed deviations have been submitted and approved by COR (Contracting Officer Representative).

D. Concealed Work Installation:

1. In Concrete:
    a. Conduit: Rigid steel.
    b. Align and run conduit in direct lines.
    c. Install conduit through concrete beams only when the following occurs:
        1) Where shown on structural drawings.
        2) As accepted by COR (Contracting Officer Representative) prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
    d. Installation of conduit in concrete that is less than (3 inches) thick is prohibited.
        1) Conduit outside diameter larger than 1/3 of slab thickness is prohibited.

2) Space between Conduits in Slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.

3) Install conduits approximately in center of slab to ensure a minimum of (3/4 inch) of concrete around conduits.

e. Make couplings and connections watertight. Use thread compounds that are NRTL listed conductive type to ensure low resistance ground continuity through conduits. Tightening set screws with pliers is not permitted.

E. Furred or Suspended Ceilings and in Walls:

1. EMT (Electrical Metallic Tubing). Different type conduits mixed indiscriminately in same system is not permitted.
2. Align and run conduit parallel or perpendicular to building lines.
3. Tightening set screws with pliers is not permitted.

F. Exposed Work Installation:

1. Unless otherwise indicated on drawings, exposed conduit is only permitted in telecommunications rooms.
   a. EMT (Electrical Metallic Tubing).
   b. Different types of conduits mixed indiscriminately in system is not permitted.
2. Align and run conduit parallel or perpendicular to building lines.
3. Install horizontal runs close to ceiling or beams and secure with conduit straps.
4. Support horizontal or vertical runs at not over (96 inches) intervals.
5. Painting:
   a. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
   b. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color.
   c. Provide labels where conduits pass through walls and floors and at maximum (20 foot) intervals in between.

G. Expansion Joints:

1. Conduits (3 inches) and larger, that are secured to building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install couplings in accordance with manufacturer's recommendations.

2. Provide conduits smaller than (3 inches) with pull boxes on both sides of expansion joint. Connect conduits to expansion and deflection couplings as specified.
3. Install expansion and deflection couplings where shown.

H. Conduit Supports, Installation:

1. Select AC193 code listed mechanical anchors or fastening devices with safe working load not to exceed 1/4 of proof test load.
2. Use pipe straps or individual conduit hangers for supporting individual conduits. The maximum distance between supports is (8 foot) on center.
3. Support multiple conduit runs with trapeze hangers. Use trapeze hangers designed to support a load equal to or greater than sum of the weights of the conduits, wires, hanger itself, and (200 pounds). Attach each conduit with U-bolts or other accepted fasteners.
4. Support conduit independent of pull boxes, luminaires, suspended ceiling components, angle supports, duct work, and similar items.
5. Fastenings and Supports in Solid Masonry and Concrete:
   a. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing concrete.
   b. Existing Construction:
      1) Code AC193 listed wedge type steel expansion anchors minimum (1/4 inch) bolt size and minimum (1-1/8 inch) embedment.
      2) Power set fasteners minimum (1/4 inch) diameter with depth of penetration minimum (3 inches).
      3) Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
6. Fastening to Hollow Masonry: Toggle bolts are permitted.
7. Fastening to Metal Structures: Use machine screw fasteners or other devices designed and accepted for application.
8. Bolts supported only by plaster or gypsum wallboard are not acceptable.
9. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
10. Do not support conduit from chain, wire, or perforated strap.
11. Spring steel type supports or fasteners are not permitted except horizontal and vertical supports/fasteners within walls.
12. Vertical Supports:

a. Install riser clamps and supports for vertical conduit runs in accordance with NEC.

b. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

I. Box Installation:

1. Boxes for Concealed Conduits:

a. Flush mounted.

b. Provide raised covers for boxes to suit wall or ceiling, construction, and finish.

2. In addition to the boxes shown, install additional boxes where needed to prevent damage to cables during pulling.

3. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

4. Stencil or install phenolic nameplates on covers of boxes identified on riser diagrams; for example, "SIG-FA JB No. 1".

5. Outlet boxes mounted back-to-back in the same wall are not permitted. A minimum (24 inches) center-to-center lateral spacing must be maintained between boxes.

3.2 TESTING

A. Examine fittings and locknuts for secureness.

B. Test RMC, and EMT systems for electrical continuity.

C. Perform simple continuity test after cable installation.

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SECTION 27 08 00
COMMISSIONING OF COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section includes requirements for commissioning facility communications systems, related subsystems and related equipment. This Section supplements general requirements specified in Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

B. A complete list of equipment and systems to be commissioned is specified in Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS and Specification 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

C. Commissioned Systems:

1. Commissioning of systems specified in Division 27 and 28 is part of project's construction process including documentation and proof of performance testing of these systems, as well as training of VA's Operation and Maintenance personnel in accordance with requirements of Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS and Division 27, in cooperation with Government and Commissioning Agent.
2. The facility exterior closure systems commissioning includes communications systems listed in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS and 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

1.2 RELATED WORK

A. System tests: Section 01 00 00, GENERAL REQUIREMENTS.

B. Commissioning process requires review of selected submittals that pertain to systems to be commissioned: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

C. Construction phase commissioning process and procedures including roles and responsibilities of commissioning team members and user training: Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

1.3 COORDINATION

A. Commissioning Agent will provide a list of submittals that must be reviewed by Commissioning Agent simultaneously with engineering review; do not proceed with work of sections identified without engineering and Commissioning Agent's review completed.

B. Commissioning of communications systems require inspection of individual elements of communications system construction throughout construction period. Coordinate with Commissioning Agent in accordance

with Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS and commissioning plan to schedule communications systems inspections as required to support the commissioning process.

1.4 CLOSEOUT SUBMITTALS

A. Refer to Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for pre-functional checklists, equipment startup reports, and other commissioning documents.

B. Pre-Functional Checklists:

1. Complete pre-functional checklists provided by commissioning agent to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing.
2. Submit completed checklists to COR (Contracting Officer Representative) and to Commissioning Agent. Commissioning Agent can spot check a sample of completed checklists. If Commissioning Agent determines that information provided on the checklist is not accurate, Commissioning Agent then returns the marked-up checklist to Contractor for correction and resubmission.
3. If Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, Commissioning Agent can select a broader sample of checklists for review.
4. If Commissioning Agent determines that a significant number of broader sample of checklists is also inaccurate, all checklists for the type of equipment will be returned to Contractor for correction and resubmission.

C. Submit training agendas and trainer resumes in accordance with requirements of Section 01 91 00, GENERAL COMMISSIONING REQUIREMENT

PART 2 - EXECUTION

2.1 FIELD QUALITY CONTROL

A. Contractor's Tests:

1. Scheduled tests required by other sections of Division 27 must be documented in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
2. Incorporate all testing into project schedule. Provide minimum seven calendar days' notice of testing for Commissioning Agent to witness selected Contractor tests at sole discretion of Commissioning Agent.

3. Complete tests prior to scheduling Systems Functional Performance Testing.

B. Systems Functional Performance Testing:

1. Commissioning process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions.
2. Commissioning Agent prepares detailed Systems Functional Performance Test procedures for review and acceptance by COR Contracting Officer Representative).
3. Provide required labor, materials, and test equipment identified in test procedure to perform tests.
4. Commissioning Agent must witness and document the testing.
   a. Provide test reports to Commissioning Agent. Commissioning Agent will sign test reports to verify tests were performed.

2.2 TRAINING

A. Training of Government's operation and maintenance personnel is required in cooperation with COR contracting Officer Representative) and Commissioning Agent.

B. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning location, operation, and troubleshooting of installed systems.

C. Schedule instruction in coordination with COR (Contracting Officer Representative) after submission and approval of formal training plans.

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SECTION 27 10 00
CONTROL, COMMUNICATION AND SIGNAL WIRING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section includes control, communication, and signal wiring for a comprehensive systems infrastructure.

B. This section applies to all sections of Divisions 27 and 28.

1.2 RELATED WORK

A. Excavation and backfill for cables that are installed in conduit: Section 31 20 00, EARTH MOVING.

B. Sealing around penetrations to maintain integrity of time rated construction: Section 07 84 00, FIRESTOPPING.

C. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

B. Submit written certification from OEM:

1. Indicate wiring and connection diagrams meet National and Government Life Safety Guidelines, NFPA, NEC, NRTL, Joint Commission, OEM, this section and Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
2. Include instructions, requirements, recommendations, and guidance for proper performance of system as described herein.
3. Government will not approve any submittal without this certification.

C. Identify environmental specifications on technical submittals; identify requirements for installation.

1. Minimum floor space and ceiling heights.
2. Minimum size of doors for cable reel passage.

D. Power: Provide specific voltage, amperage, phases, generator equipment, and quantities of circuits.

E. Provide conduit size requirements.

F. Closeout Submittals:

1. Provide contact information for maintenance personnel to contact contractor for emergency maintenance and logistic assistance, and assistance in resolving technical problems at any time during warranty period.
2. Provide certified OEM sweep test tags from each cable reel to COR (Contracting Officer Representative).
3. Furnish spare or unused wire and cable with appropriate connectors (female types) for installation in appropriate punch blocks, barrier strips, patch, or bulkhead connector panels.
4. Turn over unused and opened installation kit boxes, coaxial, fiber optic, and twisted pair cable reels, conduit, cable tray, cable duct bundles, wire rolls, physical installation hardware to COR (Contracting Officer Representative)
5. Documentation: Include any item or quantity of items, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide system documentation required herein.

PART 2 - PRODUCTS

2.1 CONTROL WIRING

A. Provide control wiring large enough so voltage drop under in-rush conditions does not adversely affect operation of controls.

B. Provide cable meeting specifications for type of cable.

C. Outside Location (i.e. above ground, underground in conduit, ducts, pathways, etc.): Provide cables filled with a waterproofing compound between outside jacket (not touching any provided armor) and inter conductors to seal punctures in jacket and protect conductors from moisture.

D. Remote Control Cable:

1. Multi-conductor with stranded conductors able to handle power and voltage required to control specified system equipment, from a remote location.
2. NRTL listed and pass VW-1 vertical wire flame test (UL 83) (formerly FR-1).
3. Color-coded Conductors: Combined multi-conductor and coaxial cables are acceptable for this installation, on condition system performance standards are met.

4. Technical Characteristics:
   a. Length: As required, in 1K (3,000 ft.) reels minimum.
   b. Connectors: As required by system design.
   c. Size:
      1) 18 AWG, minimum, outside.
      2) 20 AWG, minimum, inside.
   d. Color Coding: Required, EIA industry standard.
   e. Bend Radius: 10 times cable outside diameter.
   f. Impedance: As required.
   g. Shield Coverage: As required by OEM specification.
   h. Attenuation:

Frequency in MHz	dB per 305 Meter (1,000 feet), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
50.0	52.0

E. Distribution System Signal Wires and Cables:
   1. Provide in same manner, and use construction practices, as Fire Protective and other Emergency Systems identified and defined in NFPA 101, Life Safety Code, Chapters 7, 12, and 13, NFPA 70, National Electrical Code, Chapter 7, Special Conditions.
   2. Provide system able to withstand adverse environmental conditions without deterioration, in their respective location.
   3. Provide entrance of each equipment enclosure, console, cabinet, or rack in such a manner that all doors or access panels can be opened and closed without removal or disruption of cables.
   4. Terminate on an item of equipment by direct connection.

2.2 COMMUNICATION AND SIGNAL WIRING

A. Provide communications and signal wiring conforming to recommendations of manufacturers of communication systems; provide not less than TIA Performance Category 6a.

B. Wiring shown is for typical systems; provide wiring as required for systems being provided.

C. Provide color-coded conductor insulation for multi-conductor cables.

D. Connectors:

1. Provide connectors for transmission lines, and signal extensions to maintain uninterrupted continuity, ensure effective connection, and preserve uniform polarity between all points in system.

a. Provide AC barrier strips with a protective cover to prevent accidental contact with wires carrying live AC current.

b. Provide punch blocks for signal connection, not AC power. AC power twist-on wire connectors are not permitted for signal wire terminations.

2. Cables: Provide connectors designed for specific size cable and conductors being installed with OEM's approved installation tool. Typical system cable connectors include:

a. Audio spade lug.

b. Punch block.

c. Wirewrap.

2.3 INSTALLATION KIT

A. Include connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, cable tray, etc., required to accomplish a neat and secure installation.

B. Terminate conductors in a spade lug and barrier strip, wire wrap terminal or punch block, so there are no unfinished or unlabeled wire connections.

C. Minimum required installation sub-kits:

1. System Grounding:

a. Provide required cable and installation hardware for effective ground path, including the following:

1) Control Cable Shields.

2) Data Cable Shields.

3) Equipment Racks.

4) Equipment Cabinets.

5) Conduits.

6) Ducts.

7) Cable Trays.

8) Power Panels.

9) Connector Panels.

10) Grounding Blocks.

b. Bond radio equipment to earth ground via internal building wiring, according to NEC.

2. Wire and Cable: Provide connectors and terminals, punch blocks, tie wraps, hangers, clamps, labels, etc. required to accomplish termination in an orderly installation.

3. Conduit, Cable Duct, and Cable Tray: Provide conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, cable tray installation in accordance with NEC and documents.

4. Equipment Interface: Provide any items or quantity of equipment, cable, mounting hardware, and materials to interface systems with identified sub-systems, according to OEM requirements and construction documents.

5. Labels: Provide any item or quantity of labels, tools, stencils, and materials to label each subsystem according to OEM requirements, as-installed drawings, and construction documents.

D. Cross-Connection System (CCS) Equipment Breakout, Termination Connector (or Bulkhead), and Patch Panels:

1. Connector Panels: Flat smooth (1/8 inch) thick solid aluminum, custom designed, fitted and installed in cabinet. Install bulkhead equipment connectors on panel to enable cabinet equipment’s signal, control, and coaxial cables to be connected through panel. Match panel color to cabinet installed.

a. Voice (or Telephone):

1) Provide industry standard Type 110 (minimum) punch blocks for voice or telephone, and control wiring instead of patch panels, each being certified for category 6a.

2) IDC punch blocks (with internal RJ45 jacks) are acceptable for use in CCS when designed for Category 6a and the size and type of cable used.

3) Secure punch block strips to OEM designed physical anchoring unit on a wall location in TRS; console, cabinet, rail, panel, etc. mounting is permitted at OEM recommendation and as

accepted by COR (Contracting Officer Representative). Punch blocks are not permitted for Class II or 120 VAC power wiring.

4) Technical Characteristics:
   a) Number of Horizontal Rows: Minimum 100.
   b) Number of Terminals per Row: Minimum 4.
   c) Terminal Protector: Required for each used or unused terminal.
   d) Insulation Splicing: Required between each row of terminals.

b. Digital or High Speed Data:

1) Provide (19 inches) horizontal EIA/ECA 310 rack mountable patch panel with EIA/ECA 310 standard spaced vertical mounting holes for digital or high-speed data service CSS, with modular female Category 6a (or on a case by case basis Category 6a for specialized powered systems accepted by SMCS 005OP2H3, (202) 461-5310, OI&T and FMS Services, and COR) RJ45 jacks designed for size and type of UTP or F/UTP cable installed in rows.

2) Technical Characteristics:
   a) Number of Horizontal Rows: Minimum 2.
   b) Number of Jacks Per Row: Minimum 24.
   c) Type of Jacks: RJ45.
   d) Terminal Protector: Required for each used or unused jack.
   e) Insulation: Required between each row of jacks.

2.4 EXISTING WIRING

A. Reuse existing wiring is not acceptable.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install wiring in cable tray or conduit raceway.
2. Seal cable entering a building from underground, between wire and conduit where cable exits conduit, with non-hardening approved compound.
3. Wire Pulling:
   a. Provide installation equipment that prevents cutting or abrasion of insulation during pulling of cables.
   b. Use ropes made of nonmetallic material for pulling feeders.
   c. Attach pulling lines for feeders by means of either woven basket (Contracting Officer Representative) grips or pulling eyes

attached to conductors, as accepted by COR (Contracting Officer Representative).

d. Pull multiple cables into a single conduit together.

B. Installation in Maintenance or Manholes:

1. Install and support cables in maintenance holes on steel racks with porcelain or equal insulators.
2. Train cables around maintenance hole walls, but do not bend to a radius less than six times overall cable diameter.
3. Fireproofing:
   a. Install fireproofing where low voltage cables are installed in same maintenance holes with high voltage cables; also cover low voltage cables with arc proof and fireproof tape.
   b. Use tape of same type used for high voltage cables, and apply tape in a single layer, one-half lapped or as recommended by manufacturer. Install tape with coated side towards the cable and extend minimum (1 inch) into each duct.
   c. Secure tape in place by a random wrap of glass cloth tape.

C. Control, Communication and Signal Wiring Installation:

1. Unless otherwise specified in other sections, provide wiring and connect to equipment/devices to perform required functions as indicated.
2. Install separate cables for each system so that malfunctions in any system do not affect other systems, except where otherwise required.
3. Group wires and cables according to service (i.e. AC, grounds, signal, DC, control, etc.); DC, control and signal cables can be included with any group.
4. Form wires and cables to not change position in group throughout the conduit run. Bundle wires and cables in accepted signal duct, conduit, cable ducts, or cable trays neatly formed, tied off in (24 inch to 36 inch) lengths to not change position in group throughout run.
5. Concealed splices are not allowed.
6. Separate, organize, bundle, and route wires or cables to restrict EMI, channel crosstalk, or feedback oscillation inside any enclosure.
7. Looking at any enclosure from the rear (wall mounted enclosures, junction, pull or interface boxes from the front), locate AC power, DC and speaker wires or cables on the left; coaxial, control,

microphone and line level audio and data wires or cables, on the right.

8. Provide ties and fasteners that do not damage or distort wires or cables. Limit spacing between tied points to maximum (6 inches).
9. Install wires or cables outside of buildings in conduit, secured to solid building structures.
10. Wires or cables must be specifically accepted, on a case by case basis, to be installed outside of conduit. Bundled wires or cables must be tied at minimum (18 inches) intervals to a solid building structure; bundled wires or cables must have ultraviolet protection and be waterproof (including all connections).
11. Laying wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not permitted.
12. Wires or cables installed outside of conduit, cable trays, wireways, cable duct, etc.:
    a. Only when authorized, can wires or cables be identified and approved to be installed outside of conduit.
    b. Provide wire or cable rated plenum and OEM certified for use in air plenums.
    c. Provide wires and cables hidden, protected, fastened, and tied at maximum (24 inches) intervals, to building structure.
    d. Provide closer wire or cable fastening intervals to prevent sagging, maintain clearance above suspended ceilings.
    e. Remove unsightly wiring and cabling from view and discourage tampering and vandalism.
    f. Sleeve and seal wire or cable runs, not installed in conduit, that penetrate outside building walls, supporting walls, and two hour fire barriers, with an approved fire retardant sealant.

D. AC Power:

1. Bond to ground contractor-installed equipment and identified Government-furnished equipment, to eliminate shock hazards and to minimize ground loops, common mode returns, noise pickup, crosstalk, etc. for total ground resistance of 0.1 Ohm or less.
2. Use of conduit, signal duct or cable trays as system or electrical ground is not permitted; use these items only for dissipation of internally generated static charges (not to be confused with externally generated lightning) that can be applied or generated outside mechanical and physical confines of system to earth ground.

Discovery of improper system grounding is grounds to declare system unacceptable and termination of all system acceptance testing.

3. Cabinet Bus: Extend a common ground bus of at least #10 AWG solid copper wire throughout each equipment cabinet and bond to system ground. Provide a separate isolated ground connection from each equipment cabinet ground bus to system ground. Do not tie equipment ground busses together.
4. Equipment: Bond equipment to cabinet bus with copper braid equivalent to at least #12 AWG. Self-grounding equipment enclosures, racks, or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternatives.

3.2 EQUIPMENT IDENTIFICATION

A. Control, Communication and Signal System Identification:
1. Install a permanent wire marker on each wire at each termination.
2. Identify cables with numbers and letters on the labels corresponding to those on wiring diagrams used for installing systems.
3. Install labels retaining their markings after cleaning.
4. In each maintenance hole (manhole) and handhole, install embossed brass tags to identify system served and function.

B. Labeling:
1. Industry Standard: ANSI/TIA-606-B.
2. Print lettering for voice and data circuits using laser printers; handwritten labels are not acceptable.
3. Cable and Wires (hereinafter referred to as “cable”): Label cables at both ends in accordance with industry standard. Provide permanent labels in contrasting colors. Identify cables matching system Record Wiring Diagrams.
4. Equipment: Permanently labeled system equipment with contrasting plastic laminate or bakelite material. Label system equipment on face of unit corresponding to its source.
5. Conduit, Cable Duct, and Cable Tray: Label conduit, duct, and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of (10 ft.) identifying system. Label each enclosure according to this standard.
6. Termination Hardware: Label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with industry standard and Record Wiring Diagrams.

3.3 TESTING

A. Minimum test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on cables in frequency ranges specified.

B. Tests required for data cable must be made to confirm operation of this cable at minimum 10 Mega (M) Hertz (Hz) full bandwidth, fully channel loaded and a Bit Error Rate of a minimum of 10-6 at maximum rate of speed.

C. Provide cable installation and test records at acceptance testing to COR (Contracting Officer Representative) and thereafter maintain in facility's telephone switch room.

D. Record changes (used pair, failed pair, etc.) in these records as change occurs.

E. Test cables after installation and replace any defective cables.

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SECTION 27 11 00
TELECOMMUNICATIONS ROOM FITTINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies equipment cabinets, interface enclosures, relay racks, and associated hardware in service provider DEMARC, computer and telecommunications rooms.

B. Telephone system is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA).

1.2 RELATED WORK

A. Wiring devices: Section 26 27 26, WIRING DEVICES.

B. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

C. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

E. Low voltage cabling system infrastructure: Section 27 10 00, CONTROL, COMMUNICATION AND SIGNAL WIRING.

1.3 SUBMITTALS

A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATION.

B. Separate submittal into sections for each subsystem containing the following:

1. Pictorial layouts of each Telecommunications Room and Cross Connection Space (VCCS, and HCCS termination cabinets), each distribution cabinet layout, and TCO as each is expected to be installed and configured.
2. Equipment technical literature detailing electrical and technical characteristics of each item of equipment to be furnished.

C. Environmental Requirements: Identify environmental specifications for housing system as initial and expanded system configurations.

1. Floor loading for batteries and cabinets.
2. Minimum floor space and ceiling height.
3. Minimum door size for equipment passage.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. Provide components of cabinet system (cabinet, thermal, cable and power management accessories) from a single manufacturer.

B. Equipment Standards and Testing:

1. Equipment must be listed by a NRTL where a UL standard is in existence; active and passive equipment must conform with each UL standard in effect for equipment, on the submittal date.
2. Each item of electronic equipment must be labeled by an NRTL that warrants equipment has been tested in accordance with and conforms to specified standards.

C. Equipment Cabinets (Enclosures):

1. Fully enclose and physically secure internally mounted and connected, active and passive equipment.
2. Types of Equipment Enclosures accepted for specific VA Spectrum Management, FMS and OI&T applications in CFM and Facility Projects:

CABINET	FUNCTION
Communications	FMS Special Communications Equipment
Server / Router	OI&T Data/LAN/WAN Equipment
Environmental	Either FMS or OI&T use, specify need

3. Each cabinet to be:
   a. Provided in head end, MCR, TER, PCR, EMGR, each TR and at a minimum.
   b. Fabricated with minimum (16 gauge) steel.
   c. Provided with manufacturer's standard painted finish in a color accepted by COR with concurrence from FMS Service Chief.
   d. Mounted on floor.
   e. Lockable; tubular locks keyed alike. Provide six keys to COR (Contracting Officer Representative) for each cabinet.
   f. Compliant with facility’s SMS card access system.
4. Provide equipment mounting shelves; attach to front and rear mounting rails and allowing equipment to be secured to respective mounting rails.
5. Each enclosure to include:
   a. Floor or wall mounting.
   b. Knock out holes for conduit connections or cable entrance.
   c. Front and rear locking doors; wall mounted cabinets require only front locking door.
   d. Power outlet strips.

6. Provide quiet ventilation fan with non-disposable locally cleanable air filter.
7. Size each cabinet in order to contain and maintain internal mounted equipment items.
8. Provide OEM's fully assembled unit.
9. Provide OEM assembled side-by-side enclosures in a single unit, at locations requiring more than two enclosures.
10. Provide a minimum of one cabinet with blank rack space, for additional system expansion equipment.
11. Bond to communications circulating grounding system.
12. Technical Characteristics:
    a. External:
       1) Overall Height:
          a) Communications/Server: Maximum (86 inches).
       2) Overall Depth:
          a) Communications/Server: Maximum (36 inches).
       3) Overall Width - All: Maximum (34 inches).
    b. Front Panel Openings:
       1) Width:
          a) Communications: (19 inches), per EIA.
          b) Server: (19 inches), per EIA/ECA 310.
             (23 inches), per EIA/ECA 310.
             (24 inches), per EIA/ECA 310.
             (30 inches), per EIA/ECA 310.
       2) Height:
          a) Communications/Server: Maximum (78-3/4 inches or 45 Rack Units RU), per EIA/ECA 310.
    c. Heavy Duty Cycle: Maximum (1,200 pounds) capacity.
    d. Certification:
       1) NRTL (i.e. UL): For communications and server cabinets.
13. (Cabinet Internal Components:
    a. AC Power:
       1) Standard "Quad AC Box":
          a) Power capacity: 20 Ampere, single phase, 120 VAC continuous duty.
          b) Wire gauge: #12 AWG, solid copper, connected to room's internal AC Power Panel, or as directed by COR (Contracting Officer Representative).

c) Number of AC power outlets: Minimum 4 receptacles.

d) Enclosure: Fully self-contained, metal (4 inch) x (4 inches) x (2-1/2 inches) with cover

e) Connection: Minimum (1 inch) conduit connected to room's AC Power Panel, or as directed by COR (Contracting Officer Representative).

f) Number of boxes: One.

g) Compliance: NRTL (i.e. UL); NPFA - 70 (NEC).

b. AC Outlet Strips:

1) Power Capacity: 15 Ampere, single phase, 120 VAC continuous duty.

2) Wire Gauge: Minimum #12 AWG, solid copper.

3) Number of AC Power Outlets: Minimum 10 "U" grounded.

4) Enclosure: Fully self-contained; typically, metal.

5) Connecting Wire: Minimum (6 feet) long, with three prong self-grounding AC plug connected to cabinet's internal AC "Quad" box.

6) Number of Strips: 2.

7) Certification: NRTL (i.e. UL).

c. AC Power Line Surge Protector and Filter Construction:

1) Input Voltage Range: 120 VAC + 15 percent at 50/60 Hz, single phase.

2) Power Service Capacity: 20 AMP, 120 VAC.

3) Voltage Output Regulation: +5.0 percent, instantaneous of input.

4) Circuit Breaker: 15 AMP; may be self-contained.

5) AC Outlets: Minimum four duplex grounded NEMA 5-20R.

6) Response Time: 5.0 nanosecond.

7) Suppression: Isolate and filter any noise, surge spikes

a) Surge: Minimum 20,000 AMP.

b) Noise:

1) Common: -40 db.

2) Differential: -45 db.

8) Clamping Voltage: Minimum 300 V.

9) Enclosure: One; self-contained.

10) Mounting: Internal to cabinet floor or on internal mounting rail shelf, allowing two plugs from two plug strips.

11) AC Power Cord: Required; minimum (6 feet), three wire (green ground); minimum #14 AWG stranded.

12) Compliance: NRTL (i.e. UL60950-1).

d. Uninterruptible Power Supply (UPS): Provide each cabinet with an internal UPS which may be combined with surge protector and filter if system's 50 percent expansion requirement is met. Provide at least one hour continuous full load if working with a critical system primary AC Power, with a 50 percent 30 min respectively reserve capacity, in the event of facility primary or emergency AC power failure.

1) UPS to include:

a) On-Off Switch: This function is required to be a part of the system's electronic supervision requirements.

b) First/Fast Charge Unit: Must provide clean predicable charge voltage/current. Function is required to be a part of system's electronic supervision requirements.

c) Over Voltage/Current Protect: Cannot short circuit AC power line at any time. This function is required to be a part of the system's electronic supervision requirements.

d) Trickle Charge Unit: Must be capable of maintaining a suitable internal battery charge without damaging batteries.

e) Mounting: Provide per OEM's direction.

f) Proper Ventilation: Do not override cabinets' ventilation system.

g) Power Change from AC Input: Accomplish change without interruption to communications link or subsystem being protected. Generate visual and aural alarms in electrical supervision system, local and remote, to annunciating panels via direct connection for trouble indication.

2) Specific requirements for current and surge protection to include:

a) Voltage Protection: Threshold, line to neutral, starts at maximum 200 Volts peak. Transient voltage cannot exceed 330 Volts peak. Furnish documentation on peak clamping Voltage as a function of transient waveform.

b) Peak Power Dissipation: Minimum 35 Joules per phase, as measured for 1.0 millisecond at sub-branch panels, 100

Joules per phase at branch panels and 300 Joules per phase at service entrance panels. Typically, power dissipation is 12,000 Watts (W) for l.0 mS (or l2 Joules). Provide explanation of how ratings were measured or empirically derived.

c) Surge Protector (may be combined with On-Off switch of UPS): Must not short circuit AC power line at any time.
   1) Components must be minimum silicon semi-conductors.
   2) Secondary stages, if used, may include other types of rugged devices.
   3) Indicators: Provide visual device indicating surge suppression component is functioning.
   4) Electrical Supervision: Required; must be audio and visual, local, and remote to annunciating panels via direct connection for trouble indication.

d) Provide current and surge protection on ancillary equipment.

e) Equip each cabinet with the following:
   1) Equipment Mounting Rails (Front & Rear): Fully adjustable internal equipment mounting rails allowing front or rear equipment mounting with pre-drilled EIA/ECA 310-E Standard tapped holes. Support entire equipment by supplementary support in addition to face mounting screws on rails.
   2) Cabinet Ground: Stainless steel adjustable, lug connected to cabinet’s main structure providing an internal cabinet ground for all installed equipment properly bolted to rail and with ground wire connected.
   3) Grounding Terminals: A separate mounting hole on equipment mounting rail, with stainless steel connecting bolt bonded by minimum #10 AWG copper wire to cabinet’s internal grounding lug.

14. Ground Interconnection: Bond cabinet’s common grounding lug to room’s communications circulating ground busbar with a minimum #4 AWG stranded copper wire.
15. Blank Panels: Provide at every unused rack space.
    a. Match cabinet color.

b. Provide panels of (1/8 inch) thick aluminum with vertical dimensions in increments of one rack unit (RMU) or (1-3/4 inch) with mounting holes spaced to correspond to EIA/ECA 310-E Standard (19 inch) rack dimensions.
c. Fill large unused openings with single standard large panel instead of numerous types.
d. Leave one blank rack space (RMU), covered with a blank panel, between each item of equipment, for minimum internal air flow.
e. Leave (14 inches) (8.0 RMU) open space, covered with blank cover panel, for additional expansion equipment.
f. Wire Management: System that connects each item of installed equipment to the room wire management system.
g. Knock-out Holes: Provide for cable entrance/exits via conduits, cable duct/trays.

D. Environmental Cabinet:
1. Enclosure must fully contain installed equipment, including electronics, in same manner as standard cabinet. Provide climate control for installed equipment as if they were in a standalone air handling area, regardless of local area air handling capabilities.
2. Provide an OEM’s fully assembled unit enclosure.
3. If more than two enclosures are required in any system location, provide OEM-assembled enclosures, in a single unit, side-by-side.
4. Technical Characteristics:
a. Environmental Control: Automatic, heating and cooling as required.
b. Temperature Conditions (rated at 1,300 W of install equipment heat generation):
1) Internal Range: Maintains 26.67 degree to 37.78 degree C (80 degree to 100 degree f) of internal heat conditions.
2) External Range: Maximum 37.78 degrees + -3.89 degrees C (100 degrees + 25 degrees F).
c. Forced Air Unit: Required with non-disposable air filter; unobstructed and uninterruptible.
d. Air Conditioning: As required; fully internal mounted.
e. Heater: As required; fully internal mounted.
f. UPS: Required; fully internal mounted.

g. Front Door: Full length, see through, EMI resistant and lockable, keyed alike with 7-pin tubular lock and Police Service SMS card access.

h. Rear door: Full length, see through, EMI resistant, and lockable keyed alike with 7-pin tubular lock and Police Service SMS card access.

i. Conduit Wiring Entrance: Top or bottom; fully sealed.

j. Input Power: Minimum 2 each; maximum 120 VAC at 20A, independent circuit, conduit for fixed or armored cable for moveable installations.

k. Dimensions:

1) Height: Maximum (78 inches).

2) Width: Maximum (25 inches).

3) Depth: Maximum (38 inches).

4) Front Panel Opening: (19 inches), w/ EIA/ECA 310 mounting hole spacing.

l. Trouble Annunciator Panel: Refer to specific requirements in equipment cabinet.

m. Audio Monitor Panel: Refer to specific requirements in equipment cabinet.

E. Floor Mounted Distribution or System Interface Cabinet:

1. Construct of minimum (16 gauge) cold rolled steel, with top, side and bottom panels.

2. Provide double-hinged front door and main cabinet body allowing access to all internal equipment and wiring, mount to solid walls or internal studs.

3. Provide baked-on iron phosphate primer and baked enamel paint finish in a color to be selected by using FMS Chief or COR (Contracting Officer Representative.

4. Provide integral and adjustable EIA/ECA 310 standard predrilled rack mounting rails to allow front panel equipment mounting and access.

5. After equipment, doors and panels are installed, snap-in-place chrome trim strip covers all front panel screw fasteners.

6. Provide full-length vertical piano hinge to allow entire front portion of cabinet to “swing out” from wall for access to installed equipment, wires, and cable; maintain minimum OSHA Safety clearances and NFPA operational functions.

7. Provide an OEM’s fully assembled unit enclosure.

8. Equip these cabinets same as equipment cabinets, except mount UPS on floor below cabinet with AC power connection in conduit to AC service panel.
9. Technical Characteristics:
   a. Overall Height: Maximum (48 inches).
   b. Overall Depth: Maximum (22 inches).
   c. Overall Width: Maximum (24 inches).
   d. Front Panel Horizontal: Maximum width (19 inches).
   e. Capacity: Maximum (400 pounds).
   f. Lockable:
      1) Tubular lock with 7-pin security.
      2) Key cabinets alike.
      3) Police SMS access card system.

F. Stand Alone Open Equipment Rack:
1. Construct of minimum (16 gauge) cold rolled steel with manufacturer's standard paint finish, in a color to be selected by COR with concurrence from facility’s FMS Service Chief.
2. Floor-mount as directed by COR with concurrence from facility’s FMS Service Chief.
3. Equip rack same as equipment cabinet, except mount UPS with additional support for weight and AC power connection in conduit to AC service panel.
4. Provide an OEM fully assembled unit.
5. Technical Characteristics:
   a. Overall Height: Maximum (85-7/8 inches).
   b. Overall Depth: Maximum (25-1/2 inches).
   c. Overall Width: Maximum (21-1/16 inches).
   d. Front Panel Opening: (19 inches), EIA/ECA 310 horizontal width.
   e. Hole Spacing: Per EIA/ECA 310.
   f. Load Capacity: Maximum 680.4 kg (1,500 lbs.).
   g. Certifications:
      1) EIA/ECA: 310-E.
      2) NRTL (i.e. UL): OEM specific.

G. Wire Management Equipment:
1. Provide an orderly horizontal and vertical interface between outside and inside wires and cables, distribution and interface wires and cables, interconnection wires and cables and associated equipment,

jumper cables, and provide a uniform connection media for system fire-retardant wires and cables and other subsystems.

2. Interface to each cable tray, duct, wireway, or conduit used in the system.
3. Interconnection or distribution wires and cables must enter system at top (or from a wireway in the floor) via overhead protection system and be uniformly routed down either or both sides at same time, of the frames side protection system, then laterally for termination on rear of each respective terminating assembly.
4. Custom configure to meet 30 percent fill system design and user needs. Per NEC requirements.

H. Vertical Cable Managers:
1. Use the same make, style, and size of vertical cable manager on rack/frame or in between racks/frames when more than one cable manager is used on a rack/frame or group of racks/frames.
2. Match color and cover style of racks/frames and cable managers.

I. Horizontal Cable Managers:
1. Use the same make and style of cable manager on rack/frame or racks/frames, when more than one horizontal cable manager is used on a rack/frame or group of racks/frames.
2. Match color of racks/frames and cable managers.

J. Telecommunication Room (TR): In hostile TR locations identified on drawings, where it has been determined (by COR or Facility Chief Engineer) that proper TR climate or external signal radiation cannot be maintained or controlled, provide a minimum of two individual and properly sized self-contained climate controlled equipment cabinet enclosures; one designated for voice, and one designated for data.

K. Provide gas protection devices on all circuits and cable pairs serving building distribution frames, located in buildings other than building in which is located, or in any area served by an unprotected distribution system (maintenance hole, manhole, aerial, etc.).

L. Provide installation hardware when enclosures or racks are attached to structural floor.

M. Provide noise filters and surge protectors for each equipment interface cabinet, switch equipment cabinet, control console, and local and remote active equipment locations to ensure protection from input primary AC power surges so as a consequence noise glitch are not induced into low voltage data circuits.

PART 3 - EXECUTION

3.1 PREPARATION

A. Coordinate cabinet installation such that doors fully close and lock, with active and passive equipment installed and connected.

B. Verify equipment dimensions and brackets allow mounting with cabinet doors closed. The front door or rear door of any cabinet that does not close and lock may result in immediate cancellation of inspections or tests.

3.2 INSTALLATION

A. Equipment Cabinets:

1. Install cabinets in a manner that complies with OEM instructions, requirements of this specification, and in a manner which does not constitute a safety hazard.
2. Provide weatherproof equipment installed outdoors or install in NEMA 3S rated enclosures with hinged doors and locks with two keys.
3. Install equipment indoors in NEMA 4 rated metal cabinets with hinged doors and locks with two keys.

B. Grounding:

1. Bond equipment, including identified Government furnished equipment, to ground so total ground resistance measures maximum 0.1 Ohm.
   a. Install lightning arrestors and grounding in accordance with NFPA.
   b. Install gas protection devices at nearest point of entrance in buildings where protection is required and on same circuits as MDF in telephone switch room.
   c. Do not use AC neutral, including in power panel or receptacle outlet, for system control, subcarrier, or audio reference ground.
   d. Use of conduit, signal duct or cable trays as system or electrical ground is not permitted.
2. Connect each equipment grounding terminal to a separate mounting hole on equipment mounting rail, to right as one looks at it from rear, with a minimum #12 AWG stranded copper wire with protective green jacket.
3. Extend common ground bus of minimum #10 AWG solid copper wire throughout each equipment cabinet and bond to TGB. Provide a separate isolated ground connection from each equipment cabinet

ground bus to system ground. Do not tie equipment ground buses together.

4. Bond equipment to cabinet bus with copper braid equivalent to #12 AWG. Self-grounding equipment enclosures, racks, or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternatives.
5. Bond cable shields to cabinet ground bus with minimum #12 AWG stranded copper wire at only one end of cable run. Insulate cable shields from each other, faceplates, equipment racks, consoles, enclosures, or cabinets, except at system common ground point. Bond coaxial and audio cables only at source; in all cases, keep cable shield ground connections to a minimum.

C. Equipment Assembly:

1. Cabinets:
   a. Install and adjust cabinet/frame accessories to position, including thermal management accessories, vertical cable managers, vertical power managers and equipment-mounting rails, using manufacturer’s installation instructions prior to baying or placing cabinet for attachment to building and before installing any rack-mount equipment into cabinet. Shelves, horizontal cable managers and filler panels (rack-mount accessories), if used, may be installed after the cabinet is placed.
   b. When used in a multi-cabinet bay, attach cabinets side-by-side using baying kits according to manufacturer’s instructions.
   c. Attach overhead ladder rack or cable tray to ceiling or top of cabinet. Maintain minimum (3 inches) clearance between top of cabinet and bottom of ladder rack/cable tray. Position ladder rack/cable tray so that it does not interfere with hot air exhaust through cabinet’s top panel. Use radius drops where cable enters or exits ladder rack/cable tray.
   d. Install ladder rack with side stringers facing rack or cabinet so that ladder forms an inverted U-shape and so that welds between stringers (sides) and cross members (middle) face away from cables.
   e. Secure ladder rack to tops of equipment racks or cabinets using manufacturer’s recommended supports and appropriate hardware.
   f. Attach bonding conductor sized per TIA-607-B between telecommunications grounding busbar and cabinet. Attach bonding

conductor to cabinet using a ground terminal block according to manufacturer's installation instructions.

g. Provide bonding conductor and other hardware required to make connections between cabinet and telecommunications grounding busbar.

h. Install rack mounted equipment normally requiring adjustment or observation so operational adjustments can be conveniently made.

i. Mount heavy equipment with rack slides or rails to allow servicing from front of enclosure. Provide support in addition to front panel mounting screws for heavy equipment.

j. Provide with cable slack to permit servicing by removal of installed equipment from front of enclosure.

k. Install color-matched blank panel spacer (1.75 inches) high between each piece of active and passive equipment to ensure adequate air circulation for efficient equipment cooling and air ventilation.

l. Provide quiet fans and non-disposable air filters at each console or cabinet.

m. Install enclosures and racks plumb and square, permanently attached to building structure and held in place.

n. Provide (15 inches) of front vertical space opening for additional equipment.

o. Install equipment located indoors in metal racks or enclosures with hinged doors to allow access for maintenance without causing interference to other nearby equipment.

p. Cables must enter equipment racks or enclosures in such a manner to allow doors or access panels to open and close without disturbing or damaging cables.

q. Mount distribution hardware in a manner that allows access to connections for testing and provides room for doors or access panels to open and close without disturbing the cables.

2. Racks:

a. Assemble racks according to manufacturer's instructions.

b. Verify that equipment mounting rails are sized properly for rack-mount equipment before attaching rack to floor.

c. Attach assembled racks to floor in four places using appropriate floor mounting anchors. When placed over a raised floor, threaded

rods should pass through raised floor tile and be secured in structural floor below.

d. Bond racks to telecommunications grounding busbar using appropriate hardware provided by contractor.

e. A ladder rack may be attached to top of rack to deliver cables to rack. Do not drill rack to attach, use appropriate hardware from rack manufacturer.

f. Provide radius drops to guide cable where cable exits or enters side of overhead ladder rack to access a rack, frame, cabinet or wall-mounted rack, cabinet, or termination field.

g. Evenly distribute equipment load on rack. Place large and heavy equipment towards bottom of rack. Secure equipment to rack with equipment mounting screws.

3. Vertical Cable Managers:

a. Provide vertical managers so number of cables in each manager does not exceed OEM fill capacity.

b. Attach vertical cable managers to side of rack/frame using manufacturer’s installation instructions and hardware.

c. Attach vertical cable manager to both racks/frames when a single vertical cable manager is used between two racks/frames.

d. Dress cables through openings in between T-shaped guides on manager so that cables make gradual bends as they exit or enter cable manager into rack-mount space (RMU). Do not twist, coil, or make sharp bends in cables.

e. Attach doors to cable manager in closed position after cabling is complete.

4. Horizontal Cable Managers:

a. Attach horizontal cable managers to rack/frame with minimum four screws according to manufacturer’s installation instructions. Center each cable manager within allocated rack-mount space (RMU).

b. Provide horizontal managers located so number of cables each manager supports is less than cable manager’s cable fill capacity.

c. Dress cables through openings in between T-shaped guides on cable manager so that cables make gradual bends as they exit or enter cable manager into rack-mount space (RMU). Do not twist, coil or make sharp bends in cables.

d. Attach covers to cable manager in closed position after cabling is complete.

5. Labeling: Permanently label each enclosure in accordance with TIA-606-B using laser printers; handwritten labels are not acceptable.
   a. Equipment: Label system equipment with contrasting plastic laminate or bakelite material on face of unit corresponding to its source.
   b. Conduit, Cable Duct, and/or Cable Tray: Label conduit, duct, and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of (10 feet), identifying system.

- - - E N D - - -

SECTION 27 15 00
COMMUNICATIONS STRUCTURED CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies a complete and operating voice and digital structured cabling distribution system and associated equipment and hardware to be installed in VA or Boiler building_____ here-in-after referred to as the "facility".

1.2 RELATED WORK

A. Wiring devices: Section 26 27 26, WIRING DEVICES.

B. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

C. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

E. Low voltage cabling system infrastructure: Section 27 10 00, CONTROL, COMMUNICATION AND SIGNAL WIRING.

1.3 SUBMITTALS

A. In addition to requirements of Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS provide:

1. Pictorial layout drawing of each main computer room, or telecommunications room, showing termination cabinets, each distribution cabinet and rack, as each is expected to be installed and configured.
2. List of test equipment as per 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

B. Certifications:

1. Submit written certification from OEM indicating that proposed supervisor of installation and proposed provider of contract maintenance are authorized representatives of OEM. Include individual's legal name and address and OEM warranty credentials in the certification.
2. Pre-acceptance Certification: Submit in accordance with test procedures.

3. Test system cables and certify to COR (Contracting Officer Representative) before proof of performance testing can be conducted. Identify each cable as labeled on as-installed drawings.
4. Provide current and qualified test equipment OEM training certificates and product OEM installation certification for contractor installation, maintenance, and supervisory personnel.

C. Closeout Submittal: Provide document from OEM certifying that each item of equipment installed conforms to OEM published specifications.

1.4 WARRANTY

A. Work subject to terms of Article "Warranty of Construction," FAR clause 52.246-21.

PART 2 - PRODUCTS

2.1 PERFORMANCE AND DESIGN CRITERIA

A. Provide complete system including “punch down” and cross-connector blocks voice and data distribution sub-systems, and associated hardware including telecommunications outlets (TCO); copper and fiber optic distribution cables, connectors, “patch” cables, “break out” devices and equipment cabinets, interface cabinets, and radio relay equipment rack.

B. Industry Standards:
1. Cable distribution systems provided under this section are connected to systems identified as critical care performing life support functions.
2. Conform to National and Local Life Safety Codes (whichever are more stringent), NFPA, NEC, this section, Joint Commission Life Safety Accreditation requirements, and OEM recommendations, instructions, and guidelines.
3. Provide supplies and materials listed by a nationally recognized testing laboratory where such standards are established for supplies, materials, or equipment.
4. Refer to industry standards and minimum requirements of Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and guidelines listed.
5. Active and passive equipment required by system design and approved technical submittal; must conform to each UL standard in effect for equipment when technical submittal was reviewed and approved by Government or date when COR (Contracting Officer Representative) accepted system equipment to be replaced. Where a UL standard is in

existence for equipment to be used in completion of this contract, equipment must bear an approved NRTL label.

C. System Performance: Provide complete system to meet or exceed TIA Category 6a for specialized powered systems' requirements.

D. Provide continuous inter- and/or intra-facility voice, data, and analog service.

1. Provide voice and data cable distribution system based on a physical "Star" topology.
2. Provide separate cable distribution system for emergency, safety, and protection systems (i.e. emergency bypass phones; police emergency voice communications from parking lots and stairwells personal protection, duress alarms and annunciation systems; etc.)
3. Contact SMCS 005OP2H3 (202-462-5310) for specific technical assistance and approvals.

E. Specific Subsystem Requirements: Provide products necessary for a complete and functional voice, data, analog and videotele communications cabling system, including backbone cabling system, patch panels and cross-connections, horizontal cabling systems, jacks, faceplates, and patch cords.

F. Coordinate size and type of conduit, pathways and firestopping for maximum 40 percent cable fill with subcontractors.

G. Terminate all interconnecting twisted pair, fiber-optic or coaxial cables on patch panels or punch blocks. Terminate unused or spare conductors and fiber strands. Do not leave unused or spare twisted pair wire, fiber-optic or coaxial cable unterminated, unconnected, loose, or unsecured.

H. Color code distribution wiring to conform to ANSI/TIA 606-B and construction documents, whichever is more stringent. Label all equipment, conduit, enclosures, jacks, and cables on record drawings, to facilitate installation and maintenance.

I. In addition to requirements in Section 27 05 11, REQUIREMENTS FOR COMMUNICATION INSTALLATIONS, provide stainless steel faceplates with plastic covers over labels.

2.2 EQUIPMENT AND MATERIALS

A. Cable Systems - Twisted Pair, Fiber optic, Coaxial and Analog:

1. General:

a. Provide cable (i.e. backbone, outside plant, and horizontal cabling) conforming to accepted industry standards with regards to size, color code, and insulation.
b. Some areas can be considered “plenum”. Comply with all codes pertaining to plenum environments. It is contractor’s responsibility to review the VA’s cable requirements with COR (Contracting Officer Representative) and OI&T Service prior to installation to confirm type of environment present at each location.
c. Provide proper test equipment to confirm that cable pairs meet each OEM’s standard transmission requirements, and ensure cable carries data transmissions at required speeds, frequencies, and fully loaded bandwidth.

2. Telecommunications Rooms (TR):
a. In TR’s served with UTP and STP or fiber optic, coaxial and analog backbone cables, terminate UTP and STP cable on RJ-45, 8-pin connectors of separate 48-port modular patch panels, 110A or equivalent type punch down blocks that are dedicated to voice and data applications.
b. Provide 24 port fiber optic modular patch panels with “LC” or OEM specified couplers dedicated for voice, data, and FMS applications.
c. Provide connecting cables required to extend backbone cables (i.e. patch cords, twenty-five pair, etc.), to ensure complete and operational distribution systems.
d. In TR’s, which are only served by a UTP and STP backbone cable, terminate cable on separate modular connecting devices, Type 110A punch down blocks (or equivalent), dedicated to data applications.

3. Backbone Copper Cables:
a. Riser Cable:
1) Provide communication riser cables listed in NEC Table 800, 154(a) for the purpose and suited for electrical connection to a communication network.
2) Provide STP or Unshielded Twisted Pair (UTP), minimum 24 American Wire Gauge (AWG) solid, thermoplastic insulated conductors for communication (analog RF coaxial cable is not

to be provided in riser systems) riser cables with a thermoplastic outer jacket.

3) Label and test complete riser cabling system.

4. Horizontal Cable: Installed from TCO jack to the TR patch panel.
   a. Tested to ANSI/TIA-568-C.2 Category 6A requirements including NEXT, ELFEXT (Pair-to-Pair and Power Sum), Insertion Loss (attenuation), Return Loss, and Delay Skew.
   b. Minimum Transmission Parameters: 500 MHz.
   c. Provide four pair (22 AWG) cable.
   d. Terminate all four pairs on same port at patch panel in TR.
   e. Terminate all four pairs on same jack, at work area Telecommunication Outlets (TCO):
      1) Jacks: Minimum three eight-pin RJ-45 ANSI/TIA-568-C.2 Category 6A Type jacks at TCO.
         a) Top Port: RJ-45 jack compatible with RJ-11 plug for voice.
         b) Bottom Two Ports: Unkeyed RJ-45 jacks for data.
5. Fiber Optics Backbone Cable:
   a. Provide 50/125 or 62.5/125 (for Bell System Interconnection Compatibility micron OM4 multi-mode cable, containing at minimum 18 strands of fiber, unless otherwise specified.
   b. Provide loose tube cable, which separates individual fibers from the environment, or indoor/outdoor cables, for outdoor runs or any area that includes an outdoor run.
   c. Provide tight buffered fiber cable or indoor/outdoor cables for indoor runs.
   d. Terminate multimode fibers at both ends with LC type female connectors installed in an appropriate patch or breakout panel and secured with a cable management system. Provide a minimum (2 ft.) cable loop at each end.
   e. Provide single mode fiber optic cable containing at minimum 12 strands of fiber, unless otherwise specified. Terminate single mode fibers at both ends with LC type female connectors installed in an appropriate patch or breakout panel and secured with a cable management system. Provide a minimum (2 feet) cable loop at each end to allow for future movement.
   f. Install fiber optic cables in TR’s, Voice (Telephone) Switch Room, and Main Computer Room, in rack mounted fiber optic patch

panels. Provide female LC couplers in appropriate panel for termination of each strand.

g. Test all fiber optic strands' cable transmission performance in accordance with TIA standards. Measure attenuation in accordance with fiber optic test procedures TIA-455-C ('-61', or -53). Provide written results to COR for review and approval.

B. Cross-Connect Systems (CCS):

1. Copper Cables: Provide copper CCS sized to connect cables at TR and allow for a minimum of 50 percent anticipated growth.
2. Maximum DC Resistance per Cable Pair: 28.6 Ohms per (1,000 feet).
3. Fiber Optic Cables:
   a. Provide fiber CCS sized to connect cables at TR and allow for a minimum of 50 percent anticipated growth.
   b. Install fiber optic cable slack in protective enclosures.

C. Telecommunication Room (TR):

1. Terminate backbone and horizontal, copper, fiber optic, coaxial and analog cables on appropriate cross-connection systems (CCS) containing patch panels, punch blocks, and breakout devices provided in enclosures and tested, regardless of installation method, mounting, termination, or cross-connecting used. Provide cable management system as a part of each CCS.
2. Coordinate location in TR with FMS equipment (i.e. fire alarm, nurse call, code blue, video, public address, radio entertainment, intercom, and radio paging equipment).

D. Coaxial and Analog Cables: Bond equipment to ground per TIA standards, such that all grounding systems comply with all applicable National, Regional, and Local Building and Electrical codes.

1. Provide current arrester for each copper or coaxial cable that enters from outside of a building regardless if cable is installed underground or aerial.
2. Provide a gas surge protector/module and bond to earth ground.

E. Main Cross-connection Subsystem (MCCS): MCCS is a common point of distribution for inter- and intra-building copper and fiber optic backbone system cables, and connections to the voice (telephone) and data cable systems.

F. Voice (or Telephone) Cable Cross-Connection Subsystem:

1. Provide Insulation Displacement Connection (IDC) hardware.

2. Provide the following for each Category 6a (or on a case by case basis Category 6A for specialized powered systems technically accepted by SMCS 005OP2H3, (202) 461-5310, OI&T and FMS Services and COR) Cabling System termination; RJ-45 patch cord connector to RJ-45 patch cord connector, hybrid modular cord to IDC patch cord connector.
   a. Provide terminations to be accessible without need for disassembly of IDC wafer. Provide IDC wafers removable from their mounts to facilitate testing on either side of connector.
   b. Provide removable designation strips or labels to allow for inspection of terminations.
   c. Provide cable management system as a part of IDC.
3. Provide IDC connectors capable of re-terminations, without damage, a minimum of 200 IDC insertions or withdrawals on either side of connector panel.
4. Install using only non-impact terminating tool having both tactile and audible feedback to indicate proper termination.
5. Provide inputs from FTS, Local Voice (Telephone) System, or diverse routed voice distribution systems on left side of IDC (110A blocks with RJ45 connections are acceptable alternates to IDC) of MCCS.
6. Provide system outputs from MCCS to voice backbone cable distribution system on the right side of same IDC (or 110A blocks) of MCCS.
7. Do not split pairs within cables between different jacks or connections.
8. Provide UTP cross connect wire to connect each pair of terminals plus an additional 50 percent spare.

G. Data Cross-Connection Subsystems:
1. Provide patch panels with modular RJ45 female to 110 connectors for cross-connection of copper data cable terminations and system ground with cable management system.
2. Provide patch panels conforming to EIA/ECA 310-E dimensions and suitable for mounting in standard equipment racks, with 48 RJ45 jacks aligned in two horizontal rows per panel. Provide RJ45 jacks of modular design and capable of accepting and functioning with other modular (i.e. RJ11) plugs without damaging the jack.

a. Provide system inputs from servers, data LAN, bridge, or interface distribution systems on top row of jacks of appropriate patch panel.
b. Provide backbone cable connections on bottom row of jacks of same patch panel.
c. Provide patch cords for each system pair of connection jacks with modular RJ45 connectors provided on each end to match panel's modular RJ45 female jack's being provided.

H. Fiber-Optic Cross-Connection Subsystems: Provide rack mounted patch or distribution panels installed inside a lockable cabinet or "breakout enclosure" that accommodate minimum 12 strands multimode fiber and 12 strand single mode fiber - these counts do not include 50 percent spare requirement. Provide cable management system for each panel.
1. Provide panels for minimum 24 female LC connectors, able to accommodate splices and field mountable connectors and have capacity for additional connectors to be added up to OEM's maximum standard panel size for this type of use. Protect patch panel sides, including front and back, by a cabinet or enclosure.
2. Provide panels that conform to EIA/ECA 310-E dimensions suitable for installation in standard racks, cabinets, and enclosures.
3. Provide patch panels with the highest OEM approved density of fiber LC terminations (maximum of 72 each), while maintaining a high level of manageability. Provide proper LC couplers installed for each pair of fiber optic cable LC connectors.
a. Provide system inputs from interface equipment or distribution systems on top row of connectors of appropriate patch panel.
b. Provide backbone cable connections on bottom row of connectors of same patch panel.
c. Provide patch cords for each pair of fiber optic strands with connector to match couplers.
4. Provide field installable connectors that are pre-polished.
a. Terminate every fiber cable with appropriate connector, and test to ensure compliance to specifications and industry standards for fiber optic LC female connector terminated with a fiber optic cable.
b. Install a terminating cap for each unused LC connector.

I. Copper Outside Plant Cable: Minimum of STP or UTP, 22 AWG solid conductors, solid PVC insulation, and filled core (flex gel -

waterproof Rural Electric Association (REA) listed PE 39 code) between outer armor or jacket and inner conductors protective lining.

1. Provide copper cable system as a Star Topology.

J. Horizontal Cabling (HC):

1. The horizontal cable length to farthest system outlet to be maximum of 90 m (295 ft).
2. Splitting of pairs within a cable between different jacks is not permitted.

K. Air Blown Fiber: Alternative fiber optic cable installation method.

1. Air blown fiber installation process (also referred to as air blown cable, air assisted cable, high pressure air blowing, cable jetting, and referred to as air blown fiber herein) typically uses separate optical fiber cables along with separate flexible protective microducts installed where optical fiber cables can be blown in using specific equipment, trained installation personnel and practices.
2. Indoor Microducts:
   a. Provide empty bundled microducts comprising an inner layer of microducts optimized for air blown fiber system and an outer jacket layer of plenum riser rated material with product identification and sequential length marking on outer layer at minimum one-meter (three feet) intervals.
   b. Provide microduct allowing multiple fibers to be installed simultaneously into each microduct using air blown fiber installation technique and fibers to also be removed from microduct using same technique.
   c. Size each microduct for 50 percent unoccupied microducts after initial fiber bundle installation.
   d. Furnish microducts that maintain a minimum bend radius of 20 times cable diameter.
   e. Provide quantity of plugs or end-caps so all unoccupied microducts are plugged on both ends per manufacturer’s specifications. Provide plugs or end-caps that can be easily installed or removed from duct connectors as needed over the lifetime of the installation.
3. Outside Microducts:
   a. Provide outdoor-rated bundled microducts consisting of a number of empty microducts comprising an inner layer of microducts

optimized for air blown fiber system and covered by a rated jacketing material with product identification and sequential length marking on outer layer at one-meter (three feet) minimum intervals.

b. Provide microducts with rodent protection at direct buried applications.

c. Protect outdoor-rated bundled microducts either by utilizing a moisture barrier and an outer jacket outer layer of jacketed, galvanized steel armored (underground), direct buried, or outdoor tray or rack locations jacketed, galvanized steel armored for aerial, outdoor rack, or tray locations or by utilizing an HDPE jacket (with optional steel-tape wrapped between outer jacket and inner microducts) that has been treated with rodent deterrent.

d. Water-blocking must be accomplished by utilizing a moisture barrier within the bundled microduct assembly or by utilizing water-blocked fiber cable.

e. Provide microduct allowing multiple fibers to be installed simultaneously into each microduct using air blown fiber installation technique and fibers to also be removed from microduct using same technique.

f. For future capacity, size each microduct provided for 50 percent unoccupied microducts after initial fiber bundle installation.

g. Furnish microducts to maintain minimum bend radius twenty times cable diameter.

h. Provide quantity of plugs or end-cap so unoccupied microducts are plugged on both ends per manufacturer’s specifications, to prevent ingress of contaminants including water.

4. Microduct Couplers: Provide plastic-bodied pneumatic connector to join microducts of same size.

a. Provide straight connectors constructed of a transparent plastic material permitting a visual verification of fiber population.

b. Provide tee connectors with additional port allowing for gas-blocking in internal/external situations or provide gas-blocking couplers as needed to protect and isolate classified areas from non-classified areas or provide close-down connectors if needed for midspan assisted blows in long runs.

5. Microduct Distribution Units: Provide NEMA-rated enclosure, suited for site environmental conditions provided for microduct distribution, routing, and termination.
   a. Provide unit capable of wall mounting to provide proper geometry for distribution wherever several microducts enter same location or where microduct type transitions take place.
   b. Size based on number of microducts to enter unit.
6. Outdoor Enclosure/Splice Case: Provide outdoor NEMA-rated enclosure, or splice case suitable for site environmental conditions of outside plant microduct distribution and routing.
   a. Material: Stainless steel.
   b. Select enclosure/splice case hardware to meet site conditions.
      1) Provide NEMA-4 and 4X enclosures or splice cases in areas where hosing and splashing environmental conditions exist.
      2) Provide NEMA-6 and 6P enclosures splice cases in areas where temporary or long term flooded environmental conditions exist.
7. Fiber Termination Units: Provide at locations where fiber is to be terminated.
   a. Provide strain relief of incoming microducts.
   b. Provide connector panels and connector couplings adequate to accommodate the number of fibers to be terminated.
   c. Incorporate radius control mechanisms to limit bending of fibers to manufacturer’s recommended minimum or (3 inches), whichever is larger.
   d. Where rack-mount fiber termination hardware is required, provide wall-mount microduct distribution unit near rack, and provide individual microducts to route and connect fiber bundle passing through microduct distribution units to fiber termination hardware.
   e. Provide LC connectors mounted on a coupler panel that snaps into patch panel housing assembly.
8. Fiber Bundles or Cables:
   a. Provide fiber bundles or cables designed and manufactured to facilitate:
      1) Rapid installation of fiber using air blown fiber installation process without risk or damage to fibers.
      2) Re-installation without degradation of the optical specifications and performance of fiber.

3) Transition points from indoor to outdoor environments without splices.

b. Provide jacketed optical fibers manufactured so that the jacketed fiber strands meet GR409 and meet either UL 1666 for riser rated cables or UL 910 for plenum rated cables and are specific to the purpose of being blown throughout the bundled microduct system.

c. Provide fiber designed to be stripped and terminated with standard tools.

d. Provide fiber designed to be terminated with standard fiber optic connectors.

e. Provide maximum 72 strands of fiber to be blown within each microduct; if fiber counts higher than 72 strands are required, provide microcore fiber with counts to 432 strands in larger size microducts.

2.3 DISTRIBUTION EQUIPMENT AND SYSTEMS

A. Telecommunication Outlet:

1. TCO consists of minimum one voice (telephone) RJ45 jack and two data RJ45 jacks, and one single mode fiber optic, and one multimode fiber optic jacks mounted in a separate steel outlet box 100 mm (4 inches) x (4 inches) x (2-1/2 inches) minimum with a labeled stainless steel faceplate. Where shown on drawings, provide a second steel outlet box minimum (4 inches) x (4 inches) x (2-1/2 inches), with a labeled faceplate, adjacent to the first box to ensure system connections and expandability requirements are met.
2. Provide RJ-45/11 compatible female type voice (telephone) multi-pin connections. Provide RJ-45 female type data multi-pin connections. Provide LC
3. Provide wall outlet with a stainless steel face plate and sufficient ports to fit voice (telephone) multi-pin jack, data multi- pin jacks, fiber optic jacks, and plastic covers for labels when mounted on outlet box provided (minimum (4 inches) x (4 inches) for single and (4 inches) x (8 inches) for dual outlet box applications. Install stainless steel face plate, for prefabricated bedside patient unit installations.
4. Interface fiber optic LC jacks to appropriate patch panels in associated TR, but do not cross-connect fiber optic cables fiber optic equipment or install fiber optic equipment.

B. Backbone Distribution Cables:

1. Meet TIA transmission performance requirements of Voice Grade Category 6A.
2. Provide cable listed for environments where it is installed.
3. Technical Characteristics:
   a. Length: As required, in minimum 1 kilometer (3,000 ft.) reels.
   b. Size:
      1) Minimum (22 AWG) outside plant installation.
      2) Minimum (24 AWG) interior installations.
   c. Color Coding: American Telephone and Telegraph Company Standard; Bell System Practices Outside Plant Construction and Maintenance Section G50.607.3, Issue 2 February 1959.
   d. Minimum Bend Radius: 10X cable outside diameter.
   e. Impedance: 120 Ohms + 15 percent.
   f. DC Resistance: Maximum 8.00 ohms/100 m
   g. Shield Coverage: As required by drawing notes single shield tape design flat shield bonded to cable jacket/.
   h. Maximum attenuation for 100m at 20° C:

Frequency (MHz)	Category 3 (dB)			Category 6A (dB)
.772	2.2	-	-	-
1	2.6			2.1
4	5.6			3.8
8	8.5			5.3
10	9.7			5.9
16	13.1			7.5
20				8.4
25				9.4
31.25				10.5
62.5				15.0
100				19.1
200				27.6
250				31.1
300				34.3

Frequency (MHz)	Category 3 (dB)			Category 6A (dB)
400				40.1
500				45.3

4. Data Multi-Conductor:
   a. Unshielded F/UTP cable with solid conductors.
   b. Able to handle the power and voltage used over the distance required.
   c. Meets TIA transmission performance requirements of Category 6A.
   d. Technical Characteristics:
      1) (24 AWG) - (22 AWG) cable
      2) Working Shield: 350 V.
      3) Bend Radius: 10 times cable outside diameter.
      4) Impedance: 100 Ohms + 15% BAL.
      5) Bandwidth: 500 MHz.
      6) DC Resistance: Maximum 9.38 Ohms/100m (328 ft.) at 20 degrees C.
      7) Maximum Mutual Capacitance: 5.6 nF per (328 ft.).
      8) Shield Coverage:
         a) Overall Outside (if OEM specified): 100 percent.
         b) Individual Pairs (if OEM specified): 100 percent.
      9) Maximum attenuation for (328 ft.) at 20° C:

Frequency (MHz)	Category 6a (dB)		Category 6A (dB)
1	2.0		2.1
4	4.1		3.8
8	5.8		5.3
10	6.5		5.9
16	8.2		7.5
20	9.3		8.4
25	10.4		9.4
31.25	11.7		10.5
62.5	17.0		15.0

Frequency (MHz)	Category 6a (dB)		Category 6A (dB)
100	22.0		19.1
200			27.6
250			31.1
300			34.3
400			40.1
500			45.3

5. Fiber Optic:
   a. Multimode Fiber:
      1) Provide OM4 Type general purpose multimode fiber optic cable installed in conduit for system locations with load-bearing support braid surrounding inner tube for strength during cable installation.
      2) Technical Characteristics:
         a) Bend Radius: Minimum (6 inches); outer jacket as required.
         b) Fiber Diameter: 50 or 62.5 for Bell System Interconnection Standard requirements microns.
         c) Cladding: 125 microns.
         d) Attenuation:
            1) 850 nanometer: Maximum 4.0 dB per kilometer.
            2) 1,300 nanometer: Maximum 2.0 dB per kilometer.
         e) Bandwidth:
            1) 850 nanometer: Minimum 160 MHz.
            2) 1,300 nanometer: Minimum 500 MHz.
         f) Connectors: Stainless steel.
   b. Single mode Fiber:
      1) Provide OS1 Type general purpose single mode fiber optic cable installed in conduit for all system locations with load-bearing support braid surrounding inner tube for strength during cable installation.
      2) Technical Characteristics:
         a) Bend Radius: Minimum (4 inches).
         b) Outer Jacket: PVC.
         c) Fiber Diameter: 8.7 microns.

d) Cladding: 125 microns.

e) Attenuation at 850 nanometer: 1.0 dBm per kilometer.

f) Connectors: Ceramic.

C. Outlet Connection Cables:

1. Voice (Telephone):

a. Provide a connection cable for each TCO voice (telephone) jack in system with 10 percent spares able to connect voice (telephone) connection cable from voice (telephone) instrument to TCO voice (telephone) jack. Do not provide voice (telephone) instruments or equipment.

b. Technical Characteristics:

1) Length: Minimum (6 feet).

2) Cable: Voice Grade.

3) Connector: RJ-11/45 compatible male on each end.

4) Size: Minimum 24 AWG.

5) Color Coding: Required, telephone industry standard.

2. Data:

a. Provide a connection cable for each TCO data jack in system with 10 percent spares to connect a data instrument to TCO data jack. Do not provide data terminals/equipment.

b. Technical Characteristics:

1) Length: Minimum (6 feet).

2) Cable: Data grade Category 6a or on a case-by-case basis Category 6A for specialized powered systems accepted by SMCS 005OP2H3 (202) 461-5310, IT and FMS Services and COR (Contracting Officer Representative).

3) Connector: RJ-45 male on each end.

4) Color Coding: Required, data industry standard.

5) Size: Minimum 24 AWG.

3. Fiber Optic:

a. Provide a connection cable for each TCO fiber optic connector in system with 10 percent spares. Provide data connection cable to connect a fiber optic instrument to TCO fiber optic jack. Do not provide fiber optic instruments/equipment.

b. Technical Characteristics:

1) Length: Minimum (6 feet).

2) Cable: Flexible single conductor with jacket.

3) Connector: LC male on each end.

4) Size: To fit OM1 single mode or OM4 multimode cable.

D. System Connectors:

1. Modular (RJ-45/11 and RJ-45): Provide voice and high speed data transmission applications type modular plugs compatible with voice (telephone) instruments, computer terminals, and other type devices requiring linking through modular telecommunications outlet to the system compatible with UTP or UTP cables.

a. Technical Characteristics:

1) Number of Pins:

a) RJ-45: Eight.

b) RJ-11/45: Compatible with RJ-45.

2) Dielectric: Surge.

3) Voltage: Minimum 1,000V RMS, 60 Hz at one minute.

4) Current: 2.2A RMS at 30 minutes or 7.0A RMS at 5.0 seconds.

5) Leakage: Maximum 100 µA.

6) Connections:

a) Initial contact resistance: Maximum 20 milli-Ohms.

b) Insulation displacement: Maximum 10 milli-Ohms.

c) Interface: Must interface with modular jacks from a variety of OEMs. RJ-11/45 plugs provide connection when used in RJ-45 jacks.

d) Durability: Minimum 200 insertions/withdrawals.

E. Fiber Optic Terminators:

1. Pre-polished crimp on type that has proper ferrule to terminate fiber optic cable.

2. Technical Characteristics:

a. Frequency: Light wave.

b. Power Blocking: As required.

c. Return Loss: 25 db.

d. Connectors: LC.

e. Construction: Ceramic.

F. Conduit and Signal Ducts:

1. Conduit:

a. Provide conduit or sleeves for cables penetrating walls, ceilings, floors, interstitial space, fire barriers, etc.

b. Minimum Conduit Size: (3/4 inch).

c. Provide separate conduit and signal ducts for each cable type installation.

d. When metal (plastic covered, flexible cable protective armor, etc.) systems are authorized to be provided for use in the system, follow installation guidelines and standard specified in Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS and NEC.

e. Maximum 40 percent conduit fill for cable installation.

2. Signal Duct, Cable Duct, or Cable Tray: Use existing signal duct, cable duct, and cable tray, when identified and accepted by COR (Contracting Officer Representative).

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install for ease of operation, maintenance, and testing.

B. Install system to comply with NFPA 70 National Electrical Code, NFPA 99 Health Care Facilities, NFPA 101 Life Safety Code, Joint Commission Manual for Health Care Facilities, and original equipment manufacturers' (OEM) installation instructions.

C. Cable Systems Installation:

1. Install system cables in cable duct, cable tray, cable runway, conduit or when specifically approved, flexible NEC Article 800 communications raceway. Confirm drawings show sufficient quantity and size of cable pathways. If flexible communications raceway is used, install in same manner as conduit.

2. Coordinate outside plant and backbone cables to furnish number of cable pairs for system requirements and obtain approval of COR and IT Service prior to installation.

3. Bond to ground metallic cable sheaths, etc. (i.e. risers, underground, horizontal, etc.).

4. Install temporary cable to not present a pedestrian safety hazard and be responsible for all work associated with removal. Temporary cable installations are not required to meet Industry Standards; but must be reviewed and accepted by COR, IT Service, FMS and SMCS 005OP2H3 (202-461-5310) prior to installation.

D. Labeling:

1. Industry Standard: Provide labeling in accordance with ANSI/TIA-606-B.

2. Print lettering of labels with laser printers or thermal ink transfer process handwritten labels are not acceptable.

3. Label both ends of all cables in accordance with industry standard. Provide permanent Labels in contrasting colors and identify according to system "Record Wiring Diagrams".
4. Termination Hardware: Label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with industry standard and record on "Record Wiring Diagrams".

3.2 FIELD QUALITY CONTROL

A. Interim Inspection:
1. Verify that equipment provided adheres to installation requirements of this section. Interim inspection must be conducted by a factory-certified representative and witnessed by COR (Contracting Officer Representative).
2. Check each item of installed equipment to ensure appropriate NRTL label.
3. Verify cabling terminations in telecommunications rooms and at workstations adhere to color code for T568B T568A contractor verify with COR for which one to use pin assignments and cabling connections comply with TIA standards.
4. Visually confirm marking of cables, faceplates, patch panel connectors and patch cords.
5. Perform fiber optical field inspection tests via attenuation measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon attenuation test failure.
6. Notify COR of the estimated date the contractor expects to be ready for interim inspection, at least 20 working days before requested inspection date, so interim inspection does not affect systems' completion date.
7. Provide results of interim inspection to COR (Contracting Officer Representative). If major or multiple deficiencies are discovered, COR can require a second interim inspection before permitting contractor to continue with system installation.
8. Do not proceed with installation until COR (Contracting Officer Representative) determines if an additional inspection is required. In either case, re-inspection of deficiencies noted during interim inspections must be part of the proof of performance test.

B. Pretesting:
1. Pretest entire system upon completion of system installation.

2. Verify during system pretest, utilizing the accepted equipment, that system is fully operational and meets system performance requirements of this section.
3. Provide COR (Contracting Officer Representative) four copies of recorded system pretest measurements and the written certification that system is ready for formal acceptance test.

C. Microduct Tests:

1. Furnish COR, obstruction, and pressure test data for each microduct installed. Complete pressure and obstruction tests per manufacturer’s recommended procedures prior to installing fiber and ensure 100 percent of all microducts are compliant with manufacturer.
2. Complete microduct pressure testing before proceeding with end-to-end microduct obstruction testing.
3. Notify COR at least one week in advance of test date so that the Government and design professional may be present to witness testing.
4. Maintain close contact with chosen and technically-approved OEM and SMCS 005OP2H3 throughout installation, testing and certification process.

D. Acceptance Test:

1. After system has been pretested and the contractor has submitted pretest results and certification to COR (Contracting Officer Representative) then schedule an acceptance test date and give COR (Contracting Officer Representative) 30 days' written notice prior to date acceptance test is expected to begin.
2. Test only in presence of a COR (Contracting Officer Representative).
3. Test utilizing approved test equipment to certify proof of performance.
4. Verify that total system meets the requirements of this section.
5. Include expected duration of test time, with notification of the acceptance test.

E. Verification Tests:

1. Test UTP or STP copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield, if cable has an overall shield. Test cables after termination and prior to cross-connection.

2. Multi-mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with TIA-568-B.3 and TIA-526-14A using Method A, Optical Power Meter and Light Source and perform verification acceptance test.
3. Single mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with TIA-568-B.3 and TIA-526-7 using Method A, Optical Power Meter and Light Source and Perform verification acceptance test.

F. Performance Testing:
1. Perform Category 6A for specialized powered systems accepted by SMCS 005OP2H3, (202) 461-5310, IT and FMS Services and COR) tests in accordance with TIA-568-B.1 and TIA-568-B.2. Include the following tests - wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.
2. Fiber Optic Links: Perform end-to-end fiber optic cable link tests in accordance with TIA-568-B.3.

G. Total System Acceptance Test: Perform verification tests for UTP, STP copper cabling systems and multi-mode and single mode fiber optic cabling systems after complete telecommunication distribution system and workstation outlet are installed.

3.3 MAINTENANCE

A. Accomplish the following minimum requirements during one year warranty period:
1. Respond and correct on-site trouble calls, during standard work week:
a. A routine trouble call within one working day of its report. Routine trouble is considered a trouble which causes a system outlet, station, or patch cord to be inoperable.
b. Standard work week is considered 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal holidays.
2. Respond to an emergency trouble call within six hours of its report. An emergency trouble is considered a trouble which causes a subsystem or distribution point to be inoperable at any time.
3. Respond on-site to a catastrophic trouble call within four hours of its report. A catastrophic trouble call is considered total system failure.
a. If a system failure cannot be corrected within four hours (exclusive of standard work time limits), provide alternate

equipment, or cables within four hours after four hour trouble shooting time.

b. Routine or emergency trouble calls in critical emergency health care facilities (i.e., cardiac arrest, intensive care units, etc.) are also deemed catastrophic trouble.

4. Provide COR (Contracting Officer Representative) written report itemizing each deficiency found and the corrective action performed during each official reported trouble call. Provide COR (Contracting Officer Representative) with sample copies of reports for review and approval at beginning of total system acceptance test.

- - - E N D - - -

SECTION 28 05 00
COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section, Common Work Results for Electronic Safety and Security (ESS), applies to all sections of Division 28.

B. Furnish and install fully functional electronic safety and security cabling system(s), equipment, and approved accessories in accordance with the specification section(s), drawing(s), and referenced publications. Capacities and ratings of cable and other items and arrangements for the specified items are shown on each system's required Bill of Materials (BOM) and verified on the approved system drawing(s). If there is a conflict between contract's specification(s) and drawings(s), the contract's specification requirements shall prevail.

C. The Contractor shall provide a fully functional and operating ESS, programmed, configured, documented, and tested as required herein and the respective Safety and Security System Specification(s). The Contractor shall provide calculations and analysis to support design and engineering decisions as specified in submittals. The Contractor shall provide and pay all labor, materials, and equipment, sales and gross receipts and other taxes. The Contractor shall secure and pay for plan check fees, permits, other fees, and licenses necessary for the execution of work as applicable for the project. Give required notices; the Contractor will comply with codes, ordinances, regulations, and other legal requirements of public authorities, which bear on the performance of work.

D. The Contractor shall provide an ESS, installed, programmed, configured, documented, and tested. The security system shall include but not limited to physical access control, intrusion detection, duress alarms, elevator control interface, video assessment and surveillance, video recording and storage, delayed egress, personal protection system, intercommunication system, fire alarm interface, equipment cabinetry, dedicated photo badging system and associated live camera, report printer, photo badge printer, and uninterruptible power supplies (UPS) interface. Operator training shall not be required as part of the Security Contractors scope and shall be provided by the Owner. The

Security Contractor shall still be required to provide necessary maintenance and troubleshooting manuals as well as submittals as identified herein. The work shall include the procurement and installation of electrical wire and cables, the installation and testing of all system components. Inspection, testing, demonstration, and acceptance of equipment, software, materials, installation, documentation, and workmanship shall be as specified herein. The Contractor shall provide all associated installation support, including the provision of primary electrical input power circuits.

E. Repair Service Replacement Parts On-site service during the warranty period shall be provided as specified under "Emergency Service". The Contractor shall guarantee all parts and labor for a term of one (1) year, unless dictated otherwise in this specification from the acceptance date of the system as described in Part 5 of this Specification. The Contractor shall be responsible for all equipment, software, shipping, transportation charges, and expenses associated with the service of the system for one (1) year. The Contractor shall provide 24-hour telephone support for the software program at no additional charge to the owner. Software support shall include all software updates that occur during the warranty period.

F. Section Includes:
   1. Description of Work for Electronic Security Systems,
   2. Electronic security equipment coordination with relating Divisions,
   3. Submittal Requirements for Electronic Security,
   4. Miscellaneous Supporting equipment and materials for Electronic Security,
   5. Electronic security installation requirements.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.

C. Section 26 05 11 - REQUIREMENTS FOR ELECTRICAL INSTALLATIONS. Requirements for connection of high voltage.

D. Section 26 05 33 – RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Requirements for infrastructure.

E. Section 26 05 41 - UNDERGROUND ELECTRICAL CONSTRUCTION. Requirements for underground installation of wiring.

F. Section 26 56 00 - EXTERIOR LIGHTING. Requirements for perimeter lighting.

G. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.

H. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.

I. Section 28 05 28.33 - CONDUITS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.

J. Section 28 08 00 - COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for Commissioning.

K. Section 28 13 00 - PHYSICAL ACCESS CONTROL SYSTEMS (PACS). For physical access control integration.

L. Section 28 16 00 - INTRUSION DETECTION SYSTEM (IDS). Requirements for alarm systems.

M. Section 28 23 00 - VIDEO SURVEILLANCE. Requirements for security camera systems.

1.3 DEFINITIONS

A. AGC: Automatic Gain Control.

B. Basket Cable Tray: A fabricated structure consisting of wire mesh bottom and side rails.

C. BICSI: Building Industry Consulting Service International.

D. CCD: Charge-coupled device.

E. Central Station: A PC with software designated as the main controlling PC of the security access system. Where this term is presented with initial capital letters, this definition applies.

F. Channel Cable Tray: A fabricated structure consisting of a one-piece, ventilated-bottom or solid-bottom channel section.

G. Controller: An intelligent peripheral control unit that uses a computer for controlling its operation. Where this term is presented with an initial capital letter, this definition applies.

H. CPU: Central processing unit.

I. Credential: Data assigned to an entity and used to identify that entity.

J. DGP: Data Gathering Panel – component of the Physical Access Control System capable to communicate, storing and process information received from readers, reader modules, input modules, output modules, and Security Management System.

K. DTS: Digital Termination Service: A microwave-based, line-of-sight communications provided directly to the end user.

L. EMI: Electromagnetic interference.

M. EMT: Electric Metallic Tubing.

N. ESS: Electronic Security System.

O. File Server: A PC in a network that stores the programs and data files shared by users.

P. GFI: Ground fault interrupter.

Q. IDC: Insulation displacement connector.

R. Identifier: A credential card, keypad personal identification number or code, biometric characteristic, or other unique identification entered as data into the entry-control database for the purpose of identifying an individual. Where this term is presented with an initial capital letter, this definition applies.

S. I/O: Input/Output.

T. Intrusion Zone: A space or area for which an intrusion must be detected and uniquely identified, the sensor or group of sensors assigned to perform the detection, and any interface equipment between sensors and communication link to central-station control unit.

U. Ladder Cable Tray: A fabricated structure consisting of two longitudinal side rails connected by individual transverse members (rungs).

V. LAN: Local area network.

W. LCD: Liquid-crystal display.

X. LED: Light-emitting diode.

Y. Location: A Location on the network having a PC-to-Controller communications link, with additional Controllers at the Location connected to the PC-to-Controller link with RS-485 communications loop. Where this term is presented with an initial capital letter, this definition applies.

Z. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.

AA. M-JPEG: Motion – Joint Photographic Experts Group.

BB. MPEG: Moving picture experts' group.

CC. NEC: National Electric Code

DD. NEMA: National Electrical Manufacturers Association

EE. NFPA: National Fire Protection Association

FF. NTSC: National Television System Committee.

GG. NRTL: Nationally Recognized Testing Laboratory.

HH. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).

II. PACS: Physical Access Control System; A system comprised of cards, readers, door controllers, servers, and software to control the physical ingress and egress of people within a given space

JJ. PC: Personal computer. This acronym applies to the Central Station, workstations, and file servers.

KK. PCI Bus: Peripheral component interconnect; a peripheral bus providing a high-speed data path between the CPU and peripheral devices (such as monitor, disk drive, or network).

LL. PDF: (Portable Document Format.) The file format used by the Acrobat document exchange system software from Adobe.

MM. RCDD: Registered Communications Distribution Designer.

NN. RFI: Radio-frequency interference.

OO. RIGID: Rigid conduit is galvanized steel tubing, with a tubing wall that is thick enough to allow it to be threaded.

PP. RS-232: A TIA/EIA standard for asynchronous serial data communications between terminal devices. This standard defines a 25-pin connector and certain signal characteristics for interfacing computer equipment.

QQ. RS-485: A TIA/EIA standard for multipoint communications.

RR. Solid-Bottom or Non-ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal side rails, and a bottom without ventilation openings.

SS. SMS: Security Management System – A SMS is software that incorporates multiple security subsystems (e.g., physical access control, intrusion detection, closed circuit television, intercom) into a single platform and graphical user interface.

TT. TCP/IP: Transport control protocol/Internet protocol incorporated into Microsoft Windows.

UU. Trough or Ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings sufficient for the passage of air and using 75 percent or less of the plan area of the surface to support cables.

VV. UPS: Uninterruptible Power Supply

WW. UTP: Unshielded Twisted Pair

XX. Workstation: A PC with software that is configured for specific limited security system functions.

1.4 QUALITY ASSURANCE

A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.

B. Product Qualification:

1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Contractor Qualification:

1. The Contractor or security sub-contractor shall be a licensed security Contractor with a minimum of five (5) years' experience installing and servicing systems of similar scope and complexity. The Contractor shall be an authorized regional representative of the Security Management System's (PACS) manufacturer. The Contractor shall provide four (4) current references from clients with systems of similar scope and complexity which became operational in the past three (3) years. At least three (3) of the references shall be utilizing the same system components, in a similar configuration as the proposed system. The references must include a current point of contact, company or agency name, address, telephone number, complete system description, date of completion, and approximate cost of the project. The owner reserves the option to visit the reference sites, with the site owner's permission and representative, to verify the quality of installation and the references' level of satisfaction with the system. The Contractor shall provide copies of system manufacturers' certification for all technicians. The Contractor shall only utilize factory-trained technicians to install, program, and service the PACS. The Contractor shall only utilize factory-trained technicians to install, terminate and service controller/field panels and reader modules. The technicians

shall have a minimum of five (5) continuous years of technical experience in electronic security systems. The Contractor shall have a local service facility. The facility shall be located within 60miles of the project site. The local facility shall include sufficient spare parts inventory to support the service requirements associated with this contract. The facility shall also include appropriate diagnostic equipment to perform diagnostic procedures. The Resident Engineer reserves the option of surveying the company's facility to verify the service inventory and presence of a local service organization.

2. The Contractor shall provide proof project superintendent with BICSI Certified Commercial Installer Level 1, Level 2, or Technician to provide oversight of the project.
3. Cable installer must have on staff a Registered Communication Distribution Designer (RCDD) certified by Building Industry Consulting Service International. The staff member shall provide consistent oversight of the project cabling throughout design, layout, installation, termination, and testing.

D. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 GENERAL ARANGEMENT OF CONTRACT DOCUMENTS

A. The Contract Documents supplement to this specification indicates approximate locations of equipment. The installation and/or locations of the equipment and devices shall be governed by the intent of the design; specification and Contract Documents, with due regard to actual site conditions, recommendations, ambient factors affecting the equipment and operations in the vicinity. The Contract Documents are diagrammatic and do not reveal all offsets, bends, elbows, components, materials, and other specific elements that may be required for proper installation. If any departure from the contract documents is deemed necessary, or in the event of conflicts, the Contractor shall submit details of such departures or conflicts in writing to the owner or owner's representative for his or her comment and/or approval before initiating work.

B. Anything called for by one of the Contract Documents and not called for by the others shall be of like effect as if required or called by all, except if a provision clearly designed to negate or alter a provision contained in one or more of the other Contract Documents shall have the intended effect. In the event of conflicts among the Contract Documents, the Contract Documents shall take precedence in the following order: the Form of Agreement; the Supplemental General Conditions; the Special Conditions; the Specifications with attachments; and the drawings.

1.6 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.

C. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION013323".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

D. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.

2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations, and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed.

3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price, and availability of each part.

E. Submittals shall be in full compliance of the Contract Documents. All submittals shall be provided in accordance with this section. Submittals lacking the breath or depth of these requirements will be considered incomplete and rejected. Submissions are considered multidisciplinary and shall require coordination with applicable divisions to provide a complete and comprehensive submission package. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted. Additional general provisions are as follows:

1. The Contractor shall schedule submittals in order to maintain the project schedule. For coordination drawings refer to Specification Section 01 33 10 - Design Submittal Procedures, which outline basic submittal requirements and coordination. Section 01 33 10 shall be used in conjunction with this section.
2. The Contractor shall identify variations from requirements of Contract Documents and state product and system limitations, which may be detrimental to successful performance of the completed work or system.
3. Each package shall be submitted at one (1) time for each review and include components from applicable disciplines (e.g., electrical work, architectural finishes, door hardware, etc.) which are required to produce an accurate and detailed depiction of the project.
4. Manufacturer’s information used for submittal shall have pages with items for approval tagged, items on pages shall be identified, and capacities and performance parameters for review shall be clearly marked through use of an arrow or highlighting. Provide space for Resident Engineer and Contractor review stamps.
5. Technical Data Drawings shall be in the latest version of AutoCAD®, drawn accurately, and in accordance with VA CAD Standards CAD Standard Application Guide, and VA BIM Guide. FREEHAND SKETCHES OR

COPIED VERSIONS OF THE CONSTRUCTION DOCUMENTS WILL NOT BE ACCEPTED. The Contractor shall not reproduce Contract Documents or copy standard information as the basis of the Technical Data Drawings. If departures from the technical data drawings are subsequently deemed necessary by the Contractor, details of such departures and the reasons thereof shall be submitted in writing to the Resident Engineer for approval before the initiation of work.

6. Packaging: The Contractor shall organize the submissions according to the following packaging requirements.
   a. Binders: For each manual, provide heavy duty, commercial quality, durable three (3) ring vinyl covered loose leaf binders, sized to receive 8.5 x 11 in paper, and appropriate capacity to accommodate the contents. Provide a clear plastic sleeve on the spine to hold labels describing the contents. Provide pockets in the covers to receive folded sheets.
      1) Where two (2) or more binders are necessary to accommodate data, correlate data in each binder into related groupings according to the Project Manual table of contents. Cross-referencing other binders where necessary to provide essential information for communication of proper operation and/or maintenance of the component or system.
      2) Identify each binder on the front and spine with printed binder title, Project title or name, and subject matter covered. Indicate the volume number if applicable.
   b. Dividers: Provide heavy paper dividers with celluloid tabs for each Section. Mark each tab to indicate contents.
   c. Protective Plastic Jackets: Provide protective transparent plastic jackets designed to enclose diagnostic software for computerized electronic equipment.
   d. Text Material: Where written material is required as part of the manual use the manufacturer's standard printed material, or if not available, specially prepared data, neatly typewritten on 8.5 inches by 11 inches 20 pound white bond paper.
   e. Drawings: Where drawings and/or diagrams are required as part of the manual, provide reinforced punched binder tabs on the drawings and bind them with the text.

1) Where oversized drawings are necessary, fold the drawings to the same size as the text pages and use as a foldout.
2) If drawings are too large to be used practically as a foldout, place the drawing, neatly folded, in the front or rear pocket of the binder. Insert a type written page indicating the drawing title, description of contents and drawing location at the appropriate location of the manual.
3) Drawings shall be sized to ensure details and text is of legible size. Text shall be no less than 1/16” tall.

f. Manual Content: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
1) Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test and furnish the remaining manuals prior to contract completion.
2) Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3) The manuals shall include:
a) Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
b) A control sequence describing start-up, operation, and shutdown.
c) Description of the function of each principal item of equipment.
d) Installation and maintenance instructions.
e) Safety precautions.
f) Diagrams and illustrations.

g) Testing methods.

h) Performance data.

i) Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.

j) Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.

g. Binder Organization: Organize each manual into separate sections for each piece of related equipment. At a minimum, each manual shall contain a title page, table of contents, copies of Product Data supplemented by drawings and written text, and copies of each warranty, bond, certifications, and service Contract issued. Refer to Group I through V Technical Data Package Submittal requirements for required section content.

h. Title Page: Provide a title page as the first sheet of each manual to include the following information: project name and address, subject matter covered by the manual, name and address of the Project, date of the submittal, name, address, and telephone number of the Contractor, and cross references to related systems in other operating and/or maintenance manuals.

i. Table of Contents: After the title page, include a type written table of contents for each volume, arranged systematically according to the Project Manual format. Provide a list of each product included, identified by product name or other appropriate identifying symbols, and indexed to the content of the volume. Where more than one (1) volume is required to hold data for a particular system, provide a comprehensive table of contents for all volumes in each volume of the set.

j. General Information Section: Provide a general information section immediately following the table of contents, listing each product included in the manual, identified by product name. Under each product, list the name, address, and telephone number of the installer and maintenance Contractor. In addition, list a local source for replacement parts and equipment.

k. Drawings: Provide specially prepared drawings where necessary to supplement the manufacturers printed data to illustrate the relationship between components of equipment or systems or provide control or flow diagrams. Coordinate these drawings with information contained in Project Record Drawings to assure correct illustration of the completed installation.

l. Manufacturer’s Data: Where manufacturer’s standard printed data is included in the manuals, include only those sheets that are pertinent to the part or product installed. Mark each sheet to identify each part or product included in the installation. Where more than one (1) item in tabular format is included, identify each item, using appropriate references from the Contract Documents. Identify data that is applicable to the installation and delete references to information which is not applicable.

m. Where manufacturer's standard printed data is not available and the information is necessary for proper operation and maintenance of equipment or systems, or it is necessary to provide additional information to supplement the data included in the manual, prepare written text to provide the necessary information. Organize the text in a consistent format under a separate heading for different procedures. Where necessary, provide a logical sequence of instruction for each operating or maintenance procedure. Where similar or more than one product is listed on the submittal the Contractor shall differentiate by highlighting the specific product to be utilized.

n. Calculations: Provide a section for circuit and panel calculations.

o. Loading Sheets: Provide a section for DGP Loading Sheets.

p. Certifications: Provide section for Contractor’s manufacturer certifications.

7. Contractor Review: Review submittals prior to transmittal. Determine and verify field measurements and field construction criteria. Verify manufacturer’s catalog numbers and conformance of submittal with requirements of contract documents. Return non-conforming or incomplete submittals with requirements of the work and contract documents. Apply Contractor’s stamp with signature

certifying the review and verification of products occurred, and the field dimensions, adjacent construction, and coordination of information is in accordance with the requirements of the contract documents.

8. Resubmission: Revise and resubmit submittals as required within 15 calendar days of return of submittal. Make resubmissions under procedures specified for initial submittals. Identify all changes made since previous submittal.
9. Product Data: Within 15 calendar days after execution of the contract, the Contractor shall submit for approval a complete list of all of major products proposed for use. The data shall include name of manufacturer, trade name, model number, the associated contract document section number, paragraph number, and the referenced standards for each listed product.

F. Group 1 Technical Data Package: Group I Technical Data Package shall be one submittal consisting of the following content and organization. Refer to VA Special Conditions Document for drawing format and content requirements. The data package shall include the following:

1. Section I - Drawings:
   a. General – Drawings shall conform to VA CAD Standards Guide. All text associated with security details shall be 1/8” tall and meet VA text standard for AutoCAD™ drawings.
   b. Cover Sheet – Cover sheet shall consist of Project Title and Address, Project Number, Area, and Vicinity Maps.
   c. General Information Sheets – General Information Sheets shall consist of General Notes, Abbreviations, Symbols, Wire and Cable Schedule, Project Phasing, and Sheet Index.
   d. Floor Plans – Floor plans shall be produced from the Architectural backgrounds issued in the Construction Documents. The contractor shall receive floor plans from the prime A/E to develop these drawing sets. Security devices shall be placed on drawings in scale. All text associated with security details shall be 1/8” tall and meet VA text standard for AutoCAD™ drawings. Floor plans shall identify the following:
      1) Security devices by symbol,
      2) The associated device point number (derived from the loading sheets)

3) Wire & cable types and counts
4) Conduit sizing and routing
5) Conduit riser systems
6) Device and area detail call outs

e. Architectural details – Architectural details shall be produced for each device mounting type (door details for EECS and IDS, Intrusion Detection system (motion sensor, vibration, microwave Motion Sensor and Camera mounting,

f. Riser Diagrams – Contractor shall provide a riser diagram indicating riser architecture and distribution of the SMS throughout the facility (or area in scope).

g. Block Diagrams – Contractor shall provide a block diagram for the entire system architecture and interconnections with SMS subsystems. Block diagram shall identify SMS subsystem (e.g., electronic entry control, intrusion detection, closed circuit television, intercom, and other associated subsystems) integration, and data transmission and media conversion methodologies.

h. Interconnection Diagrams – Contractor shall provide interconnection diagram for each sensor, and device component. Interconnection diagram shall identify termination locations, standard wire detail to include termination schedule. Diagram shall also identify interfaces to other systems such as elevator control, fire alarm systems, and security management systems.

i. Security Details:
   1) Panel Assembly Detail – For each panel assembly, panel assembly details shall be provided identifying individual panel component size and content.
   2) Panel Details – Provide security panel details identify general arrangement of the security system components, backboard size, wire through size and location, and power circuit requirements.
   3) Device Mounting Details – Provide mounting detailed drawing for each security device (physical access control system, intrusion detection, video surveillance and assessment, and intercom systems) for each type of wall and ceiling

configuration in project. Device details shall include device, mounting detail, wiring and conduit routing.

4) Details of connections to power supplies and grounding
5) Details of surge protection device installation
6) Sensor detection patterns – Each system sensor shall have associated detection patterns.
7) Equipment Rack Detail – For each equipment rack, provide a scaled detail of the equipment rack location and rack space utilization. Use of BISCI wire management standards shall be employed to identify wire management methodology. Transitions between equipment racks shall be shown to include use vertical and horizontal latter rack system.
8) Security Control Room – The contractor shall provide a layout plan for the Security Control Room. The layout plan shall identify all equipment and details associated with the installation.
9) Operator Console – The contractor shall provide a layout plan for the Operator Console. The layout plan shall identify all equipment and details associated with the installation. Equipment room - the contractor shall provide a layout plan for the equipment room. The layout plan shall identify all equipment and details associated with the installation.
10) Equipment Room – Equipment room details shall provide architectural, electrical, mechanical, plumbing, IT/Data and associated equipment and device placements both vertical and horizontally.

j. Electrical Panel Schedule – Electrical Panel Details shall be provided for all SMS systems electrical power circuits. Panel details shall be provided identifying panel type (Standard, Emergency Power, Emergency/Uninterrupted Power Source, and Uninterrupted Power Source Only), panel location, circuit number, and circuit amperage rating.

k. Door Schedule – A door schedule shall be developed for each door equipped with electronic security components. At a minimum, the door schedule shall be coordinated with Division 08 work and include the following information:

1) Item Number

2) Door Number (Derived from A/E Drawings)
3) Floor Plan Sheet Number
4) Standard Detail Number
5) Door Description (Derived from Loading Sheets)
6) Data Gathering Panel Input Number
7) Door Position or Monitoring Device Type & Model Number
8) Lock Type, Model Number & Power Input/Draw (standby/active)
9) Card Reader Type & Model Number
10) Shunting Device Type & Model Number
11) Sounder Type & Model Number
12) Manufacturer
13) Misc. devices as required
    a) Delayed Egress Type & Model Number
    b) Intercom
    c) Camera
    d) Electric Transfer Hinge
    e) Electric Pass-through device
14) Remarks column indicating special notes or door configurations

2. Camera Schedule - A camera schedule shall be developed for each camera. Contractors shall coordinate with the Resident Engineer to determine camera starting numbers and naming conventions. All drawings shall identify wire and cable standardization methodology. Color coding of all wiring conductors and jackets is required and shall be communicated consistently throughout the drawings package submittal. At a minimum, the camera schedule shall include the following information:
   a. Item Number
   b. Camera Number
   c. Naming Conventions
   d. Description of Camera Coverage
   e. Camera Location
   f. Floor Plan Sheet Number
   g. Camera Type
   h. Mounting Type
   i. Standard Detail Reference
   j. Power Input & Draw
   k. Power Panel Location

l. Remarks Column for Camera

3. Section II – Data Gathering Panel Documentation Package
   a. Contractor shall provide Data Gathering Panel (DGP) input and output documentation packages for review at the Shop Drawing submittal stage and also with the as-built documentation package. The documentation packages shall be provided in both printed and magnetic form at both review stages.
   b. The Contractor shall provide loading sheet documentation package for the associated DGP, including input and output boards for all field panels associated with the project. Documentation shall be provided in current version Microsoft Excel spreadsheets following the format currently utilized by VA. A separate spreadsheet file shall be generated for each DGP and associated field panels.
   c. The spreadsheet names shall follow a sequence that shall display the spreadsheets in numerical order according to the DGP system number. The spreadsheet shall include the prefix in the file name that uniquely identifies the project site. The spreadsheet shall detail all connected items such as card readers, alarm inputs, and relay output connections. The spreadsheet shall include an individual section (row) for each panel input, output and card reader. The spreadsheet shall automatically calculate the system numbers for card readers, inputs, and outputs based upon data entered in initialization fields.
   d. All entries must be verified against the field devices. Copies of the floor plans shall be forwarded under separate cover.
   e. The DGP spreadsheet shall include an entry section for the following information:
      1) DGP number
      2) First Reader Number
      3) First Monitor Point Number
      4) First Relay Number
      5) DGP, input or output Location
      6) DGP Chain Number
      7) DGP Cabinet Tamper Input Number
      8) DGP Power Fail Input Number
      9) Number of Monitor Points Reserved for Expansion Boards

10) Number of Control Points (Relays) Reserved for Expansion Boards

f. The DGP, input module and output module spreadsheets shall automatically calculate the following information based upon the associated entries in the above fields:
   1) System Numbers for Card Readers
   2) System Numbers for Monitor Point Inputs
   3) System Numbers for Control Points (Relays)
   4) Next DGP or input module First Monitor Point Number
   5) Next DGP or output module First Control Point Number

g. The DGP spreadsheet shall provide the following information for each card reader:
   1) DGP Reader Number
   2) System Reader Number
   3) Cable ID Number
   4) Description Field (Room Number)
   5) Description Field (Device Type i.e.: In Reader, Out Reader, etc.)
   6) Description Field
   7) DGP Input Location
   8) Date Test
   9) Date Passed
   10) Cable Type
   11) Camera Numbers (of cameras viewing the reader location)

h. The DGP and input module spreadsheet shall provide the following information for each monitor point (alarm input).
   1) DGP Monitor Point Input Number
   2) System Monitor Point Number
   3) Cable ID Number
   4) Description Field (Room Number)
   5) Description Field (Device Type i.e.: Door Contact, Motion Detector, etc.)
   7) DGP or input module Input Location
   8) Date Test
   9) Date Passed
   10) Cable Type
   11) Camera Numbers (of associated alarm event preset call-ups)

i. The DGP and output module spreadsheet shall provide the following information for each control point (output relay).
   1) DGP Control Point (Relay) Number
   2) System (Control Point) Number
   3) Cable ID Number
   4) Description Field (Room Number)
   5) Description Field (Device: Lock Control, Local Sounder, etc.)
   6) Description Field
   7) DGP or OUTPUT MODULE Output Location
   8) Date Test
   9) Date Passed Cable Type
   10) Camera Number (of associated alarm event preset call-ups)

j. The DGP, input module and output module spreadsheet shall include the following information or directions in the header and footer:
   1) Header
      a) DGP Input and Output Worksheet
      b) Enter Beginning Reader, Input, and Output Starting Numbers and Sheet Will Automatically Calculate the Remaining System Numbers.
   2) Footer
      a) File Name
      b) Date Printed
      c) Page Number

5. Section IV - Manufacturers' Data: The data package shall include manufacturers' data for all materials and equipment, including sensors, local processors and console equipment provided under this specification.
6. Section V - System Description and Analysis: The data package shall include system descriptions, analysis, and calculations used in sizing equipment required by these specifications. Descriptions and calculations shall show how the equipment will operate as a system to meet the performance requirements of this specification. The data package shall include the following:

a. Central processor memory size; communication speed and protocol description; rigid disk system size and configuration; flexible disk system size and configuration; back-up media size and configuration; alarm response time calculations; command response

time calculations; start-up operations; expansion capability and method of implementation; sample copy of each report specified; and color photographs representative of typical graphics.

b. Software Data: The data package shall consist of descriptions of the operation and capability of the system, and application software as specified.

c. Overall System Reliability Calculations: The data package shall include all manufacturers' reliability data and calculations required to show compliance with the specified reliability.

7. Section VI – Certifications & References: All specified manufacturer's certifications shall be included with the data package. Contractor shall provide Project references as outlined in Paragraph 1.4 "Quality Assurance".

G. Group II Technical Data Package

1. The Contractor shall prepare a report of "Current Site Conditions" and submit a report to the Resident Engineer documenting changes to the site, particularly those conditions that affect performance of the system to be installed. The Contractor shall provide specification sheets, or written functional requirements to support the findings, and a cost estimate to correct those site changes or conditions which affect the installation of the system or its performance. The Contractor shall not correct any deficiency without written permission from the (Contracting Officer Representative).

2. System Configuration and Functionality: The contractor shall provide the results of the meeting with VA to develop system requirements and functionality including but not limited to:

a. Baseline configuration

b. Access levels

c. Schedules (intrusion detection, physical access control, holidays, etc.)

d. Badge database

e. System monitoring and reporting (unit level and central control)

f. Naming conventions and descriptors

H. Group III Technical Data Package

1. Development of Test Procedures: The Contractor will prepare performance test procedures for the system testing. The test

procedures shall follow the format of the VA Testing procedures and be customized to the contract requirements. The Contractor will deliver the test procedures to the Resident Engineer for approval at least 60 calendar days prior to the requested test date.

I. Group IV Technical Data Package

1. Performance Verification Test

a. Based on the successful completion of the pre-delivery test, the Contractor shall finalize the test procedures and report forms for the performance verification test (PVT) and the endurance test. The PVT shall follow the format, layout and content of the pre-delivery test. The Contractor shall deliver the PVT and endurance test procedures to the Resident Engineer for approval. The Contractor may schedule the PVT after receiving written approval of the test procedures. The Contractor shall deliver the final PVT and endurance test reports within 14 calendar days from completion of the tests. Refer to Part 3 of this section for System Testing and Acceptance requirements.

2. Training Documentation

a. New Facilities and Major Renovations: Familiarization training shall be provided for new equipment or systems. Training can include site familiarization training for VA technicians and administrative personnel. Training shall include general information on new system layout including closet locations, turnover of the completed system including all documentation, including manuals, software, key systems, and full system administration rights. Lesson plans and training manuals training shall be oriented to type of training to be provided.

b. New Unit Control Room:

1) Provide the security personnel with training in the use, operation, and maintenance of the entire control room system (Unit Control and Equipment Rooms). The training documentation must include the operation and maintenance. The first of the training sessions shall take place prior to system turnover and the second immediately after turnover. Coordinate the training sessions with the Owner. Completed classroom sessions will be witnessed and documented by the Architect/Engineer and approved by the Resident Engineer.

Instruction is not to begin until the system is operational as designed.

2) The training documents will cover the operation and the maintenance manuals and the control console operators' manuals and service manuals in detail, stressing all important operational and service diagnostic information necessary for the maintenance and operations personnel to efficiently use and maintain all systems.

3) Provide an illustrated control console operator's manual and service manual. The operator's manual shall be written in laymen's language and printed so as to become a permanent reference document for the operators, describing all control panel switch operations, graphic symbol definitions and all indicating functions and a complete explanation of all software.

4) The service manual shall be written in laymen's language and printed so as to become a permanent reference document for maintenance personnel, describing how to run internal self-diagnostic software programs, troubleshoot head end hardware and field devices with a complete scenario simulation of all possible system malfunctions and the appropriate corrective measures.

5) Provide a professional color DVD instructional recording of all the operational procedures described in the operator's manual. All charts used in the training session shall be clearly presented on the video. Any DVD found to be inferior in recording or material content shall be reproduced at no cost until an acceptable DVD is submitted. Provide four copies of the training DVD, one to the architect/engineer and three to the owner.

3. System Configuration and Data Entry:

a. The contractor is responsible for providing all system configuration and data entry for the SMS and subsystems (e.g., video matrix switch, intercom, digital video recorders, network video recorders). All data entry shall be performed per VA standards & guidelines. The Contractor is responsible for participating in all meetings with the client to compile the

information needed for data entry. These meetings shall be established at the beginning of the project and incorporated into the project schedule as a milestone task. The contractor shall be responsible for all data collection, data entry, and system configuration. The contractor shall collect, enter, & program and/or configure the following components:

1) Physical Access control system components,
2) All intrusion detection system components,
3) Video surveillance, control and recording systems,
4) Intercom systems components,
5) All other security subsystems shown in the contract documents.

b. The Contractor is responsible for compiling the card access database for the VA employees, including programming reader configurations, access shifts, schedules, exceptions, card classes and card enrollment databases.

c. Refer to Part 3 for system programming requirements and planning guidelines.

4. Graphics: Based on CAD as-built drawings developed for the construction project, create all map sets showing locations of all alarms and field devices. Graphical maps of all alarm points installed under this contract including perimeter and exterior alarm points shall be delivered with the system. The Contractor shall create and install all graphics needed to make the system operational. The Contractor shall utilize data from the contract documents, Contractor’s field surveys, and all other pertinent information in the Contractor’s possession to complete the graphics. The Contractor shall identify and request from the (Contracting Officer Representative) any additional data needed to provide a complete graphics package. Graphics shall have sufficient level of detail for the system operator to assess the alarm. The Contractor shall supply hard copy, color examples at least (8 x 10 in) of each type of graphic to be used for the completed Security system. The graphics examples shall be delivered to the Resident Engineer for review and approval at least 90 calendar days prior to the scheduled date the Contractor requires them.

J. Group V Technical Data Package: Final copies of the manuals shall be delivered to the Resident Engineer as part of the acceptance test. The

draft copy used during site testing shall be updated with any changes required prior to final delivery of the manuals. Each manual's contents shall be identified on the cover. The manual shall include names, addresses, and telephone numbers of each sub-contractor installing equipment or systems, as well as the nearest service representatives for each item of equipment for each system. The manuals shall include a table of contents and tab sheets. Tab sheets shall be placed at the beginning of each chapter or section and at the beginning of each appendix. The final copies delivered after completion of the endurance test shall include all modifications made during installation, checkout, and acceptance. Six (6) hard-copies and one (1) soft copy on CD of each item listed below shall be delivered as a part of final systems acceptance.

1. Functional Design Manual: The functional design manual shall identify the operational requirements for the entire system and explain the theory of operation, design philosophy, and specific functions. A description of hardware and software functions, interfaces, and requirements shall be included for all system operating modes. Manufacturer developed literature may be used; however, shall be produced to match the project requirements.
2. Equipment Manual: A manual describing all equipment furnished including:
   a. General description and specifications; installation and checkout procedures; equipment electrical schematics and layout drawings; system schematics and layout drawings; alignment and calibration procedures; manufacturer's repair list indicating sources of supply; and interface definition.
3. Software Manual: The software manual shall describe the functions of all software and include all other information necessary to enable proper loading, testing, and operation. The manual shall include:
   a. Definition of terms and functions; use of system and applications software; procedures for system initialization, start-up, and shutdown; alarm reports; reports generation, database format and data entry requirements; directory of all disk files; and description of all communications protocols including data

formats, command characters, and a sample of each type of data transfer.

4. Operator's Manual: The operator's manual shall fully explain all procedures and instructions for the operation of the system, including:
   a. Computers and peripherals; system start-up and shutdown procedures; use of system, command, and applications software; recovery and restart procedures; graphic alarm presentation; use of report generator and generation of reports; data entry; operator commands' alarm messages, and printing formats; and system access requirements.
5. Maintenance Manual: The maintenance manual shall include descriptions of maintenance for all equipment including inspection, recommend schedules, periodic preventive maintenance, fault diagnosis, and repair or replacement of defective components.
6. Spare Parts & Components Data: At the conclusion of the Contractor's work, the Contractor shall submit to the Resident Engineer a complete list of the manufacturer's recommended spare parts and components required to satisfactorily maintain and service the systems, as well as unit pricing for those parts and components.
7. Operation, Maintenance & Service Manuals: The Contractor shall provide two (2) complete sets of operating and maintenance manuals in the form of an instructional manual for use by the VA Security Guard Force personnel. The manuals shall be organized into suitable sets of manageable size. Where possible, assemble instructions for similar equipment into a single binder. If multiple volumes are required, each volume shall be fully indexed and coordinated.
8. Equipment and Systems Maintenance Manual: The Contractor shall provide the following descriptive information for each piece of equipment, operating system, and electronic system:
   a. Equipment and/or system function.
   b. Operating characteristics.
   c. Limiting conditions.
   d. Performance curves.
   e. Engineering data and test.
   f. Complete nomenclature and number of replacement parts.

g. Provide operating and maintenance instructions including assembly drawings and diagrams required for maintenance and a list of items recommended to stock as spare parts.
h. Provide information detailing essential maintenance procedures including the following: routine operations, troubleshooting guide, disassembly, repair and re-assembly, alignment, adjusting, and checking.
i. Provide information on equipment and system operating procedures, including the following: start-up procedures, routine and normal operating instructions, regulation and control procedures, instructions on stopping, shut-down and emergency instructions, required sequences for electric and electronic systems, and special operating instructions.
j. Manufacturer equipment and systems maintenance manuals are permissible.

9. Project Redlines: During construction, the Contractor shall maintain an up-to-date set of construction redlines detailing current location and configuration of the project components. The redline documents shall be marked with the words 'Master Redlines' on the cover sheet and be maintained by the Contractor in the project office. The Contractor will provide access to redline documents anytime during the project for review and inspection by the Resident Engineer or authorized Office of Protection Services representative. Master redlines shall be neatly maintained throughout the project and secured under lock and key in the contractor's onsite project office. Any project component or assembly that is not installed in strict accordance with the drawings shall be noted on the drawings. Prior to producing Record Construction Documents, the contractor will submit the Master Redline document to the Resident Engineer for review and approval of all changes or modifications to the documents. Each sheet shall have Resident Engineer initials indicating authorization to produce "As Built" documents. Field drawings shall be used for data gathering & field changes. These changes shall be made to the master redline documents daily. Field drawings shall not be considered "master redlines".

10. Record Specifications: The Contractor shall maintain one (1) copy of the Project Specifications, including addenda and modifications issued, for Project Record Documents. The Contractor shall mark the Specifications to indicate the actual installation where the installation varies substantially from that indicated in the Contract Specifications and modifications issued. (Note related Project Record Drawing information where applicable). The Contractor shall pay particular attention to substitutions, selection of product options, and information on concealed installations that would be difficult to identify or measure and record later. Upon completion of the mark ups, the Contractor shall submit record Specifications to the COR (Contracting Officer Representative). As with master relines, Contractor shall maintain record specifications for Resident Engineer review and inspection at any time.
11. Record Product Data: The Contractor shall maintain one (1) copy of each Product Data submittal for Project Record Document purposes. The Data shall be marked to indicate the actual product installed where the installation varies substantially from that indicated in the Product Data submitted. Significant changes in the product delivered to the site and changes in manufacturer's instructions and recommendations for installation shall be included. Particular attention will be given to information on concealed products and installations that cannot be readily identified or recorded later. Note related Change Orders and mark up of Record Construction Documents, where applicable. Upon completion of mark up, submit a complete set of Record Product Data to the COR (Contracting Officer Representative).
12. Miscellaneous Records: The Contractor shall maintain one (1) copy of miscellaneous records for Project Record Document purposes. Refer to other Specifications for miscellaneous record-keeping requirements and submittals concerning various construction activities. Before substantial completion, complete miscellaneous records, and place in good order, properly identified and bound or filed, ready for use and reference. Categories of requirements resulting in miscellaneous records include a minimum of the following:

a. Certificates received instead of labels on bulk products.
b. Testing and qualification of tradesmen. (“Contractor’s Qualifications”)
c. Documented qualification of installation firms.
d. Load and performance testing.
e. Inspections and certifications.
f. Final inspection and correction procedures.
g. Project schedule

13. Record Construction Documents (Record As-Built)
    a. Upon project completion, the contractor shall submit the project master redlines to the Resident Engineer prior to development of Record construction documents. The Resident Engineer shall be given a minimum of a thirty (30) day review period to determine the adequacy of the master redlines. If the master redlines are found suitable by the Resident Engineer, the Resident Engineer will initial and date each sheet and turn redlines over to the contractor for as built development.
    b. The Contractor shall provide the Resident Engineer with a complete set of "as-built" drawings and original master redline marked "as-built" blue-line in the latest version of AutoCAD drawings unlocked on CD or DVD. The as-built drawing shall include security device number, security closet connection location, data gathering panel number, and input or output number as applicable. All corrective notations made by the Contractor shall be legible when submitted to the COR (Contracting Officer Representative). If, in the opinion of the COR (Contracting Officer Representative) any redlined notation is not legible, it shall be returned to the Contractor for re-submission at no extra cost to the Owner. The Contractor shall organize the Record Drawing sheets into manageable sets bound with durable paper cover sheets with suitable titles, dates, and other identifications printed on the cover. The submitted as built shall be in editable formats and the ownership of the drawings shall be fully relinquished to the owner.
    c. Where feasible, the individual or entity that obtained record data, whether the individual or entity is the installer, sub-contractor, or similar entity, is required to prepare the mark up

on Record Drawings. Accurately record the information in a comprehensive drawing technique. Record the data when possible after it has been obtained. For concealed installations, record and check the mark up before concealment. At the time of substantial completion, submit the Record Construction Documents to the COR (Contracting Officer Representative). The Contractor shall organize into bound and labeled sets for the COR (Contracting Officer Representative) continued usage. Provide device, conduit, and cable lengths on the conduit drawings. Exact in-field conduit placement/routings shall be shown. All conduits shall be illustrated in their entire length from termination in security closets; no arrowed conduit runs shall be shown. Pull box and junction box sizes are to be shown if larger than (4 inch).

K. FIPS 201 Compliance Certificates

1. Provide Certificates for all software components and device types utilizing credential verification. Provide certificates for:
   b. Card Readers
   d. PIV Middelware
   e. Template Matcher
   f. Electromagnetically Opaque Sleeve
   g. Certificate Management
      1) CAK Authentication System
      2) PIV Authentication System
      3) Certificate Validator
      4) Cryptographic Module

L. Approvals will be based on complete submission of manuals together with shop drawings.

M. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:

1. A (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
2. Each type of conduit and pathway coupling, bushing, and termination fitting.
3. Conduit hangers, clamps and supports.
4. Duct sealing compound.

N. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI)/ International Code Council (ICC):

A117.1.....Standard on Accessible and Usable Buildings and Facilities

C. American National Standards Institute (ANSI)/ Security Industry Association (SIA):

AC-03.....Access Control: Access Control Guideline Dye Sublimation Printing Practices for PVC Access Control Cards

CP-01-00.....Control Panel Standard-Features for False Alarm Reduction

PIR-01-00.....Passive Infrared Motion Detector Standard - Features for Enhancing False Alarm Immunity

TVAC-01.....CCTV to Access Control Standard - Message Set for System Integration

D. American National Standards Institute (ANSI)/Electronic Industries Alliance (EIA):

330-09.....Electrical Performance Standards for CCTV Cameras

375A-76.....Electrical Performance Standards for CCTV Monitors

E. American National Standards Institute (ANSI):

ANSI S3.2-99.....Method for measuring the Intelligibility of Speech over Communications Systems

F. American Society for Testing and Materials (ASTM)

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C1238-97 (R03).....Standard Guide for Installation of Walk-Through Metal Detectors

D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape

G. Architectural Barriers Act (ABA), 1968

H. Department of Justice: American Disability Act (ADA)
28 CFR Part 36-2010 ADA Standards for Accessible Design

I. Department of Veterans Affairs:
VHA National CAD Standard Application Guide, 2006
VA BIM Guide, V1.0 10

J. Federal Communications Commission (FCC):
(47 CFR 15) Part 15 Limitations on the Use of Wireless Equipment/Systems

K. Federal Information Processing Standards (FIPS):

FIPS-201-1.....Personal Identity Verification (PIV) of Federal Employees and Contractors

L. Federal Specifications (Fed. Spec.):

A-A-59544-08.....Cable and Wire, Electrical (Power, Fixed Installation)

M. Government Accountability Office (GAO):

GAO-03-8-02.....Security Responsibilities for Federally Owned and Leased Facilities

N. Homeland Security Presidential Directive (HSPD):

HSPD-12.....Policy for a Common Identification Standard for Federal Employees and Contractors

O. Institute of Electrical and Electronics Engineers (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

802.3af-08.....Power over Ethernet Standard

802.3at-09 .....Power over Ethernet (PoE) Plus Standard

C2-07.....National Electrical Safety Code

C62.41-02.....IEEE Recommended Practice on Surge Voltages in Low-Voltage AC Power Circuits

C95.1-05.....Standards for Safety Levels with Respect to Human Exposure in Radio Frequency Electromagnetic Fields

P. International Organization for Standardization (ISO):

7810.....Identification cards – Physical characteristics

7811.....Physical Characteristics for Magnetic Stripe Cards

7816-1.....Identification cards - Integrated circuit(s) cards with contacts - Part 1: Physical characteristics

7816-2.....Identification cards - Integrated circuit cards - Part 2: Cards with contacts -Dimensions and location of the contacts

7816-3.....Identification cards - Integrated circuit cards - Part 3: Cards with contacts - Electrical interface and transmission protocols

7816-4.....Identification cards - Integrated circuit cards - Part 11: Personal verification through biometric methods

7816-10.....Identification cards - Integrated circuit cards - Part 4: Organization, security, and commands for interchange

14443.....Identification cards - Contactless integrated circuit cards; Contactless Proximity Cards Operating at 13.56 MHz in up to 5 inches distance.

15693.....Identification cards -- Contactless integrated circuit cards - Vicinity cards; Contactless Vicinity Cards Operating at 13.56 MHz in up to 50 inches distance

19794.....Information technology - Biometric data interchange formats

Q. National Electrical Contractors Association

303-2005.....Installing Closed Circuit Television (CCTV) Systems

R. National Electrical Manufactures Association (NEMA):

250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

S. National Fire Protection Association (NFPA):

70-11..... National Electrical Code (NEC)

731-08.....Standards for the Installation of Electric Premises Security Systems

99-2005.....Health Care Facilities

T. National Institute of Justice (NIJ)

0601.02-03.....Standards for Walk-Through Metal Detectors for use in Weapons Detection

0602.02-03.....Hand-Held Metal Detectors for Use in Concealed Weapon and Contraband Detection

U. National Institute of Standards and Technology (NIST):

IR 6887 V2.1.....Government Smart Card Interoperability Specification (GSC-IS)

Special Pub 800-37.....Guide for Applying the Risk Management Framework to Federal Information Systems

Special Pub 800-63.....Electronic Authentication Guideline

Special Pub 800-73-3....Interfaces for Personal Identity Verification (4 Parts)

.....Pt. 1- End Point PIV Card Application Namespace, Data Model & Representation

.....Pt. 2- PIV Card Application Card Command Interface

.....Pt. 3- PIV Client Application Programming Interface

.....Pt. 4- The PIV Transitional Interfaces & Data Model Specification

Special Pub 800-76-1....Biometric Data Specification for Personal Identity Verification

Special Pub 800-78-2....Cryptographic Algorithms and Key Sizes for Personal Identity Verification

Special Pub 800-79-1....Guidelines for the Accreditation of Personal Identity Verification Card Issuers

Special Pub 800-85B-1...DRAFTPIV Data Model Test Guidelines

Special Pub 800-85A-2...PIV Card Application and Middleware Interface Test Guidelines (SP 800-73-3 compliance)

Special Pub 800-96......PIV Card Reader Interoperability Guidelines

Special Pub 800-104A....Scheme for PIV Visual Card Topography

V. Occupational and Safety Health Administration (OSHA):

29 CFR 1910.97.....Nonionizing radiation

W. Section 508 of the Rehabilitation Act of 1973

X. Security Industry Association (SIA):

AG-01 .....Security CAD Symbols Standards

Y. Underwriters Laboratories, Inc. (UL):

1-05.....Flexible Metal Conduit

5-04.....Surface Metal Raceway and Fittings

6-07.....Rigid Metal Conduit

44-05.....Thermoset-Insulated Wires and Cables

50-07.....Enclosures for Electrical Equipment

83-08.....Thermoplastic-Insulated Wires and Cables

294-99.....The Standard of Safety for Access Control System Units

305-08.....Standard for Panic Hardware

360-09.....Liquid-Tight Flexible Steel Conduit

444-08.....Safety Communications Cables

464-09.....Audible Signal Appliances

467-07.....Electrical Grounding and Bonding Equipment

486A-03.....Wire Connectors and Soldering Lugs for Use with Copper Conductors

486C-04.....Splicing Wire Connectors

486D-05.....Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations

486E-00.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable
514A-04.....Metallic Outlet Boxes
514B-04.....Fittings for Cable and Conduit
51-05.....Schedule 40 and 80 Rigid PVC Conduit
609-96.....Local Burglar Alarm Units and Systems
634-07.....Standards for Connectors with Burglar-Alarm Systems
636-01.....Standard for Holdup Alarm Units and Systems
639-97.....Standard for Intrusion-Detection Units
651-05.....Schedule 40 and 80 Rigid PVC Conduit
651A-07.....Type EB and A Rigid PVC Conduit and HDPE Conduit
752-05.....Standard for Bullet-Resisting Equipment
797-07.....Electrical Metallic Tubing
827-08.....Central Station Alarm Services
1037-09.....Standard for Anti-theft Alarms and Devices
1635-10.....Digital Alarm Communicator System Units
1076-95.....Standards for Proprietary Burglar Alarm Units and Systems
1242-06.....Intermediate Metal Conduit
1479-03.....Fire Tests of Through-Penetration Fire Stops
1981-03.....Central Station Automation System
2058-05.....High Security Electronic Locks
60950.....Safety of Information Technology Equipment
60950-1.....Information Technology Equipment - Safety - Part 1: General Requirements

Z. Uniform Federal Accessibility Standards (UFAS) 1984

AA. United States Department of Commerce:
Special Pub 500-101 ....Care and Handling of Computer Magnetic Storage Media

1.8 COORDINATION

A. Coordinate arrangement, mounting, and support of electronic safety and security equipment:
1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.

2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
3. To allow right of way for piping and conduit installed at required slope.
4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.

B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

C. Coordinate location of access panels and doors for electronic safety and security items that are behind finished surfaces or otherwise concealed.

1.9 MAINTENANCE & SERVICE

A. General Requirements

1. The Contractor shall provide all services required and equipment necessary to maintain the entire integrated electronic security system in an operational state as specified for a period of one (1) year after formal written acceptance of the system. The Contractor shall provide all necessary material required for performing scheduled adjustments or other non-scheduled work. Impacts on facility operations shall be minimized when performing scheduled adjustments or other non-scheduled work. See also General Project Requirements.

B. Description of Work

1. The adjustment and repair of the security system includes all software updates, panel firmware, and the following new items computers equipment, communications transmission equipment and data transmission media (DTM), local processors, security system sensors, physical access control equipment, facility interface, signal transmission equipment, and video equipment.

C. Personnel

1. Service personnel shall be certified in the maintenance and repair of the selected type of equipment and qualified to accomplish all work promptly and satisfactorily. The Resident Engineer shall be advised in writing of the name of the designated service representative, and of any change in personnel. The Resident

Engineer shall be provided copies of system manufacturer certification for the designated service representative.

D. Schedule of Work
   1. The work shall be performed during regular working hours, Monday through Friday, excluding federal holidays.

E. System Inspections
   1. These inspections shall include:
      a. The Contractor shall perform two (2) minor inspections at six (6) month intervals or more if required by the manufacturer, and two (2) major inspections offset equally between the minor inspections to effect quarterly inspection of alternating magnitude.
         1) Minor Inspections shall include visual checks and operational tests of all console equipment, peripheral equipment, local processors, sensors, electrical and mechanical controls, and adjustments on printers.
         2) Major Inspections shall include all work described for Minor Inspections and the following: clean all system equipment and local processors including interior and exterior surfaces; perform diagnostics on all equipment; operational tests of the CPU, switcher, peripheral equipment, recording devices, monitors, picture quality from each camera; check, walk test, and calibrate each sensor; run all system software diagnostics and correct all problems; and resolve any previous outstanding problems.

F. Emergency Service
   1. The owner shall initiate service calls whenever the system is not functioning properly. The Contractor shall provide the Owner with an emergency service center telephone number. The emergency service center shall be staffed 24 hours a day 365 days a year. The Owner shall have sole authority for determining catastrophic and non-catastrophic system failures within parameters stated in General Project Requirements.
      a. For catastrophic system failures, the Contractor shall provide same day four (4) hour service response with a defect correction time not to exceed eight (8) hours from notification Catastrophic

system failures are defined as any system failure that the Owner determines will place the facility(s) at increased risk.

b. For non-catastrophic failures, the Contractor within eight (8) hours with a defect correction time not to exceed 24 hours from notification.

G. Operation

1. Performance of scheduled adjustments and repair shall verify operation of the system as demonstrated by the applicable portions of the performance verification test.

H. Records & Logs

1. The Contractor shall maintain records and logs of each task and organize cumulative records for each component and for the complete system chronologically. A continuous log shall be submitted for all devices. The log shall contain all initial settings, calibration, repair, and programming data. Complete logs shall be maintained and available for inspection on site, demonstrating planned and systematic adjustments and repairs have been accomplished for the system.

I. Work Request

1. The Contractor shall separately record each service call request, as received. The record shall include the serial number identifying the component involved, its location, date, and time the call was received, specific nature of trouble, names of service personnel assigned to the task, instructions describing the action taken, the amount and nature of the materials used, and the date and time of commencement and completion. The Contractor shall deliver a record of the work performed within five (5) working days after the work was completed.

J. System Modifications

1. The Contractor shall make any recommendations for system modification in writing to the Resident Engineer. No system modifications, including operating parameters and control settings, shall be made without prior written approval from the Resident Engineer. Any modifications made to the system shall be incorporated into the operation and maintenance manuals and other documentation affected.

K. Software

1. The Contractor shall provide all software updates when approved by the Owner from the manufacturer during the installation and 12-month warranty period and verify operation of the system. These updates shall be accomplished in a timely manner, fully coordinated with the system operators, and incorporated into the operations and maintenance manuals and software documentation. There shall be at least one (1) scheduled update near the end of the first year's warranty period, at which time the Contractor shall install and validate the latest released version of the Manufacturer's software. All software changes shall be recorded in a log maintained in the unit control room. An electronic copy of the software update shall be maintained within the log. At a minimum, the contractor shall provide a description of the modification, when the modification occurred, and name and contact information of the individual performing the modification. The log shall be maintained in a white 3 ring binder and the cover marked "SOFTWARE CHANGE LOG".

1.10 MINIMUM REQUIREMENTS

A. References to industry and trade association standards and codes are minimum installation requirement standards.

B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.11 DELIVERY, STORAGE, & HANDLING

A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:

1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
2. Damaged equipment shall be, as determined by the Resident Engineer, placed in first class operating condition, or be returned to the source of supply for repair or replacement.
3. Painted surfaces shall be protected with factory installed removable heavy craft paper, sheet vinyl or equal.
4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

B. Central Station, Workstations, and Controllers:

1. Store in temperature and humidity controlled environment in original manufacturer's sealed containers. Maintain ambient temperature between 10 to 30 deg C (50 to 85 deg F), and not more than 80 percent relative humidity, non-condensing.
2. Open each container; verify contents against packing list, and file copy of packing list, complete with container identification for inclusion in operation and maintenance data.
3. Mark packing list with designations which have been assigned to materials and equipment for recording in the system labeling schedules generated by cable and asset management system.
4. Save original manufacturer's containers and packing materials and deliver as directed under provisions covering extra materials.

1.12 PROJECT CONDITIONS

A. Environmental Conditions: System shall be capable of withstanding the following environmental conditions without mechanical or electrical damage or degradation of operating capability:

1. Interior, Controlled Environment: System components, except central-station control unit, installed in temperature-controlled interior environments shall be rated for continuous operation in ambient conditions of 2 to 50 deg C (36 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, non-condensing. NEMA 250, Type 1 enclosure.
2. Interior, Uncontrolled Environment: System components installed in non-temperature-controlled interior environments shall be rated for continuous operation in ambient conditions of -18 to 50 deg C (0 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, non-condensing. NEMA 250, Type 4X enclosures.
3. Exterior Environment: System components installed in locations exposed to weather shall be rated for continuous operation in ambient conditions of -34 to 50 deg C (-30 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, condensing. Rate for continuous operation where exposed to rain as specified in NEMA 250, winds up to (85 mph) and snow cover up to (24 in) thick. NEMA 250, Type 4X enclosures.
4. Hazardous Environment: System components located in areas where fire or explosion hazards may exist because of flammable gases or

vapors, flammable liquids, combustible dust, or ignitable fibers shall be rated, listed, and installed according to NFPA 70.

5. Corrosive Environment: For system components subjected to corrosive fumes, vapors, and wind-driven salt spray in coastal zones, provide NEMA 250, Type 4X enclosures.

B. Security Environment: Use vandal resistant enclosures in high-risk areas where equipment may be subject to damage.

C. Console: All console equipment shall, unless noted otherwise, be rated for continuous operation under ambient environmental conditions of 15.6 to 29.4 deg C (60 to 85 deg F) and a relative humidity of 20 to 80 percent.

1.13 EQUIPMENT AND MATERIALS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.

3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.14 ELECTRICAL POWER

A. Electrical power of 120 Volts Alternating Current (VAC) shall be indicated on Division 26 drawings. Additional locations requiring primary power required by the security system shall be shown as part of these contract documents. Primary power for the security system shall be configured to switch to emergency backup sources automatically if interrupted without degradation of any critical system function. Alarms shall not be generated as a result of power switching, however, an indication of power switching on (on-line source) shall be provided to the alarm monitor. The Security Contractor shall provide an interface (dry contact closure) between the PACS and the Uninterruptible Power Supply (UPS) system, so the UPS trouble signals, and main power fail appear on the PACS operator terminal as alarms.

B. Failure of any on-line battery shall be detected and reported as a fault condition. Battery backed-up power supplies shall be provided sized for 8 hours of operation at actual connected load. Requirements for additional power or locations shall be included with the contract to support equipment and systems offered. The following minimum requirements shall be provided for power sources and equipment.

1. Emergency Generator
   a. Report Printers: Unit Control Room
   b. Video Monitors: Unit Control Room
   c. Intercom Stations
   d. Radio System
   e. Lights: Unit Control Room, Equipment Rooms, & Security Offices
   f. Outlets: Security Outlets dedicated to security equipment racks or security enclosure assemblies.
   g. Security Device Power Supplies (DGP, VASS, Card Access, Lock Power, etc.) powered from the security closets or remotely: various locations
   h. Telephone/Radio Recording Equipment: Unit Control Room.
   i. VASS Camera Power Supplies: Security Closets
   j. VASS Pan/Tilt Units: Various Locations
   k. VASS Outdoor Housing Heaters and Blowers: Various Sites

l. Intercom Master Control System
m. Fiber Optic Receivers/Transmitters
n. Security office Weapons Storage
o. Outlets that charge handheld radios

2. Uninterruptible Power Supply (UPS) on Emergency Power
   a. The following 120VAC circuits shall be provided by others. The Security Contractor shall coordinate exact locations with the Electrical Contractor:
      1) Security System Monitors and Keyboards: Control Room
      2) CPU: Control Equipment Room
      3) Communications equipment: Control Equipment Room and various sites.
      4) VASS Matrix Switcher: Control Equipment Room
      5) VASS: Control Equipment Room
      6) Digital Video Recorders, encoders & decoders: Control Room
      7) All equipment Room racked equipment.
      8) Network switches

1.15 TRANSIENT VOLTAGE SUPPRESSION, POWER SURGE SUPPLESION, & GROUNDING

A. Transient Voltage Surge Suppression: All cables and conductors extending beyond building façade, except fiber optic cables, which serve as communication, control, or signal lines shall be protected against Transient Voltage surges and have Transient Voltage Surge Suppression (TVSS) protection. The TVSS device shall be UL listed in accordance with Standard TIA 497B installed at each end. Lighting and surge suppression shall be a multi-strike variety and include a fault indicator. Protection shall be furnished at the equipment and additional triple solid state surge protectors rated for the application on each wire line circuit shall be installed within 914.4 mm (3 ft) of the building cable entrance. Fuses shall not be used for surge protection. The inputs and outputs shall be tested in both normal mode and common mode to verify there is no interference.

1. A 10-microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and a peak current of 60 amperes.
2. An 8-microsecond rise time by 20-microsecond pulse width waveform with a peak voltage of 1000 volts and a peak current of 500 amperes.
3. Maximum series current: 2 AMPS. Provide units manufactured by Advanced Protection Technologies, model # TE/FA 10B or TE/FA 20B.

4. Operating Temperature and Humidity: -40 to 85 deg C (-40 to 185 deg F), 0 to 95 percent relative humidity.

B. Grounding and Surge Suppression

1. The Security Contractor shall provide grounding and surge suppression to stabilize the voltage under normal operating conditions. To ensure the operation of over current devices, such as fuses, circuit breakers, and relays, underground fault conditions.
2. Security Contractor shall engineer and provide proper grounding and surge suppression as required by local jurisdiction and prevailing codes and standards referenced in this document.
3. Principal grounding components and features. Include main grounding buses and grounding and bonding connections to service equipment.
4. Details of interconnection with other grounding systems. The lightning protection system shall be provided by the Security Contractor.
5. Locations and sizes of grounding conductors and grounding buses in electrical, data, and communication equipment rooms and closets.
6. AC power receptacles are not to be used as a ground reference point.
7. Any cable that is shielded shall require a ground in accordance with the best practices of the trade and manufactures installation instructions.
8. Protection should be provided at both ends of cabling.

1.16 COMPONENT ENCLOSURES

A. Construction of Enclosures

1. Consoles, power supply enclosures, detector control and terminal cabinets, control units, wiring gutters, and other component housings, collectively referred to as enclosures, shall be so formed and assembled as to be sturdy and rigid.
2. Thickness of metal in-cast and sheet metal enclosures of all types shall not be less than those in Tables I and II, UL 611. Sheet steel used in fabrication of enclosures shall be not less than 14 gauge. Consoles shall be 16-gauge.
3. Doors and covers shall be flanged. Enclosures shall not have pre-punched knockouts. Where doors are mounted on hinges with exposed pins, the hinges shall be of the tight pin type, or the ends of hinge pins shall be tack welded to prevent removal. Doors having a

latch edge length of less than (24 in) shall be provided with a single construction core. Where the latch edge of a hinged door is more than (24 in) or more in length, the door shall be provided with a three-point latching device with construction core; or alternatively with two, one located near each end.

4. Any ventilator openings in enclosures and cabinets shall conform to the requirements of UL 611. Unless otherwise indicated, sheet metal enclosures shall be designed for wall mounting with tip holes slotted. Mounting holes shall be in positions that remain accessible when all major operating components are in place and the door is open but shall be inaccessible when the door is closed.
5. Covers of pull and junction boxes provided to facilitate initial installation of the system shall be held in place by tamper proof Torx Center post security screws. Stenciled or painted labels shall be affixed to such boxes indicating they contain no connections. These labels shall not indicate the box is part of the Electronic Security System (ESS).

B. Consoles & Equipment Racks: All consoles and vertical equipment racks shall include a forced air-cooling system to be provided by others.
   1. Vertical Equipment Racks:
      a. The forced air blowers shall be installed in the vented top of each cabinet and shall not reduce usable rack space.
      b. The forced air fan shall consist of one fan rated at 105 CFM per rack bay and noise level shall not exceed 55 decibels.
      c. d. Vertical equipment racks are to be provided with full sized clear plastic locking doors and vented top panels as shown on contract drawings.
   2. Console racks:
      a. Forced air fans shall be installed in the top rear of each console bay. The forced air fan shall consist of one fan rated at 105 CFM mounted to a vented blank panel the noise level of each fan shall not exceed 55 decibels. The fans shall be installed so air is pulled from the bottom of the rack or cabinet and exhausted out the top.
      b. Console racks are to be provided with flush mounted hinged rear doors with recessed locking latch on the bottom and middle

sections of the consoles. Provide code access to support wiring for devices located on the work surfaces.

C. Tamper Provisions and Tamper Switches:

1. Enclosures, cabinets, housings, boxes and fittings or every product description having hinged doors or removable covers, and which contain circuits, or the integrated security system and its power supplies shall be provided with cover operated, corrosion-resistant tamper switches.
2. Tamper switches shall be arranged to initiate an alarm signal that will report to the monitoring station when the door or cover is moved. Tamper switches shall be mechanically mounted to maximize the defeat time when enclosure covers are opened or removed. It shall take longer than 1 second to depress or defeat the tamper switch after opening or removing the cover. The enclosure and tamper switch shall function together in such a manner as to prohibit direct line of sign to any internal component before the switch activates.
3. Tamper switches shall be inaccessible until the switch is activated. Have mounting hardware concealed so the location of the switch cannot be observed from the exterior of the enclosure. Be connected to circuits which are under electrical supervision at all times, irrespective of the protection mode in which the circuit is operating. Be spring-loaded and held in the closed position by the door or cover and be wired so they break the circuit when the door cover is disturbed. Tamper circuits shall be adjustable type screw sets and shall be adjusted by the contractor to eliminate nuisance alarms associated with incorrectly mounted tamper device shall annunciate prior to the enclosure door opening within 1/4 tolerance. The tamper device or its components shall not be visible or accessing with common tools to bypass when the enclosure is in secured mode.
4. The single gang junction boxes for the portrait alarm and pull boxes with less than 102 square mm will not require tamper switches.
5. All enclosures over 305 square mm shall be hinged with an enclosure lock.
6. Control Enclosures: Maintenance/Safety switches on control enclosures, which must be opened to make routing maintenance

adjustments to the system and to service the power supplies, shall be push/pull-set automatic reset type.

7. Provide one (1) enclosure tamper switch for each 609 linear mm of enclosure lock side opening evenly spaced.
8. All security screws shall be Torx-Post Security Screws.
9. The contractor shall provide the owner with two (2) torx-post screwdrivers.

1.17 ELECTRONIC COMPONENTS

A. All electronic components of the system shall be of the solid-state type, mounted on printed circuit boards conforming to UL 796. Boards shall be plug-in, quick-disconnect type. Circuitry shall not be so densely placed as to impede maintenance. All power-dissipating components shall incorporate safety margins of not less than 25 percent with respect to dissipation ratings, maximum voltages, and current-carrying capacity.

1.18 SUBSTITUTE MATERIALS & EQUIPMENT

A. Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels, and installation methods.

B. In addition to this Section the Security Contractor shall also reference Section II, Products, and associated divisions. The Resident Engineer shall have final authority on the authorization or refusal of substitutions. If there are no proposed substitutions, a statement in writing from the Contractor shall be submitted to the Resident Engineer stating same. In the preparation of a list of substitutions, the following information shall be included, as a minimum:

1. Identity of the material or devices specified for which there is a proposed substitution.
2. Description of the segment of the specification where the material or devices are referenced.
3. Identity of the proposed substitute by manufacturer, brand name, catalog or model number and the manufacturer’s product name.
4. A technical statement of all operational characteristic expressing equivalence to items to be substituted and comparison, feature-by-

feature, between specification requirements and the material or devices called for in the specification, and Price differential.

C. Materials Not Listed: Furnish all necessary hardware, software, programming materials, and supporting equipment required to place the specified major subsystems in full operation. Note that some supporting equipment, materials, and hardware may not be described herein. Depending on the manufacturers selected by the COR (Contracting Officer Representative) some equipment, materials and hardware may not be contained in either the Contract Documents or these written specifications but are required by the manufacturer for complete operation according to the intent of the design and these specifications. In such cases, the Resident Engineer shall be given the opportunity to approve the additional equipment, hardware and materials that shall be fully identified in the bid and in the equipment list submittal. The Resident Engineer shall be consulted in the event there is any question about which supporting equipment, materials, or hardware is intended to be included.

D. Response to Specification: The Contractor shall submit a point-by-point statement of compliance with each paragraph of the security specification. The statement of compliance shall list each paragraph by number and indicate “COMPLY” opposite the number for each paragraph where the Contractor fully complies with the specification. Where the proposed system cannot meet the requirements of the paragraph, and does not offer an equivalent solution, the offers shall indicate “DOES NOT COMPLY” opposite the paragraph number. Where the proposed system does not comply with the paragraph as written, but the bidder feels it will accomplish the intent of the paragraph in a manner different from that described, the offers shall indicate “COMPARABLE”. The offers shall include a statement fully describing the “comparable” method of satisfying the requirement. Where a full and concise description is not provided, the offered system shall be considered as not complying with the specification. Any submission that does not include a point-by-point statement of compliance, as described above, shall be disqualified. Submittals for products shall be in precise order with the product section of the specification. Submittals not in proper sequence will be rejected.

1.19 LIKE ITEMS

A. Where two or more items of equipment performing the same function are required, they shall be exact duplicates produced by one manufacturer. All equipment provided shall be complete, new, and free of any defects.

1.20 WARRANTY

A. The Contractor shall, as a condition precedent to the final payment, execute a written guarantee (warranty) to the COR (Contracting Officer Representative) certifying all contract requirements have been completed according to the final specifications. Contract drawings and the warranty of all materials and equipment furnished under this contract are to remain in satisfactory operating condition (ordinary wear and tear, abuse and causes beyond his control for this work accepted) for one (1) year from the date the Contactor received written notification of final acceptance from the COR (Contracting Officer Representative). Demonstration and training shall be performed prior to system acceptance. All defects or damages due to faulty materials or workmanship shall be repaired or replaced without delay, to the COR (Contracting Officer Representative) satisfaction, and at the Contractor's expense. The Contractor shall provide quarterly inspections during the warranty period. The contractor shall provide written documentation to the COR (Contracting Officer Representative) on conditions and findings of the system and device(s). In addition, the contractor shall provide written documentation of test results and stating what was done to correct any deficiencies. The first inspection shall occur 90 calendar days after the acceptance date. The last inspection shall occur 30 calendar days prior to the end of the warranty. The warranty period shall be extended until the last inspection and associated corrective actions are complete. When equipment and labor covered by the Contractor's warranty, or by a manufacturer's warranty, have been replaced or restored because of its failure during the warranty period, the warranty period for the replaced or repaired equipment or restored work shall be reinstated for a period equal to the original warranty period, and commencing with the date of completion of the replacement or restoration work. In the event any manufacturer customarily provides a warranty period greater than one (1) year, the Contractor's warranty shall be for the same duration for that component.

1.22 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

PART 2 – PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. All equipment associated within the Security Control Room, Security Console and Security Equipment Room shall be UL 827, UL 1981, and UL 60950 compliant and rated for continuous operation. Environmental conditions (i.e. temperature, humidity, wind, and seismic activity) shall be taken under consideration at each facility and site location prior to installation of the equipment.

B. All equipment shall operate on a 120 or 240 volts alternating current (VAC); 50 Hz or 60 Hz AC power system unless documented otherwise in subsequent sections listed within this specification. All equipment shall have a back-up source of power that will provide a minimum of 8 hours of run time in the event of a loss of primary power to the facility.

C. The system shall be designed, installed, and programmed in a manner that will allow for ease of operation, programming, servicing, maintenance, testing, and upgrading of the system.

D. All equipment and materials for the system will be compatible to ensure correct operation.

2.2 EQUIPMENT ITEMS

A. The Security Management System shall provide full interface with all components of the security subsystem as follows:

1. Shall allow for communication between the Physical Access Control System and Database Management and all subordinate work and monitoring stations, enrollment centers for badging and biometric devices as part of the PACS, local annunciation centers, the electronic Security Management System (SMS), and all other VA redundant or backup command center or other workstations locations.
2. Shall provide automatic continuous communication with all systems that are monitored by the SMS, and shall automatically annunciate any communication failures or system alarms to the SMS operator

providing identification of the system, nature of the alarm, and location of the alarm.

3. Controlling devices shall be utilized to interface the SMS with all field devices.
4. The Security control room and security console will be supported by an uninterrupted power supply (UPS) or dedicated backup generator power circuit.
5. The Security Equipment room, Security Control Room, and Security Operator Console shall house the following equipment i.e. refer to individual master specifications for each security subsystem's specific requirements:
   a. Security Console Bays and Equipment Racks
   b. Security Network Server and Workstation
   c. CCTV Monitoring, Controlling, and Recording Equipment
   d. PACS Monitoring and Controlling Equipment
   e. IDS Monitoring and Controlling Equipment
   f. Security Access Detection Monitoring Equipment
   g. EPPS Monitoring and Controlling Equipment
   h. Main Panels for all Security Systems
   i. Power Supply Units (PSU) for all field devices
   j. Life safety and power monitoring equipment
   k. All other building systems deemed necessary by the VA to include, but not limited to, heating, ventilation and air conditioning (HVAC), elevator control, portable radio, fire alarm monitoring, and other potential systems.
   l. Police two-way radio control consoles/units.

B. Security Control Room Ventilation
   1. Shall meet or exceed all requirements laid out in VA Master Specification listed in Division 23, HEATING, VENTILATION, AND AIR CONDITIONING.
   2. Controls shall be via a separate air handling system that provides an isolated supply and return system. The Security Control Room shall have a dedicated thermostat control unit and cut-off switch to be able to shut off ventilation to the control room in the event of a chemical, biological, or radiological (CBR) event or other related emergency.

3. There shall be a louver installed in the control room door to assist with ventilation of the room. The louver shall be exactly 12 x 12.

2.3 FIBER OPTIC EQUIPMENT

A. 8 Channel Fiber Optic Transceivers (Video & PTZ Control)

1. The field-located and central-located fiber optic transceivers shall utilize wave division multiplexing to transmit and receive video and data pan-tilt-zoom control signals over two standard 62.5/125 multimode fibers.
2. The units shall be capable of operating over a range of 2 km.
3. The units shall be NTSC color compatible.
4. The units shall support data rates up to 64 Kbps.
5. The units shall be surface or rack mountable.
6. The units shall be UL listed.
7. The units shall meet or exceed the following specifications:
   a. Video
      1) Input/Output: 1 volt pk-pk (75 ohms)
      2) Input/Output Channels: 8
      3) Bandwidth: 10 Hz - 6.5 MHZ per channel
      4) Differential Gain: <2%
      5) Differential Phase: <0.7°
      6) Tilt: <1%
      7) Signal to Noise Ratio: 60 dB
   b. Data (Control)
      1) Data Channels: 2
      2) Data Format: RS-232, RS-422, 2 wire or 4 wire RS-485 with Tri-State Manchester Bi-Phase and Sensornet
      3) Data Rate: DC - 100 kbps (NRZ)
      4) Bit Error Rate: < 1 in 10-9 @ Maximum Optical Loss Budget
      5) Operating Mode: Simplex or Full-Duplex
      6) Wavelength: 1310/1550 nm, Multimode or Singlemode
      7) Optical Emitter: Laser Diode
      8) Number of Fibers: 1
   c. Connectors
      1) Optical: ST
      2) Power and Data: Terminal Block with Screw Clamps
      3) Video: BNC (Gold Plated Center-Pin)
   d. Electrical and Mechanical

1) Power: 12 VDC @ 500 mA (stand-alone)
3) Current Protection: Automatic Resettable Solid-State Current Limiters

e. Environmental
1) MTBF: > 100,000 hours
2) Operating Temp: -40 to 74 deg C (-40 to 165 deg F)
3) Storage Temp: -40 to 85 deg C (-40 to 185 deg F)
4) Relative Humidity: 0% to 95% (non-condensing)

B. Fiber Optic Transmitters: The central-located fiber optic transmitters shall utilize wave division multiplexing to transmit video and signals over standard 62.5/125 multimode fibers.
1. The units shall be capable of operating over a range of 4.8 km.
2. The units shall be NTSC color compatible.
3. The units shall support data rates up to 64 Kbps.
4. The units shall be surface or rack mountable.
5. The units shall be UL listed.
6. The units shall meet or exceed the following specifications:
a. Video
1) Input: 1 volt pk-pk (75 ohms)
2) Bandwidth: 5H2 - 10 MHZ
3) Differential Gain: <5%
4) Tilt: <1%
5) Signal-Noise: 60db
6) Wavelength: 850nm
7) Number of Fibers: 1
8) Operating Temp: -20 to 70 deg C (-4 to 158 deg F)
9) Connectors:
a) Power: Female plug with screw clamps
b) Video: BNC
c) Optical: ST
10) Power: 12 VDC

C. Fiber Optic Receivers: The field-located fiber optic receivers shall utilize wave division multiplexing to receive video signals over standard 62.5/125 multimode fiber.
1. The units shall be capable of operating over a range of 4.8 km.
2. The units shall be NTSC color compatible.
3. The units shall support data rates up to 64 Kbps.

4. The units shall be surface or rack mountable.
5. The units shall be UL listed.
6. The units shall meet or exceed the following specifications:
   a. Video
      1) Output: 1 volt pk-pk (75 ohms)
      2) Bandwidth: 5H2 - 10 MHZ
      3) Differential Gain: <5%
      4) Tilt: <1%
      5) Signal-Noise: 60dB
      6) Wavelength: 850nm
      7) Number of Fibers: 1
      8) Surface Mount: (4.2 x 3.5 x 1 in)
      9) Operating Temp: -20 to 70 deg C (-4 to 158 deg F)
      10) Connectors:
      11) Power: Female plug block with screw clamps
      12) Video: BNC
      13) Optical: ST
      14) Power: 12 VAC8 Channel Fiber Optic Transceivers (Video & PTZ Control)

D. Fiber Optic Sub Rack with Power Supply
   1. The Card Cage Rack shall provide high-density racking for fiber-optic modules. The unit shall be designed to mount in standard (19 in) instrument racks and to accommodate the equivalent of 15 1-inch modules.
      a. Specifications
         1) Card Orientation: Vertical
         2) Construction: Aluminum
         3) Current Consumption: 0.99 A
         4) Humidity: 95.0 % RH
         5) Input Power: 100-240 VAC, 60/50 Hz
         6) Mounting: Mounts in standard (19 in) rack using four (4) screws (optional wall brackets purchased separately)
         7) Number of Outputs: 1.0
         8) Number of Slots 15.0
         9) Operating Temperature: -40 to +75 deg C (-40.0 to 167.0 deg F)
         10) Output Voltage: 13.5 V
         11) Output Current 6.0 A

12) Power Dissipation: 28.0 W

13) Power Factor: 48.0

14) Power Supply: (built-in)

15) Rack Units: 3RU

16) Redundant Capability: Yes

17) Weight: (5.35 lbs.)

18) Width: (19.0 in)

2.4 TRANSIENT VOLTAGE SURGE SUPPRESSION DEVICES (TVSS) AND SURGE SUPPRESION

A. Transient Voltage Surge Suppression

1. All cables and conductors extending beyond building perimeter, except fiber optic cables, which serve as communication, control, or signal lines shall be protected against Transient Voltage surges and have Transient Voltage surge suppression protection (TVSS) UL listed in accordance with Standard 497B installed at each end. Lighting and surge suppression shall be a multi-strike variety and include a fault indicator. Protection shall be furnished at the equipment and additional triple solid state surge protectors rated for the application on each wire line circuit shall be installed within 915 mm (36 in) of the building cable entrance. Fuses shall not be used for surge protection. The inputs and outputs shall be tested in both normal mode and common mode using the following waveforms:
   a. A 10-microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and a peak current of 60 amperes.
   b. An 8-microsecond rise time by 20-microsecond pulse width waveform with a peak voltage of 1000 volts and a peak current of 500 amperes.
   c. Maximum series current: 2 AMPS. Provide units manufactured by Advanced Protection Technologies, model # TE/FA 10B or TE/FA 20B or approved equivalent.
   d. Operating Temperature and Humidity: -40 to + 85 deg C (-40 to 185 deg F), and 0 to 95 percent relative humidity, non-condensing.

B. Physical Access Control Systems

1. Suppressors shall be installed on AC power at the point of service and shall meet the following criteria:
   a. UL1449 2nd Edition, 2007, listed

b. UL1449 S.V.R. of 400 Volts or lower
c. Status Indicator Light(s)
d. Minimum Surge Current Capacity: 40,000 Amps (8 x 20 µsec)
e. Maximum Continuous Current: 15 Amps
f. MCOV: 125 VAC
g. Service Voltage: 110-120 VAC

2. Suppressors shall be installed on the Low Voltage circuit at both the point of entrance and exit of the building. Suppressors shall meet the following criteria:
a. UL 497B
b. Minimum Surge Current Capacity: 2,000 Amps per pair
c. Maximum Continuous Current: 5 Amps
d. MCOV: 33 Volts
e. Service Voltage: 24Volts

3. Suppressors shall be installed on the communication circuit between the access controller and card reader at both the entrance and exit of the building. Suppressors shall meet the following criteria:
a. Conforms with UL497B standards (where applicable)
b. Clamp level for 12 and 24V power: 18VDC / 38VDC
c. Clamp level for Data/LED: 6.8VDC
d. Service Voltage for Power: 12VDC/24VDC
e. Service Voltage for Data/LED: <5VDC
f. Clamp level – PoE Access Power: 72V
g. Clamp level – PoE Access Data: 7.9V
h. Service Voltage – PoE Access: 48VAC – 54VAC
i. Service Voltage – PoE Data: <5VDC

C. Intercom Systems

1. Suppressors shall be installed on the AC power at the point of service and shall meet the following criteria:
a. UL 1449 Listed
b. UL 1449 S.V.R. of 400 Volts or lower
c. Diagnostic Indicator Light(s)
d. Integrated ground terminating post (where case/chassis ground exists)
e. Minimum Surge Current Capacity of 13,000 Amps (8 x 20 µSec)

2. Suppressors shall be installed on incoming central office lines and shall meet the following criteria:

a. UL 497A Listed
b. Multi Stage protection design
c. Auto-reset current protection not to exceed 2 Amps per pair
d. Minimum Surge Current of 500 Amps per pair (8 x 20 µSec)

3. Suppressors shall be installed on all telephone/intercom circuits that enter or leave separate buildings and shall meet the following criteria:
a. UL 497A Listed (where applicable)
b. UL 497B Listed (horns, strobes, speakers or communication circuits over 300 feet)
c. Multi Stage protection design
d. Auto-reset over-current protection not to exceed 5 Amps per pair
e. Minimum Surge Current of 1000 Amps per pair (8 x 20 µSec)

D. Intrusion Detection Systems

1. Suppressors shall be installed on AC at the point of service and shall meet the following criteria:
a. UL 1449, 2nd Edition 2007, listed
b. UL 1449 S.V.R. of 400 Volts or lower
c. Status Indicator Lights
d. Center screw for terminating Class II transformers
e. Minimum Surge Current Capacity of 32,000 Amps (8 x 20 µSec)

2. Suppressors shall be installed on all Telephone Communication Interface circuits and shall meet the following criteria:
a. UL 497A Listed
b. Multi Stage protection design
c. Surge Current Capacity: 9,000 Amps (8x20 µSec)
d. Clamp Voltage: 130Vrms
e. Auto reset current protection not to exceed 150 milliamps

3. Suppressors shall be installed on all burglar alarm initiating and signaling loops and addressable circuits which enter or leave separate buildings. The following criteria shall be met:
a. UL 497B for data communications or annunciation (powered loops)
b. Fail-short/fail-safe mode.
c. Surge Current Capacity: 9,000 Amps (8x20 µSec)
d. Clamp Voltage: 15 Vrms
e. Joule Rating: 76 Joules per pair (10x1000 µSec)

f. Auto-reset current protection not to exceed 150 milliamps for UL 497A devices.

E. Video Surveillance System

1. Protectors shall be installed on coaxial cable systems on points of entry and exit from separate buildings. Suppressors shall be installed at each exterior camera location and include protection for 12 and/or 24 volt power, data signal and motor controls (for Pan, Tilt and Zoom systems). SPDs shall protect all modes herein mentioned and contain all modes in a single unit system. Protection for all systems mentioned above shall be incorporated at the head end equipment. Additionally a minimum 450VA battery backup shall be used to protect the DVR or VCR and monitor. Protectors shall meet the following criteria:

a. Head-End Power

1) UL 1778, cUL (Battery Back Up)
2) Minimum Surge Current Capacity: 65,000 Amps (8x20µsec)
3) Minimum of two (2) NEMA 5-15R Receptacles (one (1) AC power only, one (1) with UPS)
4) All modes protected (L-N, L-G, N-G)
5) EMI/RFI Filtering
6) Maximum Continuous Current: 12 Amps

b. Camera Power

1) Minimum Surge Current Capacity: 1,000 Amps (8X20µsec); 240 Amps for IP Video/PoE cameras
2) Screw Terminal Connection
3) All protection modes L-G (all Lines)
4) MCOV <40VAC

c. Video And Data

1) Surge Current Capacity 1,000 Amps per conductor
2) “BNC” Connection (Coax)
3) Protection modes: L-G (Data), Center Pin-G, Shield-G (Coax)
4) Band Pass 0-2GHz
5) Insertion Loss <0.3dB

F. Grounding and Surge Suppression

1. The Security Contractor shall provide grounding and surge suppression to stabilize the voltage under normal operating conditions. This is to ensure the operation of over current

devices, such as fuses, circuit breakers, and relays, underground-fault conditions.

2. The Contractor shall engineer, provide, ad install proper grounding and surge suppression as required by local jurisdiction and prevailing codes and standards, referenced in this document.
3. Principal grounding components and features shall include: main grounding buses, grounding, and bonding connections to service equipment.
4. The Contractor shall provide detail drawings of interconnection with other grounding systems including lightning protection systems.
5. The Contractor shall provide details of locations and sizes of grounding conductors and grounding buses in electrical, data, and communication equipment rooms and closets.
6. AC power receptacles are not to be used as a ground reference point.
7. Any cable that is shielded shall require a ground in accordance with applicable codes, the best practices of the trade, and all manufactures' installation instructions.

G. 120 VAC Surge Suppression

1. Continuous Current: Unlimited (parallel connection)
2. Max Surge Current: 13,500 Amps
3. Protection Modes: L - N, L - G, N - G
4. Warranty: Ten Year Limited Warranty
5. Dimension: (2.90 x 1.62 x 2.05 in)
6. Weight: (0.18 lbs.)
7. Housing: ABS

2.5 INSTALLATION KIT

A. General:

1. The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. All unused and partially opened installation kit boxes, coaxial, fiber-optic, and twisted pair cable reels, conduit, cable tray, and/or cable duct

bundles, wire rolls, physical installation hardware shall be turned over to the Contracting Officer. The following sections outline the minimum required installation sub-kits to be used:

2. System Grounding:
   a. The grounding kit shall include all cable and installation hardware required. All head end equipment and power supplies shall be connected to earth ground via internal building wiring, according to the NEC.
   b. This includes, but is not limited to:
      1) Coaxial Cable Shields
      2) Control Cable Shields
      3) Data Cable Shields
      4) Equipment Racks
      5) Equipment Cabinets
      6) Conduits
      7) Cable Duct blocks
      8) Cable Trays
      9) Power Panels
      10) Grounding
      11) Connector Panels
3. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish a neat and secure installation.
4. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.
5. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
6. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.

7. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to label each subsystem according to the OEM requirements, as-installed drawings, and this document.
8. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to provide the system documentation as required by this document and explained herein.

PART 3 – EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATION

A. Comply with NECA 1.

B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.

C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.

D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electronic safety and security equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.

E. Right of Way: Give to piping systems installed at a required slope.

F. Equipment location shall be as close as practical to locations shown on the drawings.

G. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

3.2 FIRESTOPPING

A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electronic safety and security installations to restore

original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section 07 84 00 "Firestopping."

3.3 COMMISIONING

A. Provide commissioning documentation in accordance with the requirements of Section 28 08 00 – COMMISIONIN OF ELECTRONIC SAFETY AND SECURITY SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 28 08 00 – COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

B. Training shall be provided for the particular equipment or system as required in each associated specification.

C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

D. Provide services of manufacturer’s technical representative for <insert hours> hours to instruct VA personnel in operation and maintenance of units.

E. Submit training plans and instructor qualifications in accordance with the requirements of Section 28 08 00 – COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

3.5 WORK PERFORMANCE

A. Job site safety and worker safety is the responsibility of the contractor.

B. For work on existing stations, arrange, phase and perform work to assure electronic safety and security service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to

its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

D. Coordinate location of equipment and conduit with other trades to minimize interferences. See the GENERAL CONDITIONS.

3.6 SYSTEM PROGRAMMING

A. General Programming Requirements

1. This following section shall be used by the contractor to identify the anticipated level of effort (LOE) required setup, program, and configure the Electronic Security System (ESS). The contractor shall be responsible for providing all setup, configuration, and programming to include data entry for the Security Management System (SMS) and subsystems (e.g., video matrix switch, intercoms, digital video recorders, intrusion devices, including integration of subsystems to the SMS (e.g., camera call up, time synchronization, intercoms). System programming for existing or new SMS servers shall not be conducted at the project site.

B. Level of Effort for Programming

1. The Contractor shall perform and complete system programming (including all data entry) at an offsite location using the Contractor’s own copy of the SMS software. The Contractor’s copy of the SMS software shall be of the Owners current version. Once system programming has been completed, the Contractor shall deliver the data to the Resident Engineer on data entry forms and an approved electronic medium, utilizing data from the contract documents. The completed forms shall be delivered to the Resident Engineer for review and approval at least 90 calendar days prior to the scheduled date the Contractor requires it. The Contractor shall not upload system programming until the Resident Engineer has provided written approval. The Contractor is responsible for backing up the system prior to uploading new programming data. Additional programming requirements are provided as follows:

a. Programming for New SMS Server: The contractor shall provide all other system related programming. The contractor will be responsible for uploading personnel information (e.g., ID Cards backgrounds, names, access privileges, personnel photos, access schedules, personnel groupings) along with coordinating with Resident Engineer for device configurations, standards, and

groupings. VA shall provide database to support Contractor's data entry tasks. The contractor shall anticipate a weekly coordination meeting and working with Resident Engineer to ensure data uploading is performed without incident of loss of function or data loss.

b. Programming for Existing SMS Servers: The contractor shall perform all related system programming except for personnel data as noted. The contractor will not be responsible for uploading personnel information (e.g., ID Cards backgrounds, names, access privileges, access schedules, personnel groupings). The contractor shall anticipate a weekly coordination meeting and working alongside of Resident Engineer to ensure data uploading is performed without incident of loss of function or data loss. System programming for SMS servers shall be performed by using the Contractor's own server and software. These servers shall not be connected to existing devices or systems at any time.

2. The Contractor shall identify and request from the Resident Engineer, any additional data needed to provide a complete and operational system as described in the contract documents.
3. Contractor and Resident Engineer coordination on programming requires a high level of coordination to ensure programming is performed in accordance with VA requirements and programming uploads do not disrupt existing systems functionality. The contractor shall anticipate a minimum a weekly coordination meeting. Contractor shall ensure data uploading is performed without incident of loss of function or data loss. The following Level of Effort Chart is provided to communicate the expected level of effort required by contractors on VA ESS projects. Calculations to determine actual levels of effort shall be confirmed by the contractor before project award.

	Description of Tasks						
Description of Systems	Develop System Loading Sheets	Coordination	Initial Set-up Configuration	Graphic Maps	System Programming	Final Checks	Level of Effort (Typical Tasks)

SMS Setup & Configuration	e.g., programming stations, programming networks, interconnections between CCTV, intercoms, time synchronization	e.g., retrieve IP addresses, naming conventions, standard event descriptions, programming templates, coordinate special system needs	e.g., Load system Operating System and Application software, general system configurations	e.g., develop naming conventions, develop file folders, confirming accuracy of AutoCAD Floor Plans, convert file into jpeg file	e.g., programming stations, programming networks, interconnections between CCTV, intercoms, time synchronization	e.g., check all system diagnostics (e.g., clients, panels)	Load and set-up 4-6 CDs and configure servers (to configure Loading and Configuring software Administrative account, audit log, Keystrokes, mouse clicks, multi-screen configuration

Electronic Entry Control Systems	e.g., setup of device, door groups & schedules, REX, Locks, link graphics	e.g., confirming device configurations, naming conventions, event description and narratives	e.g., enter data from loading sheets; configure components, link events, cameras, and graphics		e.g., setup of device, door groups & schedules, REX, Locks, link graphics	e.g., performing entry testing to confirm correct set-up and configuration	e.g., creating a door, door configuration, adding request to exit, door monitors and relays, door timers, door related events (e.g., access, access denied, forced open, held open), linkages, controlled areas, advanced door monitoring, time zones, sequence of operations

Intrusion Detection Systems	e.g., enter door groups & schedules, link devices - REX, lock, & graphics	e.g., confirming device configurations, naming conventions, event description and narratives	e.g., enter data from loading sheets; configure components, link events, cameras, and graphics		e.g., enter door groups & schedules, link devices - REX, lock, & graphics	e.g., walk test, device position, and masking	e.g., setting up monitoring and control points (e.g., motion sensors, glassbreaks, vibration sensor, strobes, sounders) creating intrusion zones, creating arm/disarm panel, timed sequences, time zones, icon placements on graphic maps, clearance levels, events (e.g., armed, disarmed, zone violation, device alarm activations), LCD reader messages,

CCTV Systems	e.g., programming call-ups recording	e.g., confirming device configurations, naming conventions	e.g., enter data from loading sheets; camera naming convention, sequences, configure components)		e.g., programming call-ups recording	e.g., confirm area of coverage, call-up per event generated and recording rates	e.g., setting up cameras points, recording ratios (e.g., normal, alarm event) timed recording, linkages, maps placements, call-ups
Intercoms Systems	e.g., programming events & call-ups	e.g., confirming device configurations, naming conventions, event description and narratives	e.g., enter data from loading sheets; configure components, link events, cameras, and graphics		e.g., programming events & call-ups	e.g., confirm operation, SMS event generation and camera call-up	e.g., setup linkages, events for activations, device troubles, land devices on graphic maps
Console Monitoring Components	N/A	per monitor	per monitor	per graphic map	N/A	per monitor	N/A
Note: Programming tasks are supported through the contractor's development of the Technical Data Package Submittals.							

Table 1 Contractor Level of Effort

3.7 TESTING AND ACCEPTANCE

A. Performance Requirements

1. General:

a. The Contractor shall perform contract field, performance verification, and endurance testing and make adjustments of the completed security system when permitted. The Contractor shall provide all personnel, equipment, instrumentation, and supplies necessary to perform all testing. Written notification of planned testing shall be given to the Resident Engineer at least 60 calendar days prior to the test and after the Contractor has received written approval of the specific test procedures.

b. The COR (Contracting Officer Representative) shall witness all testing and system adjustments during testing. Written permission shall be obtained from the Resident Engineer before proceeding with the next phase of testing. Original copies of all data produced during performance verification and endurance testing shall be turned over to the Resident Engineer at the conclusion of each phase of testing and prior to Resident Engineer approval of the test.

2. Test Procedures and Reports: The test procedures, compliant w/ VA standard test procedures, shall explain in detail, step-by-step actions and expected results demonstrating compliance with the requirements of the specification. The test reports shall be used to document results of the tests. The reports shall be delivered to the Resident Engineer within seven (7) calendar days after completion of each test.

D. The inspection and test will be conducted by a factory-certified contractor representative and witnessed by a Government Representative. The results of the inspection will be officially recorded by a designated Government Representative and maintained on file by the Resident Engineer (RE), until completion of the entire project. The results will be compared to the Acceptance Test results.

E. Contractor’s Field Testing (CFT)

1. The Contractor shall calibrate and test all equipment, verify DTM operation, place the integrated system in service, and test the integrated system. Ground rods installed by this Contractor within the base of camera poles shall be tested as specified in IEEE STD

142. The Contractor shall test all security systems and equipment, and provide written proof of a 100% operational system before a date is established for the system acceptance test. Documentation package for CFT shall include completed (fully annotated details of test details) for each device and system tested, and annotated loading sheets documenting complete testing to Resident Engineer approval. CFT test documentation package shall conform to submittal requirements outlined in this Section. The Contractor's field testing procedures shall be identical to the Resident Engineer's acceptance testing procedures. The Contractor shall provide the Resident Engineer with a written listing of all equipment and software indicating all equipment and components have been tested and passed. The Contractor shall deliver a written report to the Resident Engineer stating the installed complete system has been calibrated, tested, and is ready to begin performance verification testing; describing the results of the functional tests, diagnostics, and calibrations; and the report shall also include a copy of the approved acceptance test procedure. Performance verification testing shall not take place until written notice by contractor is received certifying that a contractors field test was successful.

F. Performance Verification Test (PVT)

1. Test team:

a. After the system has been pretested and the Contractor has submitted the pretest results and certification to the Resident Engineer, then the Contractor shall schedule an acceptance test to date and give the Resident Engineer written, notice as described herein, prior to the date the acceptance test is expected to begin. The system shall be tested in the presence of a Government Representative, an OEM certified representative, representative of the Contractor and other approved by the Resident Engineer. The system shall be tested utilizing the approved test equipment to certify proof of performance, FCC, UL and Emergency Service compliance. The test shall verify that the total system meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

2. The Contractor shall demonstrate the completed Physical Access Control System PACS complies with the contract requirements. In addition, the Contractor shall provide written certification that the system is 100% operational prior to establishing a date for starting PVT. Using approved test procedures, all physical and functional requirements of the project shall be demonstrated and shown. The PVT will be stopped and aborted as soon as 10 technical deficiencies are found requiring correction. The Contractor shall be responsible for all travel and lodging expenses incurred for out-of-town personnel required to be present for resumption of the PVT. If the acceptance test is aborted, the re-test will commence from the beginning with a retest of components previously tested and accepted.
3. The PVT, as specified, shall not begin until receipt of written certification that the Contractors Field Testing was successful. This shall include certification of successful completion of testing as specified in paragraph “Contractor’s Field Testing”, and upon successful completion of testing at any time when the system fails to perform as specified. Upon termination of testing by the Resident Engineer or Contractor, the Contractor shall commence an assessment period as described for Endurance Testing Phase II.
4. Upon successful completion of the acceptance test, the Contractor shall deliver test reports and other documentation, as specified, to the Resident Engineer prior to commencing the endurance test.
5. Additional Components of the PVT shall include:
   a. System Inventory
      1) All Device equipment
      2) All Software
      3) All Logon and Passwords
      4) All Cabling System Matrices
      5) All Cable Testing Documents
      6) All System and Cabinet Keys
   b. Inspection
      1) Contractor shall record an inspection punch list noting all system deficiencies. The contractor shall prepare an inspection punch list format for Resident Engineers approval.

2) As a minimum the punch list shall include a listing of punch list items, punch list item location, description of item problem, date noted, date corrected, and details of how item was corrected.

6. Partial PVT - At the discretion of Resident engineer, the Performance Verification Test may be performed in part should a 100% compliant CFT be performed. In the event that a partial PVT will be performed instead of a complete PVT; the partial PVT shall be performed by testing 10% of the system. The contractor shall perform a test of each procedure on select devices or equipment.

G. Endurance Test

1. The Contractor shall demonstrate the specified probability of detection and false alarm rate requirements of the completed system. The endurance test shall be conducted in phases as specified below. The endurance test shall not be started until the Resident Engineer notifies the Contractor, in writing, that the performance verification test is satisfactorily completed, training as specified has been completed, and correction of all outstanding deficiencies has been satisfactorily completed. VA shall operate the system 24 hours per day, including weekends and holidays, during Phase I and Phase III endurance testing. VA will maintain a log of all system deficiencies. The Resident Engineer may terminate testing at any time the system fails to perform as specified. Upon termination of testing, the Contractor shall commence an assessment period as described for Phase II. During the last day of the test, the Contractor shall verify the appropriate operation of the system. Upon successful completion of the endurance test, the Contractor shall deliver test reports and other documentation as specified to the Resident Engineer prior to acceptance of the system.
2. Phase I (Testing): The test shall be conducted 24 hours per day for 15 consecutive calendar days, including holidays, and the system shall operate as specified. The Contractor shall make no repairs during this phase of testing unless authorized in writing by the Resident Engineer. If the system experiences no failures, the Contractor may proceed directly to Phase III testing after receiving written permission from the Resident Engineer.
3. Phase II (Assessment):

a. After the conclusion of Phase I, the Contractor shall identify all failures, determine causes of all failures, repair all failures, and deliver a written report to the Resident Engineer. The report shall explain in detail the nature of each failure, corrective action taken, results of tests performed, and recommend the point at which testing should be resumed.
b. After delivering the written report, the Contractor shall convene a test review meeting at the job site to present the results and recommendations to the Resident Engineer. The meeting shall not be scheduled earlier than five (5) business days after the Resident Engineer receives the report. As part of this test review meeting, the Contractor shall demonstrate all failures have been corrected by performing appropriate portions of the performance verification test. Based on the Contractor's report and the test review meeting, the Resident Engineer will provide a written determine of either the restart date or require Phase I be repeated.

4. Phase III (Testing): The test shall be conducted 24 hours per day for 15 consecutive calendar days, including holidays, and the system shall operate as specified. The Contractor shall make no repairs during this phase of testing unless authorized in writing by the COR (Contracting Officer Representative).
5. Phase IV (Assessment):
   1. After the conclusion of Phase III, the Contractor shall identify all failures, determine causes of all failures, repair all failures, and deliver a written report to the COR (Contracting Officer Representative). The report shall explain in detail the nature of each failure, corrective action taken, results of tests performed, and recommend the point at which testing should be resumed.
   2. After delivering the written report, the Contractor shall convene a test review meeting at the job site to present the results and recommendations to the (Contracting Officer Representative). The meeting shall not be scheduled earlier than five (5) business days after receipt of the report by the COR (Contracting Officer Representative). As a part of this test review meeting, the Contractor shall demonstrate that all failures have been

corrected by repeating appropriate portions for the performance verification test. Based on the review meeting the test should not be scheduled earlier than five (5) business days after the Resident Engineer receives the report. As a part of this test review meeting, the Contractor shall demonstrate all failures have been corrected by repeating appropriate portions of the performance verification test. Based on the Contractor's report and the test review meeting, the Resident Engineer will provide a written determine of either the restart date or require Phase III be repeated. After the conclusion of any re-testing which the Resident Engineer may require, the Phase IV assessment shall be repeated as if Phase III had just been completed.

H. Exclusions

1. The Contractor will not be held responsible for failures in system performance resulting from the following:
   a. An outage of the main power in excess of the capability of any backup power source provided the automatic initiation of all backup sources was accomplished and that automatic shutdown and restart of the PACS performed as specified.
   b. Failure of an Owner furnished equipment or communications link, provided the failure was not due to Contractor furnished equipment, installation, or software.
   c. Failure of existing Owner owned equipment, provided the failure was not due to Contractor furnished equipment, installation, or software.

- - - E N D - - -

SECTION 28 05 13
CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing and certification the conductors and cables required for a fully functional for electronic safety and security (ESS) system.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.
B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.
C. Section 28 05 00 – COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.
D. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
E. Section 28 08 00 - COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning.
F. Section 31 20 00 - EARTH MOVING. For excavation and backfill for cables that are installed in conduit.

1.3 DEFINITIONS

A. BICSI: Building Industry Consulting Service International.
B. EMI: Electromagnetic interference.
C. IDC: Insulation displacement connector.
D. Ladder Cable Tray: A fabricated structure consisting of two longitudinal side rails connected by individual transverse members (rungs).
E. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.
F. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).
G. RCDD: Registered Communications Distribution Designer.
H. Solid-Bottom or Nonventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal side rails, and a bottom without ventilation openings.

I. Trough or Ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings sufficient for the passage of air and using 75 percent or less of the plan area of the surface to support cables.

J. UTP: Unshielded twisted pair.

1.4 QUALITY ASSURANCE

A. See section 28 05 00, Paragraph 1.4.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Manufacturer's Literature and Data: Showing each cable type and rating.
2. Certificates: Two weeks prior to final inspection, deliver to the COR (Contracting Officer Representative) four copies of the certification that the material is in accordance with the drawings and specifications and diagrams for cable management system.
3. Shop Drawings: Cable tray layout, showing cable tray route to scale, with relationship between the tray and adjacent structural, electrical, and mechanical elements. Include the following:
   a. Vertical and horizontal offsets and transitions.
   b. Clearances for access above and to side of cable trays.
   c. Vertical elevation of cable trays above the floor or bottom of ceiling structure.
   d. Load calculations to show dead and live loads as not exceeding manufacturer's rating for tray and its support elements.
   e. System labeling schedules, including electronic copy of labeling schedules that are part of the cable and asset identification system of the software specified in Parts 2 and 3.
4. Wiring Diagrams. Show typical wiring schematics including the following:
   a. Workstation outlets, jacks, and jack assemblies.
   b. Patch cords.
   c. Patch panels.
5. Cable Administration Drawings: As specified in Part 3 "Identification" Article.
6. Project planning documents as specified in Part 3.
7. Maintenance Data: For wire and cable to include in maintenance manuals.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.

B. American Society of Testing Material (ASTM):

D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape

C. Federal Specifications (Fed. Spec.):

A-A-59544-08.....Cable and Wire, Electrical (Power, Fixed Installation)

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

44-05.....Thermoset-Insulated Wires and Cables

83-08.....Thermoplastic-Insulated Wires and Cables

467-07.....Electrical Grounding and Bonding Equipment

486A-03.....Wire Connectors and Soldering Lugs for Use with Copper Conductors

486C-04.....Splicing Wire Connectors

486D-05.....Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations

486E-00.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable

514B-04.....Fittings for Cable and Conduit

1479-03.....Fire Tests of Through-Penetration Fire Stops

1.7 DELIVERY, STORAGE, AND HANDLING

A. Test cables upon receipt at Project site.

1. Test optical fiber cable to determine the continuity of the strand end to end. Use optical-fiber flashlight or optical loss test set.
2. Test optical fiber cable on reels. Use an optical time domain reflectometer to verify the cable length and locate cable defects, splices, and connector; include the loss value of each. Retain test data and include the record in maintenance data.
3. Test each pair of UTP cable for open and short circuits.

1.8 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install UTP, optical fiber, and coaxial cables and connecting materials until wet work in spaces is complete and dry, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 GENERAL

A. General: All cabling locations shall be in conduit systems as outlined in Division 28 unless a waiver is granted in writing, or an exception is noted on the construction drawings.

B. Cable Trays:

1. Cable Tray Materials: Metal, suitable for indoors, and protected against corrosion by electroplated zinc galvanizing, complying with ASTM B 633, Type 1, not less than 0.000472 inch thick
2. Basket Cable Trays: 6 inches wide and 2 inches deep wire mesh spacing shall not exceed 2 by 4 inches.
3. Trough Cable Trays: Nominally 6 inches wide.
4. Ladder Cable Trays: Nominally 18 inches wide, and a rung spacing of 12 inches
5. Channel Cable Trays: One-piece construction, nominally 4 inches wide. Slot spacing shall not exceed 4-1/2 inches o.c.
6. Solid-Bottom Cable Trays: One-piece construction, nominally 12 inches wide. Provide without solid covers.

C. Conduit and Boxes: Comply with requirements in Division 28 Section "Conduits and Backboxes for Electrical Systems". Flexible metal conduit shall not be used.

1. Outlet boxes shall be no smaller than 2 inches wide, 3 inches high, and 2-1/2 inches deep.

2.2 BACKBOARDS

A. Backboards: Plywood, fire-retardant treated, 3/4 by 48 by 96 inches. Comply with requirements for plywood backing panels in Division 06 Section "Rough Carpentry".

2.3 UTP CABLE

A. Description: 100-ohm, 4-pair UTP, formed into 25-pair binder groups covered with a purple thermoplastic jacket.

1. Comply with ICEA S-90-661 for mechanical properties.
2. Comply with TIA/EIA-568-B.1 for performance specifications.

3. Comply with TIA/EIA-568-B.2, Category 6a.
4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:
   a. Communications, General Purpose: Type CM or CMG; or MPP, CMP, MPR, CMR, MP, or MPG.
   b. Communications, Plenum Rated: Type CMP; or MPP, complying with NFPA 262.
   c. Communications, Riser Rated: Type CMR; or MPP, CMP, or MPR, complying with UL 1666.
   d. Communications, Limited Purpose: Type CMX; or MPP, CMP, MPR, CMR, MP, MPG, CM, or CMG.
   e. Multipurpose: Type MP or MPG; or MPP or MPR.
   f. Multipurpose, Plenum Rated: Type MPP, complying with NFPA 262.
   g. Multipurpose, Riser Rated: Type MPR or MPP, complying with UL 1666.

2.4 UTP CABLE HARDWARE

A. UTP Cable Connecting Hardware: IDC type, using modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of the same category 6a or higher.

B. Connecting Blocks: 110-style for Category 6a Provide blocks for the number of cables terminated on the block, plus 25 percent spare. Integral with connector bodies, including plugs and jacks where indicated.

2.5 OPTICAL FIBER CABLE

A. Description: Multimode, 50/125 or62.5/125-micrometer, 24 fiber, nonconductive, tight buffer, optical fiber cable.
   1. Comply with ICEA S-83-596 for mechanical properties.
   2. Comply with TIA/EIA-568-B.3 for performance specifications.
   3. Comply with TIA/EIA-492AAAA-B for detailed specifications.
   4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444, UL 1651, and NFPA 70 for the following types:
      a. General Purpose, Nonconductive: Type OFN or OFNG, or OFNR, OFNP.
      b. Plenum Rated, Nonconductive: Type OFNP, complying with NFPA 262.
      c. Riser Rated, Nonconductive: Type OFNR or OFNP, complying with UL 1666.

d. General Purpose, Conductive: Type OFC or OFCG; or OFNG, OFN, OFCR, OFNR, OFCP, or OFNP.

e. Plenum Rated, Conductive: Type OFCP or OFNP, complying with NFPA 262.

f. Riser Rated, Conductive: Type OFCR; or OFNR, OFCP, or OFNP, complying with UL 1666.

5. Conductive cable shall be steel armored type.
6. Maximum Attenuation: 3.50dB/km at 850 nm; 1.5 dB/km at 1300 nm.
7. Minimum Modal Bandwidth: 160 MHz-km at 850 nm; 500 MHz-km at 1300 nm.

B. Jacket:

1. Jacket Color: Purple for 50/125-micrometer cable
2. Cable cordage jacket, fiber, unit, and group color shall be according to TIA/EIA-598-B.
3. Imprinted with fiber count, fiber type, and aggregate length at regular intervals not to exceed 40 inches.

2.6 OPTICAL FIBER CABLE HARDWARE

A. Cable Connecting Hardware: Meet the Optical Fiber Connector Intermate ability Standards (FOCIS) specifications of TIA/EIA-604-2, TIA/EIA-604-3-A, and TIA/EIA-604-12. Comply with TIA/EIA-568-B.3.

1. Quick-connect, simplex and duplex, Type LC connectors. Insertion loss shall be not more than 0.75 db.
2. Type SFF connectors may be used in termination racks, panels, and equipment packages.

2.7 COAXIAL CABLE

A. General Coaxial Cable Requirements: Broadband type, recommended by cable manufacturer specifically for broadband data transmission applications. Coaxial cable and accessories shall have 75-ohm nominal impedance with a return loss of 20 dB maximum from 7 to 806 MHz.

B. RG-11/U: NFPA 70, Type CATV.

1. No. 14AWG, solid, copper-covered steel conductor.
2. Gas-injected, foam-PE insulation.
3. Double shielded with 100 percent aluminum polyester tape and 60 percent aluminum braid.
4. Jacketed with sunlight-resistant, black PVC or PE.
5. Suitable for outdoor installations in ambient temperatures ranging from minus 40 to plus 85 deg C.

C. RG59/U: NFPA 70, Type CATVR.

1. No. 20AWG, solid, silver-plated, copper-covered steel conductor.
2. Gas-injected, foam-PE insulation.
3. Triple shielded with 100 percent aluminum polyester tape and 95 percent aluminum braid; covered by aluminum foil with grounding strip.
4. Color-coded PVC jacket.

D. RG-6/U: NFPA 70, Type CATV or CM.

1. No. 16AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.
2. Double shielded with 100 percent aluminum-foil shield and 60 percent aluminum braid.
3. Jacketed with black PVC or PE.
4. Suitable for indoor installations.

E. RG59/U: NFPA 70, Type CATV.

1. No. 20AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.
2. Double shielded with 100 percent aluminum polyester tape and 40 percent aluminum braid.
3. PVC jacket.

F. RG59/U (Plenum Rated): NFPA 70, Type CMP.

1. No. 20AWG, solid, copper-covered steel conductor; foam fluorinated ethylene propylene insulation.
2. Double shielded with 100 percent aluminum-foil shield and 65 percent aluminum braid.
3. Copolymer jacket.

G. NFPA and UL compliance, listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 1655, and with NFPA 70 "Radio and Television Equipment" and "Community Antenna Television and Radio Distribution" Articles. Types are as follows:

1. CATV Cable: Type CATV, or CATVP or CATVR.
2. CATV Plenum Rated: Type CATVP, complying with NFPA 262.
3. CATV Riser Rated: Type CATVR; or CATVP, CATVR, or CATV, complying with UL 1666.
4. CATV Limited Rating: Type CATVX.

2.8 COAXIAL CABLE HARDWARE

A. Coaxial-Cable Connectors: Type BNC, 75 ohms.

2.9 RS-232 CABLE

A. Standard Cable: NFPA 70, Type CM.

1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. Polypropylene insulation.
3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
4. PVC jacket.
5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
6. Flame Resistance: Comply with UL 1581.

B. Plenum-Rated Cable: NFPA 70, Type CMP.

1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. Plastic insulation.
3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
4. Plastic jacket.
5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
6. Flame Resistance: Comply with NFPA 262.

2.10 RS-485 CABLE

A. Standard Cable: NFPA 70, Type CM or CMG.

1. Paired, 2 pairs, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1581.

B. Plenum-Rated Cable: NFPA 70, Type CMP.

1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. Fluorinated ethylene propylene insulation.
3. Unshielded.
4. Fluorinated ethylene propylene jacket.
5. Flame Resistance: NFPA 262, Flame Test.

2.11 LOW-VOLTAGE CONTROL CABLE

A. Paired Lock Cable: NFPA 70, Type CMG.

1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.

2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1581.

B. Plenum-Rated, Paired Lock Cable: NFPA 70, Type CMP.
1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with NFPA 262.

C. Paired Lock Cable: NFPA 70, Type CMG.
1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1581.

D. Plenum-Rated, Paired Lock Cable: NFPA 70, Type CMP.
1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
2. Fluorinated ethylene propylene insulation.
3. Unshielded.
4. Plastic jacket.
5. Flame Resistance: NFPA 262, Flame Test.

2.12 CONTROL-CIRCUIT CONDUCTORS

A. Class 1 Control Circuits: Stranded copper, Type THHN-THWN, in raceway complying with UL 83.

B. Class 2 Control Circuits: Stranded copper, Type THHN-THWN, in raceway complying with UL 83.

C. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type TW or TF, complying with UL 83.

2.13 FIRE ALARM WIRE AND CABLE

A. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.

B. Signaling Line Circuits: Twisted, shielded pair, not less than No. 18 AWG

1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a 2-hour rating.

C. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation.
   1. Low-Voltage Circuits: No. 16 AWG, minimum.
   2. Line-Voltage Circuits: No. 12 AWG, minimum.
   3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor with outer jacket with red identifier stripe, NTRL listed for fire alarm and cable tray installation, plenum rated, and complying with requirements in UL 2196 for a 2-hour rating.

2.14 IDENTIFICATION PRODUCTS

A. Comply with UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.

2.15 WIRE LUBRICATING COMPOUND

A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.

B. Shall not be used on wire for isolated type electrical power systems.

2.16 FIREPROOFING TAPE

A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.

B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.

C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.

D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.

E. Securing tape: Glass cloth electrical tape not less than (7 mils) thick, and (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION OF CONDUCTORS AND CABLES

A. Comply with NECA 1.

B. General Requirements for Cabling:
   1. Comply with TIA/EIA-568-B.1.
   2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."

3. Install 110-style IDC termination hardware unless otherwise indicated.
4. Terminate all conductors; no cable shall contain un-terminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
5. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
6. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
7. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
8. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
9. Pulling Cable:
   a. Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.
   b. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
   c. Use ropes made of nonmetallic material for pulling feeders.
   d. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the Resident Engineer/COTR.
   e. Pull in multiple cables together in a single conduit.

C. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.

D. Unless otherwise specified in other sections install wiring and connect to equipment/devices to perform the required functions as shown and specified.

E. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.

F. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

G. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.

I. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

J. UTP Cable Installation:

1. Comply with TIA/EIA-568-B.2.
2. Do not untwist UTP cables more than 1/2 inch from the point of termination to maintain cable geometry.

H. Optical Fiber Cable Installation:

1. Comply with TIA/EIA-568-B.3.
2. Cable shall be terminated on connecting hardware that is rack or cabinet mounted.

I. Open-Cable Installation:

1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
2. Suspend copper cable not in a wireway or pathway a minimum of 8 inches above ceilings by cable supports not more than 60 inches apart.
3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.

J. Installation of Cable Routed Exposed under Raised Floors:

1. Install plenum-rated cable only.
2. Install cabling after the flooring system has been installed in raised floor areas.
3. Coil cable 72 inches long shall be neatly coiled not less than 12 inches in diameter below each feed point.

K. Outdoor Coaxial Cable Installation:

1. Install outdoor connections in enclosures complying with NEMA 250, Type 4X. Install corrosion-resistant connectors to keep out moisture.
2. Attach antenna lead-in cable to support structure at intervals not exceeding 36 inches.

L. Separation from EMI Sources:

1. Comply with BICSI TDMM and TIA/EIA-569-A recommendations for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.
2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:
   a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches (127 mm).
   b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches (300 mm).
   c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches (600 mm).
3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:
   a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches.
   b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches.
   c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches.
4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:
   a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
   b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches.
   c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches.
5. Separation between Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches.
6. Separation between Cables and Fluorescent Fixtures: A minimum of 5 inches.

3.2 FIRE ALARM WIRING INSTALLATION

A. Comply with NECA 1 and NFPA 72.

B. Wiring Method: Install wiring in metal raceway according to Division 28 Section CONDUITS AND BACKBOXES FOR ELECTRICAL SYSTEMS."
   1. Install plenum cable in environmental air spaces, including plenum ceilings.
   2. Fire alarm circuits and equipment control wiring associated with the fire alarm system shall be installed in a dedicated raceway system. This system shall not be used for any other wire or cable.

C. Wiring Method:
   1. Cables and raceways used for fire alarm circuits, and equipment control wiring associated with the fire alarm system, may not contain any other wire or cable.
   2. Fire-Rated Cables: Use of 2-hour, fire-rated fire alarm cables, NFPA 70, Types MI and CI, is not permitted.
   3. Signaling Line Circuits: Power-limited fire alarm cables shall not be installed in the same cable or raceway as signaling line circuits.

D. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks. Mark each terminal according to the system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.

E. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes, cabinets, or equipment enclosures where circuit connections are made.

F. Color-Coding: Color-code fire alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and another for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire alarm system junction boxes and covers red.

G. Risers: Install at least two vertical cable risers to serve the fire alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent the receipt or transmission of signals from other floors or zones.

H. Wiring to Remote Alarm Transmitting Device: 1-inch conduit between the fire alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.3 CONTROL CIRCUIT CONDUCTORS

A. Minimum Conductor Sizes:

1. Class 1 remote-control and signal circuits, No. 14 AWG.
2. Class 2 low-energy, remote-control and signal circuits, No. 16 AWG.
3. Class 3 low-energy, remote-control, alarm and signal circuits, No. 12 AWG.

3.4 CONNECTIONS

A. Comply with requirements in Division 28 Section, PHYSICAL ACCESS CONTROL for connecting, terminating, and identifying wires and cables.

B. Comply with requirements in Division 28 Section "INTRUSION DETECTION" for connecting, terminating, and identifying wires and cables.

C. Comply with requirements in Division 28 Section "VIDEO SURVEILLANCE" for connecting, terminating, and identifying wires and cables.

D. Comply with requirements in Division 28 Section "ELECTRONIC PERSONAL PROTECTION SYSTEMS" for connecting, terminating, and identifying wires and cables.

E. Comply with requirements in Division 28 Section "FIRE DETECTION AND ALARM" for connecting, terminating, and identifying wires and cables.

3.5 FIRESTOPPING

A. Comply with requirements in Division 07 Section "PENETRATION FIRESTOPPING."

B. Comply with TIA/EIA-569-A, "Firestopping" Annex A.

C. Comply with BICSI TDMM, "Firestopping Systems" Article.

3.6 GROUNDING

A. For communications wiring, comply with ANSI-J-STD-607-A and with BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.

B. For low-voltage wiring and cabling, comply with requirements in Division 28 Section "GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY."

3.7 IDENTIFICATION

A. Identify system components, wiring, and cabling complying with TIA/EIA-606-A.

B. Install a permanent wire marker on each wire at each termination.

C. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

D. Wire markers shall retain their markings after cleaning.

E. In each handhole, install embossed brass tags to identify the system served and function.

3.8 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Perform tests and inspections.

C. Tests and Inspections:

1. Visually inspect UTP and optical fiber cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA/EIA-568-B.1.
2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
3. Test UTP cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross connection.
   a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
4. Optical Fiber Cable Tests:
   a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.1. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
   b. Link End-to-End Attenuation Tests:
      1) Multimode Link Measurements: Test at 850 or 1300 nm in 1 direction according to TIA/EIA-526-14-A, Method B, One Reference Jumper.

2) Attenuation test results for links shall be less than 2.0 db. Attenuation test results shall be less than that calculated according to equation in TIA/EIA-568-B.1.

5. Coaxial Cable Tests: Comply with requirements in Division 27 Section "Master Antenna Television System."

D. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.

E. End-to-end cabling will be considered defective if it does not pass tests and inspections.

F. Prepare test and inspection reports.

3.9 EXISITNG WIRING

A. Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

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SECTION 28 05 26
GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing and certification of the grounding and bonding required for a fully functional Electronic Safety and Security (ESS) system.

B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, grounding electrodes.

C. The terms "connect", and "bond" are used interchangeably in this specification and have the same meaning

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 28 05 00 - REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS. For general electrical requirements, quality assurance, coordination, and project conditions that are common to more than one section in Division 28.

C. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for low voltage power and lighting wiring.

D. Section 28 08 00 - COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning.

1.3 SUBMITTALS

A. Submit in accordance with Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.

B. Shop Drawings:

1. Clearly present enough information to determine compliance with drawings and specifications.
2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.

C. Test Reports: Provide certified test reports of ground resistance.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR (Contracting Officer Representative):

1. Certification that the materials and installation are in accordance with the drawings and specifications.
2. Certification by the contractor that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C2-07.....National Electrical Safety Code

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

99-2005.....Health Care Facilities

E. Underwriters Laboratories, Inc. (UL):

44-05 .....Thermoset-Insulated Wires and Cables

83-08 .....Thermoplastic-Insulated Wires and Cables

467-07 .....Grounding and Bonding Equipment

486A-486B-03 .....Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes (4 AWG) and larger shall be permitted to be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.

2.2 GROUND RODS

A. Copper clad steel, (3/4-inch) diameter by (10 feet) long, conforming to UL 467.

B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 TERMINATION COMPONENTS

A. Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).2.4 ground connections

B. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.

C. Below Grade: Exothermic-welded type connectors.

D. Above Grade:

1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.
5. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, pressure type with at least two bolts.
   a) Pipe Connectors: Clamp type, sized for pipe.
6. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.4 EQUIPMENT RACK AND CABINET GROUND BARS

A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of thick by wide (3/8 inch x 3/4 inch).

2.5 GROUND TERMINAL BLOCKS

A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.6 COMPUTER ROOM GROUND

A. Provide (1/0 AWG) bare copper grounding conductors bolted at mesh intersections to form an equipotential grounding grid. The equipotential grounding grid shall form a (24 inch) mesh pattern. The grid shall be bonded to each of the access floor pedestals.

2.7 PARAGRAPH 2.5 SECURITY CONTROL ROOM GROUND

A. Provide (1/0 AWG) stranded copper grounding conductor(s) color coded with a green jacket, bolted at the Room's Communications System Grounding Electrode Cooper Plate, and circulate to each equipment rack ground buss bar through the wire management system. Connect each equipment rack, wire management system's cable tray, ladder, etc. to the circulating ground wire with a minimum (4AWG) stranded Cooper Wire, color coded with a green jacket.

1. Connect each equipment rack ground buss bar to the circulating ground wire a indicated in 2.9.A, and
2. Connect each additional room item to the circulating ground wire as indicated in 2.9.A.

PART 3 - EXECUTION

3.1 GENERAL

A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

C. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

A. Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 CORROSION INHIBITORS

A. When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.4 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

3.5 COMPUTER ROOM/SECURITY EQUIPMENT ROOM GROUNDING

A. Conduit: Ground and bond metallic conduit systems as follows:

1. Ground metallic service conduit and any pipes entering or being routed within the computer room at each end using (6AWG) bonding jumpers.
2. Bond at all intermediate metallic enclosures and across all joints using (6 AWG) bonding jumpers.

3.6 WIREWAY GROUNDING

A. Ground and Bond Metallic Wireway Systems as follows:

1. Bond the metallic structures of wireway to provide 100 percent electrical continuity throughout the wireway system by connecting a (6 AWG) bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated (6 AWG) bonding jumpers between the wireway system bonded as required in paragraph 1 above, and the closest building ground at each end and approximately every (50 feet).
3. Use insulated (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and cross all section junctions.
4. Use insulated (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 meters.

3.7 LIGHTNING PROTECTION SYSTEM

A. Bond the lightning protection system to earth ground externally to the building. Under no condition shall the electrical system’s third of fourth ground electrode system, or the telecommunications system circulating ground system be connected to the lightning protection system. The Facility’s structural steel may be used to connect the lightning protection system at the direction of the Resident Engineer certified by an independent certified grounding contractor.

3.8 EXTERIOR LIGHT/CAMERA POLES

A. Provide 20 ft of No. 4 bare copper coiled at bottom of pole base excavation prior to pour, plus additional unspliced length in and above foundation as required to reach pole ground stud.

3.9 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary

for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

C. Services at power company interface points shall comply with the power company ground resistance requirements.

D. Below-grade connections shall be visually inspected by the COR (Contracting Officer Representative) prior to backfilling. The contractor shall notify the COR (Contracting Officer Representative) 24 hours before the connections are ready for inspection.

3.10 GROUND ROD INSTALLATION

A. Drive each rod vertically in the earth, not less than (10 feet) in depth.

B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.

C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

3.11 LABELING

A. Comply with requirements in Division 26 Section "ELECTRICAL IDENTIFICATION" Article for instruction signs. The label or its text shall be green.

B. Install labels at the telecommunications bonding conductor and grounding equalizer and at the grounding electrode conductor where exposed.

1. Label Text: "If this connector or cable is loose or if it must be removed for any reason, notify the facility manager."

3.12 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal at individual ground rods. Make tests at ground rods before any conductors are connected.
   a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
   b. Perform tests by fall-of-potential method according to IEEE 81.

C. Grounding system will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

E. Report measured ground resistances that exceed the following values:

1. Power Distribution Units or Panel boards Serving Electronic Equipment: 3 ohm(s).
2. Manhole Grounds: 10 ohms.

F. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

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SECTION 28 05 28.33
CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing certification of the conduit, fittings, and boxes to form a complete, coordinated, raceway system(s). Conduits and when approved separate UL Certified and Listed partitioned telecommunications raceways are required for a fully functional Electronic Safety and Security (ESS) system. Raceways are required for all electronic safety and security cabling unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 06 10 00 - ROUGH CARPENTRY. Requirements for mounting board for communication closets.

C. Section 07 84 00 - FIRESTOPPING. Requirements for sealing around penetrations to maintain the integrity of fire rated construction.

D. Section 07 60 00 - FLASHING AND SHEET METAL. Requirements for fabrications for the deflection of water away from the building envelope at penetrations.

E. Section 07 92 00 - JOINT SEALANTS. Requirements for sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.

F. Section 09 91 00 - PAINTING. Requirements for identification and painting of conduit and other devices.

G. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. For general electrical requirements, general arrangement of the contract documents, coordination, quality assurance, project conditions, equipment and materials, and items that are common to more than one section of Division 28.

H. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

I. Section 28 08 00 - COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning - systems readiness checklists, and training.

J. Section 31 20 00 - EARTH MOVING. For bedding of conduits.

1.3 DEFINITIONS

A. EMT: Electrical metallic tubing.

B. ENT: Electrical nonmetallic tubing.

C. EPDM: Ethylene-propylene-diene terpolymer rubber.

D. FMC: Flexible metal conduit.

E. IMC: Intermediate metal conduit.

F. LFMC: Liquidtight flexible metal conduit.

G. LFNC: Liquidtight flexible nonmetallic conduit.

H. NBR: Acrylonitrile-butadiene rubber.

I. RNC: Rigid nonmetallic conduit.

1.4 QUALITY ASSURANCE

A. Refer to Paragraph 1.4 Quality Assurance, in Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.

1.5 SUBMITTALS

A. Submit in accordance with Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Furnish the following:

B. Shop Drawings:

1. Size and location of main feeders.
2. Size and location of panels and pull boxes.
3. Layout of required conduit penetrations through structural elements.
4. The specific item proposed, and its area of application shall be identified on the catalog cuts.

C. Certification: Prior to final inspection, deliver to the Resident Engineer/COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

D. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

E. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

F. Shop Drawings: For the following raceway components. Include plans, elevations, sections, details, and attachments to other work.
   1. Custom enclosures and cabinets.
   2. Handholes and boxes for underground wiring, including the following:
      a. Duct entry provisions, including locations and duct sizes.
      b. Frame and cover design.
      c. Grounding details.
      d. Dimensioned locations of cable rack inserts, and pulling-in and lifting irons.
      e. Joint details.

G. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
   1. Structural members in the paths of conduit groups with common supports.
   2. HVAC and plumbing items and architectural features in the paths of conduit groups with common supports.

H. Manufacturer Seismic Qualification Certification: Submit certification that enclosures and cabinets and their mounting provisions, including those for internal components, will withstand seismic forces defined in Division 16 Section "Electrical Supports and Seismic Restraints." Include the following:
   1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
      a. The term "withstand" means "the cabinet or enclosure will remain in place without separation of any parts when subjected to the seismic forces specified and the unit will retain its enclosure characteristics, including its interior accessibility, after the seismic event."
   2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
   3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

I. Source quality-control test reports.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

C. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

1-05.....Flexible Metal Conduit

5-04.....Surface Metal Raceway and Fittings

6-07.....Rigid Metal Conduit

50-07.....Enclosures for Electrical Equipment

360-09.....Liquid-Tight Flexible Steel Conduit

467-07.....Grounding and Bonding Equipment

514A-04.....Metallic Outlet Boxes

514B-04.....Fittings for Cable and Conduit

514C-02.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers

651-05.....Schedule 40 and 80 Rigid PVC Conduit

651A-07.....Type EB and A Rigid PVC Conduit and HDPE Conduit

797-07.....Electrical Metallic Tubing

1242-06.....Intermediate Metal Conduit

PART 2 - PRODUCTS

2.1 GENERAL

A. Conduit Size: In accordance with the NEC, but not less than (3/4 inch) unless otherwise shown.

2.2. CONDUIT

A. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.

B. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.

C. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.

D. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed (4 inches) and shall be permitted only with cable rated 600 volts or less.

E. Flexible galvanized steel conduit: Shall Conform to UL 1.

F. Liquid-tight flexible metal conduit: Shall Conform to UL 360.

G. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).

2.3. WIREWAYS AND RACEWAYS

A. Surface metal raceway: Shall Conform to UL 5.

2.4. CONDUIT FITTINGS

A. Rigid steel and IMC conduit fittings:

1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
2. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
3. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
4. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
5. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
6. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

B. Rigid aluminum conduit fittings:

1. Standard threaded couplings, locknuts, bushings, and elbows: Malleable iron, steel, or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
2. Locknuts and bushings: As specified for rigid steel and IMC conduit.
3. Set screw fittings: Not permitted for use with aluminum conduit.

C. Electrical metallic tubing fittings:
   1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   2. Only steel or malleable iron materials are acceptable.
   3. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
   4. Indent type connectors or couplings are prohibited.
   5. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

D. Flexible steel conduit fittings:
   1. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
   2. Clamp type, with insulated throat.

E. Liquid-tight flexible metal conduit fittings:
   1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   2. Only steel or malleable iron materials are acceptable.
   3. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.

F. Direct burial plastic conduit fittings:
   1. Fittings shall meet the requirements of UL 514C and NEMA TC3.
   2. As recommended by the conduit manufacturer.

G. Surface metal raceway fittings: As recommended by the raceway manufacturer.

H. Expansion and deflection couplings:
   1. Conform to UL 467 and UL 514B.
   2. Accommodate, (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
   3. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
   4. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

2.5 CONDUIT SUPPORTS

A. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.

B. Individual Conduit Hangers: Designed for the purpose of having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.

C. Multiple conduit (trapeze) hangers: Not less than (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than (3/8 inch) diameter steel hanger rods.

D. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

2.6 OUTLET, JUNCTION, AND PULL BOXES

A. UL-50 and UL-514A.

B. Cast metal where required by the NEC or shown and equipped with rustproof boxes.

C. Nonmetallic Outlet and Device Boxes: NEMA OS 2.

D. Metal Floor Boxes: Cast or sheet metal, semi-adjustable, rectangular.

E. Sheet metal boxes: Galvanized steel, except where otherwise shown.

F. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

2.7 CABINETS

A. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.

B. Hinged door in front cover with flush latch and concealed hinge.

C. Key latch to match panelboards.

D. Metal barriers to separate wiring of different systems and voltage.

E. Accessory feet where required for freestanding equipment.

2.8 WIREWAYS

A. Equip with hinged covers, except where removable covers are shown.

2.9 WARNING TAPE

A. Standard, 4-Mil polyethylene (3 inches) wide tape non-detectable type, red with black letters, and imprinted with “CAUTION BURIED ELECTRONIC SAFETY AND SECURITY CABLE BELOW”.

2.10 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

A. Description: Comply with SCTE 77.

1. Color of Frame and Cover: Gray.
2. Configuration: Units shall be designed for flush burial and have closed bottom, unless otherwise indicated.
3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
5. Cover Legend: Molded lettering, as indicated for each service. <Insert legend.>
6. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
7. Handholes (2 inches wide by 24 inches long) and larger shall have inserts for cable racks and pulling-in irons installed before concrete is poured.

B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel or fiberglass or a combination of the two.

C. Fiberglass Handholes and Boxes with Polymer-Concrete Frame and Cover: Sheet-molded, fiberglass-reinforced, polyester-resin enclosure joined to polymer-concrete top ring or frame.

D. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with covers of polymer concrete, reinforced concrete, cast iron, hot-dip galvanized-steel diamond plate fiberglass, contractor to match existing.

2.11 SLEEVES FOR RACEWAYS

A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.

B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

C. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch thickness as indicated and of length to suit application.

D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 84 00 "FIRESTOPPING."

2.12 SLEEVE SEALS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.
   1. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
   2. Pressure Plates: Plastic Include two for each sealing element.
   3. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating or Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.13 GROUT

A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time. WIRELINE DATA TRANSMISSION MEDIA FOR SECURITY SYSTEMS

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:
   1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the Resident Engineer/COTR prior to drilling through structural sections.
   2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the Resident Engineer/COTR as required by limited working space.

B. Fire Stop: Where conduits, wireways, and other electronic safety and security raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, “JOINT SEALANTS”.

3.2 INSTALLATION, GENERAL

A. Install conduit as follows:

1. In complete runs before pulling in cables or wires.
2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
5. Mechanically continuous.
6. Independently support conduit at 2.4 m (8 foot) on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
7. Support within (12 inches) of changes of direction, and within (12 inches) of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, “FLASHING AND SHEET METAL”.
12. Do not use aluminum conduits in wet locations.
13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors, and ceilings.

B. Conduit Bends:
1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
3. Bending conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the Resident Engineer/COTR.

D. Fire Alarm:

1. Fire alarm conduit shall be painted red (a red "top-coated" conduit from the conduit manufacturer may be used in lieu of painted conduit) in accordance with the requirements of Section 28 31 00, "FIRE DETECTION AND ALARM".

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only when the following occurs:
   a. Where shown on the structural drawings.
   b. As approved by the COR (Contracting Officer Representative) prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than (3 inch) thick is prohibited.
   a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
   b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
   c. Install conduits approximately in the center of the slab so that there will be a minimum of (3/4 inch) of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.

B. Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors above 600 volts:
   a. Rigid steel or rigid aluminum.
   b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
2. Conduit for conductors 600 volts and below:
   a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.

3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum (6 feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
B. Conduit for Conductors 600 volts and below:
   1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system are prohibited.
C. Align and run conduit parallel or perpendicular to the building lines.
D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
E. Support horizontal or vertical runs at not over (eight foot) intervals.
F. Surface metal raceways: Use only where shown.
G. Painting:
   1. Paint exposed conduit as specified in Section09 91 00, “PAINTING”.
   2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, “PAINTING” for preparation, paint type, and exact color. In addition, paint legends, using (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum (20 foot) intervals in between.

3.5 EXPANSION JOINTS

A. Conduits (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
B. Provide conduits smaller than (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for (15 inches) and larger conduits are acceptable.
C. Install expansion and deflection couplings where shown.

3.6 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is (8 foot) on center.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and (200 pounds). Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
   a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than (1-1/8 inch) embedment.
   b. Power set fasteners not less than (1/4 inch) diameter with depth of penetration not less than (3 inches).
   c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.

F. Hollow Masonry: Toggle bolts are permitted.

G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.

L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

A. Boxes for Concealed Conduits:
   1. Flush mounted.
   2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Outlet boxes in the same wall mounted back-to-back are prohibited. A minimum (24 inch), center-to-center lateral spacing shall be maintained between boxes).

E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is (4 inches) square by (2-1/8 inches) deep, with device covers for the wall material and thickness involved.

F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

G. On all Branch Circuit junction box covers, identify the circuits with black marker.

3.8 ELECTRONIC SAFETY AND SECURITY CONDUIT

A. Install the electronic safety and security raceway system as shown on drawings.

B. Minimum conduit size of (3/4 inch), but not less than the size shown on the drawings.

C. All conduit ends shall be equipped with insulated bushings.

D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per NEC.

E. Vertical conduits/sleeves through closets floors shall terminate not less than (3 inches) below the floor and not less than (3 inches) below the ceiling of the floor below.

F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.

G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.

H. All empty conduits located in communications closets or on backboards shall be sealed with a standard non-hardening duct seal compound to

prevent the entrance of moisture and gases and to meet fire resistance requirements.

I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends Inches
¾	(6)
1	(9)
1-1/4	(14)
1-1/2	(17)
2	(21)
2-1/2	(25)
3	(31)
3-1/2	(36)
4	(45)

J. Furnish and install (3/4 inch) thick fire retardant plywood specified in on the wall of communication closets where shown on drawings. Mount the plywood with the bottom edge (one foot) above the finished floor.

K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

3.9 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 28 08 00 – "COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS" for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 28 08 00, "COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS" and related sections for contractor responsibilities for system commissioning.

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SECTION 28 08 00

COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 28.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Facility electronic safety and security systems, related subsystems, and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 28 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 28, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding it to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of Electronic Safety and Security systems will require inspection of individual elements of the electronic safety and security systems throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule electronic safety and security systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the

type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 28 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA Resident Engineer after submission and approval of formal training plans. Refer to Section 01

91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 28 Sections for additional Contractor training requirements.

----- END -----

SECTION 28 13 00
PHYSICAL ACCESS CONTROL SYSTEM

PART 1 – GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing and certification of a complete and fully operating Physical Access Control System, hereinafter referred to as the PACS.

B. This Section includes a Physical Access Control System consisting of a system server, one or more networked workstation computers, operating system and application software, and field-installed Controllers connected by a high-speed electronic data transmission network. The PACS shall have the following:

1. Physical Access Control:
   a. Regulating access through doors, gates, traffic-control bollards
   b. Anti-passback
   c. Visitor assignment
   d. Surge and tamper protection
   e. Secondary alarm annunciator
   f. Credential cards and readers
   g. Biometric identity verification equipment
   h. Push-button switches
   i. RS-232 ASCII interface
   j. Credential creation and credential holder database and management
   k. Monitoring of field-installed devices
   l. Interface with paging systems.
   m. Reporting
2. Security:
   a. Real-time guard tour.
   b. Time and attendance.
   c. Key tracking.
   d. Video and camera control.
   e. Time and attendance

C. System Architecture:

1. Criticality, operational requirements, and/or limiting points of failure may dictate the development of an enterprise and regional server architecture as opposed to system capacity. Provide server and workstation configurations with all necessary connectors, interfaces and accessories as shown.

D. PACS shall provide secure and reliable identification of Federal employees and contractors by utilizing credential authentication per FIPS-201.

E. Physical Access Control System (PACS) shall consist of:

1. Head-End equipment server,
2. One or more networked PC-based workstations,
3. Physical Access Control System and Database Management Software,
4. Credential validation software/hardware,
5. Field installed controllers,
6. PIV Middelware,
7. Card readers,
8. Biometric identification devices,
9. PIV PIV-I, Legacy CAC, CAC NG, FRAC cards,
10. Supportive information system,
11. Door locks and sensors,
12. Power supplies,
13. Interfaces with:
    a. Video Surveillance and Assessment System,
    b. Gate, turnstile, and traffic arm controls,
    c. Automatic door operators,
    d. Intrusion Detection System,
    e. Intercommunication System
    f. Fire Protection System,
    g. HVAC,
    h. Building Management System,

F. Head-End equipment server, workstations and controllers shall be connected by a high-speed electronic data transmission network.

G. Information system supporting PACS, Head-End equipment server, workstations, network switches, routers and controllers shall comply with FIPS 200 requirements (Minimum Security Requirements for Federal Information and Information Systems) and NIST Special Publication 800-53 (Recommended Security Controls for Federal Information Systems).

H. PACS system shall support:

1. Multiple credential authentication modes,
2. Bidirectional communication with the reader,
3. Incident response policy implementation capability; system shall have capability to automatically change access privileges for

certain user groups to high security areas in case of incident/emergency.

4. Visitor management,

I. All security relevant decisions shall be made on "secure side of the door". Secure side processing shall include:

1. Challenge/response management,
2. PKI path discovery and validation,
3. Credential identifier processing,
4. Authorization decisions.

J. For locations where secure side processing is not applicable the tamper switches and certified cryptographic processing shall be provided per FIPS-140-2.

K. System Software: Based on <Insert name of operating system> central-station, workstation operating system, server operating system, and application software.

L. Software and controllers shall be capable of matching full 56 bit FASC-N plus minimum of 32 bits of public key certificate data.

M. Software shall have the following capabilities:

1. Multiuser multitasking to allow for independent activities and monitoring to occur simultaneously at different workstations.
2. Support authentication and enrolment:
   a. PIV verification,
   b. Expiration date check,
   c. Biometric check,
   d. Digital photo display/check,
   e. Validate digital signatures of data objects (Objects are signed by the Trusted Authority
   f. Private key challenge (CAK & PAK to verify private key public key pairs exist and card is not a clone)
3. Support CRL validation via OCSP or SCVP on a scheduled basis and automatically deny access to any revoked credential in the system.
4. Graphical user interface to show pull-down menus and a menu tree format that complies with interface guidelines of Microsoft Windows operating system.
5. System license shall be for the entire system and shall include capability for future additions that are within the indicated system size limits specified in this Section.

6. System shall have open architecture that allows importing and exporting of data and interfacing with other systems that are compatible with DOS operating system.
7. Operator login and access shall be utilized via integrated smart card reader and password protection.

N. Systems Networks:
1. A standalone system network shall interconnect all components of the system. This network shall include communications between a central station and any peer or subordinate workstations, enrollment stations, local annunciation stations, portal control stations or redundant central stations.

O. Security Management System Server Redundancy:
1. The SMS shall support multiple levels of fault tolerance and SMS redundancy listed and described below:
a. Hot Standby Servers
b. Clustering
c. Disk Mirroring
d. RAID Level 10
e. Distributed Intelligence

P. Number of points:
1. PACS shall support multiple autonomous regional servers that can connect to a master command and controller server.
2. Unlimited number of access control readers, unlimited number of inputs or outputs, unlimited number of client workstations, unlimited number of cardholders.
3. Total system solution to enable enterprise-wide, networked, multi-user access to all system resources via a wide range of options for connectivity with the customer’s existing LAN and WAN.

Q. Console Network:
1. Console network, if required, shall provide communication between a central station and any subordinate or separate stations of the system. Where redundant central or parallel stations are required, the console network shall allow the configuration of stations as master and slave. The console network may be a part of the field device network or may be separate depending upon the manufacturer's system configuration.

R. Network(s) connecting PCs and Controllers shall comply with NIST Special Publication 800-53 (Recommended Security Controls for Federal Information Systems) and consist of one or more of the following:
   1. Local area, IEEE 802.3 Fast Ethernet 100 BASE-TX, star topology network based on TCP/IP.
   2. Direct-connected, RS-232 cable from the COM port of the Central Station to the first Controller, then RS-485 to interconnect the remainder of the Controllers at that Location.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.
B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.
C. Section 08 71 00 - DOOR HARDWARE. Requirements for door installation.
D. Section 26 05 11 - REQUIREMENTS FOR ELECTRICAL INSTALLATIONS. Requirements for connection of high voltage.
E. Section 26 05 21 - LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Requirements for power cables.
F. Section 26 05 33 – RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS. Requirements for infrastructure.
G. Section 26 05 41 - UNDERGROUND ELECTRICAL CONSTRUCTION. Requirements for underground installation of wiring.
H. Section 26 56 00 - EXTERIOR LIGHTING. Requirements for perimeter lighting.
I. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. For general requirements that are common to more than one section in Division 28.
J. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
K. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.
L Section 28 05 28.33 - CONDUITS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.
M. Section 28 08 00 - COMMISIONING OF ELECTRONIC SAFETY AND SECURITY. For requirements for commissioning, systems readiness checklists, and training.
V. Section 28 16 00 - INTRUSION DETECTION SYSTEM (IDS). Requirements for alarm systems.

W. Section 28 23 00 - VIDEO SURVEILLANCE. Requirements for security camera systems.

Y. Section 28 31 00 - FIRE DETECTION AND ALARM. Requirements for integration with fire detection and alarm system.

1.3 QUALITY ASSURANCE

A. Refer to 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY, Part 1

B. The security system will be installed and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the security system is stand-alone or a part of a complete Information Technology (IT) computer network.

C. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.

D. Product Qualifications:

1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

E. Contractor Qualifications:

1. The Contractor or security sub-contractor shall be a licensed security Contractor with a minimum of five (5) years’ experience installing and servicing systems of similar scope and complexity. The Contractor shall be an authorized regional representative of the Security Management System’s (PACS) manufacturer. The Contractor shall provide four (4) current references from clients with systems of similar scope and complexity which became operational in the past three (3) years. At least three (3) of the references shall be utilizing the same system components, in a similar configuration as the proposed system. The references must include a current point of contact, company or agency name, address, telephone number, complete system description, date of completion, and approximate cost of the project. The owner reserves the option to visit the reference sites, with the site owner’s permission and representative, to

verify the quality of installation and the references' level of satisfaction with the system. The Contractor shall provide copies of system manufacturer's certification for all technicians. The Contractor shall only utilize factory-trained technicians to install, program, and service the PACS. The Contractor shall only utilize factory-trained technicians to install, terminate and service controller/field panels and reader modules. The technicians shall have a minimum of five (5) continuous years of technical experience in electronic security systems. The Contractor shall have a local service facility. The facility shall be located within 60 miles of the project site. The local facility shall include sufficient spare parts inventory to support the service requirements associated with this contract. The facility shall also include appropriate diagnostic equipment to perform diagnostic procedures. The Resident Engineer reserves the option of surveying the company's facility to verify the service inventory and presence of a local service organization.

a. The Contractor shall provide proof project superintendent with BICSI Certified Commercial Installer Level 1, Level 2, or Technician to provide oversight of the project.
b. Cable installer must have on staff a Registered Communication Distribution Designer (RCDD) certified by Building Industry Consulting Service International. The staff member shall provide consistent oversight of the project cabling throughout design, layout, installation, termination, and testing.

F. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 SUBMITTALS

A. Refer to 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY, Part 1
B. Provide certificates of compliance with Section 1.3, Quality Assurance.
C. Provide a complete and thorough pre-installation and as-built design package in both electronic format and on paper, minimum size 48 x 48 inches (1220 x 1220 millimeters); drawing submittals shall be per the established project schedule.

D. Shop drawing and as-built packages shall include, but not be limited to:

1. Index Sheet that shall:
   a. Define each page of the design package to include facility name, building name, floor, and sheet number.
   b. Provide a complete list of all security abbreviations and symbols.
   c. Reference all general notes that are utilized within the design package.
   d. Specification and scope of work pages for all individual security systems that are applicable to the design package that will:
      1) Outline all general and job specific work required within the design package.
      2) Provide a detailed device identification table outlining device Identification (ID) and use for all security systems equipment utilized in the design package.
2. Drawing sheets that will be plotted on the individual floor plans or site plans shall:
   a. Include a title block as defined above.
   b. Clearly define the drawings scale in both standard and metric measurements.
   c. Provide device identification and location.
   d. Address all signal and power conduit runs and sizes that are associated with the design of the electronic security system and other security elements (e.g., barriers, etc.).
   e. Identify all pull box and conduit locations, sizes, and fill capacities.
   f. Address all general and drawing specific notes for a particular drawing sheet.
3. A detailed riser drawing for each applicable security subsystem shall:
   a. Indicate the sequence of operation.
   b. Relationship of integrated components on one diagram.
   c. Include the number, size, identification, and maximum lengths of interconnecting wires.
   d. Wire/cable types shall be defined by a wire and cable schedule. The schedule shall utilize a lettering system that will correspond to the wire/cable it represents (example: A = 18 AWG/1

Pair Twisted, Unshielded). This schedule shall also provide the manufacturer's name and part number for the wire/cable being installed.

4. A detailed system drawing for each applicable security system shall:
   a. Clearly identify how all equipment within the system, from main panel to device, shall be laid out and connected.
   b. Provide full detail of all system components wiring from point-to-point.
   c. Identify wire types utilized for connection and interconnection with associate security subsystems.
   d. Show device locations that correspond to the floor plans.
   e. All general and drawing specific notes shall be included with the system drawings.
5. A detailed schedule for all of the applicable security subsystems shall be included. All schedules shall provide the following information:
   a. Device ID.
   b. Device Location (e.g. site, building, floor, room number, location, and description).
   c. Mounting type (e.g. flush, wall, surface, etc.).
   d. Power supply or circuit breaker and power panel number.
   e. In addition, for the PACS, provide the door ID, door type (e.g. wood or metal), locking mechanism (e.g. strike or electromagnetic lock) and control device (e.g. card reader or biometrics).
6. Detail and elevation drawings for all devices that define how they were installed and mounted.

E. Pre-installation design packages shall go through a full review process conducted by the Contractor along with a VA representative to ensure all work has been clearly defined and completed. All reviews shall be conducted in accordance with the project schedule. There shall be four (4) stages to the review process:
   1. 35 percent
   2. 65 percent
   3. 90 percent
   4. 100 percent

F. Provide manufacturer security system product cut-sheets. Submit for approval at least 30 days prior to commencement of formal testing, a Security System Operational Test Plan. Include procedures for

operational testing of each component and security subsystem, to include performance of an integrated system test.

G. Submit manufacture's certification of Underwriters Laboratories, Inc. (UL) listing as specified. Provide all maintenance and operating manuals per Section 01 00 00, GENERAL REQUIREMENTS, and Section 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.

H. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

I. General: Submittals shall be in full compliance of the Contract Documents. All submittals shall be provided in accordance with this section. Submittals lacking the breath or depth of these requirements will be considered incomplete and rejected. Submissions are considered multidisciplinary and shall require coordination with applicable divisions to provide a complete and comprehensive submission package. Additional general provisions are as follows:

1. The Contractor shall schedule submittals in order to maintain the project schedule. For coordination drawings refer to Specification Section 01 33 10 - DESIGN SUBMITTAL PROCEDURES, which outline basic submittal requirements and coordination. Section 01 33 10 shall be used in conjunction with this section.
2. The Contractor shall identify variations from requirements of Contract Documents and state product and system limitations, which may be detrimental to successful performance of the completed work or system.
3. Each package shall be submitted at one (1) time for each review and include components from applicable disciplines (e.g., electrical work, architectural finishes, door hardware, etc.) which are required to produce an accurate and detailed depiction of the project.
4. Manufacturer's information used for submittal shall have pages with items for approval tagged, items on pages shall be identified, and capacities and performance parameters for review shall be clearly marked through use of an arrow or highlighting. Provide space for Resident Engineer and Contractor review stamps.

5. Technical Data Drawings shall be in the latest version of AutoCAD®, drawn accurately, and in accordance with VA CAD Standards. FREEHAND SKETCHES OR COPIED VERSIONS OF THE CONSTRUCTION DOCUMENTS WILL NOT BE ACCEPTED. The Contractor shall not reproduce Contract Documents or copy standard information as the basis of the Technical Data Drawings. If departures from the technical data drawings are subsequently deemed necessary by the Contractor, details of such departures and the reasons thereof shall be submitted in writing to the Resident Engineer for approval before the initiation of work.
6. Packaging: The Contractor shall organize the submissions according to the following packaging requirements.
   a. Binders: For each manual, provide heavy duty, commercial quality, durable three (3) ring vinyl covered loose leaf binders, sized to receive 8.5 x 11 in paper, and appropriate capacity to accommodate the contents. Provide a clear plastic sleeve on the spine to hold labels describing the contents. Provide pockets in the covers to receive folded sheets.
      1) Where two (2) or more binders are necessary to accommodate data, correlate data in each binder into related groupings according to the Project Manual table of contents. Cross-referencing other binders where necessary to provide essential information for communication of proper operation and or maintenance of the component or system.
      2) Identify each binder on the front and spine with printed binder title, Project title or name, and subject matter covered. Indicate the volume number if applicable.
   b. Dividers: Provide heavy paper dividers with celluloid tabs for each Section. Mark each tab to indicate contents.
   c. Protective Plastic Jackets: Provide protective transparent plastic jackets designed to enclose diagnostic software for computerized electronic equipment.
   d. Text Material: Where written material is required as part of the manual use the manufacturer's standard printed material, or if not available, specially prepared data, neatly typewritten on 8.5 inches by 11 inches 20 pound white bond paper.
   e. Drawings: Where drawings and/or diagrams are required as part of the manual, provide reinforced punched binder tabs on the drawings and bind them with the text.

1) Where oversized drawings are necessary, fold the drawings to the same size as the text pages and use as a foldout.
2) If drawings are too large to be used practically as a foldout, place the drawing, neatly folded, in the front or rear pocket of the binder. Insert a type written page indicating the drawing title, description of contents and drawing location at the appropriate location of the manual.
3) Drawings shall be sized to ensure details and text is of legible size. Text shall be no less than 1/16” tall.

f. Manual Content: In each manual include information specified in the individual Specification section, and the following information for each major component of building equipment and controls:
1) General system or equipment description.
2) Design factors and assumptions.
3) Copies of applicable Shop Drawings and Product Data.
4) System or equipment identification including manufacturer, model and serial numbers of each component, operating instructions, emergency instructions, wiring diagrams, inspection and test procedures, maintenance procedures and schedules, precautions against improper use and maintenance, repair instructions, sources of required maintenance materials and related services, and a manual index.

g. Binder Organization: Organize each manual into separate sections for each piece of related equipment. At a minimum, each manual shall contain a title page, table of contents, copies of Product Data supplemented by drawings and written text, and copies of each warranty, bond, certifications, and service Contract issued. Refer to Group I through V Technical Data Package Submittal requirements for required section content.

h. Title Page: Provide a title page as the first sheet of each manual to include the following information: project name and address, subject matter covered by the manual, name and address of the Project, date of the submittal, name, address, and telephone number of the Contractor, and cross references to related systems in other operating and/or maintenance manuals.

i. Table of Contents: After the title page, include a type written table of contents for each volume, arranged systematically

according to the Project Manual format. Provide a list of each product included, identified by product name or other appropriate identifying symbols, and indexed to the content of the volume. Where more than one (1) volume is required to hold data for a particular system, provide a comprehensive table of contents for all volumes in each volume of the set.

j. General Information Section: Provide a general information section immediately following the table of contents, listing each product included in the manual, identified by product name. Under each product, list the name, address, and telephone number of the installer and maintenance Contractor. In addition, list a local source for replacement parts and equipment.

k. Drawings: Provide specially prepared drawings where necessary to supplement the manufacturers printed data to illustrate the relationship between components of equipment or systems or provide control or flow diagrams. Coordinate these drawings with information contained in Project Record Drawings to assure correct illustration of the completed installation.

l. Manufacturer’s Data: Where manufacturer’s standard printed data is included in the manuals, include only those sheets that are pertinent to the part or product installed. Mark each sheet to identify each part or product included in the installation. Where more than one (1) item in tabular format is included, identify each item, using appropriate references from the Contract Documents. Identify data that is applicable to the installation and delete references to information which is not applicable.

m. Where manufacturer's standard printed data is not available and the information is necessary for proper operation and maintenance of equipment or systems, or it is necessary to provide additional information to supplement the data included in the manual, prepare written text to provide the necessary information. Organize the text in a consistent format under a separate heading for different procedures. Where necessary, provide a logical sequence of instruction for each operating or maintenance procedure. Where similar or more than one product is listed on the submittal the Contractor shall differentiate by highlighting the specific product to be utilized.

n. Calculations: Provide a section for circuit and panel calculations.

o. Loading Sheets: Provide a section for DGP Loading Sheets.

p. Certifications: Provide section for Contractor's manufacturer certifications.

7. Contractor Review: Review submittals prior to transmittal. Determine and verify field measurements and field construction criteria. Verify manufacturer's catalog numbers and conformance of submittal with requirements of contract documents. Return non-conforming or incomplete submittals with requirements of the work and contract documents. Apply Contractor's stamp with signature certifying the review and verification of products occurred, and the field dimensions, adjacent construction, and coordination of information is in accordance with the requirements of the contract documents.

8. Resubmission: Revise and resubmit submittals as required within 15 calendar days of return of submittal. Make resubmissions under procedures specified for initial submittals. Identify all changes made since previous submittal.

9. Product Data: Within 15 calendar days after execution of the contract, the Contractor shall submit for approval a complete list of all of major products proposed for use. The data shall include name of manufacturer, trade name, model number, the associated contract document section number, paragraph number, and the referenced standards for each listed product.

J. Group 1 Technical Data Package: Group I Technical Data Package shall be one submittal consisting of the following content and organization. Refer to VA Special Conditions Document for drawing format and content requirements. The data package shall include the following:

1. Section I - Drawings:

a. General – Drawings shall conform to VA Special Conditions and CAD Standards Documents. All text associated with security details shall be 1/8" tall and meet VA text standard for AutoCAD™ drawings.

b. Cover Sheet – Cover sheet shall consist of Project Title and Address, Project Number, Area, and Vicinity Maps.

c. General Information Sheets – General Information Sheets shall consist of General Notes, Abbreviations, Symbols, Wire and Cable Schedule, Project Phasing, and Sheet Index.

d. Floor Plans – Floor plans shall be produced from the Architectural backgrounds issued in the Construction Documents. The contractor shall receive floor plans from the prime A/E to develop these drawing sets. Security devices shall be placed on drawings in scale. All text associated with security details shall be 1/8” tall and meet VA text standard for AutoCAD™ drawings. Floor plans shall identify the following:
   1) security devices by symbol,
   2) the associated device point number (derived from the loading sheets),
   3) wire & cable types and counts
   4) conduit sizing and routing
   5) conduit riser systems
   6) device and area detail call outs

e. Architectural details – Architectural details shall be produced for each device mounting type (door details for doors with physical access control, reader pedestals and mounts, security panel and power supply details).

f. Riser Diagrams – Contractor shall provide a riser diagram indicating riser architecture and distribution of the physical access control system throughout the facility (or area in scope).

g. Block Diagrams – Contractor shall provide a block diagram for the entire system architecture and interconnections with SMS subsystems. Block diagram shall identify SMS subsystem (e.g., physical access control, intrusion detection, closed circuit television, intercom, and other associated subsystems) integration, and data transmission and media conversion methodologies.

h. Interconnection Diagrams – Contractor shall provide interconnection diagram for each sensor, and device component. Interconnection diagram shall identify termination locations, standard wire detail to include termination schedule. Diagram shall also identify interfaces to other systems such as elevator control, fire alarm systems, and security management systems.

i. Security Details:

1) Panel Assembly Detail – For each panel assembly, panel assembly details shall be provided identifying individual panel component size and content.
2) Panel Details – Provide security panel details identify general arrangement of the security system components, backboard size, wire through size and location, and power circuit requirements.
3) Device Mounting Details – Provide mounting detailed drawing for each security device (physical access control system, intrusion detection, video surveillance and assessment, and intercom systems) for each type of wall and ceiling configuration in project. Device details shall include device, mounting detail, wiring and conduit routing.
4) Details of connections to power supplies and grounding
5) Details of surge protection device installation
6) Sensor detection patterns – Each system sensor shall have associated detection patterns.
7) Equipment Rack Detail – For each equipment rack, provide a scaled detail of the equipment rack location and rack space utilization. Use of BISCI wire management standards shall be employed to identify wire management methodology. Transitions between equipment racks shall be shown to include use vertical and horizontal latter rack system.
8) Security Control Room – The contractor shall provide a layout plan for the Security Control Room. The layout plan shall identify all equipment and details associated with the installation.
9) Operator Console – The contractor shall provide a layout plan for the Operator Console. The layout plan shall identify all equipment and details associated with the installation. Equipment room - the contractor shall provide a layout plan for the equipment room. The layout plan shall identify all equipment and details associated with the installation.
10) Equipment Room – Equipment room details shall provide architectural, electrical, mechanical, plumbing, IT/Data and associated equipment and device placements both vertical and horizontally.

j. Electrical Panel Schedule – Electrical Panel Details shall be provided for all SMS systems electrical power circuits. Panel details shall be provided identifying panel type (Standard, Emergency Power, Emergency/Uninterrupted Power Source, and Uninterrupted Power Source Only), panel location, circuit number, and circuit amperage rating.

k. Door Schedule – A door schedule shall be developed for each door equipped with electronic security components. At a minimum, the door schedule shall be coordinated with Division 08 work and include the following information:

1) Item Number
2) Door Number (Derived from A/E Drawings)
3) Floor Plan Sheet Number
4) Standard Detail Number
5) Door Description (Derived from Loading Sheets)
6) Data Gathering Panel Input Number
7) Door Position or Monitoring Device Type & Model Number
8) Lock Type, Model Number & Power Input/Draw (standby/active)
9) Card Reader Type & Model Number
10) Shunting Device Type & Model Number
11) Sounder Type & Model Number
12) Manufacturer
13) Misc. devices as required
    a) Delayed Egress Type & Model Number
    b) Intercom
    c) Camera
    d) Electric Transfer Hinge
    e) Electric Pass-through device
14) Remarks column indicating special notes or door configurations

2. Camera Schedule - A camera schedule shall be developed for each camera. Contractors shall coordinate with the Resident Engineer to determine camera starting numbers and naming conventions. All drawings shall identify wire and cable standardization methodology. Color coding of all wiring conductors and jackets is required and shall be communicated consistently throughout the drawings package submittal. At a minimum, the camera schedule shall include the following information:

a. Item Number

b. Camera Number
c. Naming Conventions
d. Description of Camera Coverage
e. Camera Location
f. Floor Plan Sheet Number
g. Camera Type
h. Mounting Type
i. Standard Detail Reference
j. Power Input & Draw
k. Power Panel Location
l. Remarks Column for Camera

3. Section II – Data Gathering Panel Documentation Package
   a. Contractor shall provide Data Gathering Panel (DGP) input and output documentation packages for review at the Shop Drawing submittal stage and also with the as-built documentation package. The documentation packages shall be provided in both printed and magnetic form at both review stages.
   b. The Contractor shall provide loading sheet documentation package for the associated DGP, including input and output boards for all field panels associated with the project. Documentation shall be provided in current version Microsoft Excel spreadsheets following the format currently utilized by VA. A separate spreadsheet file shall be generated for each DGP and associated field panels.
   c. The spreadsheet names shall follow a sequence that shall display the spreadsheets in numerical order according to the DGP system number. The spreadsheet shall include the prefix in the file name that uniquely identifies the project site. The spreadsheet shall detail all connected items such as card readers, alarm inputs, and relay output connections. The spreadsheet shall include an individual section (row) for each panel input, output and card reader. The spreadsheet shall automatically calculate the system numbers for card readers, inputs, and outputs based upon data entered in initialization fields.
   d. All entries must be verified against the field devices. Copies of the floor plans shall be forwarded under separate cover.
   e. The DGP spreadsheet shall include an entry section for the following information:

1) DGP number
2) First Reader Number
3) First Monitor Point Number
4) First Relay Number
5) DGP, input or output Location
6) DGP Chain Number
7) DGP Cabinet Tamper Input Number
8) DGP Power Fail Input Number
9) Number of Monitor Points Reserved for Expansion Boards
10) Number of Control Points (Relays) Reserved for Expansion Boards

f. The DGP, input module and output module spreadsheets shall automatically calculate the following information based upon the associated entries in the above fields:
1) System Numbers for Card Readers
2) System Numbers for Monitor Point Inputs
3) System Numbers for Control Points (Relays)
4) Next DGP or input module First Monitor Point Number
5) Next DGP or output module First Control Point Number

g. The DGP spreadsheet shall provide the following information for each card reader:
1) DGP Reader Number
2) System Reader Number
3) Cable ID Number
4) Description Field (Room Number)
5) Description Field (Device Type i.e.: In Reader, Out Reader, etc.)
6) Description Field
7) DGP Input Location
8) Date Test
9) Date Passed
10) Cable Type
11) Camera Numbers (of cameras viewing the reader location)

h. The DGP and input module spreadsheet shall provide the following information for each monitor point (alarm input).
1) DGP Monitor Point Input Number
2) System Monitor Point Number
3) Cable ID Number

4) Description Field (Room Number)
5) Description Field (Device Type i.e.: Door Contact, Motion Detector, etc.)
6) DGP or input module Input Location
7) Date Test
8) Date Passed
9) Cable Type
10) Camera Numbers (of associated alarm event preset call-ups)

i. The DGP and output module spreadsheet shall provide the following information for each control point (output relay).
1) DGP Control Point (Relay) Number
2) System (Control Point) Number
3) Cable ID Number
4) Description Field (Room Number)
5) Description Field (Device: Lock Control, Local Sounder, etc.)
6) Description Field
7) DGP or OUTPUT MODULE Output Location
8) Date Test
9) Date Passed Cable Type
10) Camera Number (of associated alarm event preset call-ups)

j. The DGP, input module and output module spreadsheet shall include the following information or directions in the header and footer:
1) Header
a) DGP Input and Output Worksheet
b) Enter Beginning Reader, Input, and Output Starting Numbers and Sheet Will Automatically Calculate the Remaining System Numbers.
2) Footer
a) File Name
b) Date Printed
c) Page Number

5. Section IV - Manufacturers' Data: The data package shall include manufacturers' data for all materials and equipment, including sensors, local processors and console equipment provided under this specification.
6. Section V - System Description and Analysis: The data package shall include system descriptions, analysis, and calculations used in sizing equipment required by these specifications. Descriptions and

calculations shall show how the equipment will operate as a system to meet the performance requirements of this specification. The data package shall include the following:

a. Central processor memory size; communication speed and protocol description; rigid disk system size and configuration; flexible disk system size and configuration; back-up media size and configuration; alarm response time calculations; command response time calculations; start-up operations; expansion capability and method of implementation; sample copy of each report specified; and color photographs representative of typical graphics.

b. Software Data: The data package shall consist of descriptions of the operation and capability of the system, and application software as specified.

c. Overall System Reliability Calculations: The data package shall include all manufacturers' reliability data and calculations required to show compliance with the specified reliability.

7. Section VI – Certifications & References: All specified manufacturer's certifications shall be included with the data package. Contractor shall provide Project references as outlined in Paragraph 1.4 "Quality Assurance".

K. Group II Technical Data Package

1. The Contractor shall prepare a report of "Current Site Conditions" and submit a report to the Resident Engineer documenting changes to the site, particularly those conditions that affect performance of the system to be installed. The Contractor shall provide specification sheets, or written functional requirements to support the findings, and a cost estimate to correct those site changes or conditions which affect the installation of the system or its performance. The Contractor shall not correct any deficiency without written permission from the COTR.

2. System Configuration and Functionality: The contractor shall provide the results of the meeting with VA to develop system requirements and functionality including but not limited to:

a. Baseline configuration

b. Access levels

c. Schedules (intrusion detection, physical access control, holidays, etc.)

d. Badge database

e. System monitoring and reporting (unit level and central control)

f. Naming conventions and descriptors

L. Group III Technical Data Package

1. Development of Test Procedures: The Contractor will prepare performance test procedures for the system testing. The test procedures shall follow the format of the VA Testing procedures and be customized to the contract requirements. The Contractor will deliver the test procedures to the Resident Engineer for approval at least 60 calendar days prior to the requested test date.

M. Group IV Technical Data Package

1. Performance Verification Test

a. Based on the successful completion of the pre-delivery test, the Contractor shall finalize the test procedures and report forms for the performance verification test (PVT) and the endurance test. The PVT shall follow the format, layout, and content of the pre-delivery test. The Contractor shall deliver the PVT and endurance test procedures to the Resident Engineer for approval. The Contractor may schedule the PVT after receiving written approval of the test procedures. The Contractor shall deliver the final PVT and endurance test reports within 14 calendar days from completion of the tests. Refer to Part 3 of this section for System Testing and Acceptance requirements.

2. Training Documentation

a. New Facilities and Major Renovations: Familiarization training shall be provided for new equipment or systems. Training can include site familiarization training for VA technicians and administrative personnel. Training shall include general information on new system layout including closet locations, turnover of the completed system including all documentation, including manuals, software, key systems, and full system administration rights. Lesson plans and training manuals training shall be oriented to type of training to be provided.

b. New Unit Control Room:

1) Provide the security personnel with training in the use, operation, and maintenance of the entire control room system (Unit Control and Equipment Rooms). The training documentation must include the operation and maintenance. The first of the training sessions shall take place prior to

system turnover and the second immediately after turnover. Coordinate the training sessions with the Owner. Completed classroom sessions will be witnessed and documented by the Architect/Engineer and approved by the Resident Engineer. Instruction is not to begin until the system is operational as designed.

2) The training documents will cover the operation and the maintenance manuals and the control console operators' manuals and service manuals in detail, stressing all important operational and service diagnostic information necessary for the maintenance and operations personnel to efficiently use and maintain all systems.

3) Provide an illustrated control console operator's manual and service manual. The operator's manual shall be written in laymen's language and printed so as to become a permanent reference document for the operators, describing all control panel switch operations, graphic symbol definitions and all indicating functions and a complete explanation of all software.

4) The service manual shall be written in laymen's language and printed so as to become a permanent reference document for maintenance personnel, describing how to run internal self-diagnostic software programs, troubleshoot head end hardware and field devices with a complete scenario simulation of all possible system malfunctions and the appropriate corrective measures.

5) Provide a professional color DVD instructional recording of all the operational procedures described in the operator's manual. All charts used in the training session shall be clearly presented on the video. Any DVD found to be inferior in recording or material content shall be reproduced at no cost until an acceptable DVD is submitted. Provide four copies of the training DVD, one to the architect/engineer and three to the owner.

3. System Configuration and Data Entry:

a. The contractor is responsible for providing all system configuration and data entry for the SMS and subsystems (e.g., video matrix switch, intercom, digital video recorders, network

video recorders). All data entry shall be performed per VA standards & guidelines. The Contractor is responsible for participating in all meetings with the client to compile the information needed for data entry. These meetings shall be established at the beginning of the project and incorporated into the project schedule as a milestone task. The contractor shall be responsible for all data collection, data entry, and system configuration. The contractor shall collect, enter, & program and/or configure the following components:

1) Physical Access control system components,
2) All intrusion detection system components,
3) Video surveillance, control and recording systems,
4) Intercom systems components,
5) All other security subsystems shown in the contract documents.

b. The Contractor is responsible for compiling the card access database for the VA employees, including programming reader configurations, access shifts, schedules, exceptions, card classes and card enrollment databases.

c. Refer to Part 3 for system programming requirements and planning guidelines.

4. Graphics: Based on CAD as-built drawings developed for the construction project, create all map sets showing locations of all alarms and field devices. Graphical maps of all alarm points installed under this contract including perimeter and exterior alarm points shall be delivered with the system. The Contractor shall create and install all graphics needed to make the system operational. The Contractor shall utilize data from the contract documents, Contractor’s field surveys, and all other pertinent information in the Contractor’s possession to complete the graphics. The Contractor shall identify and request from the COTR any additional data needed to provide a complete graphics package. Graphics shall have sufficient level of detail for the system operator to assess the alarm. The Contractor shall supply hard copy, color examples at least 203.2 x 254 mm (8 x 10 in) of each type of graphic to be used for the completed Security system. The graphics examples shall be delivered to the Resident Engineer for review and approval at least 90 calendar days prior to the scheduled date the Contractor requires them.

N. Group V Technical Data Package: Final copies of the manuals shall be delivered to the Resident Engineer as part of the acceptance test. The draft copy used during site testing shall be updated with any changes required prior to final delivery of the manuals. Each manual's contents shall be identified on the cover. The manual shall include names, addresses, and telephone numbers of each sub-contractor installing equipment or systems, as well as the nearest service representatives for each item of equipment for each system. The manuals shall include a table of contents and tab sheets. Tab sheets shall be placed at the beginning of each chapter or section and at the beginning of each appendix. The final copies delivered after completion of the endurance test shall include all modifications made during installation, checkout, and acceptance. Six (6) hard-copies and one (1) soft copy on CD of each item listed below shall be delivered as a part of final systems acceptance.

1. Functional Design Manual: The functional design manual shall identify the operational requirements for the entire system and explain the theory of operation, design philosophy, and specific functions. A description of hardware and software functions, interfaces, and requirements shall be included for all system operating modes. Manufacturer developed literature may be used; however, shall be produced to match the project requirements.
2. Equipment Manual: A manual describing all equipment furnished including:
   a. General description and specifications; installation and checkout procedures; equipment electrical schematics and layout drawings; system schematics and layout drawings; alignment and calibration procedures; manufacturer's repair list indicating sources of supply; and interface definition.
3. Software Manual: The software manual shall describe the functions of all software and include all other information necessary to enable proper loading, testing, and operation. The manual shall include:
   a. Definition of terms and functions; use of system and applications software; procedures for system initialization, start-up, and shutdown; alarm reports; reports generation, database format and data entry requirements; directory of all disk files; and description of all communications protocols including data

formats, command characters, and a sample of each type of data transfer.

4. Operator’s Manual: The operator’s manual shall fully explain all procedures and instructions for the operation of the system, including:
   a. Computers and peripherals; system start-up and shutdown procedures; use of system, command, and applications software; recovery and restart procedures; graphic alarm presentation; use of report generator and generation of reports; data entry; operator commands’ alarm messages, and printing formats; and system access requirements.
5. Maintenance Manual: The maintenance manual shall include descriptions of maintenance for all equipment including inspection, recommend schedules, periodic preventive maintenance, fault diagnosis, and repair or replacement of defective components.
6. Spare Parts & Components Data: At the conclusion of the Contractor's work, the Contractor shall submit to the Resident Engineer a complete list of the manufacturer's recommended spare parts and components required to satisfactorily maintain and service the systems, as well as unit pricing for those parts and components.
7. Operation, Maintenance & Service Manuals: The Contractor shall provide two (2) complete sets of operating and maintenance manuals in the form of an instructional manual for use by the VA Security Guard Force personnel. The manuals shall be organized into suitable sets of manageable size. Where possible, assemble instructions for similar equipment into a single binder. If multiple volumes are required, each volume shall be fully indexed and coordinated.
8. Equipment and Systems Maintenance Manual: The Contractor shall provide the following descriptive information for each piece of equipment, operating system, and electronic system:
   a. Equipment and/or system function.
   b. Operating characteristics.
   c. Limiting conditions.
   d. Performance curves.
   e. Engineering data and test.
   f. Complete nomenclature and number of replacement parts.

g. Provide operating and maintenance instructions including assembly drawings and diagrams required for maintenance and a list of items recommended to stock as spare parts.

h. Provide information detailing essential maintenance procedures including the following: routine operations, troubleshooting guide, disassembly, repair and re-assembly, alignment, adjusting, and checking.

i. Provide information on equipment and system operating procedures, including the following: start-up procedures, routine and normal operating instructions, regulation and control procedures, instructions on stopping, shut-down and emergency instructions, required sequences for electric and electronic systems, and special operating instructions.

j. Manufacturer equipment and systems maintenance manuals are permissible.

9. Project Redlines: During construction, the Contractor shall maintain an up-to-date set of construction redlines detailing current location and configuration of the project components. The redline documents shall be marked with the words 'Master Redlines' on the cover sheet and be maintained by the Contractor in the project office. The Contractor will provide access to redline documents anytime during the project for review and inspection by the Resident Engineer or authorized Office of Protection Services representative. Master redlines shall be neatly maintained throughout the project and secured under lock and key in the contractor's onsite project office. Any project component or assembly that is not installed in strict accordance with the drawings shall be noted on the drawings. Prior to producing Record Construction Documents, the contractor will submit the Master Redline document to the Resident Engineer for review and approval of all changes or modifications to the documents. Each sheet shall have Resident Engineer initials indicating authorization to produce "As Built" documents. Field drawings shall be used for data gathering & field changes. These changes shall be made to the master redline documents daily. Field drawings shall not be considered "master redlines".

10. Record Specifications: The Contractor shall maintain one (1) copy of the Project Specifications, including addenda and modifications

issued, for Project Record Documents. The Contractor shall mark the Specifications to indicate the actual installation where the installation varies substantially from that indicated in the Contract Specifications and modifications issued. (Note related Project Record Drawing information where applicable). The Contractor shall pay particular attention to substitutions, selection of product options, and information on concealed installations that would be difficult to identify or measure and record later. Upon completion of the mark ups, the Contractor shall submit record Specifications to the COTR. As with master relines, Contractor shall maintain record specifications for Resident Engineer review and inspection at any time.

11. Record Product Data: The Contractor shall maintain one (1) copy of each Product Data submittal for Project Record Document purposes. The Data shall be marked to indicate the actual product installed where the installation varies substantially from that indicated in the Product Data submitted. Significant changes in the product delivered to the site and changes in manufacturer's instructions and recommendations for installation shall be included. Particular attention will be given to information on concealed products and installations that cannot be readily identified or recorded later. Note related Change Orders and mark up of Record Construction Documents, where applicable. Upon completion of mark up, submit a complete set of Record Product Data to the COTR.
12. Miscellaneous Records: The Contractor shall maintain one (1) copy of miscellaneous records for Project Record Document purposes. Refer to other Specifications for miscellaneous record-keeping requirements and submittals concerning various construction activities. Before substantial completion, complete miscellaneous records, and place in good order, properly identified and bound or filed, ready for use and reference. Categories of requirements resulting in miscellaneous records include a minimum of the following:
    a. Certificates received instead of labels on bulk products.
    b. Testing and qualification of tradesmen. (“Contractor’s Qualifications”)
    c. Documented qualification of installation firms.
    d. Load and performance testing.

e. Inspections and certifications.

f. Final inspection and correction procedures.

g. Project schedule

13. Record Construction Documents (Record As-Built)

a. Upon project completion, the contractor shall submit the project master redlines to the Resident Engineer prior to development of Record construction documents. The Resident Engineer shall be given a minimum of a thirty (30) day review period to determine the adequacy of the master redlines. If the master redlines are found suitable by the Resident Engineer, the Resident Engineer will initial and date each sheet and turn redlines over to the contractor for as built development.

b. The Contractor shall provide the Resident Engineer with a complete set of "as-built" drawings and original master redlined marked "as-built" blue-line in the latest version of AutoCAD drawings unlocked on CD or DVD. The as-built drawing shall include security device number, security closet connection location, data gathering panel number, and input or output number as applicable. All corrective notations made by the Contractor shall be legible when submitted to the COTR. If, in the opinion of the COTR, any redlined notation is not legible, it shall be returned to the Contractor for re-submission at no extra cost to the Owner. The Contractor shall organize the Record Drawing sheets into manageable sets bound with durable paper cover sheets with suitable titles, dates, and other identifications printed on the cover. The submitted as built shall be in editable formats and the ownership of the drawings shall be fully relinquished to the owner.

c. Where feasible, the individual or entity that obtained record data, whether the individual or entity is the installer, sub-contractor, or similar entity, is required to prepare the mark up on Record Drawings. Accurately record the information in a comprehensive drawing technique. Record the data when possible after it has been obtained. For concealed installations, record and check the mark up before concealment. At the time of substantial completion, submit the Record Construction Documents to the COTR. The Contractor shall organize into bound and labeled sets for the COTR's continued usage. Provide device,

conduit, and cable lengths on the conduit drawings. Exact in-field conduit placement/routings shall be shown. All conduits shall be illustrated in their entire length from termination in security closets; no arrowed conduit runs shall be shown. Pull box and junction box sizes are to be shown if larger than 100mm (4 inch).

O. FIPS 201 Compliance Certificates

1. Provide Certificates for all software components and device types utilizing credential verification. Provide certificates for:
   a. Fingerprint Capture Station
   b. Card Readers
   c. Facial Image Capturing Camera
   d. PIV Middelware
   e. Template Matcher
   f. Electromagnetically Opaque Sleeve
   g. Certificate Management
      1) CAK Authentication System
      2) PIV Authentication System
      3) Certificate Validator
      4) Cryptographic Module

P. Approvals will be based on complete submission of manuals together with shop drawings.

Q. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

A. Refer to 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY, Part 1

B. American National Standards Institute (ANSI)/ Security Industry Association (SIA):

AC-03.....Access Control: Access Control Guideline Dye Sublimation Printing Practices for PVC Access Control Cards

TVAC-01.....CCTV to Access Control Standard - Message Set for System Integration

C. American National Standards Institute (ANSI)/ International Code Council (ICC):

A117.1.....Standard on Accessible and Usable Buildings and Facilities

D. Department of Justice American Disability Act (ADA)

28 CFR Part 36.....ADA Standards for Accessible Design 2010

E. Department of Veterans Affairs (VA):

PACS-R: Physical Access Control System (PACS) Requirements

VA Handbook 0730 Security and Law Enforcement

F. Government Accountability Office (GAO):

GAO-03-8-02 Security Responsibilities for Federally Owned and Leased Facilities

G. National Electrical Contractors Association

303-2005.....Installing Closed Circuit Television (CCTV) Systems

H. National Electrical Manufactures Association (NEMA):

250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)

I. National Fire Protection Association (NFPA):

70-11..... National Electrical Code

J. Underwriters Laboratories, Inc. (UL):

294-99.....The Standard of Safety for Access Control System Units

305-08.....Standard for Panic Hardware

639-97.....Standard for Intrusion-Detection Units

752-05.....Standard for Bullet-Resisting Equipment

827-08.....Central Station Alarm Services

1076-95.....Standards for Proprietary Burglar Alarm Units and Systems

1981-03.....Central Station Automation System

2058-05.....High Security Electronic Locks

K. Homeland Security Presidential Directive (HSPD):

HSPD-12.....Policy for a Common Identification Standard for Federal Employees and Contractors

L. Federal Communications Commission (FCC):

(47 CFR 15) Part 15 Limitations on the Use of Wireless Equipment/Systems

M. Federal Information Processing Standards (FIPS):

FIPS-201-1.....Personal Identity Verification (PIV) of Federal Employees and Contractors

N. National Institute of Standards and Technology (NIST):

IR 6887 V2.1.....Government Smart Card Interoperability Specification (GSC-IS)

Special Pub 800-63.....Electronic Authentication Guideline

Special Pub 800-96.....PIV Card Reader Interoperability Guidelines

Special Pub 800-73-3....Interfaces for Personal Identity Verification (4 Parts)

.....Pt. 1- End Point PIV Card Application Namespace, Data Model & Representation

.....Pt. 2- PIV Card Application Card Command Interface

.....Pt. 3- PIV Client Application Programming Interface

.....Pt. 4- The PIV Transitional Interfaces & Data Model Specification

Special Pub 800-76-1....Biometric Data Specification for Personal Identity Verification

Special Pub 800-78-2....Cryptographic Algorithms and Key Sizes for Personal Identity Verification

Special Pub 800-79-1....Guidelines for the Accreditation of Personal Identity Verification Card Issuers

Special Pub 800-85B-1...DRAFTPIV Data Model Test Guidelines

Special Pub 800-85A-2...PIV Card Application and Middleware Interface Test Guidelines (SP 800-73-3 compliance)

Special Pub 800-96.....PIV Card Reader Interoperability Guidelines

Special Pub 800-37.....Guide for Applying the Risk Management Framework to Federal Information Systems

Special Pub 800-96.....PIV Card Reader Interoperability Guidelines

Special Pub 800-96.....PIV Card Reader Interoperability Guidelines

Special Pub 800-104A....Scheme for PIV Visual Card Topography

Special Pub 800-116.....Recommendation for the Use of PIV Credentials in Physical Access Control Systems (PACS)

O. Institute of Electrical and Electronics Engineers (IEEE):

C62.41.....IEEE Recommended Practice on Surge Voltages in Low-Voltage AC Power Circuits

P. International Organization for Standardization (ISO):

7810.....Identification cards – Physical characteristics

7811.....Physical Characteristics for Magnetic Stripe Cards

7816-1.....Identification cards - Integrated circuit(s) cards with contacts - Part 1: Physical characteristics

7816-2.....Identification cards - Integrated circuit cards - Part 2: Cards with contacts -Dimensions and location of the contacts.

7816-3.....Identification cards - Integrated circuit cards - Part 3: Cards with contacts - Electrical interface and transmission protocols.

7816-4.....Identification cards - Integrated circuit cards - Part 11: Personal verification through biometric methods.

7816-10.....Identification cards - Integrated circuit cards - Part 4: Organization, security, and commands for interchange.

14443.....Identification cards - Contactless integrated circuit cards; Contactless Proximity Cards Operating at 13.56 MHz in up to 5 inches distance.

15693.....Identification cards -- Contactless integrated circuit cards - Vicinity cards; Contactless Vicinity Cards Operating at 13.56 MHz in up to 50 inches distance.

19794.....Information technology - Biometric data interchange formats

Q. Uniform Federal Accessibility Standards (UFAS) 1984

R. ADA Standards for Accessible Design 2010

S. Section 508 of the Rehabilitation Act of 1973

1.6 DEFINITIONS

A. Refer to 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY, Part 1

B. Access Control List: A list of (identifier, permissions) pairs associated with a resource or an asset. As an expression of security policy, a person may perform an operation on a resource or asset if and only if the person’s identifier is present in the access control list

(explicitly or implicitly), and the permissions in the (identifier, permissions) pair include the permission to perform the requested operation.

C. Access Control: A function or a system that restricts access to authorized persons only.

D. API Application Programming Interface

E. Assurance Level (or E-Authentication Assurance Level): A measure of trust or confidence in an authentication mechanism defined in OMB Memorandum M-04-04 and NIST Special Publication (SP) 800-63, in terms of four levels: M-04-04

1. Level 1: LITTLE OR NO confidence
2. Level 2: SOME confidence
3. Level 3: HIGH confidence
4. Level 4: VERY HIGH confidence

F. Authentication: A process that establishes the origin of information or determines an entity's identity. In this publication, authentication often refers to the performance of a PIV authentication mechanism.

G. Authenticator: A memory, possession, or quality of a person that can serve as proof of identity, when presented to a verifier of the appropriate kind. For example, passwords, cryptographic keys, and fingerprints are authenticators.

H. Authorization: A process that associates permission to access a resource or asset with a person and the person's identifier(s).

I. BIO or BIO-A: A FIPS 201 authentication mechanism that is implemented by using a Fingerprint data object sent from the PIV Card to the PACS. Note that the short-hand "BIO (-A)" is used throughout the document to represent both BIO and BIO-A authentication mechanisms.

J. Biometric: An authenticator produced from measurable qualities of a living person.

K. CAC EP – CAC End Point with end point PIV applet

L. CAC NG – CAC Next Generation with transitional PIV applet

M. Card Authentication Key (CAK): A PIV authentication mechanism (or the PIV Card key of the same name) that is implemented by an asymmetric or symmetric key challenge/response protocol. The CAK is an optional mechanism defined in NIST SP 800-73. SP800-73 NIST strongly recommends that every PIV Card contain an asymmetric CAK and corresponding certificate, and that agencies use the asymmetric CAK protocol, rather

than a symmetric CAK protocol, whenever the CAK authentication mechanism is used with PACS.

N. CCTV: Closed-circuit television.

O. Central Station: A PC with software designated as the main controlling PC of the PACS. Where this term is presented with initial capital letters, this definition applies.

P. Controller: An intelligent peripheral control unit that uses a computer for controlling its operation. Where this term is presented with an initial capital letter, this definition applies.

Q. CPU: Central processing unit.

R. Credential: Data assigned to an entity and used to identify that entity.

S. File Server: A PC in a network that stores the programs and data files shared by users.

T. FIPS Federal Information Processing Standards

U. FRAC – First Responder Authentication Credential

V. HSPD Homeland Security Presidential Directive

W. I/O: Input/Output.

X. Identifier: A credential card, keypad personal identification number or code, biometric characteristic, or other unique identification entered as data into the entry-control database for the purpose of identifying an individual. Where this term is presented with an initial capital letter, this definition applies.

Y. IEC International Electrotechnical Commission

Z. ISO International Organization for Standardization

AA. KB Kilobyte

BB. kbit/s Kilobits / second

CC. LAN: Local area network.

DD. LED: Light-emitting diode.

EE. Legacy CAC – Contact only Common Access Card with v1 and v2 applets.

FF. Location: A Location on the network having a PC-to-Controller communications link, with additional Controllers at the Location connected to the PC-to-Controller link with RS-485 communications loop. Where this term is presented with an initial capital letter, this definition applies.

GG. NIST: National Institute of Standards and Technology

HH. PACS: Physical Access Control System

II. PC/SC: Personal Computer / Smart Card

JJ. PC: Personal computer. This acronym applies to the Central Station, workstations, and file servers.

KK. PCI Bus: Peripheral component interconnect; a peripheral bus providing a high-speed data path between the CPU and peripheral devices (such as monitor, disk drive, or network).

LL. PDF: (Portable Document Format.) The file format used by the Acrobat document exchange system software from Adobe.

MM. PIV: Personal Identification Verification

NN. PIV-I – PIV Interoperable credential

OO. PPS: Protocol and Parameters Selection

PP. RF: Radio frequency.

QQ. ROM: Read-only memory. ROM data is maintained through losses of power.

RR. RS-232: A TIA/EIA standard for asynchronous serial data communications between terminal devices. This standard defines a 25-pin connector and certain signal characteristics for interfacing computer equipment.

SS. RS-485: A TIA/EIA standard for multipoint communications.

TT. TCP/IP: Transport control protocol/Internet protocol incorporated into Microsoft Windows.

UU. TPDU: Transport Protocol Data Unit

VV. TWIC – Transportation Worker Identification Credential

WW. UPS: Uninterruptible power supply.

XX. Vcc: Voltage at the Common Collector

YY. WAN: Wide area network.

ZZ. WAV: The digital audio format used in Microsoft Windows.

AAA. Wiegand: Patented magnetic principle that uses specially treated wires embedded in the credential card.

BBB. Windows: Operating system by Microsoft Corporation.

CCC. Workstation: A PC with software that is configured for specific limited security system functions.

1.7 COORDINATION

A. Refer to 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY, Part 1

B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

C. Coordinate location of access panels and doors for electronic safety and security items that are behind finished surfaces or otherwise concealed.

1.8 MAINTENANCE & SERVICE

A. Refer to 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY, Part 1

B. Description of Work

1. The adjustment and repair of the security system includes all software updates, panel firmware, and the following new items computers equipment, communications transmission equipment and data transmission media (DTM), local processors, security system sensors, physical access control equipment, facility interface, signal transmission equipment, and video equipment.

C. Personnel

1. Service personnel shall be certified in the maintenance and repair of the selected type of equipment and qualified to accomplish all work promptly and satisfactorily. The Resident Engineer shall be advised in writing of the name of the designated service representative, and of any change in personnel. The Resident Engineer shall be provided copies of system manufacturer certification for the designated service representative.

D. Schedule of Work

1. The work shall be performed during regular working ours, Monday through Friday, excluding federal holidays. These inspections shall include:

a) The Contractor shall perform two (2) minor inspections at six (6) month intervals or more if required by the manufacturer, and two (2) major inspections offset equally between the minor inspections to effect quarterly inspection of alternating magnitude.

1) Minor Inspections shall include visual checks and operational tests of all console equipment, peripheral equipment, local processors, sensors, electrical and mechanical controls, and adjustments on printers.

2) Major Inspections shall include all work described for Minor Inspections and the following: clean all system equipment and local processors including interior and exterior surfaces; perform diagnostics on all equipment; operational tests of the

CPU, switcher, peripheral equipment, recording devices, monitors, picture quality from each camera; check, walk test, and calibrate each sensor; run all system software diagnostics and correct all problems; and resolve any previous outstanding problems.

E. Emergency Service

1. The owner shall initiate service calls whenever the system is not functioning properly. The Contractor shall provide the Owner with an emergency service center telephone number. The emergency service center shall be staffed 24 hours a day 365 days a year. The Owner shall have sole authority for determining catastrophic and non-catastrophic system failures within parameters stated in General Project Requirements.
   a. For catastrophic system failures, the Contractor shall provide same day four (4) hour service response with a defect correction time not to exceed eight (8) hours from notification Catastrophic system failures are defined as any system failure that the Owner determines will place the facility(s) at increased risk.
   b. For non-catastrophic failures, the Contractor within eight (8) hours with a defect correction time not to exceed 24 hours from notification.

F. Operation

1. Performance of scheduled adjustments and repair shall verify operation of the system as demonstrated by the applicable portions of the performance verification test.

G. Records & Logs

1. The Contractor shall maintain records and logs of each task and organize cumulative records for each component and for the complete system chronologically. A continuous log shall be submitted for all devices. The log shall contain all initial settings, calibration, repair, and programming data. Complete logs shall be maintained and available for inspection on site, demonstrating planned and systematic adjustments and repairs have been accomplished for the system.

H. Work Request

1. The Contractor shall separately record each service call request, as received. The record shall include the serial number identifying the component involved, its location, date, and time the call was

received, specific nature of trouble, names of service personnel assigned to the task, instructions describing the action taken, the amount and nature of the materials used, and the date and time of commencement and completion. The Contractor shall deliver a record of the work performed within five (5) working days after the work was completed.

I. System Modifications

1. The Contractor shall make any recommendations for system modification in writing to the COTR. No system modifications, including operating parameters and control settings, shall be made without prior written approval from the COTR. Any modifications made to the system shall be incorporated into the operation and maintenance manuals and other documentation affected.

J. Software

1. The Contractor shall provide all software updates when approved by the Owner from the manufacturer during the installation and 12-month warranty period and verify operation of the system. These updates shall be accomplished in a timely manner, fully coordinated with the system operators, and incorporated into the operations and maintenance manuals and software documentation. There shall be at least one (1) scheduled update near the end of the first year's warranty period, at which time the Contractor shall install and validate the latest released version of the Manufacturer's software. All software changes shall be recorded in a log maintained in the unit control room. An electronic copy of the software update shall be maintained within the log. At a minimum, the contractor shall provide a description of the modification, when the modification occurred, and name and contact information of the individual performing the modification. The log shall be maintained in a white 3 ring binder and the cover marked "SOFTWARE CHANGE LOG".

1.9 PERFORMANCE REQUIREMENTS

A. PACS shall provide support for multiple authentication modes and bidirectional communication with the reader. PACS shall provide implementation capability for enterprise security policy and incident response.

B. All processing of authentication information must occur on the "safe side" of a door

C. Physical Access Control System shall provide access to following Security Areas:
   1. Controlled
   2. Limited
   3. Exclusion

D. PACS shall provide:
   1. One authentication factor for access to Controlled security areas
   2. Two authentication factors for access to Limited security areas
   3. Three authentication factors for access to Exclusion security areas

E. PACS shall provide Credential Validation and Path Validation per NIST 800-116.

F. The PACS System shall have an Enterprise Path Validation Module (PVM) component that processes X.509 certification paths composed of X.509 v3 certificates and X.509 v2 CRLs. The PVM component MUST support the following features:
   1. Name chaining.
   2. Signature chaining.
   3. Certificate validity.
   4. Key usage, basic constraints, and certificate policies certificate extensions.
   5. Full CRLs; and
   6. CRLs segmented on names.

G. Distributed Processing: System shall be a fully distributed processing system so that information, including time, date, valid codes, access levels, and similar data, is downloaded to Controllers so that each Controller makes access-control decisions for that Location. Do not use intermediate Controllers for physical access control. If communications to Central Station are lost, all Controllers shall automatically buffer event transactions until communications are restored, at which time buffered events shall be uploaded to the Central Station.

I. Data Capacity:
   1. 130different card-reader formats.
   2. 999 comments.
   3. 16 graphic file types for importing maps.

J. Location Capacity:
   1. 128reader-controlled doors.
   2. 50,000total access credentials.

3. 2048supervised alarm inputs.
4. 2048programmable outputs.
5. 32,000custom action messages per Location to instruct operator on action required when alarm is received.

K. System Network Requirements:
1. Interconnect system components and provide automatic communication of status changes, commands, field-initiated interrupts, and other communications required for proper system operation.
2. Communication shall not require operator initiation or response and shall return to normal after partial or total network interruption such as power loss or transient upset.
3. System shall automatically annunciate communication failures to the operator and identify the communication link that has experienced a partial or total failure.

L. Central Station shall provide operator interface, interaction, display, control, and dynamic and real-time monitoring. Central Station shall control system networks to interconnect all system components, including workstations and field-installed Controllers.

M. Field equipment shall include Controllers, sensors, and controls. Controllers shall serve as an interface between the Central Station and sensors and controls. Data exchange between the Central Station and the Controllers shall include down-line transmission of commands, software, and databases to Controllers. The up-line data exchange from the Controller to the Central Station shall include status data such as intrusion alarms, status reports, and entry-control records. Controllers are classified as alarm-annunciation or entry-control type.

N. System Response to Alarms: Field device network shall provide a system end-to-end response time of 1second(s) or less for every device connected to the system. Alarms shall be annunciated at the Central Station within 1 second of the alarm occurring at a Controller or device controlled by a local Controller, and within 100 ms if the alarm occurs at the Central Station. Alarm and status changes shall be displayed within 100 ms after receipt of data by the Central Station. All graphics shall be displayed, including graphics-generated map displays, on the console monitor within 5 seconds of alarm receipt at the security console. This response time shall be maintained during system heavy load.

O. False Alarm Reduction: The design of Central Station and Controllers shall contain features to reduce false alarms. Equipment and software shall comply with SIA CP-01.

P. Error Detection: A cyclic code error detection method shall be used between Controllers and the Central Station, which shall detect single- and double-bit errors, burst errors of eight bits or less, and at least 99 percent of all other multibit and burst error conditions. Interactive or product error detection codes alone will not be acceptable. A message shall be in error if one bit is received incorrectly. System shall retransmit messages with detected errors. A two-digit decimal number shall be operator assignable to each communication link representing the number of retransmission attempts. When the number of consecutive retransmission attempts equals the assigned quantity, the Central Station shall print a communication failure alarm message. System shall monitor the frequency of data transmission failure for display and logging.

Q. Data Line Supervision: System shall initiate an alarm in response to opening, closing, shorting, or grounding of data transmission lines.

R. Door Hardware Interface: Coordinate with Division 08 Sections that specify door hardware required to be monitored or controlled by the PACS. The Controllers in this Section shall have electrical characteristics that match the signal and power requirements of door hardware. Integrate door hardware specified in Division 08 Sections to function with the controls and PC-based software and hardware in this Section.

S. References to industry and trade association standards and codes are minimum installation requirement standards.

T. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.10 EQUIPMENT AND MATERIALS

A. Refer to 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY, Part 1

B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.

2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.11 WARRANTY OF CONSTRUCTION.

A. Warrant PACS work subject to the Article "Warranty of Construction" of FAR clause 52.246-21.

B. Demonstration and training shall be performed prior to system acceptance.

1.12 GENERAL REQUIREMENTS

A. For general requirements that are common to more than one section in Division 28 refer to Section 28 05 00, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS.

B. General requirements applicable to this section include:

1. General Arrangement of Contract Documents,
2. Delivery, Handling and Storage,
3. Project Conditions,
4. Electrical Power,
5. Lightning, Power Surge Suppression, and Grounding,
6. Electronic Components,
7. Substitute Materials and Equipment, and
8. Like Items.

PART 2 – PRODUCTS

2.1 GENERAL

A. All equipment and materials for the system will be compatible to ensure correct operation as outlined in FIPS 201, March 2006 and HSPD-12.

B. The security system characteristics listed in this section will serve as a guide in selection of equipment and materials for the PACS. If updated or more suitable versions are available, then the Contracting Officer will approve the acceptance of prior to installation.

C. PACS equipment shall meet or exceed all requirements listed below.

D. A PACS shall be comprised of, but not limited to, the following components:

1. Physical Access Control System
2. Application Software
3. System Database
4. Surge and Tamper Protection
5. Standard Workstation Hardware
6. Communications Workstation
7. Controllers (Data Gathering Panel)
8. Secondary Alarm Annunciator
9. Keypads
10. Card Readers
11. Credential Cards
12. System Sensors and Related Equipment
13. Push Button Switches
14. Interfaces
15. Door and Gate Hardware interface
16. RS-232 ASCII Interface
17. After-Hours HVAC Control
18. Real Time Guard Tour
19. Video and Camera Control
20. Cables
21. Transformers

2.2 SECURITY MANAGEMENT SYSTEM (SMS)

A. Shall allow the configuration of an enrollment and badging, alarm monitoring, administrative, asset management, digital video management, intrusion detection, visitor enrollment, remote access level

management, and integrated client workstations or any combination of all or some.

B. Shall be expandable to support an unlimited number of individual module or integrated client workstations. All access control field hardware, including Data Gathering Panels (DGP), shall be connected to all physical access control system workstation on the network.

C. Shall have the ability to compose, file, maintain, update, and print reports for either individuals or the system as follows.

1. Individual reports that consist of an employee’s name, office location, phone number or direct extension, and normal hours of operation. The report shall provide a detailed listing of the employees’ daily events in relation to access points within a facility.
2. System reports shall be able to produce information on a daily/weekly/monthly basis for all events, alarms, and any other activity associated with a system user.

D. All reports shall be in a date/time format and all information shall be clearly presented. Shall be designed to allow it to work with any industry standard network protocol and topology listed below:

1. Transmission Control Protocol (TCP)/IP
2. Novell Netware (IPX/SPX)
3. Banyan VINES
4. IBM LAN Server (NetBEUI)
5. Microsoft LAN Manager (NetBEUI)
6. Network File System (NFS) Networks
7. Remote Access Service (RAS) via ISDN, x.25, and standard phone lines.

E. Shall provide full interface and control of the PACS to include the following subsystems within the PACS:

1. Public Key Infrastructure
2. Card Management
3. Identity and Access Management
4. Personal Identity Verification

F. Shall have the following features or compatibilities:

1. The ability to be operated locally or remotely via a LAN, WAN, internet, or intranet.
2. Event and Alarm Monitoring
3. Database Partitioning

4. Ability to fully integrate with all other security subsystems
5. Enhanced Monitoring Station with Split Screen Views
6. Alternate and Extended Shunt by Door
7. Escort Management
8. Enhanced IT-based Password Protection
10. N-man Rule and Occupancy Restrictions
11. Open Journal Data Format for Enhanced Reporting
12. Automated Personnel Import
13. ODBC Support
14. Windows 2000 Professional, Windows Server 2003, Windows XP Professionals for Servers, Windows 7
15. Field-Level Audit Trail
16. Cardholder Access Events

2.3 APPLICATION SOFTWARE

A. System Software: Based on 32bit, Microsoft Windows central-station and workstation operating system and application software. Software shall have the following features:
   1. Multiuser multitasking to allow independent activities and monitoring to occur simultaneously at different workstations.
   2. Graphical user interface to show pull-down menus and a menu tree format.
   3. Capability for future additions within the indicated system size limits.
   4. Open architecture that allows importing and exporting of data and interfacing with other systems that are compatible with operating system.
   5. Password-protected operator and smart card login and access.

B. Peer Computer Control Software: Shall detect a failure of a central computer and shall cause the other central computer to assume control of all system functions without interruption of operation. Drivers shall be provided in both central computers to support this mode of operation.

C. Application Software: Interface between the alarm annunciation and entry-control Controllers, to monitor sensors and DTS links, operate displays, report alarms, generate reports, and help train system operators. Software shall have the following functions:
   1. Resides at the Central Station, workstations, and Controllers as required to perform specified functions.

2. Operate and manage peripheral devices.
3. Manage files for disk I/O, including creating, deleting, and copying files; and automatically maintain a directory of all files, including size and location of each sequential and random-ordered record.
4. Import custom icons into graphics views to represent alarms and I/O devices.
5. Globally link I/O so that any I/O can link to any other I/O within the same Location, without requiring interaction with the host PC. This operation shall be at the Controller.
6. Globally code I/O links so that any access-granted event can link to any I/O with the same Location without requiring interaction with the host PC. This operation shall be at the Controller.
7. Messages from PC to Controllers and Controllers to Controllers shall be on a polled network that utilizes check summing and acknowledgment of each message. Communication shall be automatically verified, buffered, and retransmitted if message is not acknowledged.
8. Selectable poll frequency and message time-out settings shall handle bandwidth and latency issues for TCP/IP, RF, and other PC-to-Controller communications methods by changing the polling frequency and the amount of time the system waits for a response.
9. Automatic and encrypted backups for database and history backups shall be automatically stored at the central control PC and encrypted with a nine-character alphanumeric password, which must be used to restore or read data contained in backup.
10. Operator audit trail for recording and reporting all changes made to database and system software.

D. Workstation Software:

1. Password levels shall be individually customized at each workstation to allow or disallow operator access to program functions for each Location.
2. Workstation event filtering shall allow user to define events and alarms that will be displayed at each workstation. If an alarm is unacknowledged (not handled by another workstation) for a preset amount of time, the alarm will automatically appear on the filtered workstation.

E. Controller Software:

1. Controllers shall operate as an autonomous intelligent processing unit. Controllers shall make decisions about physical access control, alarm monitoring, linking functions, and door locking schedules for its operation, independent of other system components. Controllers shall be part of a fully distributed processing control network. The portion of the database associated with a Controller and consisting of parameters, constraints, and the latest value or status of points connected to that Controller, shall be maintained in the Controller.
2. Functions: The following functions shall be fully implemented and operational within each Controller:
   a. Monitoring inputs.
   b. Controlling outputs.
   c. Automatically reporting alarms to the Central Station.
   d. Reporting of sensor and output status to Central Station on request.
   e. Maintaining real time, automatically updated by the Central Station at least once a day.
   f. Communicating with the Central Station.
   g. Executing Controller resident programs.
   h. Diagnosing.
   i. Downloading and uploading data to and from the Central Station.
3. Controller Operations at a Location:
   a. Location: Up to 64Controllers connected to RS-485 communications loop. Globally operating I/O linking and anti-passback functions between Controllers within the same Location without central-station or workstation intervention. Linking and anti-passback shall remain fully functional within the same Location even when the Central Station or workstations are offline.
   b. In the event of communications failure between the Central Station and a Location, there shall be no degradation in operations at the Controllers at that Location. The Controllers at each Location shall be connected to a memory buffer with a capacity to store up to 10,000 events; there shall be no loss of transactions in system history files until the buffer overflows.
   c. Buffered events shall be handled in a first-in-first-out mode of operation.
4. Individual Controller Operation:

a. Controllers shall transmit alarms, status changes, and other data to the Central Station when communications circuits are operable. If communications are not available, Controllers shall function in a stand-alone mode and operational data, including the status and alarm data normally transmitted to the Central Station, shall be stored for later transmission to the Central Station. Storage capacity for the latest 1024 events shall be provided at each Controller.
b. Card-reader ports of a Controller shall be custom configurable for at least 120different card-reader or keypad formats. Multiple reader or keypad formats may be used simultaneously at different Controllers or within the same Controller.
c. Controllers shall provide a response to card-readers or keypad entries in less than 0.25 seconds, regardless of system size.
d. Controllers that are reset, or powered up from a nonpowered state, shall automatically request a parameter download and reboot to its proper working state. This shall happen without any operator intervention.
e. Initial Startup: When Controllers are brought on-line, database parameters shall be automatically downloaded to them. After initial download is completed, only database changes shall be downloaded to each Controller.
f. Failure Mode: On failure for any reason, Controllers shall perform an orderly shutdown and force Controller outputs to a predetermined failure mode state, consistent with the failure modes shown and the associated control device.
g. Startup After Power Failure: After power is restored, startup software shall initiate self-test diagnostic routines, after which Controllers shall resume normal operation.
h. Startup After Controller Failure: On failure, if the database and application software are no longer resident, Controllers shall not restart, but shall remain in the failure mode until repaired. If database and application programs are resident, Controllers shall immediately resume operation. If not, software shall be restored automatically from the Central Station.

5. Communications Monitoring:
   a. System shall monitor and report status of RS-485 communications loop TCP/IP communication status of each Location.

b. Communication status window shall display which Controllers are currently communicating, a total count of missed polls since midnight, and which Controller last missed a poll.

c. Communication status window shall show the type of CPU, the type of I/O board, and the amount of RAM memory for each Controller.

6. Operating systems shall include a real-time clock function that maintains seconds, minutes, hours, day, date, and month. The real-time clock shall be automatically synchronized with the Central Station at least once a day to plus or minus 10 seconds. The time synchronization shall be automatic, without operator action and without requiring system shutdown.

F. PC-to-Controller Communications:

1. Central-station or workstation communications shall use the following:

a. Direct connection using serial ports of the PC.

b. TCP/IP LAN network interface cards.

c. Dial-up modems for connections to Locations.

2. Serial Port Configuration: Each serial port used for communications shall be individually configurable for "direct communications," "modem communications incoming and outgoing," or "modem communications incoming only"; or as an ASCII output port.

3. Multiport Communications Board: Use if more than two serial ports are needed.

a. Expandable and modular design. Use a 4-, 8-, or 16-serial port configuration that is expandable to 32 or 64 serial ports.

b. Connect the first board to an internal PCI bus adapter card.

4. Direct serial, TCP/IP, and dial-up communications shall be alike in the monitoring or control of system, except for the connection that must first be made to a dial-up Location.

5. TCP/IP network interface card shall have an option to set the poll frequency and message response time-out settings.

6. PC-to-Controller and Controller-to-Controller communications (direct, dial-up, or TCP/IP) shall use a polled-communication protocol that checks sum and acknowledges each message. All communications shall be verified and buffered and retransmitted if not acknowledged.

G. Direct Serial or TCP/IP PC-to-Controller Communications:

1. Communication software on the PC shall supervise the PC-to-Controller communications link.
2. Loss of communications to any Controller shall result in an alarm at all PCs running the communications software.
3. When communications are restored, all buffered events shall automatically upload to the PC, and any database changes shall be automatically sent to the Controller.

H. Dial-up Modem PC-to-Controller Communications:

1. Communication software on the PC shall supervise the PC-to-Controller communications link during dial-up modem connection times.
2. Communication software shall be programmable to routinely poll each of the remote dial-up modem Locations, collecting event logs and verifying phone lines at time intervals that are operator selectable for each Location.
3. System shall be programmable for dialing and connecting to all dial-up modem Locations and for retrieving the accrued history transactions on an automatic basis as often as once every 10 minutes and up to once every 9999minutes.
4. Failure to communicate to a dial-up Location three times in a row shall result in an alarm at the PC.
5. Time offset capabilities shall be present so that Locations in a different geographical time zone than the host PC will be set to, and maintained at, the proper local time. This feature shall allow for geographical time zones that are ahead of or behind the host PC.
6. The Controller connected to a dial-up modem shall automatically buffer all normal transactions until its buffer reaches 80 percent of capacity. When the transaction buffer reaches 80 percent, the Controller shall automatically initiate a call to the Central Station and upload all transactions.
7. Alarms shall be reported immediately.
8. Dial-up modems shall be provided by manufacturer of the system. Modems used at the Controller shall be powered by the Controller. Power to the modem shall include battery backup if the Controller is so equipped.

I. Controller-to-Controller Communications:

1. Controller-to-Controller Communications: RS-485, 4-wire, point-to-point, regenerative (repeater) communications network methodology.

2. RS-485 communications signal shall be regenerated at each Controller.

J. Database Downloads:

1. All data transmissions from PCs to a Location, and between Controllers at a Location, shall include a complete database checksum to check the integrity of the transmission. If the data checksum does not match, a full data download shall be automatically retransmitted.
2. If a Controller is reset for any reason, it shall automatically request and receive a database download from the PC. The download shall restore data stored at the Controller to their normal working state and shall take place with no operator intervention.

K. Operator Interface:

1. Inputs in system shall have two icon representations, one for the normal state and one for the abnormal state.
2. When viewing and controlling inputs, displayed icons shall automatically change to the proper icon to display the current system state in real time. Icons shall also display the input's state, whether armed or bypassed, and if the input is in the armed or bypassed state due to a time zone or a manual command.
3. Outputs in system shall have two icon representations, one for the secure (locked) state and one for the open (unlocked) state.
4. Icons displaying status of the I/O points shall be constantly updated to show their current real-time condition without prompting by the operator.
5. The operator shall be able to scroll the list of I/Os and press the appropriate toolbar button, or right click, to command the system to perform the desired function.
6. Graphic maps or drawings containing inputs, outputs, and override groups shall include the following:
   a. Database to import and store full-color maps or drawings and allow for input, output, and override group icons to be placed on maps.
   b. Maps to provide real-time display animation and allow for control of points assigned to them.
   c. System to allow inputs, outputs, and override groups to be placed on different maps.

d. Software to allow changing the order or priority in which maps will be displayed.

7. Override Groups Containing I/Os:
   a. System shall incorporate override groups that provide the operator with the status and control over user-defined "sets" of I/Os with a single icon.
   b. Icon shall change automatically to show the live summary status of points in that group.
   c. Override group icon shall provide a method to manually control or set to time zone points in the group.
   d. Override group icon shall allow the expanding of the group to show icons representing the live status for each point in the group, individual control over each point, and the ability to compress the individual icons back into one summary icon.
8. Schedule Overrides of I/Os and Override Groups:
   a. To accommodate temporary schedule changes that do not fall within the holiday parameters, the operator shall have the ability to override schedules individually for each input, output, or override group.
   b. Each schedule shall be composed of a minimum of two dates with separate times for each date.
   c. The first time and date shall be assigned the override state that the point shall advance to, when the time and date become current.
   d. The second time and date shall be assigned the state that the point shall return to, when the time and date become current.
9. Copy command in database shall allow for like data to be copied and then edited for specific requirements, to reduce redundant data entry.

L. Operator Access Control:
1. Control operator access to system controls through three password-protected operator levels. System operators and managers with appropriate password clearances shall be able to change operator levels for operators.
2. Three successive attempts by an operator to execute functions beyond their defined level during a 24-hour period shall initiate a software tamper alarm.

3. A minimum of 32passwords shall be available with the system software. System shall display the operator's name or initials in the console's first field. System shall print the operator's name or initials, action, date, and time on the system printer at login and logoff.
4. The password shall not be displayed or printed.
5. Each password shall be definable and assignable for the following:
   a. Commands usable.
   b. Access to system software.
   c. Access to application software.
   d. Individual zones that are to be accessed.
   e. Access to database.

M. Operator Commands:

1. Command Input: Plain-language words and acronyms shall allow operators to use the system without extensive training or data-processing backgrounds. System prompts shall be a word, a phrase, or an acronym.
2. Command inputs shall be acknowledged, and processing shall start in not less than 1second(s).
3. Tasks that are executed by operator's commands shall include the following:
   a. Acknowledge Alarms: Used to acknowledge that the operator has observed the alarm message.
   b. Place Zone in Access: Used to remotely disable intrusion alarm circuits emanating from a specific zone. System shall be structured so that console operator cannot disable tamper circuits.
   c. Place Zone in Secure: Used to remotely activate intrusion alarm circuits emanating from a specific zone.
   d. System Test: Allows the operator to initiate a system-wide operational test.
   e. Zone Test: Allows the operator to initiate an operational test for a specific zone.
   f. Print reports.
   g. Change Operator: Used for changing operators.
   h. Security Lighting Controls: Allows the operator to remotely turn on/off security lights.

i. Display Graphics: Used to display any graphic displays implemented in the system. Graphic displays shall be completed within 20 seconds from time of operator command.

j. Run system tests.

k. Generate and format reports.

l. Request help with the system operation.

1) Include in main menus.

2) Provide unique, descriptive, context-sensitive help for selections and functions with the press of one function key.

3) Provide navigation to specific topic from within the first help window.

4) Help shall be accessible outside the applications program.

m. Entry-Control Commands:

1) Lock (secure) or unlock (open) each controlled entry and exit up to four times a day through time-zone programming.

2) Arm or disarm each monitored input up to four times a day through time-zone programming.

3) Enable or disable readers or keypads up to twice a day through time-zone programming.

4) Enable or disable cards or codes up to four times per day per entry point through access-level programming.

4. Command Input Errors: Show operator input assistance when a command cannot be executed because of operator input errors. Assistance screen shall use plain-language words and phrases to explain why the command cannot be executed. Error responses that require an operator to look up a code in a manual or other document are not acceptable. Conditions causing operator assistance messages include the following:

a. Command entered is incorrect or incomplete.

b. Operator is restricted from using that command.

c. Command addresses a point that is disabled or out of service.

d. Command addresses a point that does not exist.

e. Command is outside the system's capacity.

N. Alarms:

1. System Setup:

a. Assign manual and automatic responses to incoming point status change or alarms.

b. Automatically respond to input with a link to other inputs, outputs, operator-response plans, unique sound with use of WAV files, and maps or images that graphically represent the point location.
c. 60-character message field for each alarm.
d. Operator-response-action messages shall allow message length of at least 65,000 characters, with database storage capacity of up to 32,000 messages. Setup shall assign messages to access point zone sensor.
e. Secondary messages shall be assignable by the operator for printing to provide further information and shall be editable by the operator.
f. Allow 25 secondary messages with a field of 4 lines of 60 characters each.
g. Store the most recent 1000 alarms for recall by the operator using the report generator.

2. Software Tamper:
a. Annunciate a tamper alarm when unauthorized changes to system database files are attempted. Three consecutive unsuccessful attempts to log onto system shall generate a software tamper alarm.
b. Annunciate a software tamper alarm when an operator or other individual makes three consecutive unsuccessful attempts to invoke functions beyond their authorization level.
c. Maintain a transcript file of the last 5000 commands entered at each Central Station to serve as an audit trail. System shall not allow write access to system transcript files by any person, regardless of their authorization level.
d. Allow only acknowledgment of software tamper alarms.

3. Read access to system transcript files shall be reserved for operators with the highest password authorization level available in system.
4. Animated Response Graphics: Highlight alarms with flashing icons on graphic maps; display and constantly update the current status of alarm inputs and outputs in real time through animated icons.
5. Multimedia Alarm Annunciation: WAV files to be associated with alarm events for audio annunciation or instructions.

6. Alarm Handling: Each input may be configured so that an alarm cannot be cleared unless it has returned to normal, with options of requiring the operator to enter a comment about disposition of alarm. Allow operator to silence alarm sound when alarm is acknowledged.
7. Alarm Automation Interface: High-level interface to Central Station alarm automation software systems. Allows input alarms to be passed to and handled by automation systems in same manner as burglar alarms, using an RS-232 ASCII interface.
8. CCTV Alarm Interface: Allow commands to be sent to CCTV systems during alarms (or input change of state) through serial ports.
9. Camera Control: Provides the operator with the ability to select and control cameras from graphic maps.

O. Alarm Monitoring: Monitor sensors, Controllers, and DTS circuits and notify operators of an alarm condition. Display higher-priority alarms first and, within alarm priorities, display the oldest unacknowledged alarm first. Operator acknowledgment of one alarm shall not be considered acknowledgment of other alarms nor shall it inhibit reporting of subsequent alarms.
1. Displayed alarm data shall include type of alarm, location of alarm, and secondary alarm messages.
2. Printed alarm data shall include type of alarm, location of alarm, date, and time (to nearest second) of occurrence, and operator responses.
3. Maps shall automatically display the alarm condition for each input assigned to that map if that option is selected for that input location.
4. Alarms initiate a status of "pending" and require the following two handling steps by operators:
   a. First Operator Step: "Acknowledged." This action shall silence sounds associated with the alarm. The alarm remains in the system "Acknowledged" but "Un-Resolved."
   b. Second Operator Step: Operators enter the resolution or operator comment, giving the disposition of the alarm event. The alarm shall then clear.
5. Each workstation shall display the total pending alarms and total unresolved alarms.

6. Each alarm point shall be programmable to disallow the resolution of alarms until the alarm point has returned to its normal state.
7. Alarms shall transmit to Central Station in real time, except for allowing connection time for dial-up locations.
8. Alarms shall be displayed and managed from a minimum of four different windows.
   a. Input Status Window: Overlay status icon with a large red blinking icon. Selecting the icon will acknowledge the alarm.
   b. History Log Transaction Window: Display name, time, and date in red text. Selecting red text will acknowledge the alarm.
   c. Alarm Log Transaction Window: Display name, time, and date in red. Selecting red text will acknowledge the alarm.
   d. Graphic Map Display: Display a steady colored icon representing each alarm input location. Change icon to flashing red when the alarm occurs. Change icon from flashing red to steady red when the alarm is acknowledged.
9. Once an alarm is acknowledged, the operator shall be prompted to enter comments about the nature of the alarm and actions taken. Operator's comments may be manually entered or selected from a programmed predefined list, or a combination of both.
10. For locations where there are regular alarm occurrences, provide programmed comments. Selecting that comment shall clear the alarm.
11. The time and name of the operator who acknowledged and resolved the alarm shall be recorded in the database.
12. Identical alarms from same alarm point shall be acknowledged at same time the operator acknowledges the first alarm. Identical alarms shall be resolved when the first alarm is resolved.
13. Alarm functions shall have priority over downloading, retrieving, and updating database from workstations and Controllers.
14. When a reader-controlled output (relay) is opened, the corresponding alarm point shall be automatically bypassed.

P. Monitor Display: Display text and graphic maps that include zone status integrated into the display. Colors are used for the various components and current data. Colors shall be uniform throughout the system.
   1. Color Code:
      a. FLASHING RED: Alerts operator that a zone has gone into an alarm or that primary power has failed.

b. STEADY RED: Alerts operator that a zone is in alarm and alarm has been acknowledged.

c. YELLOW: Advises operator that a zone is in access.

d. GREEN: Indicates that a zone is secure, and that power is on.

2. Graphics:

a. Support 32,000 graphic display maps and allow import of maps from a minimum of 16 standard formats from another drawing or graphics program.

b. Allow I/O to be placed on graphic maps by the drag-and-drop method.

c. Operators shall be able to view the inputs, outputs, and the point's name by moving the mouse cursor over the point on graphic map.

d. Inputs or outputs may be placed on multiple graphic maps. The operator shall be able to toggle to view graphic map associated with inputs or outputs.

e. Each graphic map shall have a display-order sequence number associated with it to provide a predetermined order when toggled to different views.

f. Camera icons shall have the ability to be placed on graphic maps that, when selected by an operator, will open a video window, display the camera associated with that icon, and provide pan-tilt-zoom control.

g. Input, output, or camera placed on a map shall allow the ability to arm or bypass an input, open, or secure an output, or control the pan-tilt-zoom function of the selected camera.

Q. System test software enables operators to initiate a test of the entire system or of a particular portion of the system.

1. Test Report: The results of each test shall be stored for future display or printout. The report shall document the operational status of system components.

R. Report Generator Software: Include commands to generate reports for displaying, printing, and storing on disk and tape. Reports shall be stored by type, date, and time. Report printing shall be the lowest priority activity. Report generation mode shall be operator selectable but set up initially as periodic, automatic, or on request. Include time and date printed and the name of operator generating the report. Report formats may be configured by operators.

1. Automatic Printing: Setup shall specify, modify, or inhibit the report to be generated; the time the initial report is to be generated; the time interval between reports; the end of period; and the default printer.
2. Printing on Requests: An operator may request a printout of any report.
3. Alarm Reports: Reporting shall be automatic as initially set up. Include alarms recorded by system over the selected time and information about the type of alarm (such as door alarm, intrusion alarm, tamper alarm, etc.) the type of sensor, the location, the time, and the action taken.
4. Access and Secure Reports: Document zones placed in access, the time placed in access, and the time placed in secure mode.
5. Custom Reports: Reports tailored to exact requirements of who, what, when, and where. As an option, custom report formats may be stored for future printing.
6. Automatic History Reports: Named, saved, and scheduled for automatic generation.
7. Cardholder Reports: Include data, or selected parts of the data, as well as the ability to be sorted by name, card number, imprinted number, or by any of the user-defined fields.
8. Cardholder by Reader Reports: Based on who has access to a specific reader or group of readers by selecting the readers from a list.
9. Cardholder by Access-Level Reports: Display everyone that has been assigned to the specified access level.
10. Who Is In (Muster) Report:
    a. Emergency Muster Report: One click operation on toolbar launches report.
    b. Cardholder Report. Contains a count of persons that are "In" at a selected Location and a count with detailed listing of name, date, and time of last use, sorted by the last reader used or by the group assignment.
11. Panel Labels Reports: Printout of control-panel field documentation including the actual location of equipment, programming parameters, and wiring identification. Maintain system installation data within system database so that they are available on-site at all times.
12. Activity and Alarm On-Line Printing: Activity printers for use at workstations; prints all events or alarms only.

13. History Reports: Custom reports that allow the operator to select any date, time, event type, device, output, input, operator, Location, name, or cardholder to be included or excluded from the report.
    a. Initially store history on the hard disk of the host PC.
    b. Permit viewing of the history on workstations or print history to any system printer.
    c. The report shall be definable by a range of dates and times with the ability to have a daily start and stop time over a given date range.
    d. Each report shall depict the date, time, event type, event description, device, or I/O name, cardholder group assignment, and cardholder name or code number.
    e. Each line of a printed report shall be numbered to ensure that the integrity of the report has not been compromised.
    f. Total number of lines of the report shall be given at the end of the report. If the report is run for a single event such as "Alarms," the total shall reflect how many alarms occurred during that period.
14. Reports shall have the following four options:
    a. View on screen.
    b. Print to system printer. Include automatic print spooling and "Print To" options if more than one printer is connected to system.
    c. "Save to File" with full path statement.
    d. System shall have the ability to produce a report indicating status of system inputs and outputs or of inputs and outputs that are abnormal, out of time zone, manually overridden, not reporting, or in alarm.
15. Custom Code List Subroutine: Allow the access codes of system to be sorted and printed according to the following criteria:
    a. Active, inactive, or future activate or deactivate.
    b. Code number, name, or imprinted card number.
    c. Group, Location, access levels.
    d. Start and stop code range.
    e. Codes that have not been used since a selectable number of days.
    f. In, out, or either status.
    g. Codes with trace designation.

16. The reports of system database shall allow options so that every data field may be printed.
17. The reports of system database shall be constructed so that the actual position of the printed data shall closely match the position of the data on the data-entry windows.

S. Anti-Passback:

1. System shall have global and local anti-passback features, selectable by Location. System shall support hard and soft anti-passback.
2. Hard Anti-Passback: Once a credential holder is granted access through a reader with one type of designation (IN or OUT), the credential holder may not pass through that type of reader designation until the credential holder passes through a reader of opposite designation.
3. Soft Anti-Passback: Should a violation of the proper IN or OUT sequence occur, access shall be granted, but a unique alarm shall be transmitted to the control station, reporting the credential holder and the door involved in the violation. A separate report may be run on this event.
4. Timed Anti-Passback: A Controller capability that prevents an access code from being used twice at the same device (door) within a user-defined amount of time.
5. Provide four separate zones per Location that can operate without requiring interaction with the host PC (done at Controller). Each reader shall be assignable to one or all four anti-passback zones. In addition, each anti-passback reader can be further designated as "Hard," "Soft," or "Timed" in each of the four anti-passback zones. The four anti-passback zones shall operate independently.
6. The anti-passback schemes shall be definable for each individual door.
7. The Master Access Level shall override anti-passback.
8. System shall have the ability to forgive (or reset) an individual credential holder or the entire credential holder population anti-passback status to a neutral status.

T. Visitor Assignment:

1. Provide for and allow an operator to be restricted to only working with visitors. The visitor badging subsystem shall assign

credentials and enroll visitors. Allow only access levels that have been designated as approved for visitors.

2. Provide an automated log of visitor name, time and doors accessed, and whom visitor contacted.
3. Allow a visitor designation to be assigned to a credential holder.
4. PACS shall be able to restrict the access levels that may be assigned to credentials that are issued to visitors.
5. Allow operator to recall visitors' credential holder file once a visitor is enrolled in the system.
6. The operator may designate any reader as one that deactivates the credential after use at that reader. The history log shall show the return of the credential.
7. System shall have the ability to use the visitor designation in searches and reports. Reports shall be able to print all or any visitor activity.

U. Time and Attendance:

1. Time and attendance reporting shall be provided to match IN and OUT reads and display cumulative time in for each day and cumulative time in for length of the report.
2. Shall be provided to match IN and OUT reads and display cumulative time in for each day and cumulative time in for length of the report.
3. System software setup shall allow designation of selected access-control readers as time and attendance hardware to gather the clock-in and clock-out times of the users at these readers.
   a. Reports shall show in and out times for each day, total in time for each day, and a total in time for period specified by the user.
   b. Allow the operator to view and print the reports or save the report to a file.
   c. Alphabetically sort reports on the person's last name, by Location or location group. Include all credential holders or optionally select individual credential holders for the report.

V. Training Software: Enables operators to practice system operation including alarm acknowledgment, alarm assessment, response force deployment, and response force communications. System shall continue normal operation during training exercises and shall terminate exercises when an alarm signal is received at the console.

W. Entry-Control Enrollment Software: Database management functions that allow operators to add, delete, and modify access data as needed.

1. The enrollment station shall not have alarm response or acknowledgment functions.
2. Provide multiple, password-protected access levels. Database management and modification functions shall require a higher operator access level than personnel enrollment functions.
3. The program shall provide means to disable the enrollment station when it is unattended to prevent unauthorized use.
4. The program shall provide a method to enter personnel identifying information into the entry-control database files through enrollment stations. In the case of personnel identity verification subsystems, this shall include biometric data. Allow entry of personnel identifying information into the system database using menu selections and data fields. The data field names shall be customized during setup to suit user and site needs. Personnel identity verification subsystems selected for use with the system shall fully support the enrollment function and shall be compatible with the entry-control database files.
5. Cardholder Data: Provide 99 user-defined fields. System shall have the ability to run searches and reports using any combination of these fields. Each user-defined field shall be configurable, using any combination of the following features:
   a. MASK: Determines a specific format that data must comply with.
   b. REQUIRED: Operator is required to enter data into field before saving.
   c. UNIQUE: Data entered must be unique.
   d. DEACTIVATE DATE: Data entered will be evaluated as an additional deactivated date for all cards assigned to this cardholder.
   e. NAME ID: Data entered will be considered a unique ID for the cardholder.
6. Personnel Search Engine: A report generator with capabilities such as search by last name, first name, group, or any predetermined user-defined data field; by codes not used in definable number of days; by skills; or by seven other methods.
7. Multiple Deactivate Dates for Cards: User-defined fields to be configured as additional stop dates to deactivate any cards assigned to the cardholder.

8. Batch card printing.
9. Default card data can be programmed to speed data entry for sites where most card data are similar.
10. Enhanced ACSII File Import Utility: Allows the importing of cardholder data and images.
11. Card Expire Function: Allows readers to be configured to deactivate cards when a card is used at selected devices.

X. System Redundancy & High Availability: The system shall provide multiple levels of communications redundancy and failover for all PACS hosted controllers, digital video recorders, and client workstations. The PACS shall be capable of automatically re-routing communications to alternate computers across the system without operator intervention.

1. PACS system configuration with a single application/ database server shall provide at a minimum the following redundancy and failover capability:
   a. The PACS shall provide communications redundancy and failover for network-attached devices. Each network attached device shall have one or more alternative communication server(s) that can provide hosting in case of primary communications server failure.
   b. In case of primary communications server failure, the system shall automatically re-route network-attached devices to their designated backup communications servers to allow continuous system operations without loss of alarm and event transaction processing during failover.
   c. Network-attached devices which transition to backup communications servers, shall be able to be redirected back to their default primary servers once the primary communications servers have been restored.
2. PACS system configuration with multiple regional application/ database servers shall provide at a minimum the following redundancy and failover capability:
   a) The PACS shall support the same level of communications redundancy and failover for network-attached devices per regional application/database server, allowable to span across regional application/database servers in the event of a regional application/database server failure.

b) In case of a regional application/database server failure, client workstations shall be able to failover to their designated backup regional application/database server to allow continuous system operations.

c) In case of a regional application/database server failure, upon server restoration, the ISMS shall automatically update and synchronize the regional application/database server.

d) Client workstations which transition to a backup regional application/database server, shall be able to be redirected back to their default regional application/database server once the regional application/database server functions have been restored.

2.4 SURGE AND TAMPER PROTECTION

A. Refer to 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY

1. Minimum Protection for Power Connections 120 V and More: Auxiliary panel suppressors complying with requirements in Division 26 Section "Transient-Voltage Suppression for Low-Voltage Electrical Power Circuits."
2. Minimum Protection for Communication, Signal, Control, and Low-Voltage Power Connections: Comply with requirements in Division 26 Section "Transient-Voltage Suppression for Low-Voltage Electrical Power Circuits" as recommended by manufacturer for type of line being protected.

B. Tamper Protection: Tamper switches on enclosures, control units, pull boxes, junction boxes, cabinets, and other system components shall initiate a tamper-alarm signal when unit is opened or partially disassembled. Control-station control-unit alarm display shall identify tamper alarms and indicate locations.

2.5 PACS SERVER HARDWARE

A. SMS Server Computer: Standard unmodified PC of modular design. The CPU word size shall be 64bytes or larger; the CPU operating speed shall be at least 3.4 GHz.

1. Processor family: Intel® Xeon® E5640 (4 core, 2.66 GHz, 12MB L3, 80W)
2. Number of processors: 2

3. Memory: 12GB RAM, expandable to a minimum of 192GB without additional chassis or power supplies. Memory protection Mirrored Memory, Online Spare, Advanced ECC, Memory Lock Step Mode
4. Input/Output: 2 expansions slots, Network Controller (2) 1GbE NC382i Multifunction 4 Ports.
5. Power Supply: Dual - minimum capacity of 460W hot plug.
6. Real-Time Clock:
   a. Accuracy: Plus or minus 1 minute per month.
   b. Time Keeping Format: 24-hour time format including seconds, minutes, hours, date, day, and month; resettable by software.
   c. Clock shall function for 1 year without power.
   d. Provide automatic time correction once every 24 hours by synchronizing clock with the Time Service Department of the U.S. Naval Observatory.
7. Serial Ports: Provide two RS-232-F serial ports for general use, with additional ports as required. Data transmission rates shall be selectable under program control.
8. Parallel Port: An enhanced parallel port.
9. The server shall have a 1 GB NIC or greater network card, rated at 100/1000 MB/sec.
10. The server shall have dual 100 GB hard disk drives at 7200RPM.
11. The server shall have a CD / DVD combo drive.
12. The server operating system shall be either:
13. The Web Server shall be IIS 7.0or better.
14. The Database shall be SQL Server 2005 (Express, Standard, Data Center, or Enterprise)
15. Sound Card: For playback and recording of digital WAV sound files that are associated with audible warning and alarm functions.
16. Color Monitor: 17” or larger SVGA (1024 x 768) monitor with true color support. The server shall have a dedicated 256 MB SVGA accelerated video card with at least 64 MB onboard RAM.
17. Keyboard: With a minimum of 64 characters, standard ASCII character set based on ANSI X3.154.
18. Mouse: Standard, compatible with the installed software.
19. Special function keyboard attachments or special function keys to facilitate data input of the following operator tasks:
    a. Help.
    b. Alarm Acknowledge.

c. Place Zone in Access.

d. Place Zone in Secure.

e. System Test.

f. Print Reports.

g. Change Operator.

20. CD-ROM Drive:

a. Nominal storage capacity of 650MB.

b. Data Transfer Rate: 1.2Mbps.

c. Average Access Time: 150ms.

d. Cache Memory: 256KB.

e. Data Throughput: 1MB/second, minimum.

C. PACS controllers clustering shall support the following features:

1. Assignment of Master and alternate master controllers for cluster communication to the SMS server
2. Primary and backup communication paths to the SMS server
3. Encrypted communications
4. Up to 16controllers per cluster
5. Logical event linking between controllers in a cluster independent of SMS server communication
6. Asynchronous communication via TCP/IP (Polled devices shall not be acceptable)

D. UPS: Self-contained; complying with requirements in Division 26 Section "Static Uninterruptible Power Supply."

1. Size: Provide a minimum of 15hours of operation of the central-station equipment, including 2 hours of alarm printer operation.
2. Batteries: Sealed, valve regulated, recombinant, lead calcium.
3. Accessories:

a. Transient voltage suppression.

b. Input-harmonics reduction.

c. Rectifier/charger.

d. Battery disconnect device.

e. Static bypass transfer switch.

f. Internal maintenance bypass/isolation switch.

g. External maintenance bypass/isolation switch.

h. Output isolation transformer.

i. Remote UPS monitoring.

j. Battery monitoring.

k. Remote battery monitoring.

l. <Insert accessories.>

2.6 STANDARD WORKSTATION HARDWARE

A. Workstation shall consist of a standard unmodified PC, with accessories and peripherals that configure the workstation for a specific duty.

B. Workstation Computer: Standard unmodified PC of modular design. The CPU word size shall be 32bytes or larger; the CPU operating speed shall be at least 66 GHz.

1. Memory: 256MB of usable installed memory, expandable to a minimum of 1024MB without additional chassis or power supplies.
2. Power Supply: Minimum capacity of 250W.
3. Real-Time Clock:
   a. Accuracy: Plus or minus 1 minute per month.
   b. Time Keeping Format: 24-hour time format including seconds, minutes, hours, date, day, and month; resettable by software.
   c. Provide automatic time correction once every 24 hours by synchronizing clock with the Central Station.
4. Serial Ports: Provide two RS-232-F serial ports for general use, with additional ports as required. Data transmission rates shall be selectable under program control.
5. Parallel Port: An enhanced parallel port.
6. LAN Adapter Card: 10/100Mbps PCI bus, internal network interface card.
7. Sound Card: For playback and recording of digital WAV sound files that are associated with audible warning and alarm functions.
8. Color Monitor: Not less than 17 inches (430 mm) with a minimum resolution of 1280 by 1024pixels, noninterlaced, and a maximum dot pitch of 0.28mm. The video card shall support at least 256colors at a resolution of 1280 by 1024at a minimum refresh rate of 70Hz.
9. Keyboard: With a minimum of 64 characters, standard ASCII character set based on ANSI X3.154.
10. Mouse: Standard, compatible with the installed software.
11. Disk storage shall include the following, each with appropriate controller:
    a. Minimum 10GB hard disk, maximum average access time of 10ms.
    b. Floppy Disk Drive: High density, 3-1/2-inch (90-mm) size.
12. CD-ROM Drive:
    a. Nominal storage capacity of 650MB.

b. Data Transfer Rate: 1.2Mbps.

c. Average Access Time: 150ms.

d. Cache Memory: 256KB.

e. Data Throughput: 1MB/second, minimum.

13. Printer:

a. Connected to the Central Station and designated workstations.

b. Laser printer with minimum resolution of 600dpi.

c. RAM: 2MB, minimum.

d. Printing Speed: Minimum 12pages per minute.

e. Paper Handling: Automatic sheet feeder with 250sheet paper cassette and with automatic feed.

14. Interface: Bidirectional parallel, and universal serial bus.

15. LAN Adapter Card: 10/100Mbps internal network interface card.

C. Redundant Workstation: One identical redundant workstation, connected in a hot standby, peer configuration. This workstation shall automatically maintain its own copies of system software, application software, and data files. System transactions and other activities that alter system data files shall be updated to system files of redundant workstation in near real time. If its associated workstation fails, redundant workstation shall assume control immediately and automatically.

D. UPS: Self-contained, complying with requirements in Division 26 Section "Static Uninterruptible Power Supply."

1. Size: Provide a minimum of 6hours of operation of the central-station equipment, including 2 hours of alarm printer operation.

2. Batteries: Sealed, valve regulated, recombinant, lead calcium.

3. Accessories:

a. Transient voltage suppression.

b. Input-harmonics reduction.

c. Rectifier/charger.

d. Battery disconnect device.

e. Static bypass transfer switch.

f. Internal maintenance bypass/isolation switch.

g. External maintenance bypass/isolation switch.

h. Output isolation transformer.

i. Remote UPS monitoring.

j. Battery monitoring.

k. Remote battery monitoring.

2.7 COMMUNICATIONS WORKSTATION

A. Standard workstation, modified as follows:
   1. 2 additional RS-232-F serial ports. The CPU word size shall be 32 bytes or larger; the CPU operating speed shall be at least 66 MHz. Multiplexed serial ports shall be expandable with 8 character transmit and receive buffers for each port. Total buffer size shall be a minimum of 1 MB.
   2. Redundant workstation is not required.
   3. Printer is not required.

2.8 CONTROLLERS

A. Controllers: Intelligent peripheral control unit, complying with UL 294, that stores time, date, valid codes, access levels, and similar data downloaded from the Central Station or workstation for controlling its operation.

B. Subject to compliance with requirements in this Article, manufacturers may use multipurpose Controllers.

C. Battery Backup: Sealed, lead acid; sized to provide run time during a power outage of 90 minutes, complying with UL 924.

D. Alarm Annunciation Controller:
   1. The Controller shall automatically restore communication within 10 seconds after an interruption with the field device network with dc line supervision on each of its alarm inputs.
      a. Inputs: Monitor dry contacts for changes of state that reflect alarm conditions. Provides at least eight alarm inputs, which are suitable for wiring as normally open or normally closed contacts for alarm conditions.
      b. Alarm-Line Supervision:
         1) Supervise the alarm lines by monitoring each circuit for changes or disturbances in the signal, and for conditions as described in UL 1076 for line security equipment by monitoring for abnormal open, grounded, or shorted conditions using dc change measurements. System shall initiate an alarm in response to an abnormal current, which is a dc change of 5 percent or more for longer than 500 ms.
         2) Transmit alarm-line-supervision alarm to the Central Station during the next interrogation cycle after the abnormal current condition.
      c. Outputs: Managed by Central Station software.

2. Auxiliary Equipment Power: A GFI service outlet inside the Controller enclosure.

E. Entry-Control Controller:

1. Function: Provide local entry-control functions including one- and two-way communications with access-control devices such as card readers, keypads, biometric personal identity verification devices, door strikes, magnetic latches, gate, and door operators, and exit push-buttons.
   a. Operate as a stand-alone portal Controller using the downloaded database during periods of communication loss between the Controller and the field-device network.
   b. Accept information generated by the entry-control devices; automatically process this information to determine valid identification of the individual present at the portal:
      1) On authentication of the credentials or information presented, check privileges of the identified individual, allowing only those actions granted as privileges.
      2) Privileges shall include, but not be limited to, time of day control, day of week control, group control, and visitor escort control.
   c. Maintain a date-, time-, and Location-stamped record of each transaction. A transaction is defined as any successful or unsuccessful attempt to gain access through a controlled portal by the presentation of credentials or other identifying information.
2. Inputs:
   a. Data from entry-control devices; use this input to change modes between access and secure.
   b. Database downloads and updates from the Central Station that include enrollment and privilege information.
3. Outputs:
   a. Indicate success or failure of attempts to use entry-control devices and make comparisons of presented information with stored identification information.
   b. Grant or deny entry by sending control signals to portal-control devices and mask intrusion alarm annunciation from sensors stimulated by authorized entries.

c. Maintain a date-, time-, and Location-stamped record of each transaction and transmit transaction records to the Central Station.

d. Door Prop Alarm: If a portal is held open for longer than 20 seconds alarm sounds.

4. With power supplies sufficient to power at voltage and frequency required for field devices and portal-control devices.

5. Data Line Problems: For periods of loss of communications with Central Station, or when data transmission is degraded and generating continuous checksum errors, the Controller shall continue to control entry by accepting identifying information, making authentication decisions, checking privileges, and controlling portal-control devices.

a. Store up to 1000transactions during periods of communication loss between the Controller and access-control devices for subsequent upload to the Central Station on restoration of communication.

6. Controller Power: NFPA 70, Class II power supply transformer, with 12- or 24-V ac secondary, backup battery and charger.

a. Backup Battery: Premium, valve-regulated, recombinant-sealed, lead-calcium battery; spill proof; with a full 1-year warranty and a pro rata 19-year warranty. With single-stage, constant-voltage-current, limited battery charger, comply with battery manufacturer's written instructions for battery terminal voltage and charging current recommendations for maximum battery life.

b. Backup Battery: Valve-regulated, recombinant-sealed, lead-acid battery; spill proof. With single-stage, constant-voltage-current, limited battery charger, comply with battery manufacturer's written instructions for battery terminal voltage and charging current recommendations for maximum battery life.

c. Backup Power Supply Capacity: 5minutes of battery supply. Submit battery and charger calculations.

d. Power Monitoring: Provide manual dynamic battery load test, initiated, and monitored at the control center; with automatic disconnection of the Controller when battery voltage drops below Controller limits. Report by using local Controller-mounted LEDs and by communicating status to Central Station. Indicate normal power on and battery charger on trickle charge. Indicate and report the following:

1) Trouble Alarm: Normal power offload assumed by battery.
2) Trouble Alarm: Low battery.
3) Alarm: Power off.

2.9 PIV MIDDLEWARE

A. PIV Middleware shall provide three-factor authentication, including biometric matching using a fingerprint capture device capable of single fingerprint capture. Unit shall enable digital certificates can be verified by security personnel using the issuer's certificate authority, SCVP, OCSP responder/repeater, or the TSA hot list for TWIC cardholders. All cards shall be validated using FIPS-201 challenge-response protocol in order to identify forged or cloned cards. PIV Middleware solution shall validate all PIV, TWIC, NG CAC, and FRAC cards. TWIC card FASC-Ns shall also be verified against a live or cached TSA hot list.

B. PIV Middleware shall have ability to:
1. Verify cardholder identity and validates FIPS 201-compliant PIV-II, next-generation (NG) CAC, TWIC, or FRAC credentials in real-time
2. Perform three-factor authentication of cardholder using PIN, biometrics, and certificate (or serial numbers) detecting forged or cloned cards
3. Enroll FASC-N, photo, and pertinent cardholder information into PACS software
4. Automatically suspend a cardholder’s badge if his or her PIV, TWIC, or CAC card certificate serial number is on the Certificate Revocation List (CRL)
5. Upload a cardholder transaction audit trail to central database or exports it to a .csv file for centralized transaction management
6. Be compatible with biometric mobile terminal for off-site verification and enrollment
7. Re-validate imported cardholder certificates on a periodic basis via the Internet
8. Operate with commercial, off-the-shelf (COTS) FIPS 201 PIV-II and ANSI INCITS 378-compliant fingerprint capture devices
9. Revalidate imported cardholder certificates at regular intervals, ensuring that the credentials used in PACS system are backed by a valid set of digital certificates. Digital certificates are verified against local OCSP repeater/validation authority using the issuer's

validation authority, or Microsoft Crypto Application Programming Interface (API) on Windows XP SP3 or Vista.

10. Certificate Manager shall fully support SCVP and OCSP for fast, online validation.
11. Provide verification of TWIC credentials against a live TSA hot list.
12. Support uploading local transactions to a central database for consolidated activity reporting. This application shall support a variety of ODBC- or ADO-compliant databases, including Oracle, SQL Server 2005, Informix, DB2, and Firebird.
13. Provide user with ability to produce canned transaction log queries as well as creating queries directly from the SQL database.

C. PIV Middleware PC requirements:

1. PIV Middleware software shall operate on Intel-based PC with minimum 1.8 GHz CPU, 1 GB RAM, 40 GB hard disk, and Microsoft Windows XP SP2 with Microsoft .NET Framework 2.0
2. Unit shall fingerprint capture devices and smart card reader.

D. PIV Middleware shall be FIPS 201 approved product.

2.10 CARD READERS

A. Power: Card reader shall be powered from its associated Controller, including its standby power source.

B. Response Time: Card reader shall respond to passage requests by generating a signal that is sent to the Controller. Response time shall be 800ms or less, from the time the card reader finishes reading the credential card until a response signal is generated.

C. Enclosure: Suitable for surface, semi flush, or pedestal mounting. Mounting types shall additionally be suitable for installation in the following locations:

1. Indoors, controlled environment.
2. Indoors, uncontrolled environment.
3. Outdoors, with built-in heaters or other cold-weather equipment to extend the operating temperature range as needed for operation at the site.

D. Display: LED or other type of visual indicator display shall provide visual and audible status indications and user prompts. Indicate power on/off, whether user passage requests have been accepted or rejected, and whether the door is locked or unlocked.

E. Shall be utilized for controlling the locking hardware on a door and allows for reporting back to the main control panel with the time/date the door was accessed, the name of the person accessing the point of entry, and its location.

F. Will be fully programmable and addressable, locally, and remotely, and hardwired to the system.

G. Shall be individually home run to the main panel.

H. Shall be installed in a manner that they comply with:
   1. The Uniform Federal Accessibility Standards (UFAS)
   2. The Americans with Disabilities Act (ADA)
   3. The ADA Standards for Accessible Design

I. Shall support a variety of card readers that must encompass a wide functional range. The PACS may combine any of the card readers described below for installations requiring multiple types of card reader capability (i.e., card only, card and/or PIN, card and/or biometrics, card and/or pin and/or biometrics, supervised inputs, etc.). These card readers shall be available in the approved technology to meet FIPS 201, and is ISO 14443 A or B, ISO/IEC 7816 compliant. The reader output can be Wiegand, RS-22, 485 or TCP/IP.

J. Shall be housed in an aluminum bezel with a wide lead-in for easy card entry.

K. Shall contain read head electronics, and a sender to encode digital door control signals.

L. LEDs shall be utilized to indicate card reader status and access status.

M. Shall be able to support a user defined downloadable off-line mode of operation (e.g. locked, unlocked), which will go in effect during loss of communication with the main control panel.

N. Shall provide audible feedback to indicate access granted/denied decisions. Upon a card swipe, two audible tones or beeps shall indicate access granted and three tones or beeps shall indicate access denied. All keypad buttons shall provide tactile audible feedback.

O. Shall have a minimum of two programmable inputs and two programmable outputs.

P. All card readers that utilize keypad controls along with a reader and shall meet the following specifications:
   1. Entry control keypads shall use a unique combination of alphanumeric and other symbols as an identifier. Keypads shall contain an

integral alphanumeric/special symbols keyboard with symbols arranged in ascending ASCII code ordinal sequence. Communications protocol shall be compatible with the local processor.

Q. Shall include a Light Emitting Diode (LED) or other type of visual indicator display and provide visual or visual and audible status indications and user prompts. The display shall indicate power on/off, and whether user passage requests have been accepted or rejected. The design of the keypad display or keypad enclosure shall limit the maximum horizontal and vertical viewing angles of the keypad. The maximum horizontal viewing angle shall be plus and minus five (5) degrees or less off a vertical plane perpendicular to the plane of the face of the keypad display. The maximum vertical viewing angle shall be plus and minus 15 degrees or less off a horizontal plane perpendicular to the plane of the face of the keypad display.

1. Shall respond to passage requests by generating a signal to the local processor. The response time shall be 800 milliseconds or less from the time the last alphanumeric symbol is entered until a response signal is generated.
2. Shall be powered from the source as designed and shall not dissipate more than 150 Watts.
3. Shall be suitable for surface, semi-flush, pedestal, or weatherproof mounting as required.
4. Shall provide a means for users to indicate a duress situation by entering a special code.

R. PIV Contact Card Reader

1. Application Protocol Data Unit (APDU) Support: At a minimum, the contact interface shall support all card commands for contact based access specified in Section 7, End-point PIV Card Application Card Command Interface of SP 800-73-1, Interfaces for Personal Identity Verification.
2. Buffer Size: The reader must contain a buffer large enough to receive the maximum size frame permitted by International Organization for Standardization International Electrotechnical Commission (ISO/IEC) 7816-3:1997, Section 9.4.
3. Programming Voltage: PIV Readers shall not generate a Programming Voltage.

4. Support for Operating Class: PIV Readers shall support cards with Class A Vccs as defined in ISO/IEC 7816-3:1997 and ISO/IEC 7816-3:1997/Amd 1:2002.
5. Retrieval Time: Retrieval time[1] for 12.5 kilobytes (KB) of data through the contact interface of the reader shall not exceed 2.0 seconds.
6. Transmission Protocol: The PIV Reader shall support both the character-based T=0 protocol and block-based T=1 protocol as defined in ISO/IEC 7816-3:1997.
7. Support for PPS Procedure: The reader shall support Protocol and Parameters Selection (PPS) procedure by having the ability to read character TA1 of the Answer to Reset (ATR) sent by the card as defined in ISO/IEC 7816-3:1997.

S. Contactless Smart Cards and Readers

1. Smart card readers shall read credential cards whose characteristics of size and technology meet those defined by ISO/IEC 7816, 14443, 15693.
2. The readers shall have "flash" download capability to accommodate card format changes.
3. The card reader shall have the capability of reading the card data and transmitting the data to the main monitoring panel.
4. The card reader shall be contactless and meet or exceed the following technical characteristics:
   a. Data Output Formats: FIPS 201 low outputs the FASC-N in an assortment of Wiegand bit formats from 40 – 200 bits. FIPS 201 medium outputs a combination FASC-N and HMAC in an assortment of Wiegand bit formats from 32 – 232 bits. All Wiegand formats or the upgradeability from Low to Medium Levels can be field configured with the use of a command card.
   b. FIPS 201 readers shall be able to read, but not be limited to, DES fire and iCLASS cards.
   c. Reader range shall comply with ISO standards 7816, 14443, and 15693, and also take into consideration conditions, are at a minimum 1” to 2”.
   d. APDU Support: At a minimum, the contactless interface shall support all card commands for contactless based access specified

in Section 7, End-point PIV Card Application Card Command Interface of SP 800-73-1, Interfaces for Personal Identity Verification.

e. Buffer Size: The reader shall contain a buffer large enough to receive the maximum size frame permitted by ISO/IEC 7816-3, Section 9.4.

f. ISO 14443 Support: The PIV Reader shall support parts (1 through 4) of ISO/IEC 14443 as amended in the References of this publication.

g. Type A and B Communication Signal Interfaces: The contactless interface of the reader shall support both the Type A and Type B communication signal interfaces as defined in ISO/IEC 14443-2:2001.

h. Type A and B Initialization and Anti-Collision The contactless interface of the reader shall support both Type A and Type B initialization and anti-collision methods as defined in ISO/IEC 14443-3:2001.

i. Type A and B Transmission Protocols: The contactless interface of the reader shall support both Type A and Type B transmission protocols as defined in ISO/IEC 14443-4:2001.

j. Retrieval Time: Retrieval time for 4 KB of data through the contactless interface of the reader shall not exceed 2.0 seconds.

k. Transmission Speeds: The contactless interface of the reader shall support bit rates of fc/128 (~106 kbits/s), fc/64(~212 kbits/s), and configurable to allow activation/deactivation.

l. Readibility Range: The reader shall not be able to read PIV card more than 10cm(4inch) from the reader

2.11 BIOMETRIC IDENTITY VERIFICATION EQUIPMENT

A. Shall be FIPS 201 and NIST SP 800-76 compliant.

B. Shall utilize hand/palm, fingerprint, retinal, facial image, or voice verification and could be utilized as secondary authentication in conjunction with card readers in high security area as defined by the VA. (Note: VA policy requires that the use of biometric measurements is limited to secondary authentication in high or medium security applications).

C. Shall be programmable, addressable, and hardwired directly to the main control panel and individually home run to the main control panel.

D. Shall be installed in a manner that they comply with:

1. The Uniform Federal Accessibility Standards (UFAS)
2. The Americans with Disabilities Act (ADA)
3. The ADA Standards for Accessible Design

E. Shall include a means to construct individual templates or profiles based upon measurements taken from the person to be enrolled. This template shall be stored as part of the System Reference Database Files. The stored template shall be used as a comparative base by the personnel identity verification equipment to generate appropriate signals to the associated local processors.

F. Shall interface with PACS and SMS and provide the employee’s name, contact information, and point of access.

G. Shall allow for surface, flush, or pedestal mounting.

H. Shall have communications protocol in place that shall allow for communications with the SMS.

I. Shall determine when multiple attempts were made for verification and shall automatically prompt the user for additional attempts up to a maximum of three tries. After a third failed attempt the unit shall generate an entry control alarm. This alarm will report to the SMS and the CCTV system. The camera viewpoint for where the alarm was generated shall automatically be called up onto a monitor and be recorded via the recording equipment. An alarm within the SMS shall also be generated recording, at a minimum, the date, time, and attempted point of entry.

J. Hand/Palm Geometry Verification:

1. Shall utilize unique human hand measurements to identify authorized, enrolled personnel.
2. During the scanning process the hand geometry device, which shall allow the user’s hand to remain in full view during the scanning process, shall take a three (3) dimensional measurement of the user’s hand identifying its size and shape.
3. This scan process shall start automatically once the user's hand is positioned. The hand geometry device shall be able to use either left or right hands for enrollment and verification.
4. Shall include an LED or other type of visual indicator display and provide visual or visual and audible status indications and user prompts. The display shall indicate power on/off, and whether user passage requests have been accepted or rejected.
5. Shall only be updated at the unit itself and automatic updates via the SMS shall not be allowed.

6. Any significant change to the user's hand, scars, loss of digit, or any other change that will alter the three dimension view of the hand shall require an update to the unit and SMS.
7. Shall provide an enrollment, recognition, and code/credential verification mode. The enrollment mode shall create a hand template for new personnel and enter the template into the entry control database file created for that person. Template information shall be compatible with the system application software. The operating mode shall be selectable by the system manager/operator from the central processor. When operating in recognition mode, the hand geometry device shall allow passage when the hand scan data from the verification attempt matches a hand geometry template stored in the database files. When operating in code/credential verification mode, the hand geometry device shall allow passage when the hand scan data from the verification attempt matches the hand geometry template associated with the identification code entered into a keypad; or matches the hand geometry template associated with credential card data read by a card reader.

2.11 KEYPADS

A. Designed for use with unique combinations of alphanumeric and other symbols as an Identifier. Keys of keypads shall contain an integral alphanumeric/special symbol keyboard with symbols arranged in ascending ASCII-code ordinal sequence Communications protocol shall be compatible with Controller.
   1. Keypad display or enclosure shall limit viewing angles of the keypad as follows:
      a. Maximum Horizontal Viewing Angle: 5 degrees or less off in either direction of a vertical plane perpendicular to the plane of the face of the keypad display.
      b. Maximum Vertical Viewing Angle: 15 degrees or less off in either direction of a horizontal plane perpendicular to the plane of the face of the keypad display.
   2. Duress Codes: Provide duress situation indication by entering a special code.

2.12 CREDENTIAL CARDS

A. Personal Identity Verification (PIV) credential cards shall comply to Federal Information Processing Standards Publication (FIPS) 201.
B. Visual Card Topography shall be compliant with NIST 800-104.

C. PIV logical credentials shall contain multiple data elements for the purpose of verifying the cardholder's identity at graduated assurance levels. These mandatory data elements shall collectively comprise the data model for PIV logical credentials, and include the following:
   1. CHUID
   2. PIN

D. The credential card (PIV) shall be an ISO 14443 type smart card with contactless interface that operates at 13.56 MHZ.

E. The credential card (PIV) shall be an ISO 7816 type smart card.

2.13 SYSTEM SENSORS AND RELATED EQUIPMENT

A. The PACS (Physical Access Control System) and related Equipment provided by the Contractor shall meet or exceed the following performer specifications:

B. Request to Exit Detectors:
   1. Passive Infrared Request to Exit Motion Detector (REX PIR) (1) The Contractor shall provide a surface mounted motion detector to signal the physical access control system request to exit input. The motion detector shall be a passive infrared sensor designed for wall or ceiling mounting 2134 to 4572 mm (7 to 15 ft) height. The detector shall provide two (2) form "C" (SPDT) relays rated one (1) Amp. @ 30 VDC for DC resistive loads. The detectors relays shall be user adjustable with a latch time from 1-60 seconds. The detector shall also include a selectable relay reset mode to follow the timer or absence of motion. The detection pattern shall be adjustable plus or minus fourteen (± 14) degrees. The detector shall operate on 12 VDC with approximately 26 mA continuous current draw. The detector shall have an externally visible activation LED. The motion detector shall measure approximately 38 mm H x 158 mm W x 38 mm D (1.5 x 6.25 x 1.5 in). The detector shall be immune to radio frequency interference. The detector shall not activate or set-up on critical frequencies in the range 26 to 950 Megahertz using a 50 watt transmitter located 30.5 cm (1 ft) from the unit or attached wiring. The detector shall be available on gray or black enclosures. The color of the housing shall be coordinated with the surrounding surface.

C. Guard tour stations:

1. The guard tour station shall be single gang brushed steel plate flush mounted in a single gang box. The switch shall be a normally open momentary keyed switch.

D. Delayed Egress (DE)

1. General:

a. The delay egress locking hardware shall provide a method to secure emergency exits and provide an approved delayed emergency exit method. The package shall be Underwriters Laboratories listed as a delay egress-locking device. The delay egress device shall be available to support configurations with both rated and non-rated fire doors. The delay egress device shall comply with Life Safety Codes (NFPA-101, BOCA) as it applies to special locking arrangements for delay egress locks. Unless specifically identified as a non-fire rated opening, all doors shall be equipped with fire rated door hardware. The Contractor shall be responsible for providing all equipment and installation to provide a fully functioning system. Need to amend to use crash bars type mechanical release switches.

2. The delay-locking device shall include all of the following features:

a. Delay Egress Mode

1) The delayed egress device shall be a SDC 101V Series Exit Check with wall mounted control module. Upon activation of an approved panic bar the delay locking device shall begin a delay sequence of 30 seconds; a flush mounted wall LED panel adjacent to the door will indicate initiation of the countdown time. During the 30 second delay period, a local sounding device shall annunciate a tone activation of the delay cycle and verbal exit instructions. At the end of the delay cycle the locking device shall unlock and allow free egress. The reset of the local sounding device shall be user definable and include options to select either local sound until silenced by reset or local sounder silenced upon opening of the door. Unless otherwise indicated the local delay sounder shall be silenced upon opening of the door. The SDC’s device trigger output shall be connected to the SMS DGP alarm panel for pre-activation warning. The contractor shall specify the bond sensor option when ordering the delayed egress hardware; this

output shall be wired to the SMS DGP to activate an alarm if the door does not lock. Use of reset panel not top mounted device.

2) Delayed egress doors will have bond sensors.

3) Delayed egress activation shall also trigger CCTV call –up.

b. Fire Alarm Mode

1) Upon activation of the facility's fire evacuation and water flow alarm signal the delay locking devices shall immediately unlock and provide free egress. The Contractor shall provide any required fire alarm relays or interface devices.

c. Reset Mode

1) The delay egress device shall be manually reset by the Delayed Egress controller located at the door via key switch.

2) The delay egress device shall automatically reset upon fire alarm system reset.

3) The delayed egress shall be resettable through the SMS.

d. The Contractor shall provide a Master Open Switch for all the facility's delayed egress hardware, with protective cover and permanent labeling in the Unit Control Room. The switch shall be wired into the fire alarm system to activate the evacuation alarms. When the switch is pressed all delayed egress or evacuation doors shall unlock and generate an alarm at the security console monitor showing and recording time and date of when the switch was pressed. The contractor is responsible for coordinating the wiring and connection with the fire alarm contactor. The Master Open Switch shall be linked to the fire alarm panel for the release of doors locks.

e. Each individual delayed egress door shall have the ability to unlock through a manual action on the SMS.

f. Unless otherwise indicated the Contractor shall provide all of the above reset methods for each door. All signs will meet the latest ADA requirements.

g. Signs

1) The delay egress package shall be provided with a warning sign complying with local code requirements. The warning sign shall be attached to the interior side of the controlled door. The sign shall be located on the interior side of the door

above and within 304 mm (12 in) of the panic bar. The sign shall read:

EMERGENCY EXIT.
PUSH UNTIL
ALARM SOUNDS
DOOR CAN BE OPENED,
IN 30 SECONDS.

2) Signs shall be coordinated and comply with the building's existing sign specifications. Signs shall include grade 2 Braille.
3) Signs shall meet the current ADA requirements.
4) In instances of code and specification conflicts, the life safety code requirement shall prevail.
5) The Division 10 Contractor shall provide samples for approval with their submittal package.

3. Physical Access Control Interface
   a. The delay egress device shall be capable of interface with card access control systems.
   b. The system shall include a bypass feature that is activated via a dry contact relay output from the physical access control system. This bypass shall allow authorized personnel to pass through the controlled portal without creating an alarm condition or activating the delay egress cycle. The bypass shall include internal electronic shunts or door switches to prevent activation (re-arming) until the door returns to the closed position. An unused access event shall not cause a false alarm and shall automatically rearm the delay egress lock upon expiration of the programmed shunt time. The delay egress physical access control interface shall support extended periods of automated and/or manual lock and unlock cycles.

E. Crash Bar:
   1. Emergency Exit with Alarm (Panic):
      a. Entry control portals shall include panic bar emergency exit hardware as designed.
      b. Panic bar emergency exit hardware shall provide an alarm shunt signal to the PACS and SMS.

c. The panic bar shall include a conspicuous warning sign with one (1) inch (2.5 cm) high, red lettering notifying personnel that an alarm will be annunciated if the panic bar is operated.

d. Operation of the panic bar hardware shall generate an intrusion alarm that reports to both the SMS and Intrusion Detection System. The use of a micro switch installed within the panic bar shall be utilized for this.

e. The panic bar shall utilize a fully mechanical connection only and shall not depend upon electric power for operation.

f. The panic bar shall be compatible with mortise or rim mount door hardware and shall operate by retracting the bolt manually by either pressing the panic bar or with a key by-pass. Refer to Section 2.2.I.9 for key-bypass specifications.

g. Normal Exit:

1) Entry control portals shall include panic bar non-emergency exit hardware as designed.

2) Panic bar non-emergency exit hardware shall be monitored by and reported to the SMS.

3) Operation of the panic bar hardware shall not generate a locally audible or an intrusion alarm within the IDS.

4) When exiting, the panic bar shall depend upon a mechanical connection only. The exterior, non-secure side of the door shall be provided with an electrified thumb latch or lever to provide access after the credential I.D. authentication by SMS.

5) The panic bar shall be compatible with mortise or rim mount door hardware and shall operate by retracting the bolt manually by either pressing the panic bar or with a key by-pass. Refer to Section 2.2.I.9 for key-bypass specifications. The strikes/bolts shall include a micro switch to indicate to the system when the bolt is not engaged, or the strike mechanism is unlocked. The signal switches shall report a forced entry to the system in the event the door is left open or accessed without the identification credentials.

F. Key Bypass:

1. Shall be utilized for all doors that have a mortise or rim mounted door hardware.

2. Each door shall be individually keyed with one master key per secured area.
3. Cylinders shall be six (6)-pin and made of brass or equivalent. Keys for the cylinders shall be constructed of solid material and produced and cut by the same distributor. Keys shall not be purchased, cut, or supplied by multiple dealers.
4. All keys shall have a serial number cut into the key. No two serial numbers shall be the same.
5. All keys and cylinders shall be stored in a secure area that is monitored by the Intrusion Detection System.

G. Automatic Door Opener and Closer:

1. Shall be low energy operators.
2. Door closing force shall be adjustable to ensure adequate closing control.
3. Shall have an adjustable back-check feature to cushion the door opening speed if opened violently.
4. Motor assist shall be adjustable from 0 to 30 seconds in five (5) second increments. Motor assist shall restart the time cycle with each new activation of the initiating device.
5. Unit shall have a three-position selector mode switch that shall permit unit to be switched “ON” to monitor for function activation, switched to “H/O” for indefinite hold open function or switched to “OFF,” which shall deactivate all control functions but will allow standard door operation by means of the internal mechanical closer.
6. Door control shall be adjustable to provide compliance with the requirements of the Americans with Disabilities Act (ADA) and ANSI standards A117.1.
7. All automatic door openers and closers shall:
   a. Meet UL standards.
   b. Be fire rated.
   c. Have push and go functions to activate power operator or power assist function.
   d. Have push button controls for setting door close and door open positions.
   e. Have open obstruction detection and close obstruction detection built into the unit.

f. Have door closer assembly with adjustable spring size, back-check valve, sweep valve, latch valve, speed control valve and pressure adjustment valve to control door closing.

g. Have motor start-up delay, vestibule interface delay; electric lock delay and door hold open delay up to 30 seconds. All operators shall close door under full spring power when power is removed.

h. Are to be hard wired with power input of 120 VAC, 60Hz and connected to a dedicated circuit breaker located on a power panel reserved for security equipment.

H. Door Status Indicators:

1. Shall monitor and report door status to the SMS.

2. Door Position Sensor:

a. Shall provide an open or closed indication for all doors operated on the PACS and report directly to the SMS.

b. Shall also provide alarm input to the Intrusion Detection System for all doors operated by the PACS and all other doors that require monitoring by the intrusion detection system.

c. Switches for doors operated by the PACS shall be double pole double throw (DPDT). One side of the switch shall monitor door position and the other side if the switch shall report to the intrusion detection system. For doors with electromagnetic locks a magnetic bonding sensor (MBS) can be used in place of one side of a DPDT switch, in turn allowing for the use of a single pole double throw (SPDT) switch in its place of a DPDT switch.

d. Switches for doors not operated by the PACS shall be SPDT and report directly to the IDS.

e. Shall be surface or flush mounted and wide gap with the ability to operate at a maximum distance of up to 2” (5 cm).

2.14 PUSH BUTTON SWITCHES

A. Push-Button Switches: Momentary-contact back-lighted push buttons, with stainless-steel switch enclosures.

1. Electrical Ratings:

a. Minimum continuous current rating of 10A at 120 V ac or 5A at 240-V ac.

b. Contacts that will make 720 VA at 60A and that will break at 720 VA at 10A.

2. Enclosures: Flush or surface mounting. Push buttons shall be suitable for flush mounting in the switch enclosures.
3. Enclosures shall additionally be suitable for installation in the following locations:
   a. Indoors, controlled environment.
   b. Indoors, uncontrolled environment.
   c. Outdoors.
4. Power: Push-button switches shall be powered from their associated Controller, using dc control.

2.15 PORTAL CONTROL DEVICES

A. Shall be used to assist the PACS.
B. Such devices shall:
   1. Provide a means of monitoring the doors' status.
   2. Allow for exiting a space via either a push button, request to exit, or panic/crash bar.
   3. Provide a means of override to the PACS via a keypad or key bypass.
   4. Assist door operations utilizing automatic openers and closures.
   5. Provide a secondary means of access to a space via a keypad.
C. Shall be connected to and monitored by the main PACS panel.
D. Shall be installed in a manner that they comply with:
   1. The Uniform Federal Accessibility Standards (UFAS)
   2. The Americans with Disabilities Act (ADA)
   3. The ADA Standards for Accessible Design
E. Shall provide a secondary means of physical access control within a secure area.
F. Push-Button Switches:
   1. Shall be momentary contact, back lighted push buttons, and stainless steel switch enclosures for each push button as shown. Buttons are to be utilized for secondary means of releasing a locking mechanism.
      a. In an area where a push button is being utilized for remote access of the locking device then no more than two (2) buttons shall operate one door from within one secure space. Buttons will not be wired in series with one other.
      b. In an area where locally stationed guards control entry to multiple secure points via remote switches. An interface board shall be designed and constructed for only the number of buttons it shall house. These buttons shall be flush mounted and clearly

labeled for ease of use. All buttons shall be connected to the PACS and SMS system for monitoring purposes.

c. Shall have double-break silver contacts that will make 720 VA at 60 amperes and break 720 VA at 10 amperes.

G. Entry Control Devices:

1. Shall be hardwired to the PACS main control panel and operated by either a card reader or a biometric device via a relay on the main control panel.
2. Shall be fail-safe in the event of power failure to the PACS system.
3. Shall operate at 24 VCD, with the exception of turnstiles and be powered by a separate power supply dedicated to the door control system. Each power supply shall be rated to operate a minimum of two doors simultaneously without error to the system or overload the power supply unit.
4. Shall have a diode or metal-oxide verist or (MOV) to protect the controller and power supply from reverse current surges or back-check.
5. Electric Strikes/Bolts: Shall be:
   a. Made of heavy-duty construction and tamper resistant design.
   b. Tested to over one million cycles.
   c. Rated for a minimum of 1000 lbs. holding strength.
   d. Utilize an actuating solenoid for the strike/bolt. The solenoid shall move from fully open to fully closed position and back in not more than 500 milliseconds and be rated for continuous duty.
   e. Utilize a signal switch that will indicate to the system if the strike/bolt is not engaged or is unlocked when it should be secured.
   f. Flush mounted within the door frame.
6. Electric Mortise Locks: Shall be installed within the door and an electric transfer hinge shall be utilized to allow the wires to be transferred from the door frame to the lock. If utilized with a double door then the lock shall be installed inside the active leaf. Electric Mortise Locks shall:
   a. These locks shall be provided and installed by the Division 8 “DOOR HARDWARE” Contractor.
   b. Have integrated Request to Exit switch for new doors receiving physical access control devices.

7. Electromagnetic Locks:
   a. These locks shall be without mechanical linkage utilizing no moving parts and securing the door to its frame solely on electromagnetic force.
   b. Shall be comprised of two pieces, the mag-lock, and the door plate. The electromagnetic locks shall be surface mounted to the door frame and the door plate shall be surface mounted to the door.
   c. Ensure a diode is installed in line with the DC voltage supplying power to the unit in order to prevent back-check on the system when the electromagnetic lock is powered.
   d. Shall utilize a magnetic bonding sensor (MBS) to monitor the door status and report that status to the SMS.
   e. Electromagnetic locks shall meet the following minimum technical characteristics:

Operating Voltage		24 VDC
Current Draw		.5A
Holding Force	Swing Doors	675 kg (1500 lbs)
	Sliding Doors	225 kg (500 lbs)

8. Vehicle Gate Operator: Interface electrical operation of gate with controls of this Section. Vehicle gate operators shall be connected, monitored, and controlled, by the security access Controllers. Vehicle gate and accessories are specified in Division 32 Section "Chain Link Fences and Gates."

2.16 SECONDARY ALARM ANNUNCIATOR

A. Secondary Alarm Annunciation Site: A workstation with limited I/O capacity, consisting of a secondary alarm annunciation workstation to allow the operator to duplicate functions of the main operator interface, and to show system status changes

2.17 INTERFACES

A. CCTV System Interface
   1. An RS232 Ethernet interface associated driver, and controller shall be provided for connection of the SMS Central Computer to the CCTV Alarm interface and switcher. The interface shall provide alarm data to the CCTV Alarm interface for automatic camera call-up. If required, the Security Contractor shall be responsible for programming the command strings into the SMS Server.

B. Intercom System Interface

1. The CCTV call-up from intercom stations shall be through the intercom unit via RS232 Ethernet communications interface to the SMS system, then through the matrix switcher.

a. Application Software

1) Provides the interface between the Alarm Annunciation System and Operator, all sensors, local processors and data links, drive displays, report alarms, and report generation.

2) Software is categorized as System Software and Application Software. System Software must consist of software to support set-up, operation, hard drive back-ups and maintenance processor. Application Software must consist of software to provide the completion of Physical Access Control System.

C. Power Supplies:

1. Shall be UL rated and able to adequately power (enter number) entry control devices on a continuous base without failure.

2. Shall meet the following minimum technical characteristics:

INPUT POWER	110 VAC 60 HZ (enter amperage) A
OUTPUT VOLTAGE	12 VDC Nominal (13.8 VDC) 24 VDC Nominal (27.6 VDC) Filtered and Regulated
BATTERY	Dependent on Output Voltage shall provide up to 4 Ah
OUTPUT CURRENT	10 amp max. @ 13.8 VDC 5 amp max. @ 27.6 VDC
PRIMARY FUSE SIZE	6.3 amp (non-removable)
BATTERY FUSE SIZE	12 amp, 3AG
CHARGING CIRCUIT	Built-in standard

2.19 VIDEO AND CAMERA CONTROL

A. Control station or designated workstation displays live video from a CCTV source.

1. Control Buttons: On the display window, with separate control buttons to represent Left, Right, Up, Down, Zoom In, Zoom Out, Scan, and a minimum of two custom command auxiliary controls.

2. Provide at least seven icons to represent different types of cameras, with ability to import custom icons. Provide option for

display of icons on graphic maps to represent their physical location.

3. Provide the alarm-handling window with a command button that will display the camera associated with the alarm point.

B. Display mouse-selectable icons representing each camera source, to select source to be displayed. For CCTV sources that are connected to a video switcher, control station shall automatically send control commands through a COM port to display the requested camera when the camera icon is selected.

C. Allow cameras with preset positioning to be defined by displaying a different icon for each of the presets. Provide control with Next and Previous buttons to allow operator to cycle quickly through the preset positions.

2.20 WIRES AND CABLES

A. Refer to section 280513 "CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY".

G. Multiconductor, Readers and Wiegand Keypads Cables: No. 22 AWG, paired and twisted multiple conductors, stranded (7x30) tinned copper conductors, semirigid PVC insulation, overall aluminum foil-polyester tape shield with 100 percent shield coverage, plus tinned copper braid shield with 65 percent shield coverage, and PVC jacket.

1. NFPA 70, Type CMG.
2. Flame Resistance: UL 1581 Vertical Tray.
3. For TIA/EIA-RS-232 applications.

I. Paired Readers and Wiegand Keypads Cable: Paired, 3 pairs, twisted, No. 20 AWG, stranded (7x28) tinned copper conductors, polyethylene (polyolefin) insulation, individual aluminum foil-polyester tape shielded pairs each with No. 22 AWG, stranded (19x34) tinned copper drain wire, 100 percent shield coverage, and PVC jacket.

1. NFPA 70, Type CM.
2. Flame Resistance: UL 1581 Vertical Tray.

J. Plenum-Type, Paired, Readers and Wiegand Keypads Cable: Paired, 3 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, plastic insulation, individual aluminum foil-polypropylene tape shielded pairs each with No. 22 AWG, stranded tinned copper drain wire, 100 percent shield coverage, and fluorinated-ethylene-propylene jacket.

1. NFPA 70, Type CMP.
2. Flame Resistance: NFPA 262 Flame Test.

K. Plenum-Type, Multiconductor, Readers and Keypads Cable: 6 conductors, No. 20 AWG, stranded (7x28) tinned copper conductors, fluorinated-ethylene-propylene insulation, overall aluminum foil-polyester tape shield with 100 percent shield coverage plus tinned copper braid shield with 85 percent shield coverage, and fluorinated-ethylene-propylene jacket.
   1. NFPA 70, Type CMP.
   2. Flame Resistance: NFPA 262 Flame Test.

L. Paired Lock Cable: 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors, PVC insulation, unshielded, and PVC jacket.
   1. NFPA 70, Type CMG.
   2. Flame Resistance: UL 1581 Vertical Tray.

M. Plenum-Type, Paired Lock Cable: 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors, PVC insulation, unshielded, and PVC jacket.
   1. NFPA 70, Type CMP.
   2. Flame Resistance: NFPA 262 Flame Test.

N. Paired Lock Cable: 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors, PVC insulation, unshielded, and PVC jacket.
   1. NFPA 70, Type CMG.
   2. Flame Resistance: UL 1581 Vertical Tray.

O. Plenum-Type, Paired Lock Cable: 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors, fluorinated-ethylene-propylene insulation, unshielded, and plastic jacket.
   1. NFPA 70, Type CMP.
   2. Flame Resistance: NFPA 262 Flame Test.

P. Paired Input Cable: 1 pair, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors, polypropylene insulation, overall aluminum foil-polyester tape shield with No. 22 AWG, stranded (7x30) tinned copper drain wire, 100 percent shield coverage, and PVC jacket.
   1. NFPA 70, Type CMR.
   2. Flame Resistance: UL 1666 Riser Flame Test.

Q. Plenum-Type, Paired Input Cable: 1 pair, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors, fluorinated-ethylene-propylene insulation, aluminum foil-polyester tape shield (foil side out), with No. 22 AWG drain wire, 100 percent shield coverage, and plastic jacket.
   1. NFPA 70, Type CMP.
   2. Flame Resistance: NFPA 262 Flame Test.

R. Paired AC Transformer Cable: 1 pair, twisted, No. 18 AWG, stranded (7x26) tinned copper conductors, PVC insulation, unshielded, and PVC jacket.

1. NFPA 70, Type CMG.

S. Plenum-Type, Paired AC Transformer Cable: 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors, fluorinated-ethylene-propylene insulation, unshielded, and plastic jacket.

1. NFPA 70, Type CMP.
2. Flame Resistance: NFPA 262 Flame Test.

U. LAN (Ethernet) Cabling: Comply with Division 28 Section "Conductors and Cables for Electronic Safety and Security."

PART 3 - EXECUTION

3.1 GENERAL

A. The Contractor shall install all system components and appurtenances in accordance with the manufacturers' instructions, ANSI C2, and shall furnish all necessary interconnections, services, and adjustments required for a complete and operable system as specified. Control signals, communications, and data transmission lines grounding shall be installed as necessary to preclude ground loops, noise, and surges from affecting system operation. Equipment, materials, installation, workmanship, inspection, and testing shall be in accordance with manufacturers' recommendations and as modified herein.

B. Consult the manufacturers' installation manuals for all wiring diagrams, schematics, physical equipment sizes, etc., before beginning system installation. Refer to the Riser/Connection diagram for all schematic system installation/termination/wiring data.

C. All equipment shall be attached to walls and ceiling/floor assemblies and shall be held firmly in place (e.g., sensors shall not be supported solely by suspended ceilings). Fasteners and supports shall be adequate to support the required load.

3.2 CURRENT SITE CONDITIONS

A. The Contractor shall visit the site and verify that site conditions are in agreement with the design package. The Contractor shall report all changes to the site or conditions which will affect performance of the system to the Owner in a report as defined in paragraph Group II Technical Data Package. The Contractor shall not take any corrective action without written permission from the Owner.

3.3 EXAMINATION

A. Examine pathway elements intended for cables. Check raceways, cable trays, and other elements for compliance with space allocations, installation tolerances, hazards to cable installation, and other conditions affecting installation.

B. Examine roughing-in for LAN and control cable conduit systems to PCs, Controllers, card readers, and other cable-connected devices to verify actual locations of conduit and back boxes before device installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.4 PREPARATION

A. Comply with recommendations in SIA CP-01.

B. Comply with EIA/TIA-606, "Administration Standard for the Telecommunications Infrastructure of Commercial Buildings."

C. Obtain detailed Project planning forms from manufacturer of access-control system; develop custom forms to suit Project. Fill in all data available from Project plans and specifications and publish as Project planning documents for review and approval.

1. Record setup data for control station and workstations.
2. For each Location, record setup of Controller features and access requirements.
3. Propose start and stop times for time zones and holidays and match up access levels for doors.
4. Set up groups, linking, and list inputs and outputs for each Controller.
5. Assign action message names and compose messages.
6. Set up alarms. Establish interlocks between alarms, intruder detection, and video surveillance features.
7. Prepare and install alarm graphic maps.
8. Develop user-defined fields.
9. Develop screen layout formats.
10. Propose setups for guard tours and key control.
11. Discuss badge layout options, design badges.
12. Complete system diagnostics and operation verification.
13. Prepare a specific plan for system testing, startup, and demonstration.
14. Develop acceptance test concept and, on approval, develop specifics of the test.

15. Develop cable and asset management system details, input data from construction documents. Include system schematics and Technical Drawings.

D. In meetings with Architect and Owner, present Project planning documents and review, adjust, and prepare final setup documents. Use final documents to set up system software.

3.5 CABLING

A. Comply with NECA 1, "Good Workmanship in Electrical Contracting."

B. Install cables and wiring according to requirements in Division 28 Section "Conductors and Cables for Electronic Safety and Security."

D. Wiring Method: Install wiring in raceway and cable tray except within consoles, cabinets, desks, and counters and except in accessible ceiling spaces and in gypsum board partitions where unenclosed wiring method may be used. Use NRTL-listed plenum cable in environmental air spaces, including plenum ceilings. Conceal raceway and cables except in unfinished spaces.

E. Install LAN cables using techniques, practices, and methods that are consistent with Category 6a rating of components and that ensure Category 6a performance of completed and linked signal paths, end to end.

F. Install cables without damaging conductors, shield, or jacket.

G. Boxes and enclosures containing security system components or cabling, and which are easily accessible to employees or to the public, shall be provided with a lock. Boxes above ceiling level in occupied areas of the building shall not be considered to be accessible. Junction boxes and small device enclosures below ceiling level and easily accessible to employees or the public shall be covered with a suitable cover plate and secured with tamperproof screws.

H. Install end-of-line resistors at the field device location and not at the Controller or panel location.

3.6 CABLE APPLICATION

A. Comply with EIA/TIA-569, "Commercial Building Standard for Telecommunications Pathways and Spaces."

B. Cable application requirements are minimum requirements and shall be exceeded if recommended or required by manufacturer of system hardware.

C. RS-232 Cabling: Install at a maximum distance of 50 feet (15 m).

D. RS-485 Cabling: Install at a maximum distance of 4000 feet (1220 m).

E. Card Readers and Keypads:

1. Install number of conductor pairs recommended by manufacturer for the functions specified.
2. Unless manufacturer recommends larger conductors, install No. 22 AWG wire if maximum distance from Controller to the reader is 250 feet (75 m), and install No. 20 AWG wire if maximum distance is 500 feet (150 m).
3. For greater distances, install "extender" or "repeater" modules recommended by manufacturer of the Controller.
4. Install minimum No. 18 AWG shielded cable to readers and keypads that draw 50 mA or more.

F. Install minimum No. 16 AWG cable from Controller to electrically powered locks. Do not exceed 500 feet (150 m)

G. Install minimum No. 18 AWG ac power wire from transformer to Controller, with a maximum distance of 25 feet (8 m)

3.7 GROUNDING

A. Comply with Division 26 Section "Grounding and Bonding for Electrical Systems."

B. Comply with IEEE 1100, "Power and Grounding Sensitive Electronic Equipment."

C. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments.

D. Signal Ground:

1. Terminal: Locate in each equipment room and wiring closet; isolate from power system and equipment grounding.
2. Bus: Mount on wall of main equipment room with standoff insulators.
3. Backbone Cable: Extend from signal ground bus to signal ground terminal in each equipment room and wiring closet.

3.8 INSTALLATION

A. System installation shall be in accordance with UL 294, manufacturer and related documents and references, for each type of security subsystem designed, engineered, and installed.

B. Components shall be configured with appropriate “service points” to pinpoint system trouble in less than 30 minutes.

C. The Contractor shall install all system components including Government furnished equipment, and appurtenances in accordance with the manufacturer's instructions, documentation listed in Sections 1.4 and

1.5 of this document, and shall furnish all necessary connectors, terminators, interconnections, services, and adjustments required for a operable system.

D. The PACS will be designed, engineered, installed, and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the system is a stand alone or a network.

E. For integration purposes, the PACS shall be integrated where appropriate with the following associated security subsystems:

1. CCTV:
   a. Provide 24 hour coverage of all entry points to the perimeter and agency buildings. As well as all emergency exits utilizing a fixed color camera.
   b. Be able to monitor, control and record cameras on a 24 hours basis.
   c. Be programmed to automatically call up a camera when an access point is but into an alarm state.
   d. For additional PACS system requirements as they relate to the CCTV, refer to Section 28 23 00, VIDEO SURVEILLANCE.
2. IDS:
   a. Be able to monitor door control sensors.
   b. Be able to monitor and control the IDS on a 24 hours basis.
   c. Be programmed to go into an alarm state when an IDS device is put into an alarm state and notify the operator via an audible alarm.
   d. For additional PACS system requirements as they relate to the IDS, refer to Section 28 16 11, INTRUSION DETECTION SYSTEM.
3. Security Access Detection:
   a. Be able to monitor all objects that have been screened with an x-ray machine and be able to monitor all data acquired by the bomb detection unit.
   b. For additional PACS system requirements as they relate to the Security Access Detection, refer to Section 28 13 53, SECURITY ACCESS DETECTION.
4. EPPS:
   a. Be programmed to go into an alarm state when an emergency call box or duress alarm/panic device is activated and notify the Physical Access Control System and Database Management of an alarm event.

b. For additional PACS requirements as they relate to the EPPS, refer to Section 28 26 00, ELECTRONIC PERSONAL PROTECTION SYSTEM.

F. Integration with these security subsystems shall be achieved by computer programming or the direct hardwiring of the systems.

G. For programming purposes refer to the manufacturers' requirements for correct system operations. Ensure computers being utilized for system integration meet or exceed the minimum system requirements outlined on the systems software packages.

H. The Contractor shall visit the site and verify that site conditions are in agreement with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system. The Contractor shall not take any corrective action without written permission from the Government.

I. The Contractor shall visit the site and verify that site conditions are in agreement/compliance with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system to the Contracting Officer in the form of a report. The Contractor shall not take any corrective action without written permission received from the Contracting Officer.

J. Existing Equipment:

1. The Contractor shall connect to and utilize existing door equipment, control signal transmission lines, and devices as outlined in the design package. Door equipment and signal lines that are usable in their original configuration without modification may be reused with Contracting Officer approval.
2. The Contractor shall perform a field survey, including testing and inspection of all existing door equipment and signal lines intended to be incorporated into the PACS, and furnish a report to the Contracting Officer as part of the site survey report. For those items considered nonfunctioning, provide (with the report) specification sheets, or written functional requirements to support the findings and the estimated cost to correct the deficiency. As part of the report, the Contractor shall include a schedule for connection to all existing equipment.
3. The Contractor shall make written requests and obtain approval prior to disconnecting any signal lines and equipment and creating equipment downtime. Such work shall proceed only after receiving Contracting Officer approval of these requests. If any device fails

after the Contractor has commenced work on that device, signal or control line, the Contractor shall diagnose the failure and perform any necessary corrections to the equipment.

4. The Contractor shall be held responsible for repair costs due to Contractor negligence, abuse, or improper installation of equipment.
5. The Contracting Officer shall be provided with a full list of all equipment that is to be removed or replaced by the Contractor, to include description and serial/manufacturer numbers where possible. The Contractor shall dispose of all equipment that has been removed or replaced based upon approval of the Contracting Officer after reviewing the equipment removal list. In all areas where equipment is removed or replaced the Contractor shall repair those areas to match the current existing conditions.

K. Enclosure Penetrations: All enclosure penetrations shall be from the bottom of the enclosure unless the system design requires penetrations from other directions. Penetrations of interior enclosures involving transitions of conduit from interior to exterior, and all penetrations on exterior enclosures shall be sealed with rubber silicone sealant to preclude the entry of water and will comply with VA Master Specification 07 84 00, Firestopping. The conduit riser shall terminate in a hot-dipped galvanized metal cable terminator. The terminator shall be filled with an approved sealant as recommended by the cable manufacturer and in such a manner that the cable is not damaged.

L. Cold Galvanizing: All field welds and brazing on factory galvanized boxes, enclosures, and conduits shall be coated with a cold galvanized paint containing at least 95 percent zinc by weight.

M. Control Panels:

1. Connect power and signal lines to the controller.
2. Program the panel as outlined by the design and per the manufacturer’s programming guidelines.

N. SMS:

1. Coordinate with the VA agency’s IT personnel to place the computer on the local LAN or Intranet and provide the security system protection levels required to insure only authorized VA personnel have access to the system.
2. Program and set-up the SMS to ensure it is in full operation.

O. Card Readers:

1. Connect all signal inputs and outputs as shown and specified.

2. Terminate input signals as required.
3. Program and address the reader as per the design package.
4. Readers shall be surface, or flush mounted and all appropriate hardware shall be provided to ensure the unit is installed in an enclosed conduit system.

P. Biometrics:
1. Connect all signal input and output cables along with all power cables.
2. Program and ensure the device is in operating order.

Q. Portal Control Devices:
1. Install all signal input and output cables as well as all power cables.
2. Devices shall be surface or flush mounted as per the design package.
3. Program all devices and ensure they are working.

R. Door Status Indicators:
1. Install all signal input and output cables as well as all power cables.
2. RTE’s shall be surface mounted and angled in a manner that they cannot be compromised from the non-secure side of a windowed door or allow for easy release of the locking device from a distance no greater than 6 feet from the base of the door.
3. Door position sensors shall be surface or flush mounted and wide gap with the ability to operate at a maximum distance of up to 2” (5 cm).

S. Entry Control Devices:
1. Install all signal input and power cables.
2. Strikes and bolts shall be mounted within the door frame.
3. Mortise locks shall be mounted within the door and an electric transfer hinge shall be utilized to transfer the wire from within the door frame to the mortise lock inside the door.
4. Electromagnetic locks shall be installed with the mag-lock mounted to the door frame and the metal plate mounted to the door.

T. System Start-Up:
1. The Contractor shall not apply power to the PACS until the following items have been completed:
a. PACS equipment items and have been set up in accordance with manufacturer's instructions.

b. A visual inspection of the PACS has been conducted to ensure that defective equipment items have not been installed and that there are no loose connections.
c. System wiring has been tested and verified as correctly connected as indicated.
d. All system grounding and transient protection systems have been verified as installed and connected as indicated.
e. Power supplies to be connected to the PACS have been verified as the correct voltage, phasing, and frequency as indicated.

2. Satisfaction of the above requirements shall not relieve the Contractor of responsibility for incorrect installation, defective equipment items, or collateral damage as a result of Contractor work efforts.
3. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

U. Supplemental Contractor Quality Control:
1. The Contractor shall provide the services of technical representatives who are familiar with all components and installation procedures of the installed PACS and are approved by the Contracting Officer.
2. The Contractor will be present on the job site during the preparatory and initial phases of quality control to provide technical assistance.
3. The Contractor shall also be available on an as needed basis to aid with follow-up phases of quality control.
4. The Contractor shall participate in the testing and validation of the system and shall provide certification that the system installed is fully operational as all construction document requirements have been fulfilled.

3.9 SYSTEM SOFTWARE

A. Install, configure, and test software and databases for the complete and proper operation of systems involved. Assign software license to Owner.

3.10 FIELD QUALITY CONTROL

A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components

and equipment installation, including connections, and to assist in field testing. Report results in writing.

C. Perform the following field tests and inspections and prepare test reports:

1. LAN Cable Procedures: Inspect for physical damage and test each conductor signal path for continuity and shorts. Use Class 2, bidirectional, Category 6a tester. Test for faulty connectors, splices, and terminations. Test according to TIA/EIA-568-1, "Commercial Building Telecommunications Cabling Standards - Part 1 General Requirements." Link performance for UTP cables must comply with minimum criteria in TIA/EIA-568-B.
2. Test each circuit and component of each system. Tests shall include, but are not limited to, measurements of power supply output under maximum load, signal loop resistance, and leakage to ground where applicable. System components with battery backup shall be operated on battery power for a period of not less than 10 percent of the calculated battery operating time. Provide special equipment and software if testing requires special or dedicated equipment.
3. Operational Test: After installation of cables and connectors, demonstrate product capability and compliance with requirements. Test each signal path for end-to-end performance from each end of all pairs installed. Remove temporary connections when tests have been satisfactorily completed.

3.11 PROTECTION

A. Maintain strict security during the installation of equipment and software. Rooms housing the control station, and workstations that have been powered up shall be locked and secured, with an activated burglar alarm and access-control system reporting to a Central Station complying with UL 1610, "Central-Station Burglar-Alarm Units," during periods when a qualified operator in the employ of Contractor is not present.

3.12 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 28 08 00 – COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 28 08 00 – COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.13 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 28 08 00 – COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

C. Develop separate training modules for the following:

1. Computer system administration personnel to manage and repair the LAN and databases and to update and maintain software.
2. Operators who prepare and input credentials to man the control station and workstations and to enroll personnel.
3. Security personnel.
4. Hardware maintenance personnel.
5. Corporate management.

D. All testing and training shall be compliant with the VA General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

-----END----

SECTION 28 16 00
INTRUSION DETECTION SYSTEM

PART 1 – GENERAL

1.1 DESCRIPTION

A. Provide and install a complete Intrusion Detection System, hereinafter referred to as IDS, as specified in this section.

B. This Section includes the following:

1. Intrusion detection with hard-wired or multiplexed, modular, microprocessor-based controls, intrusion sensors and detection devices, and communication links to perform monitoring, alarm, and control functions.
2. Responsibility for integrating electronic and electrical systems and equipment is specified in the following Sections, with Work specified in this Section:
   a. Division 08 Section "DOOR HARDWARE".
   b. Division 27 Section "INTERCOMMUNICATIONS AND PROGRAM SYSTEMS".
   c. Division 28 Section "PHYSICAL ACCESS CONTROL".
   d. Division 28 Section "FIRE DETECTION AND ALARM".
   e. Division 28 Section "VIDEO SURVEILLANCE".

C. Related Sections include the following:

1. Division 28 Section "VIDEO SURVEILLANCE" for closed-circuit television cameras that are used as devices for video motion detection.
2. Division 28 Section "CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY" for cabling between central-station control units and field-mounted devices and controllers.

D. The contractor shall provide Netbotz Camera system, the system shall be installed within the telecommunication racks, install per manufacturers recommendations. The Netbotz system shall be contractor furnished and installed. The Netbotz shall be furnished with monitor, camera, temperature and humidity sensor. Provide all necessary accessories for a complete installation.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.

C. Section 26 05 11 - REQUIREMENTS FOR ELECTRICAL INSTALLATIONS. Requirements for connection of high voltage.

D. Section 26 05 21 - LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Requirements for power cables.

E. Section 28 05 00 – COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.

F. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.

G. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.

H. Section 28 05 28.33 - CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.

I. Section 28 13 00 - PHYSICAL ACCESS CONTROL SYSTEMS (PACS). Requirements for physical access control integration.

J. Section 28 23 00 - VIDEO SURVEILLANCE. Requirements for security camera systems.

K. Section 28 31 00 - FIRE DETECTION AND ALARM. Requirements for integration with fire detection and alarm system.

1.3 QUALITY ASSURANCE

A. The Contractor shall be responsible for providing, installing, and the operation of the IDS as shown. The Contractor shall also provide certification as required.

B. The security system shall be installed and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the security system is stand-alone or a part of a complete Information Technology (IT) computer network.

C. The Contractor or security sub-contractor shall be a licensed security Contractor as required within the state or jurisdiction of where the installation work is being conducted.

1.4 DEFINITIONS

A. Controller: An intelligent peripheral control unit that uses a computer for controlling its operation. Where this term is presented with an initial capital letter, this definition applies.

B. I/O: Input/Output.

C. Intrusion Zone: A space or area for which an intrusion must be detected and uniquely identified, the sensor or group of sensors assigned to perform the detection, and any interface equipment between sensors and communication link to central-station control unit.

D. LED: Light-emitting diode.

E. NEC: National Electric Code

F. NEMA: National Electrical Manufacturers Association

G. NFPA: National Fire Protection Association

H. NRTL: Nationally Recognized Testing Laboratory.

I. SMS: Security Management System – A SMS is software that incorporates multiple security subsystems (e.g., physical access control, intrusion detection, closed circuit television, intercom) into a single platform and graphical user interface.

J. PIR: Passive infrared.

K. RF: Radio frequency.

L. Standard Intruder: A person who weighs 45 kg (100 lb.) or less and whose height is (60 in) or less; dressed in a long-sleeved shirt, slacks, and shoes.

M. Standard-Intruder Movement: Any movement, such as walking, running, crawling, rolling, or jumping, of a "standard intruder" in a protected zone.

N. TCP/IP: Transport control protocol/Internet protocol incorporated into Microsoft Windows.

O. UPS: Uninterruptible Power Supply

P. UTP: Unshielded Twisted Pair

1.5 SUBMITTALS

A. Refer to Section 28 05 00, Part1

B. Provide certificates of compliance with Section 1.3, Quality Assurance.

C. Provide a shop drawing and as-built design package in both electronic format and on paper, minimum size 1220 x 1220 millimeters (48 x 48 inches); drawing submittals shall be per the established project schedule.

D. Shop drawing and as-built packages shall include, but not be limited to:

1. Index Sheet that shall:

a. Define each page of the design package to include facility name, building name, floor, and sheet number.

b. Provide a list of all security abbreviations and symbols.
c. Reference all general notes that are utilized within the design package.
d. Specification and scope of work pages for all security systems that are applicable to the design package that will:
1) Outline all general and job specific work required within the design package.
2) Provide a device identification table outlining device Identification (ID) and use for all security systems equipment utilized in the design package.

2. Drawing sheets that will be plotted on the individual floor plans or site plans shall:
a. Include a title block as defined above.
b. Define the drawings scale in both standard and metric measurements.
c. Provide device identification and location.
d. Address all signal and power conduit runs and sizes that are associated with the design of the electronic security system and other security elements (e.g., barriers, etc.).
e. Identify all pull box and conduit locations, sizes, and fill capacities.
f. Address all general and drawing specific notes for a particular drawing sheet.

3. A riser drawing for each applicable security subsystem shall:
a. Indicate the sequence of operation.
b. Relationship of integrated components on one diagram.
c. Include the number, size, identification, and maximum lengths of interconnecting wires.
d. Wire/cable types shall be defined by a wire and cable schedule. The schedule shall utilize a lettering system that will correspond to the wire/cable it represents (example: A = 18 AWG/1 Pair Twisted, Unshielded). This schedule shall also provide the manufacturer’s name and part number for the wire/cable being installed.

4. A system drawing for each applicable security system shall:
a. Identify how all equipment within the system, from main panel to device, shall be laid out and connected.

b. Provide full detail of all system components wiring from point-to-point.
c. Identify wire types utilized for connection and interconnection with associate security subsystems.
d. Show device locations that correspond to the floor plans.
e. All general and drawing specific notes shall be included with the system drawings.

5. A schedule for all of the applicable security subsystems shall be included. All schedules shall provide the following information:
a. Device ID.
b. Device Location (e.g. site, building, floor, room number, location, and description).
c. Mounting type (e.g. flush, wall, surface, etc.).
d. Power supply or circuit breaker and power panel number.
e. In addition, for the IDS, provide the sensor ID, sensor type and housing model number.
6. Detail and elevation drawings for all devices that define how they were installed and mounted.

E. Shop drawing packages shall be reviewed by the Contractor along with a VA representative to ensure all work has been clearly defined and completed. All reviews shall be conducted in accordance with the project schedule. There shall be four (4) stages to the review process:
1. 35 percent
2. 65 percent
3. 90 percent
4. 100 percent

F. Provide manufacturer security system product cut-sheets. Submit for approval at least 30 days prior to commencement of formal testing, a Security System Operational Test Plan. Include procedures for operational testing of each component and security subsystem, to include performance of an integrated system test.

G. Submit manufacture’s certification of Underwriters Laboratories, Inc. (UL) listing as specified. Provide all maintenance and operating manuals per the VA General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

H. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician

and dated on the date of completion, in accordance with the requirements of Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI)/Security Industry Association (SIA):

PIR-01-00.....Passive Infrared Motion Detector Standard - Features for Enhancing False Alarm Immunity

CP-01-00.....Control Panel Standard-Features for False Alarm Reduction

C. Department of Justice American Disability Act (ADA)

28 CFR Part 36.....2010 ADA Standards for Accessible Design

D. Federal Communications Commission (FCC):

(47 CFR 15) Part 15.....Limitations on the Use of Wireless Equipment/Systems

E. National Electrical Manufactures Association (NEMA):

250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)

F. National Fire Protection Association (NFPA):

70-11.....National Electrical Code

731-08.....Standards for the Installation of Electric Premises Security Systems

G. Underwriters Laboratories, Inc. (UL):

464-09.....Audible Signal Appliances

609-96.....Local Burglar Alarm Units and Systems

634-07.....Standards for Connectors with Burglar-Alarm Systems

639-07.....Standards for Intrusion Detection Units

1037-09.....Standard for Anti-theft Alarms and Devices

1635-10.....Digital Alarm Communicator System Units

H. Uniform Federal Accessibility Standards (UFAS), 19841.

1.7 COORDINATION

A. Coordinate arrangement, mounting, and support of intrusion detection system equipment:
   1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
   2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
   3. To allow right of way for piping and conduit installed at required slope.
   4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.

B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

C. Coordinate location of access panels and doors for electronic safety and security items that are behind finished surfaces or otherwise concealed.

1.8 EQUIPMENT AND MATERIALS

A. General
   1. All equipment associated within the IDS shall be rated for continuous operation. Environmental conditions (i.e. temperature, humidity, wind, and seismic activity) shall be taken under consideration at each facility and site location prior to installation of the equipment.
   2. All equipment shall operate on a 120 volts alternating current (VAC); 60 Hz AC power system unless documented otherwise in subsequent sections listed within this specification. All equipment shall have a back-up source of power that will provide a minimum of 96 hours of run time in the event of a loss of primary power to the facility.
   3. The system shall be designed, installed, and programmed in a manner that will allow for ease of operation, programming, servicing, maintenance, testing, and upgrading of the system.
   4. All IDS components located in designated “HAZARDOUS ENVIRONMENT” areas where fire or explosion could occur due to the presence of natural gases or vapors, flammable liquids, combustible residue, or

ignitable fibers or debris, shall be rated Class II, Division I, Group F, and installed in accordance with National Fire Protection Association (NFPA) 70 National Electric Code, Chapter 5.

5. All equipment and materials for the system will be compatible to ensure functional operation in accordance with requirements.

1.9 WARRANTY OF CONSTRUCTION.

A. Warrant IDS work subject to the Article "Warranty of Construction" of FAR 52.246-21.

B. Demonstration and training shall be performed prior to system acceptance.

PART 2 – PRODUCTS

2.1 FUNCTIONAL DESCRIPTION OF SYSTEM

A. Supervision: System components shall be continuously monitored for normal, alarm, supervisory, and trouble conditions. Indicate deviations from normal conditions at any location in system. Indication includes identification of device or circuit in which deviation has occurred and whether deviation is an alarm or malfunction.

1. Alarm Signal: Display at central-station control unit and actuate audible and visual alarm devices.
2. Trouble Condition Signal: Distinct from other signals, indicating that system is not fully functional. Trouble signal shall indicate system problems such as battery failure, open or shorted transmission line conductors, or controller failure.
3. Supervisory Condition Signal: Distinct from other signals, indicating an abnormal condition as specified for the particular device or controller.

B. System Control: Central-station control unit shall directly monitor intrusion detection units and connecting wiring.

D. System shall automatically reboot program without error or loss of status or alarm data after any system disturbance.

E. Operator Commands:

1. Help with System Operation: Display all commands available to operator. Help command, followed by a specific command, shall produce a short explanation of the purpose, use, and system reaction to that command.

2. Acknowledge Alarm: To indicate that alarm message has been observed by operator.
3. Place Protected Zone in Access: Disable all intrusion-alarm circuits of a specific protected zone. Tamper circuits may not be disabled by operator.
4. Place Protected Zone in Secure: Activate all intrusion-alarm circuits of a protected zone.
5. Protected Zone Test: Initiate operational test of a specific protected zone.
6. System Test: Initiate system-wide operational test.
7. Print Reports.

F. Timed Control at Central-Station Control Unit: Allow automatically timed "secure" and "access" functions of selected protected zones.

G. Automatic Control of Related Systems: Alarm or supervisory signals from certain intrusion detection devices control the following functions in related systems:
1. Switch selected lights.
3. Open a signal path between certain intercommunication stations.
4. Shift sound system to "listening mode" and open a signal path to certain system speakers.
5. Switch signal to selected monitor from closed-circuit television camera in vicinity of sensor signaling an alarm.

I. Response Time: 2 seconds between actuation of any alarm and its indication at central-station control unit.

J. Circuit Supervision: Supervise all signal and data transmission lines, links with other systems, and sensors from central-station control unit. Indicate circuit and detection device faults with both protected zone and trouble signals, sound a distinctive audible tone, and illuminate an LED. Maximum permissible elapsed time between occurrence of a trouble condition and indication at central-station control unit is 20 seconds. Initiate an alarm in response to opening, closing, shorting, or grounding of a signal or data transmission line.

K. Programmed Secure-Access Control: System shall be programmable to automatically change status of various combinations of protected zones between secure and access conditions at scheduled times. Status changes may be preset for repetitive, daily, and weekly; specially

scheduled operations may be preset up to a year in advance. Manual secure-access control stations shall override programmed settings.

L. Manual Secure-Access Control: Coded entries at manual stations shall change status of associated protected zone between secure and access conditions.

2.2 SYSTEM COMPONENT REQUIREMENTS

A. Compatibility: Detection devices and their communication features, connecting wiring, and central-station control unit shall be selected and configured with accessories for full compatibility with the following equipment:

1. Data Gathering Panel, Output Module, Input Module, 28 13 00 PHYSICAL ACCESS CONTROL SYSTEM.

B. Surge Protection: Protect components from voltage surges originating external to equipment housing and entering through power, communication, signal, control, or sensing leads. Include surge protection for external wiring of each conductor entry connection to components.

1. Minimum Protection for Power Lines 120 V and More: Auxiliary panel suppressors complying with requirements in Division 26 Section TRANSIENT-VOLTAGE SUPPRESSION FOR LOW-VOLTAGE ELECTRICAL POWER CIRCUITS.
2. Minimum Protection for Communication, Signal, Control, and Low-Voltage Power Lines: Comply with requirements in Division 26 Section TRANSIENT-VOLTAGE SUPPRESSION FOR LOW-VOLTAGE ELECTRICAL POWER CIRCUITS as recommended by manufacturer for type of line being protected.

C. Interference Protection: Components shall be unaffected by radiated RFI and electrical induction of 15 V/m over a frequency range of 10 to 10,000 MHz and conducted interference signals up to 0.25-V RMS injected into power supply lines at 10 to 10,000 MHz.

D. Tamper Protection: Tamper switches on detection devices, controllers, annunciators, pull boxes, junction boxes, cabinets, and other system components shall initiate a tamper-alarm signal when unit is opened or partially disassembled and when entering conductors are cut or disconnected. Central-station control-unit alarm display shall identify tamper alarms and indicate locations.

E. Self-Testing Devices: Automatically test themselves periodically, but not less than once per hour, to verify normal device functioning and alarm initiation capability. Devices transmit test failure to central-station control unit.

F. Antimasking Devices: Automatically check operation continuously or at intervals of a minute or less, and use signal-processing logic to detect blocking, masking, jamming, tampering, or other operational dysfunction. Devices transmit detection of operational dysfunction to central-station control unit as an alarm signal.

G. Addressable Devices: Transmitter and receivers shall communicate unique device identification and status reports to central-station control unit.

H. Remote-Controlled Devices: Individually and remotely adjustable for sensitivity and individually monitored at central-station control unit for calibration, sensitivity, and alarm condition.

2.3 ENCLOSURES

A. Interior Sensors: Outdoors shall be NEMA 3R, Indoors shall be: Nema 1. Enclosures that protect against dust, falling dirt, and dripping noncorrosive liquids.

2.5 EQUIPMENT ITEMS

A. General:

1. All requirements listed below are the minimum specifications that need to be met in order to comply with the IDS.
2. All IDS sensors shall conform to UL 639, Intrusion Detection Standard.
3. Ensure that IDS is fully integrated with other security subsystems as required to include, but not limited to, the CCTV, PACS, EPPS, and Physical Access Control System and Database Management. The IDS provided shall not limit the expansion and growth capability to a single manufacturer and shall allow modular expansion with minimal equipment modifications.

B. IDS Components: The IDS shall consist of, but not be limited to, the following components:

1. Control Panel
2. Exterior Detection Devices (Sensors)
3. Interior Detection Devices (Sensors)
4. Power Supply

5. Enclosures

2.6 CONTROL PANEL

A. The Control panel shall be the main point of programming, monitoring, accessing, securing, and troubleshooting the IDS. Refer to American National Standards Institute (ANSI) CP-01 Control Panel Standard-Features for False Alarm Reduction.

B. The Control Panel shall provide a means of reporting alarms to a Physical Access Control System and Database Management via a computer interface or direct connection to an alarm control monitoring panel.

C. The Control panel shall utilize a Multifunctional Keypad, Input and Output Modules for expansion of alarm zones, interfacing with additional security subsystems, programming, monitoring, and controlling the IDS.

D. The Control panel shall meet or exceed the following minimum functional requirements for programming outputs, system response, and user interface:

1. Programming Outputs:
   a. 2 Amps alarm power at 12 VDC
   b. 1.4 Amps auxiliary power at 12 VDC
   c. Four alarm output patterns
   d. Programmable bell test
   e. Programmable bell shut-off timer
2. System Response:
   a. Selectable point response time
   b. Cross point capability
   c. Alarm verification
   d. Watch mode
   e. Scheduled events arm, disarm, bypass and un-bypass points, control relays, and control authority levels
3. User Interface:
   a. Supervises up to eight command points (e.g. Up to 16 unsupervised keypads can be used)
   b. Provides custom keypad text
   c. Addresses full function command menu including custom functions
   d. Allows user authority by defined area and 16-character name

e. Provides for 14 custom authority control levels allowing user's authority to change, add, delete pass codes, disarm, bypass points, and start system tests.

4. The Control panel shall meet or exceed the following technical characteristics:

Input Voltage via 110 VAC or 220 VAC Step-down Transformer	16 or 18 VAC
Operating Voltage	12 VDC
Output Voltage	12 VDC @ 2 A max
Direct Hardwire Zones	7
Partitions	8
Multifunctional Keypads	16 (2 per partition)
Communications Port	RJ-11

E. A multifunctional keypad shall be utilized as a user interface for arming, disarming, monitoring, troubleshooting, and programming the alarm control panel.

F. Keypads shall have the following features:

1. Multiple function keypads suitable for remote mounting, no greater than 1333 m (4000 ft), shall be provided from the control panel and have a light emitting diode (LED) readout of alarm and trouble conditions by zone.
2. An alphanumeric English language display, with keypad programmability, and EE-PROM memory, shall also be provided.
3. Trouble alarm indicators shall be distinguishable from intrusion alarms.
4. A minimum of four (4) zones selectable as entry and exit with programmable time delay.
5. Complete system test activated capability at the keypad.
6. Capability for opening and closing reports to a remote monitoring location.
7. Adjustable entry and exit delay times.
8. Capability for a minimum of two (2) multiple function keypads.
9. Capability to shunt or bypass selected interior zones while arming perimeter protection and remaining interior zones.
10. Capability for a minimum of seven assignable pass-codes that are keypad programmable from a suppressed master code.

11. The control panel shall have a communications port that will allow for communications with a computer for programming, monitoring, and troubleshooting purposes. The communications port will be, at a minimum, an RJ-11 or better.
12. The control panel will have a systems success probability of 95% or better, and shall include the following success considerations:
    a. False Alarm: Shall not exceed one (1) false alarm per 30 days per sensor zone.
    b. Nuisance Alarm: Shall not exceed a rate of one (1) alarm per seven (7) days per zone within the first 60 days after installation and acceptance. Sensor adjustments will be made and then shall not exceed one (1) alarm per 30 days.
13. The Control Panel will be able to detect either a line fault or power loss for all supervised data cables.
    a. Line Fault Detection: Communication links of the IDS shall have an active mode for line fault detection. Fault isolation at the systems level shall have the same geographic resolutions as provided for intrusion detection. The line fault alarm shall be clearly distinguishable from other alarms.
    b. Power Loss Detection: Provide the capability to detect when critical components experience temporary or permanent loss of power and annunciate to clearly identify the component experiencing power loss.

2.7 KEYPADS

A. Keypads shall meet or exceed the following technical characteristics:

Connections	4-wire flying lead for data and power
Operating Temperature	0°C to +50°C (+32°F to +122°F)
Display Window	8-point LED
Indicators: Illuminated keys	Armed Status-LED
	Point Status-LED
	Command Mode-LED
	Power-LED
Voltage	Nominal 12 VDC

2.8 INPUT MODULE

A. An input module shall be utilized to connect additional detection devices to the control panel. This module will meet or exceed the following technical characteristics:

Operating Voltage	8.5 to 14.5 VDC Nominal
Zone Inputs	Style A (Class B) Supervised
Operating Temperature	0 to 40 degrees C (32 to 140 degrees F)

2.9 OUTPUT MODULE

A. An output module shall be utilized to interface the control panel with other security subsystems. The output module shall meet or exceed the following technical characteristics:

Operating Voltage	8.5 to 14.5 VDC Nominal
Output Relays	"Form C" Dry Relay Contracts
Relay Contact Rating	4A @ 24 VDC
	4A @ 24 VAC
	1A @ 70 VAC
Operating Temperature	0 to 40 degrees C F (32 to 140 degrees)

2.10 INTERIOR DETECTION DEVICES (SENSORS)

A. The IDS shall consist of interior, exterior, and other detection devices that are capable of:
   1. Locating intrusions at individually protected asset areas or at an individual portal.
   2. Locating intrusions within a specific area of coverage.
   3. Locating failures or tampering of individual sensors or components.

B. Provide and adjust for devices so that coverage is maximized in the space or area it is installed in. For large rooms where multiple devices are required, ensure device coverage is overlapping.

C. Detection sensitivity shall be set up to ensure maximum coverage of the secure area is obtained while at the same time limiting excessive false alarms due to the environment and impact of small animals. All detection devices shall be anti-masking with exception of video motion detection.

D. Dual sensor technology shall be used when possible. Sensor technology shall not be of the same type that is easily defeated by a single method. This will reduce the amount of false alarms.

E. Interior Environmental Conditions: Systems shall be able to operate in environmentally protected interior areas and shall meet operational performance requirements for the following ambient conditions:
   1. If components are installed in unheated areas, they shall be able to operate in temperatures as low as -17 C (0 F;
   2. Interior Sensor Environmental Characteristics:

Temperatures	0 to 50 C (32F to 120 F)
Pressure	Sea Level to 4573m (15,000 ft.) above sea level
Humidity	5% - 95%
Fungus	Components of non-fungus nutrient materials
Acoustical Noise	Suitable for high noise environments above 100db

F. Balanced Magnetic Switches (BMS)
   1. BMS switches shall be surface or recessed mounted according to manufacturer's instructions. Recessed mounted is the preferred method to reduce tampering or defeating of the system. Switches shall activate when a disturbance in the balanced magnetic field occurs.
   2. Switches shall have a minimum of two (2) encapsulated reed switches.
   3. Contractor shall provide each BMS with a current protective device, rated to limit current to 80% of the switch capacity.
   4. Surface Mounted BMS: For exterior application, components shall be housed in weatherproof enclosures.
   5. BMS field adjustments in the fixed space between magnet and switch housing shall not be possible. Attempts to adjust or disturb the magnetic field shall cause a tamper alarm.
   6. BMS Technical Characteristics:

Maximum current	.25 amperes
Maximum voltage	30 VDC
Maximum power	3.0 W (without internal terminating resistors). 1.0 W (with internal terminating resistors).
Components	Three (3) pre-adjusted reed switches Three (3) pre-adjusted magnets
Output contacts	Transfer type SPDT

Contact rating	0.5 amperes, 28 VDC
Switch mechanism	Internally adjustable ¼ - ½ in. (6-13 mm)
Wiring	Two (2) wires #22 American Wire Gauge (AWG), three (3) or 11 foot attached cable
Activation lifetime	1,000,000 activations
Enclosure	Nonferrous materials
Tamper alarm activation	Cover opened 3 mm (1/8 in.) and inaccessible until actuated

G. Window Intrusion Detection

1. These IDS devices shall detect intrusions thru inertia (shock) or by sound and shall utilize either a Break wire Sensor or Acoustic and Seismic Sensor.
2. Break wire Sensors (wire trap):
   a. Detect intrusion thru shock or breakage of window glazing. Also used for the protection of utility openings.
   b. Sensors shall consist of fine wire embedded in or affixed to interior of glazing. Breakage of protected glazing shall result in wire breakage.
   c. Wire shall be hard-drawn copper up to #26 AWG diameter.
   d. If sensors are affixed to glazing the sensor shall be protected by a clear coating which shall not affect sensor functioning.
   e. Sensor shall be terminated in insulated connectors which are concealed and tamper resistant.
   f. Protection of inlet openings:
      1) Shall consist of up to 26 AWG hard-drawn copper wire with a tensile strength of 17.8 N 4 pounds maximum.
      2) Wire shall be interlaced throughout the opening such that no opening between wires shall be larger than 100 mm (4 in. on center.
      3) Sensors shall be terminated so that attempts to cut the wire or otherwise enlarge openings between wires shall cause an alarm.
      4) Sensors shall be terminated in insulated connectors which are concealed and tamper resistant.

H. Acoustic and Seismic Glass Break Detectors

1. Detects intrusion thru the use of audible sound and vibration emitted from the breaking of glass using a tuned frequency range and sound pattern recognition. This initiates an alarm when glass they protect is broken or cracked.
2. Detectors shall be installed in strict conformance with manufacture's installation instructions.
3. The detector's power circuit shall be switched via an output relay on the control panel to provide latching alarm LED reset capability.
4. Sensors shall be contained in a fire-resistant ABS plastic housing and must be mounted in contact with a window.
5. Sensing shall be accomplished through the use of a mechanical filtered piezoelectric element.
6. Sensors shall have a sensitivity adjustment controlling output voltage from the piezoelectric element which triggers a solid-state latching device.
7. Sensors shall selectively filter input to minimize false alarms and not initiate alarm in response to ambient seismic vibrations or other ambient stimuli.
8. A manufacture's test unit will be used to validate the sensor by simulating glass breakage.
9. The Contractor shall provide sensors for adjusting sensitivity and two-sided polyurethane tape with acrylic adhesive for window attachment.
10. Sensor shall include exterior label to protect adhesive tape from direct sunlight.
11. Window Intrusion Detection Sensor Technical Specifications:

Power	Auxiliary power supply 12 VDC @ 25 mA (+/-) 10%
Power Input	10 – 15 VDC at 16mA protected against reverse polarity, 20 mA during relay closure
Relay Output Rating	Minimum of 25 VDC mA
Coverage Audio	6,000 Square ft.
Coverage Glass Break	7.5 m (25 ft.) wide by 7.5 m wide (25 ft.) Minimum: 7.62 m (25 feet) from the detector to the furthest point on protected glass.

Audio Output	300 – 12,000 HZ
Alarm Output	Relay NO or NC selectable
Interconnection	12 pin Panduit connector, 22 AWG
Radio Frequency Interface	No alarm or setup on between frequencies 26 – 100 MHz 50 v/m Immunity to mobile RF interference 100 watts 3 m @ (9.8 Ft.) in 27-100 MHz range
Alarm period	Two (2) to three (3)
Mounting	Ceiling, same wall, adjacent wall, opposite wall
Features	Test and alarm LEDs for acoustic seismic and alarm condition latching, Alarm LED and tamper switch on cover.
Alarm verification	Digital signal processing or dual acoustic processing technologies
Detection ability	Single and multi-pane glass, wired glass, tempered, and laminated glass to 6 mm (¼ inch) or thickness

I. Screening

1. This material shall be used on windows to protect and detect intrusion as follows.
   a. Security screens shall be constructed from a maximum of 26 AWG insulated hard-drawn copper.
   b. Screens shall be connected to an alarm circuitry by means of flexible armored cords. Security screen circuitry shall provide end-of-line resistors in series or equivalent methods ensuring alarm activation if short-circuiting of the screen is attempted.
   c. If unable to install a break wire sensor (wire traps), then tamper switches will be provided.
   d. Contractor shall provide tamper switches in the frames as required with not less than one (1) switch on each side if dimensions are two (2) ft. square) or less, and two (2) switches if dimensions exceed (2 ft. square). Tamper switches shall be corrosion-resistant, spring-operated, and shall initiate an alarm with a movement of (two (2) in.) or less before access to the switch is possible.

e. Electrical characteristics of the switch shall match the alarm system requirements.

J. Vibration Sensors

1. These sensors shall initiate alarms upon detecting drilling, cutting, or blasting through walls, or other methods of forced entry through a structure as follows.
2. Sensors shall detect and selectively amplify signals generated by forced penetration of a protective structure.
3. Sensors shall be designed to give peak response to structurally conveyed vibrations associated with forcible attack on the protected surface.
4. Sensors will initiate an alarm if attempts are made to remove them from the surface of the wall.
5. Sensors shall be enclosed in protective mountings.
6. Sensors shall include an adjustable alarm discriminator to prevent incidental vibrations which may occur from triggering the alarm circuit.
7. Sensors shall be provided with a tamper switch.
8. Sensor sensitivity shall be individually adjustable unless a sensor is designed to accommodate vibration ranges of specific surface type on which it will be mounted. Sensitivity adjustments shall not be accessible without removing the sensor cover. Also, a sensor shall not be responsive to airborne sound.
9. Vibration Sensor Technical Characteristics:

Power requirements	External DC power source Eight (8)- 14.5 VDC, two (2) volt max peak to peak ripple
Alarm output	Form C (NO/C/NC) solid state alarm relay, rated 100 mA, 28 VDC
Tamper Connection	Tamper switch and external magnetic
Current rating and alarm output	No alarm state 20mA SPDT relay contact rating (Form C)
Sensor range	Concrete (poured) 4 m (13.2 ft.) Concrete block 2 m (6.6 ft.) Brick block 1 m (3.3 ft.)
Frequency range	3kHz-20kHz (-15db) 7kHz-10kHz (-10db)
Adjustable	Sensitivity eight (8) steps

	Alarm response 0-30 sec

K. Passive Infrared Motion Sensors (PIR)

1. These sensors shall detect an intruder’s presence by monitoring the level of infrared energy emitted by objects within a protected zone and meet ANSI PIR-01 Passive Infrared Motion Detector Standards Features for Enhancing False Alarm Immunity. An alarm shall be initiated when motion and temperature changes within set patterns are detected as follows.
2. The detector shall provide multiple detection zones distributed at a variety of angles and distance.
3. Sensors shall be passive in nature; no transmitted energy shall be required for detection.
4. Sensors shall be sensitive to infrared energy emitted at wavelengths corresponding to human body and other objects at ambient temperatures.
5. Sensors shall not alert in response to general area thermal variations and shall be immune to radio frequency interference.
6. Sensors shall not be susceptible to changes in temperature due to an air conditioner being turned on or off.
7. Sensors shall be housed in a tamper-alarmed enclosure.
8. Sensor detectors shall include motion analyzer processing, adjustable lens, and walk test LED’s visible from any angle.
9. Sensors shall provide some means of indicating an alarm condition during installation and calibration. A means of disabling the indication shall be provided within the sensor enclosure.
10. Sensor detectors shall include a motion monitoring verification circuit that will signal trouble or alarm if the detector fails to detect motion for an extended period.
11. PIR Technical Characteristics:

Power	Six (6) – 12 VDC 25 mA continuous current draw 38 mA peaks
Alarm Velocity	1500 mm (Five (5) ft.) at a velocity of 30 mm (0.1 ft.) per second, and one (1) step per second, assuming 150 mm (6 in.) per step. Also, faster than 30 mm (1 foot) per second, up to 3000 mm (10 feet) per

	second
Maximum detection range	10.6 m (35 ft.)
Frequency range- non activation or setup use	26 to 950 MHz using a 50 watt transmitter located 1 ft. from the unit or attached wiring
Infrared detection	1 1/2°C (3°F) different from the background temperature
Detection Pattern	180 degrees for volumetric units, non PIR 360
PIR 360°Detection Pattern	Programmable 60 detection zones including one directly below
Mounting	Ceiling and walls
Ceiling heights	2.4 m (Eight (8) ft.) – 5.4 m (18 ft)
Sensitivity adjustments	Three (3) levels

L. Microwave-Passive Infrared Detector

1. This sensor shall be designed to detect the motion of a human body within a protected area by means of a combination of microwave sensing technology and passive infrared (MPIR) sensing technology as follows.
2. The sensor shall require both technologies to sense intrusion before an alarm may occur.
3. The sensor shall be designed for wall mounting on swivel bracket. A high-security gimbaled bracket shall be provided.
4. The PIR fields of view shall be focused on the pyroelectric element by means of an internal multi-faceted mirror.
5. The sensor shall incorporate a look-down lens system that detects the passing of an intruder directly beneath the sensor.
6. The sensor shall incorporate a microwave supervision system which shall activate the trouble output if the device technology fails.
7. The sensor shall incorporate self-diagnostics which shall monitor the sensor systems and report trouble to the control panel if any system device fails.
8. The sensor shall have compensation against loss of sensitivity as the ambient temperature nears human body temperature.
9. MPIR Technical Characteristics:

Technology	Microwave and Passive Infrared

Power	Nine (9) – 15 VDC max current consumption 22 mA at 12 VDC
Operating Temperature	0° C (32°F) – 49° C (120° F)
Detection Area	30 m (98 ft.) long by 3 m (9.8 ft.) wide or 21 m (69 ft.) long by 21m (69 ft.) wide
Electronics	Microcontroller based
Alarm Contact	Form-C rated 125 mA, 28 VDC
Tamper Contact	125 mA, 28 VDC
Trouble Contact	Form-B rated 25 mA, 30 VDC
Microwave Operating Frequency	10.525 GHz
Microwave Sensitivity	Adjustable on circuit board
Detection pattern adjustment	Changing of internal lens
Sensing element	Pyro-electric
LED Indicators	PIR, microwave, alarm
Bug and Dust protection	zero-clearance, gasket bug guard
Lens	Interchangeable: standard 18x24 m (60x80 ft.), corner mounting, ultra-wide, pet alley, long range, room and corridor combo, room and ceiling combo, creep zone

M. Photoelectric Sensors

1. The sensor devices shall be able to detect an intruder’s presence by sending out a series of infrared or ultraviolet beams. Intrusion is based on disruption of the signal beams as follows.
   a. Sensors shall consist of a modulating transmitter, focusing lenses, mirrors, demodulating receiver, power supply, and interconnecting lines.
   b. Beam transmitters shall be designed to emit light. Beams may be reflected by one (1) or more mirrors before being received and amplified.
   c. The photoelectric sensor shall initiate an alarm when the beam is interrupted with monitoring controls set at midrange.
   d. Transmitted beams shall be uniquely modulated to prohibit defeat of the IDS system by shining another light source into the receiver.

e. Sensors shall provide a means of local alarm indication on the detector for use at the protected zone during installation and calibration.
f. Sensors shall include an indicator-disabling device within the sensor enclosure.
g. Sensors shall utilize automatic gain control or be provided with sensitivity adjustments to allow for various beam lengths.
h. Sensor controls shall be inaccessible to operating personnel.
i. Sensors that use multiple beams shall be tested by attempting to crawl under and jump through and over beams. Each system sensor shall provide cutoffs of at least 90% to handle a high percentage of light cutoffs prior to initiating an alarm.
j. Sensor components shall be housed in tamper-alarmed enclosure.

2. Photoelectric Sensor Technical Characteristics:

Power requirements	Nine (9)-16 VDC, protected against reverse polarity
Relay output	Normally closed. 18 ohm resister in series with contacts. 0.5 amperes resistance/24 VDC
Current	Transmitter 15 mA, Receiver 15 mA
LED	Alignment, walk-test alarm, off
Range	Indoor: 39 m (130 ft.) Outdoor19.5 m: (65 ft.)
Alarm relay contacts	Two (2) amperes at 120 VAC minimum
Enclosure	High impact acrylic
Type	Dual beam
Mounting	Wall, corner, flush
Beam width	Six (6) degrees
Receiver field of view	Six (6) degrees horizontal and vertical
Adjustments	Vertical +10 – 20 degrees Horizontal 30 degrees
Alarm period	Two (2) – three (3) sec
Infrared source	Long-life Gallium Arsenide LED
Infrared sensor	PIN photodiode
Transmitter Frequency	One (1) kHz 10 microsecond pulse width
IR Wavelength	950 nm

N. CCTV Video Motion Detection Sensors: Refer to Section 28 23 00 VIDEO SURVEILLANCE that outlines related video motion detection requirements.

2.11 TAMPER ALARM SWITCHES

A. The following IDS sensors shall be used to monitor and detect potential tampering of sensors, control panels and enclosures.
   1. Tamper Switches: All enclosures including cabinets, housings, boxes, raceways, and fittings with hinged doors or removable covers containing circuits and power supplies related to the IDS shall include corrosion-resistant tamper switches.
   2. Tamper alarms shall be annunciated to be clearly distinguishable from IDS alarms.
   3. Tamper switches will not be viewable from a direct line of sight perspective. The minimum amount of time the tamper switch becomes active and sends a signal after an enclosure is opened or panel removable is attempted, shall be one (1) second.
   4. Tamper switches will initiate when enclosure doors or covers are removed as little as (1/4 inch) from the closed position unless otherwise indicated. Tamper switches shall be:
      a. Push/pull automatic reset type.
      b. Inaccessible until switch is activated.
      c. Spring-loaded and held in closed position by door or cover; and
      d. Wired to break a circuit when door or cover is removed with each sensor annunciated individually at a central reporting processor.
   5. Fail-Safe Mode: Shall provide the capability to detect and annunciate diminished functional capabilities and perform self-tests. Fail-safe alarms shall be annunciated to be clearly distinguishable from other types of alarms.

2.12 POWER SUPPLY

A. A power supply shall only be utilized if the control panel is unable to support the load requirements of the IDS system.

B. All power supplies shall be UL rated and able to adequately power two entry control devices on a continuous base without failure.

C. Power supplies shall meet the following minimum technical characteristics:

INPUT POWER	110 VAC 60 HZ 2 amp

OUTPUT VOLTAGE	12 VDC Nominal (13.8 VDC) 24 VDC Nominal (27.6 VDC) Filtered and Regulated
BATTERY	Dependant on Output Voltage shall provide up to4Ah, rechargeable
OUTPUT CURRENT	4 amp max. @ 13.8 VDC 3 amp max. @ 27.6 VDC
BATTERY FUSE SIZE	3.5 A @ 250 VAC
CHARGING CIRCUIT	Built-in standard

2.13 AUDIBLE AND VISUAL ALARM DEVICES

A. Bell: Central-station control unit 10 inches in diameter, rated to produce a minimum sound output of 84 dB at 10 feet from central-station control unit.
   1. Enclosure: Weather-resistant steel box equipped with tamper switches on cover and on back of box.

B. Weatherproof Motor-Driven Hooter: UL listed, rated to produce a minimum sound output of 120 dB at 3 feet (1 m), plus or minus 3 dB, at a frequency of 470 Hz. Rated for intermittent use: two minutes on and five minutes off.
   1. Designed for use in industrial areas and in high noise, severe weather marine environments.

C. Siren: 30-W speaker with siren driver, rated to produce a minimum sound output of 103 dB at 10 feet from central-station control unit.
   1. Enclosure: Weather-resistant steel box with tamper switches on cover and on back of box.

D. Strobe: Xenon light complying with UL 1638, with a clear polycarbonate lens.
   1. Light Output: 115 cd, minimum.
   2. Flash Rate: 60 per minute.

2.14 SECURITY FASTENERS

A. Security fasteners shall be operable only by tools produced for use on specific type of fastener by fastener manufacturer or other licensed fabricator. Drive system type, head style, material, and protective coating as required for assembly, installation, and strength.

B. Drive System Types: Pinned Torx or pinned hex (Allen).

C. Socket Flat Countersunk Head Fasteners:
   1. Heat-treated alloy steel, ASTM F 835 (ASTM F 835M).

2. Stainless steel, ASTM F 879 (ASTM F 879M), Group 1 CW.

D. Socket Button Head Fasteners:

1. Heat-treated alloy steel, ASTM F 835 (ASTM F 835M).
2. Stainless steel, ASTM F 879 (ASTM F 879M), Group 1 CW.

E. Socket Head Cap Fasteners:

1. Heat-treated alloy steel, ASTM A 574 (ASTM A 574M).
2. Stainless steel, ASTM F 837 (ASTM F 837M), Group 1 CW.

F. Protective Coatings for Heat-Treated Alloy Steel:

1. Zinc chromate, ASTM F 1135, Grade 3 or 4; for exterior applications and interior applications where indicated.
2. Zinc phosphate with oil, ASTM F 1137, Grade I, or black oxide.

PART 3 - EXECUTION

3.1 INSTALLATION

A. IDS installation shall be in accordance with Underwriters Laboratories (UL) 639 Standards for Intrusion Detection Units and UL 634 Standards for Connectors with Burglar Alarm Systems, and appropriate manufacture’s installation manuals for each type of IDS.

B. Components shall be configured with appropriate “service points” to pinpoint system trouble in less than 30 minutes.

C. The Contractor shall install all system components including VA furnished equipment, and appurtenances in accordance with the manufacturer's instructions and shall furnish all necessary connectors, terminators, interconnections, services, and adjustments required for a complete and operable system.

D. The IDS will be designed, engineered, installed, and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the system is a stand alone or designed as a computer network.

E. The IDS shall be able to be integrated with other security subsystems. Integration with these security subsystems shall be achieved by computer programming and the direct hardwiring of the systems. Determination for methodology shall be outlined when the system(s) is/are being designed and engineered. For installation purposes, the IDS shall utilize an output module for integration with other security subsystems. The Contractor will ensure all connections are per the OEM and that any and all software upgrades required to integrate the systems are installed prior to system start-up.

F. For programming purposes, the Contractor shall refer to the manufacturer’s requirements and Contracting Officer instructions for correct system operations. This includes ensuring computers being utilized for system integration meet or exceed the minimum system requirements outlined in the IDS software packages.

G. Lightening and power surges to the central alarm reporting and display unit shall be protected at both ends against excessive voltages. This requirement shall apply for circuits that are routed both in underground conduits and overhead runs.

H. At a minimum, the Contractor shall install primary detection devices, such as three electrode gas-type surge arresters, and secondary protectors to reduce dangerous voltages to levels that will cause no damage. Fuses shall not be permitted as protection devices.

I. The Contractor shall provide fail-safe gas tube type surge arresters on exposed IDS data circuits. In addition, transient protection shall protect against spikes up to 1000 volts peak voltage with a one-microsecond rise time and 100-microsecond decay time, without causing false alarms. The protective device shall be automatic and self-restoring. Also, circuits shall be designed or selected assuming a maximum of 25 ohms to ground.

J. Product Delivery, Storage and Handling:

1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name, equipment model and serial identification numbers, and UL logo. The Contracting Officer may inventory the IDS equipment at the time of delivery and reject items that do not conform to this requirement.
2. Storage and Handling: Store and protect equipment in a manner that will preclude damage as directed by the Contracting Officer.

K. Cleaning and Adjustments:

1. Cleaning: Subsequent to installation, clean each system component of dust, dirt, grease, or oil incurred during installation in accordance to manufacture instructions.
2. Prepare for system activation by following manufacturer’s recommended procedures for adjustment, alignment, or synchronization. Prepare each component in accordance with appropriate provisions of the component’s installation, operations, and maintenance instructions.

L. Tamper Switches

1. Install tamper switches to initiate an alarm signal when a panel, box, or component housing door or cover is moved as little as (1/4 inch) from the normally closed position unless otherwise specified.
2. Locate tamper switches within enclosures, cabinets, housings, boxes, raceways, and fittings to prevent direct line of sight to any internal components and to prevent tampering with switch or circuitry.
3. Conceal tamper switch mounting hardware so that the location of the switch within the enclosure cannot be determined from the exterior.

M. Unique IDS Installation Components

1. BMS Surface Mounted:
   a. Surface mounted BMS housing for the switch element shall have the capability to receive threaded conduit. Housing covers for surface mounted BMS, if made of cast aluminum, shall be secured by stainless steel screws. Magnet housing cover shall not be readily removable and BMS housings shall be protected from unauthorized access by a cover operated, corrosion-resistant tamper device.
   b. Conductors running from a door to alarm circuits shall be contained within a flexible armored cord constructed from corrosion-resistant metal. Each end of the armored cord shall terminate in a junction box or other enclosure. Armored cord ends shall be mechanically secured to the junction boxes by clamps or bushings. Conductors within the armored cord shall be provided with lug terminals at each end. Conductors and the armored cord shall experience no mechanical strain as the door is removed from fully open to closed position. Switch circuits shall initiate an alarm if a short circuit is applied to the door cord.
   c. For exterior application on double gates, both BMS elements must be mounted on the gate. Flexible armored cord constructed from corrosion-resistant metal shall be used to provide electrical connection.
2. BMS Recessed Mounted:
   a. Ball bearing door trips shall be mounted within vault door headers such that when the locking mechanism is secured, the door bolt engages an actuator, mechanically closing the switch.

b. Door bolt locking mechanisms shall be fully engaged before the ball bearing door trip is activated. Also, circuit jumpers from the door shall be provided.

3. Vibration Sensors:
   a. Mount vibration sensors directly contacting the surface to be protected.
   b. Provide at least one (1) sensor on each monolithic slab or wall section, even though spacing closer than that required for midrange sensitivity may result.
   c. House sensors in protective mountings and fasten to surface with concealed mounting screws or an epoxy.
   d. Adjust discriminator on the job to precise needs of application. Connect sensors to an electronic control unit by means of wiring or fiber optics cable run in rigid steel conduit or electrical metallic tubing (EMT).
4. Passive Infrared Detectors: (PIR)
   a. The protective beam shall be focused in a straight line.
   b. Installed beam distance from transmitter to receiver shall not exceed 80% of the manufacturer's maximum recommended rating.
   c. Mirrors may be used to extend the beam or to establish a network of beams. Each mirror used shall not lower the rated maximum system range by more than 50%.
   d. Mirrors and photoelectric sources used in outdoor applications shall have self-heating capability to eliminate condensation and shall be housed in weatherproof enclosures.
5. Taut-Wire:
   a. Housing for switch assembly shall be covered by a neoprene cap to retain the center bolt (lever arm), which functions as a lever to translate movement of the attached horizontal wire into contact closure. When the neoprene cap is firmly seated on the cup-shaped polycarbonate housing, it shall function as the fulcrum for the lever (bolt).
   b. Upper exposed end of the lever shall be threaded to accommodate clamping to the horizontal wire. The lower end of the lever, which is fashioned to serve as the movable electrical contact, shall be held suspended in a small cup-shaped contact that floats in a plastic putty material.

c. Plastic putty used shall retain a degree of elasticity under varying temperature conditions and provide the sensor switch with a self-adjusting property. This provides the switch with a built-in compensating mechanism that ignores small, very slow changes in lever alignment (i.e. which may result from environmental changes such as extreme temperature variations and ground seepage due to weather conditions) and to react to fast changes only, as caused by manual deflection or cutting of the wires.
d. Contractor shall provide metal slider strips having slots through which the barbed wires pass. Wires shall be prevented from leaving the slots by rivets. A slider strip shall be used to translate normal forces to the barbed wire and to the horizontal displacement of the sensor.
e. Install one (1) slider strip pair, upper and lower, on every fence post except where sensor posts or anchor strips are installed.
f. Separation between slider elements along the fence shall be 3000 mm (10 feet).
g. Attach wires of sensor to existing, specially installed fence posts, called anchor posts, located equidistant on both sides of sensor posts and at ends of sensor zone run.
h. Anchor strip shall be a strip of steel plate on which fastening plates are installed. Weld or otherwise attach the strip to anchor post and ends of tensed barbed wires wrapped around the fastening plates. Attempts to climb on fastening plates or on the attached barbed wires shall cause plates to break off, creating an alarm and making it impossible to defeat the system by climbing at the anchor post.
i. The use of barbed wire as part of the IDS system shall be suitable for installation under a preload tension of approximately 392 N 88 pounds and be flexible enough for convenient manipulation during tensioning. Double-strand 15 1/2-gage barbed wire shall be the minimum acceptable.

6. Electromechanical Fence Sensors:
   a. The fence length shall be divided into 100m (300 ft). or zones.
   b. Sensors shall consist of individual electromechanical sensing units mounted every three-thousand and 3045mm (10 ft). on the

fence fabric or posts and wired in series to a sensor zone control unit and associated power supply.

7. Electrostatic Field Sensors:
   a. Sensors shall be capable of following irregular contours and barrier bends without degrading sensitivity below the specified detection level.
   b. In no case shall a single sensor zone exceed 100m (300 ft). or be long enough to significantly degrade sensitivity.
   c. Adjacent zones shall provide continuous coverage to avoid a dead zone. Adjacent zones shall be designed to prevent crosstalk interference.
   d. Exterior components shall be housed in rugged corrosion-resistant enclosures, protected from environmental degradation, and include tamper switches.
   e. Interfacing between exterior units shall be carried in underground cables.
   f. Exterior support hardware shall be stainless or galvanized to avoid tension degradation.
   g. Sensor and field wires shall be stainless steel. Wire spacing for various configurations shall be maintained constant throughout each zone and shall be uniform with respect to the ground and follow manufacturer's specifications.
   h. Signal processing equipment shall be separately mounted such that no desensitized zones are created within the zone of detection.
8. Microwave: Do not install microwave sensors where fluorescent lights may pose a problem due to radiated ionization from lights.

3.2 WIRING INSTALLATION

A. Wiring Method: Install wiring in metal raceways according to Section 28 05 28.33 "CONDUITS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY." Conceal raceway except in unfinished spaces and as indicated. Minimum conduit size shall be 3/4 inch (20 mm). Control and data transmission wiring shall not share conduit with other building wiring systems.

D. Wiring within Enclosures: Bundle, lace, and train conductors to terminal points. Use lacing bars and distribution spools. Separate power-limited and non-power-limited conductors as recommended in writing by manufacturer. Install conductors parallel with or at right angles to sides and back of enclosure. Connect conductors that are

terminated, spliced, or interrupted in any enclosure associated with intrusion system to terminal blocks. Mark each terminal according to system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.

E. Wires and Cables:
   1. Conductors: Size as recommended in writing by system manufacturer, unless otherwise indicated.
   2. 120-V Power Wiring: Install according to Division 26 Section "LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES," unless otherwise indicated.
   3. Control and Signal Transmission Conductors: Install unshielded, twisted-pair cable, unless otherwise indicated or if manufacturer recommends shielded cable, according to Division 28 Section "CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY."
   4. Computer and Data-Processing Cables: Install according to Division 28 Section "CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY."
   5. Television Signal Transmission Cables: Install according to Division 28 Section "CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY."

F. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.

G. Install power supplies and other auxiliary components for detection devices at controllers, unless otherwise indicated or required by manufacturer. Do not install such items near devices they serve.

H. Identify components with engraved, laminated-plastic or metal nameplate for central-station control unit and each terminal cabinet, mounted with corrosion-resistant screws.

3.3 GROUNDING

A. Ground system components and conductor and cable shields to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments.

B. Signal Ground Terminal: Locate at main equipment rack or cabinet. Isolate from power system and equipment grounding. Provide 5ohm ground. Measure, record, and report ground resistance.

C. Install grounding electrodes of type, size, location, and quantity indicated. Comply with installation requirements in Division 28 Section "GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY SYSTEMS."

3.4 STARTUP AND TESTING

A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.5 COMMISIONING

A. Provide commissioning documentation in accordance with the requirements of Section 28 08 00 – COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 28 08 00 – COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.6 TESTS AND TRAINING

A. All testing and training shall be compliant with the VA General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

B. Provide services of manufacturer’s technical representative for 8hours to instruct VA personnel in operation and maintenance of units.

C. Submit training plans and instructor qualifications in accordance with the requirements of Section 28 08 00 – COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

-----END----

SECTION 28 23 00
VIDEO SURVEILLANCE

PART 1 – GENERAL

1.1 DESCRIPTION

A. Provide and install a complete Video Surveillance System, which is identified as the Video Assessment and Surveillance System hereinafter referred to as the VASS System as specified in this section.

B. This Section includes video surveillance system consisting of cameras, data transmission wiring, and a control station with its associated equipment.

C. Video surveillance system, video assessment and surveillance system shall be integrated with monitoring and control system specified in Division 28 Section INTRUSION DETECTION PHYSICAL ACCESS CONTROL that specifies systems integration.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.

C. Section 10 14 00 - SIGNAGE. Requirements for labeling and signs.

F. Section 26 05 11 - REQUIREMENTS FOR ELECTRICAL INSTALLATIONS. Requirements for connection of high voltage.

G. Section 26 05 41 - UNDERGROUND ELECTRICAL CONSTRUCTION. Requirements for underground installation of wiring.

H. Section 26 56 00 - EXTERIOR LIGHTING. Requirements for perimeter lighting.

I. Section 28 05 00 – COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.

J. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.

K. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.

L. Section 28 05 28.33 - CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.

M. Section 28 08 00 - COMMISIONING OF ELECTRONIC SAFETY AND SECURITY. Requirements for commissioning, systems readiness checklists, and training.

N. Section 28 13 00 - PHYSICAL ACCESS CONTROL SYSTEM. Requirements for physical access control system integration.

O. Section 28 16 00 - INTRUSION DETECTION SYSTEM (IDS). Requirements for alarm systems.

1.3 DEFINITIONS

A. AGC: Automatic gain control.

B. B/W: Black and white.

C. CCD: Charge-coupled device.

D. CIF: Common Intermediate Format CIF images are 352 pixels wide and 88/240 (PAL/NTSC) pixels tall (352 x 288/240).

E. 4CIF: resolution is 704 pixels wide and 576/480 (PAL/NTSC) pixels tall (704 x 576/480).

F. H.264 (also known as MPEG4 Part 10): an encoding format that compresses video much more effectively than older (MPEG4) standards.

G. ips: Images per second.

H. MPEG: Moving picture experts' group.

I. MPEG4: a video encoding and compression standard that uses inter-frame encoding to significantly reduce the size of the video stream being transmitted.

J. NTSC: National Television System Committee.

K. UPS: Uninterruptible power supply.

L. PTZ: refers to a movable camera that has the ability to pan left and right, tilt up and down, and zoom or magnify a scene.

1.4 QUALITY ASSURANCE

A. The Contractor shall be responsible for providing, installing, and the operation of the VASS System as shown. The Contractor shall also provide certification as required.

B. The security system shall be installed and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the security system is stand-alone or a part of a complete Information Technology (IT) computer network.

C. The Contractor or security sub-contractor shall be a licensed security Contractor as required within the state or jurisdiction of where the installation work is being conducted.

D. Manufacturers' Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the

equipment and material specified for this project, and shall have manufactured the item for at least three years.

E. Product Qualification:

1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

F. Contractor Qualification:

1. The Contractor or security sub-contractor shall be a licensed security Contractor with a minimum of five (5) years' experience installing and servicing systems of similar scope and complexity. The Contractor shall be an authorized regional representative of the Video Assessment and Surveillance System's (VASS) manufacturer. The Contractor shall provide four (4) current references from clients with systems of similar scope and complexity which became operational in the past three (3) years. At least three (3) of the references shall be utilizing the same system components, in a similar configuration as the proposed system. The references must include a current point of contact, company or agency name, address, telephone number, complete system description, date of completion, and approximate cost of the project. The owner reserves the option to visit the reference sites, with the site owner's permission and representative, to verify the quality of installation and the references' level of satisfaction with the system. The Contractor shall provide copies of system manufacturer's certification for all technicians. The Contractor shall only utilize factory-trained technicians to install, program, and service the VASS. The Contractor shall only utilize factory-trained technicians to install, terminate and service cameras, control, and recording equipment. The technicians shall have a minimum of five (5) continuous years of technical experience in electronic security systems. The Contractor shall have a local service facility. The facility shall be located within 60 miles of the project site. The local facility shall include sufficient spare parts inventory to support the service requirements associated with this contract. The facility shall also include appropriate diagnostic equipment to

perform diagnostic procedures. The COR (Contracting Officer Representative) reserves the option of surveying the company's facility to verify the service inventory and presence of a local service organization.

2. The Contractor shall provide proof project superintendent with BICSI Certified Commercial Installer Level 1, Level 2, or Technician to provide oversight of the project.
3. Cable installer must have on staff a Registered Communication Distribution Designer (RCDD) certified by Building Industry Consulting Service International. The staff member shall provide consistent oversight of the project cabling throughout design, layout, installation, termination, and testing.

G. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 SUBMITTALS

A. Submit below items in conjunction with Master Specification Sections 01 33 23, Shop Drawings, Product Data, and Samples, and Section 02 41 00, Demolition Drawings.
B. Provide certificates of compliance with Section 1.4, Quality Assurance.
C. Provide a pre-installation and as-built design package in both electronic format and on paper, minimum size 1220 x 1220 millimeters (48 x 48 inches); drawing submittals shall be per the established project schedule.
D. Pre-installation design and as-built packages shall include, but not be limited to:
   1. Index Sheet that shall:
      a. Define each page of the design package to include facility name, building name, floor, and sheet number.
      b. Provide a list of all security abbreviations and symbols.
      c. Reference all general notes that are utilized within the design package.
      d. Specification and scope of work pages for all security systems that are applicable to the design package that will:
         1) Outline all general and job specific work required within the design package.

2) Provide a device identification table outlining device Identification (ID) and use for all security systems equipment utilized in the design package.

2. Floor plans, site plans, and enlarged plans shall:
   a. Include a title block as defined above.
   b. Define the drawings scale in both standard and metric measurements.
   c. Provide device identification and location.
   d. Address all signal and power conduit runs and sizes that are associated with the design of the electronic security system and other security elements (e.g., barriers, etc.).
   e. Identify all pull box and conduit locations, sizes, and fill capacities.
   f. Address all general and drawing specific notes for a particular drawing sheet.
3. A riser drawing for each applicable security subsystem shall:
   a. Indicate the sequence of operation.
   b. Relationship of integrated components on one diagram.
   c. Include the number, size, identification, and maximum lengths of interconnecting wires.
   d. Wire/cable types shall be defined by a wire and cable schedule. The schedule shall utilize a lettering system that will correspond to the wire/cable it represents (example: A = 18 AWG/1 Pair Twisted, Unshielded). This schedule shall also provide the manufacturer’s name and part number for the wire/cable being installed.
4. A system drawing for each applicable security system shall:
   a. Identify how all equipment within the system, from main panel to device, shall be laid out and connected.
   b. Provide full detail of all system components wiring from point-to-point.
   c. Identify wire types utilized for connection and interconnection with associate security subsystems.
   d. Show device locations that correspond to the floor plans.
   e. All general and drawing specific notes shall be included with the system drawings.
5. A schedule for all of the applicable security subsystems shall be included. All schedules shall provide the following information:

a. Device ID.
b. Device Location (e.g. site, building, floor, room number, location, and description).
c. Mounting type (e.g. flush, wall, surface, etc.).
d. Power supply or circuit breaker and power panel number.
e. In addition, for the VASS Systems, provide the camera ID, camera type (e.g. fixed or pan/tilt/zoom (P/T/Z), lens type (e.g. for fixed cameras only) and housing model number.

6. Detail and elevation drawings for all devices that define how they were installed and mounted.

E. Pre-installation design packages shall be reviewed by the Contractor along with a VA representative to ensure all work has been clearly defined and completed. All reviews shall be conducted in accordance with the project schedule. There shall be four (4) stages to the review process:
1. 35 percent
2. 65 percent
3. 90 percent
4. 100 percent

F. Provide manufacturer security system product cut-sheets. Submit for approval at least 30 days prior to commencement of formal testing, a Security System Operational Test Plan. Include procedures for operational testing of each component and security subsystem, to include performance of an integrated system test.

G. Submit manufacture’s certification of Underwriters Laboratories, Inc. (UL) listing as specified. Provide all maintenance and operating manuals per the VA General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

H. Submit completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician, and dated on the date of completion, in accordance with the requirements of Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI)/Electronic Industries Alliance (EIA):

330-09.....Electrical Performance Standards for CCTV Cameras

375A-76.....Electrical Performance Standards for CCTV Monitors

C. Institute of Electrical and Electronics Engineers (IEEE):

C62.41-02.....IEEE Recommended Practice on Surge Voltages in Low-Voltage AC Power Circuits

802.3af-08.....Power over Ethernet Standard

D. Federal Communications Commission (FCC):

(47 CFR 15) Part 15 Limitations on the Use of Wireless Equipment/Systems

E. National Electrical Contractors Association (NECA):

303-2005.....Installing Closed Circuit Television (CCTV) Systems

F. National Fire Protection Association (NFPA):

70-08.....Article 780-National Electrical Code

G. Federal Information Processing Standard (FIPS):

140-2-02.....Security Requirements for Cryptographic Modules

H. Underwriters Laboratories, Inc. (UL):

983-06.....Standard for Surveillance Camera Units

3044-01.....Standard for Surveillance Closed Circuit Television Equipment

1.7 COORDINATION

A. Coordinate arrangement, mounting, and support of video surveillance equipment:

1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
3. To allow right of way for piping and conduit installed at required slope.
4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.

B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

C. Coordinate location of access panels and doors for video surveillance items that are behind finished surfaces or otherwise concealed.

1.8 WARRANTY OF CONSTRUCTION

A. Warrant VASS System work subject to the Article "Warranty of Construction" of FAR clause 52.246-21.

B. Demonstration and training shall be performed prior to system acceptance.

PART 2 – PRODUCTS

2.1 GENERAL

B. Surge Protection: Protect components from voltage surges originating external to equipment housing and entering through power, communication, signal, control, or sensing leads. Include surge protection for external wiring of each conductor entry connection to components.

C. Power Connections: Comply with requirements in Section 28 05 00 COMMON WORK REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY, Part 2, as recommended by manufacturer for type of line being protected.

D. Tamper Protection: Tamper switches on enclosures, control units, pull boxes, junction boxes, cabinets, and other system components shall initiate a tamper-alarm signal when unit is opened or partially disassembled. Control-station, control-unit alarm display shall identify tamper alarms and indicate locations.

2.2 CAMERAS

A. All Cameras will be EIA 330 and UL 1. minimum protection for power connections 120 V and more: Auxiliary panel suppressors shall comply with requirements in section 28 05 00 COMMON WORK REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY, Part 2.

B. Minimum Protection for Communication, Signal, Control, and Low-Voltage 983 compliant as well as:

1. Will be charged coupled device (CCD cameras and shall conform to National Television System Committee (NTSC) formatting.
2. Fixed cameras shall be color and the primary choice for monitoring following the activities described below. Pan/Tilt/Zoom (P/T/Z) cameras shall be colored and are to be utilized to complement the fixed cameras.
3. Shall be powered by either 12 volts direct current (VDC) or 24 volts alternate current (VAC). Power supplies shall be Class 2 and UL compliant and have a back-up power source to ensure cameras are

still operational in the event of loss of primary power to the VASS System.

4. Shall be powered over Ethernet. Network switches supporting PoE cameras shall have a back-up power source to ensure cameras are still operational in the event of loss of primary power to the VASS System.
5. Shall be rated for continuous operation under the environmental conditions listed in Part 1, Project Conditions.
6. Will be home run to a monitoring and recording device via a controlling device such as a matrix switcher or network server and monitored on a 24 hour basis at a designated Security Management System location.
7. Each function and activity shall be addressed within the system by a unique user defined name, with minimum of twenty (20) characters. The use of codes or mnemonics identifying the VASS action shall not be accepted.
8. Shall come with built-in video motion detection that shall automatically monitor and process information from each camera. The camera motion detection shall detect motion within the camera's field of view and provide automatic visual, remote alarms as a result of detected motion.
9. Shall be programmed to digitally flip from color to black and white at dusk and vice versa at low light conditions.
10. Will be fitted with AI/DC lenses to ensure image quality under different light conditions.
11. P/T/Z cameras shall be utilized in a manner that complements fixed cameras and shall not be used as a primary means of monitoring activity.
12. Dummy or fake cameras will not be utilized at any time.
13. Appropriate signage shall be designed, provided, and posted that notifies people that an area is under camera surveillance.

2.3 VIDEO MANAGEMENT SYSTEM (ANALOG)

A. The Video Management System (VMS)shall provide features and functions as specified below:

1. Supports minimum of 20client connections.
2. The Video Management System shall be capable of recording more than 32days on 1.6TB of internal hard drive storage using the following parameters:

a. Resolution – 4CIF
b. Video Mode – NTSC
c. Quality – Normal
d. Sensitivity – Normal
e. Number of Cameras – 16
f. Record Audio – On
g. Motion 50%

3. The Digital Video Management System shall, at a minimum, combine multiplexing, alarm detection, video motion detection, video, audio, and text recording.

B. System Chassis

1. The Video Management System must utilize a chassis no larger than three rack units in height and be suitable for either desktop or rack mount installations. The unit must fit within a standard video rack as well as a server rack.
2. The Video Management System's chassis shall include three indicator lights easily viewed from the front panel. These indicator lights must be colored red, yellow, and green to signify system status.
3. The Video Management System's chassis shall incorporate a minimum of four front accessible, swappable drive bays. The bays must be behind a locking front cover that restricts access not only to the drives, but also to the power switch and reset switch.

C. Operating System

1. The Video Management System's operating system and application must be installed on a separate solid-state system drive (flash memory card), with no moving parts to wear out or fail, to reduce the risk of system failure. Units with the operating system and/or application installed on a hard drive are not acceptable.

D. Recording

1. The Digital Video Management System shall use record mode settings as continuous, or event activated.
2. The Digital Video Management System shall provide simultaneous recording, playback, transmitting, database searching and archiving.
4. The unit must simultaneously record, play back and archive video, text while using sophisticated search functions to define and find only those important events that meet certain criteria. The system must also have the ability to host multiple remote users, archive

data, and search for data, all while recording multiple video and text streams.

5. The Video Management System shall offer recording rates of up to 480 ips at 1CIF, 480 ips at 2CIF, and 480 ips at 4CIF. The unit shall be able to mix record speeds and quality settings on a "per camera" basis.
6. The Video Management System shall have the ability to capture critical information with higher frame rates for certain cameras and assign the remainder of the available images per second (ips) to non-critical cameras.
7. The Video Management System shall be available with up to 4 TB of internal hard drive storage. A RAID 5 version shall be available with up to 3TB of internal hard drive storage.
8. The Video Management System's recording format must give each image a unique identification "stamp" to ensure even though the file structure is PC compatible, the original video images cannot be altered or modified, enabling a solid chain of evidence.
9. The Video Management System shall be able to store recorded video on the RAID Storage System (RSS) via an iSCSI interface.
10. The Video Management System shall be able to manage storage of video, audio, and text by exporting to Network Attached Storage (NAS), Storage Area Network (SAN) and Direct Attached Storage (DAS) devices using optional software.
11. The system shall provide option to set up the Video Management System in advanced security mode to enable both IT and security managers to collectively integrate the unit into existing IT network without compromising the security protocols in place.

E. Network Access

1. The Video Management System shall provide network access through two internal network connections that support 1/10GB network operation.

F. User Interface

1. The Video Management System's user interface must be easy to use, allowing the user to access all operations using one-click buttons, pull-down menus, adjustable sliders, and tabbed screens.
2. The Video Management System shall include the ability to accept text through a network connection, as well as through a serial input with an RS-232 connection. The unit shall be able to mix serial inputs and TCP/IP inputs in any combination of up to 16 channels of text.

3. The system shall provide ability for user to specify text criteria, such as a specific ASCII text stream, to schedule recording and search for video, allowing for recording only the video associated with the specified text.

G. Live Video Display

1. The Digital Video Management System's live video display must provide real-time motion in any screen format (full, 2x2, 3x3, and 4x4). The operator shall have the ability to expand any view to full screen with a single click of the mouse.

H. Self-Monitoring Analysis

1. The Digital Video Management System must incorporate Self-Monitoring Analysis and Reporting Technology (S.M.A.R.T.), incorporating a suite of advanced diagnostics that monitor the internal operation of a drive and provide early warning for many types of potential problems. This shall allow for the drive to be repaired or replaced before any data is lost or damaged.

I. External Storage

1. Using the integrated CD/DVD writer (CD-RW or DVD-RW), the Digital Video Management System shall allow users to save video, audio, and text to a standard recordable CD or DVD. The option to include the player software on the CD or DVD shall be available so that no additional software needs to be purchased. The unit must include the ability to export the latest video, audio, and text to a CD or DVD until the CD or DVD is full.

J. Alarm Recording Settings:

1. The Digital Video Management System shall allow for the following Alarm Recording settings:
   a. Image Rate
   b. Quality
   c. Sensitivity

K. Adjustable Alarm Duration

1. The Digital Video Management System shall incorporate an adjustable alarm duration with the pre-alarm and minimum alarm duration programmable from five seconds to five minutes. The units must also allow programmable recording times (alarm schedules) for each day of the week, in thirty minute increments.

L. Supported Dome Camera handlers

1. The Digital Video Management System shall work with the following dome camera handlers: AD168, MP48, AD1024 matrix, VM96RTT, RS422 Dome Control, VM16/ADTT16, VM16E/ADTT16E, Pelco Matrix Switch (models 6700, 6800, 8500, 9500, 9750 or 9760 Pelco P, Pelco D, Bosh, Autodome, BBV Starcard. Johnson Control and USB-CCTV.

M. Alarm-Triggered Dome Events

1. The Digital Video Management System must include alarm-triggered dome events, allowing the operator to configure domes to respond to alarm conditions via Network Client™ or Intellex GUI (using supported dome control handlers). The event can be a motion filter (motion detection, perimeter protection, light change, and motion exception), a wired alarm, video loss, or a manually generated alarm. The unit must have the ability to move a single dome, or multiple domes, to preset positions or patterns. This feature must be supported by the dome.

N. Email Support

1. The Digital Video Management System must include the ability to send an email via an email server to anyone, or any group, based upon an event. The events must include, but not necessarily limited to, the following:
   a. System Event
   b. Video Loss
   c. Generated Alarm
   d. Any Filter Alarm
   e. Any Input Alarm
   f. Individual Camera Alarm

O. API Support

1. The Digital Video Management System shall easily integrate with third party software application using an Application Programmers Interface (API). The manufacturer of the unit shall offer a Software Developers Kit (SDK) to select third party manufactures, in addition to sample modular programs with their source codes in both Visual Basic and Visual C++, allowing programmers to develop their own software to control the unit’s functions.
2. The Digital Video Management System’s API must be backwards compatible with previous versions of the software equal to or greater than v3.2

P. Recorded Event Search

1. In order to instantly retrieve recorded video of any event, the Digital Video Management System shall use a patented search feature to filter through hours of video to find only the essential events. The operator must have the ability to isolate video containing motion, and find video where perimeters were crossed, lights were turned on or off, alarms were triggered, and numerous additional scenarios.
2. In addition to the standard motion based mode, using advanced video analysis tools, the Digital Video Management System shall enable the user to schedule recording and search for video if the movement of an object meets specified size, speed, direction, and Motion Exception criteria.

Q. Covert Camera Operation:

1. The Digital Video Management System shall include the ability to configure up to 15 cameras for “covert” operation, restricting their use to only those who are authorized.

R. Activity Log:

1. To provide for more effective security management, the Digital Video Management System must also allow for audits of the activity log to monitor changes to the settings and configurations. The activity log shall include, but not necessarily be limited to, the following information:
   a. Username – Login name of the user
   b. Date/Time – Date and Time the action was performed
   c. Access Loc – Whether the action was local to the unit or done through remote software
   d. Category – The actions category
   e. Activity – The action performed within the category
   f. Data – Description of the action
2. The operator shall have the ability to export the entire log file, export the displayed log file, print the log file, or print the displayed log file locally and remotely through Network Client v4.3 software.

S. Antivirus Protection

1. The Digital Video Management System shall be compatible with the leading brands of anti-virus software in order to detect and deactivate malicious software that may attempt to attack the system.

T. Remote Configuration and Management software:

1. The Digital Video Management System must include support for Remote Configuration and Management software to allow a user to remotely configure the unit, view live video, or select video segments by time, date, alarm, or search results. The operator must have the ability to save, annotate, and organize copied video into "incident folders" to aid with investigations.
2. The remote management software must allow for up to 64 live video sessions, allowing the operator to view up to sixty four different cameras, from up to 64 different remote sites, simultaneously.
3. The remote management software shall also allow the exporting of video clips to an AVI file to play on any Microsoft Windows based PC. The software shall have the ability to enhance, print, or convert the individual images to standard formats.
4. The remote management software shall allow an operator to select units, cameras, and timeframes for automatic retrieval of video clips to an operator's PC. This allows for downloads to be scheduled during times that network traffic restrictions are not an issue.

U. Playback and Multi-screen Playback

1. The Digital Video Management System shall incorporate playback and multi-screen playback functionality to allow the user to locate and select a single stored image to be enhanced using tools. The tools shall include, but not necessarily be limited to, the following:
   a. Brightness
   b. Contrast
   c. Hue
   d. Saturation
   e. Lightness
   f. Balance Light
   g. Edge Detect
   h. Enhance Light
   i. Noise Reduction
   j. Sharpen
   k. Sharpen More
   l. Smooth
   m. Smooth More
   n. Brightness Chart

V. Browser Client

1. A browser-based viewer (Browser Client) must also be available free of charge, enabling users to host and customize their own website to provide live viewing of the Digital Video Management System through a standard browser interface. Multiple viewers shall have the ability to access video and control domes remotely.

W. Minimum Performance Specifications

Power Supply	100-240 VAC, 50/60 Hz, 3.0/1.5A
Physical Characteristics:	Rack Mount Chassis Version Unit Dimensions (HxWxD) 130 mm (5.125”) High, 429 mm (16.895”) Wide, 546 mm (21.5”) Deep Rack Height Three (3) units Desktop Chassis Version (HxWxD) 130 mm (5.125”) High429 mm (16.895”) Wide546 mm (21.5”) Deep
Environmental Requirements	Operating Temperature 5° to 35° C (41° to 95° F) Humidity 5%-95% RH non-condensing
Regulatory	Immunity EN50130-4 (1996) (An Uninterruptable Power Supply must be used to fully comply with EN50130-4)

X. MATRIX SWITCHER

1. The matrix switcher shall meet the following minimum requirements:
   a. Take multiple camera inputs and route them to multiple monitoring stations.
   b. Allow for centralized user management controlling configurations.
   c. Provide live viewing of all cameras.
   d. Provide P/T/Z, focus, and iris control of all unitized cameras.
   e. Be expandable to allow for the addition of multiple cameras and monitoring stations over the life of the system visual identification system by utilizing input and output video and controller cards.
   f. Input cards shall allow for the addition of a minimum of four (4) camera inputs per card.
   g. Output cards shall allow for the addition of a minimum of eight (8) outputs per card.

h. Have the ability to be programmed either locally or remotely.

i. Remotely operate multiple cameras from multiple stations.

j. Be able to fully interface with a digital video recorder (DVR) for recording of all events.

k. Utilize RS-232 or fiber optic connections for integration with the SMS computer station via a remote port on a network hub.

l. Shall have an alarm interface that is compatible with all associated security subsystems. Alarm inputs shall be via either a relay or an EIA ANSI/EIA/TIA-232-F interface. The interface shall allow for a minimum of 24 alarm inputs and 12 alarm outputs.

m. The switcher response time to an alarm input shall not be less than 200 milliseconds from the time an alarm is sensed until a picture is displayed on a monitor.

n. The switcher shall have a built in buffer to allow for back-log of alarms. These alarms shall be viewable by an operator.

o. Be addressable in the event multiple matrix switchers are connected to the SMS.

p. Be configured, i.e. camera names, monitor names, sequences, alarms, and alarm actions, etc. utilizing the configuration program and tools provided by the matrix manufacturer.

2. The matrix switcher shall meet the following minimum input/output requirements:

Camera inputs	16
Video outputs	4
Keyboard/Controller Outputs	4
Alarm inputs	323

3. The matrix switcher will have the following components and technical characteristics:

a. Main Unit:

Functions	Monitor control Camera selection, tour sequence, group sequence, group preset, OSD display, Camera/Receiver control via coaxial or RS-485 cable communication, Recorder control
Alarm control	Alarm event, Alarm Acknowledge, Alarm reset, Alarm suspension, Alarm History Display, Timer event, and Camera event
RS-485	6-conductor modular jack x 12 (2- wire or 4-

(Camera)Port	wire communication, With termination switches (MODE 1 to 4))
Extension Port	6-conductor modular jack x 2(With a (EXTENSION 1 IN, OUT) termination switch (TERM: ON, OFF))
Extension Port	37-pin D-sub connector x 2(EXTENSION IN 2 or 3)
Extension Port	37-pin D-sub connector x 2(EXTENSION OUT 2 or 3)

b. Input Board:

Camera Input	1 V P-P/75 Ohm (BNC), composite video signal 0.5 V P- P/75 Ohm data signal and 2.5 V [P-P]/75 Ohm (25 pin D sub connector x 4)
Alarm Input	N.O. (Normally Open contact) or N.C. (Normally Close contact) selectable x 32 (37 pin D sub connector)

c. Output Board:

Monitor Output	1 V P-P/75 Ohm (BNC)
Alarm Output	Open collector output x 32, Max. 24 VDC, 100 mA
Extension Port	6-conductor modular jack x 2
Serial Port	9-pin D-sub connector x 2

Y. IP Network Encoder

1. The units shall be used for video monitoring and surveillance over IP networks. IP Network Encoder shall encode analog video to MPEG-4 digital video.
2. The encoder shall use MPEG-4 compression for distribution of images over a network.
3. The encoder shall be rack mounted unit.
4. The encoder shall include, but not be limited to the following:
   a. The encoder shall use “hybrid” technology in providing both analog and network connections with the purpose of allowing users to integrate existing equipment and digital IP products.
      1) The encoder shall provide one composite video input(s).
      2) The encoder shall provide one Ethernet connection.
   b. The encoder shall have the following digital resolution:
      a) D1: 720x576 (NTSC); 720x480 (PAL)
      b) CIF: 352 x 288 (NTSC); 352 x 240 (PAL)
      c) QCIF: 160 x 144 (NTSC); 160 x 112 (PAL)

c. The encoder shall have a digital frame rate of up to 30 frames per second (NTSC) at 720x480 resolution or 25 fps (PAL) at 720x586 resolution.

d. The encoder/decoder shall use the following protocols:
   1) TCP/IP
   2) UDP/IP
   3) DHCP
   4) Multicast
   5) Data Throttle
   6) Heartbeat

e. The encoder shall have the following connectors:
   1) Power connector: 3-pin male – for connecting the external power supply
   2) I/O connector: 16-pin male – for connecting alarm, audio, RS-232, RS-485 input and output
   3) Video I/O connector: SVHS style – for input and output connection of two composite monitors
   4) Ethernet port: RJ-45 – for connecting to a network

f. The encoder/decoder shall have the following indicators:
   1) Power LED
   2) Link – indicates activity on the Ethernet port
   3) Tx activity
   4) Rx activity

g. The encoder shall have the following additional specifications:
   1) Video
      a) Video signal input: 1 V p-p ±10% 75 ohms, autosensing
      b) Input termination: 75 ohm
      c) Video compression standard: MPEG-4
      d) Audio compression standard: MPEG-1 Layer 2
   2) Audio
      a) Audio input: 315 mV, 40 k Ohms, unbalanced
      b) Audio output: 315 mV, 600 ohms, unbalanced
   3) Electrical
      a) External power supply: 100 to 240 VAC
      b) Output voltage: 13.5 V, 1.33 A
      c) Power consumption: 0.5 W maximum

2.3 DIGITAL BASED VIDEO MANAGEMENT SYSTEM

A. Key Features

1. Open Platform: Open API/SDK, supports seamless integration with third party applications.
2. Multi-server and multi-site video surveillance solution: Unlimited recording of video from IP cameras, IP video encoders and selected DVRs with analog cameras.
3. Optimized Recording Storage Management: Unique data storage and archiving solution that combines superior performance and scalability and cost efficient long-term video storage
4. Wide IP camera and device support: Supports connection of more than 839 IP cameras, IP video encoders and selected DVR models from over 79 different vendors through dedicated device integration
5. ONVIF™ and PSIA compliant: Supports ONVIF™ and PSIA compliant cameras and devices
6. Wide compression technology support: Supports the news compression methods; MPEG4 ASP, MxPEG and H.264, besides MJEPG and MPEG4
7. System configuration wizards: Guides the user through the process of adding cameras, configuring video and recording, adjustment of motion detection and user configuration
8. Sequence Explorer: Displaying sequences and time intervals in thumbnail pre-views, the Sequence Explorer gives unparalleled visual overview of recorded video combined with smooth navigation
9. Overlay buttons: Intuitive control of cameras, camera-integrated devices, and other integrated systems- directly from the camera view
10. Independent Playback: Instant and independent playback function allows you to independently playback recorded video for one or more cameras, while in live viewing or playback mode
11. Built-in Video Motion Detection: Independent of camera model and supporting up to 64 cameras simultaneously per server
12. Multiple language support: Let operators use the system in their native language with support for 20 different languages
13. Multi-channel, two-way audio: Communicate with people at gates/entrances or broadcast messages to many people at once with multichannel, two-way audio
14. Fast evidence export: Quickly deliver authentic evidence to public authorities by exporting video to various formats, including video from multiple cameras with viewer, logs, and user notes included

B. Administration Features

1. Single Management Application: A new Management Application provides consolidated single point management access to Recording Servers.
2. System configuration wizards: Guides the user through the process of adding cameras, configuring video and recording, adjustment of motion detection and user configuration.
3. Automated device discovery: Enables fast discovery of camera devices using methods such as Universal Plug and Play, Broadcast, and IP Range scanning.
4. Smart bulk configuration option: Change settings across multiple devices simultaneously and in a very few clicks.
5. Adaptable application behavior: Guides novice users, while expert users can optimize the application for efficient use.
6. Export/import of system and user configuration data: System backup for reliable system operation and fast system recovery. System cloning for efficient rollout of multiple systems with the same, or similar, configuration.
7. Import of off-line configuration data: Enabling off-line editing of configuration data, including camera and device definitions.
8. Automatic system restores points: A 'Restore Point' is created each time a configuration change is confirmed.
9. Enables easy rollback to previously defined system configuration points and enables cancelation of undesired configuration changes and restoration of earlier valid configurations.

C. Integration Options

1. Open Software Development Kit (SDK) makes it possible to video enable your business processes, through seamless integration of third party applications, such as video analytics, access systems, etc.
2. Compatible with Central for alarm overviews and operational status in larger video surveillance installations.
3. Integrate with physical access control systems, alarms, gates, building management systems, etc. using hardware I/O, internal events, and TCP/IP events
4. Create, import, and use HTML pages for navigation between views or to trigger a Smart Wall preset
5. Develop third party plug-ins for the Smart Client to expand with new functionality

D. Server Modules

1. Recording Server
   a. Simultaneous digital multi-channel video and audio recording and live viewing (relaying).
   b. Two-way audio enables integrated control of microphones and speakers connected to IP devices.
   c. Bandwidth optimized multi-streaming by splitting a single camera video stream to differentiated streams for live view and recording, where each can be optimized independently with respect to frame rate and resolution.
   d. Connectivity to cameras, video encoders and selected DVRs supports MJPEG, MPEG4, MPEG4 ASP*, H.264* and MxPEG.
   e. Auto-detect camera models during setup.
2. Flexible multi-site, multi-server license structure charged per camera.
3. Unlimited number of installed cameras; simultaneous recording and live view of up to 64 cameras per server.
4. Recording technology: secure high speed database holding JPEG images or MPEG4 and MxPEG streams including audio.
5. Recording speed: 30+ frames per second per camera, limited only by hardware.
6. Recording quality depends entirely on camera and video encoder capabilities: no software limitation.
7. Start cameras on live view requests from clients.
8. Unlimited recording capacity with multiple archives possible per day.
9. Hourly to daily database archiving with optional automatic move to network drive saves storage capacity on the local server – with images still available transparently for playback
10. Built-in, real-time, camera independent motion detection (VMD); fully adjustable sensitivity, zone exclusions, recording activation with frame rate speed up, and alert activation through email or SMS.
11. Start recording the event.
12. Client initiated start of recording based on pre-defined recording time and access privileges.
13. Pan Tilt Zoom (PTZ) preset positions, up to 50 per camera.
14. Absolute* and relative PTZ positioning.
15. PTZ go-to preset position on events.
16. Combine PTZ patrolling and go-to positions on events.

17. Set multiple patrolling schedules per camera per day: i.e. different for day/night/weekend.
18. PTZ scanning on supported devices: viewing or recording while moving slowly between PTZ positions.
19. VMD-sensitive PTZ patrolling among selected presets allows sending of Wipe and Wash commands to support PTZ models.
20. On pre-defined events Matrix remote commands are automatically sent to display live video remotely on computers running the Matrix Monitor or the Smart
21. Client with Matrix Plug-in.
    a. Flexible notification (sound, e-mail, and SMS) and camera patrolling scheduling, triggered by time or event.

E. Recording Server Manager
1. Local console management of the Recording Server accessible from the notification area.
2. Start and stop Recording Server service.
3. Access to Recording Server configuration settings.
4. Access to Recording Server help system.
5. View system status and log information.

F. Image Server
1. Remote access for Smart and Remote Clients.
2. Built-in web server for downloading and launch of clients and plug-ins.
3. Set up one Master and multiple Slave Servers.
4. Authenticate access based on Microsoft Active Directory user account, or username and password.
5. Authorize access privileges per Microsoft Active Directory user account/group, user profile or grant full access.
6. User profiles control access to: Live view, PTZ, PTZ presets, output control, events, listen to microphone, Talk to speaker, Manual recording; Playback, AVI export, JPG export, DB export, Sequences, Smart Search, and audio. As well as Set up views, edit private views and edit shared public views.
7. Audit logs of exported evidence by user and file.
8. Audit logs of client user activity by time, locations, and cameras.

G. Recording Viewer
1. Playback recorded video and audio locally on the

H. Recording Server.

1. View up to 16 cameras time-synched during playback.
2. Scrollable activity timeline with magnifying feature.
3. Instant search on recordings based on date/time and activity/alarm (Video Motion Detection).
4. 'Smart Search' for highlighted image zones and objects.
5. Evidence can be generated as a printed report, a JPEG image, an AVI film or in the native database format.
6. Export audio recordings in WAV or AVI format.
7. Export video digitally zoomed to view area of interest only and to minimize export footprint size.
8. Export 'Evidence CD' containing native database and Recording Viewer for instant, easy viewing by authorities.
9. Encryption & password protection option for exported recordings and files.
10. Ability to add comments to exported evidence, also encrypted.
11. Option to send email.
12. De-interlacing of video from analog cameras.
13. IPIX technology for PTZ in 360° recorded images.

I. PDA Server

1. Remote access for PDA Client.
2. Handle login and session requests between PDA clients and Image Server.
3. Resize video surveillance images to fit the screen layout of PDA Client.

J. Smart Client Module

1. Smart Client includes all the features of Remote Client plus more:
2. Installed per default on Recording Server for local viewing and playback of video and audio.
3. Start recording on cameras for a pre-defined time (default 5 minutes). Subject to privileges set by administrator.
4. • Independent Playback capability allows for instant playback of recorded video for one or more cameras, while in live and playback mode
5. Live view digital zoom allows zoomed-out recordings while the operator digitally can zoom in to see details.
6. 'Update On Motion Only' optimizes CPU usage by letting motion detection control whether the image should be decoded and displayed

or not. The visual effect is a still image in the view until motion is detected.

7. Shared and private camera views offer 1x1 up to 10x10 layouts in addition to asymmetric views.
8. Views optimized for both 4:3 and 16:9 screen ratios.
9. Multiple computer monitors are supported with a main window and any number of either windowed or full screen views.
10. Hotspot function for working in details with a camera selected from a view containing multiple cameras.
11. Carousel function allows a specified view to rotate between pre-defined cameras with individual timing and order with multiple appearances. Carousel function can be controlled allowing the operator to pause carousel function and to switch to previous or next camera.
12. Overlay buttons provides intuitive control of cameras, camera-integrated devices, and other integrated systems- directly from the camera view
13. Matrix function to view live video from multiple cameras through the Image Server in any view layout with customizable rotation path, remotely controlled by Smart
14. Clients or Recording Servers sending Matrix remote commands
15. Send Matrix remote commands to display live video remotely on computers running the Matrix Monitor or the Smart Client with Matrix Plug-in.
16. Cameras’ built-in audio sources available in live and in playback.
17. Separate pop-up window displaying sequences and time intervals in thumbnail pre-views, the Sequence Explorer gives unparalleled visual overview of recorded video combined with smooth navigation
18. Presents recorded sequences for individual cameras, or all cameras in a view
19. Seamlessly available in both Live and Playback modes
20. Smooth navigation with sliding preview and “drag-and-throw” function for video thumbnails
21. Instant playback of video sequences
22. Application Options allows users to adapt the layout and personalize the application to their particular preferences

K. Remote Client

1. View live video or playback recordings for 1-16 cameras simultaneously: from the same or different servers.
2. Advanced video navigation including fast/slow playback, jump to date/time, single step, and video motion search.
3. Individual views can be user-defined in various layouts: view or playback camera images from multiple servers simultaneously in the same view.
4. Shared views can be managed centrally via the server with admin/user rights and user groups.
5. Import static or active HTML maps for fast navigation to cameras and good premise overviews.
6. Control output port relay operation, for example control of gates.
7. Quick overview of sequences with detected motion and preview window.
8. Quick overview of events/alerts.
9. Control PTZ cameras remotely, also using preset positions.
10. Remote PTZ Point-and-Click control
11. Remote PTZ zoom to a marked rectangle.
12. Take manual control over a PTZ camera that runs a patrolling scheme; after a timeout with no activity the camera reverts to its scheduled patrolling.
13. IPIX 1x2 or 2x2 'Quad View' for viewing all 360° at once.
14. Optional video compression in streaming from server to client gives better use of bandwidth.
15. Create AVI files or save JPEG images.
16. Print incident reports with free-text user comments.
17. System logon using username and password.
18. System logon using Microsoft Active Directory user accounts.

L. PDA Client

1. View live or playback video from a single server or from multiple servers in half-screen or full-screen formats.
2. In live view you can control Pan/Tilt/Zoom cameras manually or use preset positions, and control the cameras' output relays to trigger external actions like opening doors or gates, turning on lights, etc.
3. To find recordings, you can jump to specific time/date or to next detected motion or use motion detection sequence overviews.
4. When viewing recordings, you can playback at variable speed or single step image by image.

5. The PDA client shall connect to the VMS server using any IP connection; typically wireless LAN, GPRS, etc.
6. Video compression from the server to PDA optimizes bandwidth usage.
7. System logon using username and password.

M. Matrix Monitor

1. Virtual Matrix showing live video directly from up to 4 cameras at a time triggered remotely by Matrix remote commands.
2. Camera view shifts by FIFO (first-in-first-out)
3. Multiple events can control a single Matrix monitor and single events can control multiple monitors.

N. Minimum System Requirements VMS Server

1. HW Platform:
   a. Minimum 2.4 GHz CPU and 1 GB RAM (2.4 GHz dual core processor and 2 GB RAM or more recommended).
   b. Minimum 1 GB disk space available, excluding space needed for recordings.
2. OS:
   a. Microsoft® Windows® XP Professional (32 bit or 64 bit*), Windows Server 2003 (32 bit or 64 bit*), Windows Server 2008 R1/R2 (32 bit or 64 bit*), Windows Vista™ Business (32 bit or 64 bit*), Windows Vista Enterprise (32 bit or 64 bit*), Windows Vista Ultimate (32 bit or 64 bit*), Windows 7 Professional (32 bit or 64 bit*), Windows 7 Enterprise (32 bit or 64 bit*) and Windows 7 Ultimate (32 bit or 64 bit*).
3. Software:
   a. Microsoft .NET 3.5 Framework SP1, or newer.
   b. DirectX 9.0 or newer required to run Playback Viewer application.

O. Minimum System Requirements PDA Server

1. HW Platform:
   a. Minimum 2.4 GHz CPU and 1 GB RAM (2.4 GHz dual core processor and 2 GB RAM or more recommended).
   b. Minimum 1 GB disk space available.
2. OS:
   a. Microsoft Windows XP Professional (32 bit or 64 bit*), Windows Server 2003 (32 bit or 64 bit*).
3. Software:
   a. Microsoft .NET 2.0 (not compatible with newer versions). Internet Information Server (IIS) 5.1.

P. Minimum System Requirements VMS Client

1. HW Platform:
   a. Minimum 2.4 GHz CPU, 1 GB RAM (more powerful CPU and higher RAM recommended for Smart Clients running high number of cameras and multiple views and displays).
2. Graphics Card:
   a. AGP or PCI-Express, minimum 1024 x 768 (1280 x 1024 recommended), 16 bit colors.
3. OS:
   a. Microsoft Windows XP Professional (32 bit or 64 bit*), Windows Server 2003 (32 bit or 64 bit*), Windows Server 2008 R1/R2 (32 bit or 64 bit*), Windows Vista Business (32 bit or 64 bit*), Windows Vista Enterprise (32 bit or 64
   b. bit*), Windows Vista Ultimate (32 bit or 64 bit*), Windows 7 Professional (32 bit or 64 bit*), Windows 7 Enterprise (32 bit or 64 bit*) and Windows 7 Ultimate (32 bit or 64 bit*).
4. Software:
   a. DirectX 9.0 or newer required to run Playback Viewer application.
   b. Microsoft .NET 3.5 Framework SP1, or newer.

Q. Minimum System Requirements VMS Remote Client

1. HW Platform:
   a. Minimum 2.4 GHz CPU, RAM 1 GB (2 GB or higher recommended on Microsoft Windows Vista).
2. OS:
   a. Microsoft Windows XP Professional (32 bit or 64 bit*), Windows Server 2003 (32 bit or 64 bit*), Windows Server 2008 R1/R2 (32 bit or 64 bit*), Windows Vista Business (32 bit or 64 bit*), Windows Vista Enterprise (32 bit or 64 bit*) and Windows Vista Ultimate (32 bit or 64 bit*), Windows 7 Professional (32 bit or 64 bit*), Windows 7 Enterprise (32 bit or 64 bit*) and Windows 7 Ultimate (32 bit or 64 bit*).
3. Software:
   a. DirectX 9.0 or newer required to run Playback Viewer Application Microsoft Internet Explorer 6.0, or newer, 32 bit version required

R. Licensing Structure

1. Base Server License

a. An VMS Base Server license is mandatory for installing the product.

2. The Base Server license contains:
   a. Unlimited numbers of Recording Server licenses
   b. Unlimited numbers of Smart Clients, Remote Clients, PDA Clients, and Matrix Monitor licenses
3. Camera License
   a. To connect to a camera, a Device License per camera channel is required
   b. In total, for all copies of the product installed under a given Base Server license, the product may only be used with as many cameras as you have purchased camera licenses for video encoders and DVRs with multiple analog cameras require a license per channel to operate
   c. Camera Licenses can be purchased in any numbers. To extend the installation with additional Camera Licenses, the Base Server License number (SLC) is required when ordering.
4. Client License:
   a. All client modules are not licensed and can be installed and used on any number of computers.

S. IP NETWORK DECODER
1. The unit shall be used for video monitoring and surveillance over IP networks. Network decoder shall decode MPEG-4 digital video to analog video.
2. The decoder shall use MPEG-4 compression for efficient distribution of images over a network.
3. The decoder shall be available as a standalone unit that can be horizontally or vertically mounted.
4. The decoder shall include, but not be limited to the following:
   a. The decoder shall use “hybrid” technology in providing both analog and network connections with the purpose of allowing users to integrate existing equipment and digital IP products.
      1) The decoder shall provide one composite video input and output connection.
      2) The decoder shall provide one Ethernet connection.
   b. The decoder shall have the following digital resolution:
      1) D1: 720x576 (NTSC); 720x480 (PAL)
      2) CIF: 352 x 288 (NTSC); 352 x 240 (PAL)

3) QCIF: 160 x 144 (NTSC); 160 x 112 (PAL)

c. The decoder shall have a digital frame rate of up to 30 frames per second (NTSC) at 720x480 resolution or 25 fps (PAL) at 720x586 resolution.

d. The decoder shall use the following protocols:

1) TCP/IP
2) UDP/IP
3) DHCP
4) Multicast
5) Data Throttle
6) Heartbeat

e. The decoder shall have the following connectors:

1) Power connector: 3-pin male – for connecting the external power supply
2) I/O connector: 16-pin male – for connecting alarm, audio, RS-232, RS-485 input and output
3) Video I/O connector: SVHS style – for input and output connection of two composite monitors
4) Ethernet port: RJ-45 – for connecting to a network

f. The decoder shall have the following indicators:

1) Power LED
2) Link – indicates activity on the Ethernet port
3) Tx activity
4) Rx activity

5. The decoder shall have the following additional specifications:

a. Video

1) Video signal output: 1 V p-p into 75 ohms
2) Input termination: 75 ohm
3) Video compression standard: MPEG-4
4) Audio compression standard: MPEG-1 Layer 2

b. Audio

1) Audio input: 315 mV, 40 k Ohms, unbalanced
2) Audio output: 315 mV, 600 ohms, unbalanced

c. Electrical

1) External power supply: 100 to 240 VAC
2) Output voltage: 13.5 V, 1.33 A
3) Power consumption: 0.5 W maximum

2.4 VIDEO DISPLAY EQUIPMENT

A. Video Display Equipment

1. Will consist of color monitors and shall be EIA 375A compliant.
2. Shall be able to display analog, digital, and other images in either NTSC or MPEG format associated with the operation of the Security Management System (SMS).
3. Shall:
   a. Have front panel controls that provide power on/off, horizontal, and vertical hold, brightness, and contrast.
   b. Accept multiple inputs, either directly or indirectly.
   c. Have the capabilities to observe and program the VASS System.
   d. Be installed in a manner that they cannot be witnessed by the general public.

B. Color Video Monitors Technical Characteristics:

Sync Format	PAL/NTSC
Display Tube	90° deflection angle
Horizontal Resolution	250 TVL minimum, 300 TVL typical
Video Input	1.0 Vp-p, 75 Ohm
Front Panel Controls	Volume, Contrast, Brightness, Color
Connectors	BNC

C. Liquid Crystal Display (LCD) Flat Panel Display Monitor

D. The 17-inch color LCD monitor shall have a flat screen and 17-inch diagonal viewing area and consists of an LCD panel, bezel, and stand.

E. The monitor shall meet or exceed the following specifications:

1. The monitor shall incorporate a 17.1-inch active matrix TFT LCD panel.
   a. The pixel pitch of the monitor’s LCD panel shall be 0.264 mm horizontal and 0.264 mm vertical.
   b. The monitor shall have a maximum resolution of 500television lines.
   c. The contrast ratio shall be 500:1.
   d. The typical brightness shall be 250 cd/m^2
   e. The monitor shall display at least 16.7 million colors.
   f. The light source for the LCD panel shall have a lifetime of 50,000 hours.

g. The scan frequency horizontal shall be 30 K to 80 KHz and the scan frequency vertical shall be 56 to 75 Hz.

h. The viewing angle for the monitor shall be 170 degrees horizontal and 170 degrees vertical.

2. The monitor shall have automatic NTSC or PAL recognition.

3. The monitor shall have a picture-in-picture function.

4. The monitor shall use the following signal connectors:

a. Video 1.0 V peak-to-peak at 75 ohms

b. BNC in/out

c. Y/C (S-video) in/out

d. Audio in/out

e. VGA 15-pin D-Sub

5. The monitor shall have one/two audio speaker(s).

a. The speaker shall be 0.5 W minimum.

6. The monitor shall have the following front control panel buttons:

a. Power on/off

b. LED indicator

c. Mode

d. Increase (volume)

e. Decrease (volume)

f. Up (contrast adjustment)

g. Down (brightness adjustment)

h. Menu

i. Auto

7. The monitor shall have the following options for adjustment in an onscreen display menu:

a. Color

b. Tint

1) NTSC mode only

a) Brightness

b) Contrast

c) Sharpness

d) Volume

e) Language

f) Scan

g) Color Temp

h) H-Position

i) Recall

F. The electrical specifications for the monitor shall be as follows:
   1. Input voltage shall be 12 VDC/3 A.
   2. Power consumption shall be 50 W maximum.

G. The environmental specifications for the monitor shall be as follows:
   1. Operating temperature shall be 32 to 104 degrees Fahrenheit or 0 to 40 degrees Celsius.
   2. Operating humidity shall be 10 to 85 percent.

H. The physical specifications for the monitor shall be as follows:

I. The monitor shall conform to these compliance standards:
   1. FCC
   2. CE (EMC/LVD)3. UL

2.5 CONTROLLING EQUIPMENT

A. Shall be utilized to call up, operate, and program all cameras associated VASS System components.

B. Will have the ability to operate the cameras locally and remotely. A matrix switcher or a network server shall be utilized as the VASS System controller.

C. The controller shall be able to fit into a standard 47.5 cm (19 inch) equipment rack.

D. Control and programming keyboards shall be provided with its own type of switcher. All keyboards shall:
   1. Be located at each monitoring station.
   2. Be addressable for programming purposes.
   3. Provide interface between the operator and the VASS System.
   4. Provide full control and programming of the switcher.
   5. Have the minimum following controls:
      a. programming
      b. switching
      c. lens function
      d. P/T/Z
      e. environmental housing
      f. annotation

2.6 VIDEO CAMERAS

A. The cameras shall be high-resolution color video cameras with wide dynamic range capturing capability.

B. The camera shall meet or exceed the following specifications:
   1. The image capturing device shall be a 1/3/1/4-inch image sensor designed for capturing wide dynamic images.

a. The image capturing device shall have a separate analog-to-digital converter for every pixel.
b. The image capturing device shall sample each pixel multiple times per second.
c. The dynamic range shall be 95 dB typical and 120 dB maximum.

3. The camera shall optimize each pixel independently.
4. The camera shall have onscreen display menus for programming the camera's settings.
5. The signal system shall be NTSC.

C. The camera shall have composite video output.

D. The camera shall come with a manual varifocal lens.

E. The video output shall be composite: 1.0 volts peak-to-peak at 75-ohm load.

H. Fixed Color Camera

1. The camera shall be a high-resolution color video camera with wide dynamic range capturing capability.
2. Comply with UL 639.
3. Pickup Device: 1/3/1/4 CCD interline transfer.
4. Signal-to-Noise Ratio: Not less than 50 dB, with the camera AGC off.
5. With AGC, manually selectable on or off.
6. Manually selectable modes for backlight compensation or normal lighting.
7. Scanning Synchronization: Determined by external synch over the coaxial cable. Camera shall revert to internally generated synchronization on loss of external synch signal.
8. White Balance: Auto-tracing white balance, with manually selectable fixed balance option.
9. Fixed Color Cameras Technical Characteristics:

Pickup device	1/3" interline transfer CCD
Total pixels	NTSC: 811(H) x 508(V)
Effective pixels	NTSC: 768(H) x 494(V)
Resolution	500 TV lines
Sync. System	Internal Sync
Scanning system	NTSC: 525 Lines/60 Fields
S/N ratio	More than 48 dB
Electronic shutter	Auto 1/60 (1/50) ~1/100,000 sec.

Min. illumination	0.2 lux F2.0
Video output	Composite 1.0 Vp-p/75 ohm
White balance	Auto
Automatic gain control	ON
Frequency horizontal	NTSC: 15.734 KHz
Frequency vertical	NTSC: 59.94Hz
Lens type	Board lens/DC/AI varifocal lens
Focal length	3-12mm
Power source	DC12V/500mA or AC24/500mA
Power consumption	3W (Max)

10. Fixed color camera shall be enclosed in dome and have board mounted varifocal lens.
11. Camera accessories shall include:
    a. Surface mount adapter
    b. Wall mount adapter
    c. Flush mount adapter

2.7 POWER SUPPLIES

A. Power supplies shall be low-voltage power supplies matched for voltage and current requirements of cameras and accessories, type as recommended by camera [infrared illuminator] and lens manufacturer.

B. Technical specifications:
    1. Input: 115VAC, 50/60Hz, 2.7 amps
    2. Outputs:
        a. Number of outputs, [16] <insert number of outputs>
        b. [Fuse/PTC] <insert type> protected, power limited
        c. Output voltage & power:
            1) 24VAC @ 12.5 amps (300VA) or 28VAC @ 10 amp (280VA) supply current.
    3. Illuminated power disconnect circuit breaker with manual reset.
    4. Surge suppression.
    5. Camera synchronization.
    6. [Wall/Rack] <insert mount type> mount.
    7. Enclosure: NEMA 250, Type 1 enclosure type>.

2.8 INFRARED ILLUMINATORS

A. Lighting fixtures that emit light only in the infrared spectrum, suitable for use with cameras indicated, for nighttime surveillance, without emitting visible light.
   1. Field-Selectable Beam Patterns: Narrow, medium, and wide.
   2. Rated Lamp Life: More than 8000 hours
   3. Power Supply: 12-VAC/DC 120-VAC.

B. Area Coverage: Illumination to 50 m (150 feet) in a narrow beam pattern.

C. Exterior housings shall be suitable for same environmental conditions as associated camera.

2.9 NETWORK SERVER

A. Allow for the transmission of live video, data, and audio over either an existing Ethernet network or a dedicated security system network, requiring an IP address or Internet Explorer 5.5 or higher, or shall work as an analog-to-Ethernet "bridge" controlling matrices, multiplexers, and pan/tilt/zoom cameras. The network shall operate in a box-to-box configuration allowing for encoded video to be decoded and displayed on an analog monitor.

B. If a VASS System network is going to be utilized as the primary means of monitoring, operating, and recording cameras then the following equipment shall be required as part of the system:
   1. System Server
   2. Computer Workstation
   3. Recording Device
   4. Encoder/Decoder
   5. Monitor
   6. Hub/Switch
   7. Router
   8. Encryptor

C. Shall provide overall control, programming, monitoring, and recording of all cameras and associated devices within the VASS System.

D. All equipment on the network shall be IP addressable.

E. The VASS System network shall meet or exceed the following design and performance specifications:
   1. Two MPEG-4 video streams for a total of 40 images per second will be provided.

2. PC Software that manages the installation and maintenance of all hardware transmitters and receivers on the network shall be provided.
3. Video Source that supports any NTSC video source to the computer network shall be addressed.
4. Receivers that could be used to display the video on a standard analog NTSC or PAL monitor will be addressed.

F. The system shall support the following network protocols:
1. Internet connections: RTP, Real Time Control Protocol (RTCP), UDP, IP, TCP, ICMP, HTTP, Simple Network Management Protocol (SNMP), IGMP, DHCP, and ARP.
2. Video Display: MPEG-4, M-JPEG in server push mode only.
3. Have the ability to adjust bandwidth, image quality and image rate.
4. Support image sizes of either 704 x 576 pixels or 352 x 288 pixels.
5. Have an audio coding format of G.711 or G.728.
6. Provide a video frame rate of at least 30 images per second.
7. Support LAN Interface Ethernet 10/100 Base T and auto sensing.
8. Have a LAN Data Rate of 9.6 Kbps to 5.0 Mbps.
9. Utilize data interface RS-232/RS-422/RS-485.

G. All connections within the system shall be via CAT-5 cable and RJ-45 jacks. If analog equipment is used as part of the system, then either an encoder or a decoder will be utilized to convert the analog signal to a digital one.

H. The VASS network system shall conform to all VA agency wide security standards for administrator and operator use.

I. Server Technical Characteristics:

Hardware	Personal Computer
CPU	Pentium IV, 3.0 GHz or better
Hard Disk Interface	IDE or better
RAM	256 MB
OS	Windows XP Home/XP Professional
Graphic Card	NVIDIA GeForce 6600 NVIDIA Quadro FX 1400 ATI RADEON X600/X800 or better
Ethernet Card	100 Mb
Software	DirectX 9.0c
Free Memory	120 MB

J. Network Switch Technical Characteristics

Protocol and standard	IEEE802.3 IEEE802.3u IEEE802.3ab
Ports	24 10/100/1000M auto-negotiation RJ-45 ports with auto MDI/MDI-X
Network media	Cat 5 UTP for 1,000Mbps Cat 3 UTP for 10Mbps
Transmission method	store-and-forward
LED	indicator power, act/link, speed

K. Router Technical Characteristics

Network Standards	IEEE 802.3, 802.3u 10Base-T Ethernet (WAN) 100Base-T Ethernet (LAN) IEEE 802.3x Flow Control IEEE802.1p Priority Queue ANS/IEEE 802.3 NWay auto-negotiation
Protocol	CSMA/CD, TCP, IP, UDP, PPPoE, AND DHCP (client and server)
VPN Supported	PPTP, IPSec pass-through
Management	Browser
Ports	4 x 10/100Base-T Auto sensing RJ45 ports, and an auto uplink RJ45port(s) 1 x 10Base-T RJ45 port, WAN
LEDs	Power, WAN Activity, LAN Link (10/100), LAN Activity

L. Encryptor Technical Characteristics:

Cryptography	Standard - Triple DES 168-bit (ANSI 9.52) Rijndael - AES (128, 192, 256)
Performance	Throughput (end-to-end) @ 100 Mbps line speed: >188 Mbps full duplex (large frames) >200 kfps full duplex (small frames) Latency (end-to-end) @ 100 Mbps
Key Management	Automatic KEK/DEK Exchange Using Signed Diffie-Hellman Unit Authentication Using X.509 Certificates
Physical Interfaces	10BaseT or 10/100BaseT Ethernet (Host and Network Ports) 10BaseT Ethernet Management Port Back and Front-Panel Serial Control Port
Device Management	THALES Element Manager, Front Panel Viewer, and Certificate Manager 10Base T (RJ-45) or 9-pin Serial Control Port SNMP Network Monitoring
Security Features	Tamper Proof Cryptographic Envelope

	Tamper Evident Chassis Hardware Random Number Generator
Management	Channel Encrypted Using Same Algorithm as Data Traffic
Security Certifications	FIPS 140-2 Level 3 CAPS Baseline and Enhanced Grades Common Criteria EAL4 and EAL5 (under evaluation)
Regulatory	EN60950, FCC, UL, CE, EN 50082-1, and EN 55022

2.10 RECORDING DEVICES

A. All cameras on the VASS System shall be recorded in real time using a Digital Video Recorder (DVR), Network Video Recorder (NVR), or attached storage. The type of recording device utilized should be determined by the size and type of VASS System designed and installed, and to what extent the system is to be utilized.

B. All recording devices shall be 47.5 cm (19 inch) rack-mountable.

C. All DVR's and NVR's that are viewable over an Intranet or Internet will be routed through an encryptor.

D. Encryptors shall:

1. Comply with FIPS PUB 140-2.
2. Support TCP/IP.
3. Directly interfaces to low-cost commercial routers.
4. Provide packet-based crypto synchronization.
5. Encrypt source and destination IP addresses.
6. Support web browser based management requiring no additional software.
7. Have a high data sustained throughput — 1.544 Mbps (T1) full duplex data rate.
8. Provide for both bridging and routing network architecture support.
9. Support Electronic Key Management System (EKMS) compatible.
10. Have remote management ability.
11. Automatically reconfigure when secure network or wide area network changes.

E. Digital Video Recorder (DVR)

1. Shall record video to a hard drive-based digital storage medium in either NTSC or MPEG format.
2. Shall meet the following minimum requirements:
   a. Record at minimum rate of 30 images per second (IPS).
   b. Have a minimum of eight (8) to 16 looping inputs.

c. Have a minimum of eight (8) to 16 alarm inputs and two (2) relay outputs.
d. Shall provide instantaneous playback of all recorded images.
e. Be IP addressable, if part of a VASS network.
f. Have built-in digital motion detection with masking and sensitivity adjustments.
g. Provide easy playback and forward/reverse search capabilities.
h. Complete audit trail database, with minimum of a six-month history that tracks all events related to the alarm; specifically who, what, where and when.
i. DVR management capability providing automatic video routing to a back-up spare recorder in case of failure.
j. Accessible locally and remotely via the Internet, Intranet, or a personal digital assistant (PDA).
k. Records all alarm events in real time, ensuring 60 seconds before and after the event are included in the recording.
l. Utilize RS-232 or fiber optic connections for integration with the SMS computer station via a remote port on a network hub.
m. Allow for independently adjustable frame rate settings.
n. Be compatible with the matrix switcher utilized to operate the cameras. The DVR could be utilized as a matrix switcher only if it meets all of the requirements listed in the matrix switcher section.

3. Technical Characteristics:

Compression	MPEG-4
Internal Storage Capacities.	160 GB, and 2 TB. Available USB hard drive up to 250 GB. Optional internal DVD available
Digital Recording	Up to 16 video and 8 audio channels, or 8 video and 4 audio channels.
Full real-time video recording	Up to 400 IPS@352 x 288: PAL Up to 200 IPS@352 x 288: PAL
Multiple simultaneous functions	Live viewing, Recording, playback, network transmission, back-up
Search functions	Date/time search, event search, bookmark search, smart (pixel) Search
PTZ Control	Third party PTZ control
User ID security	3 levels

Connectivity to external devices:	Eight 8 or sixteen 16 video input and looping output channels. VGA and dual monitor BNC outputs. Four 4 or eight 8 audio inputs and one 1 audio output. Ethernet 10/100BaseT network connection. Eight 8 to sixteen 16 alarm inputs and four 4 or eight 8 relay outputs. Bi-phase connection to control Bosch PTZ cameras. Third party PTZ control via RS-422/RS-485 connection. Front and back USB connectors to connect to a PC mouse, or archive video to a USB memory stick or similar device.
PC requirements	Windows 2000 or above; DirectX 8.1 or above. Intel Pentium III or above, AMD Athlon with 800 MHz or faster CPU. 512 MB or more RAM. 50 MB hard drive. AGP VGA with 64 MB video RAM or above. 10/100-BaseT network interface.
Electrical	Power Input: 100 to 240 VAC; 50/60 Hz Power consumption: 120W Max. 1.2 A
Video	Video standard: PAL or NTSC selectable. Resolution: 704 x 576 PAL, 704 x 480 NTSC Compression: MPEG-4 Inputs: 8 or 16 composite video 0.5-2 Vpp, 75 Ohm automatic termination. Outputs 8 or 16 composite video 1 Vpp, 75 Ohm.
Audio	Inputs: 4 or 8 line in, 30 k Ohm Output: 1 line, 100 k Ohm
Monitors	VGA: analog RGB 800x600 MON A: CVBS 1 Vpp□0.1 V, 75 Ohm, BNC Monitor A multi-screen (VGA or CVBS) MON B: CVBS 1 Vpp□0.1 V, 75 Ohm, BNC Monitor B spot/alarm
Frame Rate and Resolution	16-channels PAL: Up to 400 IPS@352x288, up to 200 IPS@704x288, up to 100 IPS@704x576.

Alarm inputs	8 configurable NO/NC, max. input 5 VDC.
Alarm outputs	4 or8 relay outputs, configurable NO/NC, max. rated 1A, 125 VAC.
Connections	Ethernet: RJ45 modular jack 8 pins shielded, 10/100 Base-T. Bi-phase: Screw terminal connector (5 outputs). Maximum 5 controllable cameras per Bi-phase output. PTZ control interfaces: RS485/RS422. Serial interface: RS232 output signal, DB9 male connector Keyboard: RJ11 modular jack 6 pins
Network:	Transmission speed: up to 120 IPS@352x240 Bandwidth control: Automatic Remote users: Maximum 5 simultaneous connected Control Center users.

Processor	Intel Pentium III 750 MHz
Memory	256 MB RAM
Operating System	Windows 98, NT, ME, 2000, and XP
Video Card	4 MB of RAM capable of 24-bit true color display
Free Hard Disk Space	160 MB for software installation
Network Card	10Base-T network for LAN operation
Archiving	80 GB, 160 GB, 320 GB and 640 GB Hard Drive; CD-RW
Video Input	1.0 Vpp (signal 714mV, sync 286mV) 75 ohms (BNC unbalanced)
Video Output Level	1.0 Vpp +/-10%,75 ohms (BNC unbalanced)
Impedance	75 ohms/Hi- impedance x 16 switchable
Network Interface	Ethernet (RJ-45, 10/100M)
Network Protocol	TCP/IP, DHCP, HTTP, UDP
Network Capabilities	Live/Playback/P/T/Z control
Recording Rate	30 ips for 720 x 240 (NTSC)
Password Protection	Menu Setup, Remote Access
Recording Capacity	160 (1 or 2 fixed HDD) 1 CD-RW
Power Interrupt	Auto recovered to recording mode

F. Network Video Recorder (NVR)

1. Shall record video to a hard drive-based digital storage medium in MPEG, MPEG4 or H.264 format.
2. Shall meet the following minimum requirements:
   a. Record at minimum rate of 30 IPS.
   b. Have a minimum of eight (8) to 16 looping inputs.
   c. Have a minimum of eight (8) to 16 alarm inputs and two (2) relay outputs.
   d. Shall provide instantaneous playback of all recorded images.
   e. Be IP addressable, if part of a VASS network.
   f. Have built-in digital motion detection with masking and sensitivity adjustments.
   g. Easy playback and forward/reverse search capabilities.
   h. Complete audit trail database, with minimum of a six-month history that tracks all events related to the alarm; specifically who, what, where and when.
   i. NVR management capability providing automatic video routing to a back-up spare recorder in case of failure.
   j. Accessible locally and remotely via the internet, intranet, or a personal digital assistant (PDA).
   k. Records all alarm events in real time, ensuring 60 seconds before and after the event are included in the recording.
   l. Utilize RS-232 or fiber optic connections for integration with the SMS computer station via a remote port on a network hub.
   m. Allow for independently adjustable frame rate settings.
   n. Be compatible with the matrix switcher utilized to operate the cameras.
3. Technical Characteristics:

Hardware/CPU	Pentium III Xeon or IV, 1.8 GHz
HDD Interface	IDE or better; optional: SCSI II, SCSI Ultra, or Fiber Channel
RAM	1024 MB
Operating System	Windows 2000/XP Professional/Server 2003 Standard
Graphic	Card VGA
Ethernet Card	100/1000 MB
Memory	20 MB

Software Setup	Centralized setup from each authorized PC; access via integrated web server
Storage Media	All storage media possible (e.g., HD, RAID), depending on operating system
Storage Mode	Linear mode, ring mode (capacity-based)
Recording Configuration	Camera name assignment, bandwidth limit, frame rate, video quality
Recording Content	Video and/or audio data
Search Parameters	Time, date, event
Playback	Playback via any IP network (LAN/WAN) simultaneous recording, playback, and backup
Network Interface	Ethernet (RJ-45, 10/100M)
Network Protocol	TCP/IP, DHCP, HTTP, UDP
Network Capabilities	Live/Playback/P/T/Z control
Recording Rate	30 ips for 720 x 240 (NTSC)
Password Protection	Menu Setup, Remote Access
Recording Capacity	160 (1 or 2 fixed HDD) 1 CD-RW
Power Interrupt	Auto recovered to recording mode

2.11 WIRES AND CABLES

A. Shall meet or exceed the manufacturers' recommendation for power and signal.

B. Will be carried in an enclosed conduit system, utilizing electromagnetic tubing (EMT) to include the equivalent in flexible metal, rigid galvanized steel (RGS) to include the equivalent of liquid tight, polyvinylchloride (PVC) schedule 40 or 80.

C. All conduits will be sized and installed per the NEC. All security system signal and power cables that traverse or originate in a high security office space will be contained in either EMT or RGS conduit.

D. All conduit, pull boxes, and junction boxes shall be clearly marked with colored permanent tape or paint that will allow it to be distinguished from all other conduit and infrastructure.

E. Conduit fills shall not exceed 50 percent unless otherwise documented.

F. A pull string shall be pulled along and provided with signal and power cables to assist in future installations.

G. At all locations where there is a wall penetration or core drilling is conducted to allow for conduit to be installed, fire stopping materials shall be applied to that area

H. High voltage and signal cables shall not share the same conduit and shall be kept separate up to the point of connection. High voltage for the security system shall be defined as any cable or sets of cables carrying 30 VDC/VAC or higher.

I. For all equipment that is carrying digital data between the Physical Access Control System and Database Management or at a remote monitoring station, shall not be less than 20 AWG and stranded copper wire for each conductor. The cable or each individual conductor within the cable shall have a shield that provides 100% coverage. Cables with a single overall shield shall have a tinned copper shield drain wire.

J. All cables and conductors, except fiber optic cables, that act as a control, communication, or signal lines shall include surge protection. Surge protection shall be furnished at the equipment end and additional triple electrode gas surge protectors rated for the application on each wire line circuit shall be installed within 1 m. (3 ft.) of the building cable entrance. The inputs and outputs shall be tested in both normal and common mode using the following wave forms:
   1. A 10 microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 watts and peak current of 60 amperes.
   2. An 8 microsecond rise time by 20 microsecond pulse width wave form with a peak voltage of 1000 volts and peak current of 500 amperes.

K. The surge suppression device shall not attenuate or reduce the video or sync signal under normal conditions. Fuses and relays shall not be used as a means of surge protection.

L. Coaxial Cables
   1. All video signal cables for the VASS System, with exception to the PoE cameras, shall be a coaxial cable and have a characteristic impedance of 75 ohms plus or minus 3 ohms.
   2. For runs up to 750 feet use of an RG-59/U is required. The RG-59/U shall be shielded which provides a minimum of 95 percent coverage, with a stranded copper center conductor of a minimum 23 AWG, polyethylene insulation, and black non-conductive polyvinylchloride (PVC) jacket.
   3. For runs between 750 feet and 1250 feet, RG-6/U is required. RG-6/U shall be shielded which provides a minimum of 95 percent coverage, with a stranded copper center conductor of a minimum 18 AWG, polyethylene insulation, and black non-conductive polyvinylchloride (PVC) jacket.

4. For runs of 1250 to 2750 feet, RG-11/U is required. RG-11/U shall be shielded which provides a minimum of 95 percent coverage, with a stranded copper center conductor of a minimum 14 AWG, polyethylene insulation, and black non-conductive polyvinylchloride (PVC) jacket.
5. All runs greater than 2750 feet will be substituted with a fiber optic cable. If using fiber optics as a signal carrier, then the following equipment will be utilized:
   a. Multimode fiber optic cable a minimum size of 62 microns
   b. Video transmitter, installed at the camera that utilizes 12 VDC or 24 VAC for power.
   c. Video receiver, installed at the switcher.
6. RG-59/U Technical Characteristics

AWG	22
Stranding	7x29
Conductor Diameter	.031 in.
Conductor Material	BCC
Insulation Material	Gas-injected FHDPE
Insulation Diameter	.145 in.
Outer Shield Type	Braid/Braid
Outer Jacket Material	PVC
Overall Nominal Diameter	.242 in.
UL Temperature Rating	75°C
Nom. Characteristic Impedance	75 Ohms
Nom. Inductance	0.094 µH/ft
Nom. Capacitance	Conductor to Shield 17.0 pF/ft
Nom. Velocity of Propagation	80 %
Nom. Delay	1.3 ns/ft
Nom. Conductor DC Resistance @ 20°C	12.2 Ohms/1000 ft
Nom. Outer Shield DC Resistance @ 20°C	2.4 Ohms/1000 ft
Max. Operating Voltage	UL 300 V RMS

7. RG-6/U Technical Characteristics:

AWG	18
Stranding	7x27

Conductor Diameter	.040 in.
Conductor Material	BC
Insulation Material	Gas-injected FHDPE
Insulation Diameter	.180 in.
Outer Shield Material	Trade Name Duofoil
Outer Shield Type	Tape/Braid
Outer Shield %Coverage	100 %
Outer Jacket Material	PVC
Overall Nominal Diameter	.274 in.
Nom. Characteristic Impedance	75 Ohms
Nom. Inductance	0.106 µH/ft
Nom. Capacitance	Conductor to Shield 16.2 pF/ft
Nom. Velocity of Propagation	82 %
Nom. Delay	1.24 ns/ft
Nom. Conductor DC Resistance	6.4 Ohms/1000 ft
Nominal Outer Shield DC Resistance @ 20°C	2.8 Ohms/1000 ft
Max. Operating Voltage	UL 300 V RMS

8. RG-11/U Technical Characteristics:

AWG	15
Stranding	19x27
Conductor Diameter	.064 in.
Conductor Material	BC
Insulation Material	Gas-injected FHDPE
Insulation Diameter	.312 in.
Inner Shield Type	Braid
Inner Shield Material	BC - Bare Copper
Inner Shield %Coverage	95 %
Inner Jacket Material	PE – Polyethylene
Inner Jacket Diameter	.391 in.
Outer Shield Type	Braid
Outer Shield Material	BC - Bare Copper
Outer Shield %Coverage	95 %
Outer Jacket Material	Trade Name Belflex

Outer Jacket Material	PVC Blend
Overall Nominal Diameter	.520 in.
Operating Temperature Range	-35°C To +75°C
Non-UL Temperature Rating	75°C
Nom. Characteristic Impedance	75 Ohms
Nom. Inductance	0.097 µH/ft
Nom. Capacitance	Conductor to Shield 17.3 pF/ft
Nom. Velocity of Propagation	78 %
Nom. Delay	1.30 ns/ft
Nom. Conductor DC Resistance	3.1 Ohms/1000 ft
Nom. Inner Shield DC Resistance	1.8 Ohms/1000 ft
Nom. Outer Shield DC Resistance	1.4 Ohms/1000 ft
Max. Operating Voltage Non-UL	300 V RMS

9. Signal Cables:
   a. Signal wiring for PoE cameras depends on the distance the camera is installed from either a hub or the server.
   b. If the camera is up to 300 ft from a hub or the server, then use a shielded UTP category 6a (CAT-V) cable a with standard RJ-45 connector at each end. The cable with comply with the Power over Ethernet, IEEE802.3af, Standard.
   c. If the camera is over 300 ft from a hub or server then utilize a multimode fiber optic cable with a minimum size of 62 microns.
   d. Provide a separate cable for power.
   e. CAT-6a Technical Characteristics:

Number of Pairs	4
Total Number of Conductors	8
AWG	24
Stranding	Solid
Conductor Material	BC - Bare Copper
Insulation Material	PO – Polyolefin
Overall Nominal Diameter	.230 in.
IEC Specification	11801 Category 5
TIA/EIA Specification	568-B.2 Category 5e
Max. Capacitance Unbalance	(pF/100 m) 150 pF/100 m

Nom. Velocity of Propagation	70 %
Max. Delay	(ns/100 m) 538 @ 100MHz
Max. Delay Skew	(ns/100m) 45 ns/100 m
Max. Conductor DC Resistance	9.38 Ohms/100
Max. DCR Unbalance@ 20°C	3 %
Max. Operating Voltage	UL 300 V RMS

10. Fiber Optic Cables Technical Characteristics:

Fiber Type	62.5 Micron
Number of Fibers	4
Core Diameter 6	2.5 +/- 2.5 microns
Core Non-Circularity	5% Maximum
Clad Diameter	125 +/- 2 microns
Clad Non-Circularity	1% Maximum
Core-clad Offset	1.5 Microns Maximum
Primary Coating Material	Acrylate
Primary Coating Diameter	245 +/- 10 microns
Secondary Coating Material	Engineering Thermoplastic
Secondary Coating Diameter	900 +/- 50 microns
Strength Member Material	Aramid Yarn
Outer Jacket Material	PVC
Outer Jacket Color	Orange
Overall Diameter	.200 in.
Numerical Aperture	.275
Maximum Gigabit Ethernet	300 meters
Maximum Gigabit Ethernet	550 meters

11. Power Cables
    a. Will be sized accordingly and shall comply with the NEC. High voltage power cables will be a minimum of three conductors, 14 AWG, stranded, and coated with a non-conductive polyvinylchloride (PVC) jacket. Low voltage cables will be a minimum of 18 AWG, stranded and non-conductive polyvinylchloride (PVC) jacket.
    b. Will be utilized for all components of the VASS System that require either a 110 VAC 60 Hz or 220 VAC 50 Hz input. Each feed will be connected to a dedicated circuit breaker at a power panel that is primarily for the security system.

c. All equipment connected to AC power shall be protected from surges. Equipment protection shall withstand surge test waveforms described in IEEE C62.41. Fuses shall not be used as a means of surge protection.

d. Shall be rated for either 110 or 220 VAC, 50 or 60 Hz, and shall comply with VA Master Spec 26 05 21 Low Voltage Electrical Power Conductors and Cables (600 Volts and Below).

e. Low Voltage Power Cables

1) Shall be a minimum of 18 AWG, Stranded and have a polyvinylchloride outer jacket.

2) Cable size shall be determined using a basic voltage over distance calculation and shall comply with the NEC's requirements for low voltage cables.

PART 3 - EXECUTION

3.1. GENERAL

A. Installation: The Contractor shall install all system components including Owner furnished equipment, and appurtenances in accordance with the manufacturer's instructions, ANSI C2 and as shown, and shall furnish all necessary connectors, terminators, interconnections, services, and adjustments required for a complete and operable data transmission system.

B. Identification and Labeling: The Contractor shall supply permanent identification labels for each cable at each end that will appear on the as-built drawings. The labelling format shall be identified, and a complete record shall be provided to the Owner with the final documentation. Each cable shall be identified by type or signal being carried and termination points. The labels shall be printed on letter size label sheets that are self-laminated vinyl that can be printed from a computer database or spread sheet. The labels shall be E-Z code WES12112 or equivalent.

1. The Contractor shall provide all personnel, equipment, instrumentation, and supplies necessary to perform all testing.

C. Transient Voltage Surge Suppressors (TVSS): The Contractor shall mount TVSS within 3 m (118 in) of equipment to be protected inside terminal cabinets or suitable NEMA 1 enclosures. Terminate off-premise conductors on input side of device. Connect the output side of the device to the equipment to be protected. Connect ground lug to a low

impedance earth ground (less than 10 ohms) via Number 12 AWG insulated, stranded copper conductor.

D. Contractor's Field Test: The Contractor shall verify the complete operation of the data transmission system during the Contractor's Field Testing. Field test shall include a bit error rate test. The Contractor shall perform the test by sending a minimum of 1,000,000 bits of data on each DTM circuit and measuring the bit error rate. The bit error rate shall not be greater than one (1) bit out of each 100,000 bits sent for each dial-up DTM circuit, and one (1) bit out of 1,000,000 bits sent for each leased or private DTM circuit. The Contractor shall submit a report containing results of the field test.

E. Acceptance Test and Endurance Test: The wire line data transmission system shall be tested as a part of the completed IDS and EECS during the Acceptance test and Endurance Test as specified.

F. Identification and Labeling: The Contractor shall supply identification tags or labels for each cable. Cable shall be labeled at both end points and at intermediate hand holes, manholes, and junction boxes. The labelling format shall be identified, and a complete record shall be provided to the Owner with the final documentation. Each cable shall be identified with type of signal being carried and termination points.

3.2 INSTALLATION

A. System installation shall be in accordance with NECA 303, manufacturer and related documents and references, for each type of security subsystem designed, engineered, and installed.

B. Components shall be configured with appropriate "service points" to pinpoint system trouble in less than 30 minutes.

C. The Contractor shall install all system components including Government furnished equipment, and appurtenances in accordance with the manufacturer's instructions, documentation listed in Sections 1.5 of this document, and shall furnish all necessary connectors, terminators, interconnections, services, and adjustments required for a complete and operable system.

D. The VASS System will be designed, engineered, installed, and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the system is a stand-alone or a complete network.

E. For integration purposes, the VASS System shall be integrated where appropriate with the following associated security subsystems:
   1. PACS:
      a. Provide 24 hour coverage of all entry points to the perimeter and agency buildings, as well as all emergency exits utilizing a fixed color camera.
      b. Record cameras on a 24 hours basis.
      c. Be programmed to go into an alarm state when an emergency exit is opened and notify the Physical Access Control System and Database Management of an alarm event.
   2. IDS:
      a. Provide a recorded alarm event via a color camera that is connected to the IDS system by either direct hardwire or a security system computer network.
      b. Record cameras on a 24 hours basis.
      c. Be programmed to go into an alarm state when an IDS device is put into an alarm state and notify the PACS.
      d. For additional VASS System requirements as they relate to the IDS, refer to Section 28 16 00 “INTRUSION DETECTION”.
   3. Security Access Detection:
      a. Provide full coverage of all vehicle and lobby entrance screening areas utilizing a fixed color camera.
      b. Record cameras on a 24 hours basis.
      c. The VASS System should have facial recognition software to assist in identifying individuals for current and future purposes.
   4. EPPS:
      a. Provide a recorded alarm event via a color camera that is connected to the EPPS system by either direct hardwire or a security system computer network.
      b. Record cameras on a 24 hours basis.
      c. Be programmed to go into an alarm state when an emergency call box or duress alarm/panic device is activated and notify the Physical Access Control System and Database Management of an alarm event.

F. Integration with these security subsystems shall be achieved by computer programming or the direct hardwiring of the systems.

G. For programming purposes refer to the manufacturers’ requirements for correct system operations. Ensure computers being utilized for system

integration meet or exceed the minimum system requirements outlined on the systems software packages.

H. A complete VASS System shall be comprised of, but not limited to, the following components:

1. Cameras
2. Lenses
3. Video Display Equipment
4. Camera Housings and Mounts
5. Controlling Equipment
6. Recording Devices
7. Wiring and Cables

I. The Contractor shall visit the site and verify that site conditions are in agreement/compliance with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system to the Contracting Officer in the form of a report. The Contractor shall not take any corrective action without written permission received from the Contracting Officer.

J. Existing Equipment

1. The Contractor shall connect to and utilize existing video equipment, video and control signal transmission lines, and devices as outlined in the design package. Video equipment and signal lines that are usable in their original configuration without modification may be reused with Contracting Officer approval.
2. The Contractor shall perform a field survey, including testing and inspection of all existing video equipment and signal lines intended to be incorporated into the VASS System, and furnish a report to the Contracting Officer as part of the site survey report. For those items considered nonfunctioning, provide (with the report) specification sheets, or written functional requirements to support the findings and the estimated cost to correct the deficiency. As part of the report, the Contractor shall include a schedule for connection to all existing equipment.
3. The Contractor shall make written requests and obtain approval prior to disconnecting any signal lines and equipment and creating equipment downtime. Such work shall proceed only after receiving Contracting Officer approval of these requests. If any device fails after the Contractor has commenced work on that device, signal or

control line, the Contractor shall diagnose the failure and perform any necessary corrections to the equipment.

4. The Contractor shall be held responsible for repair costs due to Contractor negligence, abuse, or incorrect installation of equipment.
5. The Contracting Officer shall be provided with a full list of all equipment that is to be removed or replaced by the Contractor, to include description and serial/manufacturer numbers where possible. The Contractor shall dispose of all equipment that has been removed or replaced based upon approval of the Contracting Officer after reviewing the equipment removal list. In all areas where equipment is removed or replaced the Contractor shall repair those areas to match the current existing conditions.

K. Enclosure Penetrations: All enclosure penetrations shall be from the bottom of the enclosure unless the system design requires penetrations from other directions. Penetrations of interior enclosures involving transitions of conduit from interior to exterior, and all penetrations on exterior enclosures shall be sealed with rubber silicone sealant to preclude the entry of water and will comply with VA Master Specification 07 84 00, Firestopping. The conduit riser shall terminate in a hot-dipped galvanized metal cable terminator. The terminator shall be filled with an approved sealant as recommended by the cable manufacturer and in such a manner that the cable is not damaged.

L. Cold Galvanizing: All field welds and brazing on factory galvanized boxes, enclosures, and conduits shall be coated with a cold galvanized paint containing at least 95 percent zinc by weight.

M. Interconnection of Console Video Equipment: The Contractor shall connect signal paths between video equipment as specified by the OEM. Cables shall be as short as practicable for each signal path without causing strain at the connectors. Rack mounted equipment on slide mounts shall have cables of sufficient length to allow full extension of the slide rails from the rack.

N. Cameras:

1. Install the cameras with focal length lens as indicated for each zone.
2. Connect power and signal lines to the camera.
3. Aim camera to give field of view as needed to cover the alarm zone.

4. Aim fixed mounted cameras installed outdoors facing the rising or setting sun sufficiently below the horizon to preclude the camera looking directly at the sun.
5. Focus the lens to give a sharp picture (to include checking for day and night focus and image quality) over the entire field of view
6. Synchronize all cameras so the picture does not roll on the monitor when cameras are selected.
7. PTZ cameras shall have all preset positions and privacy areas defined and programmed.

O. Monitors:

1. Install the monitors as shown and specified in design and construction documents.
2. Connect all signal inputs and outputs as shown and specified.
3. Terminate video input signals as required.
4. Connect the monitor to AC power.

P. Switcher:

1. Install the switcher as shown in the design and construction documents, and according to the OEM.
2. Connect all subassemblies as specified by the manufacturer and as shown.
3. Connect video signal inputs and outputs as shown and specified; terminate video inputs as required.
4. Connect alarm signal inputs and outputs as shown and specified; connect control signal inputs and outputs for ancillary equipment or secondary control/monitoring sites as specified by the manufacturer and as shown.
5. Connect the switcher CPU and switcher subassemblies to AC power.
6. Load all software as specified and required for an operational VASS System configured for the site and building requirements, including databases, operational parameters, and system, command, and application programs.
7. Provide the original and 2 backup copies for all accepted software upon successful completion of the endurance test.
8. Program the video annotation for each camera.

Q. Video Encoder/Decoder

1. Install the Video Encoder/Decoder per design and construction documents, and as specified by the OEM.
2. Connect analog camera inputs to video encoder.

3. Connect network camera to video decoder.
4. Connect video encoder to VASS network.
5. Connect video decoder to video matrix, DVR, monitor etc.
6. Connect unit to AC power (UPS).
7. Configure the video encoder/decoder per manufacturer's recommendation and project requirements.

R. Video Server:

1. Install the video server per design and construction documents, and as specified by the OEM.
2. Connect video server to AC power (UPS).
3. Connect to VASS network.
4. Install operating system and Video Management Software.
5. Provide Video Management Software programming per VA guidance and the requirements provided by the Owner. Programming shall include:
   a. Camera names
   b. Screen views
   c. Camera recording schedules (continuous and event) driven recording. Events include alarms from other systems (sensors), manual input, and video motion detection.
   d. Video detection zones for each camera requiring video motion detection
   e. Alarm interface
   f. Alarm outputs
   g. GUI maps, views, icons, and actions
   h. PTZ controls (presets, time schedules for privacy zones etc.)
   i. Reports

S. Video Workstation:

1. Install the video workstation per design and construction documents, and as specified by the OEM.
2. Connect video workstation to AC power (UPS).
3. Connect to VASS network.
4. Install operating system and application software.
5. Provide application software programming per VA guidance and the requirements provided by the Owner. Programming shall include:
   a. Screen views
   b. Graphical User Interface (GUI) maps, views, icons and actions
   c. Alarm outputs
   d. Reports

T. Network Switch:
   1. Install the network switch per design and construction documents, and as specified by the OEM.
   2. Connect network switch to AC power (UPS).
   3. Connect network cameras to network switch.
   4. Configure the network switch per manufacturer’s recommendation and project requirements.

U. Network Recording Equipment
   1. Install the NVR or video storage unit as shown in the design and construction documents, and as specified by the OEM.
   2. Connect recording device to AC power (UPS).
   3. Connect recording device to network switch as shown and specified.
   4. Configure network connections
   5. Provide recording unit programming per VA guidance and the requirements provided by the Owner. Programming shall include:
      a. Camera names
      b. Screen views
      c. Camera recording schedules (continuous and event) driven recording. Events include alarms from other systems (sensors), manual input, and video motion detection.
      d. Video detection zones for each camera requiring video motion detection
      e. Alarm interface
      f. Alarm outputs
      g. GUI maps, views, icons, and actions
      h. PTZ controls (presets, time schedules for privacy zones etc.)
      i. Reports

V. Video Recording Equipment:
   1. Install the video recording equipment as shown in the design and construction documents, and as specified by the OEM.
   2. Connect video signal inputs and outputs as shown and specified.
   3. Connect alarm signal inputs and outputs as shown and specified.
   4. Connect video recording equipment to AC power.
   5. Program the video recording equipment:
      a. Recording schedules
      b. Camera caption

W. Video Signal Equipment:

1. Install the video signal equipment as shown in the design and construction documents, and as specified by the OEM.
2. Connect video or signal inputs and outputs as shown and specified.
3. Terminate video inputs as required.
4. Connect alarm signal inputs and outputs as required.
5. Connect control signal inputs and outputs as required
6. Connect electrically powered equipment to AC power.

X. Camera Housings, Mounts, and Poles:

1. Install the camera housings and mounts as specified by the manufacturer and as shown, provide mounting hardware sized appropriately to secure each camera, housing and mount with maximum wind and ice loading encountered at the site.
2. Provide a foundation for each camera pole as specified and shown.
3. Provide a ground rod for each camera pole and connect the camera pole to the ground rod as specified in Division 26 of the VA Master Specification and the VA Electrical Manual 730.
4. Provide electrical and signal transmission cabling to the mount location via a hardened carrier system from the Physical Access Control System and Database Management to the device.
5. Connect signal lines and AC power to the housing interfaces.
6. Connect pole wiring harness to camera.

3.3 SYSTEM START-UP

A. The Contractor shall not apply power to the VASS System until the following items have been completed:

1. VASS System equipment items and have been set up in accordance with manufacturer's instructions.
2. A visual inspection of the VASS System has been conducted to ensure that defective equipment items have not been installed and that there are no loose connections.
3. System wiring has been tested and verified as correctly connected as indicated.
4. All system grounding and transient protection systems have been verified as installed and connected as indicated.
5. Power supplies to be connected to the VASS System have been verified as the correct voltage, phasing, and frequency as indicated.

B. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing

schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

C. Satisfaction of the above requirements shall not relieve the Contractor of responsibility for incorrect installation, defective equipment items, or collateral damage as a result of Contractor work efforts.

3.4 SUPLEMENTAL CONTRACTOR QUIALITY CONTROL

A. The Contractor shall provide the services of technical representatives who are familiar with all components and installation procedures of the installed VASS System; and are approved by the Contracting Officer.

B. The Contractor will be present on the job site during the preparatory and initial phases of quality control to provide technical assistance.

C. The Contractor shall also be available on an as needed basis to aid with follow-up phases of quality control.

D. The Contractor shall participate in the testing and validation of the system and shall provide certification that the system installed is fully operational as all construction document requirements have been fulfilled.

3.5 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 28 08 00 – COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 28 08 00 – "COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS" and related sections for contractor responsibilities for system commissioning.

3.6 DEMONSTRATION AND TRAINING

A. All testing and training shall be compliant with the VA General Requirements, Section 01 00 00, "GENERAL REQUIREMENTS".

B. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

C. Submit training plans and instructor qualifications in accordance with the requirements of Section 28 08 00 – "COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS".

-----END----

SECTION 28 31 00
FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified. The fire alarm system shall not be combined with other systems such as building automation, energy management, security, etc.

B. Fire alarm systems shall comply with requirements of the most recent VA FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the COR (Contracting Officer Representative) or his authorized representative. Installers shall have a minimum of 2 years’ experience installing fire alarm systems.

C. Fire alarm signals:

1. Building number 12 shall have an automatic digitized voice fire alarm signal with emergency manual voice override to notify occupants to evacuate. The digitized voice message shall identify the area of the building (smoke zone) from which the alarm was initiated.
2. Building number 12, shall have a general evacuation fire alarm signal in accordance with ASA S3.41 to notify all occupants in the respective building to evacuate.

D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly

transmitted to the main fire alarm system control unit located in the boiler plant

E. The main fire alarm control unit shall automatically transmit alarm signals to a listed central station using a digital alarm communicator transmitter in accordance with NFPA 72.

1.2 SCOPE

A. A fully addressable fire alarm system shall be designed and installed in accordance with the specifications and drawings. Device location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification. The new FACP shall be manufactured by Honeywell, model No. JCPU2-640.

B. All existing fire alarm equipment, wiring, devices, and sub-systems that are not shown to be reused shall be removed. All existing fire alarm conduit not reused shall be removed.

C. Existing fire alarm bells, chimes, door holders, 120VAC duct smoke detectors, valve tamper switches and waterflow/pressure switches may be reused only as specifically indicated on the drawings and provided the equipment:

1. Meets this specification section
2. Is UL listed or FM approved
3. Is compatible with new equipment being installed
4. Is verified as operable through contractor testing and inspection
5. Is warranted as new by the contractor.

D. Existing 120 VAC duct smoke detectors, waterflow/pressure switches, and valve tamper switches reused by the Contractor shall be equipped with an addressable interface device compatible with the new equipment being installed.

E. Existing reused equipment shall be covered as new equipment under the Warranty specified herein.

F. Basic Performance:

1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.

3. Signaling line circuits (SLC) within Boiler Plant shall be wired Class B in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space.
4. Notification appliance circuits (NAC) shall be wired Class B in accordance with NFPA 72.

1.3 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Requirements for procedures for submittals.
B. Section 07 84 00 - FIRESTOPPING. Requirements for fireproofing wall penetrations.
C. Section 08 71 00 - DOOR HARDWARE. For combination Closer-Holders.
D. Section 21 13 13 - WET-PIPE SPRINKLER SYSTEMS. Requirements for sprinkler systems.
E. Section 28 05 00 – COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.
F. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
G. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.
H. Section 28 05 28.33 - CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.
I. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
J. Section 28 08 00, COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning - systems readiness checklists, and training.
K. Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEMS (PACS). Requirements for integration with physical access control system.

1.4 SUBMITTALS

A. General: Submit 5 copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
B. Drawings:
   1. Prepare drawings using AutoCAD Release 14 software and include all contractor’s information. Layering shall be by VA criteria as provided by the Contracting Officer’s Technical Representative COR

(Contracting Officer Representative). Bid drawing files on AutoCAD will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.

2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.
3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type of device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all circuits. Provide diagrams both on a per building and campus wide basis.
4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures, and equipment configuration.
5. Two weeks prior to final inspection, the Contractor shall deliver to the COR (Contracting Officer Representative) 3 sets of as-built drawings and one set of the as-built drawing computer files (using AutoCAD 2007 or later). As-built drawings (floor plans) shall show all new and/or existing conduit used for the fire alarm system.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
   a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion, and maintenance.
   b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
   c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
   d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test, and maintain the equipment and system. Provide all manufacturer's installation limitations including but not limited to circuit length limitations.
   e. Complete listing of all digitized voice messages.
   f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include magnets for holding the doors open for one minute.
   g. Include information indicating who will provide emergency service and perform post contract maintenance.
   h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
   i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment, and cleaning of all equipment. A printout of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
   j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.

k. A printout for all devices proposed on each signaling line circuit with spare capacity indicated.

2. Two weeks prior to final inspection, deliver 4 copies of the final updated maintenance and operating manual to the COR (Contracting Officer Representative).
   a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.
   b. Complete "As installed" wiring and schematic diagrams shall be included that show all items of equipment and their interconnecting wiring. Show all final terminal identifications.
   c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
   d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
   e. Certificate from equipment manufacturer assuring compliance with all manufacturers' installation requirements and satisfactory system operation.

D. Certifications:
   1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer's representative who makes the certification.
   2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
   3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer.

1.6 GUARANTY PERIOD SERVICES

A. Complete inspection, testing, maintenance, and repair service for the fire alarm system shall be provided by a factory trained authorized representative of the manufacturer of the major equipment for a period of 5 years from the date of acceptance of the entire installation by the Contracting Officer.

B. Contractor shall provide all necessary test equipment, parts, and labor to perform required inspection, testing, maintenance, and repair.

C. All inspection, testing, maintenance, and permanent records required by NFPA 72, and recommended by the equipment manufacturer shall be provided by the contractor. Work shall include operation of sprinkler system alarm and supervisory devices. It shall include all interfaced equipment including but not limited to elevators, HVAC shutdown, and extinguishing systems.

D. Maintenance and testing shall be performed in accordance with NFPA 72. A computerized preventive maintenance schedule shall be provided and shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment, and cleaning of all equipment.

E. Non-included Work: Repair service shall not include the performance of any work due to improper use, accidents, or negligence for which the contractor is not responsible.

F. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of the work performed and parts replaced shall be provided to the VA COTR or his authorized representative.

G. Emergency Service:

1. Warranty Period Service: Service other than the preventative maintenance, inspection, and testing required by NFPA 72 shall be considered emergency call-back service and covered under the warranty of the installation during the first year of the warranty

period, unless the required service is a result of abuse or misuse by the Government. Written notification shall not be required for emergency warranty period service and the contractor shall respond as outlined in the following sections on Normal and Overtime Emergency Call-Back Service. Warranty period service can be required during normal or overtime emergency call-back service time periods at the discretion of the COR (Contracting Officer Representative) COTR or his authorized representative.

2. Normal and overtime emergency call-back service shall consist of an on-site response within 2 hours of notification of a system trouble.
3. Normal emergency call-back service times are between the hours of 7:30 a.m. and 4:00 p.m., Monday through Friday, exclusive of federal holidays. Service performed during all other times shall be considered to be overtime emergency call-back service. The cost of all normal emergency call-back service for years 2 through 5 shall be included in the cost of this contract.
4. Overtime emergency call-back service shall be provided for the system when requested by the Government. The cost of the first 40 manhours per year of overtime call-back service during years 2 through 5 of this contract shall be provided under this contract. Payment for overtime emergency call-back service in excess of the 40 man hours per year requirement will be handled through separate purchase orders. The method of calculating overtime emergency call-back hours is based on actual time spent on site and does not include travel time.

H. The contractor shall maintain a log at each fire alarm control unit. The log shall list the date and time of all examinations and trouble calls, condition of the system, and name of the technician. Each trouble call shall be fully described, including the nature of the trouble, necessary correction performed, and parts replaced.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only and the latest editions of these publications shall be applicable.

B. National Fire Protection Association (NFPA):

NFPA 13 .....Standard for the Installation of Sprinkler Systems, 2022 edition

NFPA 14 ..... Standard for the Installation of Standpipes and Hose Systems, 2024 edition

NFPA 20 ..... Standard for the Installation of Stationary Pumps for Fire Protection, 2020 edition

NFPA 70.....National Electrical Code (NEC), 2024 edition

NFPA 72.....National Fire Alarm Code, 2022 edition

NFPA 90A.....Standard for the Installation of Air Conditioning and Ventilating Systems, 2024 edition

NFPA 101.....Life Safety Code, 2024 edition

C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory

D. Factory Mutual Research Corp (FM): Approval Guide, 2007-2011

E. American National Standards Institute (ANSI):

S3.41.....Audible Emergency Evacuation Signal, 1990 edition, reaffirmed 2008

F. International Code Council, International Building Code (IBC), 2009 edition

PART 2 A- PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc., or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers’ requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

A. Conduit shall be in accordance with Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:

1. All new conduits shall be installed in accordance with NFPA 70.
2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
3. All new conduits shall be 3/4 inch minimum.

B. Wire:

1. Wiring shall be in accordance with NEC article 760, Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
2. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically excepted by the fire alarm equipment manufacturer in writing.
3. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage, and current induced transients. Protection devices shall be shown on the submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.
4. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.

C. Terminal Boxes, Junction Boxes, and Cabinets:

1. Shall be galvanized steel in accordance with UL requirements.
2. All boxes shall be sized and installed in accordance with NFPA 70.
3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch high.
4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COR (Contracting Officer Representative).

2.3 FIRE ALARM CONTROL UNIT

A. General:

1. The FACP (Fire Alarm Control Panel) shall be manufactured by Johnson Controls, model no. JCPU2-640. Each building shall be provided with

a fire alarm control unit and shall operate as a supervised zoned fire alarm system.

2. Each power source shall be supervised from the other source for loss of power.
3. All circuits shall be monitored for integrity.
4. Visually and audibly annunciate any trouble condition including, but not limited to main power failure, grounds and system wiring derangement.
5. Transmit digital alarm information to the main fire alarm control unit.
6. The FACP shall be furnished with handset (Microphone).

B. Enclosure:

1. The control unit shall be housed in a cabinet suitable for both recessed and surface mounting. Cabinet and front shall be corrosion protected, given a rust-resistant prime coat, and manufacturer's standard finish.
2. Cabinet shall contain all necessary relays, terminals, lamps, and legend plates to provide control for the system.

C. Operator terminal at main control unit:

1. Operator terminal shall consist of the central processing unit, display screen, keyboard, and printer.
2. Display screen shall have a minimum 15-inch diagonal non-glare screen capable of displaying 24 lines of 80 characters each.
3. Keyboard shall consist of 60 alpha numeric and 12 user/functional control keys.
4. Printer shall be the automatic type, printing the date, time, and location for all alarm, supervisory, and trouble conditions.

D. Power Supply:

1. The control unit shall derive its normal power from a 120 volt, 60 Hz dedicated supply connected to the emergency power system. Standby power shall be provided by a 24 volt DC battery as hereinafter specified. The normal power shall be transformed, rectified, coordinated, and interfaced with the standby battery and charger.
2. The door holder power shall be arranged so that momentary or sustained loss of main operating power shall not cause the release of any door.
3. Power supply for smoke detectors shall be taken from the fire alarm control unit.

4. Provide protectors to protect the fire alarm equipment from damage due to lightning or voltage and current transients.
5. Provide new separate and direct ground lines to the outside to protect the equipment from unwanted grounds.

E. Circuit Supervision: Each alarm initiating device circuit, signaling line circuit, and notification appliance circuit, shall be supervised against the occurrence of a break or ground fault condition in the field wiring. These conditions shall cause a trouble signal to sound in the control unit until manually silenced by an off switch.

F. Supervisory Devices: All sprinkler system valves, standpipe control valves, post indicator valves (PIV), and main gate valves shall be supervised for off-normal position. Closing a valve shall sound a supervisory signal at the control unit until silenced by an off switch. The specific location of all closed valves shall be identified at the control unit. Valve operation shall not cause an alarm signal. Low air pressure switches and duct detectors shall be monitored as supervisory signals. The power supply to the elevator shunt trip breaker shall be monitored by the fire alarm system as a supervisory signal.

G. Trouble signals:
1. Arrange the trouble signals for automatic reset (non-latching).
2. System trouble switch off and on lamps shall be visible through the control unit door.

H. Function Switches: Provide the following switches in addition to any other switches required for the system:
1. Remote Alarm Transmission By-pass Switch: Shall prevent transmission of all signals to the main fire alarm control unit when in the "off" position. A system trouble signal shall be energized when switch is in the off position.
2. Alarm Off Switch: Shall disconnect power to alarm notification circuits on the local building alarm system. A system trouble signal shall be activated when switch is in the off position.
3. Trouble Silence Switch: Shall silence the trouble signal whenever the trouble silence switch is operated. This switch shall not reset the trouble signal.
4. Reset Switch: Shall reset the system after an alarm, provided the initiating device has been reset. The system shall lock in alarm until reset.

5. Lamp Test Switch: A test switch or other approved convenient means shall be provided to test the indicator lamps.
6. Drill Switch: Shall activate all notification devices without tripping the remote alarm transmitter. This switch is required only for general evacuation systems specified herein.
7. Door Holder By-Pass Switch: Shall prevent doors from releasing during fire alarm tests. A system trouble alarm shall be energized when switch is in the abnormal position.
8. Elevator recall By-Pass Switch: Shall prevent the elevators from recalling upon operation of any of the devices installed to perform that function. A system trouble alarm shall be energized when the switch is in the abnormal position.
9. HVAC/Smoke Damper By-Pass: Provide a means to disable HVAC fans from shutting down and/or smoke dampers from closing upon operation of an initiating device designed to interconnect with these devices.

I. Remote Transmissions:
1. Provide capability and equipment for transmission of alarm, supervisory and trouble signals to the main fire alarm control unit.
2. Transmitters shall be compatible with the systems and equipment they are connected to such as timing, operation, and other required features.

J. Remote Control Capability: Each building fire alarm control unit shall be installed and programmed so that each must be reset locally after an alarm before the main fire alarm control unit can be reset. After the local building fire alarm control unit has been reset, then all system acknowledges, reset, silence or disabling functions can be operated by the main fire alarm control unit.

K. System Expansion: Design the control units and enclosures so that the system can be expanded in the future (to include the addition of 20 percent more alarm initiating, alarm notification and door holder circuits) without disruption or replacement of the existing control unit and secondary power supply.

2.4 ANNUNCIATION

A. Annunciator, Alphanumeric Type (System):
1. The FAAN (Fire Alarm Annunciator Panel) shall be manufactured by Johnson Controls, model No. JNC1-2. Shall be a supervised, LCD display containing a minimum of 2 lines of 40 characters for alarm annunciation in clear English text.

2. Message shall identify building number, floor, zone, etc. on the first line and device description and status (pull station, smoke detector, waterflow alarm or trouble condition) on the second line.
3. The initial alarm received shall be indicated as such.
4. A selector switch shall be provided for viewing subsequent alarm messages.
5. The display shall be UL listed for fire alarm application.
6. Annunciators shall display information for all buildings connected to the system. Local building annunciators, for general evacuation system buildings, shall be permitted when shown on the drawings and approved by the COR (Contracting Officer Representative).

B. Printers:

1. System printers shall be high reliability digital input devices, UL approved, for fire alarm applications. The printers shall operate at a minimum speed of 30 characters per second. The printer shall be continually supervised.
2. Printers shall be programmable to either alarm only or event logging output.
   a. Alarm printers shall provide a permanent (printed) record of all alarm information that occurs within the fire alarm system. Alarm information shall include the date, time, building number, floor, zone, device type, device address, and condition.
   b. Event logging printers shall provide a permanent (printed) record of every change of status that occurs within the fire alarm system. Status information shall include date, time, building number, floor, zone, device type, device address and change of status (alarm, trouble, supervisory, reset/return to normal).
3. System printers shall provide tractor drive feed pins for conventional fanfold 8-1/2" x 11" paper.
4. The printers shall provide a printing and non-printing self-test feature.
5. Power supply for printers shall be taken from and coordinated with the building emergency service.
6. Each printer shall be provided with a stand for the printer and paper.
7. Spare paper and ribbons for printers shall be stocked and maintained as part of the one year guarantee period services in addition to the one installed after the approval of the final acceptance test.

2.5 VOICE COMMUNICATION SYSTEM (VCS)

A. General:

1. An emergency voice communication system shall be installed throughout.
2. Upon receipt of an alarm signal from the building fire alarm system, the VCS shall automatically transmit a pre-recorded fire alarm message throughout the building throughout the floor in alarm, the floor above, and the floor below.
3. A digitized voice module shall be used to store each prerecorded message.
4. The VCS shall be arranged as a dual channel system capable of transmitting 2 different messages simultaneously
5. The VCS shall supervise all speaker circuits, control equipment, remote audio control equipment, and amplifiers.

B. Speaker Circuit Control Unit:

1. The speaker circuit control unit shall include switches to manually activate or deactivate speaker circuits grouped by floor in the system.
2. Speaker circuit control switches shall provide on, off, and automatic positions and indications.
3. The speaker circuit control unit shall include visual indication of active or trouble status for each group of speaker circuits in the system.
4. A trouble indication shall be provided if a speaker circuit group is disabled.
5. A lamp test switch shall be provided to test all indicator lamps.
6. A single "all call" switch shall be provided to activate all speaker circuit groups simultaneously.
7. A push-to-talk microphone shall be provided for manual voice messages.
8. Remote microphones shall be provided in the identify location of 24 hour manned location such as security office and/or telephone operators area/boiler plant/ fire department for manual "all call" messages to each individual building and throughout all buildings identify all buildings to receive voice messages at one time.
9. A voice message disconnect switch shall be provided to disconnect automatic digitized voice messages from the system. The system shall

be arranged to allow manual voice messages and indicate a system trouble condition when activated.

C. Speaker Circuit Arrangement:
   1. Speaker circuits shall be arranged such that there is one speaker circuit per smoke zone.
   2. Audio amplifiers and control equipment shall be electrically supervised for normal and abnormal conditions.
   3. Speaker circuits shall be either 25 VRMS or 70.7 VRMS with a minimum of 50 percent spare power available.
   4. Speaker circuits and control equipment shall be arranged such that loss of any one speaker circuit will not cause the loss of any other speaker circuit in the system.

D. Digitized Voice Module (DVM):
   1. The Digitized Voice Module shall provide prerecorded digitized evacuation and instructional messages. The messages shall be professionally recorded and approved by the COR (Contracting Officer Representative) prior to programming.
   2. The DVM shall be configured to automatically output to the desired circuits following a 10-second slow whoop alert tone.
   3. Prerecorded magnetic taped messages and tape players are not permitted.
   4. The digitized message capacity shall be no less than 15 second in length.
   5. The digitized message shall be transmitted 3 times.
   6. The DVM shall be supervised for operational status.
   7. Failure of the DVM shall result in the transmission of a constant alarm tone.
   8. The DVM memory shall have a minimum 50 percent spare capacity after those messages identified in this section are recorded. Multiple DVM's may be used to obtain the required capacity.

E. Audio Amplifiers:
   1. Audio Amplifiers shall provide a minimum of 50 Watts at either 25 or 70.7 VRMS output voltage levels.
   2. Amplifiers shall be continuously supervised for operational status.
   3. Amplifiers shall be configured for either single or dual channel application.
   4. Each audio output circuit connection shall be configurable for Style X.

5. A minimum of 50 percent spare output capacity shall be available for each amplifier.

F. Tone Generator(s):

1. Tone Generator(s) shall be capable of providing a distinctive 3-pulse temporal pattern fire alarm signal as well as a slow whoop.
2. Tone Generator(s) shall be continuously supervised for operational status.

2.6 ALARM NOTIFICATION APPLIANCES

A. Bells:

1. Shall be electric, single-stroke or vibrating, heavy-duty, under-dome, solenoid type.
2. Unless otherwise shown on the drawings, shall be 6 inches diameter and have a minimum nominal rating of 80 dBA at 10 feet.
3. Mount on removable adapter plates on outlet boxes.
4. Bells located outdoors shall be weatherproof type with metal housing and protective grille.
5. Each bell circuit shall have a minimum of 20 percent spare capacity.

B. Speakers:

1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the 1/2 watt tap. Speakers shall provide a minimum sound output of 80 dBA at 10 feet with the 1/2 watt tap.
2. Frequency response shall be a minimum of 400 HZ to 4,000 HZ.
3. Four inches) or 8 inches cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

C. Strobes:

1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Backplate shall be red with 1/2 inch permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of 20 percent spare capacity.

4. Strobes may be combined with the audible notification appliances specified herein.

D. Fire Alarm Horns:

1. Shall be electric, utilizing solid state electronic technology operating on a nominal 24 VDC.
2. Shall be a minimum nominal rating of 80 dBA at 10 feet.
3. Mount on removable adapter plates on conduit boxes.
4. Horns located outdoors shall be of weatherproof type with metal housing and protective grille.
5. Each horn circuit shall have a minimum of 20 percent spare capacity.

2.7 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-break glass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE."
4. Operating handles shall be constructed of durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting or conducting tests and drills.
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.

B. Smoke Detectors:

1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.

4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

C. Heat Detectors:

1. Heat detectors shall be of the addressable restorable rate compensated fixed-temperature spot type.
2. Detectors shall have a minimum smooth ceiling rating of 2,500 square feet (230 square meters).
3. Ordinary temperature (135 degrees F (57 degrees C)) heat detectors shall be utilized in Intermediate temperature rated (200 degrees F (93 degrees C)) heat detectors shall be utilized in all other areas.
4. Provide a remote indicator lamp, key test station and identification nameplate (e.g. "Heat Detector - Elevator P-_____) for each elevator group. Locate key test station in plain view on elevator machine room wall.

D. Water Flow and Pressure Switches:

1. Wet pipe water flow switches and dry pipe alarm pressure switches for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type. See Section 21 12 00, FIRE-SUPPRESSION STANDPIPES and Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches added. Connect all switches shown on the approved shop drawings.
3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall be 30-45 seconds. Timing shall be recorded and documented during testing.

2.8 SUPERVISORY DEVICES

A. Duct Smoke Detectors:

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.
2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.

B. Sprinkler and Standpipe System Supervisory Switches:
1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves, and test and drain valves shall not be equipped with supervisory switches.
2. PIV (post indicator valve) or main gate valve shall be equipped with a supervisory switch.
3. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches to be added. Connect tamper switches for all control valves shown on the approved shop drawings.
4. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 3/4 inch tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
5. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.

2.9 ADDRESS REPORTING INTERFACE DEVICE

A. Shall have unique addresses that reports directly to the building fire alarm panel.
B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.

C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.

D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.

E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.101 UTILITY LOCKS AND KEYS:

A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.

B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.

C. All keys shall be delivered to the COR (Contracting Officer Representative).

2.11 SPARE AND REPLACEMENT PARTS

A. Provide spare and replacement parts as follows:

1. Manual pull stations - 5
3. Heat detectors - 2 of each type
4. Fire alarm strobes - 5
5. Fire alarm bells - 5
6. Fire alarm speakers - 5
7. Smoke detectors - 20
8. Duct smoke detectors with all appurtenances - 1
9. Sprinkler system water flow switch - 1 of each size
10. Sprinkler system water pressure switch - 1 of each type
11. Sprinkler valve tamper switch - 1 of each type
12. Control equipment utility locksets - 5
13. Control equipment keys - 25
15. 2.5 oz containers aerosol smoke - 12
16. Printer paper - 3 boxes
17. Printer replacement ribbons - 3
18. Monitor modules - 3
19. Control modules - 3
20. Fire alarm SLC cable (same as installed) – 500 feet (152 m)

C. Spare and replacement parts shall be in original packaging and submitted to the COR (Contracting Officer Representative).

D. Furnish and install a storage cabinet of sufficient size and suitable for storing spare equipment. Doors shall include a pad locking device. Padlock to be provided by the VA. Location of cabinet to be determined by the COR (Contracting Officer Representative).

E. Provide to the VA all hardware, software, programming tools, license, and documentation necessary to permanently modify the fire alarm system on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

2.13 INSTRUCTION CHART:

Provide typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the sequence of operation. The instructions shall be approved by the COR (Contracting Officer Representative) before being posted.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with, Section 28 05 13 CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 26 GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY, and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.

B. All conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas.

C. All new and reused exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.

D. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact

locations are to be approved by the COR (Contracting Officer Representative).

E. Speakers shall be ceiling mounted and fully recessed in areas with suspended ceilings. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers may be surface mounted in unfinished areas.

F. Strobes shall be flush wall mounted with the bottom of the unit located 80 inches above the floor or 6 inches below ceiling, whichever is lower. Locate and mount to maintain a minimum 36 inches clearance from side obstructions.

G. Manual pull stations shall be installed not less than 42 inches or more than 48 inches from finished floor to bottom of device and within 60 inches of a stairway or an exit door.

H. Where possible, locate water flow and pressure switches a minimum of 12 inches from a fitting that changes the direction of the flow and a minimum of 36 inches from a valve.

I. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within 2 revolutions toward the closed position of the valve control, or when the stem has moved no more than 1/5 of the distance from its normal position.

J. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.

K. Connect combination closer-holders installed under Section 08 71 00, DOOR HARDWARE.

3.2 TYPICAL OPERATION

A. Activation of any manual pull station, water flow or pressure switch, heat detector, kitchen hood suppression system, gaseous suppression system, or smoke detector shall cause the following operations to occur:

1. Operate the emergency voice communication system in Buildings indicate buildings. For sprinkler protected buildings, flash strobes continuously only in the zone of alarm. For buildings without sprinkler protection throughout, flash strobes continuously only on the floor of alarm.
2. Continuously sound a temporal pattern general alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Buildings

3. Release only the magnetic door holders in the smoke zone on the floor from which alarm was initiated after the alert signal.
4. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
5. Unlock the electrically locked exit doors within the zone of alarm.

B. Heat detectors in elevator machine rooms shall, in addition to the above functions, disconnect all power to all elevators served by that machine room after a time delay. The time delay shall be programmed within the fire alarm system programming and be equal to the time it takes for the car to travel from the highest to the lowest level, plus 10 seconds.

E. Operation of a smoke detector at a corridor door used for automatic closing shall also release only the magnetic door holders on that floor in that smoke zone.

F. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.

G. Operation of any sprinkler or standpipe system valve supervisory switch, high/low air pressure switch, or fire pump alarm switch shall cause a system supervisory condition.

H. Alarm verification shall not be used for smoke detectors installed for the purpose of early warning.

3.3 TESTS

A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COR (Contracting Officer Representative).

B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COR (Contracting Officer Representative). When any defects are detected, make repairs, or install replacement components, and repeat the tests until such time that the complete fire alarm systems meet all contract requirements. After the system has passed the initial test and been approved by the COR (Contracting Officer Representative), the contractor may request a final inspection.

1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

3.4 FINAL INSPECTION AND ACCEPTANCE

A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.

B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

3.5 INSTRUCTION

A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:
   1. Six 1-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, 2 sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
   2. Four 2-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
   3. Three 8-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion

of installation and one 8-hour refresher session 3 months after the completion of installation.

B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VA. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose leaf binder. When reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.

C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

PART 4 - SCHEDULES

4.1 SMOKE ZONE DESCRIPTIONS:

4.2 DIGITIZED VOICE MESSAGES:

A. Digitized voice messages shall be provided for each smoke zone of Buildings The messages shall be arranged with a 3 second alert tone, a message, and a description of the fire alarm area (building number, floor, level, and smoke zone). A sample of such a message is as follows:

Alert Tone
Building One, Second Floor, East Wing
Building One, Second Floor, East Wing
Building One, Second Floor, East Wing

4.3 LOCATION OF VOICE MESSAGES:

Upon receipt of an alarm signal from the building fire alarm system, the voice communication system shall automatically transmit a 3 second tone alert and a pre-recorded fire alarm message throughout the floor in alarm, the floor above and the floor below the building.

- - END - -

SECTION 31 20 11
EARTHWORK (SHORT FORM)

PART 1 - GENERAL

1.1:DESCRIPTION:

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

1.2 DEFINITIONS:

A. Unsuitable Materials:

1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proof rolling, or similar methods of improvement.
3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from reference borings and design requirements, excavate to acceptable strata subject to COR's approval.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trenchwork throughout the job site.

C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by test procedures. Refer to Geotechnical report prepared by Geotek Engineering & Testing Services, Inc, dated May 18, 2023 and included with this specification.

D. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Safety Requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.

C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.

D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

E. Foundation System Requirements: Section 31 62 00, DRIVEN PILES, Section 31 63 16, AUGER CAST GROUT PILES, Section 31 63 26, DRILLED CAISSONS, FLOWABLE FILL, Section 31 23 23.33.

1.4 CLASSIFICATION OF EXCAVATION:

A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

B. Classified Excavation: Removal and disposal of all material not defined as rock.

C. Rock Excavation:

1. Solid ledge rock (igneous, metamorphic, and sedimentary rock).
2. Bedded or conglomerate deposits so cemented as to present characteristics of solid rock which cannot be excavated without blasting; or the use of a modern power excavator (shovel, backhoe, or similar power excavators) of no less than 0.75 m3 (1 cubic yard) capacity, properly used, having adequate power and in good running condition.
3. Boulders or other detached stones each having a volume of 0.4 m3 (1/2 cubic yard) or more.

1.7 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material. Notification of encountering rock in the project. Advance notice on the opening of excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.

C. Furnish to COR results of soil laboratory tests results of proposed off site or on site fill material.

D. Qualifications of the commercial testing laboratory shall be submitted.

1.8 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Nursery and Landscape Association (ANLA):

2004.....American Standard for Nursery Stock

C. American Association of State Highway and Transportation Officials (AASHTO):

T99-10.....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop

T180-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 4.54-kg [10 lb] Rammer and a 457 mm (18 inch) Drop

D. American Society for Testing and Materials (ASTM):

C33-03.....Concrete Aggregate

D698-e1.....Laboratory Compaction Characteristics of Soil Using Standard Effort

D1140-00.....Amount of Material in Soils Finer than the No. 200 (75-micrometer) Sieve

D1556-00.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method

D1557-09.....Laboratory Compaction Characteristics of Soil Using Modified Effort

D2167-94 (2001).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method

D2487-06.....Standard Classification of Soil for Engineering Purposes (Unified Soil Classification System)

D6938-10.....Standard Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)

E. Standard Specifications of State of South Dakota Department of Transportation, latest revision.

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Fills: Materials approved from on site and off site sources having a minimum dry density of 1760 kg/m3 (110 pcf), a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.

B. Granular Fill:

1. Under concrete slab, granular fill shall consist of clean, poorly graded crushed rock, crushed gravel, or uncrushed gravel placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below. Fine aggregate grading shall conform to ASTM C33 with a maximum of 3 percent by weight passing ASTM D1140.
2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No. 4).

C. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.

D. Seed: Grass mixture comparable to existing turf delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.

E. Sod: Comparable species with existing turf. Use State Certified or State Approved sod when available. Deliver sod to site immediately after cutting and in a moist condition. Thickness of cut must be 19 mm to 32 mm (3/4 inch to 1 1/4 inches) excluding top growth. There shall be no broken pads and torn or uneven ends.

F. Requirements For Offsite Soils: Offsite soils brought in for use as backfill shall be tested for TPH, BTEX and full TCLP including ignitability, corrosivity and reactivity. Backfill shall contain less than 100 parts per million (ppm) of total hydrocarbons (TPH) and less than 10 ppm of the sum of Benzene, Toluene, Ethyl Benzene, and Xylene (BTEX)and shall not fail the TCLP test. TPH concentrations shall be determined by using EPA 600/4-79/020 Method 418.1. BTEX concentrations shall be determined by using EPA SW-846.3-3a Method5030/8020. TCLP shall be performed in accordance with EPA SW-846.3-3a Method 1311. Provide Borrow Site Testing for TPH, BTEX and TCLP from a composite sample of material from the borrow site, with at least one test from each borrow site. Material shall not be brought on site until tests have been approved by the COR.

G. Buried Warning and Identification Tape: Polyethylene plastic and metallic core or metallic-faced, acid- and alkali-resistant polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3

inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:

Red:	Electric
Yellow:	Gas, Oil, Dangerous Materials
Orange:	Telephone and Other Communications
Blue:	Water Systems
Green:	Sewer Systems
White:	Steam Systems
Gray:	Compressed Air

H. Warning Tape for Metallic Piping: Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.076 mm (0.003 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise, and 8.6 MPa (1250 psi) crosswise, with a maximum 350 percent elongation.

I. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.102 mm (0.004 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise and 8.6 MPa (1250 psi) crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 0.9 m(3 feet) deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.

J. Detection Wire For Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

A. Clearing: Clearing within the limits of earthwork operations as described or designated by the COR. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris,

trash and any other obstructions. Remove materials from the Medical Center.

B. Grubbing: Remove stumps and roots 75 mm (3 inches) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inches) diameter, and nonperishable solid objects which will be a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.

C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 4500 mm (15 feet) of new construction and 2250 mm (7’-6”) of utility lines if such removal is approved in advance by the COR. Remove materials from the Medical Center. Trees and shrubs, shown to be transplanted, shall be dug with a ball of earth and burlap wrapped in accordance with the latest issue of the, "American Standard for Nursery Stock", of the American Association of Nurserymen, Inc. Transplant trees and shrubs to a permanent or temporary position within two hours after digging. Maintain trees and shrubs held in temporary locations by watering as necessary and feeding semi-annually with liquid fertilizer with a minimum analysis of 5 percent nitrogen, 10 percent phosphorus and 5 percent potash. Maintain plants moved to permanent positions as specified for plants in temporary locations until the conclusion of the contract. Protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs that are to remain, than the farthest extension of their limbs.

D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the COR. Eliminate foreign

material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 0.014 m3 (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on the station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.

1. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center.

E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

A. Shoring, Sheeting and Bracing: Shore, brace, or slope to the angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.
   1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.
   2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support in compliance with Specification Section 31 23 23.33, FLOWABLE FILL, under disturbed foundations, as directed by COR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by COR.

B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from COR. Approval by the COR is also

required before placement of the permanent work on all subgrades. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped sand or gravel. When removed disturbed material is located where it is not possible to install and properly compact disturbed subgrade material with mechanically compacted sand or gravel, the COR should be contacted to consider the use of flowable fill. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 0.9 m (3 feet) of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least 3 feet below the working level. Operate dewatering system continuously until construction work below existing water levels is complete. Submit performance records weekly. Measure and record performance of dewatering system at same time each day by use of observation wells or piezometers installed in conjunction with the dewatering system. Relieve hydrostatic head in pervious zones below subgrade elevation in layered soils to prevent uplift, if applicable.

C. Blasting: Blasting shall not be permitted.

D. Building Earthwork:

1. Excavation shall be accomplished as required by drawings and specifications.
2. Excavate foundation excavations to solid undisturbed subgrade.
3. Remove loose or soft material to the elevations shown for foundation installation.
4. Fill excess cut under footings or foundations with structural fill. Refer to Geotechnical Report.
3. Do not tamp earth for backfilling in footing bottoms, except as specified.

E. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
   a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
   b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
   c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
   d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the COR.
   e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade.
   f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
   g. Bedding shall be of the type and thickness show. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM

D 698maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:

1) Class I: Angular, 6 to 40 mm (0.25 to 1.5 inches), graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.
2) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and non-cohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D 2487.

2. Sanitary and storm sewer trenches:
   a. Trench width below a point 150 mm (6 inches) above top of the pipe shall be 600 mm (24 inches) for up to and including 300 mm (12 inches) diameter and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (l2 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
   b. The bottom quadrant of the pipe shall be bedded on suitable undisturbed soil or granular fill. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
      1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
      2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one-sixth of pipe diameter below the pipe of 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
   c. Place and compact as specified the remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
   d. Use granular fill for bedding where rock or rocky materials are excavated.
   e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under

pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade.

f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.

g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:

1) Class I: Angular, 6 to 40 mm (0.25 to 1.5 inches), graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.

2) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D2487.

F. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials that are determined by the COR as unsuitable, and replace with acceptable

material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the COR, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on meters (yardage) in cut section only.

G. Finished elevation of subgrade shall be as follows:
   1. Pavement Areas - bottom of the pavement or base course as applicable.
   2. Planting and Lawn Areas - 100 mm (4 inches) below the finished grade, unless otherwise specified or indicated on the drawings.

3.3 FILLING AND BACKFILLING:

A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or damp proofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by COR.

B. Proof-rolling Existing Subgrade: - Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote degradation of an otherwise acceptable subgrade. After stripping, proof roll the existing subgrade of the parking areas and roadways with a pneumatic-tired roller. Operate the roller in a systematic manner to ensure the number of passes over all areas, and at speeds between 4 to 5.5 km/hour (2 1/2 to 3 1/2 mph). When proof rolling, one-half of the passes made with the roller shall be in a direction perpendicular to the other passes. Notify the COR a minimum of 3 days prior to proof rolling. Proof rolling shall be performed in the presence of the COR. Rutting or pumping of material shall be undercut as directed by the COR and replaced with select material.

C. Placing: Place material in horizontal layers not exceeding 200 mm (8 inches) in loose depth and then compacting. Do not place material on surfaces that are muddy, frozen, or contain frost.

D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without the prior approval of the COR. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer to not less than that prescribed in the Geotechnical Report. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure.

E. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be selected by the Contractor. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.

3.4 GRADING:

A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.

B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.

C. Slope backfill outside the building away from the building walls for a minimum distance of 3048 mm (10 feet) at a minimum five percent (5%) slope.

D. The finished grade shall be 150 mm (6 inches) below bottom line of windows or other building wall openings unless greater depth is shown.

E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 150 mm (6 inches), unless otherwise indicated.

F. Finish subgrade in a condition acceptable to the COR at least one day in advance of the paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.

G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.5 LAWN AREAS:

A. General: Harrow and till to a depth of 100 mm (4 inches), new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by COR before seeding or sodding operation begins.

B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 100 mm (4 inches). Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 100 mm (4 inches) of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated by broken lines are believed approximately correct but are not guaranteed.

C. Fertilizing: Incorporate fertilizer into the soil to a depth of 100 mm (4 inches) at a rate of 12 kg/100 m2 (25 pounds per 1000 square feet).

D. Sodding: Topsoil shall be firmed by rolling and during periods of high temperature the topsoil shall be watered lightly immediately prior to laying sod. Sod strips shall be tightly butted at the ends and staggered in a running bond fashion. Placement on slopes shall be from the bottom to top of slope with sod strips running across slope. Secure sodded slopes by pegging or other approved methods. Roll sodded area with a roller not to exceed 225 kg/m (150 pounds per foot) of the roller width to improve contact of sod with the soil.

E. Watering: The COR is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. COR will be responsible for sod after installation and acceptance.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.

B. Place excess excavated materials suitable for fill and/or backfill on site where directed.

C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.

D. Segregate all excavated contaminated soil designated by the COR from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center.

- - - E N D - - -

SECTION 31 23 19
DEWATERING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies performance of dewatering required to lower and control ground water table levels and hydrostatic pressures to permit excavation, backfill, and construction to be performed in the dry. Control of surface water shall be considered as part of the work under this specification.

1.2 SUMMARY:

A. The work to be completed by the Contractor includes, but is not necessarily limited to the following:
   1. Implementation of the Erosion and Sedimentation Control Plan.
   2. Dewater excavations, including seepage and precipitation.
B. The Contractor shall be responsible for providing all materials, equipment, labor, and services necessary for care of water and erosion control. Excavation work shall not begin before the Erosion and Sedimentation Control Plan is in place.

1.3 REQUIREMENT:

A. Dewatering system shall be of sufficient size and capacity necessary to lower and maintain ground water table to an elevation at least 300 mm (1 foot) below lowest foundation subgrade or bottom of pipe trench and to allow material to be excavated, and concrete placed, in a reasonably dry condition. Materials to be removed shall be sufficiently dry to permit excavation to grades shown and to stabilize excavation slopes where sheeting is not required. Operate dewatering system continuously until backfill work has been completed.
B. Reduce hydrostatic head below any excavation to the extent that water level in the construction area is a minimum of 300 mm (1 foot) below prevailing excavation surface.
C. Prevent loss of fines, seepage, boils, quick conditions or softening of foundation strata.
D. Maintain stability of sides and bottom of excavation.
E. Construction operations are performed in the dry.
F. Control of surface and subsurface water is part of dewatering requirements. Maintain adequate control so that:

1. The stability of excavated and constructed slopes are not adversely affected by saturated soil, including water entering prepared subbase and subgrades where underlying materials are not free draining or are subject to swelling or freeze-thaw action.
2. Erosion is controlled.
3. Flooding of excavations or damage to structures does not occur.
4. Surface water drains away from excavations.
5. Excavations are protected from becoming wet from surface water, or insure excavations are dry before additional work is undertaken.

G. Permitting Requirements: The contractor shall comply with and obtain the required State and County permits where the work is performed.

1.4 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Submittal requirements as specified in Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.

D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.11, PHYSICAL DATA.

E. Excavation, backfilling, site grade and utilities: Section 31 20 11, EARTHWORK (SHORT FORM).

1.5 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Drawings and Design Data:

1. Submit drawings and data showing the method to be employed in dewatering excavated areas 30 days before commencement of excavation.
2. Material shall include: location, depth and size of wellpoints, headers, sumps, ditches, size and location of discharge lines, capacities of pumps and standby units, and detailed description of dewatering methods to be employed to convey the water from site to adequate disposal.
3. Include a written report outlining control procedures to be adopted if dewatering problem arises.

4. Capacities of pumps, prime movers, and standby equipment.
5. Design calculations proving adequacy of system and selected equipment. The dewatering system shall be designed using accepted and professional methods of design and engineering consistent with the best modern practice. The dewatering system shall include the deep wells, wellpoints, and other equipment, appurtenances, and related earthwork necessary to perform the function.
6. Detailed description of dewatering procedure and maintenance method.
7. Materials submitted shall be in a format acceptable for inclusion in required permit applications to any and all regulatory agencies for which permits for discharge water from the dewatering system are required due to the discharge reaching regulated bodies of water.

C. Inspection Reports.

D. All required permits.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Install a dewatering system to lower and control ground surface water in order to permit excavation, construction of structure, and placement of backfill materials to be performed under dry conditions. Make the dewatering system adequate to pre-drain the water-bearing strata above and below the bottom of structure foundations, utilities and other excavations.

B. In addition, reduce hydrostatic pressure head in water-bearing strata below structure foundations, utility lines, and other excavations, to extent that water levels in construction area are a minimum of 300 mm (1 foot) below prevailing excavation surface at all times.

3.2 OPERATION:

A. Prior to any excavation below the ground water table, place system into operation to lower water table as required and operate it continuously 24 hours a day, 7 days a week until utilities and structures have been satisfactorily constructed, which includes the placement of backfill materials and dewatering is no longer required.

B. Place an adequate weight of backfill material to prevent buoyancy prior to discontinuing operation of the system.

3.3 WATER DISPOSAL:

A. Dispose of water removed from the excavations in such a manner as:

1. Will not endanger portions of work under construction or completed.

2. Will cause no inconvenience to Government or to others working near site.
3. Will comply with the stipulations of required permits for disposal of water.
4. Will Control Runoff: The Contractor shall be responsible for control of runoff in all work areas including but not limited to: excavations, access roads, parking areas, laydown, and staging areas. The Contractor shall provide, operate, and maintain all ditches, basins, sumps, culverts, site grading, and pumping facilities to divert, collect, and remove all water from the work areas. All water shall be removed from the immediate work areas and shall be disposed of in accordance with applicable permits.

B. Excavation Dewatering:
1. The Contractor shall be responsible for providing all facilities required to divert, collect, control, and remove water from all construction work areas and excavations.
2. Drainage features shall have sufficient capacity to avoid flooding of work areas.
3. Drainage features shall be so arranged and altered as required to avoid degradation of the final excavated surface(s).
4. The Contractor shall utilize all necessary erosion and sediment control measures as described herein to avoid construction related degradation of the natural water quality.

C. Dewatering equipment shall be provided to remove and dispose of all surface and ground water entering excavations, trenches, or other parts of the work during construction. Each excavation shall be kept dry during subgrade preparation and continually thereafter until the structure to be built, or the pipe to be installed therein, is completed to the extent that no damage from hydrostatic pressure, flotation, or other cause will result.

3.4 STANDBY EQUIPMENT:

Provide complete standby equipment, installed and available for immediate operation, as may be required to adequately maintain de-watering on a continuous basis and in the event that all or any part of the system may become inadequate or fail.

3.5 CORRECTIVE ACTION:

If dewatering requirements are not satisfied due to inadequacy or failure of the dewatering system (loosening of the foundation strata,

or instability of slopes, or damage to foundations or structures), perform work necessary for reinstatement of foundation soil and damaged structure or damages to work in place resulting from such inadequacy or failure by Contractor, at no additional cost to Government.

3.6 DAMAGES:

Immediately repair damages to adjacent facilities caused by dewatering operations.

3.7 REMOVAL:

Insure compliance with all conditions of regulating permits and provide such information to the Resident Engineer. Obtain written approval from Resident Engineer before discontinuing operation of dewatering system.

----- E N D -----

SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Subbase for concrete pavements.
   2. Curbs gutters, combination curbs and gutters, and wheel stops.
   3. Pedestrian Pavement: Walks and pedestrian crossings.
   4. Vehicular Pavement: Driveways and parking lots.
   5. Equipment Pads: transformers, and generator pads.

1.2 RELATED REQUIREMENTS

A. Field Testing: Section 01 45 29, TESTING LABORATORY SERVICES.
B. Step Nosings and Railings: Section 05 50 00, METAL FABRICATIONS.
C. Subgrade Preparation and Subbase Compaction: Section 31 20 11, EARTHWORK (SHORT FORM).

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to the extent specified in this section.
B. State of South Dakota Department of Transportation (SDDOT) Standard Specifications for Roads and Bridges current edition.
C. American Association of State Highway and Transportation Officials (AASHTO):
   1. M147-65-UL-04 - Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses.
   2. M233-86 - Boiled Linseed Oil Mixture for Treatment of Portland Cement Concrete.
D. American Concrete Institute (ACI):
   1. 305R-10 - Guide to Hot Weather Concreting.
   2. 306R-10 - Guide to Cold Weather Concreting.
E. American National Standards Institute (ANSI):
   1. B101.3 - Wet DOCF of Common Hard Surface Floor Materials (Including Action and Limit Thresholds for the Suitable Assessment of the Measured Values).
F. ASTM International (ASTM):
   1. A615/A615M-16 - Deformed and Plain Carbon Steel Bars for Concrete Reinforcement.
   2. A996/A996M-15 - Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement.

3. A1064/A1064M-16 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
4. C33/C33M-16 - Concrete Aggregates.
5. C94/C94M-16 - Ready Mixed Concrete.
6. C143/C143M-15a - Slump of Hydraulic Cement Concrete.
7. C150/C150M-16 - Portland Cement.
8. C171-16 - Sheet Materials for Curing Concrete.
9. C260/C260M-10a - Air Entraining Admixtures for Concrete.
10. C309-11 - Liquid Membrane Forming Compounds for Curing Concrete.
11. C494/C494M-15a - Chemical Admixtures for Concrete.
12. C618-15 - Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete.
13. C979/C979M-16 - Pigments for Integrally Colored Concrete.
14. C989/C989M-14 - Slag Cement for Use in Concrete and Mortars.
15. C1240-15 - Silica Fume Used in Cementitious Mixtures.
16. D1751-04(2013)e1 - Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types).
17. D5893/D5893M-10 - Cold Applied, Single Component, Chemically Curing Silicone Joint Sealant for Portland Cement Concrete Pavements.
18. D6690-15 - Joint and Crack Sealants, Hot Applied, for Concrete and Asphalt Pavements.

1.4 PREINSTALLATION MEETINGS

A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
   1. Required Participants:
      a. Contracting Officer's Representative.
      b. Contractor.
      c. Installer.
      d. Other installers responsible for adjacent and intersecting work, including excavation, plantings, and traffic markings.
   2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
      a. Installation schedule.
      b. Installation sequence.
      c. Preparatory work.
      d. Protection before, during, and after installation.
      e. Installation.

f. Terminations.
g. Transitions and connections to other work.
h. Inspecting and testing.
i. Other items affecting successful completion.

3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:
1. Show size, configuration, and fabrication and installation details.
2. Show reinforcing.
3. Include jointing plan for concrete pavements, curbs and gutters.

C. Manufacturer's Literature and Data:
1. Description of each product.
2. Installation instructions.

D. Samples:
1. None.

E. Test reports: Certify products comply with specifications.
1. Concrete materials.
2. Select subbase materials.
3. Field test reports.

F. Certificates: Certify products comply with specifications.
1. Expansion joint filler.
2. Reinforcement.
3. Curing materials.
4. Concrete protective coating.

G. Qualifications: Substantiate qualifications comply with specifications.
1. Installer with project experience list.
2. Land surveyor.

H. Concrete mix design.

I. Select subbase job-mix design.

J. Proposed hot and cold weather concreting methods.

K. Land surveyor's construction staking notes, before placing concrete.
1. None.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:

1. Regularly installs specified products.
2. Installed specified products with satisfactory service on five similar installations.
    a. Project Experience List: Provide contact names and addresses for completed projects.

B. Land Surveyor: Professional land surveyor registered to provide land surveys in jurisdiction where project is located.

C. Preconstruction Testing:
1. Engage independent testing laboratory to perform tests and submit reports.
    a. Deliver samples to laboratory in number and quantity required for testing.
2. Concrete mix design.
3. Select subbase job-mix design. Report the following:
    a. Material sources.
    b. Gradation.
    c. Plasticity index.
    d. Liquid limit.
    e. Laboratory compaction curves indicating maximum density at optimum moisture content.

1.7 DELIVERY

A. Deliver steel reinforcement to prevent damage.

B. Before installation, return or dispose of distorted or damaged steel reinforcement.

C. Bulk Products: Deliver bulk products away from buildings, utilities, pavement, and existing turf and planted areas. Maintain dry bulk product storage away from contaminants.

1.8 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight facility.

B. Protect products from damage during handling and construction operations.

1.9 FIELD CONDITIONS

A. Hot Weather Concreting Procedures: ACI 305R.

B. Cold Weather Concreting Procedures: ACI 306R.
1. Use non-corrosive, non-chloride accelerator admixture.
2. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions.

1.10 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 CONCRETE MATERIALS

A. Portland Cement: ASTM C150/C150M.

B. Pozzolans:

1. Fly Ash: ASTM C618, Class C or F including supplementary optional physical requirements.
2. Silica Fume: ASTM C1240.

C. Coarse Aggregate: ASTM C33/C33M or size to suit application.

D. Fine Aggregate: ASTM C33/C33M.

E. Mixing Water: Fresh, clean, and potable.

F. Air-Entraining Admixture: ASTM C260/C260M.

G. Chemical Admixtures: ASTM C494/C494M.

H. Reinforcing Steel: ASTM A615/A615M or ASTM A996/A996M, as shown on plans.

I. Welded Wire Fabric: ASTM A1064/A1064M, sized as indicated.

J. Expansion Joint Filler: ASTM D1751.

K. Sheet Materials for Curing Concrete: ASTM C171.

L. None.

2.2 SELECT SUBBASE

A. Subbase: As indicated and in accordance with State of South Dakota Department of Transportation (SDDOT) Standard Specifications for Roads and Bridges current edition.

1. Select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials.

B. Other Acceptable Gradations: Materials within three to five percent, plus or minus, of specified gradation, or as recommended by the geotechnical engineer and approved by the Contracting Officer's Representative (COR).

2.3 FORMS

A. Forms: Wood, plywood, metal, or other materials, approved by Contracting Officer's Representative, of grade or type suitable to obtain type of finish specified.
   1. Plywood: Exterior grade, free of defects and patches on contact surface.
   2. Lumber: Sound, grade-marked, S4S stress graded softwood, minimum 50 mm (2 inches) thick, free from warp, twist, loose knots, splits, or other defects.
   3. Form Coating: As recommended by Architect/Engineer.

B. Provide forms suitable in cross-section, depth, and strength to resist springing during depositing and consolidating concrete.
   1. Do not use forms varying from straight line more than 3 mm in 3000 mm (1/8 inch in 10 feet), horizontally and vertically.

C. Provide flexible or curved forms for forming radii.

2.4 CONCRETE CURING MATERIALS

A. Concrete curing materials, conform to one of the following:
   1. Burlap: Minimum 233 g/sq. m (7 ounces/sq. yd.) dry.
   2. Sheet Materials for Curing Concrete: ASTM C171.
   3. Curing Compound: ASTM C309, Type 1 clear liquid membrane forming type, without paraffin or petroleum.

2.5 CONCRETE MIXES

A. Design concrete mixes in accordance with State of South Dakota Department of Transportation (SDDOT) Standard Specifications for Roads and Bridges current edition.

B. Maximum Slump: in accordance with State of South Dakota Department of Transportation (SDDOT) Standard Specifications for Roads and Bridges current edition. See Table II.

TABLE II - MAXIMUM SLUMP	
APPLICATION	MAXIMUM SLUMP
Curb & Gutter	75 mm (3 inches)
Pedestrian Pavement	75 mm (3 inches)
Vehicular Pavement	50 mm (2 inches) Machine Finished 100 mm (4 inches) Hand Finished
Equipment Pad	75 to 100 mm (3 to 4 inches)

2.6 ACCESSORIES

A. Equipment and Tools: Obtain Contracting Officer's Representative's, approval of equipment and tools needed for handling materials and performing work before work begins.

B. Maintain equipment and tools in satisfactory working condition.

C. Sealants:

1. Concrete Paving Expansion Joints: ASTM D5893/D5893M, Type SL, single component, self-leveling, silicone joint sealant.
2. Concrete Paving Joints: ASTM D6690, Type IV, hot-applied, single component joint sealant.

D. Concrete Protective Coating: AASHTO M233 linseed oil mixture.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

B. Protect existing construction and completed work from damage.

C. Prepare, construct, and finish subgrade. See Section 31 20 00, EARTHWORK.

D. Maintain subgrade in smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE

A. Placing:

1. Place subbase material on prepared subgrade in uniform layer to required contour and grades, and to maximum 200 mm (8 inches) loose depth.
2. When required compacted thickness exceeds 150 mm (6 inches), place subbase material in equal thickness layers.
3. When subbase elevation is 13 mm (1/2 inch) or more below required grade, excavate subbase minimum 75 mm (3 inches) deep. Place and compact subbase to required grade.

B. Compaction:

1. Perform compaction with approved hand or mechanical equipment well suited to the material being compacted.
2. Maintain subbase at optimum moisture content for compaction.
3. Compact each subbase layer to minimum 95 percent or 100 percent of maximum density as specified in Section 31 20 00, EARTHWORK.

C. Subbase Tolerances:

1. Variation from Indicated Grade: Maximum 9 mm (3/8 inch).
2. Variation from Indicated Thickness: Maximum 13 mm (1/2 inch).

D. Protection:

1. Protect subbase from damage until concrete is placed.
2. Reconstruct damaged subbase before placing concrete.

3.3 SETTING FORMS

A. Form Substrate:

1. Compact form substrate to uniformly support forms along entire length.
2. Correct substrate imperfections and variations by cutting, filling, and compacting.

B. Form Setting:

1. Set forms to indicated line and grade with tight joints. Rigidly brace forms preventing movement.
2. Remove forms when removal will not damage concrete and when required for finishing.
3. Clean and oil forms before each use.
4. Correct forms, when required, immediately before placing concrete.

C. Land Surveyor: Establish control, alignment, and grade for forms and slip forming machine operations.

1. Notify Contracting Officer's Representative immediately when discrepancies exist between field conditions and drawings.
2. Correct discrepancies greater than 25 mm (1 inch) before placing concrete.

D. Form Tolerances:

1. Variation from Indicated Line: Maximum 6 mm (1/4 inch).
2. Variation from Indicated Grade: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).

3.4 PLACING REINFORCEMENT

A. Keep reinforcement clean from contamination preventing concrete bond.

B. Install reinforcement shown on drawings.

C. Support and securely tie reinforcing steel to prevent displacement during concrete placement.

D. Obtain Contracting Officer's Representative's reinforcement placement approval before placing concrete.

3.5 JOINTS - GENERAL

A. Place joints, where shown on approved submittal Drawings.

1. Conform to details shown.
2. Install joints perpendicular to finished concrete surface.

B. Make joints straight and continuous from edge to edge of pavement.

3.6 CONSTRUCTION JOINTS

A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown on approved submittal Drawings.

B. Place transverse construction joints of type shown, where indicated, and whenever concrete placement is suspended for more than 30 minutes.

C. Provide butt-type joint with dowels in curb and gutter at planned joint locations.

D. Provide keyed joints with tie bars when joint occurs in middle third of planned curb and gutter joint interval.

3.7 CONTRACTION JOINTS

A. Tool or cut joints to width, depth, and radius edge shown on drawings using grooving tool, jointer, or saw.

B. Construct joints in curbs and gutters by inserting 3 mm (1/8 inch) steel plates conforming to curb and gutter cross sections.

1. Keep plates in place until concrete can hold its shape.

C. Finish joint edges with edging tool.

D. Score pedestrian pavement with grooving tool or jointer.

3.8 EXPANSION JOINTS

A. Form expansion joints with expansion joint filler of thickness shown on drawings.

1. Locate joints around perimeter of structures and features abutting site work concrete.
2. Create complete, uniform separation between structure and site work concrete.

B. Extend expansion joint material full depth of concrete with top edge of joint filler below finished concrete surface where sealant is indicated on Drawings.

C. Cut and shape material matching cross section.

D. Anchor with approved devices to prevent displacing during placing and finishing operations.

E. Round joint edges with edging tool.

3.9 PLACING CONCRETE - GENERAL

A. Preparation before Placing Concrete:

1. Obtain Contracting Officer's Representative approval.

2. Remove debris and other foreign material.
3. Uniformly moisten substrate, without standing water.

B. Convey concrete from mixer to final location without segregation or loss of ingredients. Deposit concrete to minimize handling.

C. During placement, consolidate concrete by spading or vibrating to minimize voids, honeycomb, and rock pockets.
1. Vibrate concrete against forms and along joints.
2. Avoid excess vibration and handling causing segregation.

D. Place concrete continuously between joints without bulkheads.

E. Install construction joint in concrete placement suspended for more than 30 minutes.

F. Replace concrete with cracks, chips, bird baths, and other defects to nearest joints, approved by Contracting Officer's Representative.

3.10 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

A. Place concrete in one layer conforming to cross section shown on Drawings after consolidating and finishing.

B. Deposit concrete near joints without disturbing joints. Do not place concrete directly onto joint assemblies.

C. Strike concrete surface to proper section ready for consolidation.

D. Consolidate concrete by tamping and spading or with approved mechanical finishing equipment.

E. Finish concrete surface with wood or metal float.

F. Construct concrete pads and pavements with sufficient slope to drain, preventing standing water.

3.11 PLACING CONCRETE FOR VEHICULAR PAVEMENT

A. Deposit concrete as close as possible to its final position.

B. Place concrete continuously between construction joints without cold joints.

C. Strike and consolidate concrete with finishing machine, vibrating screed, or by hand-finishing.

D. Finish concrete surface to elevation and crown shown on drawings.

E. Deposit concrete near joints without disturbing joints. Do not place concrete directly onto joint assemblies.

F. Obtain Contracting Officer's Representative's approval before placing adjacent lanes.

G. Curb-Forming Machines: Curb-forming machines for constructing curbs and gutter will be approved based on trial use on the project. When equipment produces unsatisfactory results, discontinue use of the equipment at any time during construction and accomplish work by hand method construction. Remove unsatisfactory work and reconstruct full length between regularly scheduled joints. Dispose of removed portions off the project site.

3.12 FORM REMOVAL

A. Keep forms in place minimum 12 hours after concrete placement. Remove forms without damaging concrete.

B. Do not use bars or heavy tools against concrete to remove forms. Repair damage concrete found after form removal.

3.13 CONCRETE FINISHING - GENERAL

A. Follow operation sequence below, unless otherwise indicated on Drawings:

1. Consolidating, floating, striking, troweling, texturing, and joint edging.

B. Use edging tool with 6 mm (1/4 inch) radius .

C. Keep finishing equipment and tools clean and suitable for use.

3.14 CONCRETE FINISHING - PEDESTRIAN PAVEMENT

A. Walks, Grade Slabs, :

1. Finish concrete surfaces with metal float, troweled smooth, and finished with a broom moistened with clear water.
2. Finish slab edges and formed transverse joints with edger.
3. Broom surfaces transverse to traffic direction.
   a. Use brooming to eliminate flat surface produced by edger.
   b. Produce uniform corrugations, maximum 1.5 mm (1/16 inch) deep profile.
4. Provide surface uniform in color and free of surface blemishes, form marks, and tool marks.
5. Paving Tolerances:
   a. Variation from Indicated Plane: Maximum 5 mm in 3000 mm (3/16 inch in 10 feet).
   b. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).
6. Replace paving within joint boundary when paving exceeds specified tolerances.

3.15 CONCRETE FINISHING - VEHICULAR PAVEMENT

A. Align finish surfaces where new and existing pavements abut.

B. Longitudinally float pavement surface to profile and grade indicated on drawings.

C. Straighten surface removing irregularities and maintaining specified tolerances while concrete is plastic.

D. Finish pavement edges and joints with edging tool.

E. Broom finish concrete surface after bleed water dissipates and before concrete hardens.

1. Broom surface transverse to traffic direction.
    a. Use brooming to eliminate flat surface produced by edger.
    b. Produce uniform corrugations, maximum 3 mm (1/8 inch) deep profile.

F. Pavement Tolerances:

1. Variation from Indicated Plane: Maximum 6 mm in 3000 mm (1/4 inch in 10 feet) tested parallel and perpendicular to traffic direction at maximum 1500 mm (5 feet) intervals.
2. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).

G. Replace paving within joint boundary when paving exceeds specified tolerances.

3.16 CONCRETE FINISHING - CURBS AND GUTTERS

A. Round edges of gutter and top of curb with edging tool.

B. Gutter and Curb Top:

1. Float surfaces and finish with smooth wood or metal float until true to grade and section and uniform color.
2. Finish surfaces, while still plastic, longitudinally with bristle brush.

C. Curb Face:

1. Remove curb form and immediately rub curb face with wood or concrete rubbing block removing blemishes, form marks, and tool marks and providing uniform color.
2. Brush curb face, while still plastic, matching gutter and curb top.

D. Curb and Gutter Tolerances:

1. Variation from Indicated Plane and Grade:
    a. Gutter: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).
    b. Curb Top and Face: Maximum 6 mm in 3000 mm (1/4 inch in 10 feet).

E. Replace curbs and gutters within joint boundary when curbs and gutters exceed specified tolerances.

F. Correct depressions causing standing water.

3.17 CONCRETE FINISHING - EQUIPMENT PADS

A. Strike pad surface to elevation shown on Drawings.

B. Provide smooth, dense float finish, free from depressions or irregularities.

C. Finish pad edges with edger.

D. After removing forms, rub pad edge faces with wood or concrete rubbing block, removing blemishes, form marks, and tool marks and providing uniform color.

E. Pad Tolerances:

1. Variation from Indicated Plane: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).
2. Variation from Indicated Elevation: Maximum 6 mm (1/4 inch).
3. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).

F. Replace pads when pads exceed specified tolerances.

3.18 CONCRETE CURING

A. Concrete Protection:

1. Protect unhardened concrete from rain and flowing water.
2. Provide sufficient curing and protection materials available and ready for use before concrete placement begins.
3. Protect concrete to prevent pavement cracking from ambient temperature changes during curing period.
   a. Replace pavement damaged by curing method allowing concrete cracking.
   b. Employ another curing method as directed by Contracting Officer's Representative.

B. Cure concrete for minimum 7 days by one of the following methods appropriate to weather conditions preventing moisture loss and rapid temperature change:

1. Burlap Mat: Provide minimum two layers kept saturated with water during curing period. Overlap Mats at least 150 mm (6 inches).
2. Sheet Materials:
   a. Wet exposed concrete surface with fine water spray and cover with sheet materials.

b. Overlap sheets minimum 300 mm (12 inches).
c. Securely anchor sheet materials preventing displacement.

3. Curing Compound:
a. Protect joints indicated to receive sealants preventing contamination from curing compound.
b. Insert moistened paper or fiber rope into joint or cover joint with waterproof paper.
c. Apply curing compound before concrete dries.
d. Apply curing compound in two coats at right angles to each other.
e. Application Rate: Maximum 5 sq. m/L (200 sq. ft./gallon), both coats.
f. Immediately reapply curing compound to surfaces damaged during curing period.

3.19 CONCRETE PROTECTIVE COATING

A. Apply protective coating of linseed oil mixture to exposed-to-view concrete surfaces, drainage structures, and features that project through, into, or against concrete exterior improvements to protect the concrete against deicing materials.
B. Complete backfilling and curing operation before applying protective coating.
C. Dry and thoroughly clean concrete before each application.
D. Apply two coats, with maximum coverage of 11 sq. m/L (50 sq. yds./gal.); first coat, and maximum 16 sq. m/L (70 sq. yds./gal.); second coat, except apply commercially prepared mixture according to manufacturer's instructions.
E. Protect coated surfaces from vehicular and pedestrian traffic until dry.
F. Do not heat protective coating, and do not expose protective coating to open flame, sparks, or fire adjacent to open containers or applicators. Do not apply material at temperatures lower than 10 degrees C (50 degrees F).

3.20 FIELD QUALITY CONTROL

A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
1. Compaction.
a. Pavement subgrade.

b. Curb, gutter, and sidewalk.

2. Concrete:

a. Delivery samples.

b. Field samples.

3. Slip Resistance: Steps and pedestrian paving.

3.21 CLEANING

A. After completing curing:

1. Remove burlap and sheet curing materials.

2. Sweep concrete clean, removing foreign matter from the joints.

3. Seal joints as specified.

3.22 PROTECTION

A. Protect exterior improvements from traffic and construction operations.

1. Prohibit traffic on paving for minimum seven days after placement, or longer as directed by Contracting Officer's Representative.

B. Remove protective materials immediately before acceptance.

C. Repair damage.

1. Replace concrete containing excessive cracking, fractures, spalling, and other defects within joint boundary, when directed by Contracting Officer's Representative, and at no additional cost to the Government.

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SECTION 32 17 23
PAVEMENT MARKINGS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Paint on pavement surfaces, in form of traffic lanes, parking bays, crosswalks, and other detail pavement markings.

1.2 RELATED REQUIREMENTS

A. Paint Color: As shown on drawings.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. Federal Specifications (Fed. Spec.):

1. TT-P-1952F - Paint, Traffic and Airfield Marking, Waterborne.

C. Master Painters Institute (MPI):

1. No. 97 - Traffic Marking Paint, Latex.

D. State of South Dakota Department of Transportation (SDDOT) Standard Specifications for Roads and Bridges current edition.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show pavement marking configuration and dimensions.
2. Show international symbol of accessibility at designated parking spaces.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Application instructions.

D. Samples:

1. Paint: 200 mm (8 inches) square, each type and color.

E. Certificates: Certify products comply with specifications.

F. Qualifications: Substantiate qualifications comply with specifications.

1. Installer with project experience list.

1.5 QUALITY ASSURANCE

A. Installer Qualifications:

1. Regularly installs specified products.

2. Installed specified products with satisfactory service on five similar installations for minimum five years.
   a. Project Experience List: Provide contact names and addresses for completed projects.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.
B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store products indoors in dry, weathertight conditioned facility.
B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

A. Environment:
   1. Product Temperature: Minimum 13 degrees C (55 degrees F) for minimum 48 hours before installation.
      a. Surface to be painted and ambient temperature: Minimum 10 degrees C (50 degrees F) and maximum 35 degrees C (95 degrees F).
B. Field Measurements: Verify field conditions affecting traffic marking installation. Show field measurements on Submittal Drawings.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

A. Design paint complying with specified performance:
   1. Application: Fed. Spec. TT-P-1952.

2.2 PRODUCTS - GENERAL

A. Basis of Design: As shown on drawings.
B. Provide each product from one manufacturer and from one production run.

2.3 SANDBLASTING EQUIPMENT

A. Air compressor, hoses, and nozzles of proper size and capacity as required for cleaning painted surfaces. Compressor to provide minimum 0.08 cu. m/s (150 cfm) of air at pressure of minimum 625 kPa (90 psi) at each nozzle used.

2.4 PAINT APPLICATOR

A. Apply marking paint with approved mechanical equipment. Provide equipment with constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in case of skip lines. Equipment to have manual control to apply continuous lines of varying length and marking widths as indicated on Drawings. Provide pneumatic spray guns for hand application of paint in areas where mobile paint applicator cannot be used.

2.5 PAINT

A. Paint: MPI No. 97. For obliterating existing markings comply with Fed. Spec. TT-P-1952. Provide a minimum of 18 L (5 gallons) containers.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.
   1. Allow new pavement surfaces to cure for period of minimum 14 days before application of marking materials.
B. Protect existing construction and completed work from damage.
C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
   1. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or combination of these methods.
   2. Completely remove rubber deposits, existing paint markings, and other coatings adhering to pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by Contracting Officer's Representative (COR).
   3. As an option, comply with Fed. Spec. TT-P-1952 for removal of existing paint markings on asphalt pavement. Apply black paint in as many coats as necessary to completely obliterate existing markings.

4. Scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application, where oil or grease are present on old pavements to be marked,
   a. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through new paint.
5. Clean and dry surface before pavement marking. Do not begin any marking until COR inspected surface and gives permission to proceed.

3.2 TEMPORARY PAVEMENT MARKING

A. Apply Temporary Pavement Markings of colors, widths and lengths shown on drawings or directed by COR. After temporary marking has served its purpose and when so ordered by COR, remove temporary marking by carefully controlled sandblasting, approved grinding equipment, or other approved method to prevent damage on applied surface.

B. As an option, provide approved preformed pressure sensitive, adhesive tape type of temporary pavement marking of required colors, widths and lengths in lieu of temporary painted marking. Continuous durability and effectiveness of such marking is required during period for which its use is required. Remove any unsatisfactory tape type marking and replace with painted markings.

3.3 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.
   1. When manufacturer's instructions deviate from specifications, submit proposed resolution for COR consideration.

3.4 PAINT APPLICATION

A. Apply uniformly painted pavement marking of required colors, length, and width with true, sharp edges and ends on properly cured, prepared, and dried surfaces.

B. Comply with details as indicated on drawings and established control points.

C. Apply paint at wet film thickness of 0.4 mm (0.015 inch). Apply paint in one coat. When directed by COR, apply additional coats at markings showing light spots. Comply with paint manufacturer's maximum drying time requirements to prevent undue softening of asphalt, and pick-up, displacement, or discoloration by tires of traffic.

D. When deficiency in marking drying occurs, discontinue paint operations until cause of slow drying is determined and corrected.

E. Remove and replace marking applied less than minimum material rates, deviates from true alignment, exceeds stipulated length and width tolerances, or shows light spots, smears, or other deficiencies or irregularities.

F. Remove marking by carefully controlled sandblasting, approved grinding equipment, or other approve method to prevent damage on applied surface.

3.5 DETAIL PAVEMENT MARKING APPLICATION

A. Apply Detail Pavement Markings, exclusive of actual traffic lane marking as follows:

1. At exit and entrance islands and turnouts.
2. On curbs.
3. At crosswalks.
4. At parking bays.
5. Other locations as indicated on drawings.

B. Install detail pavement markings of colors, widths and lengths, and design pattern at locations indicated on drawings.

3.6 TOLERANCES

A. Length and Width of Lines: Plus or minus 75 mm (3 inches) and plus or minus 3 mm (1/8 inch), respectively, in case of skip markings.

B. Length intervals exceeding line length tolerance are not acceptable.

3.7 CLEANING

A. Remove excess paint before paint sets.

3.8 PROTECTION

A. Protect pavement markings from traffic and construction operations.

1. Protect newly painted markings from vehicular traffic until paint is dry and track free.
2. Place warning signs at the beginning of wet line, and at points well in advance of marking equipment for alerting approaching traffic from both directions.
3. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic.

B. Repair damage.

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SECTION 33 08 00

COMMISSIONING OF SITE UTILITY SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 31.

B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIRMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

A. Section 01 00 00 GENERAL REQUIREMENTS.

B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

A. This Section includes requirements for commissioning the Facility site utilities systems, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.

B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

A. Commissioning of a system or systems specified in Division 31 is part of the construction process. Documentation and testing of these systems, as well as training of the VA’s Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 31, is required in cooperation with the VA and the Commissioning Agent.

B. The Facility site utilities systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

A. Commissioning of Site Utility systems will require inspection of individual elements of the site utility systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule site utility systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

A. Contractor tests as required by other sections of Division 31 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 31 Sections for additional Contractor training requirements.

----- END -----

SECTION 33 10 00
WATER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies materials and procedures for construction of underground water distribution for domestic and/or fire supply systems outside the building that are complete and ready for operation. This includes piping, structures, appurtenances and all other incidentals.

1.2 RELATED WORK

A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTHWORK (SHORT FORM).

B. Concrete: Section 03 30 00, CAST IN-PLACE CONCRETE.

C. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

D. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS

A. Water distribution system: Pipelines and appurtenances which are part of the distribution system outside the building for potable water and fire supply.

B. Water service line: Pipeline from main line to 5 feet outside of building.

1.4 ABBREVIATIONS

A. PVC: Polyvinyl chloride plastic.

B. DI: Ductile iron pipe.

C. WOG: Water, Oil and Gas.

1.5 DELIVERY, STORAGE AND HANDLING

A. Ensure that valves are dry and internally protected against rust and corrosion. Protect valves against damage to threaded ends and flange faces.

B. Use a sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

C. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.

D. Protect stored piping from moisture and dirt by elevating above grade. Protect flanges, fittings, and specialties from moisture and dirt.

E. Store plastic piping protected from direct sunlight and support to prevent sagging and bending.

F. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.

1.6 COORDINATION

A. Coordinate connection to water main with Public Utility company.

B. Coordinate water service lines with building contractor.

1.7 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Materials and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least three years. Digital electronic devices, software and systems such as controls, instruments or computer work stations shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.

C. Regulatory requirements:

1. Comply with the rules and regulations of the public utility company having jurisdiction over the connection to public water lines and the extension and/or modifications to public utility systems.
2. Comply with the rules and regulations of the Federal, State, and/or Local Health Department having jurisdiction for potable water-service.
3. Comply with rules and regulations of Federal, State, and/or Local authorities having jurisdiction for fire-suppression water-service piping including materials, hose threads, installation and testing.

D. Provide certification of factory hydrostatic testing of not less than 500 psi (3.5 MPa) in accordance with AWWA C151. Piping materials shall bear the label, stamp or other markings of the specified testing agency.
E. Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
   1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
   2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
   3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
   4. All welds shall be stamped according to the provisions of the American Welding Society.
F. Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation.
G. Applicable codes:
   1. Plumbing Systems: IPC, International Plumbing Code.
   2. Electrical components, devices and accessories shall be listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction and marked for intended use.
   3. Fire-service main products shall be listed in the FM Global “Approval Guide” or Underwriters Laboratories (UL) “Fire Protection Equipment Directory”.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. American National Standards Institute (ANSI):

MSS SP-60-2004 .....Connecting Flange Joint Between Tapping Sleeves and Tapping Valves

MSS SP-108-2002.....Resilient-Seated Cast Iron, Eccentric Plug Valves

MSS SP-123-1998(R2006)..Non-Ferrous Threaded and Solder-Joint Unions for Use With Copper Water Tube

C. American Society of Mechanical Engineers (ASME):

A112.1.2-2004.....Air Gaps in Plumbing Systems (for Plumbing Fixtures and Water-Connected Receptors))

A112.6.3-2001.....Floor Drains

B16.1-2010.....Gray Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250

B16.18-2001.....Cast Copper Alloy Solder Joint Pressure Fittings

B16.22-2001.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged Fittings; Classes 150, 300, 600, 900, 1500 and 2500

B31.....Code for Pressure Piping Standards

D. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Carbon Structural Steel

A48/A48M-08(2008).....Gray Iron Castings

A536-84(2009).....Ductile Iron Castings

A674-10.....Polyethylene Encasement for Ductile Iron Pipe for Water or Other Liquids

B61-08.....Steam or Valve Bronze Castings

B62-09.....Composition Bronze or Ounce Metal Castings

B88/B88M-09.....Seamless Copper Water Tube

C651-05.....Disinfecting Water Mains

C858-10e1.....Underground Precast Utility Structures

D1785-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120

D2239-03.....Polyethylene (PE) Plastic Pipe (SIDR-PR) Based on Controlled Inside Diameter

D2464-06.....Threaded Poly (Vinyl Chloride) PVC Pipe Fittings, Schedule 80

D2466-06.....Poly (Vinyl Chloride) (PVC) Pipe Fittings, Schedule 40

D2467-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80

D2609-02(2008).....Plastic Insert Fittings for Polyethylene (PE) Plastic Pipe

D3350-10a.....Polyethylene Plastics Pipe and Fittings Materials

F714-10.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based on Outside Diameter

F1267-07.....Metal, Expanded, Steel

E. American Water Works Association (AWWA):

B300-10.....Hypochlorites

B301-10.....Liquid Chlorine

C104-08.....Cement–Mortar Lining for Ductile Iron Pipe and Fittings

C105/A21.5-10.....Polyethylene Encasement for Ductile Iron Pipe Systems

C110-08.....Ductile Iron and Gray-Iron Fittings

C111/A21.11-07.....Rubber-Gasket Joints for Ductile Iron Pressure Pipe and Fittings

C115/A21.11-11.....Flanged Ductile Iron Pipe with Ductile Iron or Gray-Iron Threaded Flanges

C151/A21.51-09.....Ductile Iron Pipe, Centrifugally Cast

C153/A21.53-11.....Ductile Iron Compact Fittings for Water Service

C502-05.....Dry-Barrel Fire Hydrants

C503-05.....Wet-Barrel Fire Hydrants

C504-10.....Rubber-Seated Butterfly Valves

C508-09.....Swing-Check Valves for Waterworks Service, 2-In. Through 24-In. (50-mm Through 600-mm) NPS

C509-09.....Resilient-Seated Gate Valves for Water Supply Service

C510-07.....Double Check Valve Backflow Prevention Assembly

C511-07.....Reduced-Pressure Principle Backflow Prevention Assembly

C512-07.....Air Release, Air/Vacuum and Combination Air Valves

C550-05.....Protective Interior Coatings for Valves and Hydrants

C600-10.....Installation of Ductile Iron Mains and Their Appurtenances

C605-11.....Underground Installation of Polyvinyl Chloride (PVC) Pressure Pipe and Fittings for Water

C606-11.....Grooved and Shouldered Joints

C651-05.....Disinfecting Water Mains

C700-09.....Cold-Water Meters, “Displacement Type,” Bronze Main Case

C800-05.....Underground Service Line Valves and Fittings

C900-09.....Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution

C906-07.....Polyethylene (PE) Pressure Pipe and Fittings, 4 In. (100 mm) Through 64 In. (1,600 mm), for Water Distribution and Transmission

C907-04.....Injection-Molded PVC Pressure Fittings, 4 Inch through 12 Inch (100 mm through 300 mm), for Water Distribution

M23-2nd Ed.....PVC Pipe, Design and Installation

M44-2nd Ed.....Distribution Valves: Selection, Installation, Field Testing and Maintenance

F. National Fire Protection Association (NFPA):

NFPA 24-2019 Ed.....Installation of Private Fire Service Mains and Their Appurtenances

NFPA 1963-2019 Ed.....Fire Hose Connections

G. NSF International (NSF):

NSF/ANSI 14 (2013).....Plastics Piping System Components and Related Materials

NSF/ANSI 61-2012.....Drinking Water System Components - Health Effects

NSF/ANSI 372-2011.....Drinking Water System Components – Lead Content

H. American Welding Society (AWS):

A5.8/A5.8M-2004 .....Filler Metals for Brazing and Braze Welding

I. American Society of Safety Engineers (ASSE):

1003-2009 .....Water Pressure Reducing Valves

1015-2009.....Double Check Backflow Prevention Assemblies and Double Check Fire Protection Backflow Prevention Assemblies

1020-2004.....Pressure Vacuum Breaker Assembly

1047-2009.....Performance Requirements for Reduced Pressure Detector Fire Protection Backflow Prevention Assemblies

1048-2009.....Performance Requirements for Double Check Detector Fire Protection Backflow Prevention Assemblies

1060-2006.....Performance Requirements for Outdoor Enclosures for Fluid Conveying Components

J. Underwriters' Laboratories (UL):

246.....Hydrants for Fire-Protection Service

262.....Gate Valves for Fire-Protection Service

312.....Check Valves for Fire-Protection Service

405.....Fire Department Connection Devices

753.....Alarm Accessories for Automatic Water-Supply Control Valves for Fire Protection Service

789.....Indicator Posts for Fire-Protection Service

1091.....Butterfly Valves for Fire-Protection Service

1285.....Pipe and Couplings, Polyvinyl Chloride (PVC), and Oriented Polyvinyl Chloride (PVCO) for Underground Fire Service

1.9 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers' and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372.

B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended.

2.2 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements. The contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.3 SAFETY GUARDS

A. All equipment shall have moving parts protected to prevent personal injury. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; ends shall be braked and drilled

and attached to pump base with minimum of four 1/4 inch (6 mm) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

2.4 LIFTING ATTACHMENTS

A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 DUCTILE IRON PIPE AND FITTINGS

A. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated, 350 psi (2400 kPa).
   1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
   2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

B. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated, 350 psi (2400 kPa).
   1. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
   2. Gaskets: AWWA C111, rubber.

C. Grooved-Joint, Ductile-Iron Pipe: AWWA C151, with cut, round-grooved ends.
   1. Grooved-End, Ductile-Iron Pipe Appurtenances: ASTM A47, malleable-iron castings or ASTM A536, ductile-iron castings with dimensions matching pipe, 350 psi (3400 kPa).
   2. Grooved-End, Ductile-Iron-Piping Couplings: AWWA C606, for ductile-iron-pipe dimensions, Include ferrous housing sections, gasket suitable for water, and bolts and nuts.
   3. Gaskets: AWWA C111.

D. Flanged Ductile Iron Pipe: AWWA C115/A21.11, with factory applied screwed long hub flanges.
   1. Flanges: ASME B16.1 for 125 psi (850 kPa) or 250 psi (1725 kPa) pressure ratings, as necessary.
   2. Wall Sleeve Castings, size and types shown on the drawings, shall be hot dipped galvanized per ASTM A123.

3. Pipe and fittings exposed to view in the finished work are to be painted in accordance with Section 09 91 00, PAINTING. Pipe shall be shop primed with one coat of rust inhibitive primer. Final paint color shall match the final wall color.

E. Cement Mortar Internal Lining: Cement mortar lining and bituminous seal coat as per AWWA C104.

F. Exterior Pipe Coating: The exterior of pipe shall have the standard asphaltic coating.

2.6 POLYVINYL CHLORIDE PIPE AND FITTINGS

A. PVC, Schedule 40 Pipe: ASTM D1785.
   1. PVC, Schedule 40 Socket Fittings: ASTM D2466.

B. PVC, Schedule 80 Pipe: ASTM D1785.
   1. PVC, Schedule 80 Socket Fittings: ASTM D2467.
   2. PVC, Schedule 80 Threaded Fittings: ASTM D2464.

C. PVC, AWWA Pipe: AWWA C900, Class 150, with bell end with gasket, and with spigot end.
   1. Comply with UL 1285 for fire-service mains if indicated.
   2. PVC Fabricated Fittings: AWWA C900, Class 150 and Class 200 , with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
   3. PVC Molded Fittings: AWWA C907, Class 150, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
   4. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
      a. Gaskets: AWWA C111, rubber.
   5. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
      a. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

2.7 VALVES

A. Gate Valves: AWWA C509, Non-rising Stem, Resilient Seat, 200 psi (1380 kPa).
   1. Valves 3 inches (75 mm) and larger: Resilient seat valve with gray- or ductile iron body and bonnet; cast iron or bronze double-disc gate; bronze gate rings; non-rising bronze stem and stem nut.
   2. Interior and exterior coating: AWWA C550, thermo-setting or fusion epoxy.

3. Underground valve nut: Furnish valves with 2 inch (50 mm) nut for socket wrench operation.
4. Aboveground and pit operation: Furnish valves with hand wheels.
5. End connections shall match main line pipe.

B. Gate Valve Accessories and Specialties
1. Tapping-Sleeve Assembly: ANSI MSS SP-60; sleeve and valve to be compatible with the drilling matching.
   a. Tapping Sleeve: Stainless-Steel, two-piece bolted sleeve. Sleeve to match the size and type of pipe material being tapped.
   b. Valve shall include one raised face flange mating tapping-sleeve flange.
2. Valve Boxes: AWWA M44 with top section, adjustable extension of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over valve and with a barrel.
3. Operating Wrenches: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut. (Provide two wrenches for Project.)
4. Indicator Posts: UL 789, FMG approved, vertical-type, cast iron body with operating wrench, extension rod, and adjustable cast iron barrel of length required for depth of burial of valve.

C. Swing Check Valves:
1. Valves smaller than 2 inches (25 mm): ASTM B61, resilient seat, bronze body and bonnet, pressure rating of 200 psi (1380 kPa). Ends to match main line piping.
2. Valves 2 inches (25 mm) or larger: AWWA 508, resilient seat valve with iron body and bonnet, pressure rating of 200 psi (1380 kPa).
3. Coating: AWWA C550, fusion epoxy coated.

D. Detector Check Valves
1. Galvanized cast iron body, bolted cover with air-bleed device for access to internal parts, and flanged ends. Include one-piece bronze disc with bronze bushings, pivot, and replaceable seat. Include threaded bypass taps in inlet and outlet for bypass meter connection. Set valve to allow minimal water flow through bypass meter when major water flow is required.
   a. Standards: UL 312 and FMG approved, 175 psi (1207 kPa).

b. Water Meter: AWWA C700, disc type, at least one-fourth size of detector check valve. Include meter, bypass piping, gate valves, check valve, and connections to detector check valve.

2. Iron body, corrosion-resistant clapper ring and seat ring material, flanged ends, with connections for bypass and installation of water meter.

E. Plug Valves: ANSI MSS SP-108, resilient-seated eccentric plug valve, minimum pressure of 175 psi (1207 kPa).

F. Corporation Valves and Curb Valves

1. Service-Saddle Assemblies: AWWA C800.
   a. Service Saddle: Copper alloy with seal and threaded outlet for corporation valve.
   b. Corporation Valve: Bronze body and ground-key plug, with threaded inlet and outlet matching service piping material.
   c. Manifold: Copper fitting with two to four inlets as required, with ends matching corporation valves and outlet matching service piping material.
2. Curb Valves: AWWA C800, bronze body, ground-key plug or ball, wide tee head, with inlet and outlet matching service piping material, minimum pressure of 200 psi (1375 kPa).
3. Service Boxes for Curb Valves: AWWA M44, cast iron telescoping top section; plug shall include lettering "WATER"; bottom section with base that fits over curb valve.
4. Shutoff Rods: Steel, tee-handle with one pointed end. Stem length shall extend 2 feet (600 mm) above top of valve box for operation of deepest buried valve, with slotted end matching curb valve.

G. Post-Indicator: NFPA 24 and be fully compatible with the valve and supervisory switches.

H. Backflow Preventer

1. Backflow Preventer shall not be located in any area containing fumes that are toxic, poisonous or corrosive.
2. Direct connections between potable water piping and sewer connected wastes shall not exist under any condition with or without backflow protection.

   Backflow Preventer shall be accessed and have clearances for the required testing, maintenance, and repair. Access and clearances shall maintain a minimum of 1 foot (305 mm) between the lowest portion of the assembly and grace, floor or platform. Installations

elevated more than 5 feet (1524 mm) above the floor or grade shall be provided with a permanent platform capable of supporting a tester or maintenance person.

3. Valves:
   a. Ball type with threaded ends on inlet and outlet of NPS 2 (DN 50) and smaller.
   b. OS&Y gate type with flanged ends on inlet and outlet of NPS 2-1/2 (DN 65) and larger.

I. None.

2.8 CONCRETE VAULTS

A. Precast, reinforced-concrete vault: ASTM C858, designed for AASHTO H20-44 load designation.
   1. Ladder: ASTM A36, steel or polyethylene-encased steel steps.
   2. Drain: ASME A112.6.3, cast iron floor drain with outlet. Include body anchor flange, light-duty cast iron grate, bottom outlet, and integral or field-installed bronze ball or clapper-type backwater valve.
   3. Manhole Frame and Cover: ASTM A48, Class No. 35A minimum tensile strength, 24 inch (610 mm) minimum diameter, unless otherwise indicated.

      Manhole Frame and Cover: ASTM A536, Grade 60-40-18, ductile iron, 24 inch (610 mm) minimum diameter, unless otherwise indicated. Manholes shall be lockable.

2.9 FIRE DEPARTMENT CONNECTIONS

A. Fire system base water supply must provide a minimum of 1000 gpm (3785 l/m) at 150 psi (1035 kPa) and 700 gpm (2650 l/m) at 200 psi (1380 kPa) at the Fire Department connection. For hydraulic calculations, the calculated demand shall not fall less than 10 percent below the water supply curve.

B. Fire Department connections: UL 405, NFPA 1963, freestanding, cast bronze body, thread inlets, and matching local fire department hose threads, threaded bottom outlet, lugged caps, gaskets, and chains; lugged swivel connection and drop clapper for each hose-connection inlet; 18 inch (460 mm) high brass sleeve; round escutcheon plate, meeting the requirements of UL 405.

2.10 ALARM DEVICES

None.

2.11 DISINFECTION CHLORINE

A. Liquid chlorine: AWWA B301.

B. Sodium Hypochlorite: AWWA B300 with 5 percent to 15 percent available chlorine.

C. Calcium hypochlorite: AWWA B300 supplied in granular form of 5 g. tablets, and shall contain 65 percent chlorine by weight.

2.12 WARNING TAPE

A. Warning tape shall be standard, 4 mil. Polyethylene, 3 inch (76 mm) wide tape, detectable type, blue with black letters and imprinted with "CAUTION BURIED WATER LINE BELOW".

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

A. Use pipe, fittings, and joining methods for piping systems according to the following applications.

1. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.
2. Do not use flanges or unions for underground piping.
3. Flanges, unions, grooved-end-pipe couplings, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.

B. Underground water-service piping shall be any of the following:

1. Soft copper tube with copper, pressure-seal fittings; and pressure-sealed joints.
2. PVC, Schedule 80 pipe, socket fittings; and solvent-cemented joints.

C. Underground water-service piping shall be any of the following:

1. Soft copper tube with wrought-copper, solder-joint fittings; and brazed joints.
2. PVC, Schedule 80 socket fittings; and solvent-cemented joints.
3. PVC, AWWA Class 150 pipe for NPS 4 and NPS 6 (DN 100 and DN 150): NPS 6 (DN 150) PVC, AWWA Class 150 pipe; PVC, AWWA Class 150 fabricated or molded fittings; and gasketed joints.
4. PVC, AWWA Class 200 pipe for NPS 8 (DN 200): PVC, AWWA Class 200 fabricated /push-on-joint, ductile iron fittings; and gasketed joints.

D. Underground Fire-Service-Main Piping shall be any of the following:

1. Ductile iron, push-on-joint pipe; ductile iron, push-on-joint fittings; and gasketed ; ductile iron, mechanical-joint fittings; and mechanical grooved-end pipe; ductile iron-pipe appurtenances; and grooved joints.
2. PVC, AWWA Class 150 or 200 pipe listed for fire-protection service; PVC Class 150 fabricated or molded fittings; and gasketed joints.

E. Underground Combined Water-Service and Fire-Service-Main Piping shall be any of the following:
1. Ductile iron, push-on-joint pipe; Ductile Iron, push-on-joint fittings; and gasketed; Ductile Iron, mechanical-joint fittings; and mechanical grooved-end pipe; Ductile Iron-pipe appurtenances; and grooved joints.
2. PVC, AWWA Class 150 or 200 pipe listed for fire-protection service; PVC fabricated or molded fittings of same Class as pipe; and gasketed joints.

3.2 VALVE APPLICATIONS

A. Use mechanical-joint-end valves for NPS 3 (DN 80) and larger underground installation. Use threaded- or flanged-end valves for installation in vaults. Use UL/FMG, non-rising-stem gate valves for installation with indicator posts. Use corporation valves and curb valves with ends compatible with piping, for NPS 2 (DN 50) and smaller installation.

B. Drawings indicate valve types to be used.

3.3 DUCTILE IRON PIPE

A. Install Ductile Iron, water-service piping according to AWWA C600 and AWWA M41-3rd Edition.
1. Install PE corrosion-protection encasement according to ASTM A674 or AWWA C105/A21.5.

B. Pipe shall be sound and clean before laying. When laying is not in progress, the open ends of the pipe shall be closed by watertight plug or other approved means.

C. When cutting pipe is required, the cutting shall be done by machine, leaving a smooth cut at right angles to the axis of the pipe. Bevel cut ends of pipe to be used with push-on bell to conform to the manufactured spigot end. Cement lining shall be undamaged.

D. Push on joints shall be made in strict accordance with the manufacturer’s instruction. Pipe shall be laid with bell ends looking ahead.

3.4 PVC PIPE

A. PVC piping shall be installed in strict accordance with the manufacturer's instructions and AWWA C605. Place selected material and thoroughly compacted to one foot above the top of the pipe.

B. Install Copper Tracer Wire, No. 14 AWG solid, single conductor, insulated. Install in the trench with piping to allow location of the pipe with electronic detectors. The wire shall not be spiraled around the pipe nor taped to the pipe. Wire connections are to be made by stripping the insulation from the wire and soldering with rosin core solder per ASTM 828. Solder joints shall be wrapped with rubber tape and electrical tape. At least every 1000 feet (300 m) provide a 5 pound (2.3 kg) magnesium anode attached to the main tracer wire by solder. The solder joint shall be wrapped with rubber tape and with electrical tape. An anode shall also be attached at the end of each line.

C. Magnetic markers may be used in lieu of copper tracer wire to aid in future pipe location. Generally, install markers on 20 foot (6 m) centers. If pipe is in a congested piping area, install on 10 foot (3 m) centers. Prepare as-built drawing indicating exact location of magnetic markers.

3.5 COPPER PIPE

A. Copper piping shall be installed in accordance with the Copper Development Association's Copper Tube Handbook and manufacturer's recommendations.

B. Copper piping shall be bedded in 6 inches (150 mm) of sand.

3.6 ANCHORAGE INSTALLATION

A. Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include: concrete thrust blocks, locking mechanical joints, set-screw mechanical retainer glands, bolted flanged joints, heat-fused joints, pipe clamps and tie rods

B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches. Include anchorages for the following piping systems:
   1. Gasketed-Joint, Ductile Iron, Water-Service Piping: According to AWWA C600.
   2. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.
   3. Fire-Service-Main Piping: According to NFPA 24.

C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

3.7 VALVE INSTALLATION

A. AWWA Valves: Install each underground valve with stem pointing up and with valve box.

B. UL/FMG, Valves: Install each underground valve and valves in vaults with stem pointing up and with vertical cast iron indicator post.

C. MSS Valves: Install as component of connected piping system.

D. Corporation Valves and Curb Valves: Install each underground curb valve with head pointed up and with service box.

E. Pressure-Reducing Valves: Install in vault or aboveground between shutoff valves.

F. Relief Valves: Install aboveground with shutoff valve on inlet.

G. Raise or lower existing valve and curb stop boxes and fire hydrants to finish grade in areas being graded.

3.8 DETECTOR-CHECK VALVE INSTALLATION

A. Install in vault or aboveground and for proper direction of flow. Install bypass with water meter, gate valves on each side of meter, and check valve downstream from meter.

B. Support detector check valves, meters, shutoff valves, and piping on brick or concrete piers.

3.9 IDENTIFICATION

A. Install continuous underground warning tape 12 inches (300 mm) directly over piping.

3.10 CLEANING

A. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.

B. Use purging and disinfecting procedure prescribed by local utility provider or other authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:

1. Fill the water system with a water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
2. Drain the system of the previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow system to stand for 3 hours.
3. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.

4. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.

C. Prepare reports of purging and disinfecting activities.

D. Flush underground sprinkler supply piping to flow rates specified in NFPA 24.

--- E N D ---

SECTION 33 16 00
UNDERGROUND NON-POTABLE WATER STORAGE AND PUMPING

PART 1 GENERAL

1.1 DESCRIPTION

A. This section specifies materials and procedures for construction of underground non-potable water storage tank, including manholes, pumps systems and level control.

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

C. Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS: Erosion and Sediment Controls.

D. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

E. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

F. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

G. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete Work, Reinforcing, Placement and Finishing.

H. Section 05 50 00, METAL FABRICATIONS: Steel for trench and tunnel pipe supports.

I. Section 09 91 00, PAINTING, Painting exposed steel and other surfaces.

J. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

K. Section 25 10 10, ADVANCED UTILITY METERING SYSTEM: Metering.

L. Section 26 42 00, CATHODIC PROTECTION: Cathodic Protection of DDT Pre-Engineered Direct-Buried Systems.

M. Section 31 20 00, EARTHWORK: Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing.

N. Section 33 08 00, COMMISSIONING OF SITE UTILITY SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Concrete Institute (ACI) standard ACI 318, Building Code Requirements for Structural Concrete.

C. ANSI/AWWA D120 - Thermosetting Fiberglass-Reinforced Plastic Tanks.
D. IAPMO/ANSI Z1000 - Prefabricated Septic Tanks.
E. IAPMO/ANSI Z1001 - Prefabricated Gravity Grease Interceptors.
F. NFPA 22: Standard for Water Tanks for Private Fire Protection.
G. NFPA 1142: Standard for Water Supplies for Suburban and Rural Fire Fighting.
H. NSF/ANSI Standard 61: Drinking Water System Components - Health Effects.

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 33 16 00 UNDERGROUND NON-POTABLE WATER STORAGE TANKS", with applicable paragraph identification.
C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
D. Underground Tanks:
    1. Drawings of tanks, anchoring devices, heating coils (if required), tank manholes, tank manhole enclosures, access doors for the tank manhole enclosures and all accessories. Include overall dimensions and dimensional locations and sizes of all anchoring devices, pipe connections, and access openings.
    2. Manufacturer's installation instructions describing recommended foundation, bedding and backfill material, support and anchoring devices, and method of installation.
    3. Weight of entire tank assemblies, empty and flooded.
    4. Certification of compliance with specified standards.
    5. Certification that steel tank manufacturer participates in the Steel Tank Institute (STI) Quality Assurance Program.
    6. Data certifying that tanks are designed for surcharge loads of backfill, traffic and other construction.
    7. Design and construction of tanks, secondary containment, pipe connections, manholes, anchoring devices, access doors for tank manhole enclosures.
E. Submersible Pumps.

1. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
    a. Pump:
        1) Manufacturer and model.
        2) Operating speed.
        3) Capacity.
        4) Characteristic performance curves.
    b. Motor:
        1) Manufacturer, frame and type.
        2) Speed.
        3) Current Characteristics and W (HP).
        4) Efficiency.
    c. Controls and Disconnect Apparatus:
        1) Starting switch.
        2) Automatic control and level alarm.
        3) Alternating relay.
        4) Circuiting of control panel.
        5) Sensors.
    d. Removal/Disconnect System.
2. Certified copies of all the factory and construction site test data sheets and reports.
3. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, and information for ordering replaceable parts, and troubleshooting guide:
    a. Include complete list indicating all components of the systems.
    b. Include complete diagrams of the internal wiring for each item of equipment.
    c. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
4. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. Approval by Contracting Officer is required of products or services of proposed manufacturers, suppliers and installers, and will be based on Contractor’s certification that:
   1. Manufacturers regularly and currently manufacture tanks, tank and piping accessories, tank fluid level monitoring and leak detection systems, and fuel quality management systems.
   2. Manufacturers of steel tanks participate in the Quality Assurance Program of the Steel Tank Institute (STI).
   3. The design and size of each item of equipment provided for this project is of current production and has been in satisfactory operation on at least three installations for approximately three years. Current models of fluid level and leak detection systems with less than three years’ service experience are acceptable if similar previous models from the same manufacturer have at least three years’ service experience.

B. Apply and install materials, equipment and specialties in accordance with manufacturer’s written instructions. Conflicts between the manufacturer’s instructions and the contract drawings and specifications shall be referred to the COR for resolution. Provide copies of installation instructions to the COR two weeks prior to commencing installation of any item.

C. All equipment shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components or overall assembly.

D. Tanks, Secondary Containment Systems for Piping, Plastic Piping and Containment Systems, Tank Level Monitoring Systems, Leak Detection Systems, Fuel Quality Management Systems, Cathodic Protection Systems: Authorized manufacturer’s representatives shall provide onsite training of installers and supervision of the installation and testing of the equipment and systems to assure conformance to written instructions of manufacturers.

E. Tank and piping installation contractor shall be certified as acceptable by local and state pollution control authorities.

F. Entire installation shall conform to requirements of local and state pollution control authorities.

G. Pipe Welding: Conform to requirements of ASME B31.1. Welders shall show evidence of qualification. Welders shall utilize a stamp to identify their work. Unqualified personnel will be rejected.

H. Assembly of Glass Fiber Reinforced Plastic Piping: Installation personnel shall have been trained, tested and certified under a procedure approved by the manufacturer of the piping. Proof of certification, in writing, shall be provided to the COR.

I. Where specified codes or standards conflict, consult the COR.

J. Label of Conformance (definition): Labels of accredited testing laboratories showing conformance to the standards specified.

K. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a safe, complete and fully operational system which conforms to contract requirements and in which no item is subject to conditions beyond its design capabilities.

1.6 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the ‘third party testing company’ requirement. Provide record drawings as follows:

1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.7 PERMITS

A. Contractor shall obtain and complete all tank permit and registration forms required by governmental authorities.

1.8 WARRANTY

A. Warranty: Provide manufacturer's standard limited warranty.

PART 2 PRODUCTS

2.1 UNDERGROUND WATER TANKS

A. Tank Design - Fiberglass reinforced plastic (FRP) tanks:

1. The tank size, fittings and accessories shall be as shown on the drawings.
2. Tank shall be manufactured with structural ribs which are fabricated as an integral part of the tank wall.
3. Tank shall be manufactured with a laminate consisting of resin and glass fiber reinforcement only. No sand/silica fillers or resin extenders shall be used.
4. Tank shall be vented to atmospheric pressure.
5. Tank shall be capable of handling liquids with specific gravity up to 1.1
6. Tank shall be compatible with liquids identified in the manufacturer's standard limited warranty.

B. Loading Conditions - Tank shall meet the following design criteria:
   1. Internal Load Tank shall be designed to withstand a 5-psig (35 kPa) air-pressure test with a 5:1 safety factor.
   2. Surface Loads Tank shall be designed to withstand surface H-20 and HS-20 axle loads when properly installed according to manufacturer's current Installation Manual and Operating Guidelines.
   3. External Hydrostatic Pressure Tank shall be designed for 7 feet (2.1 m) of overburden over the top of the tank, the hole fully flooded, and a safety factor of 5:1 against general buckling.

C. Emergency Standby Water Storage Applications:
   1. Governing Standards, as applicable:
      a. ANSI/AWWA D120 - Thermosetting Fiberglass-Reinforced Plastic Tanks.
      b. American Concrete Institute (ACI) standard ACI 318, Building Code Requirements for Structural Concrete.
      c. NFPA 22: Standard for Water Tanks for Private Fire Protection.
      d. NFPA 1142: Standard for Water Supplies for Suburban and Rural Fire Fighting.
      e. Tank manufacturer shall be recognized by Underwriters Laboratories (UL) as a manufacturer of tanks listed to the UL 1316 standard.
      f. National Fire Code of Canada.
      g. Tank manufacturer shall be recognized by Underwriters Laboratories of Canada as a manufacturer of tanks listed to the ULC S615 standard.
   2. Tank Design: Single-Wall vessel as specified and shown on the drawings.
   3. Tank Accessories - Fire Protection Standby Water Storage Applications:
      a. Tank Anchoring
         1) Anchor straps shall be as supplied by tank manufacturer and designed for a maximum load of 25,000 lbs (11340 kg).
         2) Galvanized turnbuckles shall be supplied by the tank manufacturer.
         3) Prefabricated concrete anchors shall be supplied by the tank manufacturer, designed to the ACI 318 standard, manufactured with 4,000 psi concrete and shall have

adjustable anchor points.

b. Access Openings:
   1) All access openings shall have a diameter of 24 inches or 30 inches, complete with riser, lid and necessary hardware.

c. Attached Access Risers:
   1) Attached access risers shall be PVC or FRP as supplied by tank manufacturer.
   2) Attached access risers shall be 24-inch or 30-inch-diameter
   3) Access risers shall be attached to access openings during installation utilizing adhesive or FRP bonding kits as supplied by the tank manufacturer.

d. Piping and Fittings:
   1) Tank shall be equipped with factory-installed threaded fittings, or pipe stubs.
   2) PVC piping shall at a minimum meet the requirements of ANSI Schedule 40.
   3) All flanged nozzles shall be flanged and flat-faced, and conform to Class 150 bolting patterns as specified in ANSI/ASME/ B16.5.
   4) Carbon steel and stainless steel NPT fittings shall withstand a minimum of 150 foot-pounds (203 NM) of torque and 1,000 foot-pounds (1356 NM) of bending, both with a 2:1 safety factor.

e. Manway Openings:
   1) The standard manway shall be flanged, 22 inches (559 mm) I.D. and complete with gaskets, bolts and cover.
   2) Manway openings shall be designed to withstand 5-psig (35 kPa) test pressure with a 5:1 safety factor.

f. Ladders:
   1) Ladders shall be the standard FRP ladder as supplied by tank manufacturer.

g. Pump Platforms:
   1) FRP pump platforms shall be supplied by tank manufacturer.

h. Internal Piping
   1) All internal piping shall be supplied by tank manufacturer.
   2) All FRP nozzles for fire pump supply shall have an anti-vortex plate factory installed.

i. Suction/Fill tubes:

1) Vertical draft/fill tubes shall be a minimum of PVC SCH 40 or FRP.
2) Vertical draft /fill tubes shall be factory installed.
3) Vertical draft /fill tubes shall terminate 4 inches (102 mm) above the bottom of tank.
4) Vertical draft tubes shall have anti-vortex plate factory installed.

2.2 In-Tank Pumping System

A. Duplex centrifugal type designed for 60 degrees C (140 degrees F) maximum water service. Driver shall be electric motor. Support shall be rigid type. Systems to include two pumps as required by the Contract Documents.

B. Pump housings shall be cast iron. Cast iron housings for submersible pumps shall be epoxy coated.

C. Impeller: 316 SS impeller.

D. Shaft: Stainless steel.

E. Bearings: As per manufacturer’s recommendations to hold shaft alignment, anti friction type for thrust and permanently lubricated.

F. Motor: Maximum 40 degrees C (72 degrees F) ambient temperature rise, drip-proof, voltage and phase as shown in schedule on electrical drawings conforming to NEMA 6P. Size the motor capacity to operate pump without overloading the motor at any point on the pump curve. Refer to Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

G. Starting Switch: Manually-operated, tumbler type, as specified in Section 26 29 11, MOTOR CONTROLLERS.

H. Provide a union, and check and shut-off valve in the discharge from each pump. Locate outside the sump basin in a dedicated valve box.

I. Removal/Disconnect System: System to be compatible with and furnished by the pump manufacturer. A removal/disconnect system shall be provided where sump depth, pump size or other conditions make removal of the pump difficult or unsafe. The removal/disconnect system will consist of a discharge fitting mounted on vertical guide rails attached to the sump. The pump shall be fitted with an adapter fitting that easily connects/disconnects from the discharge fitting. The discharge piping will connect to the discharge fitting so that it is not necessary to disconnect any piping in order to remove the pump.

1. The removal/disconnect system shall include a rail guided quick disconnect apparatus to allow the pump to be pulled up out of the

sump without workers entering the sump and without disconnecting the piping.

2.3 TANK FLUID LEVEL MONITOR, PUMPING AND ALARM SYSTEMS

A. Digital systems for central monitoring of water levels and pump control in the two water storage tanks in the project. High and low level visual and audible alarms. Volumetric tank-tightness testing. Complete with all transducing, transmitting, and receiving devices.

B. Automatic Control and Level Alarm: Provide control panel in a NEMA 1 enclosure for indoors.

1. Provide two separate power supplies to the control panel, one for the control/alarm circuitry and one for power to the pump motors. Each power supply is to be fed from its own breaker. If a pump overload trips a breaker, the alarm system shall still function. Each power supply will be wired in its own conduit. Wiring from the tank to the control panel shall have separate conduits for the pump power and for the sensor switches. All conduits are to be sealed at the sump basin and at the control panel to prevent the intrusion of moisture.
2. The controls shall be suitable for operation with the electrical characteristics listed on the electrical drawings.
3. The control panel shall have a level control system with switches to start and stop pumps automatically and to activate a high-water alarm.
4. The level control system shall include sensors in the tank that detect the level of the liquid.
5. The high water alarm shall have a red beacon light at the control panel and a buzzer or bell.
6. The alarm shall have a silencing switch.
7. The circuitry of the control panel shall include:
   a. Power switch to turn on/off the automatic control mechanism.
   b. HOA switches to manually override automatic control mechanism.
   c. Run lights to indicate when pumps are powered up.
   d. Level status lights to indicate when water in sump has reached the predetermined on/off and alarm levels.
   e. Magnetic motor contactors.
   f. Disconnect/breaker for each pump.
   g. Automatic motor overload protection.
   h. Provide auxiliary contacts for remote alarming to the BAS and

BACnet compatible open-protocol type interface to DDC Controls System.

C. Provide an alternating relay to automatically alternate leadoff and standby duties of each pump at the end of each pumping cycle. Standby pump shall start when water level in sump rises to a predetermined level that indicates excessive inflow or failure of the lead pump.

D. Fluid Level Monitor:

1. Digital continuous readout, water levels in gallons, smallest reading one gallon. Provide identification of product measured, measuring units, and the tank number.

E. High and Low Fluid Level Alarm System:

1. Automatic continuous on-line monitoring of all tanks.
2. Visual and audible indicators combined with fluid level monitor. Identify the tank that is in alarm condition.
3. Manual alarm test and silencing controls.
4. Low level alarm actuation adjustable 0-25 percent of tank capacity. High level alarm actuation adjustable 75-100 percent of tank capacity.

F. Locate all indicators, selector switches, alarms on face of wall-mounted NEMA 250 panel.

G. Modbus communication to boiler plant computer workstation to indicate tank water level and alarm conditions.

H. Sensors:

1. Provide sensor types such as magnetostrictive, capacitance, float, hydrostatic and other types as necessary for the applications.
2. Apply in accordance with manufacturer’s instructions with provisions for easy future replacement without need for excavation.
3. Float-type units shall be designed for installation and removal through a 100 mm (4 inch) diameter vertical pipe mounted in the top of the tank.
4. Sensors that detect the level of water in the tank shall be arranged as to allow the accumulation of enough volume of liquid so that the pump will run for a minimum cycle time of two minutes.

I. Control Sequence for Pumping

1. The system shall monitor water level in tanks
2. The system pumps shall normally be commanded off.
3. The operator shall command the pumps to start and run by switching the HOA switch to the automatic position.

a. The pump in the selected tank shall start and run. Water will circulate the industrial water supply to the boiler plant condensate tank emergency make up water line.
b. The backpressure valve shall be set by the test and balance contractor to recirculate water to the industrial water storage tanks in the event the condensate tank emergency make up water valve is closed.

J. Underground Wiring and Piping: Enclose in water-tight corrosion-resistant conduit system sized and arranged as recommended by system manufacturer and conforming to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

PART 3 EXECUTION

3.1 TESTING

A. Tanks shall be field tested for leakage immediately prior to installation.
B. Notify the owner 14 days in advance of testing. Tests shall be witnessed by Owner.
C. Testing Procedure:
1. Tighten and soap all tank fittings and all parts of the tank which, in the opinion of Engineer, appear to have been damaged during transportation and handling.
2. Pressurize the tank with air to 5 psig and visually inspect for leaks.
a. Retighten all leaking fittings until such leakage is stopped.
b. All damaged areas on the tank which are found to be leaking shall be brought to the attention of the manufacturer's installation representative. The manufacturer's representative shall submit the proposed repair method to Engineer for review and acceptance.
c. Test shall not be considered complete until pressure has been maintained for one hour during which no leaks are detected.
3. Tanks which have been repaired and those which have been dropped or impacted after initial test shall be retested. Tanks shall continue to be retested until a successful leakage test is obtained.

3.2 STARTUP AND TESTING of pumps

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove

full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. The tests shall include system capacity, control function, and alarm functions.

C. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

D. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for 4 hours to instruct VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- - END - - -

SECTION 33 30 00
SANITARY SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies materials and procedures for construction of outside, underground sanitary sewer systems that are complete and ready for operation. This includes piping, structures, and all other incidentals.

1.2 RELATED WORK

A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTHWORK (SHORT FORM).

B. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

C. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS

1.4 ABBREVIATIONS

A. PVC: Polyvinyl chloride plastic

B. DI: Ductile iron pipe

1.5 DELIVERY, STORAGE AND HANDLING

A. Store plastic piping protected from direct sunlight and support to prevent sagging and bending. Protect stored piping from moisture and dirt by elevating above grade. Protect flanges, fittings, and specialties from moisture and dirt.

B. Handle manholes according to manufacturer's written rigging instructions.

1.6 COORDINATION

A. Coordinate connection to sanitary sewer main with Public Utility company. (Approval from public utility has been obtained indicating that the downstream sanitary systems have sufficient capacity to handle the sanitary discharge from the facility.)

B. Contractor to obtain approval from the Public Agency that the existing sanitary sewer systems have the capacity to handle the discharge from the facility.

C. Coordinate exterior utility lines and connections to building lines up to 5 feet of building wall.

D. Coordinate connection to public sewer system with Public Utility Company.

1.7 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Sanitary Sewer lines and the extension, and/or modifications to Public Utility Systems.

1.8 SUBMITTALS:

A. Manufacturers' Literature and Data shall be submitted for the following as one package:

1. Pipe, Fittings, and Appurtenances.
2. Jointing Material.
3. Manhole and Structure Material.
4. Frames and Covers.
5. Steps and Ladders.

1.9 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A74-09.....Cast Iron Soil Pipe and Fittings

A185/A185M-07.....Steel Welded Wire Reinforcement, Plain, for Concrete

A615/A615M-09b.....Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement

A746-99.....Ductile-Iron Gravity Sewer Pipe

C478-09.....Precast Reinforced Concrete Manhole Sections

C857-11.....Minimum Structural Design Loading for Underground Precast Concrete Utility Structures

C890-11.....Minimum Structural Design Loading for Monolithic or Sectional Precast Concrete Water and Wastewater Structures

C913-08.....Precast Concrete Water and Wastewater Structures

C923-08.....Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes, and Laterals

C924-02(2009).....Testing Concrete Pipe Sewer Lines by Low-Pressure Air Test Method

C990-09.....Joints for Concrete Pipe, Manholes, and precast Box Sections using Preformed Flexible Joint Sealants

C1173-10.....Flexible Transition Couplings for Underground Piping Systems

C1440-08.....Thermoplastic Elastomeric (TPE) Gasket Materials for Drain, Waste and Vent (DWV), Sewer, Sanitary and Storm Plumbing Systems

C1460-08.....Shielded Transition Couplings for Use With Dissimilar DWV Pipe and Fittings Above Ground

C1461-08.....Mechanical Couplings Using Thermoplastic Elastomeric (TPE) Gaskets for Joining Drain, Waste and Vent (DWV), Sewer, Sanitary and Storm Plumbing systems for Above and below Ground Use

D2321-11.....Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications

D3034-08.....Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings

F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe

F679-08.....Poly(Vinyl Chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings

F891-10.....Coextruded Poly(vinyl Chloride) (PVC) Plastic Pipe With a Cellular Core

F949-10.....Poly(Vinyl Chloride) (PVC) Corrugated Sewer Pipe With a Smooth Interior and Fittings

F1417-11.....Standard Test Method for Installation Acceptance of Plastic Gravity Sewer Lines Using Low-Pressure Air

F1668-08.....Construction Procedures for Buried Plastic Pipe

C. American Water Works Association (AWWA):

C105/A21.5-10.....Polyethylene Encasement for Ductile-Iron Pipe Systems

C110-08.....Ductile-Iron and Gray-Iron Fittings

C111/A21.11-06.....Rubber Gasket Joints for Ductile Iron Pressure Pipe and Fittings

C151/A21.51-09.....Ductile Iron Pipe, Centrifugally Cast

C153/A21.53-06.....Ductile Iron Compact Fittings for Water Service

C219-11.....Bolted, Sleeve-Type Couplings for Plain-End Pipe

C512-07.....Air Release, Air/Vacuum and Combination Air Valves for Water Works Service

C600-10.....Installation of Ductile-Iron Mains and Their Appurtenances

C900-07.....Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution

D. American Society of Mechanical Engineers:

A112.14.1-2003.....Backwater Valves

A112.36.2M-1991.....Cleanouts

1.10 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom

within a period of two years from final acceptance. Further, the Contractor will provide all manufacturers' and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements.

B. All pipe and fittings used in the construction of force mains shall be rated to meet the system maximum operating pressure with a minimum of 150 psi (1035 kPa).

C. The Contractor shall guarantee performance of assemblies of components and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 PVC, GRAVITY SEWER PIPE AND FITTINGS

A. PVC Gravity Sewer Piping:

1. Pipe and Fittings shall conform to ASTM D3034, SDR 35.
2. Gaskets: ASTM F477.

2.3 PVC, PRESSURE PIPE AND FITTINGS

A. PVC:

1. Pipe: AWWA C900, Class 150 PVC pipe with bell-and-spigot ends for gasketed joints.
2. Fittings: AWWA C900, Class 150.
3. Gaskets: ASTM F477.

2.4 NONPRESSURE-TYPE TRANSITION COUPLINGS

A. Comply with ASTM C1173, elastomeric, sleeve type, reducing or transition coupling, for joining underground nonpressure piping. Include ends to match same sizes of main line piping and install corrosion-resistant metal tension bands and tightening mechanism on each end.

B. Sleeve Materials:

1. For Plastic Pipes: ASTM F477, elastomeric seal.
2. For Dissimilar Pipes: PVC or other material compatible with pipe materials being joined.

C. Unshielded, Flexible Couplings:

1. Couplings shall be elastomeric sleeve with stainless steel shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.

D. Shielded, Flexible Couplings:
   1. Couplings shall meet ASTM C1460 with elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield with corrosion-resistant-metal tension band and tightening mechanism on each end.

E. Ring-Type, Flexible Couplings:
   1. Couplings shall be elastomeric compression seal with dimensions to fit inside bell of larger mainline pipe and for spigot of smaller main line pipe to fit inside ring.

F. Nonpressure-Type, Rigid Couplings:
   1. Coupling shall be ASTM C1461, sleeve-type, reducing- or transition-type mechanical coupling, molded from ASTM C1440, TPE material; with corrosion-resistant-metal tension band and tightening mechanism on each end.

2.5 CLEANOUTS

A. Cast-Iron Cleanouts:
   1. Cleanouts shall be as per ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
   2. Top-Loading Classification(s): Valve loadings shall be designed for Heavy Duty.
   3. Cleanout Riser: Sewer pipe fitting on main line pipe and riser shall be as per ASTM A74, service class.

B. PVC Cleanouts:
   1. PVC body with PVC threaded plug: Cleanout shall be as per ASTM D3034. PVC sewer pipe fitting and riser to cleanout.
   2. Cleanout Riser: Sewer pipe fitting on main line sewer and riser shall match main line piping.

2.6 MANHOLES

A. Standard precast concrete manholes and vaults shall be constructed of precast concrete segmental blocks, precast reinforced concrete rings, precast reinforced sections or cast-in-place concrete. Manholes shall be lockable.
   1. Precast Concrete Manholes: Material shall be as per ASTM C478, precast, reinforced concrete, of depth indicated, with sealed joints.

2. Concrete Base: Concrete for base of manhole shall have a minimum compressive strength of 5000 psi (35 MPa) at 28 days. Thickness to be 8 inches (200 mm), minimum.
3. Riser Section: 4 inch (100 mm) minimum thickness, of lengths to provide the total depth of manhole.
4. Top Section: Eccentric-cone type unless otherwise indicated. Top section to match adjustment ring configurations.
5. Joint Sealant: ASTM C990.
6. Resilient Pipe Connectors: ASTM C923.
7. Steps: If over 60 inches (1500 mm) in depth, individual FRP steps , with 16 inch (400 mm) minimum width, 12 to 16 inches (300 to 400 mm) center-to-center from top to bottom.
8. Adjusting Rings: Reinforced-concrete rings; 6 to 9 inch (150 to 225 mm) total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.

B. Designed Concrete Manholes:
1. Description: ASTM C913; designed according to ASTM C890 for AASHTO HS20-44, heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for sealant joints.
2. Ballast: Increase thickness of one or more precast concrete sections or add concrete to manhole as required to prevent flotation.
3. Joint Sealant: ASTM C990, bitumen or butyl rubber.
4. Resilient Pipe Connectors: ASTM C923, cast or fitted into manhole walls, for each pipe connection.
5. Steps: If over 60 inches (1500 mm) in depth, individual FRP steps ; width 16 inches (400 mm) minimum, 12 to 16 inches (300 to 400 mm) center-to-center from top to bottom.
6. Adjusting Rings: Reinforced-concrete rings; 6 to 9 inch (150 to 225 mm) total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.

C. Manhole Base Channels: Manhole channels shall be main line pipe material. Lay main pipe through manhole and cut top of pipe out to be three-fourths of pipe diameter. Slope through manhole to match run slopes of the main pipe.

2.7 CONCRETE

A. Cast-in-place concrete shall be 4000 psi (27.6 MPa) minimum, with 0.45 maximum water/cementitious materials ratio.

B. Reinforcement

1. Reinforcing fabric shall be ASTM A185, steel, welded wire fabric, plain.
2. Reinforcing bars shall be ASTM A615, Grade 60 (420 MPa) deformed steel.

C. Benches shall be concrete, sloped to drain into the channel. Provide 6 inches (150 mm) from the cut section of top of pipe to edge of manhole.

D. Ballast and Pipe Supports shall be Portland cement design mix, 3000 psi (20.7 MPa) minimum, with 0.58 maximum water/cementitious materials ratio.

2.8 WARNING TAPE

A. Warning tape shall be standard, 4 mil (0.1 mm) polyethylene 3 inch (76 mm) wide tape detectable type, green with black letters and imprinted with “CAUTION BURIED SEWER LINE BELOW”.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

A. Drawing plans and details indicate the general location and arrangement of underground sanitary sewer piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.

B. Install piping beginning at the low point, true to grades and alignment indicated on the drawings, with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.

C. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.

D. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.

E. Inspect pipes and fittings for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.

F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
G. Do not walk on pipe in trenches until covered by layers of bedding or backfill material to a depth of 12 inches (300 mm) over the crown of the pipe.
H. Warning tape shall be continuously placed 12 inches (300 mm) above sewer pipe.
I. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
J. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
K. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process or microtunneling.
L. Install gravity-flow, non-pressure, drainage piping according to the following:
    1. Install piping pitched down in direction of flow, at minimum slope of 1 percent unless otherwise indicated.
    2. Install piping with minimum cover as shown on Drawings.
    3. Install ductile iron, gravity sewer piping according to AWWA C600.
    4. Install PVC cellular-core, PVC corrugated sewer, PSM sewer and PVC gravity sewer according to ASTM D2321 and ASTM F1668.
M. Install force-main, pressure piping according to the following:
    1. Install piping with restrained joints at tee fittings and at horizontal and vertical changes in direction. Use corrosion-resistant rods, pipe or fittings, or cast-in-place-concrete supports or anchors. Pressure (force) mains shall have the bells facing the direction of flow.
    2. Sections of piping listed on the drawings shall be fully restrained. For devices with twist off nuts, the twist off nuts shall be placed on top of the fitting for the Resident Engineer’s inspection. The Contractor shall torque test all bolts, set screws, identified by the Resident Engineer.
    3. Thrust blocks shall not be permitted.
N. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each

joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

O. Gravity Flow Lines with Secondary Containment (Encasement Pipe):

1. Install per manufacturer's recommendations. Install all pipe centering devices to maintain an interstitial space below the invert of the carrier pipe. Both the carrier and containment pipe shall be tested for leaks.

3.2 PIPE JOINT CONSTRUCTION

A. Join gravity-flow, non-pressure, drainage piping according to the following:

1. Join ductile iron, gravity sewer piping according to AWWA C600 for push-on joints.
2. Join PVC piping according to ASTM D2321.
3. Join dissimilar pipe materials with nonpressure-type, flexible or rigid couplings.

B. Join force-main, pressure piping according to the following:

1. Join ductile iron pressure piping according to AWWA C600 for push-on joints.
2. Join PVC pressure piping according to manufacturer's recommendations.
3. Join dissimilar pipe materials with pressure-type couplings.

C. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.

1. Use pressure pipe couplings for force-main joints.

3.3 SEWER AND MANHOLE SUPPORTS, CONCRETE CRADLES WITHIN VAULTS

A. Install reinforced concrete as detailed on the drawings. The concrete shall not restrict access for future maintenance of the joints within the piping system.

3.4 BUILDING SERVICE LINES

A. Install sanitary sewer service lines to point of connection within approximately 5 feet (1500 mm) outside of building(s) where service is required and make connections. Coordinate the invert and location of the service line with the Contractor installing the building lines.

3.5 MANHOLE INSTALLATION

A. Install manholes complete with appurtenances and accessories indicated.

1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15

mm) or cement mortar applied with a trowel and finished to an even glazed surface.

2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top, shall be sealed as per manufacturer's recommendations. Adjust the length of the rings so that the top section will be at the required elevation. Cutting the top section is not acceptable.
3. Concrete manhole risers and tops: Install as specified.

B. Designed Concrete Structures:
1. Concrete structures shall be installed in accordance with Section 03 30 00, CAST-IN-PLACE CONCRETE.

C. Do not build structures when air temperature is 32 deg F (0 deg C), or below.

D. The wall that supports access rungs or ladder shall be 90 deg vertical from the floor of structure to manhole cover.

E. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.

F. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. In unpaved areas, the rim elevation shall be 2 inches (50 mm) above the adjacent finish grade.

G. Install manhole frames and covers on a mortar bed, such that frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. Install an 8 inches (200 mm) thick, by 12 inches (300 mm) wide concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

H. Install lockable manhole cover.

3.6 CLEANOUT INSTALLATION

A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Cleanouts should be 6 inches (150 mm) in diameter and consist of a ductile iron 45 degree fitting on end of run, or combination Y fitting and 1/8 bend in the run with ductile iron pipe extension, water tight plug or cap and cast frame and cover flush with finished grade. Install piping so cleanouts open in direction of flow in sewer pipe.
1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.

2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.

B. Set cleanout frames and covers in earth in cast-in-place-concrete, 18 by 18 by 12 inches (450 by 450 by 300 mm) 1 inch (25 mm) above surrounding grade.

C. Where cleanout is in force main, provide a blind flange top connection. The center of the flange shall be equipped with a 2 inches (50 mm) base valve to allow the pressure in the line to be relieved prior to removal of the blind flange. Frames and covers for pressure (force) mains shall be 24 inches (600 mm) in diameter.

D. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

E. The top of the cleanout assembly shall be 2 inches (50 mm) below the bottom of the cover to prevent loads being transferred from the frame and cover to the piping.

3.7 CONNECTIONS

A. Make connections to existing piping and underground manholes by coring and installing the pipe at the design invert. Install an elastomeric gasket around the pipe, and grout the interstitial space between the pipe and the core.

B. Connection to an existing manhole: The bench of the manhole shall be cleaned and reshaped to provide a smooth flowline for all new pipes connected to the manhole.

C. Use commercially manufactured wye fittings for piping branch connections. Encase entire wye fitting plus 6-inch (150-mm) overlap with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).

1. Make branch connections from the side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500), by removing a section of the existing pipe.
2. Make branch connections from the side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes by cutting an opening into existing unit large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be

flush with inside wall unless otherwise indicated. On outside of pipe or manhole wall, encase entering connection in concrete to provide additional support of collar from connection to undisturbed ground.

3. Protect existing piping and manholes to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

3.8 PIPE SEPARATION

A. Horizontal Separation - Water Mains and Sewers:

1. Existing and proposed water mains shall be at least 10 feet (3 m) horizontally from any proposed gravity flow and pressure (force main) sanitary sewer or sewer service connection.
2. Gravity flow mains and pressure (force) mains may be located closer than 10 feet (3 m) but not closer than 6 feet (1.8 m) to a water main when:
   a. Local conditions prevent a lateral separation of 10 feet (3 m); and
   b. The water main invert is at least 18 inches (450 mm) above the crown of the gravity sewer or 24 inches (600 mm) above the crown of the pressure (force) main; and the water main is in a separate trench separated by undisturbed earth.
3. When it is impossible to meet (1) or (2) above, both the water main and sanitary sewer main shall be constructed of push-on or mechanical joint ductile iron pipe.

B. Vertical Separation - Water Mains and Sewers at Crossings:

1. Water mains shall be separated from sewer mains so that the invert of the water main is a minimum of 24 inches (600 mm) above the crown of gravity flow sewer or 48 inches (1200 mm) above the crown of pressure (force) mains. The vertical separation shall be maintained within 10 feet (3 m) horizontally of the sewer and water crossing. When these vertical separations are met, no additional protection is required.
2. In no case shall pressure (force) sanitary main cross above, or within 24 inches (600 mm) of water lines.
3. When it is impossible to meet (1) above, the gravity flow sewer may be installed 18 inches (450 mm) above or 12 inches (300 mm) below the water main, provided that both the water main and sewer shall be constructed of push-on or mechanical ductile pipe. Pressure (Force) sewers may be installed 24 inches (600 mm) below the water line

provided both the water line and sewer line are constructed of ductile iron pipe.

4. The required vertical separation between the sewer and the water main shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer line is at least 10 feet (3 m).

3.9 IDENTIFICATION

A. Install green warning tape directly over piping and at outside edges of underground manholes.

3.10 FIELD QUALITY CONTROL

A. All systems shall be inspected and obtain the Resident Engineer's approval. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.

B. To inspect, thoroughly flush out the lines and manholes before inspection. Lamp test between structures and show full bore indicating sewer is true to line and grade. Lips at joints on the inside of gravity sewer lines are not acceptable.

1. Submit separate report for each system inspection.
2. Defects requiring correction include the following:
   a. Alignment: Less than full diameter of inside of pipe is visible between structures.
   b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
   c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
   d. Infiltration: Water leakage into piping.
   e. Exfiltration: Water leakage from or around piping.
3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
4. Re-inspect and repeat procedure until results are satisfactory.

C. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction and the following:

1. Test plastic gravity sewer piping according to ASTM F1417.
2. Test concrete gravity sewer piping according to ASTM C924.
3. Clean and isolate the section of sewer line to be tested. Plug or cap the ends of all branches, laterals, tees, wyes, and stubs to be included in the test to prevent air leakage. The line shall be

pressurized to 4 psi (28 kPa) and allowed to stabilize. After pressure stabilization, the pressure shall be dropped to 3.5 psi (24 kPa) greater than the average back-pressure of any groundwater above the sewer.

4. For force mains, perform testing after supports and anchors are installed. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than 150 psi (1035 kPa).
5. Testing of Fiberglass Sewage Holding Tanks shall show no leakage during a 5 psi (35 kPa) air pressure test with 5:1 safety factor.
6. Testing of Concrete Wet Well shall show no leakage with the wet well completely filled with water for a duration of 4 hours.

3.11 CLEANING

A. Clean dirt and superfluous material from interior of piping.

--- E N D ---

SECTION 33 40 00
STORM SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies materials and procedures for construction of outside, underground storm sewer systems that are complete and ready for operation. This includes piping, structures, and all other incidentals.

1.2 RELATED WORK

A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTH MOVING.

B. Concrete Work, Reinforcing, Placement and Finishing: Section 03 30 00, CAST-IN-PLACE CONCRETE.

C. Materials and Testing Report Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

D. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS

1.4 ABBREVIATIONS

A. HDPE: High-density polyethylene

B. PE: Polyethylene

1.5 DELIVERY, STORAGE, AND HANDLING

A. Do not store plastic manholes, pipe, and fittings in direct sunlight.

B. Handle manholes, catch basins, and yard drains according to manufacturer's written rigging instructions.

1.6 COORDINATION

A. Coordinate connection to storm sewer main with the Public Agency providing storm sewer off-site drainage.

B. Coordinate exterior utility lines and connections to building services up to the actual extent of building wall.

1.7 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.

2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast

integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

1.8 SUBMITTALS

A. Manufacturers' Literature and Data shall be submitted, as one package, for pipes, fittings, and appurtenances, including jointing materials, hydrants, valves and other miscellaneous items.

1.9 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A185/A185M-07.....Steel Welded Wire Reinforcement, Plain, for Concrete

A242/A242M-04(2009).....High-Strength Low-Alloy Structural Steel

A536-84(2009).....Ductile Iron Castings

A615/A615M-09b.....Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement

A760/A760M-10.....Corrugated Steel Pipe, Metallic-Coated for Sewers and Drains

A798/A798M-07.....Installing Factory-Made Corrugated Steel Pipe for Sewers and Other Applications

A849-10.....Post-Applied Coatings, Paving, and Linings for Corrugated Steel Sewer and Drainage Pipe

A929/A929M-01(2007).....Steel Sheet, Metallic-Coated by the Hot-Dip Process for Corrugated Steel Pipe

B745/B745M-97(2005).....Corrugated Aluminum Pipe for Sewers and Drains

B788/B788M-09.....Installing Factory-Made Corrugated Aluminum Culverts and Storm Sewer Pipe

C14-07.....Non-reinforced Concrete Sewer, Storm Drain, and Culvert Pipe

C33/C33M-08.....Concrete Aggregates

C76-11.....Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe

C139-10.....Concrete Masonry Units for Construction of Catch Basins and Manholes

C150/C150M-11.....Portland Cement

C443-10.....Joints for Concrete Pipe and Manholes, Using Rubber Gaskets

C478-09.....Precast Reinforced Concrete Manhole Sections

C506-10b.....Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe

C507-10b.....Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe

C655-09.....Reinforced Concrete D-Load Culvert, Storm Drain, and Sewer Pipe

C857-07.....Minimum Structural Design Loading for Underground Precast Concrete Utility Structures

C891-09.....Installation of Underground Precast Concrete Utility Structures

C913-08.....Precast Concrete Water and Wastewater Structures

C923-08.....Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes, and Laterals

C924-02(2009).....Testing Concrete Pipe Sewer Lines by Low-Pressure Air Test Method

C990-09.....Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants

C1103-03(2009).....Joint Acceptance Testing of Installed Precast Concrete Pipe Sewer Lines

C1173-08.....Flexible Transition Couplings for Underground Piping Systems

C1433-10.....Precast Reinforced Concrete Monolithic Box Sections for Culverts, Storm Drains, and Sewers

C1479-10.....Installation of Precast Concrete Sewer, Storm Drain, and Culvert Pipe Using Standard Installations

D448-08.....Sizes of Aggregate for Road and Bridge Construction

D698-07e1.....Laboratory Compaction Characteristics of Soil Using Standard Effort (12 400 ft-lbf/ft3 (600 kN-m/m3))

D1056-07.....Flexible Cellular Materials—Sponge or Expanded Rubber

D1785-06.....Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120

D2321-11.....Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications

D2751-05.....Acrylonitrile-Butadiene-Styrene (ABS) Sewer Pipe and Fittings

D2774-08.....Underground Installation of Thermoplastic Pressure Piping

D3034-08.....Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings

D3350-10.....Polyethylene Plastics Pipe and Fittings Materials

D3753-05e1.....Glass-Fiber-Reinforced Polyester Manholes and Wetwells

D4101-11.....Polypropylene Injection and Extrusion Materials

D5926-09.....Poly (Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems

F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe

F679-08.....Poly(Vinyl Chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings

F714-10.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based on Outside Diameter

F794-03(2009).....Poly(Vinyl Chloride) (PVC) Profile Gravity Sewer Pipe and Fittings Based on Controlled Inside Diameter

F891-10.....Coextruded Poly(Vinyl Chloride) (PVC) Plastic Pipe With a Cellular Core

F894-07.....Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe

F949-10.....Poly(Vinyl Chloride) (PVC) Corrugated Sewer Pipe With a Smooth Interior and Fittings

F1417-11.....Installation Acceptance of Plastic Gravity Sewer Lines Using Low-Pressure Air

F1668-08.....Construction Procedures for Buried Plastic Pipe

C. American Association of State Highway and Transportation Officials (AASHTO):

M190-04.....Bituminous-Coated Corrugated Metal Culvert Pipe and Pipe Arches

M198-10.....Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants

M252-09.....Corrugated Polyethylene Drainage Pipe

M294-10.....Corrugated Polyethylene Pipe, 12 to 60 In. (300 to 1500 mm) Diameter

D. American Water Works Association (AWWA):

C105/A21.5-10.....Polyethylene Encasement for Ductile iron Pipe Systems

C110-08.....Ductile-Iron and Gray-Iron Fittings

C219-11.....Bolted, Sleeve-Type Couplings for Plain-End Pipe

C600-10.....Installation of Ductile iron Mains and Their Appurtenances

C900-07.....Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution

M23-2nd ed.....PVC Pipe ”Design And Installation”

E. American Society of Mechanical Engineers (ASME):

A112.6.3-2001.....Floor and Trench Drains

A112.14.1-2003.....Backwater Valves

A112.36.2M-1991.....Cleanouts

F. American Concrete Institute (ACI):

318-05.....Structural Commentary and Commentary

350/350M-06.....Environmental Engineering Concrete Structures and Commentary

G. National Stone, Sand and Gravel Association (NSSGA): Quarried Stone for Erosion and Sediment Control

1.10 WARRANTY

The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of two years from final acceptance. Further, the Contractor will furnish all manufacturers’ and suppliers’ written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements. The Contractor shall guarantee performance of assemblies of components and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 PE PIPE AND FITTINGS

A. Corrugated PE drainage pipe and fittings, NPS 3 to NPS 10 (DN 80 to DN 250); ASTM F714, SDR 21 with smooth waterway for coupling joints.

1. Silt-tight Couplings: PE sleeve with ASTM D1056, Type 2, Class A, Grade 2 gasket material that mates with tube and fittings.

2. Soil-tight Couplings: AASHTO M252, corrugated, matching tube and fittings.

B. Corrugated PE pipe and fittings, NPS 12 to NPS 60 (DN 300 to DN 1500); SDR 21 for pipes 3 to 24 inches (300 to 600 mm) with smooth waterway for coupling joints. Pipe shall be produced from PE certified by the resin producer as meeting the requirements of ASTM D3350, minimum cell class 335434C.

1. Silt-tight Couplings: PE sleeve with ASTM D1056, Type 2, Class A, Grade 2 gasket material that mates with tube and fittings.
2. Soil-tight Couplings: AASHTO M252, corrugated, matching tube and fittings.
3. Water tight joints shall be made using a PVC or PE coupling and rubber gaskets as recommended by the pipe manufacturer. Rubber gaskets shall conform to ASTM F477. Soil tight joints shall conform to requirements in AASHTO HB-17, Division II, for soil tightness and shall be as recommended by the manufacturer.

C. Profile Wall PE Pipe: Pipe shall comply with ASTM F894, Class 160.

1. Profile Wall PE Plastic Pipe Joints: Joints shall be as per ASTM gasket type with integral bell.

D. PVC Pipe And Fittings

1. PVC Cellular-Core Pipe And Fittings: ASTM F891, Sewer and Drain Series, PS 50 minimum stiffness, PVC cellular-core pipe with plain ends for solvent-cemented joints.
2. Fittings: PVC socket-type fittings.

E. PVC Corrugated Sewer Piping

1. Pipe: ASTM F949, PVC, corrugated pipe with bell-and-spigot ends for gasketed joints.
2. Fittings: ASTM F949, PVC molded or fabricated, socket type.
3. Gaskets: ASTM F477, elastomeric seals.

F. PVC Profile Sewer Piping

1. Pipe: ASTM F794, PVC profile, gravity sewer pipe with bell-and-spigot ends.
2. Fittings: ASTM D3034, PVC with bell ends.
3. Gaskets: ASTM F477, elastomeric seals.

G. PVC Type PSM Sewer Piping

1. Pipe: SDR 35 , PVC Type PSM sewer pipe with bell-and-spigot ends.
2. Fittings: ASTM D3034, PVC with bell ends.
3. Gaskets: ASTM F477, elastomeric seals.

H. PVC Gravity Sewer Piping
   1. Pipe and fittings shall be ASTM F679, PVC gravity sewer pipe with bell-and-spigot ends.
   2. Gaskets: ASTM F477, elastomeric seals for gasketed joints.

I. PVC Pressure Piping
   1. Pipe: AWWA C900, Class 150 PVC pipe with bell-and-spigot ends for gasketed joints.
   2. Fittings: AWWA C900, Class 150 PVC pipe with bell ends
   3. Gaskets: ASTM F477, elastomeric seals.

2.3 NONPRESSURE TRANSITION COUPLINGS

A. Comply with ASTM C1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground non-pressure piping. Include ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.

B. Sleeve Materials
   1. For concrete pipes: ASTM C443, rubber.
   2. For plastic pipes: ASTM F477, elastomeric seal or ASTM D5926, PVC.
   3. For dissimilar pipes: ASTM D5926, PVC or other material compatible with pipe materials being joined.

C. Unshielded, Flexible Couplings: Couplings shall be an elastomeric sleeve with stainless-steel shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.

D. Shielded, flexible couplings shall be elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

E. Ring-Type, flexible couplings shall be elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.

2.4 DRAINS

A. Cast-Iron Area Drains: ASME A112.6.3, gray-iron round body with anchor flange and round secured grate. Include bottom outlet with inside calk or spigot connection, of sizes indicated.
   1. Top-Loading Classification(s): Medium and Heavy Duty

B. Cast-Iron Trench Drains: ASME A112.6.3, 6 inch (150 mm) wide top surface, rectangular body with anchor flange or other anchoring device, and rectangular secured grate. Include units of total length indicated and quantity of bottom outlets with inside calk or spigot connections, of sizes indicated.

1. Top-Loading Classification(s): Medium and Heavy Duty

2.5 MANHOLES AND CATCH BASINS

A. Standard Precast Concrete Manholes:

1. Description: ASTM C478 (ASTM C478M), precast, reinforced concrete, of depth indicated, with provision for sealant joints.
2. Diameter: 48 inches (1200 mm) minimum unless otherwise indicated.
3. Ballast: Increase thickness of precast concrete sections or add concrete to base section as required to prevent flotation.
4. Base Section: 6 inch (150 mm) minimum thickness for floor slab and 4-inch (102 mm) minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.
5. Riser Sections: 4 inch (102 mm) minimum thickness, and lengths to provide depth indicated.
6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated, and top of cone of size that matches grade rings.
7. Joint Sealant: ASTM C990 (ASTM C990M), bitumen or butyl rubber.
8. Resilient Pipe Connectors: ASTM C923 (ASTM C923M), cast or fitted into manhole walls, for each pipe connection.
9. Steps: If total depth from floor of manhole to finished grade is greater than 60 inches (1500 mm). Individual FRP steps width of 16 inches (400 mm) minimum, spaced at 12 to 16 inch (300 to 400 mm) intervals.
10. Adjusting Rings: Reinforced-concrete rings, 6 to 9 inch (150 to 225 mm) total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.

B. Designed Precast Concrete Manholes:

1. Description: ASTM C913; designed for A-16 (AASHTO HS20-44), heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for sealant joints.
2. Ballast: Increase thickness of one or more precast concrete sections or add concrete to manhole as required to prevent flotation.
3. Joint Sealant: ASTM C990 (ASTM C990M), bitumen or butyl rubber.
4. Resilient Pipe Connectors: ASTM C923 (ASTM C923M), cast or fitted into manhole walls, for each pipe connection.
5. Steps: If total depth from floor of manhole to finished grade is greater than 60 inches (1500 mm). Individual FRP steps width of 16

inches (400 mm) minimum, spaced at 12 to 16 inch (300 to 400 mm) intervals.

6. Adjusting Rings: Reinforced-concrete rings, 6 to 9 inch (150 to 225 mm) total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.

C. Manhole Frames and Covers:

1. Description: Ferrous; 24 inch (610 mm) ID by 7 to 9 inch (175 to 225 mm) riser with 4 inch (102 mm) minimum width flange and 26-inch (600 mm) diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "STORM SEWER" And lockable features.
2. Material: ASTM A536, Grade 60-40-18 ductile, iron unless otherwise indicated.

2.6 CONCRETE FOR MANHOLES AND CATCH BASINS

A. General: Cast-in-place concrete according to ACI 318, ACI 350/350R, and the following:

1. Cement: ASTM C150, Type II.
2. Fine Aggregate: ASTM C33, sand.
3. Coarse Aggregate: ASTM C33, crushed gravel.
4. Water: Potable.

B. Concrete Design Mix: 4000 psi (27.6 MPa) minimum, compressive strength in 28 days.

1. Reinforcing Fabric: ASTM A185, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A615, Grade 60 (420 MPa) deformed steel.

C. Manhole Channels and Benches: Channels shall be the main line pipe material. Include benches in all manholes and catch basins.

1. Channels: Main line pipe material or concrete invert. Height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope. Invert Slope: Same slope as the main line pipe. Bench to be concrete, sloped to drain into channel. Minimum of 6 inch slope from main line pipe to wall sides.

2.7 PIPE OUTLETS

A. Head walls: Cast in-place reinforced concrete, with apron and tapered sides.

B. Riprap basins: Broken, irregularly sized and shaped, graded stone according to NSSGA's "Quarried Stone for Erosion and Sediment Control."
   1. Average Size: NSSGA No. R-3, screen opening 2 inches (51 mm).
   2. Average Size: NSSGA No. R-4, screen opening 3 inches (76 mm).
   3. Average Size: NSSGA No. R-5, screen opening 5 inches (127 mm).

C. Filter Stone: NSSGA's "Quarried Stone for Erosion and Sediment Control," No. FS-2, No. 4 screen opening, average-size graded stone.

D. Energy Dissipaters: To be as per NSSGA's "Quarried Stone for Erosion and Sediment Control," No. A-1, 3-ton (2721-kg) average weight armor stone, unless otherwise indicated.

2.8 STORMWATER DISPOSAL SYSTEMS

A. Standard, 4-Mil polyethylene 3 inch (76 mm) wide tape detectable type, green with black letters, and imprinted with “CAUTION BURIED STORM DRAIN LINE BELOW”.

PART 3 - EXECUTION

3.1 PIPE BEDDING

A. The bedding surface of the pipe shall provide a firm foundation of uniform density throughout the entire length of pipe. Concrete pipe requirements are such that when no bedding class is specified, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded to conform with the lowest one-fourth of the outside portion of circular pipe. When necessary, the bedding shall be tamped. Bell holes and depressions for joints shall not be more than the length, depth, and width required for properly making the particular type of joint. Plastic pipe bedding requirements shall meet the requirements of ASTM D2321. Bedding, haunching and initial backfill shall be either Class IB or Class II material. Corrugated metal pipe bedding requirements shall conform to ASTM A798.

3.2 PIPING INSTALLATION

A. Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.

B. Install piping with minimum cover as shown on the Drawings.

C. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping

facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.

1. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
2. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
3. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
4. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
5. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
6. Do not walk on pipe in trenches until covered by layers of shading to a depth of 12 inches (300 mm) over the crown of the pipe.
7. Warning tape shall be continuously placed 12 inches (300 mm) above storm sewer piping.

D. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.

E. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.

F. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.

G. Install gravity-flow, nonpressure drainage piping according to the manufacturer’s suggested procedure.

1. Install PVC sewer piping and PVC profile gravity sewer piping according to ASTM D2321 and ASTM F1668.
2. Install force-main pressure piping according to the manufacturer’s suggested procedure.

3.3 CONNECTIONS TO EXISTING VA-OWNED MANHOLES

A. Make pipe connections and alterations to existing manholes so that finished work will conform as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting, and shaping.

3.4 CONNECTIONS TO EXISTING PUBLIC UTILITY MANHOLES

A. Comply with all rules and regulations of the public utility.

3.5 DRAIN INSTALLATION

A. Install type of drains in locations indicated.
   1. Use Heavy-Duty, top-loading classification cleanouts in all areas.

B. Embed drains in 4 inch (102 mm) minimum concrete around bottom and sides.

C. Set drain frames and covers with tops flush with pavement surface.

3.6 MANHOLE INSTALLATION

A. Install manholes, complete with appurtenances and accessories indicated. Install precast concrete manhole sections with sealants according to ASTM C891.

B. Set tops of frames and covers flush with finished surface unless otherwise indicated.

C. Circular Structures:
   1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15 mm) or cement mortar applied with a trowel and finished to an even glazed surface.
   2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.
   3. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.

D. Rectangular Structures:
   1. Precast concrete structures shall be placed on a 8 inch (200 mm) reinforced concrete pad, or be provided with a precast concrete base section. Structures provided with a base section shall be set on an 8

inch (200 mm) thick aggregate base course compacted to a minimum of 95 percent of the maximum density as determined by ASTM D698. Set precast section true and plumb. Seal all joints with preform flexible gasket material.

2. Do not build structures when air temperature is 32 deg F (0 deg C), or below.
3. Invert channels shall be smooth and semicircular in shape conforming to inside of adjacent sewer section. Make changes in direction of flow with a smooth curve of as large a radius as size of structure will permit. Make changes in size and grade of channels gradually and evenly. Construct invert channels by one of the listed methods:
   a. Forming directly in concrete base of structure.
   b. Building up with brick and mortar.
4. Floor of structure outside the channels shall be smooth and slope toward channels not less than 1 to 12 or more than 1 to 6. Bottom slab and benches shall be concrete.
5. The wall that supports access rungs or ladder shall be 90 deg vertical from the floor of structure to manhole cover.
6. Install steps and ladders per the manufacturer’s recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
7. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 2 inches (50 mm) above the adjacent finish grade. Install an 8 inch (203 mm) thick, by 12 inch (300 mm) concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.7 CATCH BASIN INSTALLATION

A. Construct catch basins to sizes and shapes indicated.

B. Set frames and grates to elevations indicated.

3.8 CONNECTIONS

A. Connect drainage piping in building's storm building drains specified in Division 22 Section FACILITY STORM DRAINAGE PIPING.

B. Encase entire connection fitting, plus 6 inch (150 mm) overlap, with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).

C. Make connections to existing piping and underground manholes.

1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe; install wye fitting into existing piping.
2. Make branch connections from side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500). Remove section of existing pipe, install wye fitting into existing piping.
3. Make branch connections from side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes and structures by cutting into existing unit and creating an opening large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe, manhole, or structure wall, use epoxy-bonding compound as interface between new and existing concrete and piping materials.
4. Protect existing piping, manhole, and structures to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

D. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.

1. Use nonpressure-type flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
   a. Unshielded flexible couplings for same or minor difference OD pipes.
   b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.
   c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
2. Use pressure-type pipe couplings for force-main joints.

3.9 CLOSING ABANDONED STORM DRAINAGE SYSTEMS

A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to

withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed.

B. Abandoned Manholes and Structures: Excavate around manholes and structures as required and use one procedure below:
   1. Remove manhole or structure and close open ends of remaining piping.
   2. Remove top of manhole or structure down to at least 36 inches (915 mm) below final grade. Fill to within 12 inches (300 mm) of top with stone, rubble, gravel, or compacted dirt. Fill to top with concrete.

C. Backfill to grade according to Division 31 Section EARTH MOVING.

3.10 IDENTIFICATION

A. Install green warning tape directly over piping and at outside edge of underground structures.

3.11 FIELD QUALITY CONTROL

A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
   1. Submit separate reports for each system inspection.
   2. Defects requiring correction include the following:
      a. Alignment: Less than full diameter of inside of pipe is visible between structures.
      b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
      c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
      d. Infiltration: Water leakage into piping.
      e. Exfiltration: Water leakage from or around piping.
   3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
   4. Reinspect and repeat procedure until results are satisfactory.

3.12 TESTING OF STORM SEWERS:

A. Submit separate report for each test.

B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
   1. Do not enclose, cover, or put into service before inspection and approval.
   2. Test completed piping systems according to requirements of authorities having jurisdiction.

3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours advance notice.
4. Submit separate report for each test.
5. Air test gravity sewers. Plastic Pipes conform to ASTM F1417, all other pipe material conform to ASTM C828 or C924, after consulting with pipe manufacturer. Testing of individual joints shall conform to ASTM C1103.

C. Leaks and loss in test pressure constitute defects that must be repaired. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.13 CLEANING

A. Clean interior of piping of dirt and superfluous materials. Flush with water.

--- E N D ---

SECTION 33 51 00

NATURAL-GAS DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies materials and procedures for the construction of outside underground gas distribution system for natural gas, complete, ready for operation, including cathodic protection if required, all appurtenant structures, and connections to new building structures and to existing gas supply. This specification does not apply to LPG distribution systems.

1.2 RELATED WORK

A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTHWORK SHORTFORM.

B. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

C. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING

D. Metering: SECTION 25 10 10, ADVANCED UTILITY METERING SYSTEM.

E. Natural Gas Piping: 23 11 23 Facility Natural-Gas Piping

1.3 DEFINITIONS

A. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.

1.4 ABBREVIATIONS

A. HDPE: High-density polyethylene plastic

B. PE: Polyethylene plastic

C. WOG: Water, oil and gas

D. NRTL: National recognized testing laboratory

1.5 DELIVERY, STORAGE, AND HANDLING

A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

B. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.

C. Protect stored PE pipes and valves from direct sunlight.

1.6 COORDINATION

A. Coordinate connection to existing VA natural-gas service/meter with Utility Company.

B. Coordinate sizes and locations of concrete bases with actual equipment provided.

C. Coordinate exterior utility lines and connections to building services up to the actual extent of building wall.

1.7 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.

2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Comply with the rules and regulations of the Utility Company having jurisdiction over the connection to public natural-gas lines and the extension, and/or modifications to public utility systems.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred in the text by basic designation only.

B. American National Standards Institute (ANSI):

B31.8-2010.....Gas Transmission and Distribution Piping Systems

B109.1-92.....Diaphragm-Type Gas Displacement Meters (Under 500-Cubic-Feet-per-hour Capacity)

B109.2-2000.....Diaphragm-Type Gas Displacement Meters (500-Cubic-Feet-per-hour Capacity and over)

B109.3-92.....Rotary-Type Gas Displacement Meters

IAS LC 1-2005.....Fuel Gas Piping Systems Using Corrugated Stainless Steel Tubing (CSST)

Z21.18-07/CSA 6.3-07....Gas Appliance Pressure Regulators

Z21.21-2005/CSA 6.5.....Automatic Valves for Gas Appliances

Z21.41-2003/CSA 6.9.....Quick Disconnect Devices for Use with Gas Fuel Appliances

Z21.75-2007/CSA 6.27....Connectors for Outdoor Gas Applications and Manufactured Homes

Z21.80a-2005/CSA 6.22a..Line Pressure Regulators, Addenda 1 to Z21.80-2003/CSA 6.22

C. American Petroleum Institute (API):

Spec 6D-2010.....Pipeline Valves

D. American Society of Civil Engineers (ASCE):

25-06.....Earthquake Actuated Automatic Gas Shutoff Devices

E. American Society of Mechanical Engineers (ASME):

B1.20.1-1983.....Pipe Threads, General Purpose, Inch

B1.20.3-2008.....Dryseal Pipe Threads (Inch)

B16.3-2006.....Malleable Iron Threaded Fittings: Classes 150 and 300

B16.5-2009.....Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard

B16.9-2007.....Factory-Made Wrought Buttwelding Fittings

B16.11-2009.....Forged Fittings, Socket-Welding and Threaded

B16.20-2007.....Metallic Gaskets for Pipe Flanges: Ring-Joint, Spiral-Wound, and Jacketed

B16.26-2006.....Cast Copper Alloy Fittings for Flared Copper Tubes

B16.33-2002.....Manually Operated Metallic Gas Valves for use in Gas Piping Systems up to 125 psi (Sizes NPS 1/2 through NPS 2)

B16.34-2009.....Valves - Flanged, Threaded and Welded End

B16.38-2007.....Large Metallic Valves for Gas Distribution Manually Operated, NPS 2-1/2 (DN 65) to NPS 12 (DN 300), 125 psig (8.6 bar) Maximum

B16.39-2009.....Malleable Iron Threaded Pipe Unions: Classes 150, 250, and 300

B16.40-2008.....Manually Operated Thermoplastic Gas Shutoffs and Valves in Gas Distribution Systems

B18.2.1-2010.....Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)

B31.8-2010.....Gas Transmission and Distribution Piping Systems

MFC-4M-1986.....Measurement of Gas Flow by Turbine Meters

F. American Society of Safety Engineers (ASSE):

1079-2005.....Dielectric Pipe Unions

G. American Society for Testing and Materials (ASTM):

A53/A53M-10.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A126-042009).....Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A234/A234M-11.....Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

A312/A312M-11.....Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes

B210-04.....Aluminum and Aluminum-Alloy Drawn Seamless Tubes

B241/B241M-10.....Aluminum and Aluminum-Alloy Seamless Pipe and Seamless Extruded Tube

B584-11.....Copper Alloy Sand Castings for General Applications

D2513-11e1.....Polyethylene (PE) Gas Pressure Pipe, Tubing, and Fittings

D2517-06.....Reinforced Epoxy Resin Gas Pressure Pipe and Fittings

D2683-10.....Socket-Type Polyethylene Fittings for Outside Diameter-Controlled Polyethylene Pipe and Tubing

D2774-08.....Underground Installation of Thermoplastic Pressure Piping

D3261-10a.....Butt Heat Fusion Polyethylene (PE) Plastic Fittings for Polyethylene (PE) Plastic Pipe and Tubing

E84-11.....Standard Test Method for Surface Burning Characteristics of Building Materials

H. American Water Works Association (AWWA):

C203-08.....Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied

I. American Welding Society (AWS):

A5.8/A5.8M:2004.....Filler Metals for Brazing and Braze Welding

D10.12/D10.12M:2000.....Guide for Welding Mild Steel Pipe

J. Manufacturers Standardization Society (MSS):

SP-78-2005.....Gray Iron Plug Valves Flanged and Threaded Ends

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

K. National Fire Protection Agency (NFPA):

54-2009.....National Fuel Gas Code

70-2011.....National Electric Code

L. Society of Automotive Engineers (SAE):

J513-199901.....Refrigeration Tube Fittings - General Specifications *HS-150/2000*

M. Underwriters Laboratories (UL):

UL 429-2010.....Electrically Operated Valves

1.9 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of two years from final acceptance. Further, the Contractor will furnish all manufacturer's and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

A. PE Pipe: Pipe shall conform to ASTM D2513.

1. Minimum wall thickness shall conform to ASME B31.8. PE pipe is for underground use only. Polyethylene pipe shall be marked “GAS” and it is not be used where gas pressures are above 100 psi (690 kPa) or with operating temperatures below 20 deg F (7 deg C) or above 140 deg F (60 deg C).
2. PE Fittings shall be as per ASTM D2683, socket-fusion type or ASTM D3261, butt-fusion type.
3. PE Transition Fittings shall be factory-fabricated fittings with PE pipe complying with ASTM D2513, SDR 11; and steel pipe complying with ASTM A53, black steel, Schedule 40, Type E or S, Grade B.
4. Polyethylene pipe joints shall be heat fused, either butt fusion or socket fusion.
5. Anode-less Service-Line Risers shall be factory fabricated and leak tested.
   a. Underground portion shall be PE pipe complying with ASTM D2513.
   b. Casing shall be steel pipe complying with ASTM A53, Schedule 40, black steel, Type E .
   c. Aboveground: Refer to specification 23 11 23 Facility Natural-Gas Piping.
   d. Stake supports with factory finish to match steel pipe casing or carrier pipe.
6. Transition Service-Line Risers shall be factory fabricated and leak tested.

a. Underground Portion shall be PE pipe complying with ASTM D2513, connected to steel pipe complying with ASTM A53, Schedule 40, Type E, Grade B, with corrosion-protective coating for aboveground outlet.
b. Outlet shall be threaded or flanged or suitable for welded connection. Include factory-connected anode, tracer wire connection and ultraviolet shield.
c. Stake supports with factory finish to match steel pipe casing or carrier pipe. Bridging sleeve over mechanical coupling.

2.2 PIPING SPECIALTIES

A. Not used

2.3 JOINING MATERIALS

A. Joint Compound and Tape shall be suitable for natural-gas.
B. Welding filler metals shall comply with AWS D10.12 for appropriate wall thickness and chemical analysis of steel pipe being welded.
C. Brazing filler metals shall be alloy with a melting point greater than 1000 deg F (540 deg C) complying with AWS A5.8. Brazing alloys containing more than 0.05 percent phosphorus are prohibited.

2.4 MANUAL GAS SHUTOFF VALVES

A. All types of valves shall be accessible, labeled and specified for use for controlling multiple systems.
B. PE Ball Valves shall comply with ASME B16.40. Valves in sizes 1/2 inch to 6 inches (15 mm to 150 mm) may be used with polyethylene distribution and service lines, in lieu of steel valves, for underground installation only.
   1. CWP Rating: 80 psi (552 kPa) with an operating temperature of Minus 20 to plus 140 deg F (Minus 29 to plus 60 deg C).

2.5 MOTORIZED GAS VALVES

A. Not used.

2.6 VALVE BOXES

A. Provide cast iron extension box with screw or slide type adjustment and flared base. Minimum thickness of metal, 3/16 inch (5 mm). Box shall be of such length as can be adapted, without full extension, to depth of cover required over pipe at valve location with the word "GAS" in cover.
B. Provide "T" handle socket wrenches of 5/8 inch (16 mm) round stock long enough to extend 2 feet (600 mm) above top of deepest valve box.

2.7 PRESSURE REGULATORS

A. Pressure regulators for individual service lines shall be capable of reducing distribution line pressure to pressures required for users. Ferrous bodies. Regulators should be:
   1. Single stage and suitable for natural-gas, having a steel jacket and corrosion-resistant components and elevation compensator. End Connections should be threaded for regulators NPS 2 (DN 50) and smaller; flanged for regulators NPS 2-1/2 (DN 65) and larger.

B. Service Pressure Regulators shall comply with ANSI Z21.80a/CSA 6.22a, with a maximum inlet pressure of 100 psi (690 kPa).

C. Line Pressure Regulators shall comply with ANSI Z21.80a/CSA 6.22a with a maximum inlet pressure of 2 psi (13.8 kPa).

D. Appliance Pressure Regulators: Refer to specification 23 11 23 Facility Natural-Gas Piping.

2.8 SERVICE METERS

A. Meters shall comply with Section 25 10 10, ADVANCED UTILITY METERING SYSTEM and ANSI B109.2.

B. Gas meters shall be furnished from the Utility and installed by the Contractor in accordance with the Utilities requirements.

2.9 DIELECTRIC FITTINGS

A. Refer to specification 23 11 23 Facility Natural-Gas Piping.

2.10 LABELING AND IDENTIFYING

A. Detectable warning tape shall be acid- and alkali-resistant, PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches (150 mm) wide and 4 mils (0.1 mm) thick, continuously inscribed with a description of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches (750 mm) deep; colored yellow.

PART 3 - EXECUTION

3.1 PREPARATION

A. Close equipment shutoff valves before turning off natural-gas to premises or piping section.

B. Inspect natural-gas piping according to NFPA 54 and the International Fuel Gas Code to determine that natural-gas utilization devices are turned off in piping section affected.

C. Comply with NFPA 54 and the International Fuel Gas Code requirements for prevention of accidental ignition.

3.2 NON-METALLIC PIPE INSTALLATION

A. Install pipe in trench in accordance with recommendations of the pipe manufacturer. Provide sufficient slack to allow for expansion and contraction.

B. Joints shall be fusion welds made in accordance with the recommendations of the polyethylene pipe manufacturer.

C. All offsets in piping shall be made with manufactured fittings. Bending of piping to form offsets shall not be permitted.

D. Connections between plastic pipe and metal pipe shall be made in accordance with recommendations of the pipe manufacturer.

E. Copper Tracer Wire consisting of No. 14 AWG solid, single conductor, insulated copper wire shall be installed in the trench with all piping to permit location of the pipe with electronic detectors. The wire shall not be spiraled around the pipe nor taped to the pipe. Wire connections are to be made by stripping the insulation from the wire and soldering with rosin core solder. Solder joints shall be wrapped with rubber tape and electrical tape. At least every 1000 feet (300 m), provide a 5 pound (2.3 kg) magnesium anode attached to the main tracer wire by solder joint shall be wrapped with rubber tape and with electrical tape. An anode shall be attached at the end of each line.

3.3 BUILDING SERVICE LINES

A. Before entering building, underground service line shall rise above grade close to building to permit possible gas leaks to vent themselves.

B. Install gas service lines to point of connection within approximately 5 feet (1500 mm) outside of buildings to which such service is to be connected and make connections thereto.

C. Connect service line to existing meter assembly using a new meter.

D. The service lines shall be as short and as straight as practicable between the point of delivery and the gas meter and shall not be bent or curved laterally unless necessary to avoid obstructions or otherwise permitted. Service lines shall be laid with as few as joints as practicable using standard lengths of pipe. Polyethylene or fiberglass service lines shall not be installed aboveground except as permitted in ANSI B31.8.

E. Install gas service lines to point of connection within approximately 5 feet (1500 mm) outside of buildings to which such service is to be

connected and make connections thereto. The point of delivery is the new boiler plant.

3.4 OUTDOOR PIPING INSTALLATION

A. Comply with the International Fuel Gas Code for installation and purging of natural-gas piping.

B. Install underground, natural-gas piping buried at least 36 inches (900 mm) below finished grade. Minimum cover depth is 18 inches (450 mm). Natural-gas piping installed less than 18 inches (450 mm) below finished grade shall be installed in vented containment conduit.

C. Install fittings for changes in direction and branch connections.

D. Install pressure gauge downstream from each service regulator.

3.5 PIPE SLEEVES

A. Pipe shall be continuous through sleeves. Set sleeves in place before concrete is poured. Seal between sleeve/core opening and the pipe with modular mechanical type link seal. All sleeves shall be vented.

B. Provide sleeves where gas lines pass through retaining walls, foundation walls or floors. Split sleeves may be installed where existing lines pass thru new construction.

3.6 VALVE INSTALLATION

A. Install manual gas shutoff valve: Refer to specification 23 11 23 Facility Natural-Gas Piping.

B. Install underground valves with valve boxes.

C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.

D. Install earthquake valves aboveground outside buildings according to listing.

E. Install anode for metallic valves in underground PE piping.

F. Do not install valves under pavement unless shown on drawings.

G. Clean valve interior before installation.

3.7 VALVE BOXES

A. Set cover flush with finished grade.

B. Protect boxes located in roadway against movement by a concrete slab at least 3 feet (900 mm) square by 6 inches (150 mm) deep.

C. Set other valve boxes with a concrete slab 18 inches (450 mm) by 18 inches (450 mm) by 6 inches (150 mm) deep and set flush with grade.

D. All exposed portions of valve boxes shall be painted bright yellow.

3.8 CONNECTIONS

A. Refer to specification 23 11 23 Facility Natural-Gas Piping.

3.9 LABELING AND IDENTIFYING

A. Install detectable warning tape directly above gas piping, 12 inches (300 mm) below finished grade, except 6 inches (150 mm) below subgrade under pavements and slabs.

3.10 CONCRETE BASES

A. Not used. t.

3.11 PIPE CLEANING

A. All pipe sections shall be blown down with 100 psi (690 kPa) air to remove all sand, soil and debris.

B. Blow down procedure shall be done after system is complete, but before valves are installed.

3.12 TESTS

A. Piping System: Inspection, testing and purging shall be in accordance with NFPA 54 and ASME B31.8. Maximum working pressure will be 861 kPa (125 psig).

3.13 OUTDOOR PIPING SCHEDULE

A. Underground natural-gas piping shall be the following:

1. PE pipe and fittings joined by heat fusion, or mechanical couplings; service-line risers with tracer wire terminated in an accessible location.

B. Aboveground natural-gas piping shall be the following:

1. Refer to specification 23 11 23 Facility Natural-Gas Piping.

C. Containment conduit shall be steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.

3.14 ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

1. Refer to specification 23 11 23 Facility Natural-Gas Piping.

--- E N D ---

SECTION 33 63 00
STEAM ENERGY DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies materials and procedures for construction of underground steam distribution and condensate return piping system, outside the buildings. System shall be: walk through concrete tunnels, concrete shallow trenches, pre-engineered, direct-buried, drainable-dryable-testable (DDT).

B. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

C. Definitions:

1. System: The complete underground steam and condensate distribution system including all components such as carrier piping, pipe supports, insulation, protective enclosures, anchors, corrosion protection, stress analysis, and accessories.
2. Pre-Engineered Direct-Buried System: A factory-fabricated system.
3. Drainable-Dryable-Testable (DDT) Pre-Engineered Direct-Buried System: A factory-fabricated system.
4. Concrete Shallow Trench: A system with removable concrete cover in sections located at grade.
5. Walk-through Concrete Tunnels: A system located below grade with sufficient space for carrier pipes, other services, and space to walk upright along the entire length of the system.
6. Carrier Pipe: Pipe carrying the steam or condensate.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

E. SECTION 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

F. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete Work, Reinforcing, Placement and Finishing.

G. Section 05 50 00, METAL FABRICATIONS: Steel for trench and tunnel pipe supports.

H. Section 09 91 00, PAINTING, Painting exposed steel and other surfaces.

I. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.

J. Section 25 10 10, ADVANCED UTILITY METERING SYSTEM: Metering.

K. Section 31 20 11, EARTHWORK: Short Form.ca

L. Section 33 08 00, COMMISSIONING OF SITE UTILITY SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Association of State Highway and Transportation Officials (AASHTO):

M300-03-UL-2007.....Standard Specification for Inorganic Zinc-Rich Primer

M273-11-UL-2011.....Standard Specification for Precast Reinforced Concrete Box Sections for Culverts, Storm Drains, and Sewers with Less Than 2 Feet of Cover Subjected to Highway Loadings

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):

90.1-2021.....Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings

D. American Society of Mechanical Engineers (ASME):

B1.20.1-2013.....Pipe Threads, General Purpose (Inch)

B16.5-2020.....Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard

B16.9-2018.....Factory-Made Wrought Buttwelding Fittings

B16.11-2021.....Forged Fittings, Socket-Welding and Threaded

B16.21-2021.....Nonmetallic Flat Gaskets for Pipe Flanges

B18.2.1-2021.....Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)

B31.1-2022.....Power Piping

B31.9-2022.....Building Services Piping

B40.100-2022.....Pressure Gauges and Gauge Attachments

ASME Boiler and Pressure Vessel Code -

BPVC Section VIII-1-2021 Rules for Construction of Pressure Vessels, Division 1

BPVC Section IX-2021....Welding, Brazing, and Fusing Qualifications

E. American Society for Testing and Materials (ASTM):

A36/A36M-2022.....Standard Specification for Carbon Structural Steel

A53/A53M-2022.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A105/A105M-2021.....Standard Specification for Carbon Steel Forgings for Piping Applications

A106/A106M-2021.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service

A126-2019 (R2019).....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A139/A139M-2022.....Standard Specification for Electric-Fusion (Arc)-Welded Steel Pipe (NPS 4 and Over)

A193/A193M-2022.....Standard Specification for Alloy-Steel and Stainless-Steel Bolting for High Temperature or High-Pressure Service and Other Special Purpose Applications

A194/A194M-2022a.....Standard Specification for Carbon Steel, Alloy Steel, and Stainless-Steel Nuts for Bolts for High Pressure or High Temperature Service, or Both

A234/A234M-2022.....Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

A240/A240M-2022b.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

A733-2022.....Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless-Steel Pipe Nipples

B61-2021.....Standard Specification for Steam or Valve Bronze Castings

C177-2019.....Standard Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus

C411-2019.....Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation

C552-2022.....Cellular Glass Thermal Insulation

C655-2019a.....Standard Specification for Reinforced Concrete D-Load Culvert, Storm Drain, and Sewer Pipe

C920-2018.....Standard Specification for Elastomeric Joint Sealants

C1728-2022.....Standard Specification for Flexible Aerogel Insulation

E84-2019b.....Standard Test Method for Surface Burning Characteristics of Building Materials

F. American Welding Society (AWS):

B2.1/B2.1M-2014.....Specification for Welding Procedure and Performance Qualification

D10.12M/D10.12-2000.....Guide for Welding Mild Steel Pipe

Z49.1-2012.....Safety in Welding and Cutting and Allied Processes

G. Federal Specifications (Fed. Spec.):

A-A-60005-2015.....Frames, Covers, Gratings, Steps, Sump and Catch Basin, Manhole

L-S-125-1987.....Screening, Insect, Nonmetallic

H. Manufacturer’s Standardization Society (MSS):

MSS SP-58-2018.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application and Installation

I. Military Specifications (Mil. Spec.):

MIL-S-901-1989.....Shock Tests H.I. (High Impact) Shipboard Machinery, Equipment and Systems, Requirements for

J. NACE International (NACE):

SP0169-2013.....Control of External Corrosion on Underground or Submerged Metallic Piping Systems

K. National Fire Protection Association (NFPA):

255-2006.....Standard Method of Test of Surface Burning Characteristics of Building Materials

L. Society for Protective Coatings (SSPC):

SP-2-2004.....Hand Tool Cleaning

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 33 63 00, STEAM ENERGY DISTRIBUTION", with applicable paragraph identification.

C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements and will fit the space available.

D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

F. Installing Contractor shall provide lists of previous installations for selected items of equipment. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references. COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.

G. Manufacturers' Literature and Data including: Full item description and optional features and accessories of the complete system including, but not limited to, dimensions, weights, materials, applications, standard compliance, model numbers, size and capacity. Submit as one package for pipes, fittings and appurtenances, including jointing materials, insulation, hangars, expansion and power set fasteners, and other miscellaneous items.

H. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.

I. Coordination/Shop Drawings:
   1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
   2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed locations and adequate clearance for all equipment, controls, piping, pumps, valves and other items. All equipment requiring service shall be provided with an access door sized for the complete removal of device, component, or servicing of the equipment. Access for service and access for removal of components may be separate as necessary. Provide detailed coordination/shop drawings and loading calculations for all piping systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
   3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.

J. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
   1. Include complete list indicating all components of the systems.
   2. Include complete diagrams of the internal wiring for each item of equipment.
   3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

K. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 33 08 00, COMMISSIONING OF SITE UTILITY

SYSTEMS. This shall include pressure testing and cleaning of piping systems.

L. Submit training plans and instructor qualifications in accordance with the requirements of Section 33 08 00, COMMISSIONING OF SITE UTILITY SYSTEMS.

1.5 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls and instruments, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.
2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. The products and execution of work specified in Division 33 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.
4. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Contractor shall restore damaged items to as-new operating condition or replace damaged items as directed by the COR, at no additional cost or time to the Government.

C. Welding Qualifications: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME BPVC Section IX, AWS Z49.1 and AWS B2.1/B2.1M.
2. Comply with provisions in ASME B31.1.
3. Certify that each welder and welding operator has passed AWS qualification tests for welding processes involved and that certification is current and recent. Submit documentation to the COR.
4. All welds shall be stamped according to the provisions of the American Welding Society.

D. ASME Compliance: Comply with ASME B31.1 for materials, products, and installation. Safety valves and pressure vessels shall bear appropriate ASME labels.

1.6 DELIVERY, STORAGE AND HANDLING

A. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of equipment and material against damage or theft.

B. Protect piping systems against the entry of water, mud or other foreign substances by installing watertight covers on open ends at all times. Both inside and outside shall be cleaned before painting or placing equipment in operation. Protect direct-buried system coatings from ultraviolet light (sunlight). Existing equipment worked on by the Contractor or in the Contractor's working area shall be considered to be in the custody and responsibility of the Contractor and shall be protected as required for new work.

C. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. All insulated piping systems exposed to water must be replaced prior to installation at no additional cost or time to the Government.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.
B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the ‘third party testing company’ requirement. Provide record drawings as follows:
   1. As-built drawings are to be provided, with a copy of them in three-dimensional Building Information Modeling (BIM) software version provided on CD or DVD.
D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall

contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 COORDINATION

A. Coordinate exterior steam lines and associated systems and connections to building services up to the actual extent of building wall.

1.9 UTILITY LOCATION SERVICES

A. Prior to any demolition or excavation, provide for utility location services to mark on the ground with fluorescent paint the location of existing underground utilities, and their identification. The term “utility(ies)” includes both public utilities and VA-owned utilities, for all underground services.

PART 2 - PRODUCTS

2.1 PRE-ENGINEERED, FACTORY-FABRICATED, DIRECT-BUIRED, DRAINABLE-DRYABLE-TESTABLE (DDT) SYSTEMS

A. Complete factory-fabricated steam and condensate piping system with carrier pipes, carrier pipe insulation with jackets and banding, air space, 6 mm (1/4 inch) thick steel casing, fusion-bonded epoxy casing coatings, cathodic protection, accessories. Do not locate condensate pipes in casings that contain steam pipes.

B. All components of system shall be suitable for carrier pipe pressures and temperatures as follows:

1. Steam System: 1035 kPa (150 psig); 185 degrees C (366 degrees F).
2. Condensate System: 345 kPa (50 psig); 154 degrees C (310 degrees F).

C. Steam Carrier Pipes and Condensate Carrier Pipes: No piping joints are allowed in factory-fabricated straight sections of pre-engineered direct-buried systems.

D. Carrier Pipe Insulation:

1. Conform to minimum thickness and type of insulation listed in Tables 1 and 2 below as required for service temperature in carrier pipe as listed below.

2. Section A: Steam temperature is 154 degrees C (366 degrees F), steam pressure is 1035 kPa (150 psig). Pumped condensate temperature is 93

degrees C (200 degrees F). Drip return temperature is 100 degrees C (212 degrees F).

3. Allowable Carrier Pipe Insulation Type and Minimum Insulation Thickness:

TABLE 1
Minimum Pipe Insulation Thickness mm (inches)
For Steam 110 to 2800 kPa (16 to 406 psig) gauge

Nominal Pipe Diameter mm (inches)	Pre-Formed Mineral Wool	Calcium Silicate
25 (1)	65 (2-1/2)	100 (4)
40 (1-1/2)	65 (2-1/2)	100 (4)
50 (2)	90 (3-1/2)	115 (4-1/2)
65 (2-1/2)	90 (3-1/2)	115 (4-1/2)
75 (3)	100 (4)	125 (5)
100 (4)	100 (4)	125 (5)
125 (5)	100 (4)	125 (5)
150 (6)	115 (4-1/2)	140 (5-1/2)
200 (8)	115 (4-1/2)	140 (5-1/2)
250 (10)	125 (5)	150 (6)
300 (12)	125 (5)	150 (6)
355 (14)	125 (5)	150 (6)
406 (16)	125 (5)	150 (6)
457 (18)	125 (5)	150 (6)

Notes:

1. Submittals shall include manufacturer’s certification that all insulation have passed the 96-hour boiling water test.
2. Pipes smaller than 25 mm (1 inch) shall have same insulation thickness as required for 25 mm (1 inch) pipe.

TABLE 2
Minimum Pipe Insulation Thickness mm (inches)
For Steam Less than 110 kPa (16 psig) gauge,
Condensate Return

Nominal Pipe Diameter mm (inches)	Pre-Formed Mineral Wool	Calcium Silicate
25 (1)	50 (2)	75 (3)
40 (1-1/2)	50 (2)	75 (3)
50 (2)	50 (2)	75 (3)

65 (2-1/2)	50 (2)	75 (3)
75 (3)	65 (2-1/2)	90 (3-1/2)
100 (4)	65 (2-1/2)	90 (3-1/2)
125 (5)	65 (2-1/2)	90 (3-1/2)
150 (6)	75 (3)	115 (4-1/2)
200 (8)	75 (3)	115 (4-1/2)
250 (10)	100 (4)	125 (5)
300 (12)	100 (4)	125 (5)
355 (14)	100 (4)	125 (5)
406 (16)	100 (4)	125 (5)
457 (18)	100 (4)	125 (5)

Notes:

1. Submittals shall include manufacturer’s certification that all insulation have passed the 96-hour boiling water test which indicates that satisfactory performance in underground service can be expected.
2. Pipes smaller than 25 mm (1 inch) shall have the same insulation thickness as required for 25 mm (1 inch) pipe.

E. Insulation Banding and Jacket: 304 stainless steel bands and clips, at least 13 mm (1/2 inches) wide, maximum spacing 457 mm (18 inches). A minimum of two bands is required for each 1200 mm (4 foot) section of insulation.

F. Vinyl-coated Fiberglass Scrim Jacket: Fed. Spec. L-S-125, Type II, Class 2, with 18 x 16 mesh (number of filaments per inch) and made of 0.335 mm (0.013 inch) diameter vinyl-coated fibrous glass yarn. Install bands over the jacket to secure the insulation to the carrier pipe.

G. Casing: ASTM A139/A139M, smooth-wall steel, electric resistance welded. Plastic casings are prohibited. Use eccentric connectors as necessary between casing sections to provide continuous gravity drainage in bottom of casing between manholes and between manholes and buildings.

Casing Diameter mm (inches)	**Minimum Thickness mm (inches)**
150 - 1170 (6 - 46)	6.35 (0.250)

H. Casing End Seal Plates with Vents and Drains: ASTM A36/A36M, steel, minimum thickness 10 mm (3/8 inch) for casings up through 300 mm (12 inches) diameter and 13 mm (1/2 inch) for casings over 300 mm (12

inches) diameter. Provide 25 mm (1 inch) drain at the bottom and vent at the top. Construct with threaded steel half couplings. Install threaded brass plugs in drains.

I. Vent Riser Pipes: ASTM A53/A53M, Schedule 40, galvanized, extending through top of manhole and terminate 300 mm (12 inches) above grade with 180-degree bend. Provide stainless steel insect screen at pipe opening.

J. Gland seals are prohibited because of the possibility of water entering the system through the gland seal from a flooded manhole.

K. Provide continuous 25 mm (1 inch) minimum air space between carrier pipe insulation and casing.

L. Casing coating shall be dual layers of fusion-bonded epoxy, inner green-colored layer minimum thickness 0.5 mm (0.020 inch), outer black-colored layer minimum thickness 0.25 mm (0.010 inch). Rated by coating manufacturer for continuous service for at least 25 years at minimum temperature of 110 degrees C (230 degrees F) and having a coefficient of expansion similar to that of steel. Coating shall be applied in accordance to recommendations of coating manufacturer including surface preparation. Factory-inspect for holidays and make repairs as necessary.

M. Coating of end plates and casing sections extending in manholes shall be zinc-rich coating that conforms to AASHTO M300-03-UL, Type IA except that volatile organic compounds shall not exceed 0.34 kg per liter (2.8 pounds per gallon). The zinc rich coating shall be applied in accordance with the recommendations of the coating manufacturer including surface preparation. No additional top coat shall be applied.

N. Carrier pipe guides and supports shall be maximum spacing 3000 mm (10 feet) on centers, no greater than 1500 mm (5 feet) from pipe ends, minimum of three guides per elbow section. Designed to permit thermal expansion without damage, provide proper pipe guiding and support, and to allow horizontal movement in two directions as necessary at expansion loops and bends. Design of guides and supports must permit continuous drainage of water in bottom of casing. Pipe insulation shall extend through the pipe guides and supports and be protected by steel sleeves. Design of guides and supports shall be such that no metal-to-metal contact exists between the casing and the carrier pipe. Insulation or non-metallic material used to ensure no metal to metal

contact shall be designed to not be compressed by the weight of the carrier pipe when full of water.

O. Anchor plates shall be ASTM A36/A36M steel, welded to carrier pipe and casing, 15 mm (1/2 inch) minimum thickness, passages for air flow and water drainage through the annular air space in the system. Coated with same coating material as the casing. Locate 900 to 1500 mm (3 to 5 feet) from piping entrance to manhole or building wall. Walls of manholes and buildings cannot be utilized as anchor points.

P. Field connection of casing sections shall be steel section conforming to casing specification, welded to casing sections, coated on all surfaces with system manufacturer’s coating field repair compound, and covered with a 1.3 mm (0.05 inch) minimum thickness polyethylene shrink sleeve designed for a service temperature exceeding 80 degrees C (176 degrees F).

Q. Manhole and building wall penetrations shall provide steel leak plates welded to wall sleeves or to casings. Where a wall sleeve is utilized, allow sufficient annular space between the sleeve and the casing and install a watertight seal, rated for 121 degrees C (250 degrees F) minimum. Manhole and building walls cannot be used as anchor points.

R. Provide sacrificial anode type cathodic protection system with dielectric isolation devices and test stations for all systems. Design system for 25 years of service, assume two percent bare metal. System shall comply with NACE SP0169.

S. Provide embossed brass or stainless-steel tag hung by a brass or stainless-steel chain at each end of each casing or insulated piping in the manholes and buildings. The tag shall identify system manufacturer’s name, date of installation, government contract, and manufacturer’s project number.

T. All branch piping connections must be located in manholes.

U. Ensure the DDT manufacturer is responsible for the complete design of the DDT system, including, but not limited to, the product to be supplied, fabrication, installation, supervision, and testing of the system within the design parameters established by the contract documents, and in compliance with the detailed design. The complete design of the system shall be sealed by a Professional Engineer in the employ of the DDT manufacturer.

V. Furnish thermal expansion calculations for the steam and condensate piping using the design characteristics indicated in this section and installation temperature no higher than the ambient temperature at the site: 21 degrees C (70 degrees F).

W. DDT manufacturer shall submit a complete description of the design and assembly of the system, materials of construction and field installation instructions. Include sufficient system details to show that the specified minimum insulation thickness has been met. A detailed design layout of the system (plan and elevation views) showing size, type, elevations and location of each component to be used in the system, the design and location of anchors, pipe guides, pipe supports, expansion loops, Z-bends, L-bends, end seals, leak plates, joint locations, pipe and insulation thickness and sizes, types, and movements, connection to manhole and building wall penetrations, and including, if applicable, details of transition point to aboveground or other type systems. Detailed design layout drawings shall be stamped by a registered Professional Engineer.

X. Expansion Loops and Bends: Pipe-stress and system-expansion calculations for each expansion compensation elbow using a finite element computer generated 3-dimensional analysis (FEA). Demonstrate with calculations that pipe stresses from temperature changes are within the allowable requirements in ASME B31.1 and that the anchors and the guides will withstand the resultant forces. Detailed design layout drawings shall include all analysis node points. As a minimum, computer analysis results shall include node stresses, forces, moments and displacements. Calculations shall be stamped by a registered Professional Engineer in the employ of the DDT manufacturer.

Y. Drainage as shown on drawings. Provide a 600 mm (24 inches) square by 600 mm (24 inches) deep sump pit in each manhole where indicated on drawings. Provide larger sump pit if necessary to accommodate required electric sump pumps.

Z. Electric Sump Pumps with Automatic Controls and High-Water Alarm:

1. Type: High temperature submersible duplex pumps and automatic controls.
2. Service: Continuous operation at required flows and pressures while completely submerged at 93 degrees C (200 degrees F). All pumps and pump controls shall have demonstrated 200,000 cycles of operation while totally submerged in 93 degrees C (200 degrees F) water.

3. Capacity and Pressure: Pumps shall be capable of passing 10 mm (3/8 inch) spheres.
4. Pumps: Epoxy-coated cast iron casing, cast iron impeller, stainless steel shaft, carbon/ceramic shaft seal, stainless steel hardware, permanently lubricated bearings, screened inlets. Schedule 80 discharge pipe protected from corrosion.
5. Motors: Non-overloading at all points on the pump performance curve. Include overload protection.
6. Controls: Automatic alternating lead-lag, with damp-proof electrical service. Mount non-submerged control components in a NEMA 4 enclosure on adjacent wall or dedicated galvanized steel support stand.
7. High Water Alarm Switch: Set at level below lowest steam or condensate pipe in the manhole. Switch shall activate weatherproof red alarm light mounted above grade as shown. Provide contacts to engineering control center.

2.2 STEAM PIPING

A. Pipe: ASTM A53/A53M, steel, seamless, Grade B, ASTM A106/A106M, Grade B, electric resistance welded, Schedule 40, Schedule 80. Grade F, furnace butt-welded pipe is prohibited. Use Schedule 80 pipe and fittings for threaded joints.

B. Joints:
   1. In trenches: Butt-weld joints. Socket weld is required for pipe sizes 50 mm (2 inches) and less.
   2. In tunnels, manholes, and open areas: Butt weld pipe sizes 65 mm (2-1/2 inches) and greater; thread or socket weld pipe sized 50 mm (2 inches) and less. Use Schedule 80 pipe and fittings for threaded joints.

C. Fittings:
   1. Butt welded joints: ASTM A234/A234M or ASME B16.9, steel, Grade B, same schedule as adjoining pipe. All elbows shall be long radius unless otherwise indicated. Tees shall be full size or reducing as required, having interior surfaces smoothly contoured.
   2. Threaded joints: ASME B16.11, forged steel fittings, Class 2000. Use Schedule 80 pipe only.
   3. Socket welded joints: ASME B16.11, forged steel, 13,800 kPa (2000 psig) class.

D. Flanges and Bolts: ASME B16.5, weld neck, forged steel, ASTM A105/A105M, pressure class 1035 kPa (150 psig). Bolts shall be high strength ASTM A193/A193M, Class 2, Grade B7. Nuts shall be ASTM A194/A194M.

E. Unions: Pipe 50 mm (2 inches) and less shall be threaded, steel, 2050 kPa (297 psig) class.

2.3 STEAM CONDENSATE PIPING

A. Pipe: ASTM A53/A53M, seamless, Grade B, ASTM A106/A106M, Grade B, ASTM A53/A53M electric resistance welded, Grade B, Schedule 80. Grade F, furnace butt-welded pipe is prohibited. Use Schedule 80 pipe and fittings for threaded joints.

B. Joints:

1. In trenches: Butt weld joints. Socket weld is required for pipe sizes 50 mm (2 inches) and less.
2. In tunnels, manholes, and open areas: Butt weld pipe sizes 65 mm (2-1/2 inches) and greater. For system pressures of 103 kPa (15 psi) or less, thread or socket weld pipe sizes 50 mm (2 inches) and less. For system pressures of 103 kPa (15 psi) and no greater than 700 kPa (100 psig), socket weld pipe sizes 25 mm (1 inch) and greater, and thread pipe sizes less than 25 mm (1 inch). For higher system pressure, socket weld pipe sizes of 50 mm (2 inches) or less.

C. Fittings:

1. Welded joints: ASTM A234/A234M, steel, Grade B, or ASME B16.9, same schedule as adjoining pipe.
2. Threaded joints: ASME B16.11, forged steel fittings, Class 2000. Use Schedule 80 pipe and fittings only.
3. Socket welded joints: ASME B16.11, forged steel, 13,800 kPa (2000 psig) class.

D. Unions (Except in Trenches): Pipe 50 mm (2 inches) and less, 2050 kPa (297 psig) steel.

E. Flanges: Weld neck ASME B16.5 or ASTM A105/A105M, forged steel, 1035 kPa (150 psig).

2.4 VALVES

A. Gate Valves:

1. Type 101:
   a. Type applies to steam valves with sizes 65 mm (2-1/2 inches) and greater.

b. Steel body, rated 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chromium stainless steel flexible wedge and hard faced (stellite) or nickel copper alloy seats, 1035 kPa (150 psig) flanged ends, OS&Y, rising stem, bolted bonnet.

c. Factory installed globe valved bypass on all steam valves greater than 75 mm (3 inches).

d. Drill and tap bosses for connection of drains where shown.

2. Type 102 is not used.

3. Type 103:

a. Type applies to condensate valves with sizes 65 mm (2-1/2 inches) and greater.

b. Forged steel body, Class B, rated for 850 kPa (123 psig) saturated steam, 1380 kPa (200 psig) WOG, bronze or bronze face wedge and seats, 850 kPa (123 psig) ASME flanged ends, OS&Y, rising stem, bolted bonnet, renewable seat rings.

4. Type 104:

a. Type applies to condensate valves with sizes 50 mm (2 inches) and less.

b. Forged steel body, rated for 1380 kPa (200 psig) saturated steam, 2758 kPa (400 psig) WOG, bronze wedges and Monel or stainless-steel seats, threaded ends, rising stem, union bonnet.

5. Type 105 is not used.

6. Type 106:

a. Type applies to steam valves with sizes 50 mm (2 inches) and less.

b. Forged steel body, rated for 2070 kPa (300 psig) at 216 degrees C (420 degrees F) minimum Class 4138 kPa (600 psig) or Class 5515 kPa (800 psig), hardened stainless steel or satellite wedge and seats, threaded ends, OS&Y, rising stem, bolted bonnet.

B. Globe Valves (ASTM A126):

1. Type 201:

a. Type applies to steam valves with sizes 65 mm (2-1/2 inches) and greater.

b. Carbon steel body, rated 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chromium stainless steel or stellite disc and seat, 1035 kPa (150 psig) ASME flanged ends,

OS&Y, rising stem, bolted bonnet, renewable seat rings. Drill and tap bosses for connection of drains.

2. Type 202 is not used.
3. Type 203:
   a. Type applies to condensate valves with sizes 65 mm (2-1/2 inches) and greater.
   b. Steel body, rated for 850 kPa (123 psig) saturated steam, 1380 kPa (200 psig) WOG, bronze or bronze-faced disc (Teflon or composition facing permitted) and seat, 850 kPa (123 psig) ASME flanged ends, OS&Y, rising stem, bolted bonnet, renewable seat rings.
4. Type 204:
   a. Type applies to steam valves and condensate valves with sizes 50 mm (2 inches) and less.
   b. ASTM B61, Forged steel body, rated for 1380 kPa (200 psig) saturated steam, 2758 kPa (400 psig) WOG, hardened stainless steel disc and seat, threaded ends, rising stem, union bonnet, renewable seat rings.

C. Check Valves (ASTM A126):
1. Type 401:
   a. Type applies to steam valves with sizes 65 mm (2-1/2 inches) and greater.
   b. Steel body, swing-type, rated for 1035 kPa (150 psig) at 260 degrees C (500 degrees F), stainless steel or stainless steel - faced disc and seat, 1035 kPa (150 psig) ASME flanged ends, bolted cover, renewable disc.
2. Type 402 is not used.
3. Type 403:
   a. Type applies to condensate valves with sizes 65 mm (2-1/2 inches) and greater.
   b. Forged Steel body, Class B, swing-type, rated for 850 kPa (123 psig) saturated steam, 1380 kPa (200 psig) WOG, bronze or bronze-faced disc and seat, 850 kPa (123 psig) ASME flanged ends, bolted cover, renewable disc and seat.
4. Type 404:
   a. Type applies to steam valves and condensate valves with sizes 50 mm (2 inches) and less.

b. Forged Steel body, swing-type, rated for 1380 kPa (200 psig) saturated steam, 2758 kPa (400 psig) WOG, bronze disc, threaded ends, regrinding disc.

D. Ball Valves (ASTM A126):

1. Type 501 is not used.
2. Type 502:
   a. Type applies to steam valves and condensate valves with sizes 50 mm (2 inches) and less.
   b. Forged steel body, rated for 1035 kPa (150 psig) at 185 degrees C (365 degrees F), 1725 kPa (250 psig) at 121 degrees C (250 degrees F); reinforced TFE seat, stem seal and thrust washer; end entry, threaded ends, one-fourth turn to open.
3. Type 503 is not used.
4. Type 504:
   a. Type applies to steam valves and condensate valves with sizes 65 mm (2-1/2 inches) and greater.
   b. Carbon steel or ductile iron body, saturated steam service, rated for 1035 kPa (150 psig), stainless steel ball and stem, Polyfil seat, live-loaded stem seal, 1035 kPa (150 psig) ASME flanged ends.

2.5 STEAM TRAPS

A. Apply at steam line drip points.

B. Fixed orifice or Venturi type traps are prohibited.

C. Construct inverted bucket type with thermostatic vent in bucket, except closed-float-thermostatic on discharge side of pressure reducing stations. Each type furnished by a single manufacturer. Select the traps for pressures and capacities as shown or required.

D. Traps: Steel bodies. Construction shall permit ease of removal and servicing working parts without disturbing connecting piping. Include stainless steel floats, hardened chrome steel valves, stainless steel mechanisms and bi-metallic air vent on inverted bucket traps.

E. Provide electronic trap performance monitoring devices that are compatible with the existing monitoring system. Trap malfunctions shall be automatically transmitted to and properly interpreted by the existing monitoring system. Provide all necessary power sources, transmitting and retransmitting devices and batteries to achieve a properly operating system.

F. All traps shall include ports for future installation of monitoring devices. To facilitate future removal of plugs, remove plugs, install Teflon tape on the threads, and reinstall the plugs.

G. Label each trap at the factory with an identification number keyed to the contract drawings. Label shall be a metal tag permanently attached to the trap.

2.6 STRAINERS, Y TYPE

A. Provide as shown on steam and condensate piping systems.

B. Include open end removable cylindrical screen and threaded blow off connection.

C. For steam service up to 1035 kPa (150 psig) and at drip traps, strainer shall be rated for minimum 1035 kPa (150 psig) saturated steam; rated for 1035 kPa (150 psig), flanged ends, steel, for pipe sizes greater than 50 mm (2 inches). Use forged steel, rated for 1725 kPa (250 psig) saturated steam, threaded ends, for pipe sizes 50 mm (2 inches) and less.

D. For condensate service, strainer shall be rated for 850 kPa (123 psig) saturated steam, 1200 kPa (175 psig) WOG. Provide steel, flanged ends, for pipe sizes greater than 50 mm (2 inches). Provide forged steel, threaded ends, for pipe sizes 50 mm (2 inches) and less.

E. Strainer screen shall be stainless steel, with a free area not less than 2-1/2 times flow area of pipe. Diameter of openings shall be 1.3 mm (0.05 inch) or less on steam service and 1.5 mm (0.06 inch) or less on water service.

F. Include gate type valve and quick couple hose connection on all blowoff connections.

2.7 PRESSURE GAUGES

A. Provide gauges immediately downstream of each steam line isolation valve, before and after each steam pressure reducing station and where shown on the drawings.

B. Gauges: ASME B40.100.

1. Solid armored front between measuring element and dial, blowout back, bottom connection, phenol turret type.
2. Non-corrosive, 115 mm (4-1/2 inches) diameter face with black markings on white background.
3. Bourdon tube measuring element designed for service. Provide bellows for pressure ranges less than 103 kPa (15 psig).
4. Stainless steel, rotary movement.

5. Micrometer adjustable, black color pointer.
6. Plastic window.
7. Provide liquid filled gauges at outlet of all pumps.
8. Factory calibrated and certified.

C. Accuracy: Grade 2A, 1/2 percent, on all gauges; except Grade A, one percent permitted on diaphragm actuated gauges, liquid filled gauges, and compound gauges.

D. Include:
1. Red set hands on gauges located at automatic pressure regulator valve outlets.
2. Needle valve or gauge cock rated for the service.
3. Syphon on all steam gauges.
4. Overload stop on all pressure gauges.

E. Pressure gauge ranges shall be selected such that the normal operating pressure for each gauge is displayed near the midpoint of each gauge’s range. Gauges with ranges selected such that the normal pressure is displayed at less than 30 percent or more than 70 percent of the gauge’s range are prohibited. The units of pressure shall be psig.

2.8 THERMOMETERS, PIPE OR TANK MOUNTED

A. Thermometer locations are shown on the drawings.

B. Thermometers:
1. Industrial type, separable well and socket.
2. Red reading mercury combination Celsius/Fahrenheit scale, 225 mm (9 inches) long.
3. Stainless steel corrosion resistant case with safety glass front.
4. Adjustable angle for ease of viewing.
5. Wells sized to suit pipe diameter without restricting flow, or provide oversized pipe at well location. Snug sliding fit between socket and well. Well should be 316 stainless steel.
6. Accuracy shall be one percent of scale range.
7. 0 to 149 degrees C (32 to 300 degrees F).
8. Factory calibrated and certified.

2.9 PIPE HANGERS AND SUPPORTS

A. Requirements: MSS SP-58 and ASME B31.1.

B. Applies to all piping not in factory-fabricated direct-buried system. All systems shall be completely supported. Arrange supports so that all loads due to weight, thermal expansion, seismic shock (if applicable),

and pressure are transferred from the support system to the structure. The design and location of supports shall at all times prevent excessive forces, moments, and stresses from being imposed on the equipment, structure, supported system, and supports. Heated systems generally require resilient or roller/slide supports.

C. Manufacturer Certification: Factory built products of a manufacturer whose principle business is pipe supports for 10 years. All components must have published load ratings. For concrete trenches, non-factory built products that comply with details may be utilized.

D. Components:

1. Roller supports: MSS SP-58, Type 41, 43, 46. Provide vertical adjustment for Type 41 with threaded studs and nuts adjacent to the roller.
2. Variable spring support assembly: MSS SP-58, Type 51 variable spring, Type 3 pipe clamp, Type 1 clevis, Type 53 variable spring trapeze. Locate Type 51 variable spring within 300 mm (1 foot) above pipe attachment. Attach rod to top of variable spring with Type 14 clevis.

E. Spring Cushion Support Assembly: MSS SP-58.

1. Double rod assembly: Type 41 and 49.
2. Single rod assembly: Type 48 spring cushion, Type 3 pipe clamp, Type 1 clevis. Locate spring cushion within 300 mm (1 foot) above pipe attachment.

F. Clevis Supports: MSS SP-58, Type 1.

G. Wall Brackets: MSS SP-58, Type 31, 32, 33.

H. Pipe Stands: MSS SP-58, Type 38.

I. Riser Clamp: MSS SP-58, Type 42.

J. Alignment Guides: Welded steel as shown to restrain movement perpendicular to the long axis of the piping. If not welded, provide steel spider clamped to pipe, enclosed within steel sleeve that is bolted or welded to structural support. Must provide lateral force equal to minimum of 15 percent of anchor loading.

K. Trapeze Supports: MSS SP-58, may be used where pipes are close together and parallel, structural steel channels or angles. Bolt roller supports to steel to support piping subject to horizontal thermal expansion. Attach other piping with “U” bolts.

L. Pipe Covering Protection Saddles: MSS SP-58, Type 39. Provide at all support points on insulated pipe except where Type 3 pipe clamps are provided.

M. Sliding Supports: MSS SP-58, Type 35. Welded steel attachments to pipe and structure with Teflon or graphite sliding surfaces bonded to the attachments. Provide steel guides, except at expansion bends, to prevent lateral movement of the pipe.

N. Pipe Racks and Miscellaneous Supports: ASTM A36/A36M, structural steel shapes. Manufactured strut systems are acceptable if they have the required load carrying ability.

O. Supports, including all structural steel, in trenches and manholes: Hot-dip galvanized.

2.10 BURIED UTILITY WARNING TAPE

A. Tape: 0.1 mm (0.004 inch) thick, 150 mm (6 inches) wide, yellow polyethylene with a ferrous metallic core, acid and alkali-resistant and shall have a minimum strength of 12,000 kPa (1740 psig) lengthwise and 10,300 kPa (1500 psig) crosswise with an elongation factor of 350 percent. Provide bold black letters on the tape identifying the type of system. Tape color and lettering shall be unaffected by moisture and other substances contained in the backfill material.

PART 3 - EXECUTION

3.1 GENERAL

A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

B. Connect new work to existing work in a neat and workmanlike manner. Where an existing structure must be cut or existing utilities interfere, such obstruction shall be bypassed, removed, replaced or relocated, patched and repaired. Piping connections shall be made only in manholes, tunnels or buildings.

C. Coordinate the location of all items of equipment and work of all trades. Maintain operability and maintainability of the equipment and systems. The contractor at his cost shall perform any relocation of equipment or systems to comply with the requirement of operability and maintainability.

D. Unless otherwise shown in the contract documents, steam lines shall be graded downward not less than 50 mm in 12 meters (2 inches in 40 feet) in direction of the flow. Provide eccentric reducing fittings on steam

mains and branches, (except on vertical piping). Install said fittings to maintain continuity of grade in bottom of pipeline. Provide risers with drip pockets and steam traps on steam lines where space restrictions prevent continuous grading. All steam traps must be located in manholes or tunnels.

3.2 DEMOLITION

A. Perform work in accordance with requirements for phasing and the Drawings. Phasing shown on drawings is an outline from which the contractor will use to provide more details in executing the work in each phase.

B. If asbestos containing materials are suspected to be present in the demolished items not identified in the drawings to be part of the asbestos abatement, the contractor shall secure the area, remove their personnel and refer the matter to COR immediately for resolution. Refer to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

C. Completely remove all pipe, valves, fittings, insulation, and all hangers including the connection to the structure and any fastenings.

D. Seal all openings in manhole or building walls after removal of piping.

E. All material and equipment removed shall become the property of the Contractor and shall be removed from Government property and shall not be stored in operating areas unless designated as being turned over to the owner.

F. All flame cutting shall be performed with facility burn permit in place and adequate fire protection facilities available as required by safety codes and COR.

3.3 PIPING INSTALLATION

A. Drawings indicate general location and arrangement of piping systems. For field installed insulation, install piping insulation as specified herein and/or as recommended by the manufacturer.

B. Remove all standing water in the bottom of trench.

C. Pipe Bedding: Minimum 150 mm (6 inch) layer of sand. Provide compaction and leveling of virgin soil prior to installing bedding.

D. Clearance: Minimum 150 mm (6 inches) clearance between the external insulation/casing of pipes 300 mm (12 inches) or smaller, and if no valves and fittings are present along the pipes. Otherwise provide the required service clearances between valves/fittings on adjacent pipes

to allow future replacement. Obtain minimum service clearances from valve/fitting manufacturer.

E. Testing: Do not insulate piping or backfill piping trench until field quality-control and cleaning, followed by testing has been completed and results approved by COR.

F. Grade:

1. Install condensate piping at uniform grade of 0.4 percent downward in direction of flow.
2. Install steam piping at uniform grade of 0.2 percent downward in direction of flow or as indicated on the Drawings.

G. Drain Valves and Air Vents: For carrier piping, install at low points and air vents at high points.

H. Install components with pressure rating equal to or greater than system design pressure.

I. Install piping free of sags and bends.

J. Install fittings for changes in direction and branch connections.

K. On direct-buried pipes, secure anchors with concrete thrust blocks.

3.4 DRAIN VALVES AND VENT VALVES

A. Provide 40 mm (1-1/2 inch) minimum pipe size drain valves on condensate return carrier pipes at all low points in manholes. Provide 25 mm (1 inch) minimum manual air vent valves in manholes at all high points in condensate return carrier piping.

B. Do not install any valves at the outer casing piping vents.

3.5 PIPE SUPPORT INSTALLATION (IN TRENCHES, TUNNELS, MANHOLES)

A. Coordinate support locations prior to erection of piping. Hanger parts must be marked at the factory with a numbering system keyed to hanger layout drawings. Layout drawings must be available at the site during construction.

B. Upper Attachments to Structure:

1. New reinforced concrete construction shall have concrete inserts.
2. For existing reinforced concrete construction, upper attachment shall be welded or clamped to steel clip angles or other construction methods/detail shown on the drawings that are expansion bolted to the concrete. Expansion bolting shall be located so that bolts are shear loaded.
3. For steel deck and structural framing, upper attachments shall be welded or clamped to structural steel members.

C. In existing concrete construction, expansion fasteners may be used for hanger loads up to one third the manufacturer's rated strength of the expansion fastener. Power set fasteners may be used for loads up to one fourth of rated load. When greater hanger loads are encountered, additional fasteners may be used and interconnected with steel members combining to support the hanger.

D. Special Supports:

1. Secure horizontal pipes where necessary to prevent vibration or excess sway.
2. Where hangers cannot be adequately secured as specified, make special provisions for hanging and supporting pipe to be submitted to COR for A/E review.
3. Do not attach pipe supports, hangers, clamps or anchors to equipment unless specified for that equipment or unless the COR gives written permission.

E. Locate spring hangar units within 300 mm (1 foot) of the pipe attachment, except in locations where spring assemblies interfere with pipe insulation.

F. Minimum Clearances in Tunnels and Trenches:

1. Floor to bottom of pipe support beam: 150 mm (6 inches).
2. Floor to bottom of pipe insulation jacket: 150 mm (6 inches).
3. Wall to side of pipe insulation jacket: 150 mm (6 inches.)
4. Ceiling to top of pipe insulation jacket: 150 mm (6 inches).
5. Greater clearances shall be provided to meet maintenance, repair/replacement, and service requirements of valves, fittings and equipment as recommended by their manufacturers.

3.6 PAINTING EXPOSED STEEL SURFACES IN MANHOLES, TUNNELS AND CONCRETE SHALLOW TRENCHES

A. For manholes and walk-through tunnels, provide surface cleaning and preparation in accordance with SSPC SP-2 and apply prime coat of rust resistant metal primer.

B. For concrete shallow trenches, provide surface cleaning and preparation in accordance with SSPC SP-2 and apply primer and finish coat of zinc-rich paint.

3.7 DIRECT-BURIED SYSTEM INSTALLATION

A. The Contractor shall deliver, store, install and test the system as per manufacturer’s recommendations. All work shall be in strict accordance

with the requirements specified by the manufacturer. Printed instructions must be available on site prior to delivery of system components. Any changes required to the design and layout of the system due to site conditions must be approved in writing by the manufacturer and submitted for review by the COR. All branch piping connections, valves and drip traps must be located within manholes.

B. Excavation, Trenching, and Backfilling: Perform all excavation, trenching, and backfilling as required by the system manufacturer's design. Beach sand or any sand with large amounts of chlorides is prohibited. Install per manufacturers recommendations and as shown on contract drawings based on soil conditions. Foundation for system must be firm and stable. Foundation and backfill must be free from rocks. Concrete anchor and thrust blocks must be installed in undisturbed earth. Backfilling must not commence until elevations have been surveyed and accepted and system has been satisfactorily pressure tested and cleaned, including hydrostatic testing of carrier pipes and air testing of casings.

C. Maintain constant slope of carrier pipes as shown or specified. Prior to backfilling over the top of the casing, but after removal of temporary supports, Contractor shall measure and record elevations of top of casing in the trench. Elevations shall be taken at every field joint, 1/3 points along each pipe section, and at tops of elbows. These measurements shall be checked against contract drawings and shall confirm that the casing system has been installed to the elevations shown on the contract drawings unless approved by the COR. Slope shall be uniform within 0.1 percent. Measurements shall be recorded by the Contractor, accompanied with photo documentation of each piping with the elevation instrument reading visible, included in the direct-buried system manufacturer representative's daily report, and given to the COR prior to covering the top of the casing with backfill.

D. Provide cathodic protection for all steel casing systems and all buried exposed metal. Provide dielectric pipe flanges and unions and isolation devices at all points necessary. Provide test stations at grade on each section of the piping system. Isolation flanges and unions shall be rated for the carrier pipe service temperature and pressure.

E. Completely remove all dirt, scale, oil, coatings, and other foreign matter from inside the piping by use of a pipe swab, pipe "pig", brush,

scrapers, or chemical cleaning before connecting pipe sections, valves, or fittings.

F. Sections of system that have been fully or partially submerged in water must be replaced. Moisture content of insulation during installation shall not exceed five percent by weight.

G. At each casing termination (end plate) in buildings and manholes, plug the casing drain openings with brass plugs and extend 25 mm (1 inch) pipe size galvanized vent pipes (ASTM A53/A53M) from the casing vents through the tops of the manholes or 300 mm (1 foot) above the casing in buildings. Terminate the outside vents in 180-degree bends.

H. Provide reports to the COR that include:

1. Daily Written Report: Prepared daily and signed by the Contractor. Submit the original report to the COR two days after it is prepared. Provide one set of field pictures of work daily. Format shall be in digital PDF files and hardcopy printout. Digital files can be submitted through email, FTP, USB stick or CD.
2. Report Contents: State whether or not the condition and quality of the materials used and the delivery, storage, installation and testing of the system are in accordance with the manufacturer’s recommendations, changes to drawings and specifications, any corrective action that was taken of the system, identify any conditions that could result in an unsatisfactory installation.
3. Report Certification: Daily reports are to be reviewed, signed and sealed by the Professional Engineer responsible for the system installation.
4. Report Submittals and Stop Order: Daily reports shall be submitted with the payment requests. All work must stop if daily reports are not furnished and requests for payments shall be denied if the daily reports are not furnished.
5. Certification of Compliance: Upon completion of the work and 30 days prior to final acceptance, deliver to COR a notarized Certificate of Compliance signed by principal officers of Contractor, stating that the installation is satisfactory and in accordance with plans, specifications, and manufacturer’s instructions.
6. The Contractor shall retain copies of all the daily reports and the Certificate of Compliance for 5 years after final acceptance of the system by the Government.

3.8 JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Threaded joints: ASME B1.20.1, tapered pipe threads. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified. Joints made with oil and graphite pipe joint compound shall have compound applied to male threads only.
2. Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
3. Pipe threads shall be cut to give proper engagement in threaded fittings. Clean pipe and fittings before installation and ream pipe after cutting threads. Threaded pipe shall have clean-cut threads; dull or damaged pipe dies shall not be used.

D. Construct Welded Joints: AWS D10.12M/D10.12, using qualified processes and welding operators according to paragraph, QUALITY ASSURANCE. Branch connections shall be made with either welding tees or welding outlet fittings. Welding outlet fittings shall be forged, integrally reinforced to provide 100 percent pipe strength, beveled for full penetration welding and funneled at inlet for full fluid flow.

E. Flanged Joints: Select gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Gaskets and bolting shall be applied in accordance with the recommendations of the gasket manufacturer and bolting standards of ASME B31.1. Strains shall be evenly applied without overstress of bolts. Gaskets shall cover entire area of mating faces of flanges.

F. Location, Spacing and Cold Set of Ball Joints: Conform to layout drawings approved by manufacturer of ball joints. Representative of manufacturer shall visit site and verify that installation is proper. Locate to allow access to all packing injection devices, when provided.

G. Expansion Joints (Bellows and Slip Type):

1. Type, quantity and spacing of anchors and guides as recommended by manufacturer of expansion joint and as shown. A Professional

Engineer shall verify in writing that anchors and guides are properly designed for forces and moments that will be imposed.

2. Cold setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
3. Prepare for service by cleaning all sliding surfaces, add packing as necessary. Remove all apparatus provided to restrain joint during shipping or installation.
4. Expansion joints must be located in readily accessible manhole or in walk-through tunnel. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding packing.

H. Piping joints shall be assembled in sections.

I. All pipe intersections and changes in direction shall be made with factory-built-reinforced fittings. Field-fabricated fittings and miters are prohibited.

3.9 INSTALLATION - PRESSURE GAUGES

A. Locate at inlet and outlet of each pressure reducing station, on each pump discharge and suction, and after main stop valves (gate valves) on steam distribution lines. Orient gauges so that dials are upright and visible from nearest walkway and from the main steam stop valves. Provide gauge cock. Provide siphon on steam service. Provide liquid filled gauges on pump discharge and suction.

3.10 INSTALLATION - THERMOMETERS

A. Orient thermometers so that scales are upright and visible from nearest walkway. Locate wells in flow stream.

3.11 INSTALLATION - VALVES

A. Do not locate valve stems below the horizontal centerline of the pipe.

B. Locate valves to permit access for operation, maintenance, and replacement.

C. Provide 20 mm (3/4 inch) globe-valved warm-up bypasses at all steam gate valves 75 mm (3 inch) pipe size and greater.

D. Provide 20 mm (3/4 inch) gate or ball-valved drains at each side of steam gate valves where condensate could collect, due to the slope of the pipeline, when the main valve is shut.

3.12 THERMAL INSULATION

A. Steam, condensate and drip return piping, other than in pre-engineered direct-buried systems, shall be insulated as follows:

1. Piping in concrete trenches and manholes: Insulated with calcium silicate, cellular glass pipe insulation, or aluminum jacket.
2. Exposed piping in walk through tunnels: Insulated with mineral wool, calcium silicate, fiberglass, or cellular glass pipe insulation, aluminum jacket. Condensate return piping may be insulated with mineral wool, calcium silicate, fiberglass, or cellular glass pipe insulation, aluminum jacket.
3. Piping in manholes: Insulated with calcium silicate or cellular glass pipe insulation, aluminum jacket.
4. Minimum insulation thickness: Insulation thicknesses given in Table 1 and 2 are minimum nominal thickness.

B. Parts not to be insulated are:
1. Threaded valves
2. Steam traps
3. Check valves
4. Unions
5. Threaded strainers
6. Strainer basket removal cover and bolting
7. Dielectric flanges and unions
8. Expansion joints
9. Flexible connectors
10. Ball joints except piping between joints

C. Installation of Insulation:
1. Pressure Tests: Complete all pressure tests and cleaning before installing.
2. Insulation Material: New, clean, dry and stored in a clean dry environment; jacketing materials to be clean and unmarred; store adhesives in original containers. Materials shall not have exceeded the predicted shelf life as set by manufacturer.
3. Identify all materials incorporated in the job on manufacturer’s container by name, type and description.
4. Apply materials on clean, dry surfaces from which all dirt, loose scale, construction debris has been removed by wire brushing.
5. The installation shall be neat, thermally and structurally tight without sag, neatly finished at all hanger or other penetrations and shall provide a smooth finished surface primed as required to receive specified painting.

6. Do not use scrap insulation. Repair any work damaged by welding, burning, compressing due to concentrated construction loads.
7. Apply pipe covering protection saddles, MSS SP-58, Type 39, at all hanger points. Fill space between saddle and piping with high density insulation, thoroughly packed. Terminate jacket clear of saddle bearing area.
8. Insulation and jacket shall terminate hard and tight at all anchor points.
9. Insulation termination at piping facilities not to be insulated shall stop short, and be finished with 45-degree chamfered section of insulating and finishing cement, and covered with jacket.
10. Flanged fittings and valves shall be insulated with sections of pipe insulation cut, fitted and arranged neatly, and firmly wired in place. Insulating cement shall fill all cracks, voids and outer surface for covering with glass cloth. Insulation of valve bonnet shall terminate on valve side of bonnet flange to permit valve repair.
11. On calcium silicate, and cellular glass insulated piping systems, fittings shall be insulated with field or factory-shaped sections of insulation, finished with specified insulating and finishing cements and covered with specified jacket.
12. On mineral wool insulated piping systems fittings over 50 mm (2 inches) shall be insulated with specified molded pipe fitting insulation or compressed blanket, finished with specified insulating and finishing cements and covered with jacket. On sizes 50 mm (2 inches) and less apply insulating and finishing cements and cover with specified jacket.
13. Apply glass cloth jacket using an approved adhesive. Glass cloth shall be smooth, tight and neatly finished at all edges; prime cloth to receive paint.

3.13 WELDING

A. The Contractor is entirely responsible for the quality of the welding and shall:

1. Conduct tests of the welding procedures used on the project, verify the suitability of the procedures used, verify that the welds made will meet the required tests, and also verify that the welding operators have the ability to make sound welds under standard conditions.

2. Perform all welding operations required for construction and installation of the distribution system.

B. Welder Qualifications: All welders shall be qualified as per ASME B31.1, AWS B2.1/B2.1M, and AWS Z49.1.

C. Field Bevels and Shop Bevels: Done by mechanical means or by flame cutting. Where beveling is done by flame cutting, surfaces shall be thoroughly cleaned of scale and oxidation just prior to welding. Conform to specified standards.

D. Provide approved welding method for field joints on all carrier pipes greater than 50 mm (2 inches) to assure proper alignment, complete weld penetration, and prevention of weld spatter reaching the interior of the pipe. Make field joints 50 mm (2 inches) and smaller with welding sockets.

E. Piping shall not be split, bent, flattened, or otherwise damaged either before, during, or after installation. Where the pipe temperature falls to 0 degrees C (32 degrees F) or lower, the pipe shall be heated to approximately 38 degrees C (100 degrees F) for a distance of 300 mm (1 foot) on each side of the weld before welding, and the weld shall be finished before the pipe cools to 0 degrees C (32 degrees F).

F. Replace and reinspect defective welds. Repairing defective welds by adding weld material over the defect or by peening are prohibited. Welders responsible for defective welds must be requalified.

G. Electrodes shall be stored in a dry heated area, and be kept free of moisture and dampness during fabrication operations. Discard electrodes that have lost part of their coating.

H. An approved independent testing firm regularly engaged in radiographic testing shall perform radiographic examination of field welds in the steam and condensate piping of the systems, in manholes and in walk-through tunnels, in accordance with ASME B31.1. Perform radiographic examination of 50 percent of the first 10 welds made and 10 percent of all additional welds made. The COR reserves the right to identify individual welds for which the radiographic examination must be performed. All welds will be visually inspected by the COR. The VA reserves the right to require testing on additional welds up to 100 percent if more than 25 percent of the examined welds fail the inspection. Furnish a set of films or pictures showing each weld inspected, a report evaluating the quality of each weld, and a location plan showing the physical location where each weld is to be found in

the completed project, prior to installing casing field joints, trench covers, backfilling and hydrostatic testing. All radiographs shall be reviewed and interpreted by an ASNT Certified Level III radiographer, employed by the testing firm, who shall sign the reading report. The COR or their representative shall review all inspection records, and if any welds inspected are found unacceptable they shall be removed, rewelded, and radiographically reexamined at no cost to the Government.

3.14 CLEANING OF PIPING

A. Clean pipe and fittings inside and outside before and after assembly. Remove all dirt, scale, and other foreign matter from inside the piping by use of a pipe swab, pipe “pig”, brush, scrapers or chemical cleaners before connecting pipe sections, valves, equipment or fittings. For carbon steel piping, use detergent to remove any oil and caustic solution to remove the mill scale.

B. Cleaning of piping shall be witnessed by the COR, their representative, or the Commissioning Agent.

3.15 IDENTIFICATION FOR UTILITY LOCATING

A. Install continuous plastic underground warning tapes during back filling of trenches for underground steam and condensate distribution piping. Locate tapes 300 mm (12 inches) below finished grade, directly over piping.

3.16 IDENTIFICATION TAGS

A. Valves: Provide laminated brass tags, with engraved lettering not less than 5 mm (3/16 inch) high, on all isolating valves on steam and condensate return system, identifying building or area served. Attach to the valves with corrosion-resistant chains.

B. Pipes: Label service of all pipes in manholes and walk-through tunnels every 7.6 m (25 feet) and at every change in direction. Label shall include flow direction arrows.

3.17 FIELD QUALITY CONTROL

A. Demonstrate leak-tightness of all piping systems by performing hydrostatic tests at 1-1/2 times the design pressure and operational tests. All labor, material and test instruments must be furnished by the Contractor. All instruments must be approved by the COR.

B. Pressure test direct-buried systems in conformance with requirements stated in this specification and in printed instructions for the system supplied. Tests must include carrier piping and casing.

C. Holiday testing of direct-buried system steel casings: Test entire surface of casings for faults in coating after installation in trench prior to backfilling. Use test method and voltage recommended by coating manufacturer. Repair any holidays found and retest. System shall not be backfilled until all holidays are eliminated.

D. Before conducting steam system operating test, remove steam trap elements or use bypass connections around traps; then flush lines with water until discharge shows no foreign matter to the satisfaction of COR.

E. Steam and condensate piping shall be tested hydrostatically before insulation is applied at field joints and shall be proved tight at a pressure 1-1/2 times the design pressure for a period not less than 2 hours with no pressure decay.

1. Test piping located in concrete trenches prior to installing trench covers. Test direct-buried systems prior to backfilling.
2. Remove or isolate any elements of the system such as expansion joints and spring hangers which are not designed for the test pressure.
3. Prior to acceptance of installation, Contractor shall subject system to operating tests as may be required by COR to demonstrate satisfactory functional and operating efficiency. These operating tests shall cover a period of not less than 8 hours for each portion of system tested. Conduct tests at times as the COR may direct.
4. Provide calibrated instruments, equipment, facilities and labor, at no additional cost or time to the Government. Test gauge shall read in increments not exceeding 1 kPa (0.15 psig).
5. Repeat tests when failures occur.
6. After completion of satisfactory test, replace all elements that have been removed prior to testing.

F. Pneumatic Testing of DDT System Casings:

1. Perform test on all sections of the system before field-coating the field joints and before back-filling.
2. Test shall be with compressed air at 103 kPa (15 psig) maximum for 2 hours with pressure source disconnected and with decay in pressure not to exceed 5 percent. Corrections to the readings are permissible to compensate for significant ambient temperature changes during the test period.

3. Pressure shall be measured with a gauge with reading increments of 1 kPa (0.15 psig).
4. Each casing field joint shall be tested for leaks by means of soap solution or equivalent.

G. NACE-accredited corrosion specialist shall test cathodic protection systems and demonstrate proper operation and protection in accordance with the recommendations and criteria in NACE SP0169.

H. Deficiencies discovered shall be corrected at the Contractor's expense, to satisfaction of COR. Major deficiencies or failure to correct deficiencies, to the satisfaction of the COR, may be considered cause for rejecting the entire installation.

I. Contractor will engage a qualified testing agency to perform tests and inspections.

J. Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations for the system.

K. Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

L. Tests and Inspections:
1. Steam and condensate piping for testing: ASME B31.1 and ASME B31.9 and as follows:
   a. Leave joints, including welds, uninsulated and exposed for examination during test.
   b. Isolate equipment. Do not subject equipment to test pressure.
   c. Install relief valve set at pressure no more than one-third higher than test pressure and replace safety valves of the appropriate pressure. Reset pressure setpoint of all relief valves to the appropriate pressures and replace safety valves after all tests have been completed. Contractor to provide written report of the reset with date and time stamp for each relief valve and replacement of the safety valves.
   d. Fill system with normal temperature water between 4 degrees C (40 degrees F) and 32 degrees C (90 degrees F). Ensure the water

filled pipe system is protected against freezing during the test such as providing heat tracing along the pipe.

e. Use vents installed at high points to release trapped air while filling system. Use drip legs installed at low points for complete removal of liquid.

2. Test steam and condensate piping as follows:

a. Subject steam and condensate piping to hydrostatic test pressure that is not less than 1-1/2 times the design pressure.

b. After hydrostatic test pressure has been applied for 10 minutes, examine joints for leakage. Remake leaking joints using new materials and repeat hydrostatic test until no leaks exist.

3. Test outer casing as follows: Seal vents and drains and subject casing to 103 kPa (15 psig) of air for 4 hours with no loss of pressure. Repair leaks and retest as required.

M. Prepare and submit test and inspection reports to the COR within 5 working days of test completion and prior to covering the pipe.

N. All tests shall be witnessed by the COR, their representative, or the Commissioning Agent and be documented by each section tested, date tested, and list or personnel present.

3.18 STARTUP AND TESTING

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

3.19 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 33 08 00, COMMISSIONING OF SITE UTILITY SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.20 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 33 08 00, COMMISSIONING OF SITE UTILITY SYSTEMS.

3.21 APPENDIX I – ALLOWABLE SITE CHARACTERISTICS FOR CONCRETE SHALLOW TRENCH APPLICATION

ALLOWABLE SITE CHARACTERISTICS FOR CONCRETE SHALLOW TRENCH APPLICATION (SEE NOTE 1)			
SITE CONDITION	**GENERAL CONDITIONS OF GROUND WATER DURING THE WETTEST PERIOD OF THE YEAR**	**SURFACE WATER ACCUMULATION RAINFALL/ IRRIGATION**	**TRENCH CONSTRUCTION**
A. Fine grained impervious or semi pervious and coarse grained impervious	Water table generally 300 mm (1 foot) below lowest point of water entry **(See Note 5)** with not more than 25% of the length of the proposed concrete trench system showing water within 300 mm (1 foot) of the lowest point of water entry.	5 years – 7 day rainfall equal to or less than 250 mm (10 inches). **(See Note 2)**	Continuous wall and bottom.
B. Coarse grained semi pervious and pervious **(See Note 2)**	Same as for A. above.	5 years – 7 day rainfall equal to or less than 250 mm (10 inches).	Same as for A. above
	Water table generally 600 mm (2 feet) or more below point of water entry with not more than 10% of the length of trench system showing water within 600 mm (2 feet) but not closer than 300 mm (1 foot) to lowest point of water entry.	5 years – 7 day rainfall equal to or less than 200 mm (8 inches). **(See Note 2)**	Continuous wall; openings may be provided in trench bottom to provide drainage.
C. Swelling soils **(See Note 3)**	Same as for A. above.	Same as for A. above.	Same as for A. above plus design of joint spacing and joint details to accommodate

			movement.

NOTES:

1. Shallow concrete trench system shall not be used if any conditions defined by these criteria are exceeded.
2. As shown in U. S. Weather Bureau (USWB) Technical Paper 40 and confirmed with local data and local weather patterns
3. Swelling soils are materials with high swell potential when subjected to an increase in moisture content.
4. Precipitation rates for a specific site should be used to design drainage systems and select sump pumps.
5. Lowest point of water entry is defined as the joint between trench wall and trench bottom.

3.22 APPENDIX II – CLASSIFICATIONS FOR DIRECT-BURIED SYSTEMS

A. Groundwater Conditions:

CLASSIFICATIONS FOR DIRECT-BURIED SYSTEMS	
Site Classification	**General Conditions for Such Classifications**
A – Severe	1. The water table is expected to be frequently above the bottom of the system and surface water is expected to accumulate and remain for long periods in the soil surrounding the system, or
	2. The water table is expected to be occasionally above the bottom of the system and surface water is expected to accumulate and remain for long periods in the soil surrounding the system.
B – Bad	1. The water table is expected to be occasionally above the bottom of the system and surface water is expected to accumulate and remain for short periods (or not at all) in the soil surrounding the system, or
	2. The water table is expected never to be above the bottom of the system but surface water is expected to accumulate and remain for long periods in the soil surrounding the system.
C – Moderate	The water table is expected never to be above the bottom of the system but surface water is expected to accumulate and remain for short periods in the soil surrounding the system.
D – Mild	The water table is expected never to be above the bottom of the system and surface water is not expected to accumulate or remain in the soil surrounding the system.

B. System Temperature Classifications: High 127 to 232 degrees C (261 to 450 degrees F); Medium 94 to 126 degrees C (201 to 260 degrees F); Low 93 degrees C (200 degrees F) or lower.

C. Type of Underground System Allowed: Drainable-Dryable-Testable (DDT) shall be allowed for Site Classifications A, B, C, D.

D. Soil Conditions:

1. Soil Corrosiveness Classification:

a. The soil at the site should be classified as corrosive or noncorrosive on the basis of the following criteria:

b. Corrosive: The soil resistivity is less than 30,000 ohm-cm or stray direct currents can be detected underground.

c. Noncorrosive: The soil resistivity is 30,000 ohm-cm or greater and no stray direct currents can be detected underground.

d. The classification should be made by an experienced corrosion engineer based on a field survey of the site carried out in accordance with recognized guidelines for conducting such surveys.

2. Soil pH: If there is any reason to suspect that the soil pH will be less than 5.0 anywhere along the proposed path of the system, pH measurements should be made at pipeline depth at close intervals along the proposed route, and all locations at which the pH is less than 5.0 should be indicated in the contract documents. An experienced soils engineer, preferably the same engineer responsible for other soil engineering work, should determine soil pH.

---- E N D ---

SECTION 34 71 13
PASSIVE VEHICLE BARRIERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Stationary anti-ram rated vehicle barriers.

1.2 RELATED REQUIREMENTS

A. Concrete Curbs: Section 03 30 00, CAST-IN-PLACE CONCRETE.
B. Pipe Bollards: Section 05 50 00, METAL FABRICATIONS.
C. Concrete Driveway and Approach Paving: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.
B. ASTM International (ASTM):
   1. F2656/F2656M-15 - Crash Testing of Vehicle Security Barriers.
C. United States Department of State (DS):
   1. SD-STD02.01-Revision A - Vehicle Crash Testing of Perimeter Barriers and Gates.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Submittal Drawings:
   1. Show size, configuration, and fabrication and installation details.
   2. Show dimensions and clearances between barriers and other adjacent permanent construction.
   3. Include setting drawings and templates for anchors, sleeves, and other items embedded into concrete foundations.
C. Delegated Design Drawings and Calculations: Signed and sealed by responsible design professional.

1.5 QUALITY ASSURANCE

   1. Test mockups verifying compliance with specified performance.
B. Mockups: Construct full sized bollard array project site.

1.6 FIELD CONDITIONS

A. Field Measurements: Verify field conditions affecting vehicle barrier fabrication and installation. Show field measurements on Submittal Drawings.
   1. Coordinate field measurement and fabrication schedule to avoid delay.

1.7 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Structural Vehicle Barriers:
   1. Bollards: Steel pipe, concrete filled. See Section 05 50 00, METAL FABRICATIONS.

2.2 SYSTEM PERFORMANCE

A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where work is located.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify foundation suitability for product installation.
B. Coordinate delivery and installation of anchors, sleeves, and other items embedded in concrete foundations.
C. Coordinate barrier system layout and installation with perimeter security system including:
   1. Driveway and approach paving. See Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.
   2. Deployable vehicle barriers. See Section 34 75 13.13, ACTIVE VEHICLE BARRIERS.

3.2 INSTALLATION

1. Bollard Installation: See Section 05 50 00, METAL FABRICATIONS.

- - - E N D - - -

SECTION 34 75 13.13
ACTIVE VEHICLE BARRIERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Active anti-ram rated vehicle barriers at entrances.

1.2 RELATED REQUIREMENTS

A. Barrier Foundations: Section 03 30 00, CAST-IN-PLACE CONCRETE.

B. Stationary Bollards: Section 05 50 00, METAL FABRICATIONS.

C. Barrier Color: Section 09 06 00, SCHEDULE FOR FINISHES.

D. Electrical Power and Control Wiring: Division 26, ELECTRICAL.

E. Facility Access Control: Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEMS.

F. Facility Access Control Software: Section 28 13 16, PHYSICAL ACCESS CONTROL SYSTEM AND DATABASE MANAGEMENT.

G. Intrusion Detection: Section 28 16 00, INTRUSION DETECTION SYSTEM.

H. Vehicular Paving and Curbs: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

I. Bollard Drain Connection: Section 33 40 00, STORM SEWER UTILITIES.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American Welding Society (AWS):

1. D1.1/D1.1M-15 - Structural Welding Code - Steel.

C. ASTM International (ASTM):

1. D1187/D1187M-97(2011)e1 - Asphalt-Base Emulsions for Use as Protective Coatings for Metal.
2. A123/A123M-15 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
3. A514/A514M-14 - High-Yield-Strength, Quenched and Tempered Alloy Steel Plate, Suitable for Welding.
4. F2200-14 - Automated Vehicular Gate Construction.
5. F2656/F2656M-15 - Crash Testing of Vehicle Security Barriers.

D. British Standards (BS):

1. EN 10294-2-12 - Hollow Bars for Machining. Technical Delivery Conditions. Non Alloy and Alloy Steels.

E. International Electrotechnical Commission (IEC):

1. 60529-13 - Degrees of Protection Provided By Enclosures (IP Code).

F. Master Painters Institute (MPI):
   1. No. 18 - Primer, Zinc Rich, Organic.
G. National Electrical Manufacturers Association (NEMA):
   1. MG 1-14 - Motors and Generators.
H. UL LLC (UL):
   1. Listed - Online Certifications Directory.
I. United States Army Corps of Engineers (USACE):
   1. DOD Anti-Ram Vehicle Barrier List.
J. United States Department of State (DS):
   1. SD-STD02.01-Revision A - Vehicle Crash Testing of Perimeter Barriers and Gates.

1.4 PREINSTALLATION MEETINGS

A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
   1. Required Participants:
      a. Contracting Officer's Representative.
      b. Contractor.
      c. Installer.
      d. Other installers responsible for adjacent and intersecting work, including foundation, electrical system, security system and paving installers.
   2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
      a. Installation schedule.
      b. Installation sequence.
      c. Preparatory work.
      d. Protection before, during, and after installation.
      e. Installation.
      f. Utility connections.
      g. Inspecting and testing.
      h. Other items affecting successful completion.
   3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Submittal Drawings:

1. Show size, configuration, and fabrication and installation details.
2. Show dimensions and clearances between barriers and other adjacent permanent construction.
3. Show interconnecting piping between system components.
4. Show power and control wiring diagrams and routing between system components.
5. Include setting drawings and templates for anchors, sleeves, and other items embedded into concrete foundations.

C. Manufacturer's Literature and Data:
1. Description of each product.
2. Current product listing on USACE Department of Defense Anti-Ram Vehicle Barrier List.
3. Installation instructions.
4. Warranty.

D. Samples:
1. Bollard: Full sized, complete assembly including selected finish.
2. Approved samples may be incorporated into work.

E. Test reports: Certify products comply with specifications.
1. Show ram resistance rating.

F. Certificates: Certify products comply with specifications.
1. Show electrical components are UL Listed for specified application.
2. Submit factory service representative installation certification.

G. Qualifications: Substantiate qualifications comply with specifications.
1. Manufacturer.
2. Installer with project experience list.
3. Welders and welding procedures.

H. Operation and Maintenance Data:
1. Care instructions for each exposed finish product.
2. Start-up, maintenance, troubleshooting, emergency, and shut-down instructions for each operational product.

1.6 QUALITY ASSURANCE

A. Manufacturer Qualifications:
1. Regularly manufactures specified products.
2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.

B. Installer Qualifications: Manufacturer authorized representative.
1. Regularly installs specified products.

2. Installed specified products with satisfactory service on five similar installations for minimum five years.
   a. Project Experience List: Provide contact names and addresses for completed projects.
3. Maintenance Service Office: Within two hours travel time from project site.

C. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.

1.7 FIELD CONDITIONS

A. Field Measurements: Verify field conditions affecting vehicle barrier fabrication and installation. Show field measurements on Submittal Drawings.
   1. Coordinate field measurement and fabrication schedule to avoid delay.

1.8 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Vehicle Barrier System: Device listed in USACE DOD Anti-Ram Vehicle Barriers List.
   1. Configuration: Bollard and Drop-arms .
   2. Type: Portable.
   3. Mounting: As indicated on drawings.
   4. Operation: Manual.
   5. Deployed Position: Secured, preventing vehicle passage.
   6. Stored Position: Unsecured, allowing vehicle passage.

2.2 SYSTEM PERFORMANCE

A. Design active vehicle barrier complying with specified performance:
   1. Ram Resistance: Not applicable.
   2. Dynamic Penetration Resistance: Not applicable.

2.3 PRODUCTS - GENERAL

A. Provide each product from one manufacturer.
B. Electrical Components: UL Listed to suit application.
C. Sustainable Construction Requirements:
   1. Steel Recycled Content: 30 percent total recycled content, minimum.

2.4 MANUALLY OPERATED BOLLARD SYSTEM

A. Bollards: Steel construction.
   1. Configuration: single bollard.
   2. Finish: Powder coat.
   3. Bollard Dimensions: As indicated on drawings.
      a. Diameter: 4 inches.
      b. Height: Minimum 36 inches.
   4. Decorative Treatment: As indicated on drawings.
   5. Roadway Plates: Skid resistant surface.
   6. Bollard Drains: Piped for connection to storm drains. See Section 33 40 00, STORM SEWER UTILITIES.

2.5 FINISHES

A. Steel Paint Finish:
   1. Manufacturer's standard industrial enamel finish system.
      a. One coat primer.
      b. One or more finish coats.
      c. Color: Refer to Section 09 06 00, SCHEDULE FOR FINISHES.

B. Aluminum Paint Finish:
   1. Manufacturer's standard industrial enamel finish system.
      a. One coat primer.
      b. One or more finish coats.
      c. Color: Refer to Section 09 06 00, SCHEDULE FOR FINISHES.

C. Finish exposed surfaces after fabrication.

2.6 ACCESSORIES

A. Barrier Coating: ASTM D1187/D1187M.
B. Welding Materials: AWS D1.1/D1.1M, type to suit application.
C. Anchors: Manufacturer's standard, corrosion resistant, to suit application.
D. Galvanizing Repair Paint: MPI No. 18.
E. Touch-Up Paint: Match shop finish.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify foundation suitability for product installation.
B. Coordinate delivery and installation of anchors, sleeves, and other items embedded in concrete foundations.

C. Coordinate barrier system layout and installation with connections to power supplies, perimeter security system, and security access control system.

D. Apply barrier coating to steel surfaces in contact with dissimilar metals to minimum 0.7 mm (30 mils) dry film thickness.

3.2 INSTALLATION

A. Install products according to manufacturer's instructions.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

B. Anchor barriers to foundations.

C. Connect electrical power and control wiring.

D. Touch up damaged factory finishes.

1. Repair galvanized surfaces with galvanized repair paint.
2. Repair painted surfaces with touch up primer.

3.3 FIELD QUALITY CONTROL

A. Manufacturer Services:

1. Provide factory service representative to inspect and adjust barriers.
2. Certify installation complies with manufacturer's instructions.

3.4 ADJUSTING AND CLEANING

A. Clean exposed barrier surfaces. Remove contaminants and stains.

B. Adjust barriers to operate smoothly, easily, and properly. Confirm locks engage accurately and securely without forcing or binding.

C. Lubricate hardware and other moving parts.

3.5 DEMONSTRATION AND TRAINING

A. Instruct VA personnel in proper barrier operation and maintenance.

1. Trainer: Manufacturer approved instructor.
2. Training Time: Four hours minimum.

B. Acceptance Condition: After completing work, operate barriers 15 consecutive calendar days without breakdown.

3.6 PROTECTION

A. Protect barriers from construction operations.

1. Remove and store barrier gate arms to prevent damage from construction operations.

2. Reinstall barrier gate arms immediately before Substantial Completion.

B. Remove protective materials immediately before acceptance.

C. Repair damage.

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